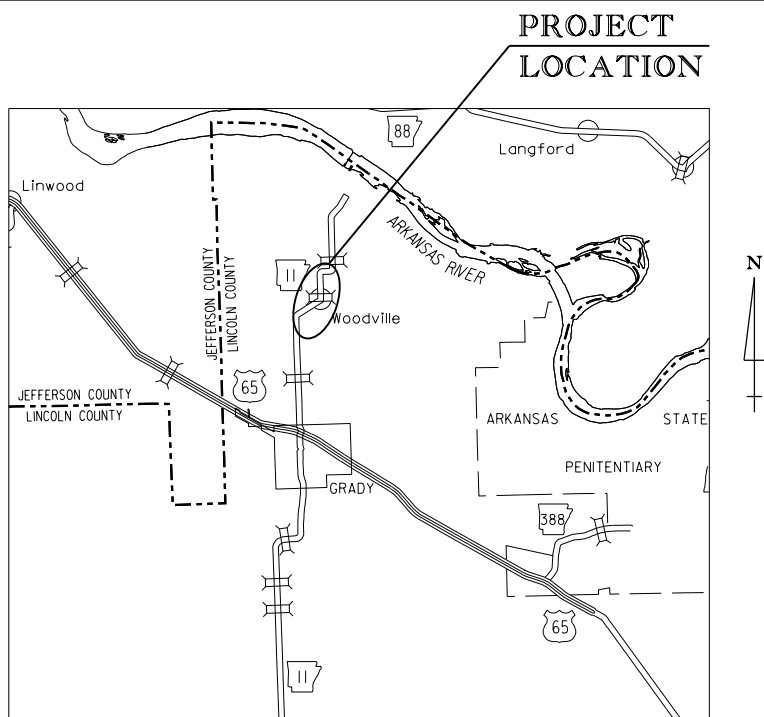


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REVISD DATE:



**VICINITY MAP**

ARKANSAS DEPARTMENT OF TRANSPORTATION  
CONSTRUCTION PLANS FOR STATE HIGHWAY

**LONG LAKE STR. & APPRS. (S)**

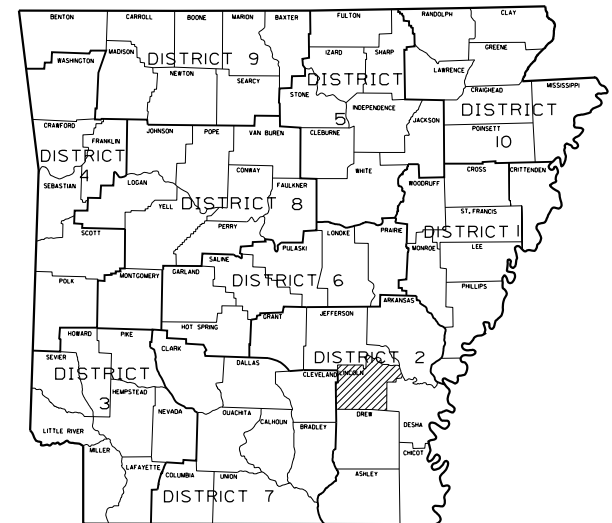
**LINCOLN COUNTY**

**ROUTE 11 SECTION 3**

**JOB 020713**

**FED. AID PROJ. NHPP-BFP-0040(37)**

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	1	41
LONG LAKE STR. & APPRS. (S)						

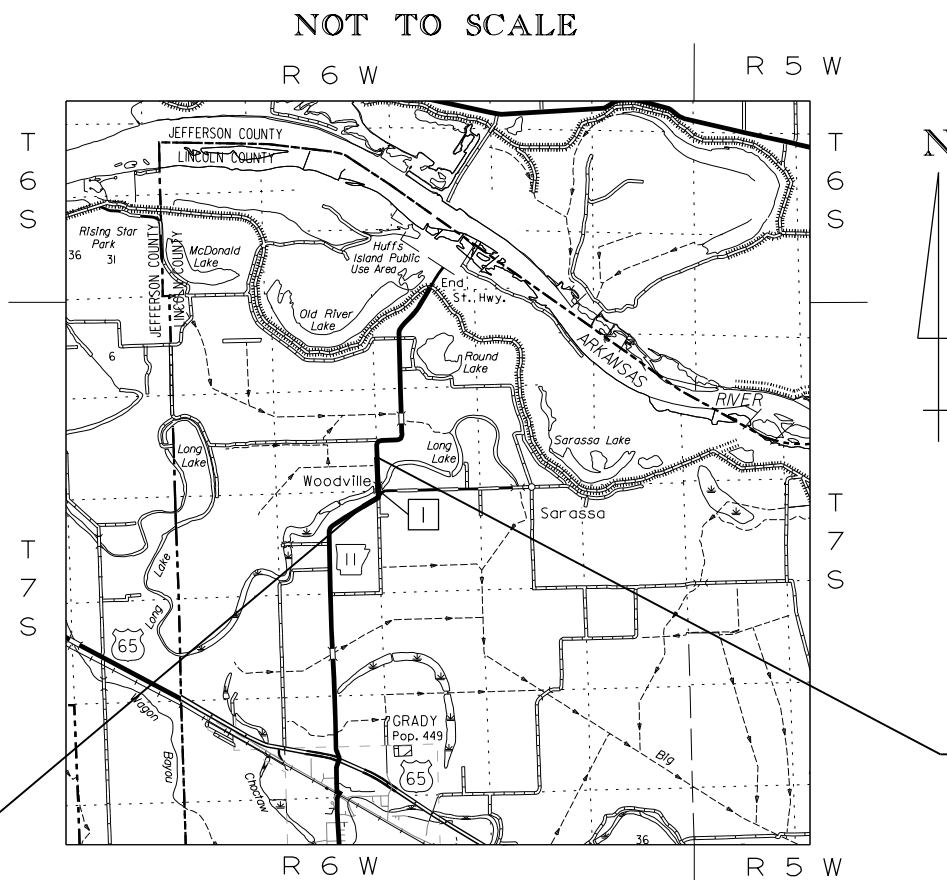


**ARKANSAS HIGHWAY DISTRICT 2**

**STRUCTURES OVER 20'-0" SPAN**

- 1 STA. 107+47 CONSTRUCT  
SEXT. 6' X 3' X 60' R.C. BOX CULVERT  
WITH 3:1 WINGS LT. & RT.  
Q25 = 331 CFS D.A. = 4602 ACRES  
SPAN = 40.33'

STA. 103+87.50  
BEGIN JOB 020713  
L.M. 20.05



STA. 110+00.00  
END JOB 020713

**PROJECT COORDINATES**

	BEGIN	MID-POINT	END
LATITUDE	N 34°07'20"	N 34°07'22"	N 34°07'25"
LONGITUDE	W 91°41'32"	W 91°41'30"	W 91°41'30"
STATION	103+87.50	106+93.75	110+00.00

GROSS LENGTH OF PROJECT	612.50	FEET OR	0.116	MILES
NET " " ROADWAY	572.17	" "	0.108	MILES
NET " " BRIDGES	40.33	" "	0.008	MILES
NET " " PROJECT	612.50	" "	0.116	MILES



DIGITALLY SIGNED 8/09/2023

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DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	2	41
INDEX OF SHEETS AND STANDARD DRAWINGS						



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INDEX OF SHEETS

SHEET NO.	TITLE
1	TITLE SHEET
2	INDEX OF SHEETS AND STANDARD DRAWINGS
3	GOVERNING SPECIFICATIONS AND GENERAL NOTES
4 - 6	TYPICAL SECTIONS OF IMPROVEMENT
7 - 14	SPECIAL DETAILS
15 - 18	TEMPORARY EROSION CONTROL DETAILS
19 - 22	MAINTENANCE OF TRAFFIC DETAILS
23	PERMANENT PAVEMENT MARKING DETAILS
24	SOIL BORING LOG
25 - 27	QUANTITIES
28	SUMMARY OF QUANTITIES AND REVISIONS
29 - 30	SURVEY CONTROL DETAILS
31 - 33	PLAN AND PROFILE SHEETS
34 - 41	CROSS SECTIONS

ROADWAY STANDARD DRAWINGS

DRWG.NO.	TITLE	DATE
DR-2	DETAILS OF DRIVEWAYS & STREET TURNOUTS	05-19-22
MB-1	MAILEX DETAILS	11-18-04
PBC-1	PRECAST CONCRETE BOX CULVERTS	01-28-15
PCC-1	CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING	02-27-14
PCM-1	METAL PIPE CULVERT FILL HEIGHTS & BEDDING	02-27-14
PCP-1	PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)	02-27-14
PCP-2	PLASTIC PIPE CULVERT (PVC F949)	02-27-14
PCP-3	PLASTIC PIPE CULVERT (POLYPROPYLENE)	02-27-20
PM-1	PAVEMENT MARKING DETAILS	02-27-20
RCB-1	REINFORCED CONCRETE BOX CULVERT DETAILS	07-26-12
RCB-2	EXCAVATION PAY LIMITS, BACKFILL, & SOLID SODDING FOR BOX CULVERTS	11-20-03
SE-2	TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC	11-07-19
TC-1	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	11-07-19
TC-2	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	05-20-21
TC-3	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	08-12-21
TC-4	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION-TEMPORARY PRECAST BARRIER	11-07-19
TC-5	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION-TEMPORARY PRECAST BARRIER	11-07-19
TEC-1	TEMPORARY EROSION CONTROL DEVICES	11-16-17
TEC-3	TEMPORARY EROSION CONTROL DEVICES	11-03-94

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DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	3	41
GOVERNING SPECIFICATIONS AND GENERAL NOTES						



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GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:

NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - WAGE RATE DETERMINATION
100-3	CONTRACTOR'S LICENSE
100-4	DEPARTMENT NAME CHANGE
102-2	ISSUANCE OF PROPOSALS
105-4	MAINTENANCE DURING CONSTRUCTION
107-2	RESTRAINING CONDITIONS
108-1	LIQUIDATED DAMAGES
108-2	WORK ALLOWED PRIOR TO ISSUANCE OF WORK ORDER
110-1	PROTECTION OF WATER QUALITY AND WETLANDS
210-1	UNCLASSIFIED EXCAVATION
303-1	AGGREGATE BASE COURSE
306-1	QUALITY CONTROL AND ACCEPTANCE
400-1	TACK COATS
400-4	DESIGN AND QUALITY CONTROL OF ASPHALT MIXTURES
400-5	PERCENT AIR VOIDS FOR ACHM MIX DESIGNS
400-6	LIQUID ANTI-STRIP ADDITIVE
400-7	TRACKLESS TACK
404-3	DESIGN OF ASPHALT MIXTURES
410-1	CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES
410-2	DEVICES FOR MEASURING DENSITY FOR ROLLING PATTERNS
410-4	EVALUATION OF ACHM SUBLOT REPLACEMENT MATERIAL
501-2	CEMENT
603-1	LANE CLOSURE NOTIFICATION
604-1	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
604-3	TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES (MASH)
606-1	PIPE CULVERTS FOR SIDE DRAINS
620-1	MULCH COVER
800-1	STRUCTURES
802-4	CEMENT
804-2	REINFORCING STEEL FOR STRUCTURES
JOB 020713	BIDDING REQUIREMENTS AND CONDITIONS
JOB 020713	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB 020713	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB 020713	BUY AMERICA - CONSTRUCTION MATERIALS
JOB 020713	CARGO PREFERENCE ACT REQUIREMENTS
JOB 020713	COLD MILLING - COUNTY PROPERTY
JOB 020713	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB 020713	DESIGN AND QUALITY CONTROL OF ASPHALT MIXTURES
JOB 020713	DISADVANTAGED BUSINESS ENTERPRISE BIDDER'S RESPONSIBILITIES
JOB 020713	ESTABLISHING CONTRACT TIME - WORKING DAY CONTRACT
JOB 020713	FLEXIBLE BEGINNING OF WORK
JOB 020713	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB 020713	LIQUIDATED DAMAGES PROCEDURE FOR BID LETTINGS
JOB 020713	MANDATORY ELECTRONIC CONTRACT
JOB 020713	MANDATORY ELECTRONIC DOCUMENT SUBMITTAL
JOB 020713	NESTING SITES OF MIGRATORY BIRDS
JOB 020713	PARTNERING REQUIREMENTS
JOB 020713	PLASTIC PIPE
JOB 020713	PORTABLE TRAFFIC SIGNAL SYSTEM
JOB 020713	PRE-BID ON SITE INVESTIGATION OF SOIL CONDITIONS
JOB 020713	PRICE ADJUSTMENT FOR ASPHALT BINDER
JOB 020713	PRICE ADJUSTMENT FOR FUEL
JOB 020713	PROHIBITION OF CERTAIN TELECOMMUNICATIONS AND VIDEO SURVEILLANCE SERVICES OR EQUIPMENT
JOB 020713	ROCK FILL
JOB 020713	SHORING FOR CULVERTS
JOB 020713	SOIL STABILIZATION
JOB 020713	STORM WATER POLLUTION PREVENTION PLAN
JOB 020713	SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS
JOB 020713	TOTAL SOLAR ECLIPSE
JOB 020713	UTILITY ADJUSTMENTS
JOB 020713	VALUE ENGINEERING
JOB 020713	WARM MIX ASPHALT
JOB 020713	WATER POLLUTION CONTROL
JOB 020713	WELLHEAD PROTECTION

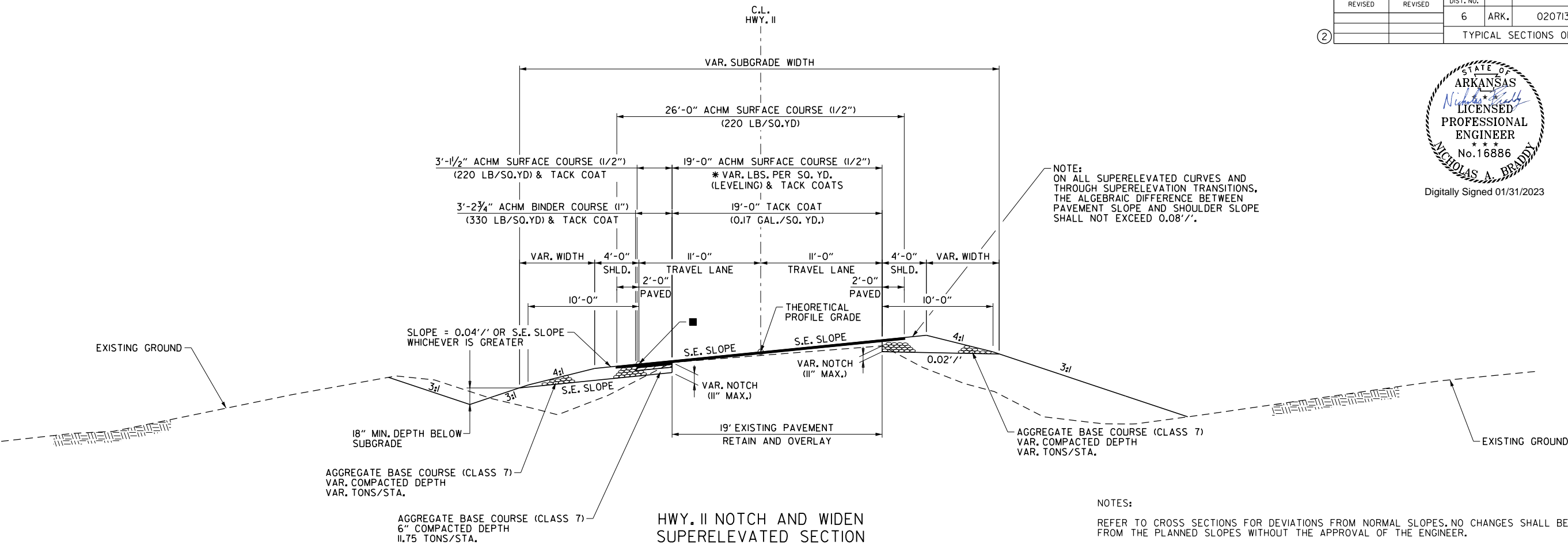
GENERAL NOTES

- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE, AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U. S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO ENSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE SEQUENCE AS SHOWN ON THE MAINTENANCE OF TRAFFIC PLANS IS A GENERAL OUTLINE FOR THE CONSTRUCTION OF THIS PROJECT, AND IN NO WAY IS IT INTENDED TO COVER EVERY ITEM IN THE PROJECT. ITEMS NOT CRITICAL TO THE CONSTRUCTION SEQUENCE MAY BE CONSTRUCTED IN ANY STAGE AS APPROVED BY THE RESIDENT ENGINEER.
- ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210 - UNCLASSIFIED EXCAVATION.
- THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.
- THIS PROJECT IS COVERED UNDER A SECTION 404 NATIONWIDE 23 PERMIT. REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS, EDITION OF 2014, FOR PERMIT REQUIREMENTS.

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	4	41
TYPICAL SECTIONS OF IMPROVEMENT						



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HWY. II NOTCH AND WIDEN  
SUPERELEVATED SECTION

STA. 103+87.50 TO STA. 107+25.77  
STA. 107+68.44 TO STA. 109+17.95

■ POINT OF SUPERELEVATION ROTATION  
(0.22' BELOW PROFILE GRADE)

\* TO BE USED IF AND WHERE DIRECTED BY THE  
ENGINEER

NOTES:

REFER TO CROSS SECTIONS FOR DEVIATIONS FROM NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

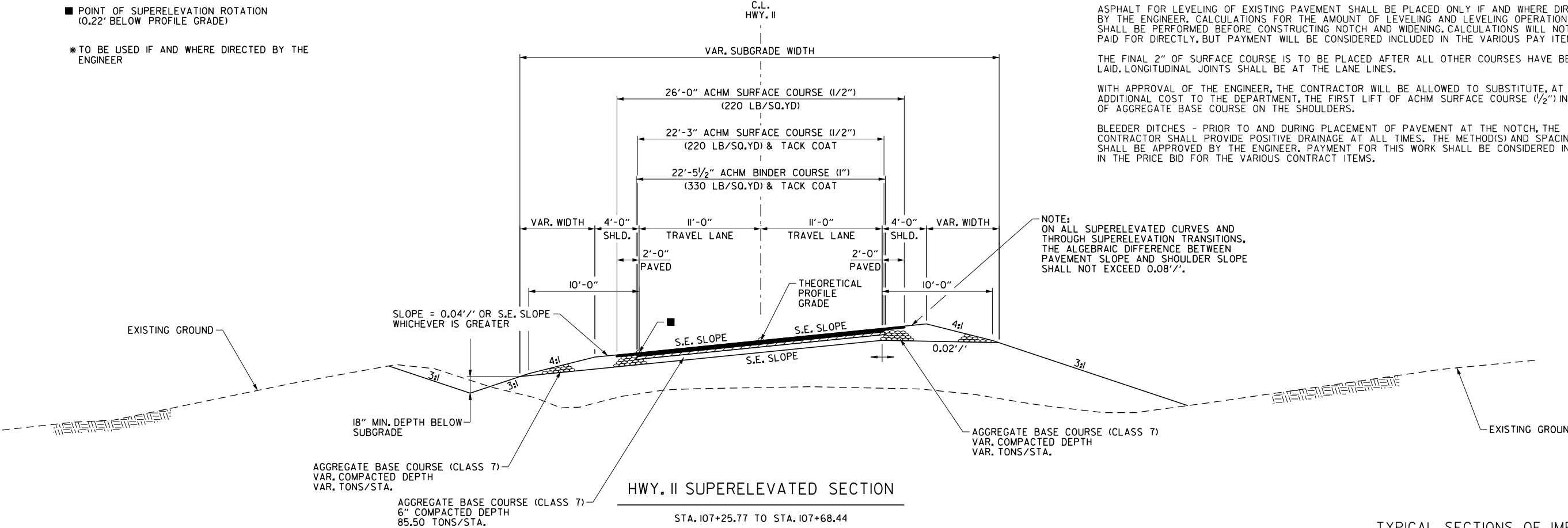
THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET THE TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

ASPHALT FOR LEVELING OF EXISTING PAVEMENT SHALL BE PLACED ONLY IF AND WHERE DIRECTED BY THE ENGINEER. CALCULATIONS FOR THE AMOUNT OF LEVELING AND LEVELING OPERATIONS SHALL BE PERFORMED BEFORE CONSTRUCTING NOTCH AND WIDENING. CALCULATIONS WILL NOT BE PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED INCLUDED IN THE VARIOUS PAY ITEMS.

THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT THE LANE LINES.

WITH APPROVAL OF THE ENGINEER, THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, THE FIRST LIFT OF ACHM SURFACE COURSE (1 1/2") IN LIEU OF AGGREGATE BASE COURSE ON THE SHOULDERS.

BLEEDER DITCHES - PRIOR TO AND DURING PLACEMENT OF PAVEMENT AT THE NOTCH, THE CONTRACTOR SHALL PROVIDE POSITIVE DRAINAGE AT ALL TIMES. THE METHOD(S) AND SPACING USED SHALL BE APPROVED BY THE ENGINEER. PAYMENT FOR THIS WORK SHALL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS.



HWY. II SUPERELEVATED SECTION

STA. 107+25.77 TO STA. 107+68.44

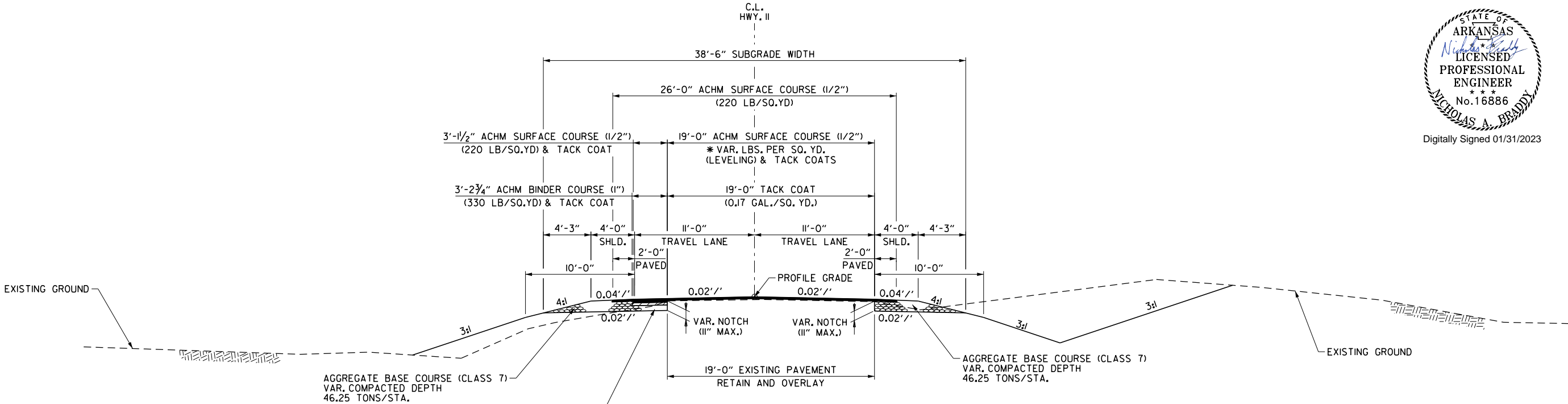
TYPICAL SECTIONS OF IMPROVEMENT



DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	5	41
TYPICAL SECTIONS OF IMPROVEMENT						



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\* TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER

### HWY. II NOTCH AND WIDEN SECTION

STA. 109+17.95 TO STA. 110+00.00

#### NOTES:

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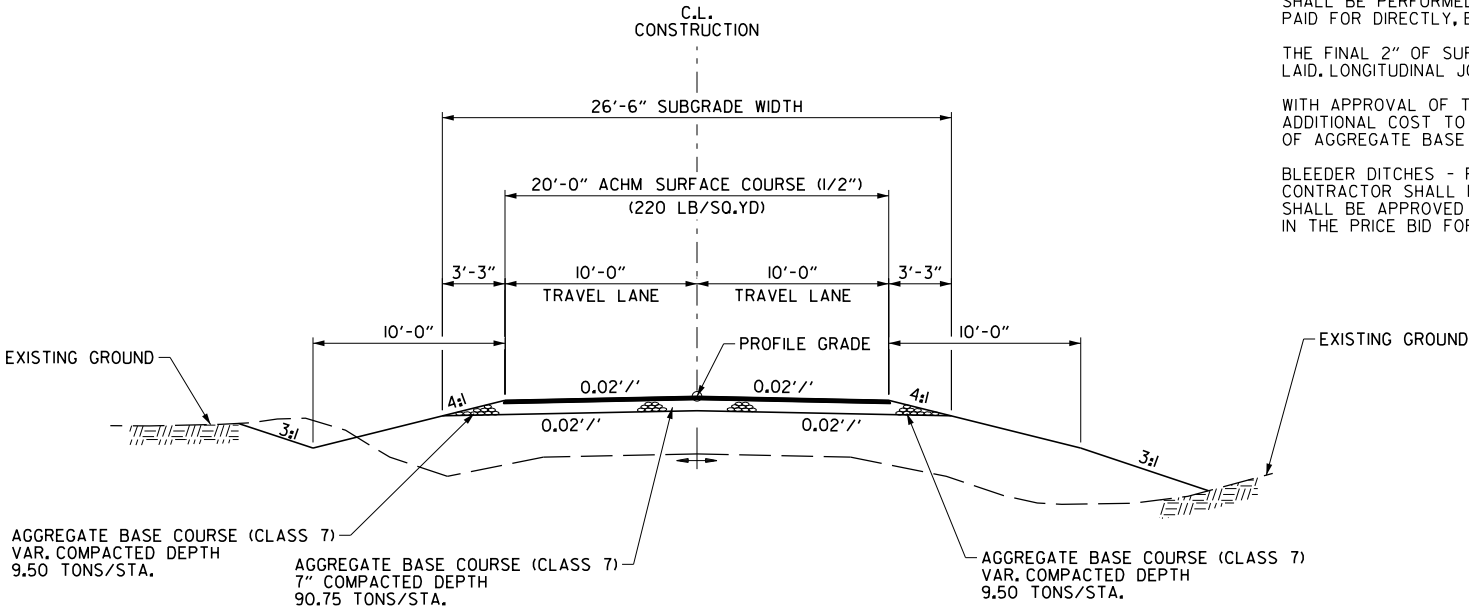
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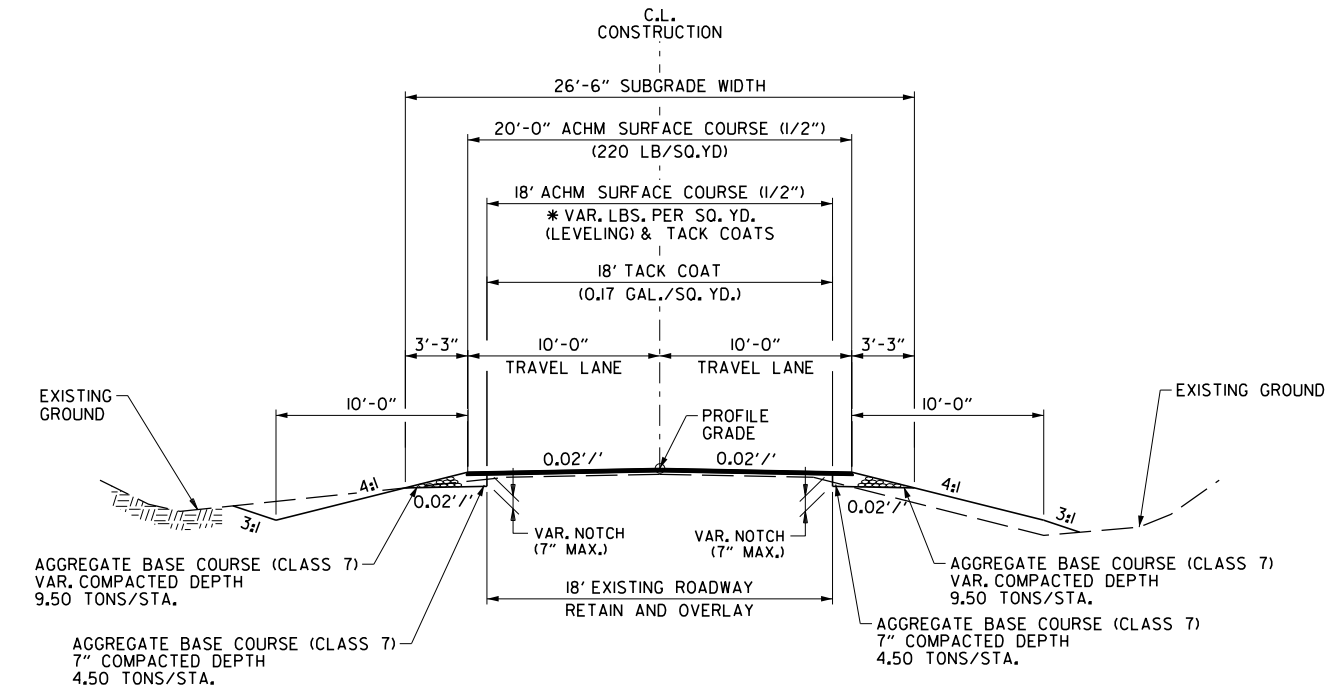
### SIDE ROAD TYPICAL SECTION

DOVER RD. - STA. 20+11.00 TO STA. 20+87.00  
DAKOTA RD. - STA. 30+11.38 TO STA. 31+14.00

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	6	41
TYPICAL SECTIONS OF IMPROVEMENT						



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SIDE ROAD TYPICAL NOTCH AND WIDEN SECTION

DOVER RD. - STA. 20+87.00 TO STA. 21+70.00  
DAKOTA RD. - STA. 31+14.00 TO STA. 31+70.00

\* TO BE USED IF AND WHERE DIRECTED BY THE  
ENGINEER

NOTES:

REFER TO CROSS SECTIONS FOR DEVIATIONS FROM NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

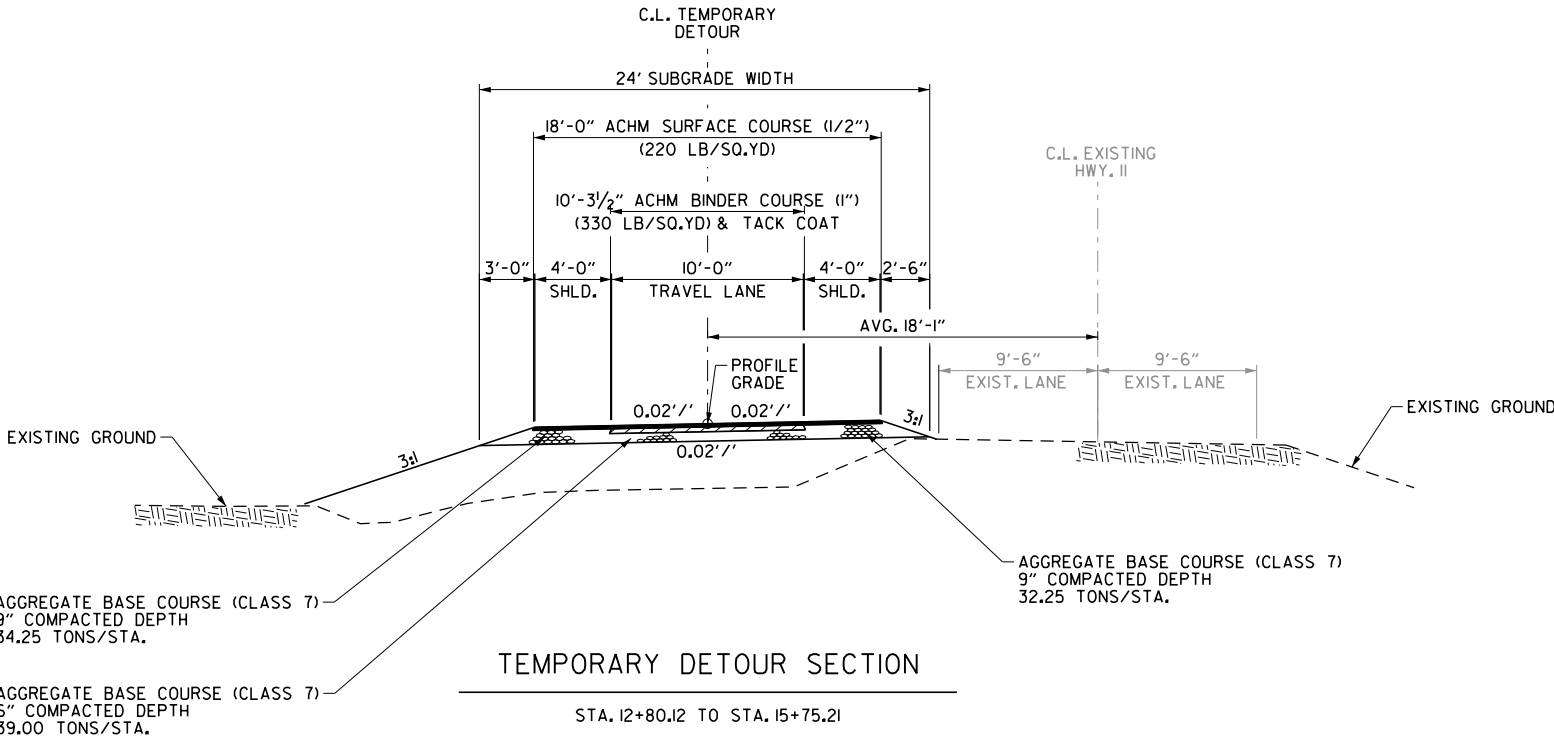
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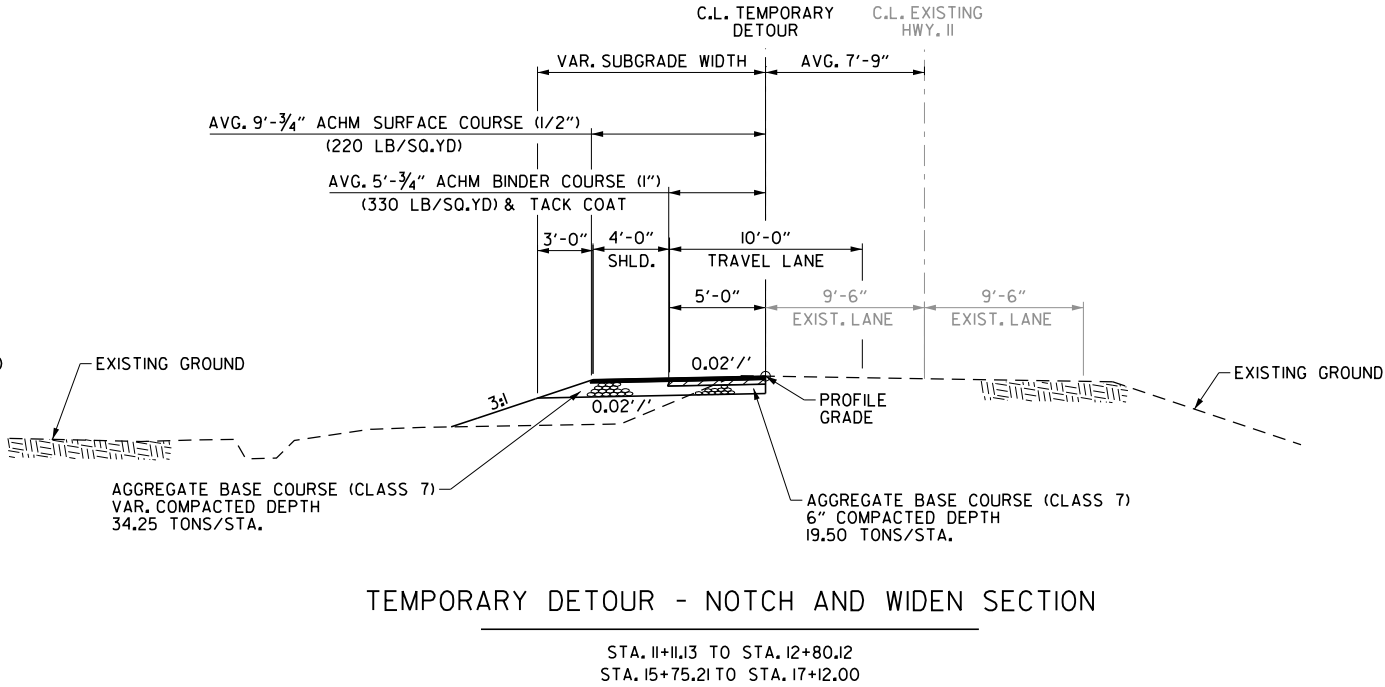
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TEMPORARY DETOUR SECTION

STA. 12+80.12 TO STA. 15+75.21



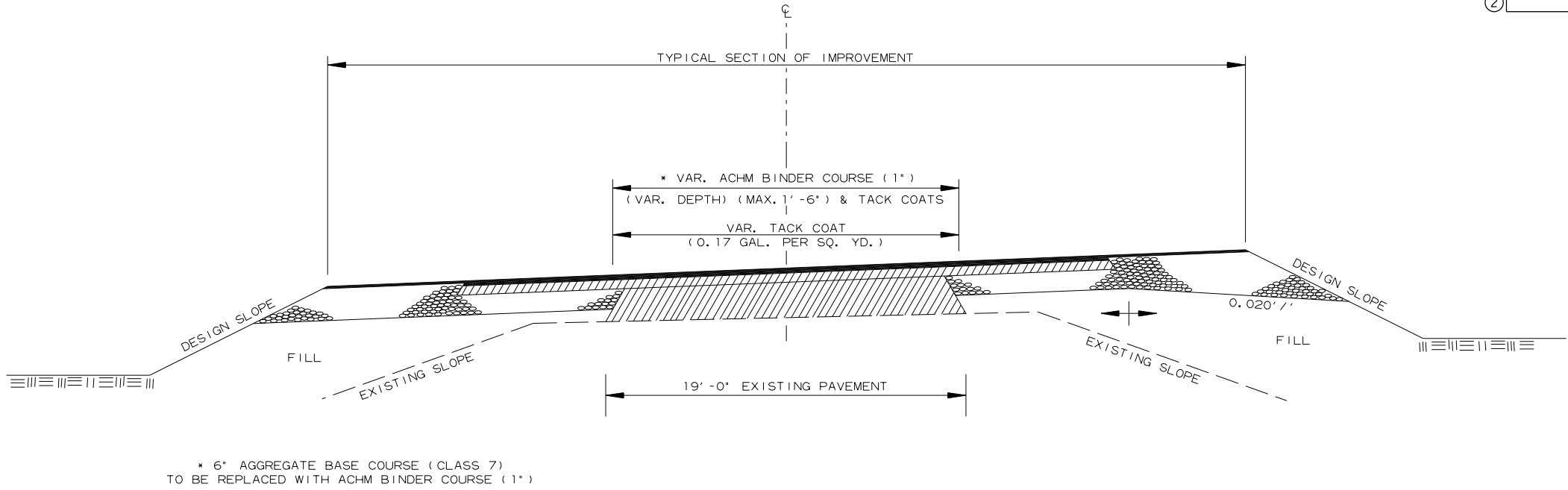
TEMPORARY DETOUR - NOTCH AND WIDEN SECTION

STA. 12+80.12 TO STA. 15+75.21  
STA. 15+75.21 TO STA. 17+12.00

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	7	41
SPECIAL DETAILS						



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NOTES:

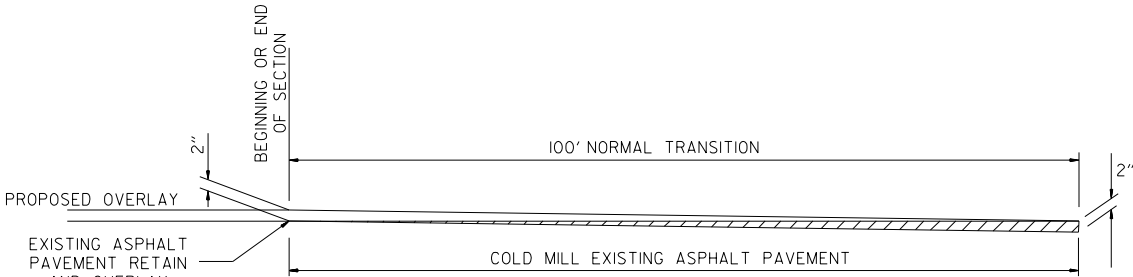
- (1) THIS DETAIL TO BE USED ONLY WHERE DIRECTED BY THE ENGINEER.
- (2) QUANTITIES FOR METHOD OF GRADE RAISE USING ASPHALT WERE CALCULATED ON THIS PROJECT AT LOCATIONS WHERE THE DISTANCE BETWEEN THE EXISTING ASPHALT ROADWAY AND THE PROPOSED SUBGRADE WAS ONE FOOT OR LESS.
- (3) IN LOCATIONS WHERE THE DISTANCE BETWEEN THE PROPOSED SUBGRADE AND THE EXISTING ASPHALT ROADWAY IS MORE THAN ONE FOOT, SCARIFICATION OF THE EXISTING ASPHALT ROADWAY WILL BE REQUIRED AS STATED IN SECTION 210, SUBSECTION 210.09 OF THE STANDARD SPECIFICATIONS.

METHOD OF RAISING GRADE

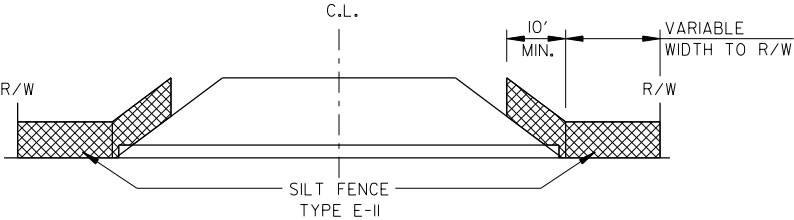
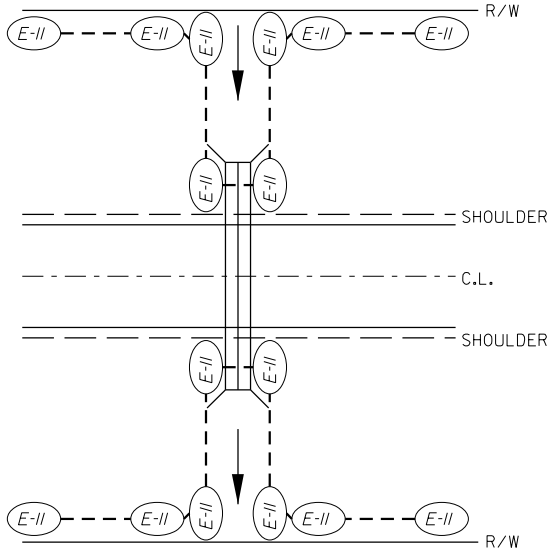
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	8	41
SPECIAL DETAILS						



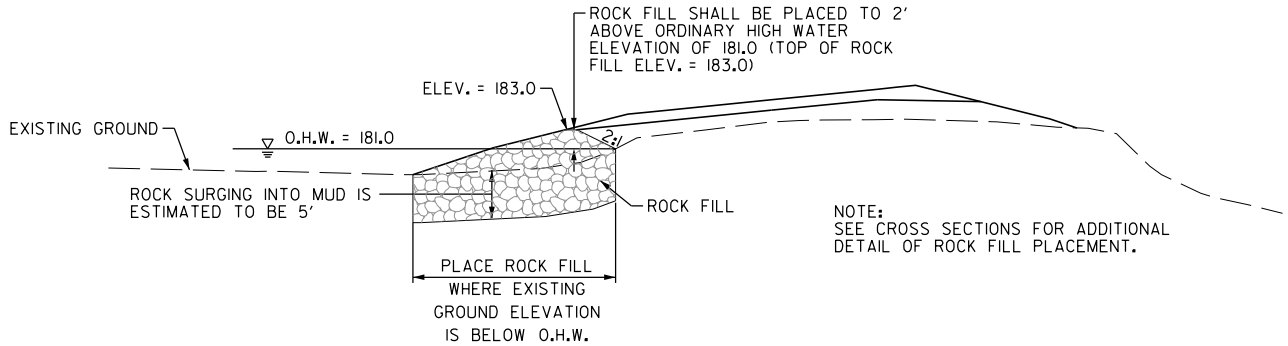
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DETAIL FOR TRANSITIONS



DETAILS OF SILT FENCE  
AT R.C. BOX



ROCK FILL PLACEMENT DETAIL





## OUTLET SKEWED END SECTION

## OUTLET SLOPE SECTION(S)

[illegible][illegible]

		CU. YDS.	CLASS "S" CONCRETE
		LBS.	REINFORCING STEEL (GR. 60)
		TOTAL	
0.37	98		

SHEET 2 OF 2  
DETAILS OF R.C. BOX CULVERT  
SEXTUPLE BARREL BOX CULVERT  
STA. 107+47

## SPECIAL DETAILS



OVER ALL WIDTH	CLEAR HEIGHT	FOOTING THK.	WING WALL THK.	BOX SKEW (DEG.)	SLOPE	HDWL LENGTH	HEEL	WALL HEIGHT		WINGWALL ANGLE (DEGREE)		FOOTING WIDTH AT WALL END	WIDTH OF WING FOOTINGS AT HDWL		FOOTING DIMENSION PARALLEL WITH HDWL		LENGTH OF WINGWALLS		LENGTH OF FOOTING HEEL		CLASS "S" CONCRETE (Includes apron)	REINFORCING STEEL (Includes apron and laps if required)
								AT HDWL	AT WING END	WING A	WING B		WING A	WING B	WING A	WING B	WING A	WING B				
OW	H	WB	CW	SK	SL	K	HL	WH1	WH2	AF1	AF2	WE	WF1	WF2	G1	G2	W1	W2	W3	W4	CU.YD	LBS.
40'-4"	3'-0"	0'-9"	0'-8"	0	3:1	39'-4"	1'-0"	3'-10"	1'-0"	30	30	2'-2"	2'-2"	2'-2"	0'-0"	0'-0"	9'-6"	9'-6"	11'-4 5/8"	11'-4 5/8"	6.34	390

WING	F1				F2				F3				F4				F5				F6				F7		F8				F9				F10				F11				F12				REINF. STEEL QTY. PER WING (LBS)
	BAR SIZE	MAX. SPACING	NO. REQ'D	LENGTHS VARY	BAR SIZE	SPACING	NO. REQ'D	LENGTHS	BAR SIZE	SPACING	NO. REQ'D	LENGTHS	BAR SIZE	SPACING	NO. REQ'D	LENGTHS	BAR SIZE	SPACING	NO. REQ'D	LENGTHS	BAR SIZE	NO. REQ'D	LENGTHS	BAR SIZE	SPACING	NO. REQ'D	LENGTHS VARY	BAR SIZE	SPACING	NO. REQ'D	LENGTHS	BAR SIZE	NO. REQ'D	LENGTHS	BAR SIZE	NO. REQ'D	LENGTHS	BAR SIZE	NO. REQ'D	LENGTHS							
WING A	4	12	10	L Min 2'-0" Max 4'-8" X Min 0'-9" Max 0'-9" Y Min 1'-4" Max 4'-0"	-	-	-	-	L -	-	-	-	4	18	2	Min 5'-5" Max 5'-5"	4	18	2	9'-2"	4	18	7	L Min 2'-7" Max 5'-3" X Min 1'-4" Max 1'-4" Y Min 1'-4" Max 4'-0"	4	6	12'-3"	6	18	6	Min 1'-8" Max 1'-8"	-	-	-	Min 4'-2" Max 4'-2"	4	2	9'-5"	4	2	10'-7"	6	12	3	L 3'-4" X 1'-8"	195	
WING B	4	12	10	L Min 2'-0" Max 4'-8" X Min 0'-9" Max 0'-9" Y Min 1'-4" Max 4'-0"	-	-	-	-	L -	-	-	-	4	18	2	Min 5'-5" Max 5'-5"	4	18	2	9'-2"	4	18	7	L Min 2'-7" Max 5'-3" X Min 1'-4" Max 1'-4" Y Min 1'-4" Max 4'-0"	4	6	12'-3"	6	18	6	Min 1'-8" Max 1'-8"	-	-	-	Min 4'-2" Max 4'-2"	4	2	9'-5"	4	2	10'-7"	6	12	3	L 3'-4" X 1'-8"	195	

Min. Bar Lap Length	
#4	1'-9"
#5	2'-2"
#6	2'-7"
#7	3'-6"
#8	4'-7"

#4	3"
#5	3 3/4"
#6	4 1/2"
#7	5 1/4"
#8	6"

① Any Bar Lap Required for the Skewed End Section shall be considered subsidiary to the item "Reinforcing Steel - Roadway (Grade 60)."



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DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	10	41
		SPECIAL DETAILS				

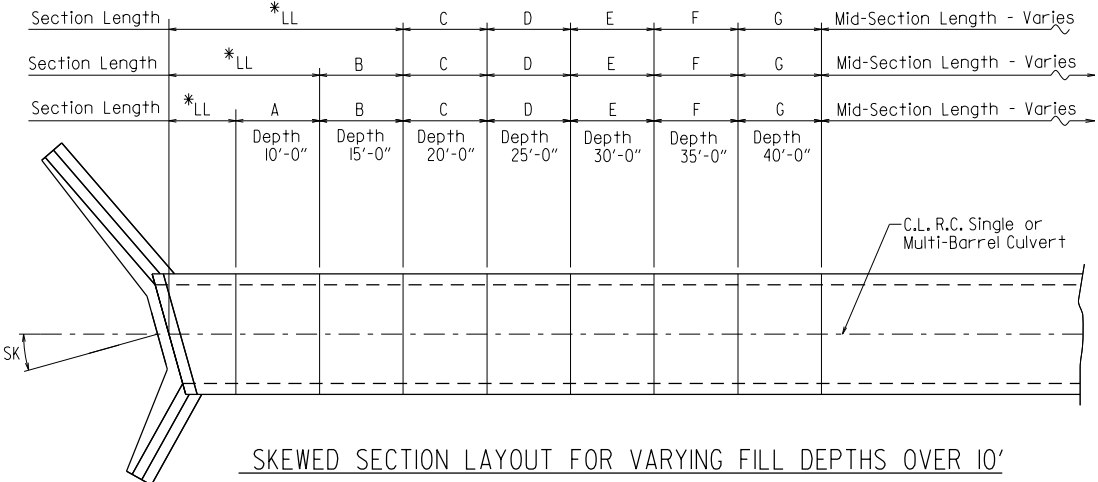
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REVISED DATE: Ver. 1.117

2:1 Slope	20'-0"	10'-0"	10'-0"	10'-0"	10'-0"	10'-0"	10'-0"
3:1 Slope	30'-0"	15'-0"	15'-0"	15'-0"	15'-0"	15'-0"	15'-0"
4:1 Slope	40'-0"	20'-0"	20'-0"	20'-0"	20'-0"	20'-0"	20'-0"

Note: For fill depths 10' and under, use Mid-Section full length of box culvert.

\* LL = Skewed End Section Length - See "Skewed End Section Details"  
Length LL varies with skew angle, overall box width and fill depth and may eliminate the need for some slope section lengths as shown.

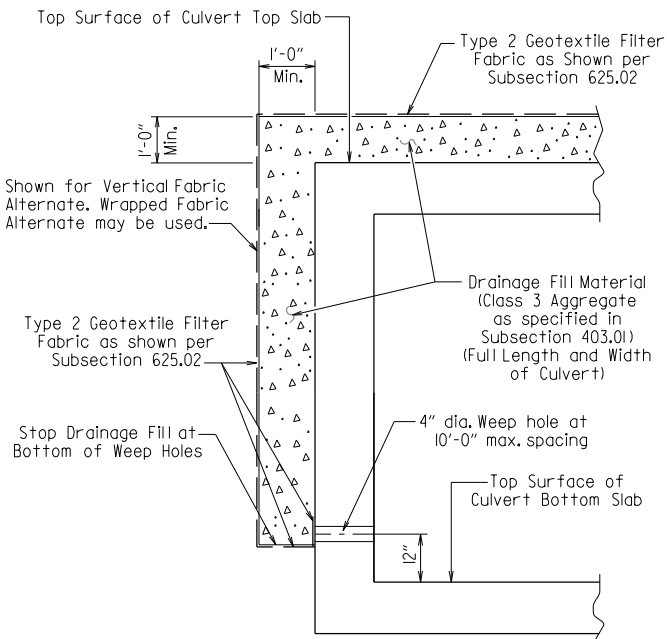
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	11	41
SPECIAL DETAILS						



Slope Section Length @ 2:1 Slope	A=12'-0"	B=6'-0"	C=6'-0"	D=6'-0"	E=6'-0"	F=6'-0"	G=6'-0"	Mid-Section Length - Varies
Slope Section Length @ 3:1 Slope	A=22'-0"	B=11'-0"	C=11'-0"	D=11'-0"	E=11'-0"	F=11'-0"	G=11'-0"	Mid-Section Length - Varies
Slope Section Length @ 4:1 Slope	A=32'-0"	B=16'-0"	C=16'-0"	D=16'-0"	E=16'-0"	F=16'-0"	G=16'-0"	Mid-Section Length - Varies

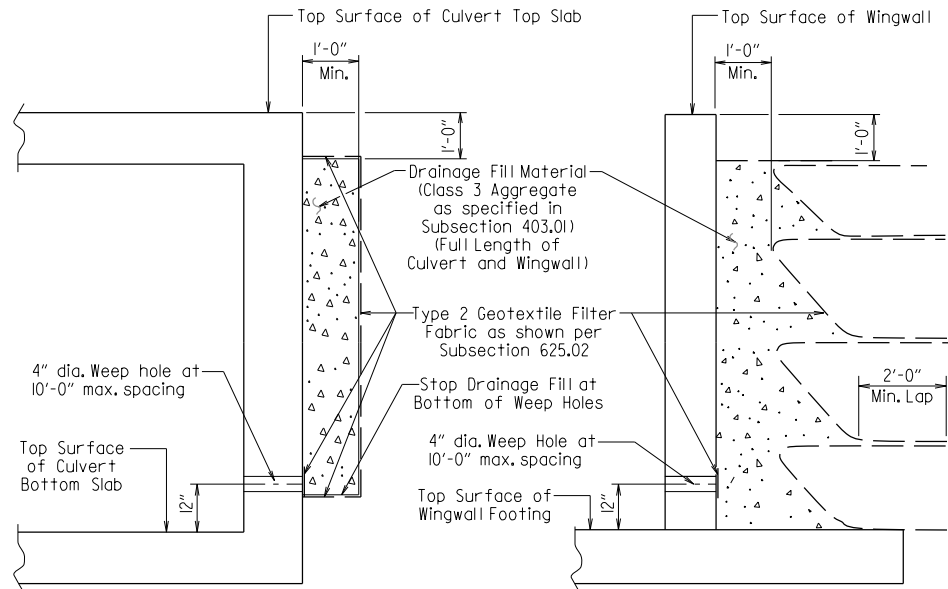
LONGITUDINAL SECTION LENGTH SCHEDULE FOR VARYING FILL DEPTHS OVER 10'

Lengths for Non-Skewed Boxes



CULVERT DRAINAGE DETAIL FOR ROCK FILL

This detail shall be used when rock fill is specified for embankment construction.



VERTICAL FABRIC ALTERNATE

(Shown for Culvert, Similar for Wingwall)

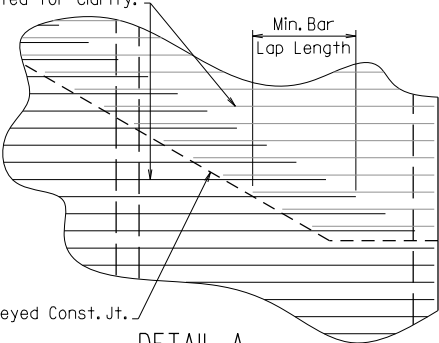
WRAPPED FABRIC ALTERNATE

(Shown for Wingwall, Similar for Culvert)

For Details of Excavation and Pay Limits, see Standard Drawing RCB-2.

WINGWALL & CULVERT DRAINAGE DETAIL

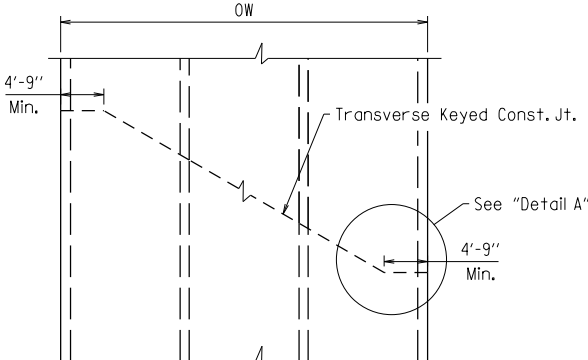
Slab bars "a", "b", "c", "d", "bl", or "f". Slab distribution and Wall reinforcing omitted for clarity.



DETAIL A

See Tabular Data Sheets for Minimum Bar Lap Lengths.

Shown for transverse reinforcing, longitudinal reinforcing similar.



SKewed TRANSVERSE JOINT DETAIL

This detail shall be used to construct a skewed transverse joint only for Multi-Barrel Culverts and only when required by the Maintenance of Traffic Plans. Otherwise, transverse joints should be made normal to the centerline of the barrel.

GENERAL NOTES:

**CONSTRUCTION SPECIFICATIONS:** Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable Supplemental Specifications and Special Provisions. Section and Subsection refer to the Standard Construction Specifications unless otherwise noted in the Plans.

**DESIGN SPECIFICATIONS:** AASHTO LRFD Bridge Design Specifications, Fifth Edition (2010) with 2010 interim revisions.

**LIVE LOADING:** HL-93

All concrete shall be Class S with a minimum 28-day compressive strength of 3,500 psi and shall be poured in the dry. All exposed corners to have 3/8 inch chamfers.

Reinforcing Steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.

**Reinforcing Steel Tolerances:** The tolerances for reinforcing steel shall meet those listed in 'Manual of Standard Practice' published by Concrete Reinforcing Steel Institute (CRSI) except that the tolerance for truss bars such as Figure 3 on page 7-4 of the CRSI Manual shall be minus zero to plus 1/2 inch.

Excavation and backfilling shall be in accordance with the requirements of Section 801.

**Membrane Waterproofing** shall conform to the requirements of Section 815. Membrane Waterproofing shall be Type C and as directed by the Engineer applied to all construction joints in the top slab and the sidewalls of R.C. Box culverts and to the construction joint between wingwalls and R.C. Box culvert walls.

**Weep Holes** in box culvert walls shall have a maximum horizontal spacing of 10'-0" and shall be spaced to clear all reinforcing steel. The drain opening shall be 4" diameter and shall be placed 12" above the top of the bottom slab.

**Weep Holes** in wingwalls shall have a maximum horizontal spacing of 10'-0" and shall be spaced to clear all reinforcing steel. There shall be a minimum of two (2) weep holes in each wingwall. The drain opening shall be 4" diameter and shall be placed 12" above the top of the wingwall footing.

The barrel components of the culvert may be constructed using continuous pours. For longer culvert construction, the Contractor may use multiple pours with transverse construction joints spaced a minimum of 50 feet apart unless superseded by stage construction or site constraints as approved by the Engineer. Construction joints between footings and walls shall be made only where shown in the Plans. Joints shall be keyed and shall be normal to the centerline of barrel except as noted. Reinforcing shall be continuous through joints unless noted otherwise. Reinforcing through stage construction joints shall provide the minimum bar lap length shown on the Tabular Data Sheets. All longitudinal construction joints shall be submitted to the Engineer for approval.

**Membrane Waterproofing, Weep Holes, Geotextile Filter Fabric, and Drainage Fill Material** will not be paid for directly but shall be considered subsidiary to Class S Concrete.

When the top slab of the box culvert serves as finished roadway surface, curing and finishing shall be in accordance with subsections 802.17 and 802.20 for bridge roadway surface and a fine finish shall be applied in accordance with subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Curing and finishing shall not be paid for directly, but shall be considered incidental to the item "Class 5 Concrete-Roadway". Class 1 Protective Surface Treatment shall be applied to the roadway surface and this work shall be paid for under the unit price bid for "Class 1 Protective Surface Treatment".

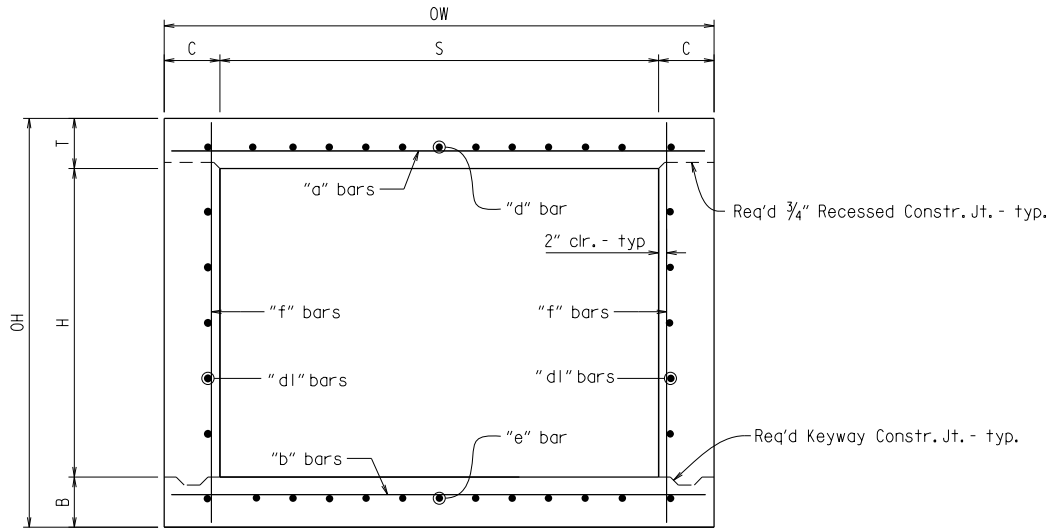
When precast reinforced concrete box culverts are substituted for cast in place box culverts, they shall be manufactured according to ASTM C 1577 and meet the requirements of Section 607. When the top slab of the box culvert serves as the finished roadway surface, a precast reinforced concrete box culvert substitution is not allowed.

SHEET 1 OF 4  
GENERAL DETAILS OF R.C. BOX CULVERT  
GENERAL NOTES &  
LONGITUDINAL SECTION LENGTH SCHEDULE  
SPECIAL DETAILS

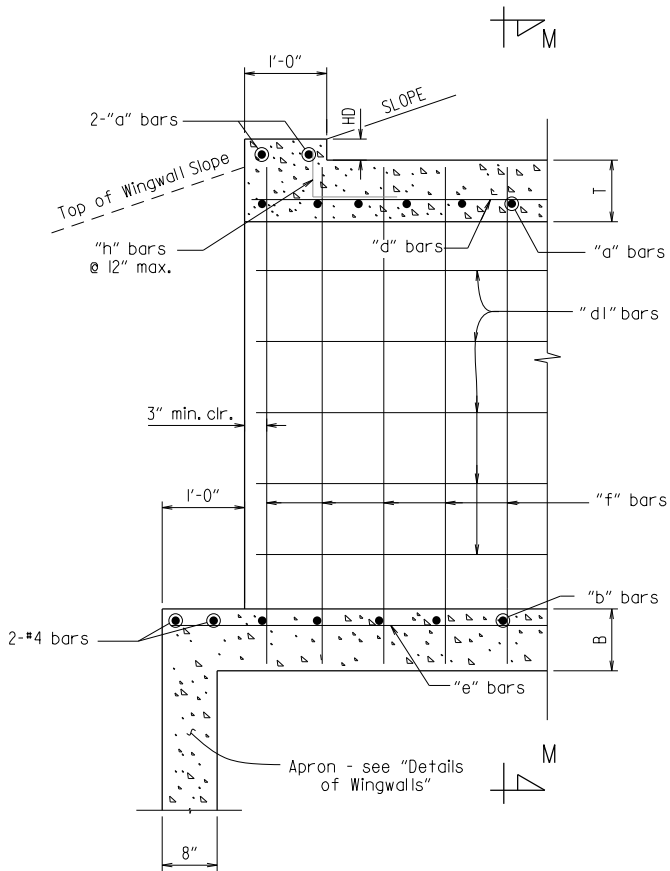


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REVISED DATE:

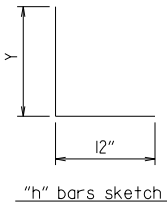
Note: When top slab of culvert serves as finished roadway surface, see General Notes on Sheet 1 of 4.



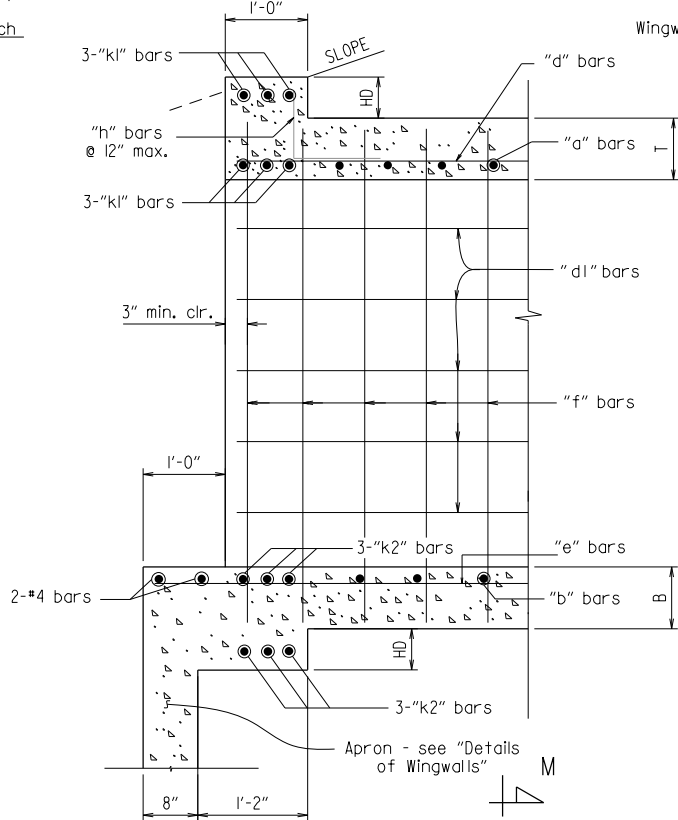
TYPICAL SECTION M-M



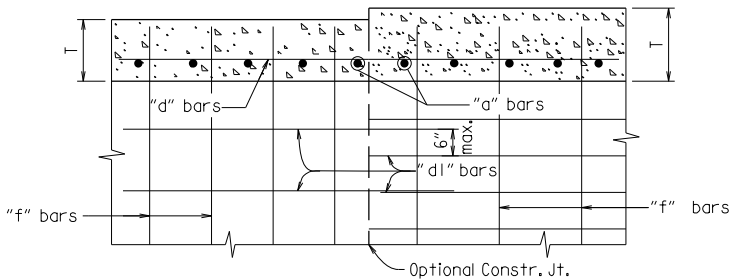
PART LONGITUDINAL SECTION  
(Non-Skewed Ends)



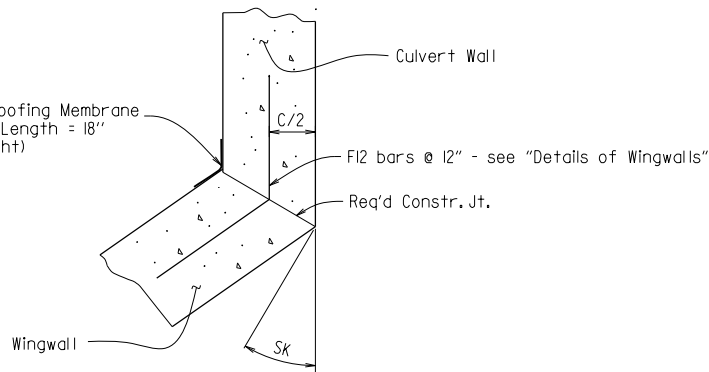
"h" bars sketch



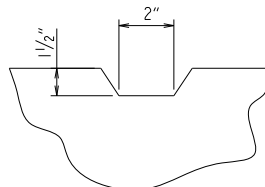
PART LONGITUDINAL SECTION N-N  
(Skewed Ends)



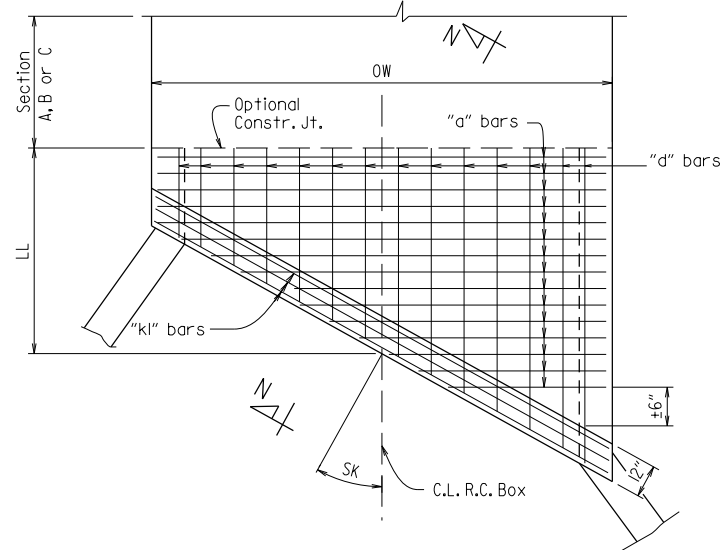
Longitudinal Bar Spacing at individual sections shall be maintained, which may result in noncontact bar laps.  
LONGITUDINAL LAP DETAIL AT CHANGE IN SECTIONS  
TOP SLAB SHOWN, BOTTOM SLAB SIMILAR



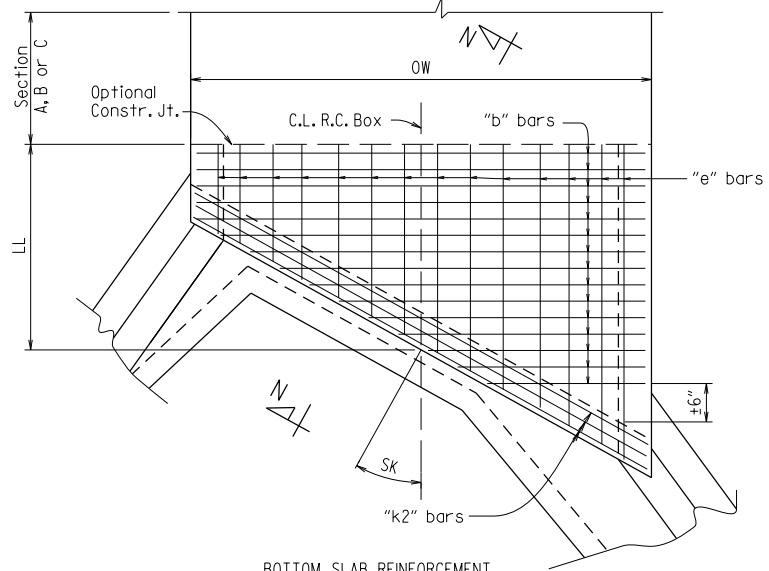
WINGWALL ATTACHMENT  
See "Details of Wingwalls" for additional information and wingwall details.



TYPICAL KEYWAY DETAIL  
(All Construction Joints)



TOP SLAB REINFORCEMENT



BOTTOM SLAB REINFORCEMENT

SKewed END SECTION DETAILS

SHEET 2 OF 4  
GENERAL DETAILS OF R.C. BOX CULVERT  
DETAILS OF SINGLE BARREL  
R.C. BOX CULVERT  
SPECIAL DETAILS



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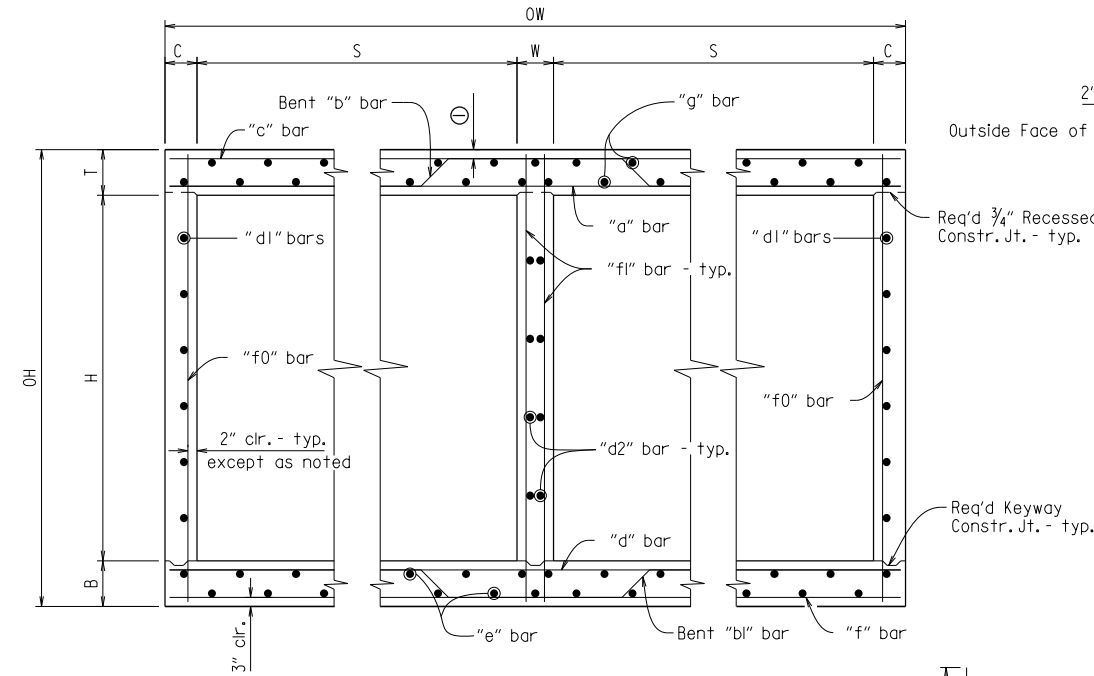




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REVISED DATE: Ver. 1.17

① 2" clr. for fill depth (D) greater than 2 ft.  
2 1/2" clr. for fill depth (D) equal to or less than 2 ft.

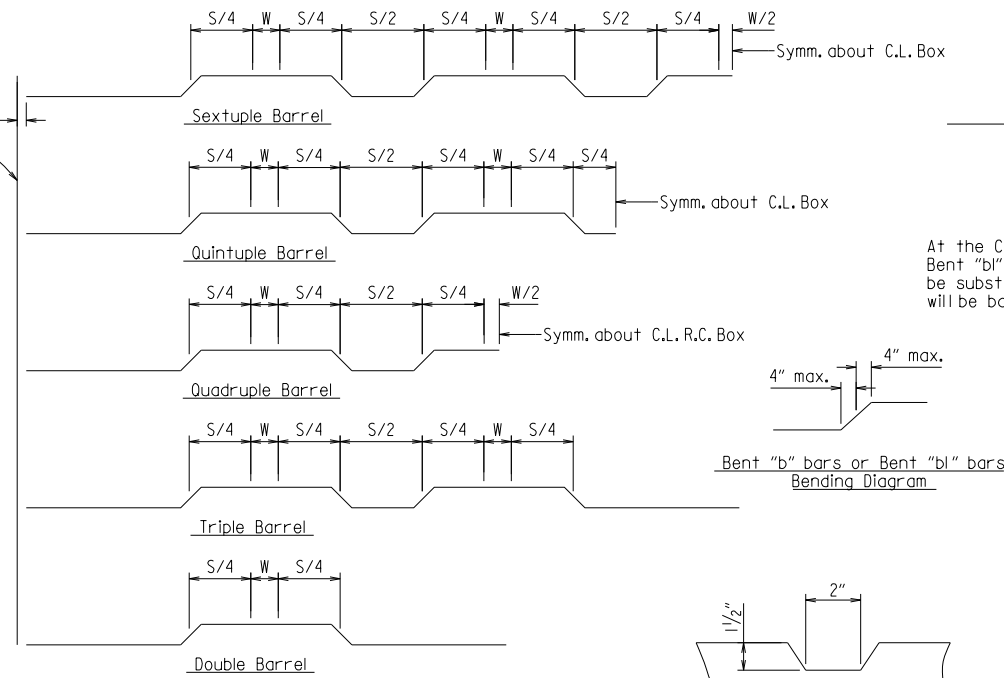
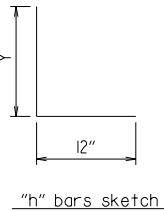
Note: When top slab of culvert serves as finished roadway surface, see General Notes on Sheet 1 of 4.



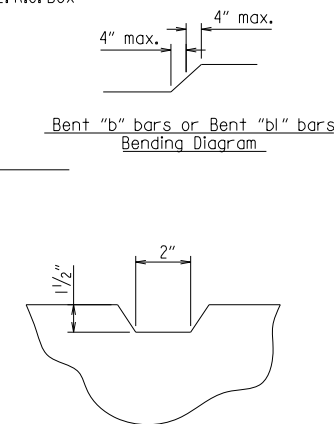
TYPICAL SECTION M-M

Top Slab  
Straight "c" bars shall alternate with Bent "b" bars in top.  
Straight "a" bars shall alternate with Bent "b" bars in bottom.

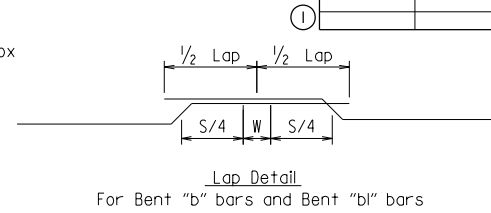
Bottom Slab  
Straight "d" bars shall alternate with Bent "bl" bars in top.  
Straight "f" bars shall alternate with Bent "bl" bars in bottom.



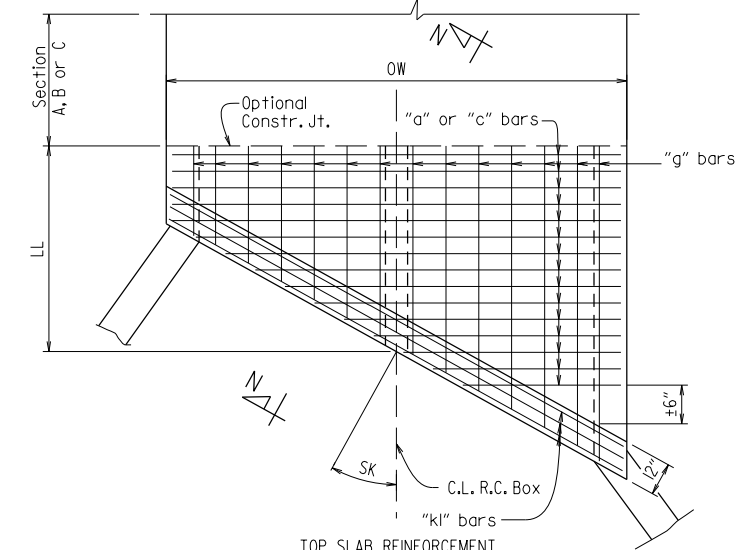
Bent "b" bars or Bent "bl" bars sketch



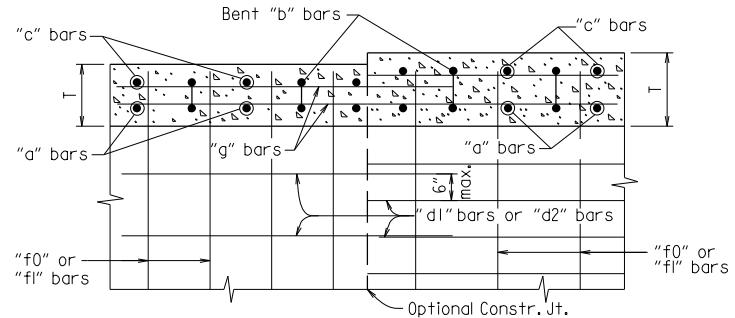
TYPICAL KEYWAY DETAIL  
(All Construction Joints)



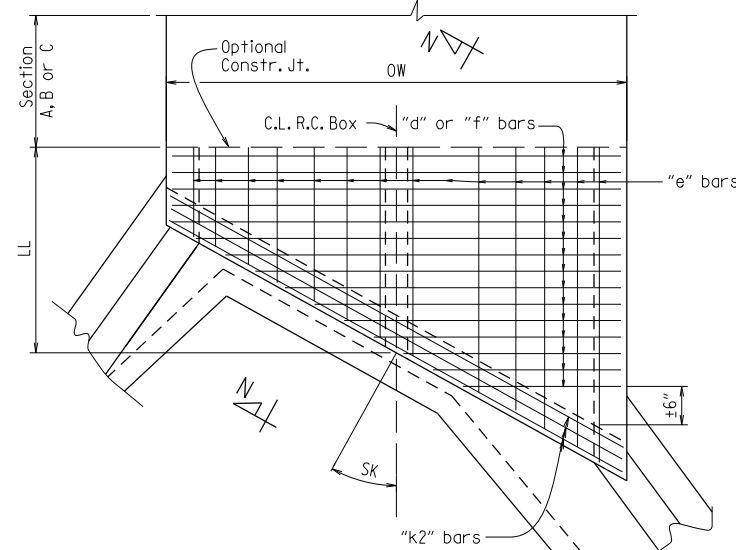
At the Contractor's option in lieu of providing Bent "b" or Bent "bl" bars, one bar top and bottom of equivalent size may be substituted for each bent bar. Payment for the reinforcing will be based on the weight of the "b" or "bl" bar.



TOP SLAB REINFORCEMENT  
Straight "c" bars in top.  
Straight "a" bars in bottom.

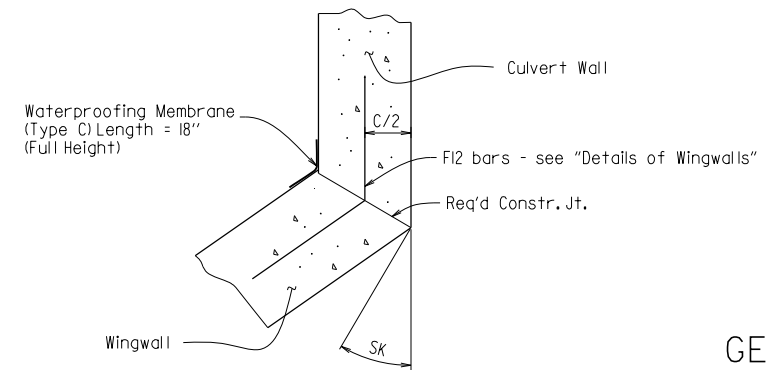


LONGITUDINAL LAP DETAIL AT CHANGE IN SECTIONS  
TOP SLAB SHOWN, BOTTOM SLAB SIMILAR



BOTTOM SLAB REINFORCEMENT  
Straight "d" bars in top.  
Straight "f" bars in bottom.

SKewed END SECTION DETAILS



WINGWALL ATTACHMENT

See "Details of Wingwalls" for additional information and wingwall details.

SHEET 3 OF 4  
GENERAL DETAILS OF R.C. BOX CULVERT  
DETAILS OF MULTI-BARREL  
R.C. BOX CULVERT  
SPECIAL DETAILS



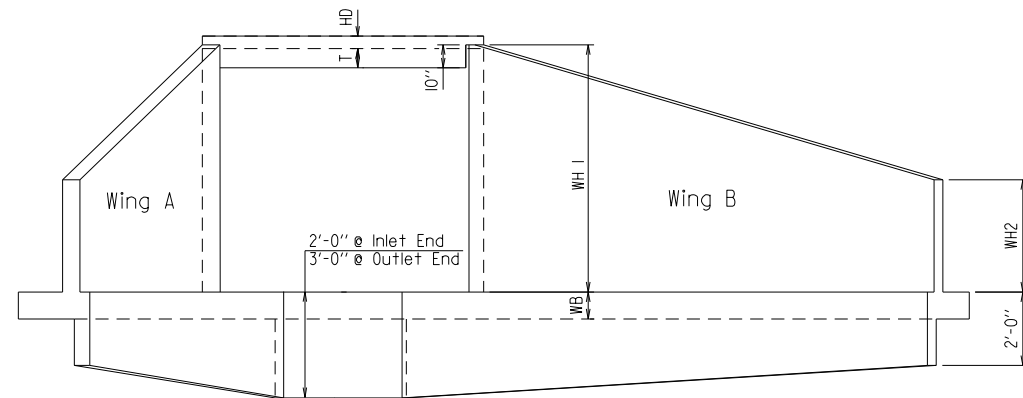
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DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
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SPECIAL DETAILS						

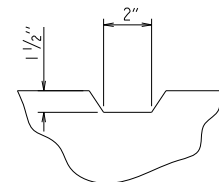


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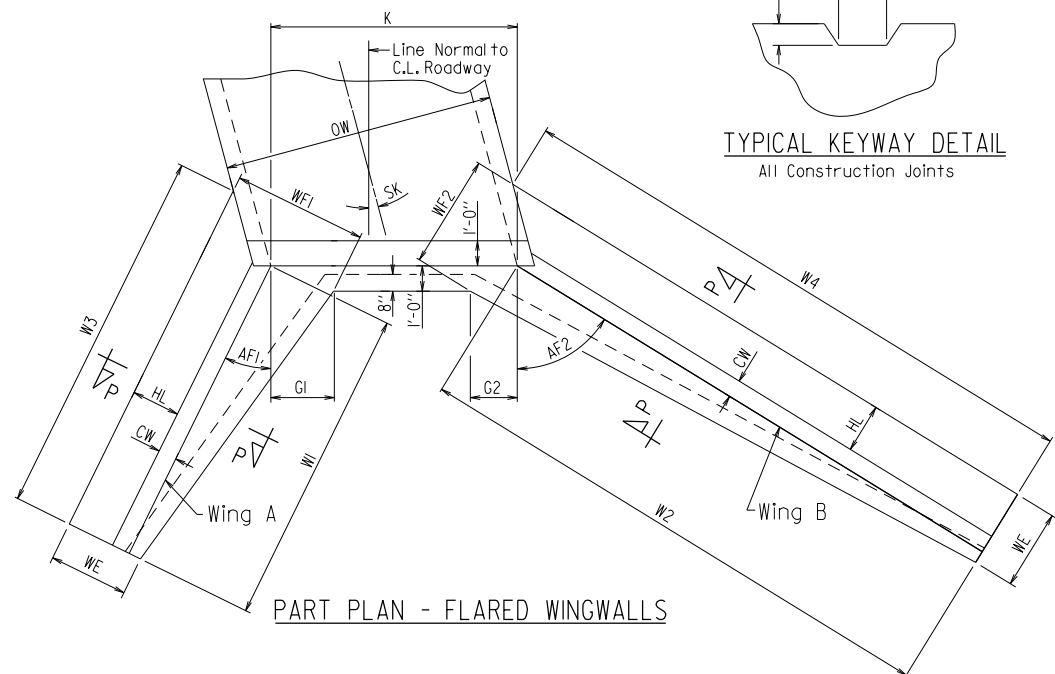
END ELEVATION

Flared Wingwalls Shown



TYPICAL KEYWAY DETAIL

All Construction Joints



DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
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TEMPORARY EROSION CONTROL DETAILS						



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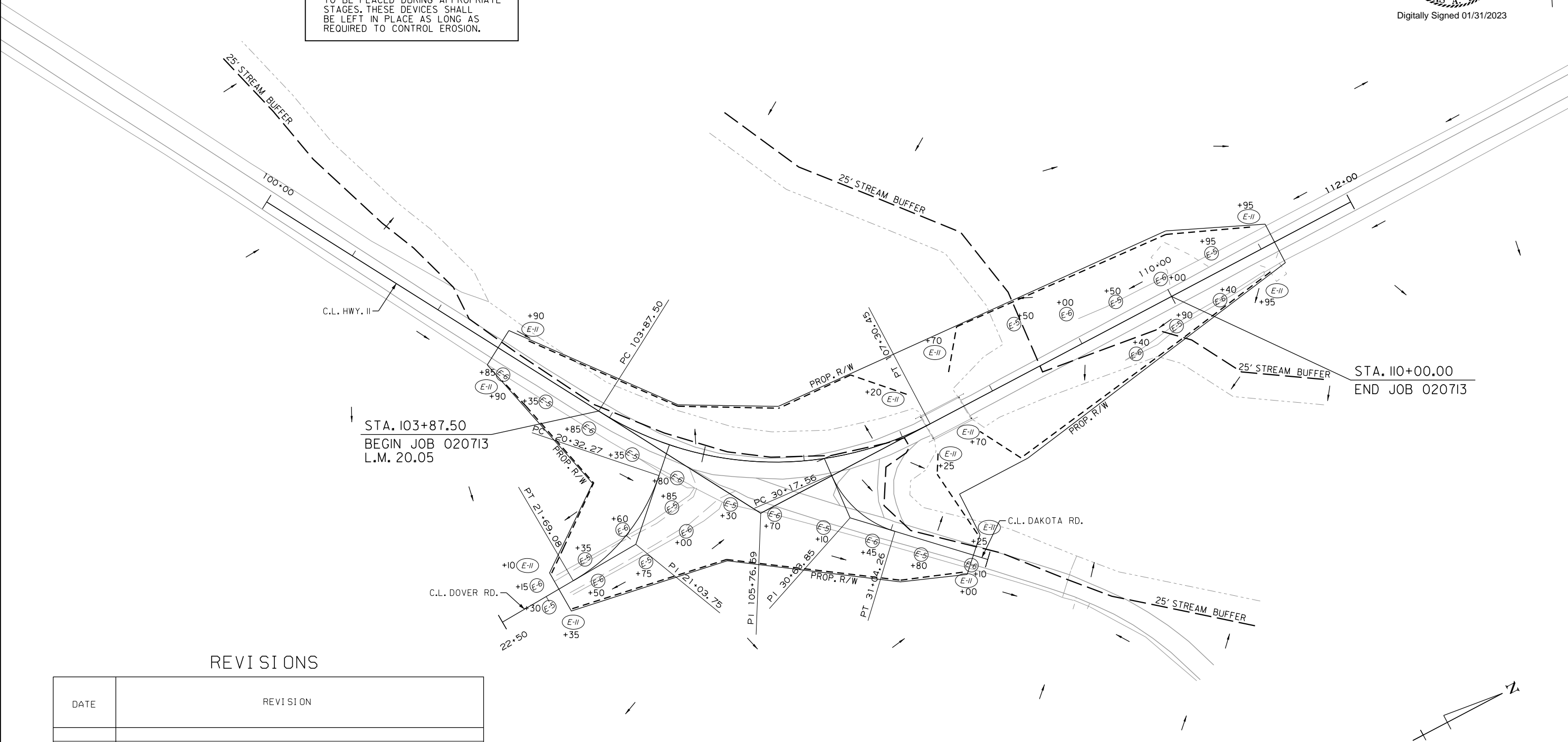
**LEGEND**

(E-5) = SAND BAG DITCH CHECKS

(E-6) = ROCK DITCH CHECKS

(E-II) = SILT FENCE

EROSION CONTROL MEASURES  
TO BE PLACED DURING APPROPRIATE  
STAGES. THESE DEVICES SHALL  
BE LEFT IN PLACE AS LONG AS  
REQUIRED TO CONTROL EROSION.



REVISIONS

DATE	REVISION

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
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TEMPORARY EROSION CONTROL DETAILS						



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LEGEND

E-3

= SAND BAG DITCH CHECKS

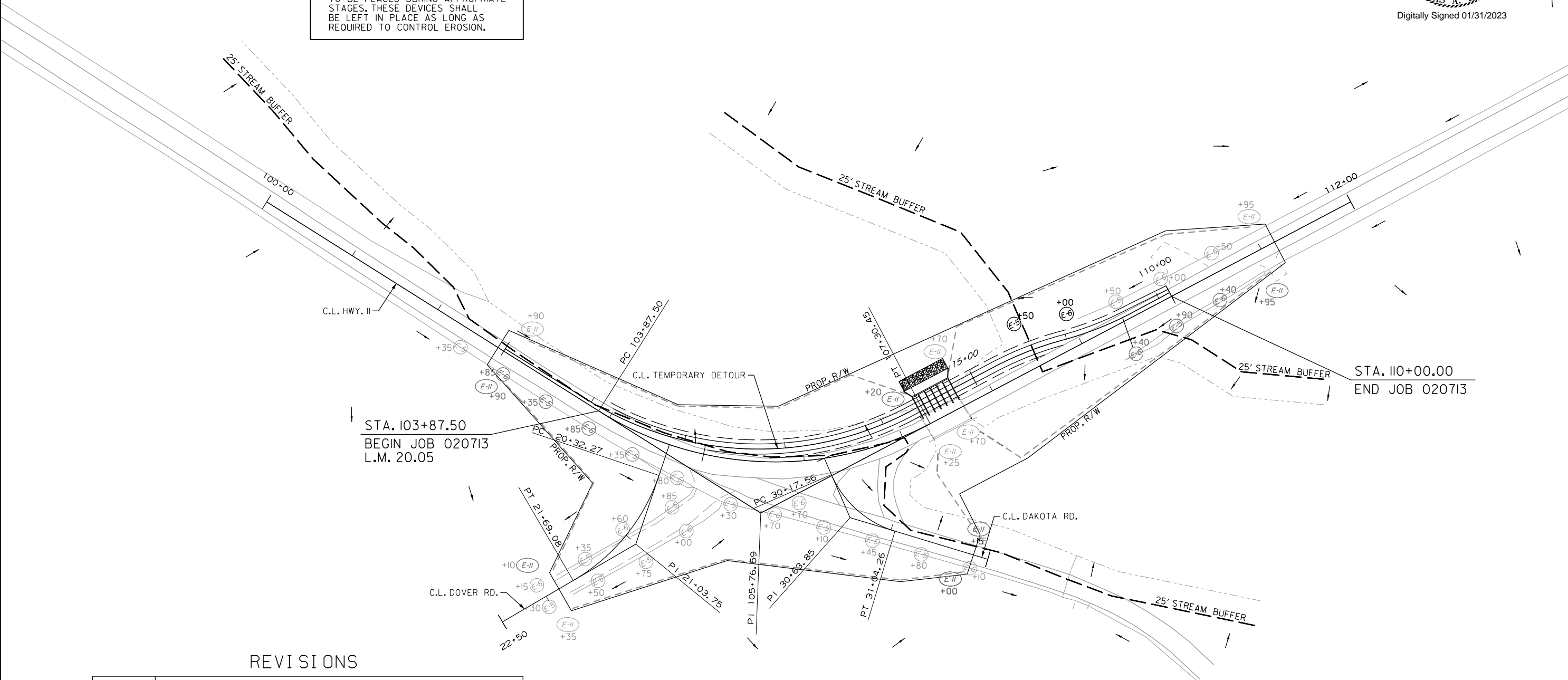
E-6

= ROCK DITCH CHECKS

E-11

= SILT FENCE

EROSION CONTROL MEASURES  
TO BE PLACED DURING APPROPRIATE  
STAGES. THESE DEVICES SHALL  
BE LEFT IN PLACE AS LONG AS  
REQUIRED TO CONTROL EROSION.



REVISIONS

DATE	REVISION





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TEMPORARY EROSION CONTROL DETAILS						




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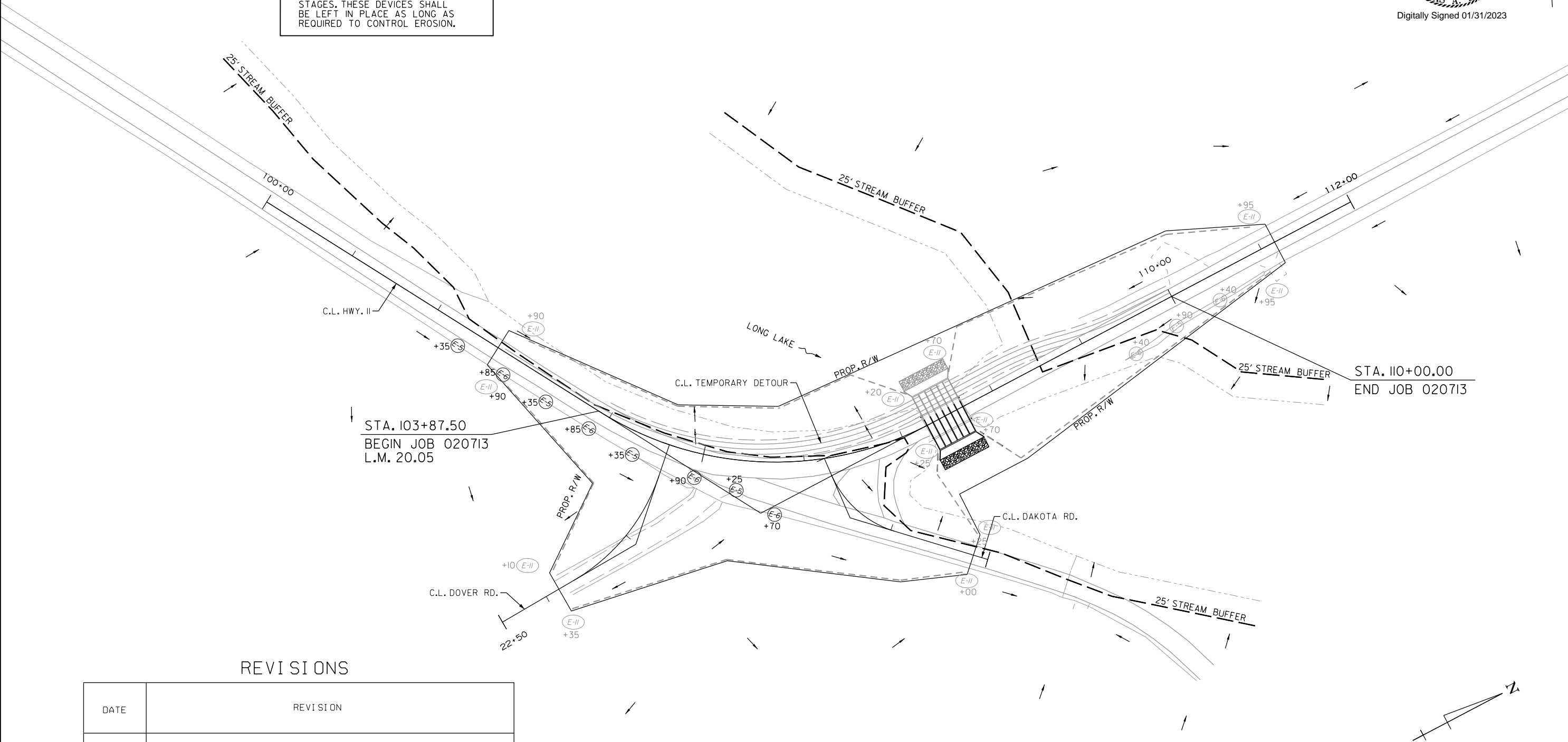
**LEGEND**

 = SAND BAG DITCH CHECKS

 = ROCK DITCH CHECKS

 = SILT FENCE

EROSION CONTROL MEASURES  
TO BE PLACED DURING APPROPRIATE  
STAGES. THESE DEVICES SHALL  
BE LEFT IN PLACE AS LONG AS  
REQUIRED TO CONTROL EROSION.



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L.M. 20.05

STA. 110+00.00  
END JOB 020713

REVISIONS

DATE	REVISION

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
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TEMPORARY EROSION CONTROL DETAILS						



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LEGEND

E-5

= SAND BAG DITCH CHECKS

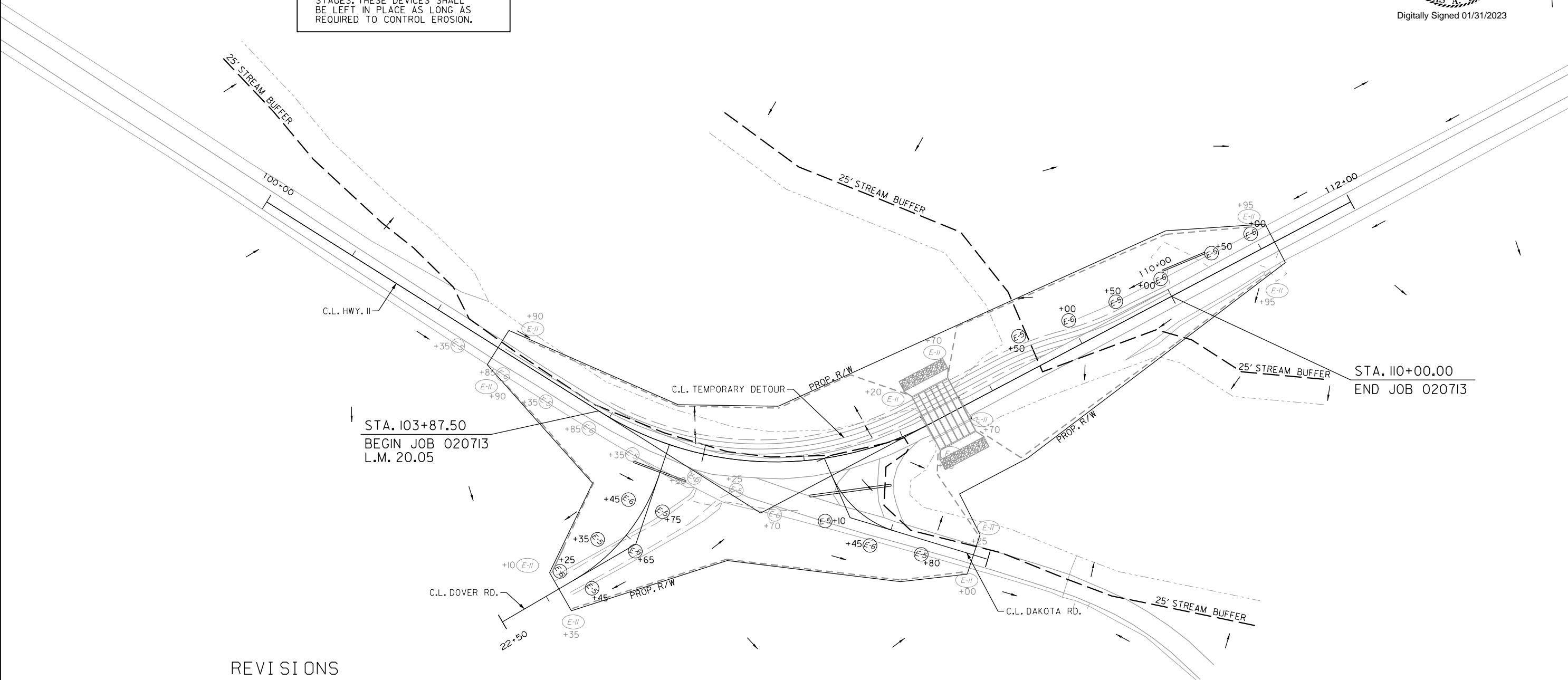
E-6

= ROCK DITCH CHECKS

E-II

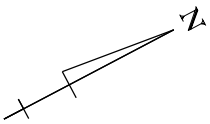
= SILT FENCE

EROSION CONTROL MEASURES  
TO BE PLACED DURING APPROPRIATE  
STAGES. THESE DEVICES SHALL  
BE LEFT IN PLACE AS LONG AS  
REQUIRED TO CONTROL EROSION.

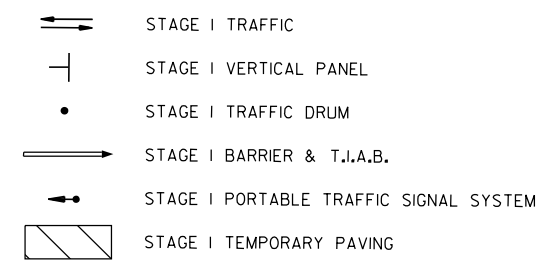
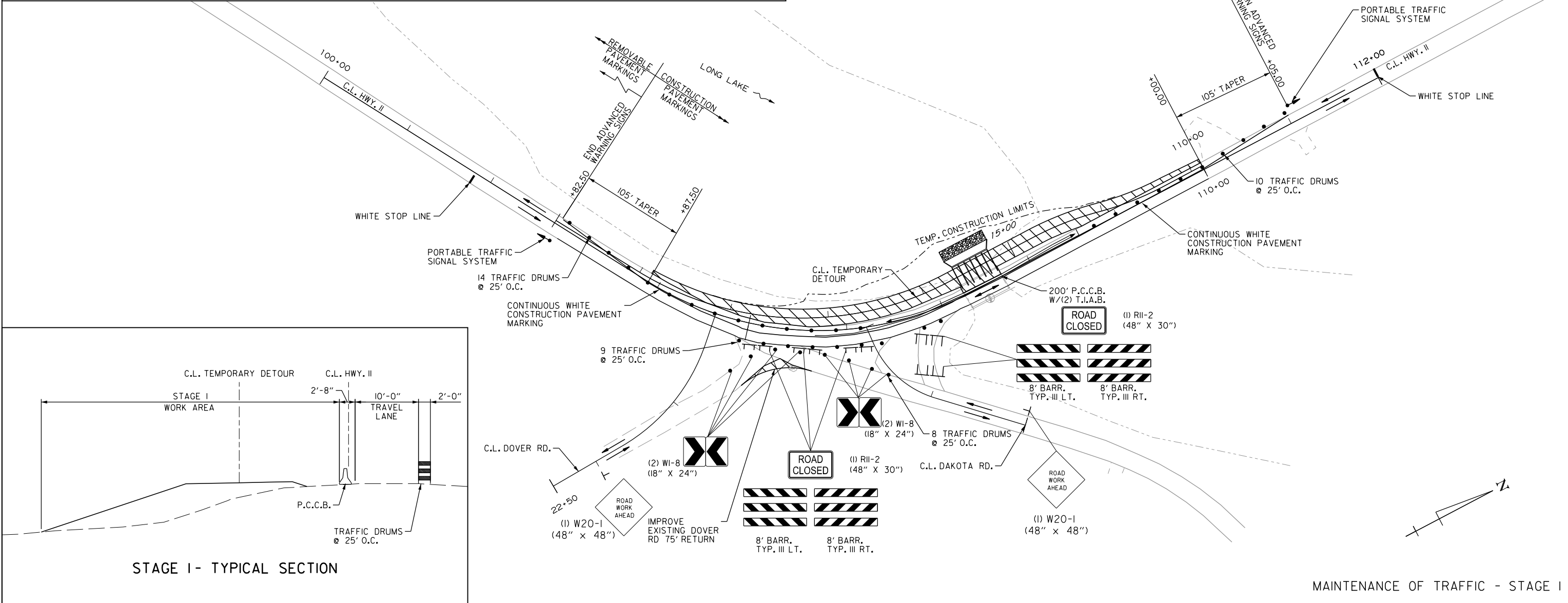
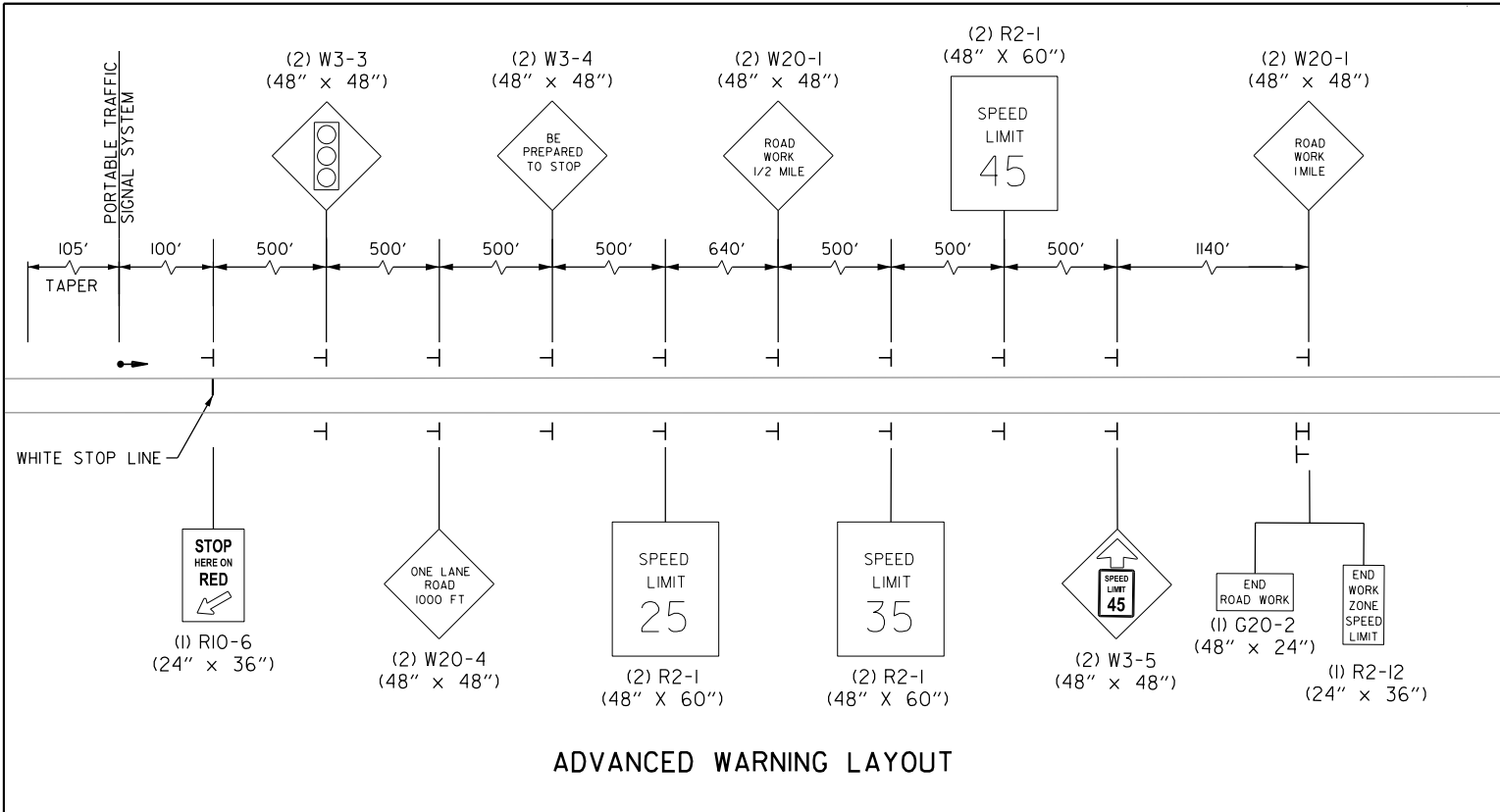


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REVISED DATE:



### STAGE I CONSTRUCTION NOTES

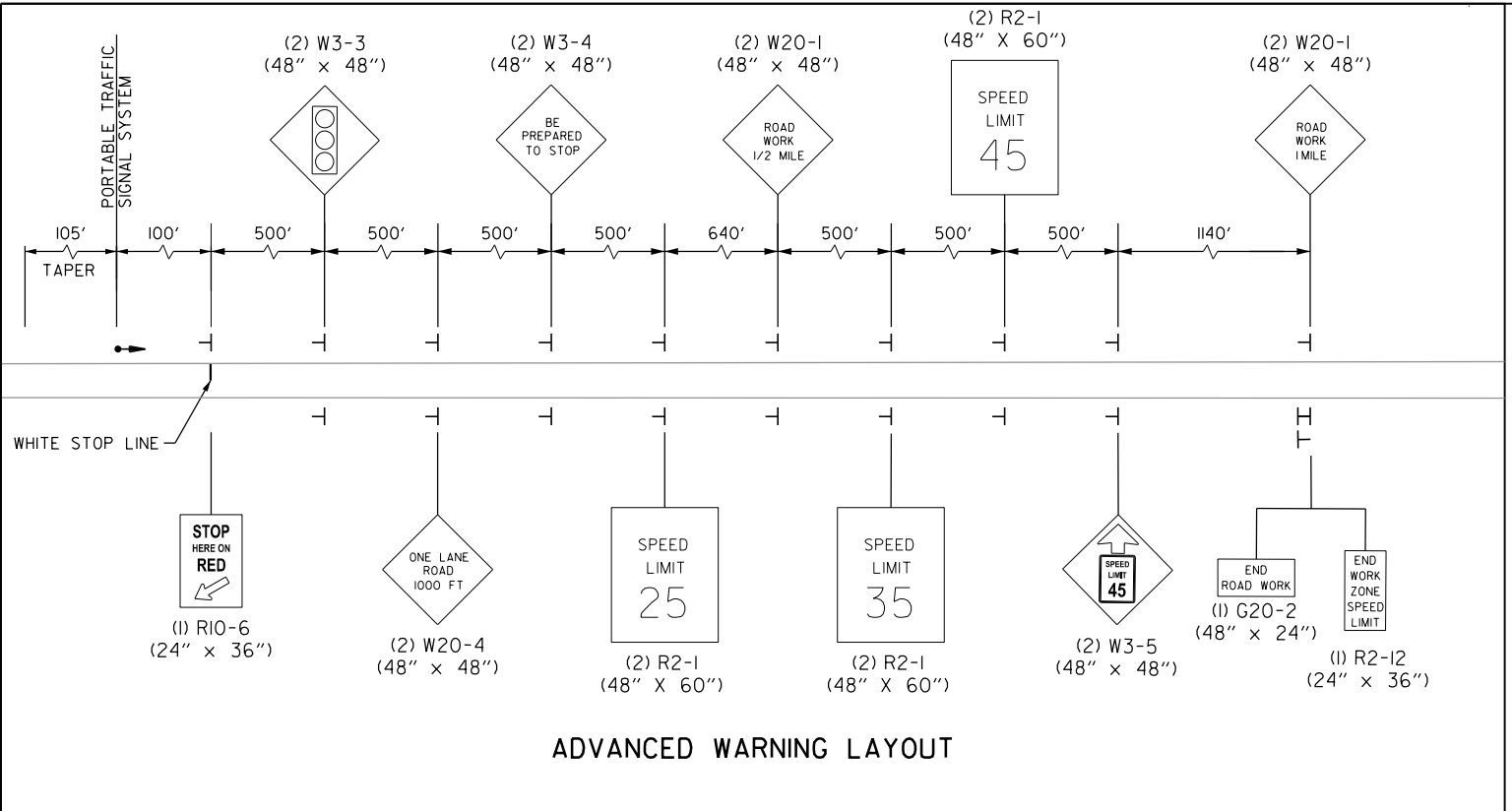
1. MAINTAIN HWY. II TRAFFIC ON EXISTING ALIGNMENT.
2. INSTALL ADVANCED WARNING SIGNS AND CHANNELIZING DEVICES.
3. INSTALL PORTABLE TRAFFIC SIGNAL SYSTEM FOR ONE LANE TRAFFIC CONTROL, UTILIZE EXISTING NORTHBOUND HWY. II LANE.
4. DETOUR DAKOTA & DOVER LOCAL ROAD ACCESS TO INTERSECTION, 1.3 MILES SOUTH ON HWY. II, IMPROVE DOVER ROAD NORTHBOUND TURNOUT AS SHOWN PRIOR TO UTILIZING DETOUR, SEE DETOUR SHEET.
5. CONSTRUCT HWY. II TEMPORARY DETOUR AND DRAINAGE STRUCTURE

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	19	41
MAINTENANCE OF TRAFFIC						



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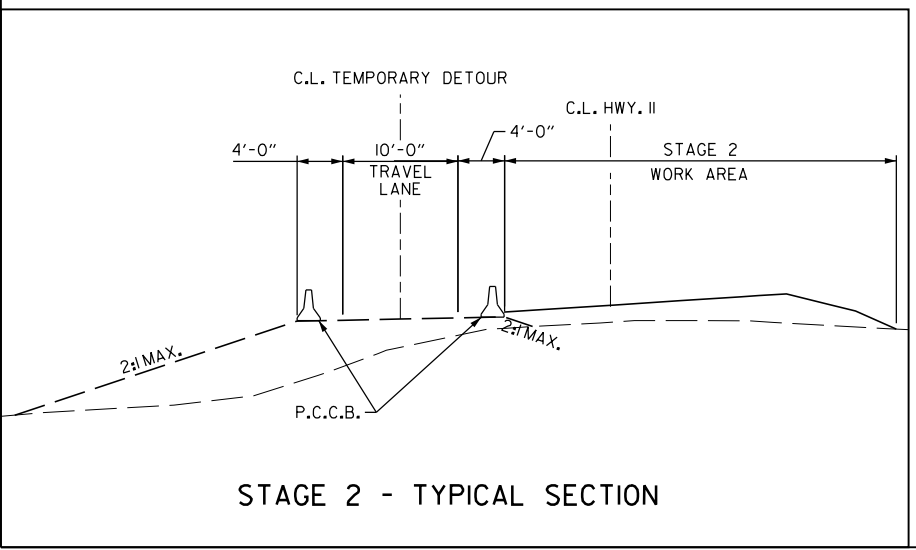
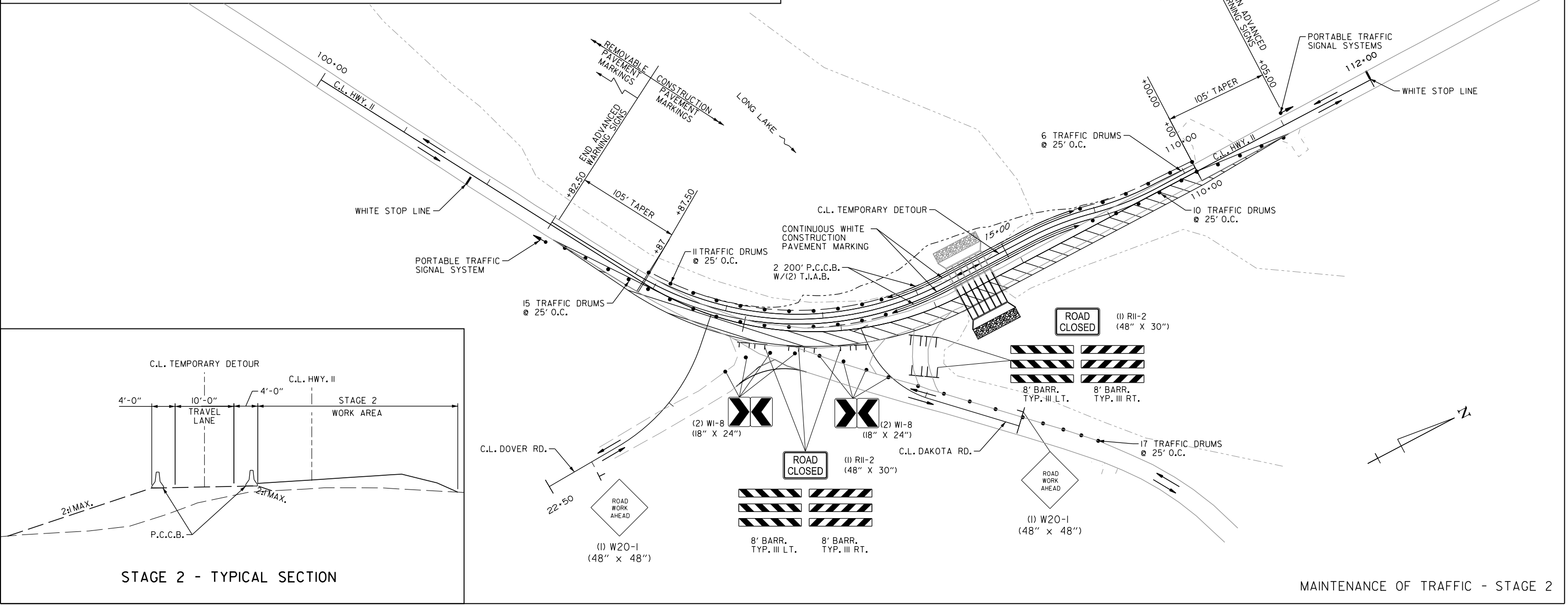
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	20	41
MAINTENANCE OF TRAFFIC						



- STAGE 2 TRAFFIC
- STAGE 2 VERTICAL PANEL
- STAGE 2 TRAFFIC DRUM
- STAGE 2 BARRIER & T.I.A.B.
- STAGE 2 PORTABLE TRAFFIC SIGNAL SYSTEM
- STAGE 2 PAVING

STAGE 2 CONSTRUCTION NOTES

1. RETAIN STAGE 1 ADVANCED WARNING SIGNS, INSTALL CHANNELIZING DEVICES AND CONSTRUCTION MARKINGS AS SHOWN.
2. SHIFT TRAFFIC TO STAGE 1 TEMPORARY DETOUR, UTILIZE PORTABLE TRAFFIC SIGNAL SYSTEM FOR ONE LANE TRAFFIC CONTROL.
3. MAINTAIN DAKOTA & DOVER LOCAL ROAD ACCESS DETOUR TO INTERSECTION 1.3 MILES SOUTH ON HWY. 11. SEE DETOUR SHEET.



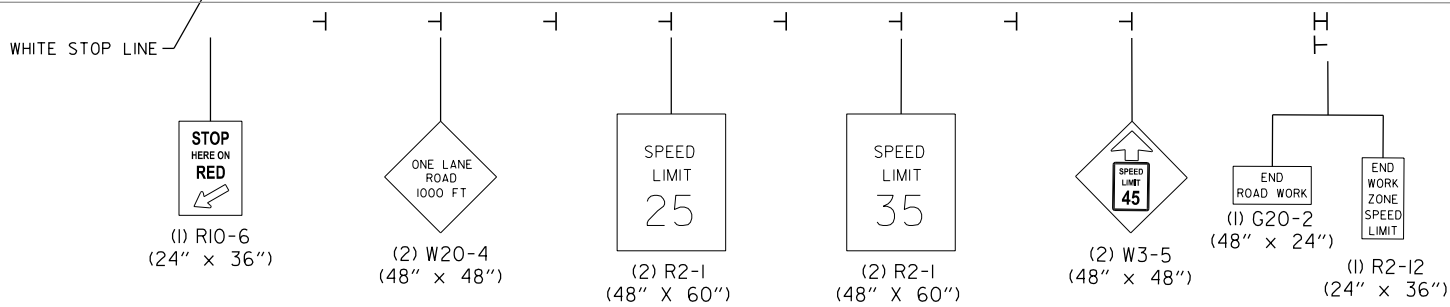
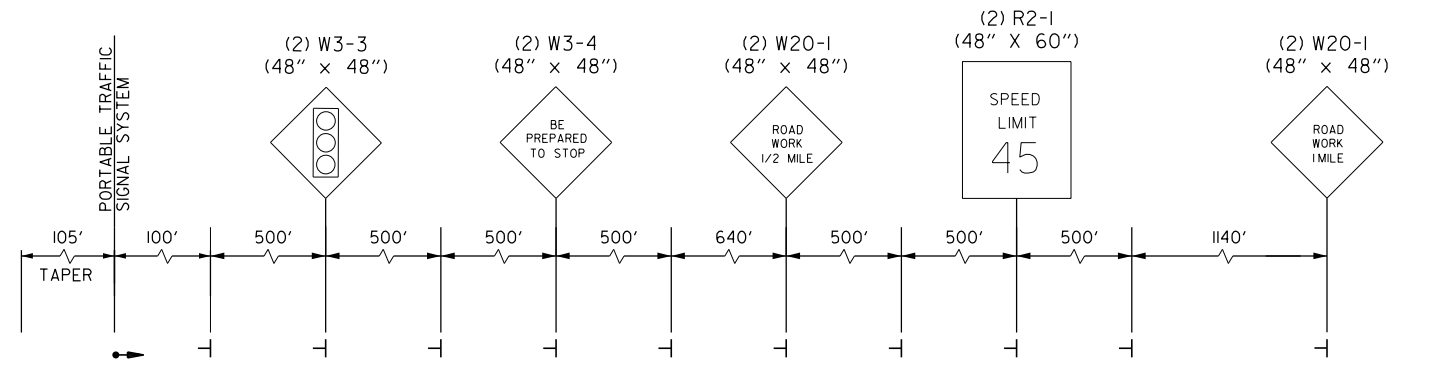


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		6	ARK.	020713	21	41
MAINTENANCE OF TRAFFIC						



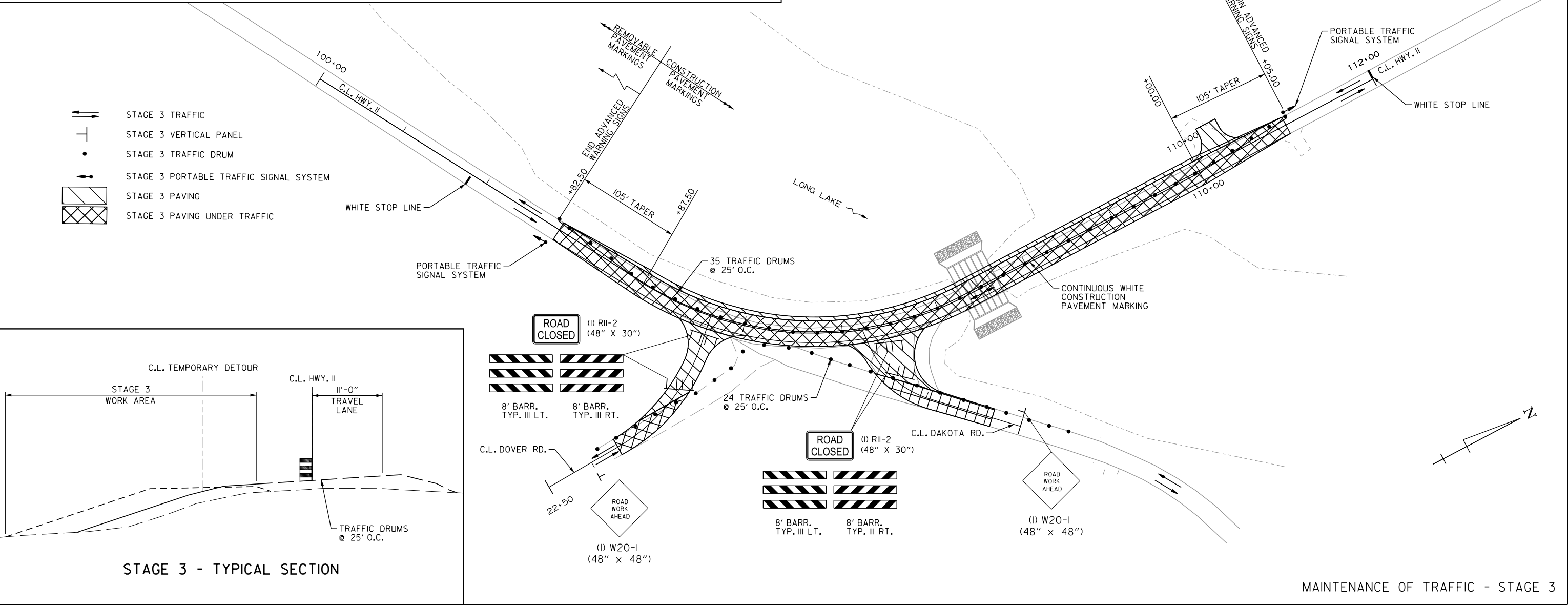
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ADVANCED WARNING LAYOUT

STAGE 3 CONSTRUCTION NOTES

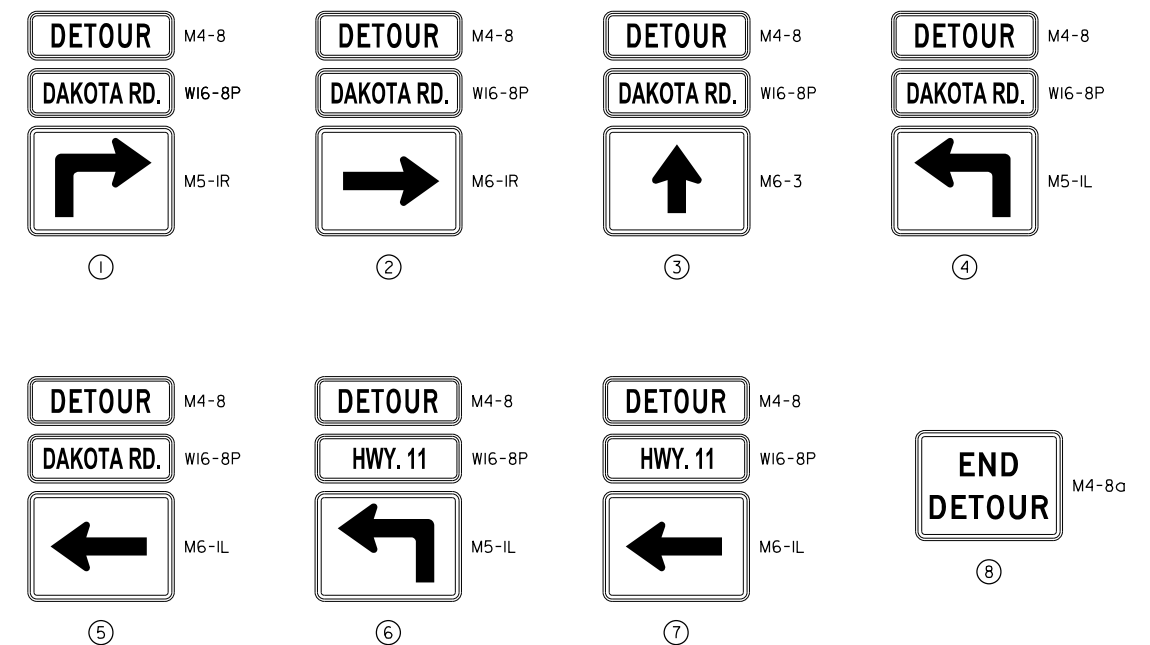
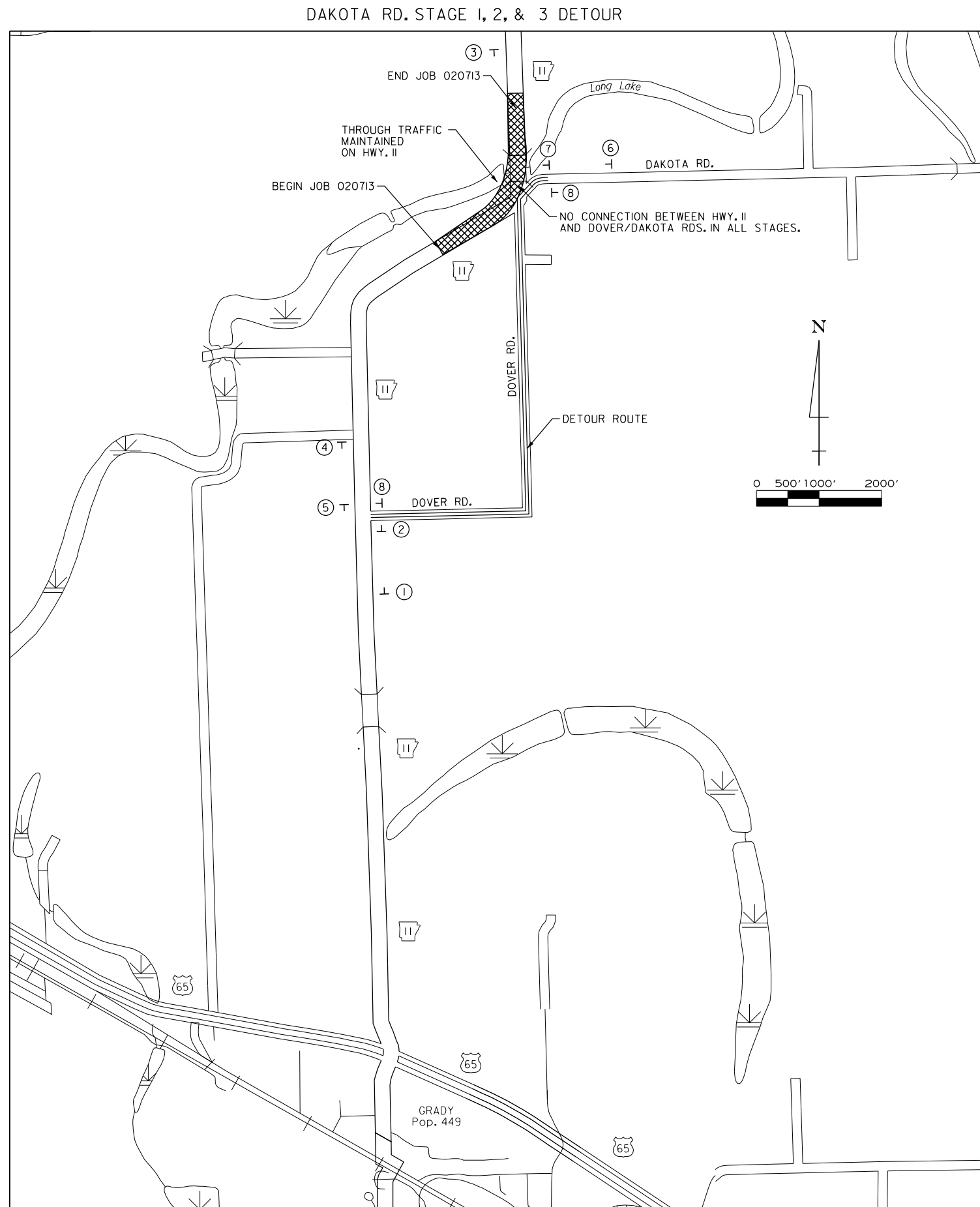
1. RETAIN STAGE I ADVANCED WARNING SIGNS, INSTALL CHANNELIZING DEVICES AND CONSTRUCTION MARKINGS AS SHOWN.
2. SHIFT TRAFFIC TO PROPOSED HWY. II, UTILIZE PORTABLE TRAFFIC SIGNAL SYSTEM FOR ONE LANE TRAFFIC CONTROL
3. MAINTAIN DAKOTA & DOVER LOCAL ROAD ACCESS DETOUR TO INTERSECTION 1.3 MILES SOUTH ON HWY. II SEE DETOUR SHEET
4. CONSTRUCT HWY. II REMAINING SHOULDER, DOVER AND DAKOTA SIDE ROAD RETURNS, AND PLACE FINAL LIFT OF SURFACE COURSE AND PERMANENT PAVEMENT MARKINGS.



	DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
			6	ARK.	020713	22	41
②			MAINTENANCE OF TRAFFIC DETAILS				



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MAINTENANCE OF TRAFFIC DETAILS  
STAGE 1, 2, & 3

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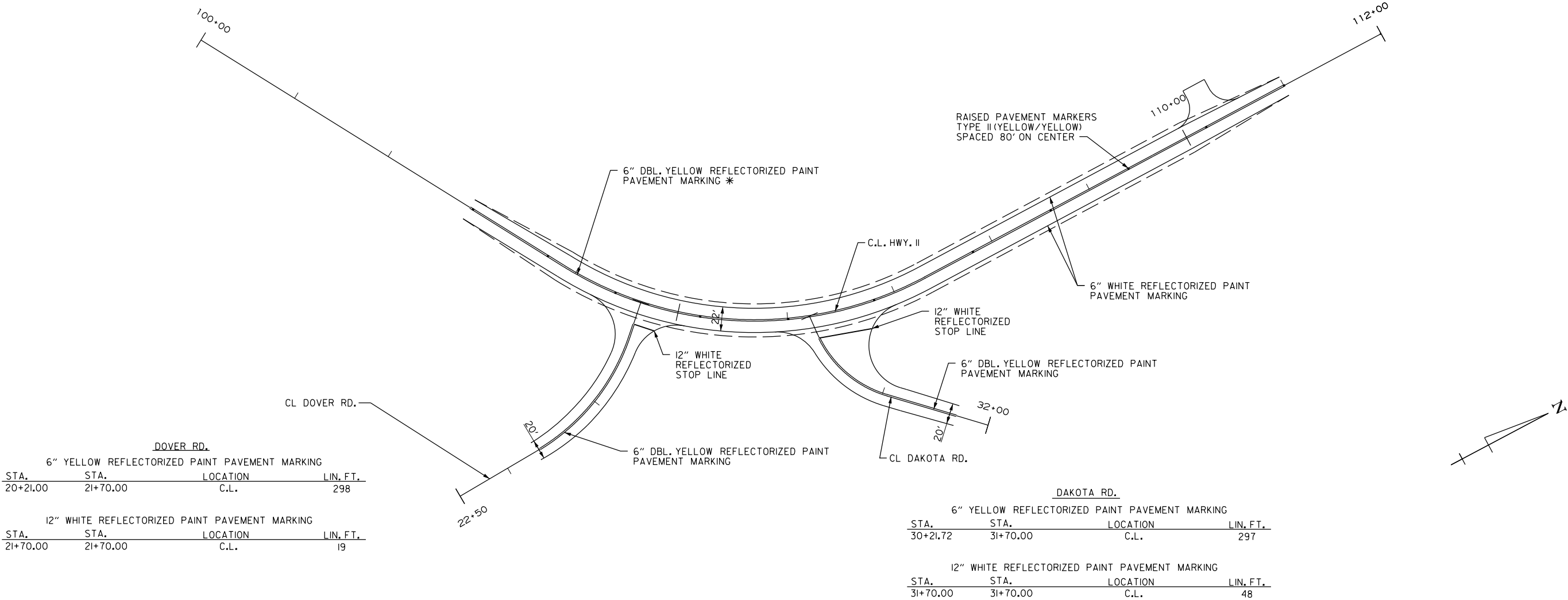
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	23	41
PERMANENT PAVEMENT MARKING DETAILS						



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\* THE 6" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

HWY. II			
6" WHITE REFLECTORIZED PAINT PAVEMENT MARKING			
STA.	STA.	LOCATION	LIN. FT.
102+87.50	111+00.00	LT.	812.5
102+87.50	111+00.00	RT.	812.5
6" YELLOW REFLECTORIZED PAINT PAVEMENT MARKING			
STA.	STA.	LOCATION	LIN. FT.
102+87.50	111+00.00	C.L.	1625
TYPE II (YELLOW/YELLOW) RAISED PAVEMENT MARKERS AT 80' SPACING			
STA.	STA.	LOCATION	EA.
102+87.50	111+00.00	C.L.	11



PERMANENT PAVEMENT MARKING DETAILS

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	24	41
SOIL BORING LOG						



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SOIL BORING LOG

BORING NO.	APPROX. STATION	SAMPLE	WATER	ATTERBERG LIMITS			PERCENT PASSING #200	UNIFIED CLASS.	AASHTO CLASS.
				LIQUID LIMIT	PLASTIC LIMIT	PLASTICITY			
RV166	109+00, 21' RT.	0-5	-	ND	0	NP	72		A-4(0)
RV167	116+00, 18' LT.	0-5	-	ND	0	NP	89		A-4(0)
S162	109+00, 06' RT.	0-5	26.2	26	21	5	94		A-4(4)
S163	109+00, 21' RT.	0-5	27.6	27	22	5	99		A-4(4)
S164	116+00, 06' LT.	0-5	24.3	ND	0	NP	78		A-4(0)
S165	116+00, 18' LT.	0-5	24.1	ND	0	NP	77		A-4(0)

SOIL CHARACTERISTICS TABULATED ABOVE ARE REPRESENTATIVE AT THE LOCATION OF THE SAMPLE, AND FROM SURFACE INDICATIONS ARE TYPICAL FOR THE LIMIT SHOWN. THESE DATA ARE SHOWN FOR INFORMATION ONLY. THE STATE WILL NOT BE RESPONSIBLE FOR VARIATIONS IN THE SOIL CHARACTERISTICS AND/OR EXTENT OF SAME DIFFERING FROM THE ABOVE TABULATIONS.

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CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS												
DESCRIPTION	STAGE 1	STAGE 2	STAGE 3	END OF JOB	REMOVAL OF PERMANENT PAVEMENT MARKINGS	CONSTRUCTION PAVEMENT MARKINGS	REMOVAL OF CONSTRUCTION PAVEMENT MARKINGS	REMOVABLE CONSTRUCTION PAVEMENT MARKINGS	RAISED PAVEMENT MARKERS	REFLECTORIZED PAINT PAVEMENT MARKING		
									TYPE II	6"		12"
									(YELLOW/YELLOW) EACH	WHITE	YELLOW	WHITE
	LIN. FT. - EACH				LIN. FT.		LIN. FT.			LIN. FT.		
REMOVAL OF PERMANENT PAVEMENT MARKINGS	2460				2460							
CONSTRUCTION PAVEMENT MARKINGS	1554	1394	825			3773						
REMOVAL OF CONSTRUCTION PAVEMENT MARKINGS		249					249					
REMOVABLE PAVEMENT MARKINGS	20	20	20					60				
RAISED PAVEMENT MARKERS TYPE II (YELLOW/YELLOW)				11					11			
REFLECTORIZED PAINT PAVEMENT MARKING WHITE (6")				1625						1625		
REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (6")				2220							2220	
REFLECTORIZED PAINT PAVEMENT MARKING WHITE (12")				67								67
TOTALS:					2460	3773	249	60	11	1625	2220	67

NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

NOTE: THE 6" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT.  
THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING.  
CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

EARTHWORK						
STATION	STATION	LOCATION / DESCRIPTION	UNCLASSIFIED EXCAVATION	COMPACTED EMBANKMENT	ROCK FILL	
			CU. YD.		*CU. YD.	TON
ENTIRE	PROJECT	STAGE 1-HWY. 11	1928	142	2696	5096
ENTIRE	PROJECT	STAGE 2-HWY. 11	2088	239	2322	4389
ENTIRE	PROJECT	STAGE 3-HWY. 11	1135	57		
ENTIRE	PROJECT	STAGE 3-DAKOTA RD.	179	97		
ENTIRE	PROJECT	STAGE 3-DOVER RD.	300	37		
ENTIRE	PROJECT	DRIVEWAYS	65	65		
TOTALS:			5695	637	5018	9485

\* SHOWN FOR INFORMATION ONLY. ROCK FILL TO BE PAID FOR BY THE TON IN ACCORDANCE WITH THE "ROCK FILL" SPECIAL PROVISION.  
BASIS OF ESTIMATE FOR ROCK FILL IS 1.89 TONS/CU. YD.

REMOVAL OF EXISTING BRIDGE STRUCTURE			
STATION	STATION	LOCATION	LUMP SUM
107+26	107+68	HWY. 11 RT.	1

SOIL STABILIZATION			
STATION	STATION	LOCATION / DESCRIPTION	SOIL STABILIZATION TON
ENTIRE	PROJECT	TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.	100
TOTAL:			100

QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

REMOVAL AND DISPOSAL OF CULVERTS		
STATION	DESCRIPTION	PIPE CULVERTS
		EACH
105+12	HWY. 11 RT. - 18" SIDE DRAIN	1
110+25	HWY. 11 LT. - 18" SIDE DRAIN	1
TOTAL:		2

NOTE: QUANTITIES SHOWN ABOVE SHALL INCLUDE REMOVAL & DISPOSAL OF ALL HEADWALLS AND FLARED END SECTIONS IF APPLICABLE.

REMOVAL AND DISPOSAL OF ITEMS			
STATION	STATION	LOCATION	CONCRETE SPILLWAY
			EACH
107+26	107+68	HWY. 11 RT.	1
TOTAL:			1

ADVANCE WARNING SIGNS AND DEVICES																
SIGN NUMBER	DESCRIPTION	SIGN SIZE	STAGE 1	STAGE 2	STAGE 3	MAXIMUM NUMBER REQUIRED	TOTAL SIGNS REQUIRED		TRAFFIC DRUMS	BARRICADES (TYPE III)		FURNISHING & INSTALLING PRECAST CONC. BARRIER	RELOCATING PRECAST CONCRETE BARRIER	TEMPORARY IMPACT ATTENUATION BARRIER	TEMP. IMPACT ATTEN.BARR. (REPAIR)	PORTABLE TRAFFIC SIGNAL SYSTEM
							NO.	SQ. FT.		RIGHT	LEFT					
G20-2	END ROAD WORK	48"x24"	2	2	2	2	2	16.0								
M4-8	DETOUR	24"x12"	7	7	7	7	7	14.0								
M4-8A	END DE TOUR	24"x18"	2	2	2	2	2	6.0								
M5-1L	ADVANCE TURN ARROW (LEFT)	21"x15"	2	2	2	2	2	4.4								
M5-1R	ADVANCE TURN ARROW (RIGHT)	21"x15"	1	1	1	1	1	2.2								
M6-1L	DIRECTIONAL ARROW (LEFT)	21"x15"	2	2	2	2	2	4.4								
M6-1R	DIRECTIONAL ARROW (RIGHT)	21"x15"	1	1	1	1	1	2.2								
M6-3	DIRECTIONAL ARROW (AHEAD)	21"x15"	1	1	1	1	1	2.2								
R10-6	STOP HERE ON RED	24"x36"	2	2	2	2	2	12.0								
R11-2	ROAD CLOSED	48"x30"	5	5	4	5	5	50.0								
R2-1	SPEED LIMIT (25)	48"x60"	4	4	4	4	4	80.0								
R2-1	SPEED LIMIT (35)	48"x60"	4	4	4	4	4	80.0								
R2-1	SPEED LIMIT (45)	48"x60"	4	4	4	4	4	80.0								
R2-12	END WORK ZONE SPEED LIMIT	24"x36"	2	2	2	2	2	12.0								
W1-8	CHEVRON ALIGNMENT	18"x24"	16	16		16	16	48.0								
W16-8P	ADVANCE STREET NAME (DAKOTA RD.)	24"x12"	5	5	5	5	5	10.0								
W16-8P	ADVANCE STREET NAME (HWY. 11)	24"x12"	2	2	2	2	2	4.0								
W20-1	ROAD WORK AHEAD	48"x48"	2	2	2	2	2	32.0								
W20-1	ROAD WORK 1/2 MILE	48"x48"	4	4	4	4	4	64.0								
W20-1	ROAD WORK 1 MILE	48"x48"	4	4	4	4	4	64.0								
W20-4	ONE LANE ROAD (1000 FT)	48"x48"	4	4	4	4	4	64.0								
W3-3	SIGNAL AHEAD	48"x48"	4	4	4	4	4	64.0								
W3-4	BE PREPARED TO STOP	48"x48"	4	4	4	4	4	64.0								
W3-5	REDUCED SPEED LIMIT AHEAD (45)	48"x48"	4	4	4	4	4	64.0								
	TRAFFIC DRUMS		41	59	59	59			59							
	TYPE III BARRICADE-RT. (8')		5	5	4	5				40						
	TYPE III BARRICADE-LT. (8')		5	5	4	5					40					
	FURNISHING AND INSTALLING PRECAST CONCRETE BARRIER		200	200		400						400				
	RELOCATING PRECAST CONCRETE BARRIER			200		200							200			
	TEMPORARY IMPACT ATTENUATION BARRIER		2	4		4								4		
	TEMPORARY IMPACT ATTENUATION BARRIER (REPAIR)		2	4		4									4	
	PORTABLE TRAFFIC SIGNAL SYSTEM		1	1	1	1										1
TOTALS:								843.4	59	40	40	400	200	4	4	1

NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	25	41
QUANTITIES						



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QUANTITIES



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DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
09-15-2023		6	ARK.	020713	26	41
		QUANTITIES				



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DUMPED RIPRAP AND FILTER BLANKET			
STATION	LOCATION	DUMPED RIPRAP	FILTER BLANKET
		CU. YD.	SQ. YD.
107+47	OUTLET OF BOX CULVERT	30	60
107+47	INLET OF BOX CULVERT	30	60
TOTALS:		60	120

NOTE: FILTER BLANKET SHALL BE GEOTEXTILE FABRIC (TYPE 5).

SELECTED PIPE BEDDING	
LOCATION	SELECTED PIPE BEDDING
	CU.YD.
ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	100
TOTAL:	100

NOTE: QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

MAILBOXES				
LOCATION	MAILBOXES	MAILBOX SUPPORTS (SINGLE)		
		EACH		
DAKOTA RD	4	3		
TOTALS:	4	3		

CLEARING AND GRUBBING				
STATION	STATION	LOCATION	CLEARING	GRUBBING
			STATION	
102+88	111+00	HWY. 11	9	9
20+11	21+70	DOVER RD.	2	2
30+11	31+70	DAKOTA RD.	2	2
TOTALS:			13	13

STATION	STATION	LOCATION	PERMANENT EROSION CONTROL					TEMPORARY EROSION CONTROL								
			SEEDING	LIME	MULCH COVER	WATER	SECOND SEEDING APPLICATION	TEMPORARY SEEDING	MULCH COVER	WATER	SAND BAG DITCH CHECKS	ROCK DITCH CHECKS	SILT FENCE	SEDIMENT BASIN	OBLITERATION OF SEDIMENT BASIN	*SEDIMENT REMOVAL & DISPOSAL
			ACRE	TON	ACRE	M.GAL.	ACRE	ACRE	ACRE	M.GAL.	(E-5) BAG	(E-6) CU.YD.	(E-11) LIN. FT.	(E-14) CU.YD.	CU.YD.	CU. YD.
ENTIRE	PROJECT	CLEARING AND GRUBBING						0.96	0.96	19.6	286	210	1762			92
ENTIRE	PROJECT	STAGE 1						0.12	0.12	2.4	22	15				2
ENTIRE	PROJECT	STAGE 2						0.36	0.36	7.3	88	60				8
ENTIRE	PROJECT	STAGE 3	0.83	1.66	0.83	84.7	0.83	0.63	0.63	12.9	176	105				15
*ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.			2.25	4.50	2.25	229.5	2.25	1.01	1.01	20.6				100	100	
TOTALS:			3.08	6.16	3.08	314.2	3.08	3.08	3.08	62.8	572	390	1762	100	100	117
BASIS OF ESTIMATE: LIME .....2 TONS / ACRE OF SEEDING WATER.....102.0 M.G. / ACRE OF SEEDING WATER.....20.4 M.G. / ACRE OF TEMPORARY SEEDING SAND BAG DITCH CHECKS.....22 BAGS / LOCATION ROCK DITCH CHECKS.....15 CU.YD./LOCATION																
NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.																
*QUANTITIES ESTIMATED. TO BE USED F AND WHERE DIRECTED BY THE ENGINEER. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.																

STRUCTURES												
STATION	DESCRIPTION	SIDE DRAINS		SPAN	HEIGHT	LENGTH	CLASS S CONCRETE- ROADWAY	REINF. STEEL- ROADWAY (GRADE 60)	SOLID SODDING	WATER	STD. DWG. NOS.	
		18"	24"									
		LIN. FT.										
20+28	18"x55' CMP CULVERT - DOVER RD.	55										PCC-1, PCM-1, PCP-1, PCP-2, PCP-3
30+37	24"x81' CMP CULVERT - DAKOTA RD.		81									PCC-1, PCM-1, PCP-1, PCP-2, PCP-3
SUBTOTALS:		55	81									
STRUCTURES OVER 20' - 0" SPAN												
107+47	6-6"x3'x60' RCB - HWY. 11			6	3	60	190.51	25802	102	1.29	SPECIAL DETAILS	
SUBTOTALS:							190.51	25802	102	1.29		
TOTALS:		55	81				190.51	25802	102	1.29		
BASIS OF ESTIMATE: WATER.....12.6 GAL. / SQ. YD. OF SOLID SODDING												
NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.												
NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.												

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		6	ARK.	020713	27	41
QUANTITIES						



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DRIVEWAYS & TURNOUTS

STATION	SIDE	LOCATION	WIDTH FEET	ACHM SURFACE COURSE (1/2") 220 LBS. PER SQ. YD. (PG 64-22)		AGGREGATE BASE COURSE (CLASS 7) TON	SIDE DRAINS 18" LIN. FT.	STANDARD DRAWINGS
				SQ. YD.	TON			
110+28	LT.	HWY. 11	22	52.60	5.79	31.75	45	DR-2, PCC-1, PCM-1, PCP-1, PCP-2, PCP-3
*ENTIRE PROJECT - TEMPORARY DRIVES						25.00		
TOTALS:				52.60	5.79	56.75	45	

BASIS OF ESTIMATE:  
ACHM SURFACE COURSE (1/2").....94.8% MIN. AGGR.....5.2% ASPHALT BINDER  
MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

\* QUANTITY ESTIMATED. TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

ACHM PATCHING OF EXISTING ROADWAY

LOCATION	TON
* ENTIRE PROJECT	100

\*QUANTITY ESTIMATED. TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

ASPHALT CONCRETE PATCHING FOR  
MAINTENANCE OF TRAFFIC

LOCATION	ASPHALT CONCRETE TON	TACK COAT GAL.
* ENTIRE PROJECT	3	6

\*QUANTITIES ESTIMATED. TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

BASIS OF ESTIMATE:  
ASPHALT CONCRETE= 25 TONS PER MILE  
TACK COAT = 50 GAL. PER MILE

COLD MILLING ASPHALT PAVEMENT

STATION	STATION	LOCATION	AVG. WIDTH	COLD MILLING ASPHALT PAVEMENT
			FEET	SQ. YD.
102+87.50	103+87.50	HWY. 11	20.50	228
110+00.00	111+00.00	HWY. 11	20.50	228
21+20.00	21+70.00	DOVER RD.	19.00	106
31+20.00	31+70.00	DAKOTA RD.	19.00	106
TOTAL:				668

COORDINATE COLD MILLING STOCKPILE LOCATIONS WITH DISTRICT ENGINEER.  
STOCKPILE LOCATIONS SHALL BE NO FURTHER THAN FIVE MILES FROM EACH SITE.

BENCH MARKS

STATION	LOCATION	BENCH MARKS
		EACH
107+47	HWY. 11 R.C.B.C. HEADWALL LT.	1
TOTAL:		1

NOTE: SHOWN FOR INFORMATION ONLY. BENCH MARKS SHALL BE FURNISHED AND PLACED BY STATE FORCES.

BASE AND SURFACING

STATION	STATION	LOCATION	LENGTH	AGGREGATE BASE COURSE (CLASS 7)		TACK COAT						ACHM BINDER COURSE (1")				ACHM SURFACE COURSE (1/2")										
				TON / STATION	TON	(0.05 GAL. PER SQ. YD.)			(0.17 GAL. PER SQ. YD.)			TOTAL GALLONS	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	TOTAL PG 64-22 TON	
						TOTAL WID. FEET	SQ.YD.	GALLON	TOTAL WID. FEET	SQ.YD.	GALLON															
MAIN LANES																										
102+87.50	103+87.50	HWY. 11 - TRANSITION	100.00	52.13	52.13	3.18	35.33	1.77	19.00	211.11	35.89	37.66	1.62	17.94	330.00	2.96	1.57	17.39	220.00	1.91	24.50	272.22	220.00	29.94	31.85	
103+87.50	107+25.77	HWY. 11 NOTCH AND WIDEN SUPERELEVATED SECTION	338.27	104.25	352.65	6.36	239.04	11.95	19.00	714.13	121.40	133.35	3.23	121.40	330.00	20.03	3.13	117.64	220.00	12.94	26.00	977.22	220.00	107.49	120.43	
107+25.77	107+68.44	HWY. 11 SUPERELEVATED SECTION	42.67	178.00	75.95	44.71	211.98	10.60				10.60	22.46	106.49	330.00	17.57	22.25	105.49	220.00	11.60	26.00	123.27	220.00	13.56	25.16	
107+68.44	109+17.95	HWY. 11 NOTCH AND WIDEN SUPERELEVATED SECTION	149.51	104.25	155.86	6.36	105.65	5.28	19.00	315.63	53.66	58.94	3.23	53.66	330.00	8.85	3.13	52.00	220.00	5.72	26.00	431.92	220.00	47.51	53.23	
109+17.95	110+00.00	HWY. 11 NOTCH AND WIDEN SECTION	82.05	104.25	85.54	6.36	57.98	2.90	19.00	173.22	29.45	32.35	3.23	29.45	330.00	4.86	3.13	28.54	220.00	3.14	26.00	237.03	220.00	26.07	29.21	
110+00.00	111+00.00	HWY. 11 - TRANSITION	100.00	52.13	52.13	3.18	35.33	1.77	19.00	211.11	35.89	37.66	1.62	17.94	330.00	2.96	1.57	17.39	220.00	1.91	24.50	272.22	220.00	29.94	31.85	
SIDE ROADS																										
20+11.00	20+87.00	DOVER RD. - SIDE ROAD TYPICAL SECTION	76.00	109.75	83.41															20.00	168.89	220.00	18.58	13.58		
20+87.00	21+20.00	DOVER RD. -SIDE ROAD NOTCH AND WIDEN SECTION	33.00	28.00	9.24	18.00	66.00	3.30	18.00	66.00	11.22	14.52								20.00	73.33	220.00	8.07	8.07		
21+20.00	21+70.00	DOVER RD. - SIDE ROAD TRANSITION	50.00	19.00	9.50	18.00	100.00	5.00	18.00	100.00	17.00	22.00								19.00	105.56	220.00	11.61	11.61		
30+11.38	31+14.00	DAKOTA RD. -SIDE ROAD TYPICAL SECTION	102.62	109.75	112.63															20.00	228.04	220.00	25.08	25.08		
31+14.00	31+20.00	DAKOTA RD. -SIDE ROAD NOTCH AND WIDEN SECTION	6.00	28.00	1.68	18.00	12.00	0.60	18.00	12.00	2.04	2.64								20.00	13.33	220.00	1.47	1.47		
31+20.00	31+70.00	DAKOTA RD. -SIDE ROAD TRANSITION	50.00	19.00	9.50	18.00	100.00	5.00	18.00	100.00	17.00	22.00								19.00	105.56	220.00	11.61	11.61		
TEMPORARY DETOURS																										
11+11.13	12+80.12	TEMPORARY DETOUR - NOTCH AND WIDEN SECTION	168.99	53.75	90.83	5.06	95.01	4.75				4.75	5.06	95.01	330.00	15.68				9.06	170.12	220.00	18.71	13.71		
12+80.12	15+75.21	TEMPORARY DETOUR SECTION	295.09	105.50	311.32	10.29	337.39	16.87				16.87	10.29	337.39	330.00	55.67				18.00	590.18	220.00	64.92	64.92		
15+75.21	17+12.00	TEMPORARY DETOUR - NOTCH AND WIDEN SECTION	136.79	53.75	73.52	5.06	76.91	3.85				3.85	5.06	76.91	330.00	12.69				9.06	137.70	220.00	15.15	15.15		
ADDITIONAL FOR LEVELING																										
103+87.50	106+46.00	HWY. 11 NOTCH AND WIDEN SECTION	258.50																	19.00	545.72	VAR.	52.59	52.59		
108+27.00	109+17.95	HWY. 11 NOTCH AND WIDEN SECTION	90.95																	19.00	192.01	VAR.	48.16	48.16		
109+17.95	110+00.00	HWY. 11 NOTCH AND WIDEN SECTION	82.05																	19.00	173.22	VAR.	2.52	2.52		
ADDITIONAL FOR METHOD OF RAISING GRADE																										
106+46.00	107+25.77	HWY. 11 NOTCH AND WIDEN SECTION	79.77			19.00	168.40	8.42				8.42	19.00	168.40	VAR.	137.82										
107+68.44	108+27.00	HWY. 11 NOTCH AND WIDEN SECTION	58.56			19.00	123.63	6.18				6.18	19.00	123.63	VAR.	95.22										
ADDITIONAL FOR SUPERELEVATION																										
103+87.50	104+94.64	HWY. 11 SUPERELEVATION TRANSITION	107.14	42.50	45.53																					
104+94.64	106+67.95	HWY. 11 FULL SUPERELEVATION	173.31	35.50	61.53																					
106+67.95	107+25.77	HWY. 11 SUPERELEVATION TRANSITION	57.82	47.50	27.46																					
107+25.77	107+68.44	HWY. 11 FULL DEPTH SUPERELEVATION TRANSITION	42.67	42.38	18.08																					
107+68.44	109+17.95	HWY. 11 SUPERELEVATION TRANSITION	149.51	12.63	18.88																					
TOTALS:					1647.37		1764.65	88.24		1903.20	323.55	411.79		1148.22		374.31		338.45		37.22		4817.54		532.98	570.20	

BASIS OF ESTIMATE:  
ACHM SURFACE COURSE (1/2").....94.8% MIN. AGGR.....5.2% ASPHALT BINDER  
ACHM BINDER COURSE (1").....95.8% MIN. AGGR.....4.2% ASPHALT BINDER  
MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22  
TACK COAT QUANTITIES WERE CALCULATED USING THE EMULSIFIED ASPHALT RATES. REFER TO SS-400-1 FOR THE RESIDUAL ASPHALT APPLICATION RATES.

QUANTITIES

HBVinson 9/15/2023 11:53:38 AM  
WORKSPACE: AHTD  
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REVISED DATE:

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
09-15-2023		6	ARK.	020713	28	41
		SUMMARY OF QUANTITIES AND REVISIONS				

2



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SUMMARY OF QUANTITIES			
ITEM NUMBER	ITEM	QUANTITY	UNIT
201	CLEARING	13	STATION
201	GRUBBING	13	STATION
202	REMOVAL AND DISPOSAL OF PIPE CULVERTS	2	EACH
202	REMOVAL AND DISPOSAL OF CONCRETE SPILLWAY	1	EACH
SP, SS, & 210	UNCLASSIFIED EXCAVATION	5695	CU. YD.
SP & 210	COMPACTED EMBANKMENT	637	CU. YD.
SP & 210	ROCK FILL	9485	TON
SP & 210	SOIL STABILIZATION	100	TON
SP, SS, & 303	AGGREGATE BASE COURSE (CLASS 7)	1704	TON
SS & 401	TACK COAT	418	GAL.
SP, SS, & 406	MINERAL AGGREGATE IN ACHM BINDER COURSE (1")	359	TON
SP, SS, & 406	ASPHALT BINDER (PG 64-22) IN ACHM BINDER COURSE (1")	16	TON
SP, SS, & 407	MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2")	546	TON
SP, SS, & 407	ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSE (1/2")	30	TON
SP & 412	COLD MILLING ASPHALT PAVEMENT	668	SQ. YD.
SP, SS, & 414	ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC	3	TON
SP, SS, & 415	ACHM PATCHING OF EXISTING ROADWAY	100	TON
601	MOBILIZATION	1.00	LUMP SUM
SP & 602	FURNISHING FIELD OFFICE	1	EACH
SS & 603	MAINTENANCE OF TRAFFIC	1.00	LUMP SUM
SS & 604	SIGNS	843	SQ. FT.
SS & 604	BARRICADES	80	LIN. FT.
SS & 604	TRAFFIC DRUMS	59	EACH
SS & 604	FURNISHING AND INSTALLING PRECAST CONCRETE BARRIER	400	LIN. FT.
SS & 604	RELOCATING PRECAST CONCRETE BARRIER	200	LIN. FT.
604	CONSTRUCTION PAVEMENT MARKINGS	3773	LIN. FT.
604	REMOVAL OF CONSTRUCTION PAVEMENT MARKINGS	249	LIN. FT.
604	REMOVABLE CONSTRUCTION PAVEMENT MARKINGS	60	LIN. FT.
604	REMOVAL OF PERMANENT PAVEMENT MARKINGS	2460	LIN. FT.
SP, SS, & 606	18" SIDE DRAIN	100	LIN. FT.
SP, SS, & 606	24" SIDE DRAIN	81	LIN. FT.
SS & 606	SELECTED PIPE BEDDING	100	CU. YD.
620	LIME	6	TON
620	SEEDING	3.08	ACRE
SS & 620	MULCH COVER	6.16	ACRE
620	WATER	378.3	M. GAL.
621	TEMPORARY SEEDING	3.08	ACRE
621	SILT FENCE	1762	LIN. FT.
621	SAND BAG DITCH CHECKS	572	BAG
621	SEDIMENT BASIN	100	CU. YD.
621	OBLITERATION OF SEDIMENT BASIN	100	CU. YD.
621	SEDIMENT REMOVAL AND DISPOSAL	117	CU. YD.
621	ROCK DITCH CHECKS	390	CU. YD.
623	SECOND SEEDING APPLICATION	3.08	ACRE
624	SOLID SODDING	102	SQ. YD.
635	ROADWAY CONSTRUCTION CONTROL	1.00	LUMP SUM
637	MAILBOXES	4	EACH
637	MAILBOX SUPPORTS (SINGLE)	3	EACH
SP	PORTABLE TRAFFIC SIGNAL SYSTEM - ACTUATED	1.00	LUMP SUM
718	REFLECTORIZED PAINT PAVEMENT MARKING WHITE (6")	1625	LIN. FT.
718	REFLECTORIZED PAINT PAVEMENT MARKING WHITE (12")	67	LIN. FT.
718	REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (6")	2220	LIN. FT.
721	RAISED PAVEMENT MARKERS (TYPE II)	11	EACH
SS & 731	TEMPORARY IMPACT ATTENUATION BARRIER	4	EACH
SS & 731	TEMPORARY IMPACT ATTENUATION BARRIER (REPAIR)	4	EACH
SS & 816	FILTER BLANKET	120	SQ. YD.
SS & 816	DUMPED RIPRAP	60	CU. YD.
STRUCTURES OVER 20' SPAN			
205	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)	1.00	LUMP SUM
SP, SS, & 802	CLASS S CONCRETE-ROADWAY	190.51	CU. YD.
SS & 804	REINFORCING STEEL-ROADWAY (GRADE 60)	25802	POUND

DATE	REVISION	SHEET NUMBER
09-15-2023	REMOVED ITEM 801, UNCLASSIFIED EXCAVATION FOR STRUCTURES - ROADWAY, CLASS A CONCRETE - ROADWAY REVISED TO CLASS S CONCRETE - ROADWAY PAY ITEM	26, 28

JA:Turner 1/31/2023 8:26:48 AM  
WORKSPACE: AHTD  
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REVISED DATE:

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	29	41
SURVEY CONTROL DETAILS						



SURVEY CONTROL COORDINATES

Project Name: s020713  
Date: 1/31/2019  
Coordinate System: ARKANSAS STATE PLANE – SOUTH ZONE BASED ON GPS CONTROL,  
400021 – 400021A PROJECTED TO GROUND.  
VERTICAL BASED ON STATIC GPS DERIVED ELEVATION ON GPS POINT 400021  
CONSTRAINING CORS SITES ARCM & ARHP  
Units: U.S. SURVEY FOOT

Point Name	Northing	Easting	Elev	Feature	Description
1	1841735.4767	1404750.3976	186.50	CTL	ARDOT STD. MON. STAMPED PN:1
2	1842162.3330	1405509.7862	183.68	CTL	ARDOT STD. MON. STAMPED PN:2
3	1842424.2233	1405794.3744	183.20	CTL	ARDOT STD. MON. STAMPED PN:3
4	1843193.2707	1405791.5151	184.64	CTL	ARDOT STD. MON. STAMPED PN:4
5	1844131.3435	1405805.9554	185.80	CTL	ARDOT STD. MON. STAMPED PN:5
100	1845325.2192	1407078.6583	183.32	GPS	ARDOT GPS MON 400021
101	1847111.7847	1407110.0054	183.33	GPS	ARDOT GPS MON 400021A
222	1846481.0695	1407043.1936	184.53	CTL	ARDOT STD. MON. STAMPED PN:2

\*Note – Rebar and Cap – Standard – 5/8” Rebar with 2” Aluminum Cap stamped  
\*(standard markings common to all caps), or as indicated  
(other markings indicated in the point description of the individual point).  
ALL DISTANCES ARE GROUND.  
USE CAF = 1.0 FOR STAKEOUT FOR THIS PROJECT.  
A PROJECT CAF OF 0.999914919 HAS BEEN USED TO COMPUTE THE ABOVE GROUND COORDINATES.  
THIS CAF IS INTENDED FOR USE WITHIN THE PROJECT LIMITS.  
GRID DISTANCE = GROUND DISTANCE X CAF.  
GRID COORDINATES ARE STORED UNDER FILE NAME s020713gi.CTL  
HORIZONTAL DATUM: NAD 83 (2011)  
VERTICAL DATUM: NAVD 88 POSITIONAL ACCURACY THIRD ORDER, UNLESS SPECIFIED OTHERWISE  
AT A SPECIFIC POINT.

REFERENCE POINTS (1500 SERIES) ARE TO BE USED TO ESTABLISH CONTROL  
IF THE PRIMARY CONTROL POINTS LISTED ABOVE HAVE BEEN DESTROYED.  
REFERENCE POINTS ARE NOT TO BE USED FOR VERTICAL CONTROL

BASIS OF BEARING:  
ARKANSAS STATE PLANE GRID BEARINGS – 0302–SOUTH ZONE  
DETERMINED FROM GPS CONTROL POINTS: 400021 – 400021A  
CONVERGENCE ANGLE: 00 10 21 RIGHT AT PN:3 LT:N 34–07–21 LG:W 091–41–29  
GRID AZIMUTH = ASTRONOMICAL AZIMUTH – CONVERGENCE ANGLE.

ALIGNMENT NAME : HWY. 11				
POINT	STATION	TYPE	NORTHING	EASTING
8000	100+00.00	POB	1842049.9067	1405281.6221
8001	103+87.50	PC	1842244.2421	1405616.8682
8002	107+30.45	PT	1842528.1632	1405780.0752
8003	112+00.00	POE	1842997.7098	1405779.1191

ALIGNMENT NAME : DOVER RD.				
POINT	STATION	TYPE	NORTHING	EASTING
8004	20+00.00	POB	1842290.6458	1405678.7144
8005	20+32.27	PC	1842267.2826	1405700.9782
8006	21+69.08	PT	1842144.1180	1405753.5096
8007	22+50.00	POE	1842063.2780	1405757.1495

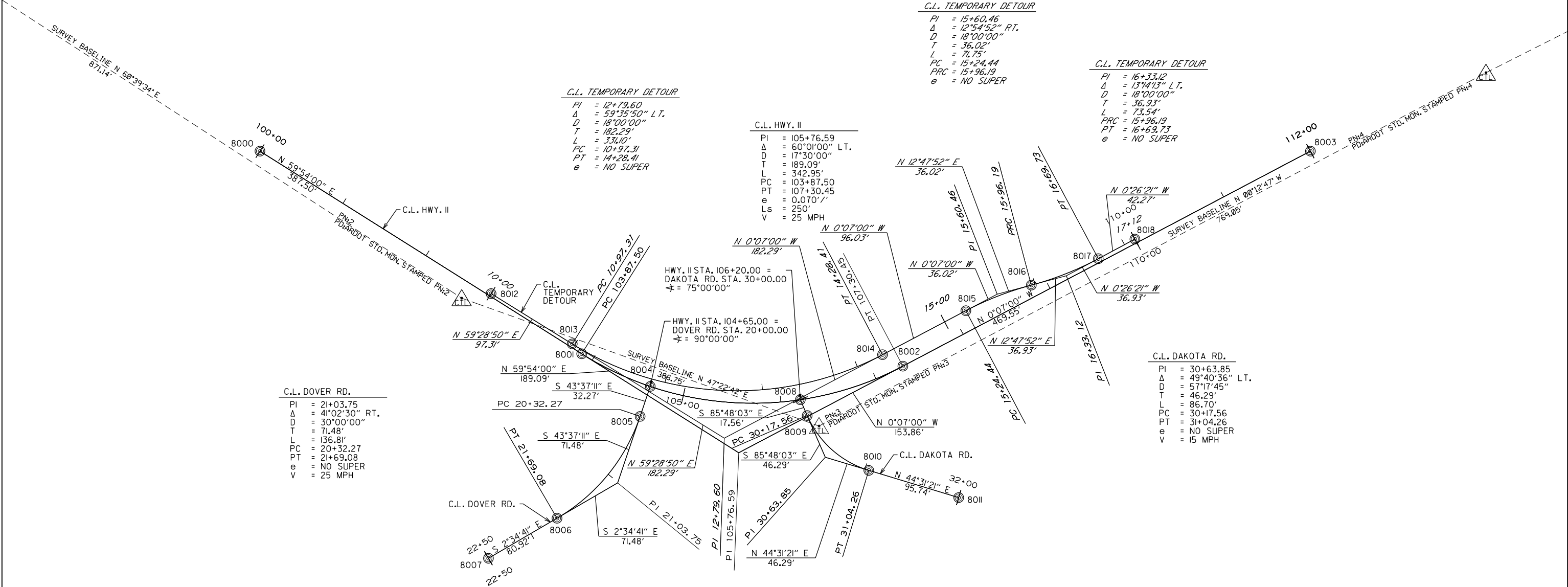
ALIGNMENT NAME : DAKOTA RD.				
POINT	STATION	TYPE	NORTHING	EASTING
8008	30+00.00	POB	1842419.7566	1405761.8409
8009	30+17.56	PC	1842418.4706	1405779.3564
8010	31+04.26	PT	1842448.0833	1405857.9763
8011	32+00.00	POE	1842516.3401	1405925.1048

ALIGNMENT NAME : TEMPORARY DETOUR				
POINT	STATION	TYPE	NORTHING	EASTING
8012	10+00.00	POB	1842190.9897	1405519.6099
8013	10+97.31	PC	1842240.4076	1405603.4397
8014	14+28.41	PT	1842515.2659	1405760.1014
8015	15+24.44	PC	1842611.2968	1405759.9059
8016	15+96.19	PRC	1842682.4547	1405767.8128
8017	16+69.73	PT	1842755.4043	1405775.7111
8018	17+12.00	POE	1842797.6736	1405775.3871

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	30	41
SURVEY CONTROL DETAILS						



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C.L. DOVER RD.	
PI	= 21+03.75
Δ	= 41°02'30" RT.
D	= 30°00'00"
T	= 71.48'
L	= 136.81'
PC	= 20+32.27
PT	= 21+69.08
e	= NO SUPER
V	= 25 MPH

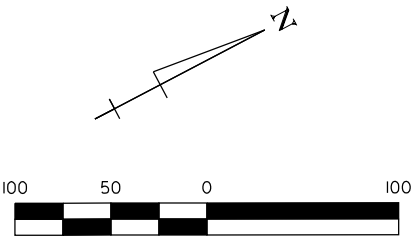
C.L. TEMPORARY DETOUR	
PI	= 12+79.60
Δ	= 59°35'50" LT.
D	= 18°00'00"
T	= 182.29'
L	= 331.10'
PC	= 10+97.31
PT	= 14+28.41
e	= NO SUPER

C.L. HWY. II	
PI	= 105+76.59
Δ	= 60°01'00" LT.
D	= 17°30'00"
T	= 189.09'
L	= 342.95'
PC	= 103+87.50
PT	= 107+30.45
e	= 0.070'/'
LS	= 250'
V	= 25 MPH

C.L. TEMPORARY DETOUR	
PI	= 15+60.46
Δ	= 12°54'52" RT.
D	= 18°00'00"
T	= 36.02'
L	= 71.75'
PC	= 15+24.44
PT	= 15+96.19
e	= NO SUPER

C.L. TEMPORARY DETOUR	
PI	= 16+33.12
Δ	= 13°14'13" LT.
D	= 18°00'00"
T	= 36.93'
L	= 73.54'
PRC	= 15+96.19
PT	= 16+69.73
e	= NO SUPER

C.L. DAKOTA RD.	
PI	= 30+63.85
Δ	= 49°40'36" LT.
D	= 57°17'45"
T	= 46.29'
L	= 86.70'
PC	= 30+17.56
PT	= 31+04.26
e	= NO SUPER
V	= 15 MPH



SURVEY CONTROL DETAILS



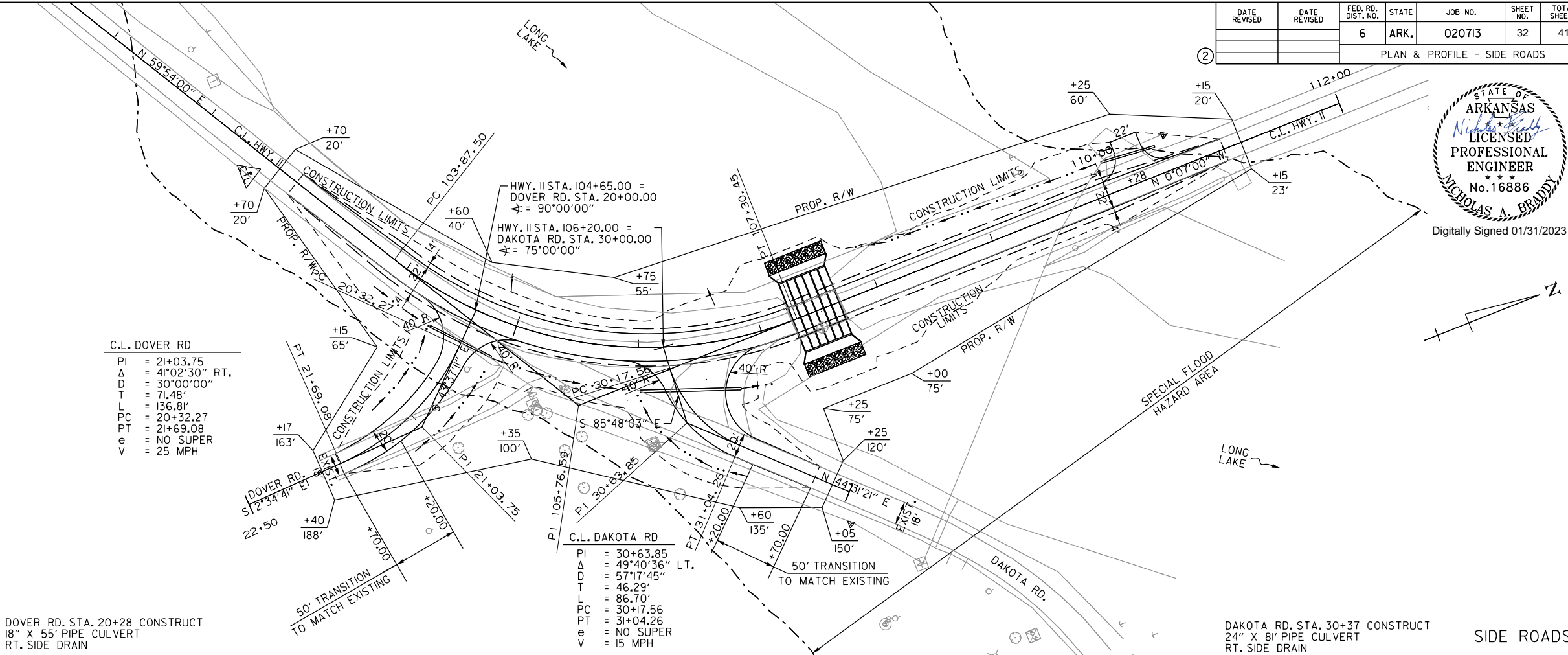


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REVISED DATE:

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	32	41
PLAN & PROFILE - SIDE ROADS						



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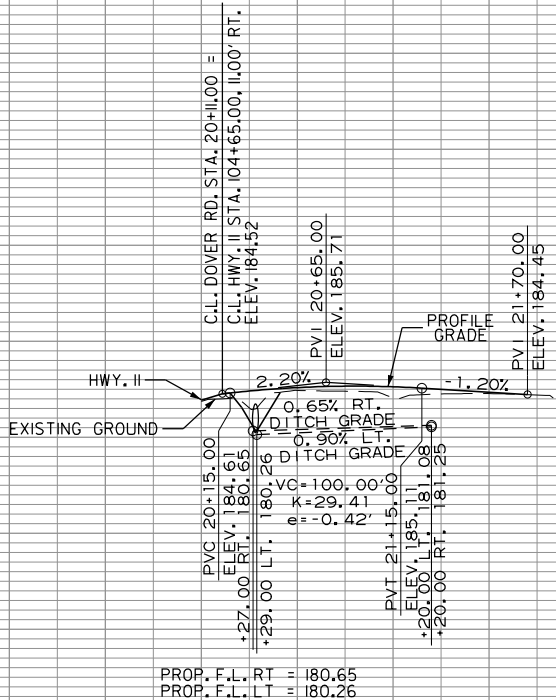
DOVER RD. STA. 20+28 CONSTRUCT  
18" X 55' PIPE CULVERT  
RT. SIDE DRAIN

DAKOTA RD. STA. 30+37 CONSTRUCT  
24" X 8' PIPE CULVERT  
RT. SIDE DRAIN

SIDE ROADS

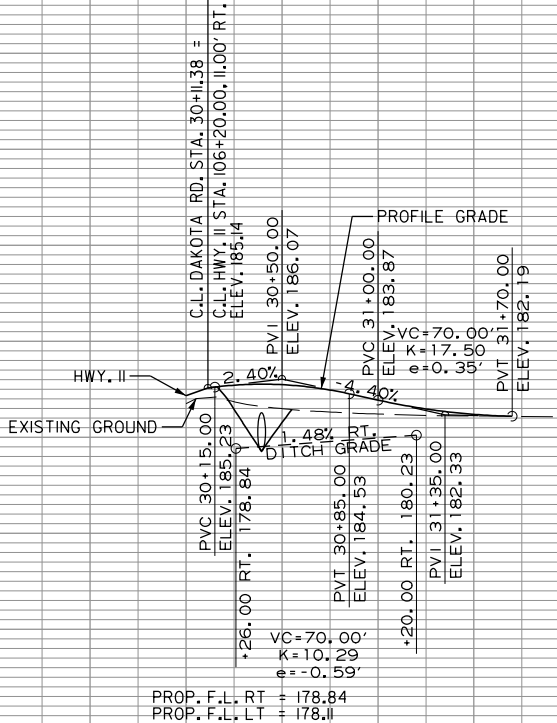
REFER TO SURVEY CONTROL DETAIL SHEETS FOR  
HORIZONTAL AND VERTICAL CONTROL POINTS

REFER TO SURVEY CONTROL DETAIL SHEETS FOR  
HORIZONTAL AND VERTICAL CONTROL POINTS



PROP. F.L. RT = 180.65  
PROP. F.L. LT = 180.26

DOVER RD.

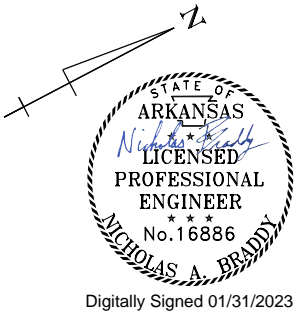
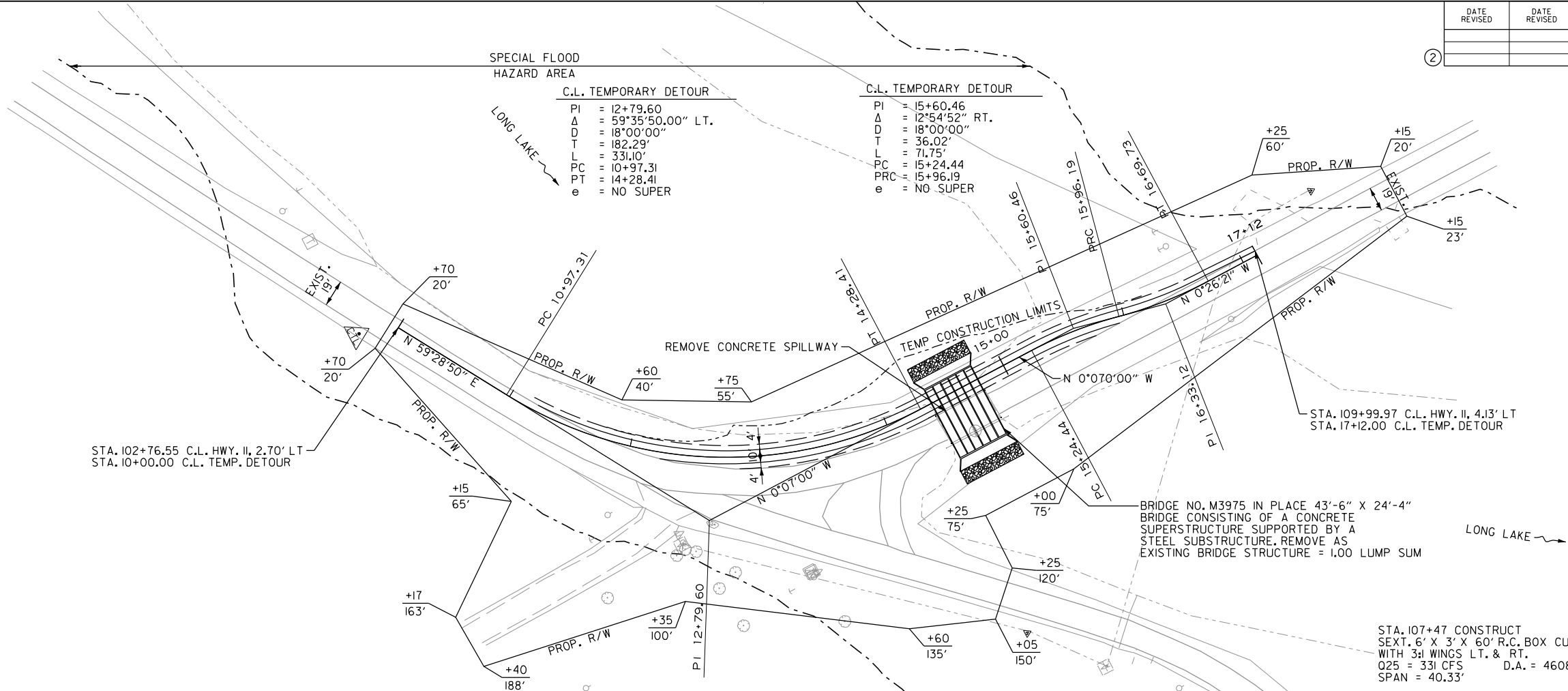


PROP. F.L. RT = 178.84  
PROP. F.L. LT = 178.11

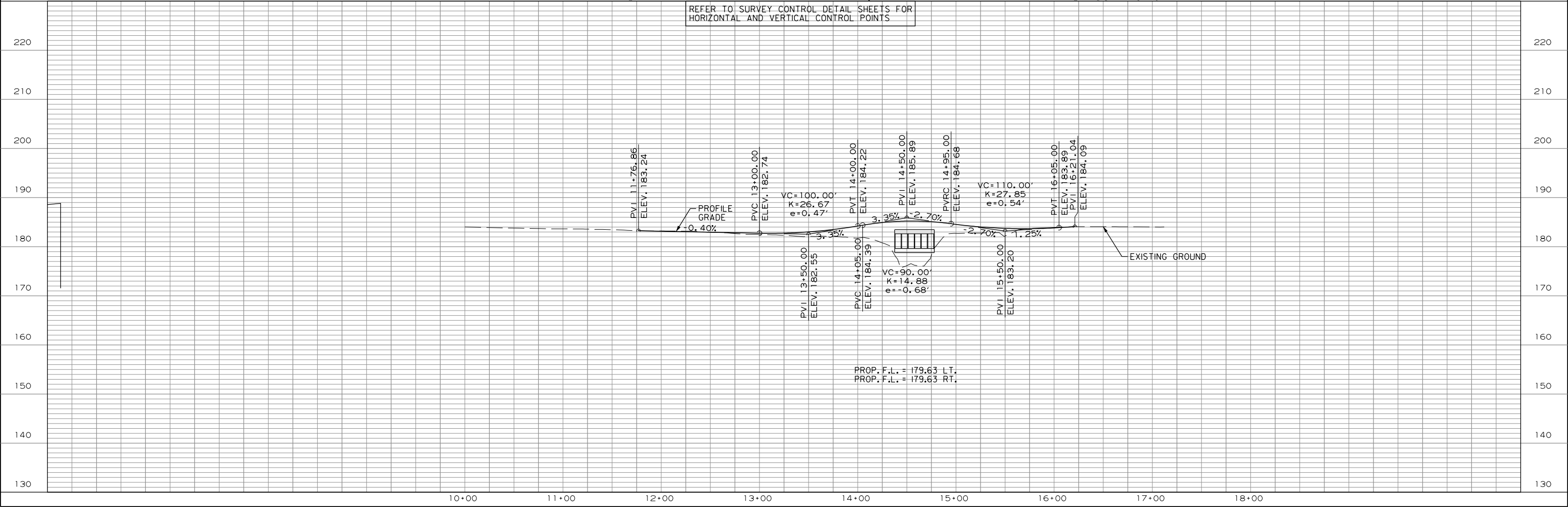
DAKOTA RD.

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WORKSPACE: AHTD  
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REVISED DATE:

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	33	41
PLAN & PROFILE - TEMPORARY DETOUR						



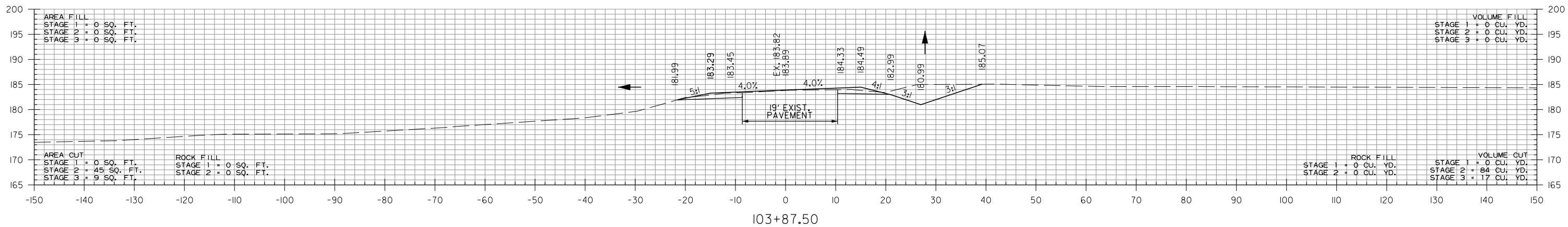
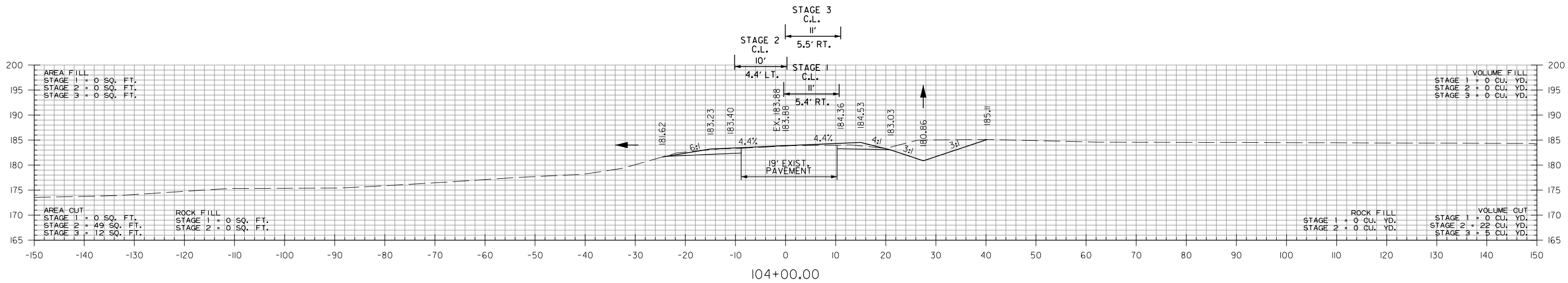
REFER TO SURVEY CONTROL DETAIL SHEETS FOR  
HORIZONTAL AND VERTICAL CONTROL POINTS



JA:Turner  
WORKSPACE: AHTD  
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REVISED DATE:

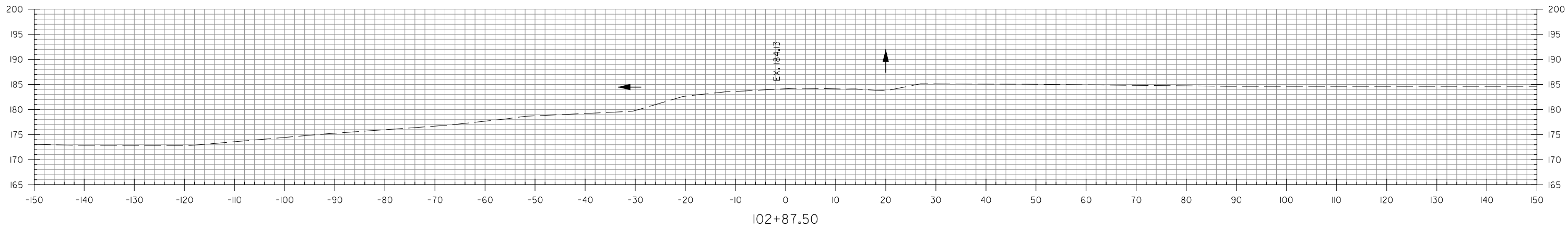
1/31/2023 8:26:58 AM

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	34	41
CROSS SECTIONS						



STA. 103+87.50 BEGIN JOB 020713 AND SUPERELEVATION (0.040'/'')

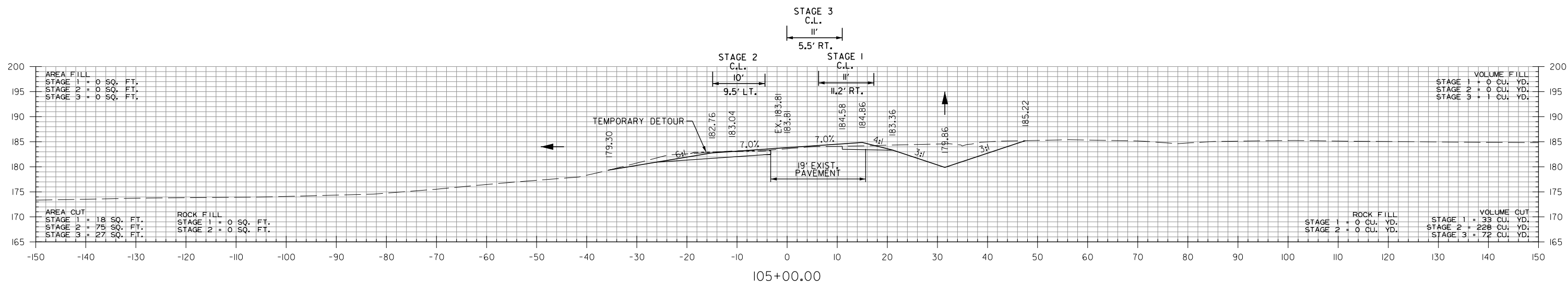
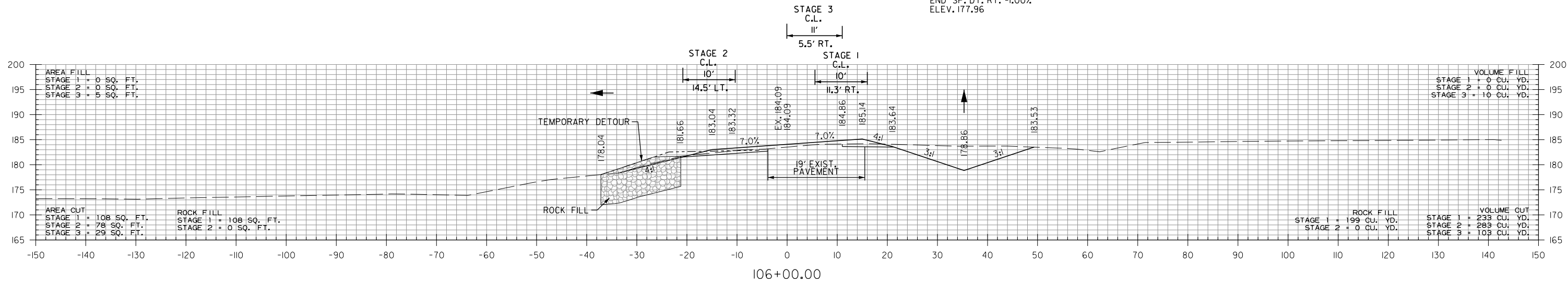
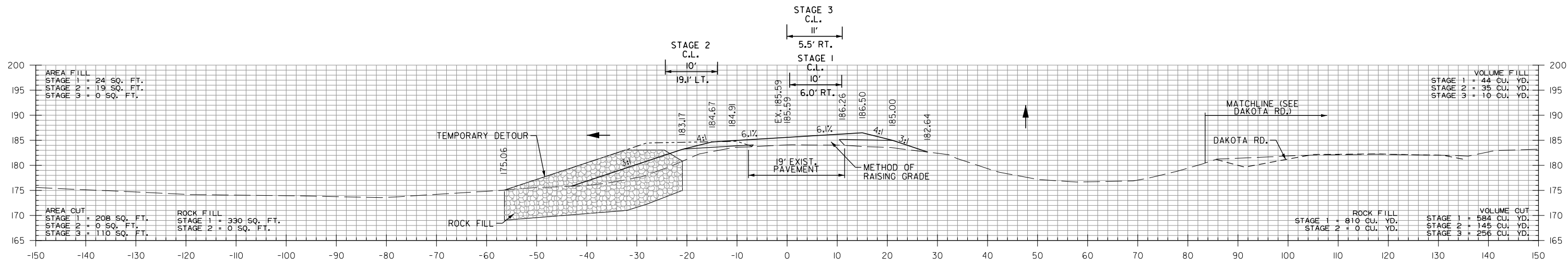
STA. 103+87.50  
BEGIN SP. DT. LT. -1.00%  
ELEV. 180.99



STA. 102+87.50 BEGIN 100' TRANSITION

HWY. II  
STA. 102+88 TO STA. 104+00

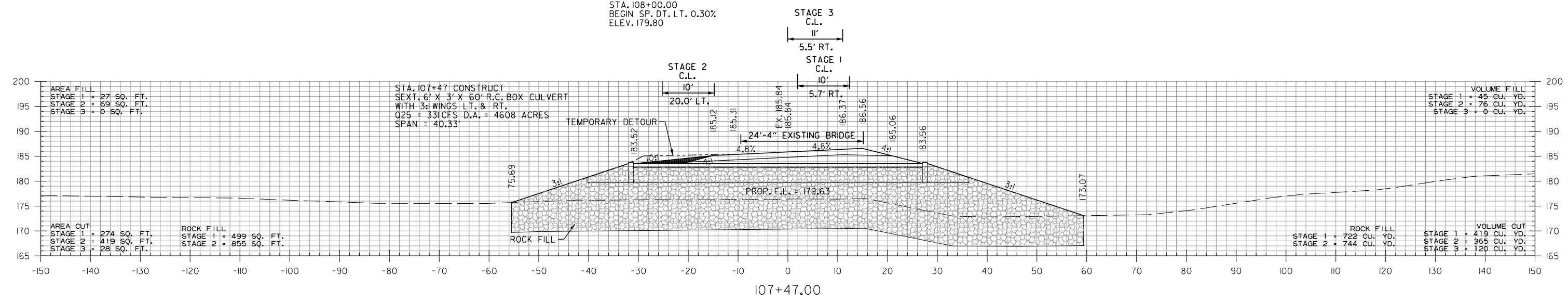
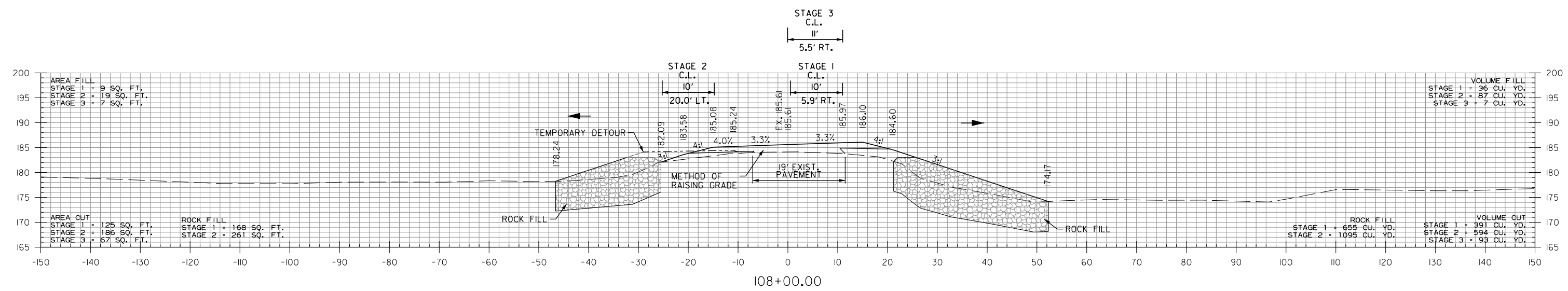
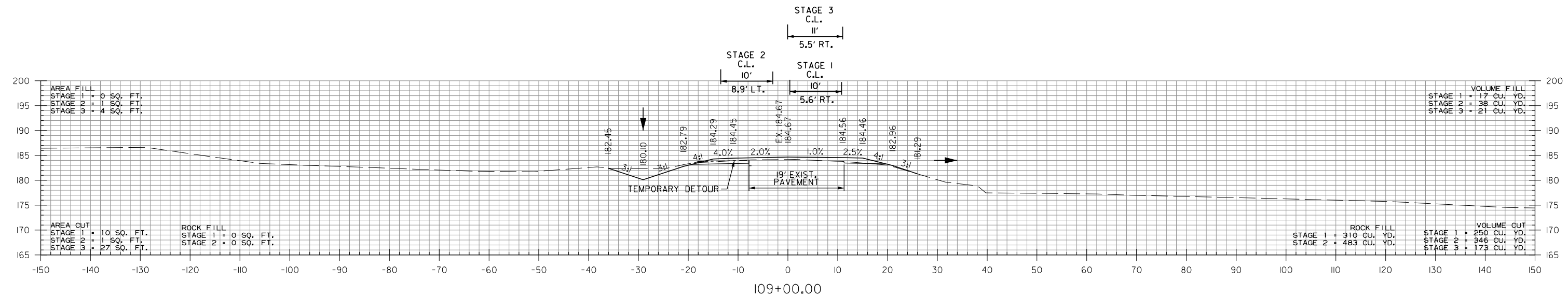
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	35	41
CROSS SECTIONS						



HWY. II  
STA. 105+00 TO STA. 107+00



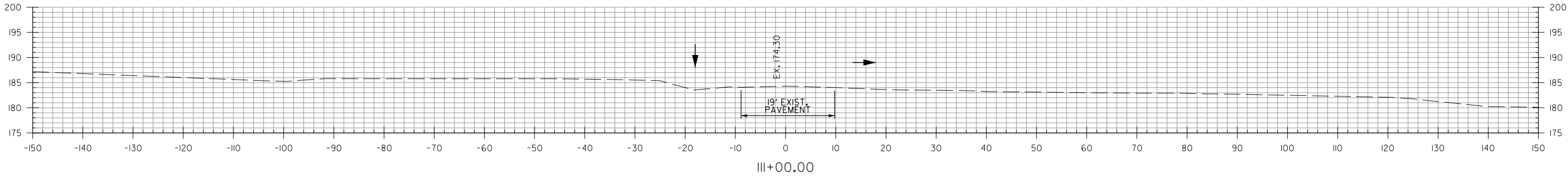
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CROSS SECTIONS						



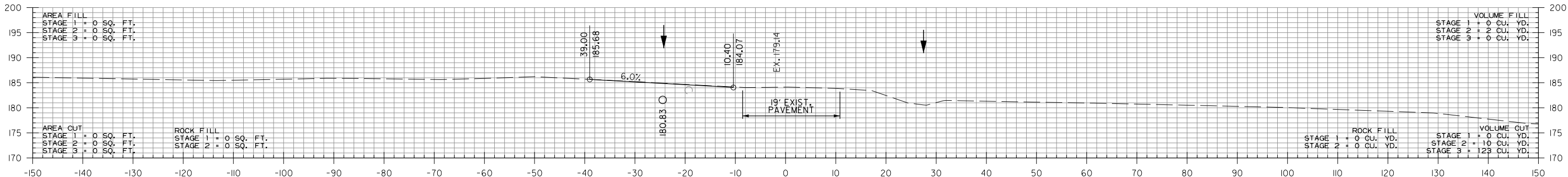
HWY. II  
STA. 107+47 TO STA. 109+00

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	37	41
CROSS SECTIONS						

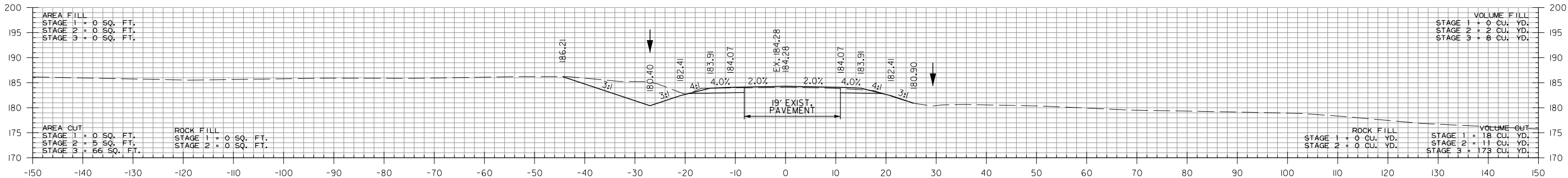
2



STA. III+00.00 END 100' TRANSITION



HWY. II STA. IIO+28 IN PLACE 18" X 46' CM PIPE CULVERT LT. SIDE DRAIN REMOVE AND INSTALL 18"X45' PIPE CULVERT LT SIDE DRAIN CONSTRUCT APPROACH = 130 CU. YDS.



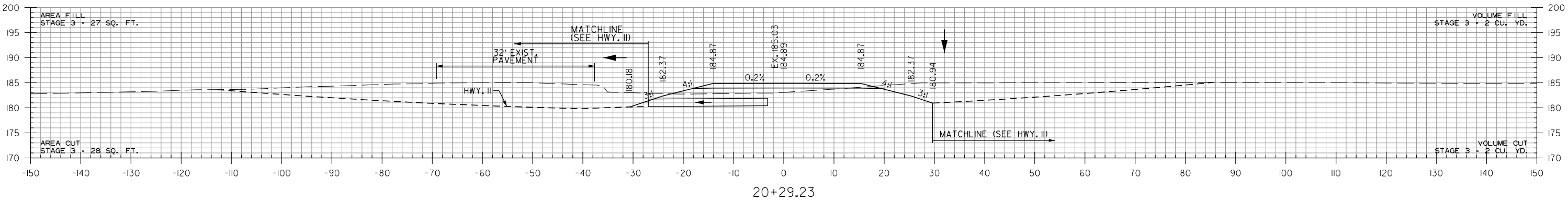
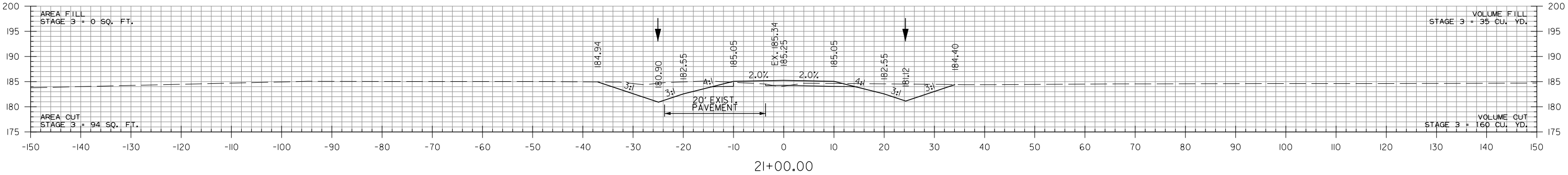
STA. IIO+00.00  
END SP. DT. LT. 0.30%  
ELEV. 180.40

STA. IIO+00.00 END JOB 020713  
STA. IO9+17.95 END SUPERELEVATION

HWY. II  
STA. IIO+00 TO STA. III+00

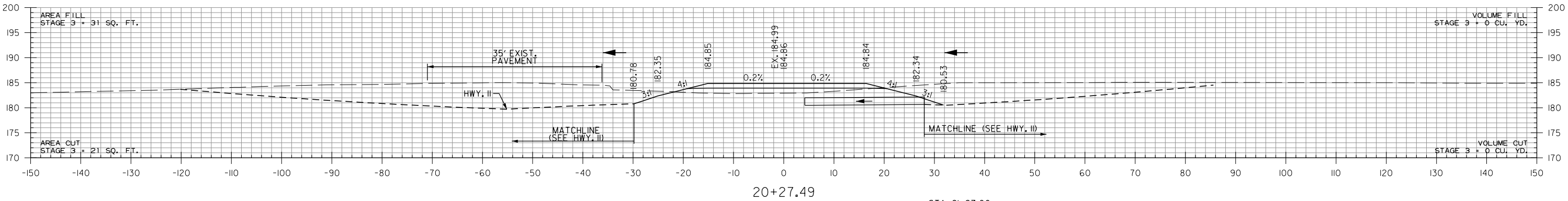
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	38	41
CROSS SECTIONS						

2



STA. 20+29.00  
BEGIN SP. DT. LT. 0.90%  
ELEV. 180.26

DOVER RD. STA. 20+28.00 CONSTRUCT  
18"X55' PIPE CULVERT  
RT. SIDE DRAIN



STA. 20+11.00 BEGIN DOVER ROAD

STA. 21+27.00  
BEGIN SP. DT. RT. 0.65%  
ELEV. 180.65

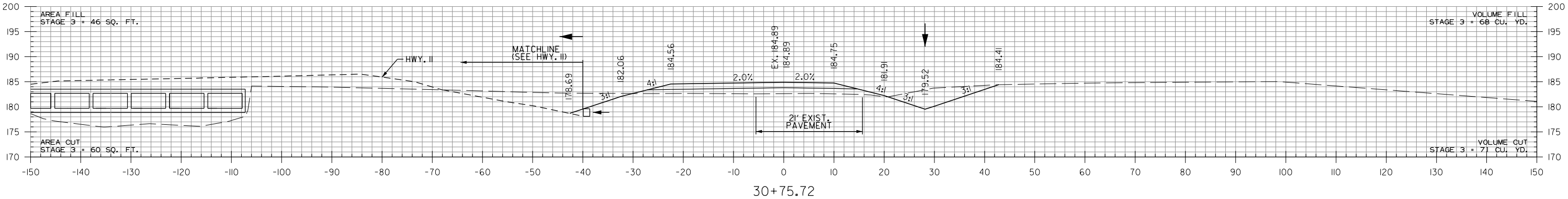
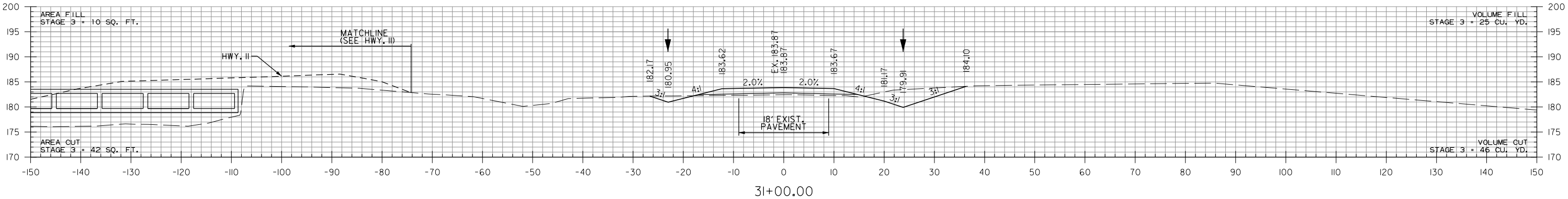
DOVER RD.  
STA. 20+27 TO STA. 21+00

②

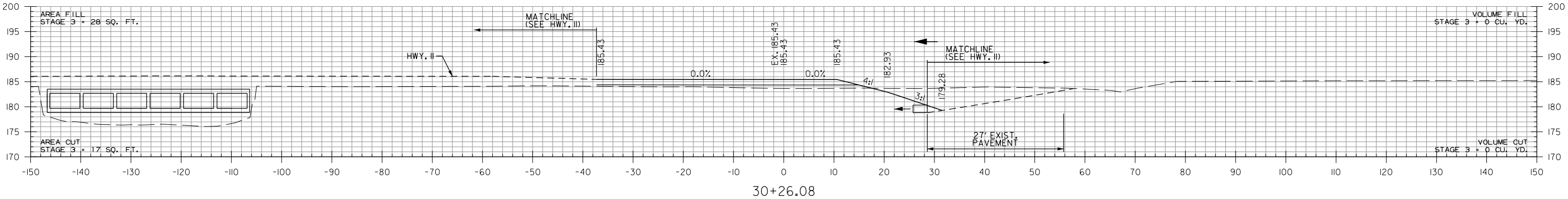
DOVER RD.  
STA. 21+20 TO STA. 21+70

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	40	41
CROSS SECTIONS						

2



DAKOTA RD. STA. 30+37.00 CONSTRUCT  
24"X81" PIPE CULVERT  
RT. SIDE DRAIN



STA. 30+11.38 BEGIN DAKOTA ROAD

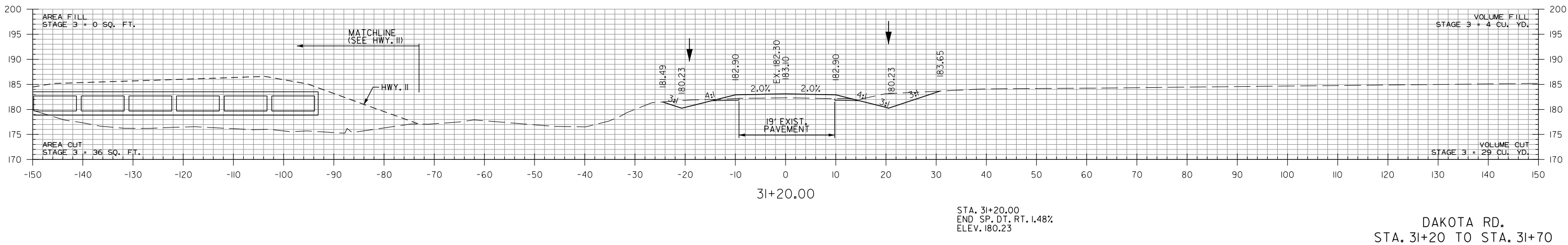
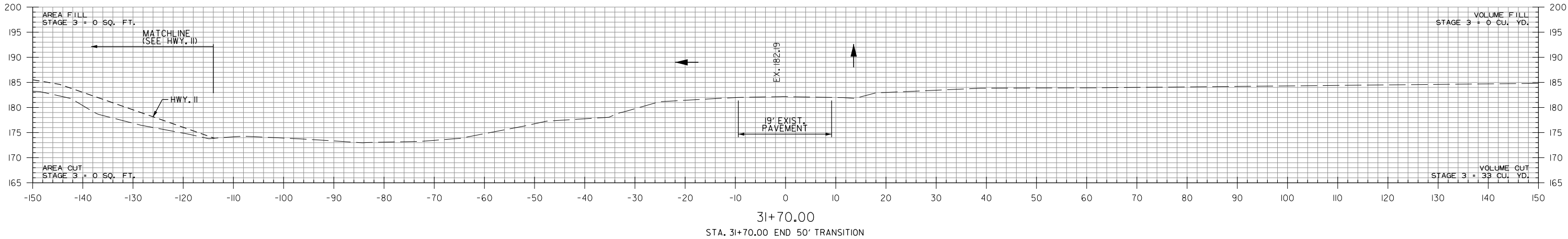
STA. 30+26.00  
BEGIN SP. DT. RT. 1.48%  
ELEV. 178.84

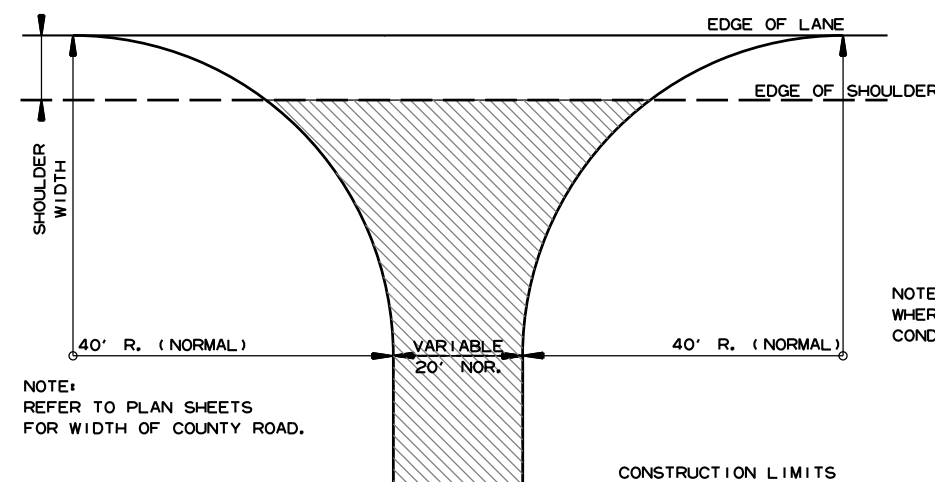
DAKOTA RD.  
STA. 30+26 TO STA. 31+00



DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	020713	41	41
CROSS SECTIONS						

②



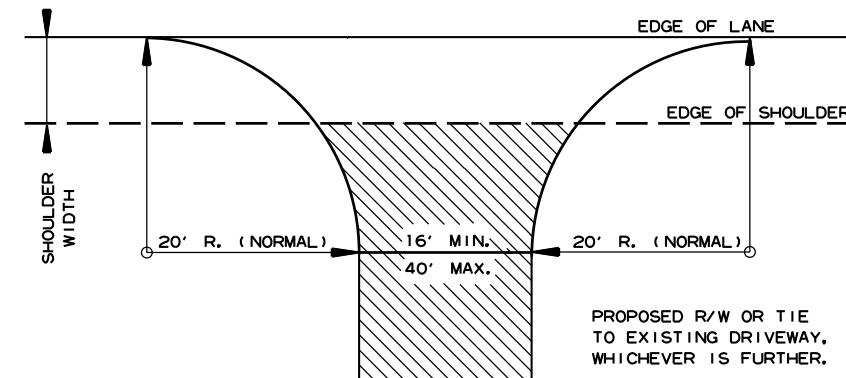


NOTE:  
REFER TO PLAN SHEETS  
FOR WIDTH OF COUNTY ROAD.

DETAIL FOR COUNTY ROAD TURNOUTS  
OPEN SHOULDER SECTION

NOTE: TURNOUTS SHALL BE MODIFIED  
WHERE NECESSARY TO MEET LOCAL  
CONDITIONS AS DIRECTED BY THE ENGINEER.

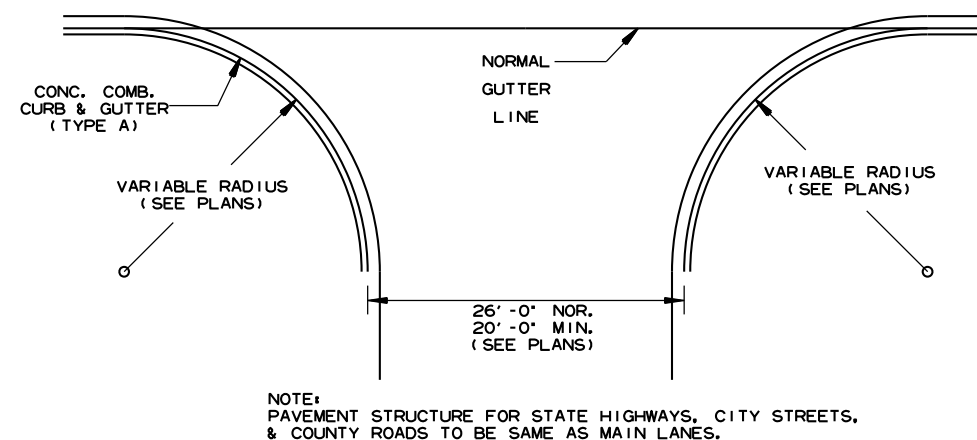
ACHM SURFACE COURSE (1/2")  
(220 LBS. PER SQ. YD.) AND  
AGGREGATE BASE COURSE (CLASS 7)  
7" COMP. DEPTH, UNLESS OTHERWISE  
SPECIFIED IN PLANS.



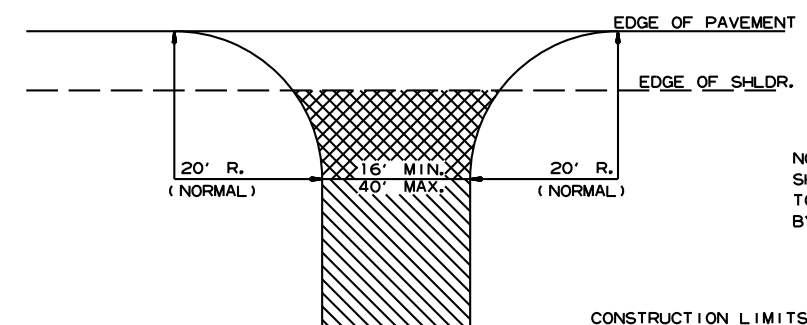
NOTE: TURNOUTS AND PRIVATE DRIVES  
SHALL BE MODIFIED WHERE NECESSARY  
TO MEET LOCAL CONDITIONS AS DIRECTED  
BY THE ENGINEER.

ACHM SURFACE COURSE (1/2")  
(220 LBS. PER SQ. YD.) AND  
AGGREGATE BASE COURSE (CLASS 7)  
7" COMP. DEPTH IF ASPHALT OR  
GRAVEL DRIVE EXISTING; OR 6"  
CONCRETE IF CONCRETE DRIVE  
EXISTING.

DETAIL FOR DRIVEWAY TURNOUTS  
OPEN SHOULDER SECTION  
(ARTERIALS)



DETAIL OF TURNOUTS, ASPHALT STREETS,  
COUNTY ROADS & STATE HIGHWAYS  
CURB & GUTTER SECTION



NOTE: TURNOUTS AND PRIVATE DRIVES  
SHALL BE MODIFIED WHERE NECESSARY  
TO MEET LOCAL CONDITIONS AS DIRECTED  
BY THE ENGINEER.

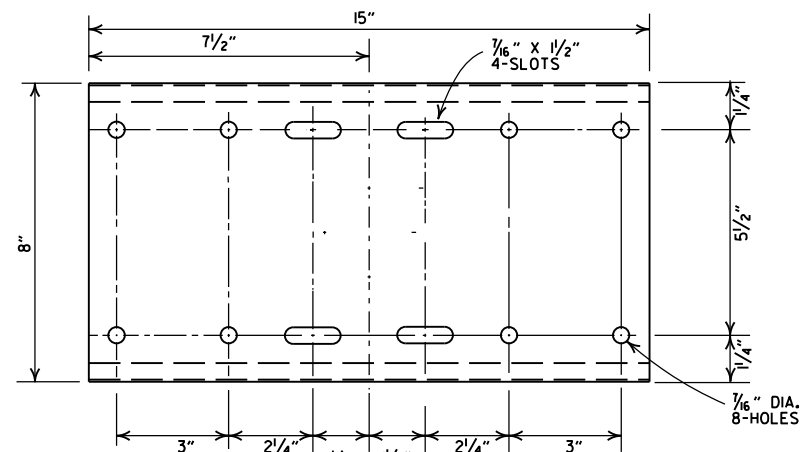
ASPHALT CONCRETE HOT MIX SURFACE  
COURSE (220 LBS. PER SQ. YD.)  
AGGREGATE BASE COURSE (CLASS 7)  
7" COMP. DEPTH IF ASPHALT DRIVE EXIST OR  
6" CONCRETE IF CONCRETE DRIVE EXIST.

AGGREGATE BASE COURSE (CLASS 7)  
9" COMP. DEPTH OR CONFORM  
TO EXISTING DRIVEWAY

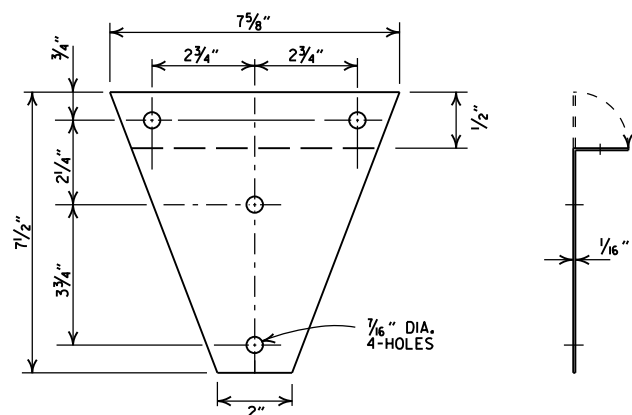
DETAIL FOR DRIVEWAY TURNOUTS  
(COLLECTORS)

5-19-22		ISSUED
DATE REV	DATE FILMED	DESCRIPTION

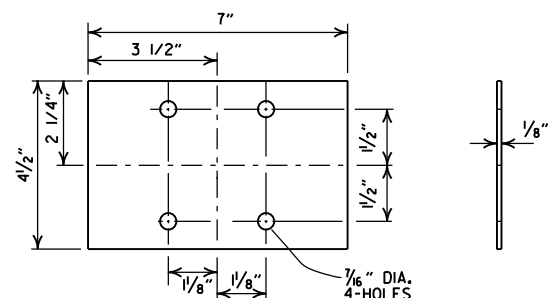
ARKANSAS STATE HIGHWAY COMMISSION  
DETAILS OF DRIVEWAYS & STREET  
TURNOUTS  
STANDARD DRAWING DR-2



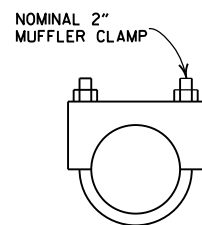
SHELF



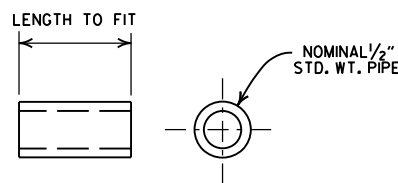
BRACKET



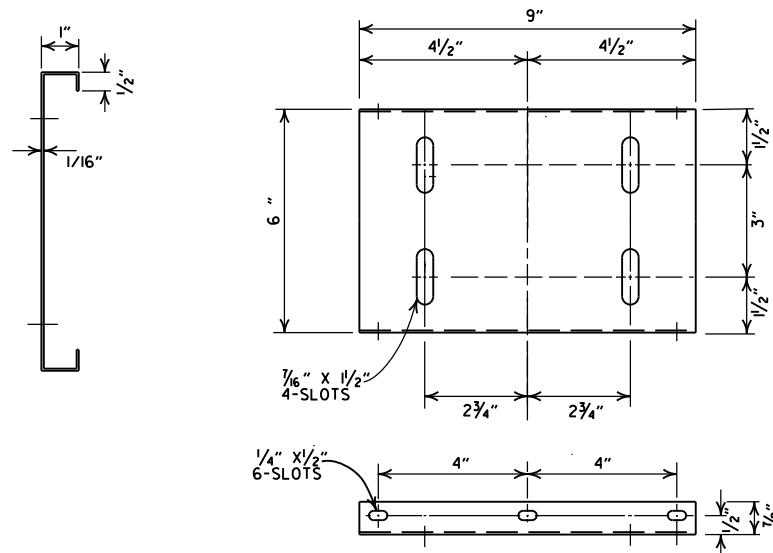
ANTI-TWIST PLATE



CLAMP



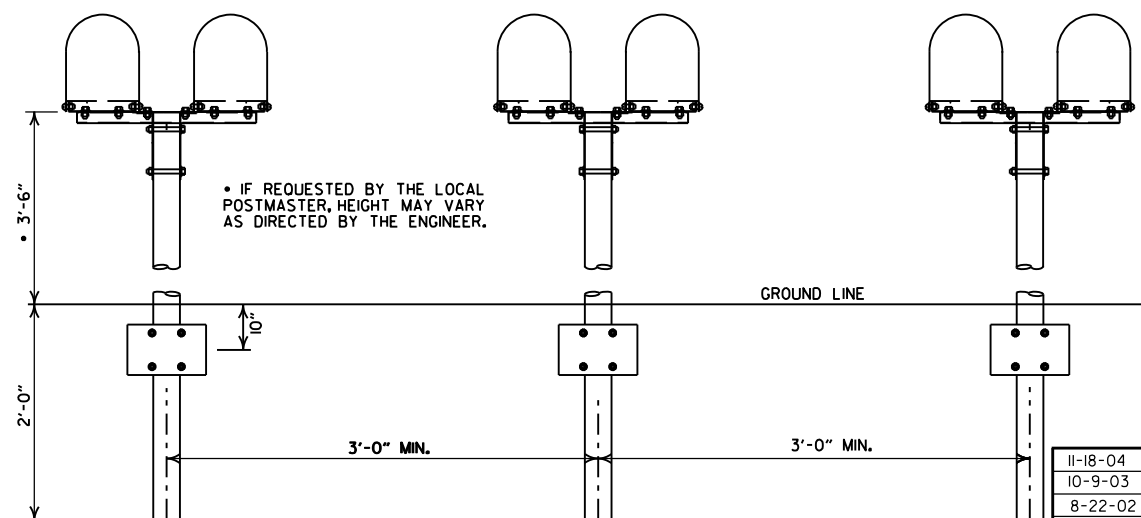
SPACER



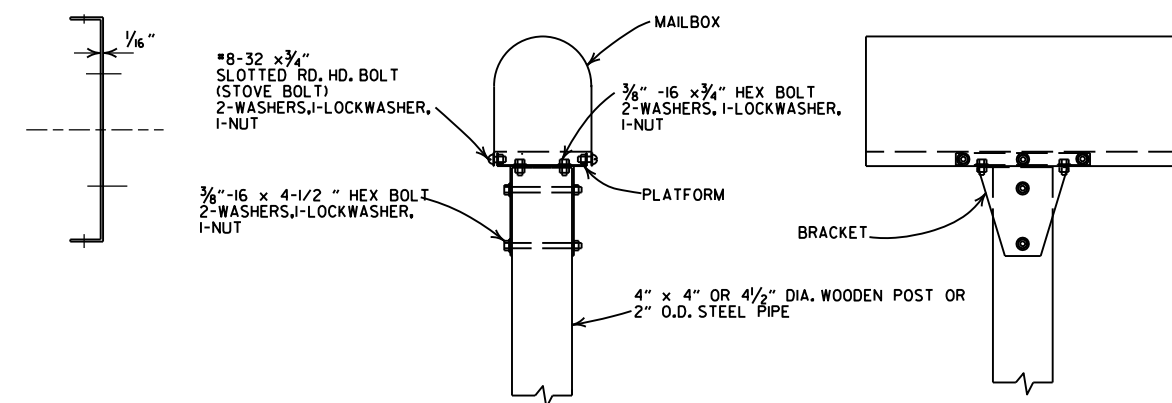
PLATFORM

#### GENERAL NOTES

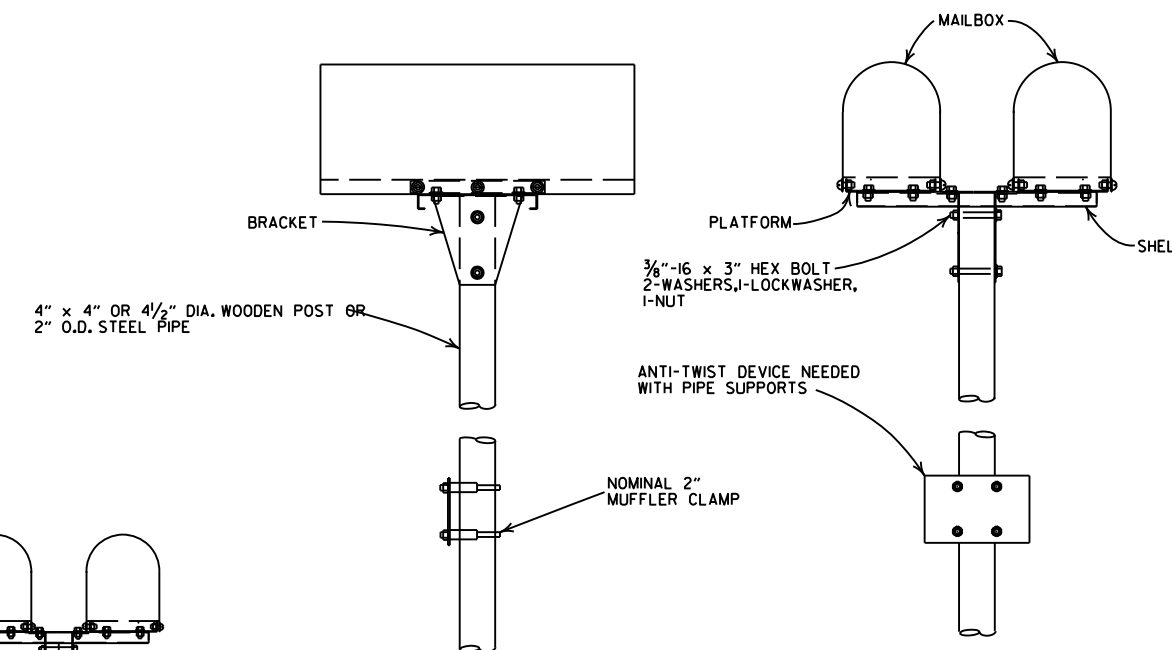
1. MAILBOX POSTS MAY BE WOOD OR METAL. WOOD POSTS SHALL BE PRESSURE TREATED FOR GROUND CONTACT IN ACCORDANCE WITH SECTION 637.02 OF THE STANDARD SPECIFICATIONS.
2. ANTI-TWIST PLATES SHALL BE USED ONLY ON METAL POSTS.
3. MAILBOX SHELF, BRACKET & PLATFORM SHALL BE GALVANIZED OR PAINTED STEEL, HOWEVER TREATED WOOD MAY BE USED WITH WOODEN POSTS. THE WOODEN SHELF, BRACKET & PLATFORM SHALL BE A MINIMUM OF 3/4" THICK AND SHALL BE ASSEMBLED WITH BOLTS OF THE APPROPRIATE LENGTH WITH SIX 8 x 3/4" FLATHEAD WOOD SCREWS USED TO ATTACH THE MAILBOX TO THE PLATFORM.
4. THE MAILBOX SHELF AND PLATFORM THAT IS SHOWN IS FOR STANDARD SIZE MAILBOXES. THE SHELF AND PLATFORM SIZE SHALL BE MODIFIED TO FIT MAILBOXES OF A DIFFERENT SIZE.
5. METAL PIPE FOR MAILBOX SUPPORT SHALL BE 2" OUTSIDE DIAMETER STEEL WITH A WALL THICKNESS OF 0.145" AND A WEIGHT OF 2.72 LBS PER FT. OUTSIDE DIAMETER AND WEIGHT SHALL HAVE A TOLERANCE OF +/- 5% ACCORDING TO AASHTO M 181.
6. MAILBOX SUPPORT SYSTEM DIFFERING FROM THOSE SHOWN MAY BE USED, PROVIDED THEY ARE ON THE ARDOT QUALIFIED PRODUCTS LIST FOR MAILBOX SUPPORTS.



SPACING FOR MULTIPLE POST INSTALLATION



SINGLE INSTALLATION



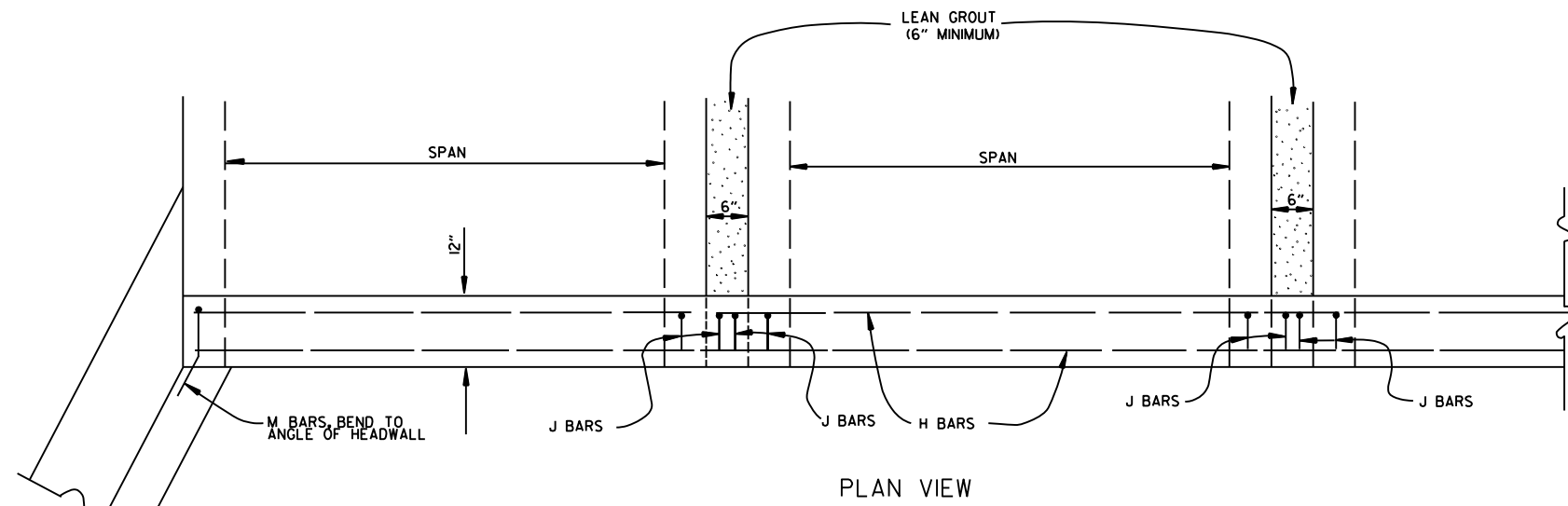
DOUBLE INSTALLATION

DATE	FILMED	REVISION
11-18-04		REVISED NOTES
10-9-03		REVISED NOTE 6
8-22-02		REVISED NOTE 6
10-18-96		CORRECTED AASHTO
10-1-92		CORRECTED SPELLING
9-26-91		NEW PHONE NUMBER
8-15-91		ADDED NOTE
11-30-89		ADJUSTED HEIGHT & ADDED NOTE
2-16-89		DELETED SLOTS FROM SHELF & PLTF
11-17-88	10-1-92	ADJUSTED DIMENSIONS OF STEEL POSTS
7-15-88	120-7-15-88	ISSUED

ARKANSAS STATE HIGHWAY COMMISSION

MAILBOX DETAILS

STANDARD DRAWING MB-1



BAR LIST				
BAR	NO.	SIZE	LENGTH	BAR BENDING DIAGRAM
H	2	#4	•	
I	•	#4	•	
J	•	#4	1'-5"	
L	•	#4	3'-2"	
M	•	#4	1'-8"	

• NOTE: LENGTH AND NUMBER OF BARS VARIES WITH SIZE OF CULVERT

GENERAL NOTES

WINGS, CURTAIN WALLS AND APRONS SHALL BE TIED TO THE PRECAST CULVERT SECTION BY CASTING BARS IN CULVERT END SECTIONS AS SHOWN OR BY DOWELING AND GROUTING. J BARS AND M BARS SHALL BE EMBEDDED A MINIMUM OF 10" IN PRECAST BOX.

WINGS, FOOTINGS, APRONS AND CURTAIN WALLS SHALL BE CONSTRUCTED IN ACCORDANCE WITH THE APPLICABLE WING DRAWING. STEEL AND CONCRETE QUANTITIES WILL BE ADJUSTED TO FIT THE IN-PLACE WIDTH & HEIGHT OF THE PRECAST CONCRETE BOX CULVERTS.

ALL EXPOSED CORNERS TO HAVE 3/4" CHAMFERS.

WINGWALLS AND FOOTINGS MAY BE ADJUSTED IN THE FIELD AS DIRECTED BY THE ENGINEER.

ALL CONCRETE, REINFORCING STEEL, LEAN GROUT, MEMBRANE WATERPROOFING, DRAINAGE FILL MATERIAL, GEOTEXTILE FILTER FABRIC, LABOR, MATERIALS AND EQUIPMENT REQUIRED FOR INSTALLING PRECAST BOX CULVERTS WILL NOT BE PAID FOR DIRECTLY BUT WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR THE ITEMS AS SPECIFIED IN SECTION 607 OF THE STANDARD SPECIFICATIONS.

LEAN GROUT SHALL CONSIST OF A SAND CEMENT MIXTURE MEETING THE FOLLOWING REQUIREMENTS: PORTLAND CEMENT SHALL BE TYPE I AND SHALL MEET THE REQUIREMENTS OF AASHTO M 85. SAND SHALL MEET THE REQUIREMENTS OF FINE AGGREGATE AS SPECIFIED IN SECTION 802.02 OF THE STANDARD SPECIFICATIONS. THE SAND CEMENT MIXTURE SHALL CONSIST OF NOT LESS THAN 1.5 SACKS OF PORTLAND CEMENT PER TON OF MATERIAL MIXTURE. THE MIXTURE SHALL CONTAIN SUFFICIENT WATER TO HYDRATE THE CEMENTS. THE SAND CEMENT MIXTURE SHALL BE PLACED IN MAXIMUM 8 INCH THICK LIFTS, LOOSE MEASURE, AND THOROUGHLY RODDED AND TAMPED AROUND BOX TO THOROUGHLY FILL ALL VOIDS.

MEMBRANE WATERPROOFING CONFORMING TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS SHALL BE APPLIED TO ALL BOX CULVERT JOINTS.

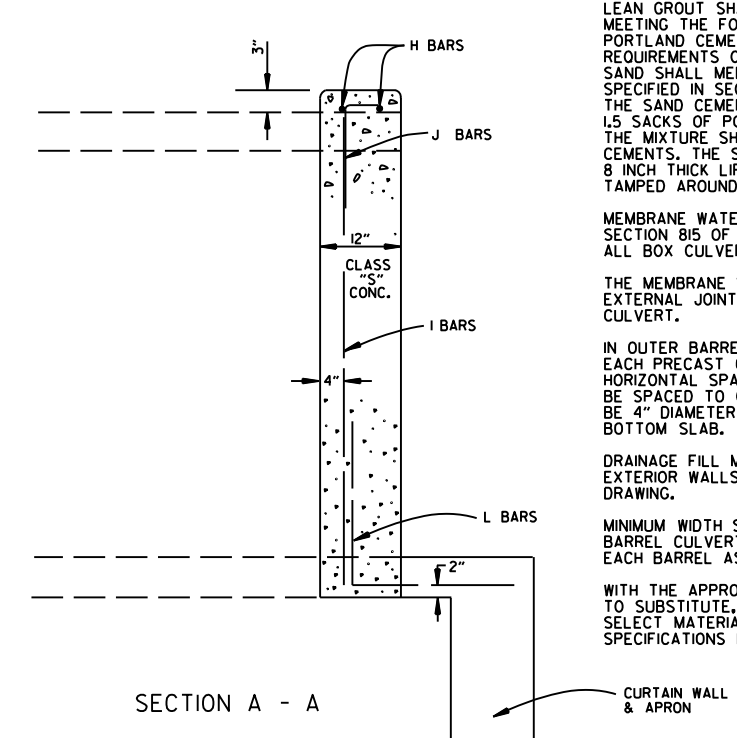
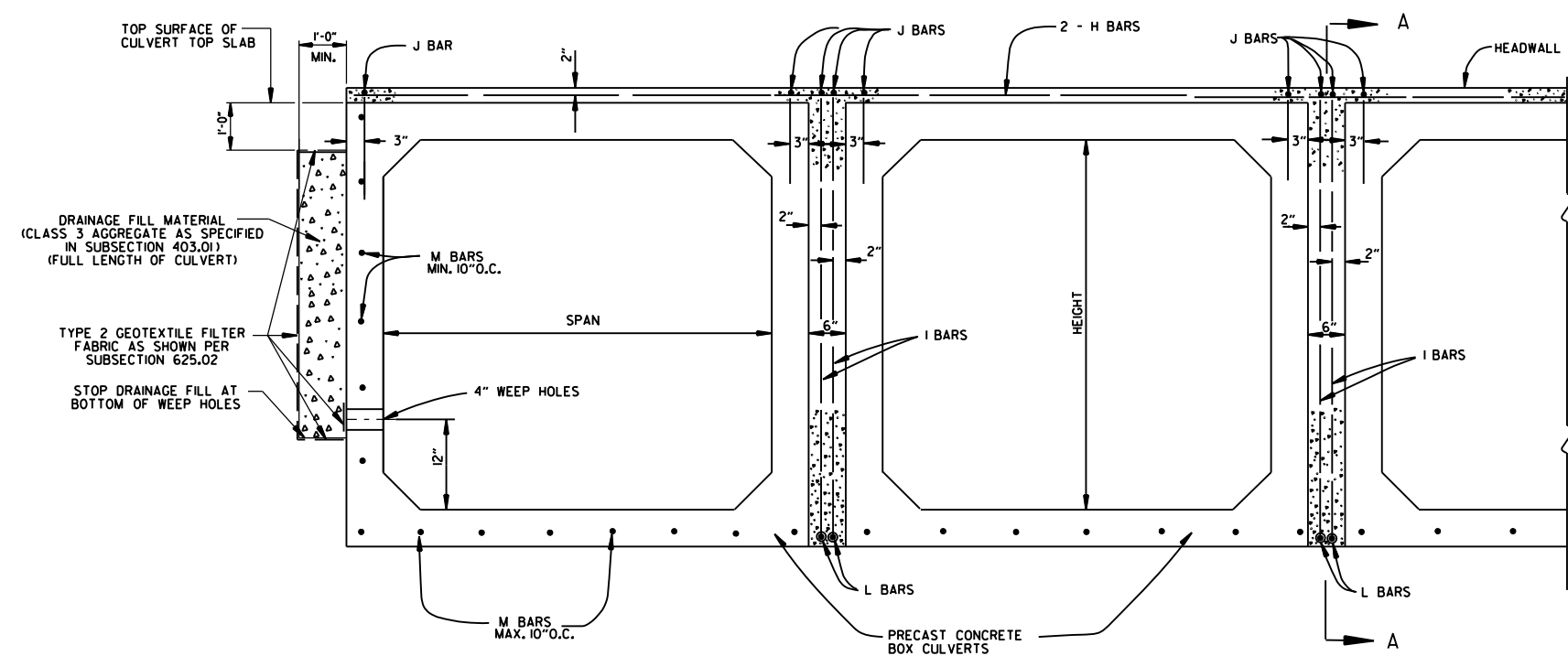
THE MEMBRANE WATERPROOFING WILL BE REQUIRED ON THE TOP EXTERNAL JOINT AND SHALL EXTEND 1 FOOT DOWN THE SIDES OF THE CULVERT.

IN OUTER BARRELS, ONE WEEP HOLE IS REQUIRED IN EXTERIOR WALLS OF EACH PRECAST CULVERT SECTION. WEEP HOLES SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" IN THE ASSEMBLED CULVERT AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

DRAINAGE FILL MATERIAL WITH GEOTEXTILE FABRIC IS REQUIRED AT THE EXTERIOR WALLS OF THE ASSEMBLED CULVERT, SEE DETAILS ON THIS DRAWING.

MINIMUM WIDTH SHALL BE 12" (6" ON EACH SIDE OF JOINT). ON MULTIPLE BARREL CULVERTS, MEMBRANE WATERPROOFING SHALL BE APPLIED TO EACH BARREL AS DESCRIBED ABOVE.

WITH THE APPROVAL OF THE ENGINEER, THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, FLOWABLE SELECT MATERIAL CONFORMING TO SECTION 206 OF THE STANDARD SPECIFICATIONS IN LIEU OF LEAN GROUT.



DATE	REVISION	DATE FILMED
1-28-15	REVISED GEOTEXTILE FABRIC PLACEMENT	
12-15-11	ADDED NOTE & DTLS FOR WEEP HOLE AND DRAINAGE FILL	
10-15-09	ADDED GENERAL NOTE	
11-10-05	REVISED SPACING OF "M" BARS	
4-10-03	REVISED GENERAL NOTES	
10-18-96	CORRECTED AASHTO REF.	
10-1-92	ADDED NOTE FOR MEMBRANE WATERPROOFING	
8-15-91	ADDED NOTE FOR LEAN GROUT	
11- 8-90	REVISED FOR 1991 SPECS	
11-30-89	ISSUED: JABE	

ARKANSAS STATE HIGHWAY COMMISSION

PRECAST CONCRETE BOX CULVERTS

STANDARD DRAWING PBC-1

REINFORCED CONCRETE  
ARCH PIPE DIMENSIONS

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	ARDOT NOMINAL	AASHTO M 206	ARDOT NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13½	14
21	26	26	15½	16
24	28½	29	18	18
30	36¼	36	22½	23
36	43¾	44	26¾	27
42	51½	51	31¾	31
48	58½	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77½	77
108	138	138	87½	87
120	154	154	96¾	97
132	168¾	169	106½	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE  
HORIZONTAL ELLIPTICAL  
PIPE DIMENSIONS

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(F)(1).

NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

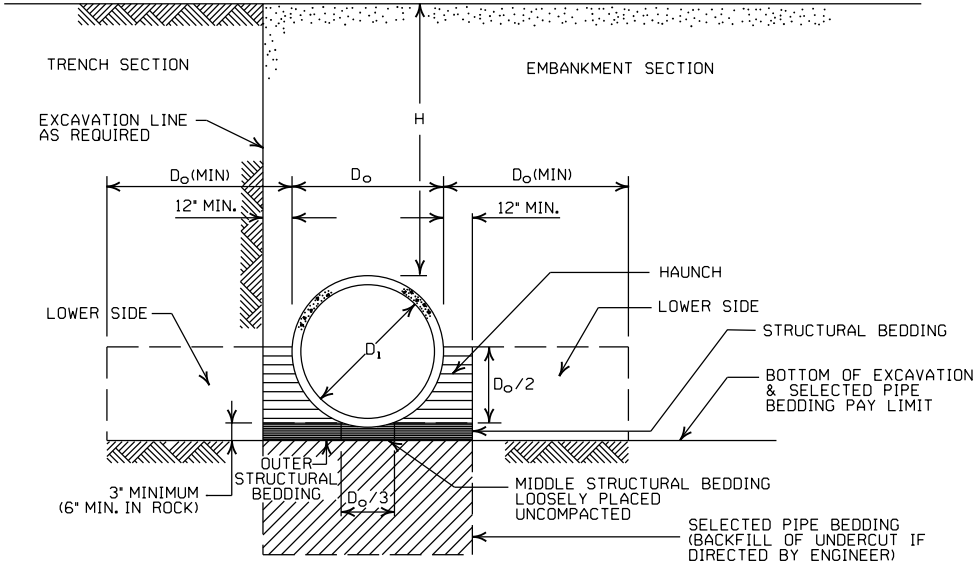
- LEGEND -

D<sub>i</sub> = NORMAL INSIDE DIAMETER OF PIPE  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
H = FILL COVER HEIGHT OVER PIPE (FEET)  
MIN. = MINIMUM  
= UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

\* SM-3 WILL NOT BE ALLOWED.

\*\* MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170. R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H"  
OVER CIRCULAR R.C. PIPE CULVERTS

	CLASS OF PIPE			
	CLASS III		CLASS IV	CLASS V
INSTALLATION TYPE	TYPE 1 OR 2	TYPE 3	ALL	ALL
PIPE ID (IN.)	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MINIMUM HEIGHT OF FILL "H"  
OVER R.C. ARCH & HORIZONTAL  
ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF  
FILL "H" OVER CIRCULAR  
R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
	FEET		
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MAXIMUM HEIGHT OF FILL "H"  
OVER R.C. ARCH & HORIZONTAL  
ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT  
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1



CORRUGATED STEEL PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

CORRUGATED ALUMINUM PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
		2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM				
12	1	45	45			
18	2	30	30	52		
24	2	22	22	39	41	
30	2		18	31	32	34
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

CORRUGATED METAL PIPE ARCHES

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM			
			MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)	MAX. HEIGHT OF FILL, "H" (FT.)	MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)	MAX. HEIGHT OF FILL, "H" (FT.)		
				INSTALLATION	INSTALLATION		INSTALLATION	INSTALLATION		
				TYPE 1	TYPE 1		TYPE 1	TYPE 1		
			2 ¾ INCH BY ½ INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM				2 ¾ INCH BY ½ INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM			
15	17x13	3	0.064	2	15	0.060	2	15		
18	21x15	3	0.064	2	15	0.060	2	15		
21	24x18	3	0.064	2,25	15	0.060	2,25	15		
24	28x20	3	0.064	2,5	15	0.075	2,5	15		
30	35x24	3	0.079	3	12	0.075	3	12		
36	42x29	3½	0.079	3	12	0.105	3	12		
42	49x33	4	0.079	3	12	0.105	3	12		
48	57x38	5	0.109	3	13	0.135	3	13		
54	64x43	6	0.109	3	14	0.135	3	14		
60	71x47	7	0.138	3	15	0.135	3	15		
66	77x52	8	0.168	3	15	0.164	3	15		
72	83x57	9	0.168	3	15					
			② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM				① FOR MINIMUM COVER VALUES, "H" SHALL ② WHERE THE STANDARD 2 2/3" x ½" COR WITH A 3' x 1' OR 5' x 1' CORRUGATION OR GREATER THAN THE MAXIMUM FILL			
			INSTALLATION		INSTALLATION					
			TYPE 2	TYPE 1	TYPE 2	TYPE 1				
36	40x31	5	0.079	3	2	12				15
42	46x36	6	0.079	3	2	13				15
48	53x41	7	0.079	3	2	13				15
54	60x46	8	0.079	3	2	13				15
60	66x51	9	0.079	3	2	13				15
66	73x55	12	0.079	3	2	15				15
72	81x59	14	0.079	3	2	15				15
78	87x63	14	0.079	3	2	15	15			
84	95x67	16	0.109	3	2	15	15			
90	103x71	16	0.109	3	2	15	15			
96	112x75	18	0.109	3	2	15	15			
102	117x79	18	0.109	3	2	15	15			
108	128x83	18	0.138	3	2	15	15			

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

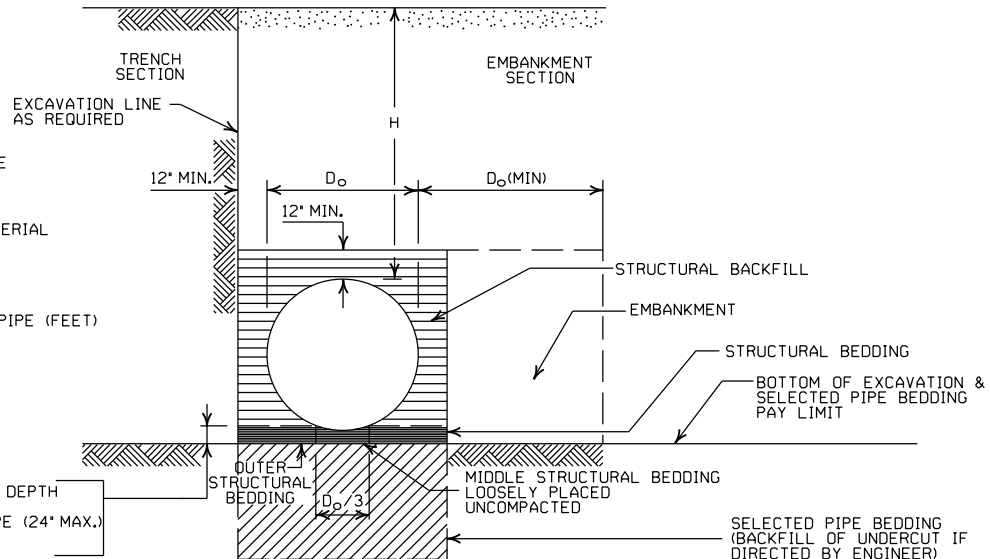
EQUIVALENT METAL THICKNESSES AND GAUGES

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL		ALUMINUM	
ZINC COATED	UNCOATED		
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

- LEGEND -

- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM  
===== = STRUCTURAL BACKFILL MATERIAL  
===== = UNDISTURBED SOIL  
EQUIV. DIA. = EQUIVALENT DIAMETER  
H = FILL COVER HEIGHT OVER PIPE (FEET)

IN SOIL-MIN. EQUALS TWICE CORRUGATION DEPTH  
IN ROCK-MIN. EQUALS GREATER OF:  
1/2" PER FOOT OF FILL OVER PIPE (24" MAX.)  
TWICE CORRUGATION DEPTH



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/4" X 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" X 1" OR 5" X 1" CORRUGATION.

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 2/3" X 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" X 1" OR 5" X 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

2-27-14	REVISED GENERAL NOTE 1	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

METAL PIPE CULVERT  
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCM-1





INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
  - SM3 WILL NOT BE ALLOWED.
  - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MINIMUM TRENCH WIDTH  
BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" ≥ 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

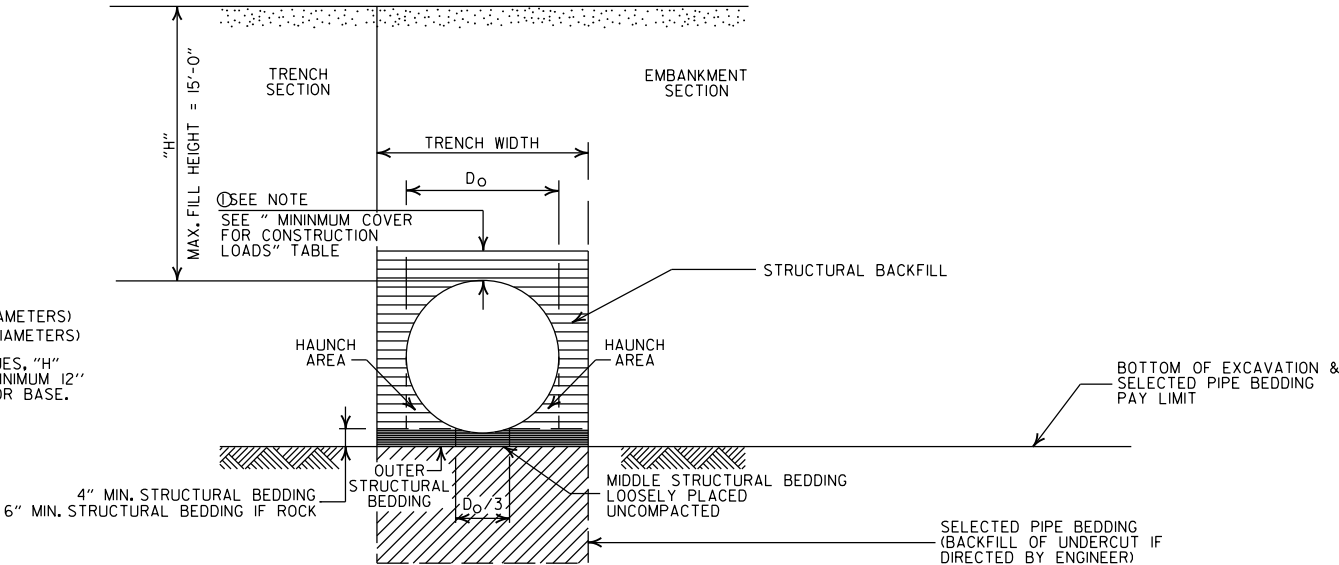
NOTE:  
18" MIN. (18" - 30" DIAMETERS)  
24" MIN. (36" - 48" DIAMETERS)  
MINIMUM COVER VALUES, "H"  
SHALL INCLUDE A MINIMUM 12"  
OF PAVEMENT AND/OR BASE.

MULTIPLE INSTALLATION OF  
HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

PIPE DIAMETER	MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

- STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

- H = FILL HEIGHT (FT.)  
Do = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM
- ===== = STRUCTURAL BACKFILL MATERIAL  
===== = UNDISTURBED SOIL

GENERAL NOTES

- PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

			ARKANSAS STATE HIGHWAY COMMISSION
			PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)
			STANDARD DRAWING PCP-1
2-27-14	REVISED GENERAL NOTE 1.		
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE		
11-17-10	ISSUED		
DATE	REVISION	DATE FILMED	

INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

• AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.  
  
SM3 WILL NOT BE ALLOWED.

•• STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/4 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MINIMUM TRENCH WIDTH  
BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" ≥ 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

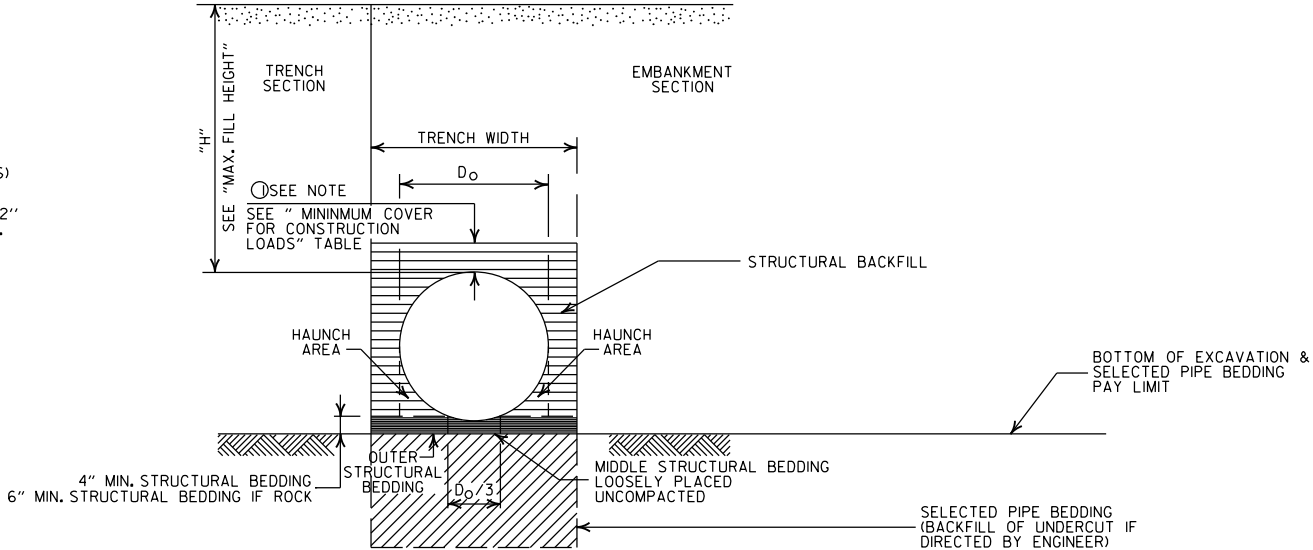
MULTIPLE INSTALLATION OF  
PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

MAXIMUM FILL HEIGHT  
BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

① NOTE:  
12" MIN. (18" - 36" DIAMETERS)  
MINIMUM COVER VALUE, "H"  
SHALL INCLUDE A MINIMUM 12"  
OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

===== = STRUCTURAL BACKFILL MATERIAL  
XXXXXX = UNDISTURBED SOIL

GENERAL NOTES

1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL	
11-17-10	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT  
(PVC F949)

STANDARD DRAWING PCP-2



INSTALLATION TYPE	**MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	*SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4) OR TYPE 1 INSTALLATION MATERIAL

\* SM3 WILL NOT BE ALLOWED.

\*\* STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF POLYPROPYLENE PIPE.

MULTIPLE INSTALLATION OF POLYPROPYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"
60"	5'-0"

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"
60"	10'-0"	15'-0"

①NOTE:  
12" MIN. (18" - 42" DIAMETERS)  
24" MIN. (60" DIAMETER)  
MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-150.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

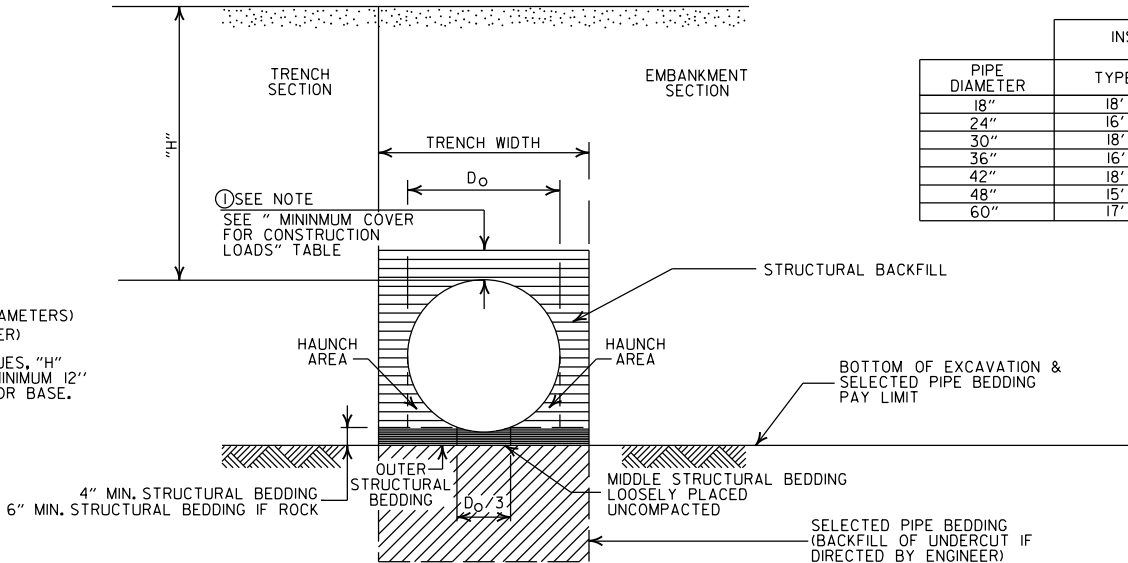
②MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

GENERAL NOTES

- PIPE SHALL CONFORM TO AASHTO M330, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, SIXTH EDITION (2012) WITH 2013 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE, IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- POLYPROPYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR POLYPROPYLENE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN SECTION 26.4.2.4 AND 30.4.2 OF THE AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS 3RD EDITION (2010) WITH 2012 INTERIMS. JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

MAXIMUM HEIGHT OF FILL "H"

PIPE DIAMETER	INSTALLATION TYPE	
	TYPE 1	TYPE 2
18"	18'	14'
24"	16'	12'
30"	18'	14'
36"	16'	12'
42"	18'	13'
48"	15'	11'
60"	17'	12'



EMBANKMENT AND TRENCH INSTALLATIONS

- STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

===== = STRUCTURAL BACKFILL MATERIAL  
||||||| = UNDISTURBED SOIL

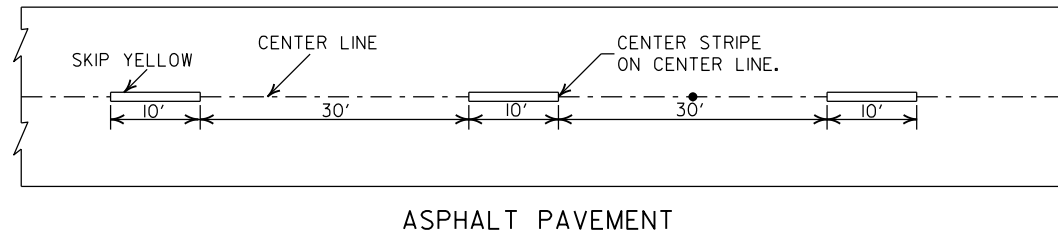
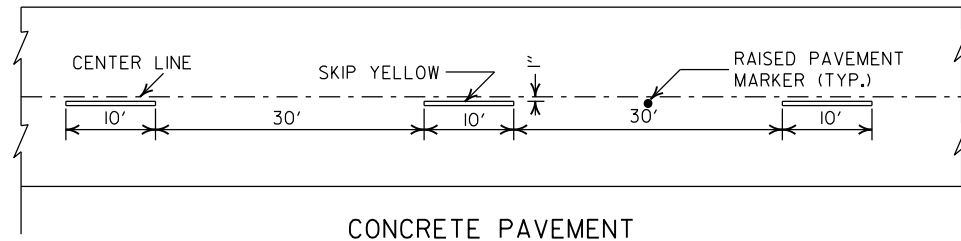
02-27-20	REVISED	
11-07-19	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

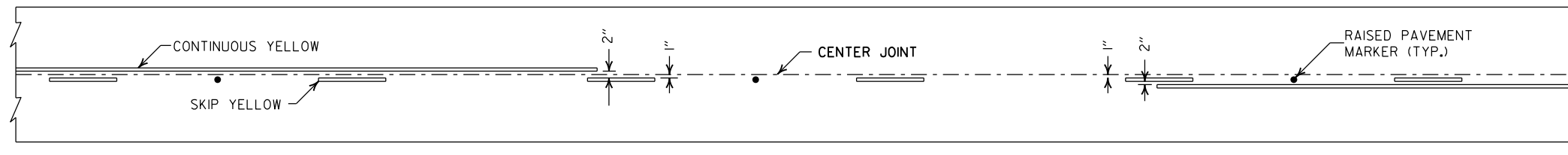
PLASTIC PIPE CULVERT  
(POLYPROPYLENE)

STANDARD DRAWING PCP-3

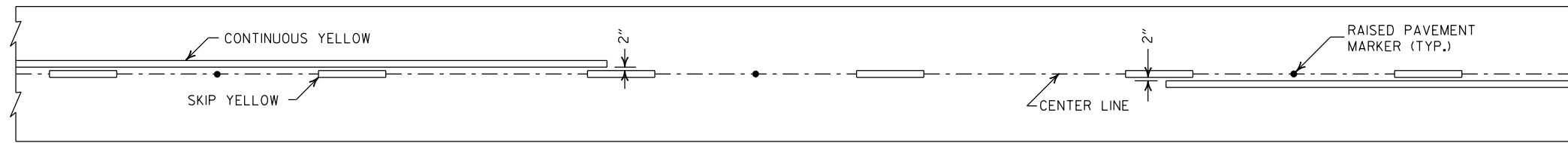




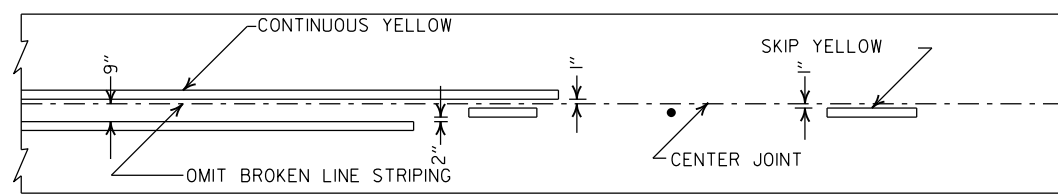
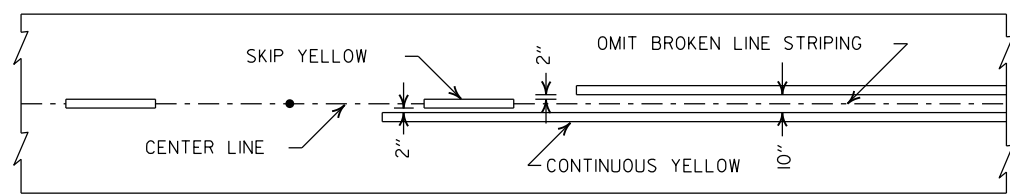
### BROKEN LINE STRIPING



### SOLID LINE STRIPING ON CONCRETE PAVEMENT



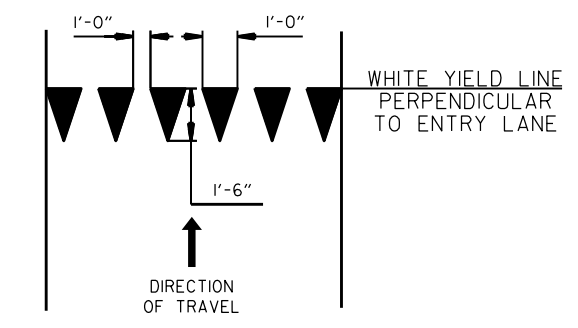
### SOLID LINE STRIPING ON ASPHALT PAVEMENT



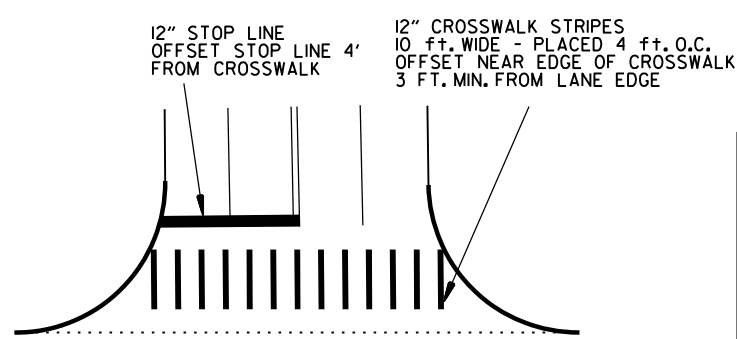
ASPHALT PAVEMENT

CONCRETE PAVEMENT

### STRIPING AT ADJACENT NO PASSING LANES

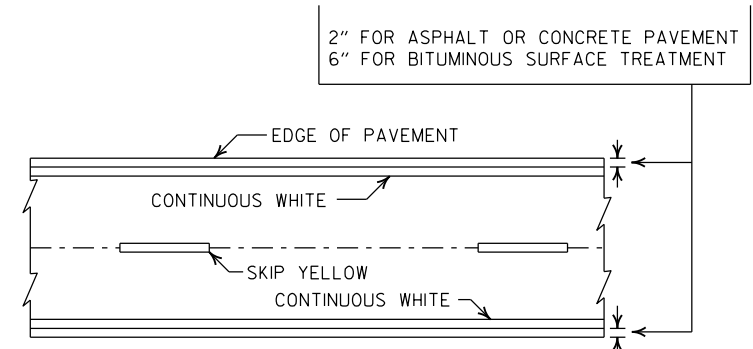


### YIELD LINE DETAIL



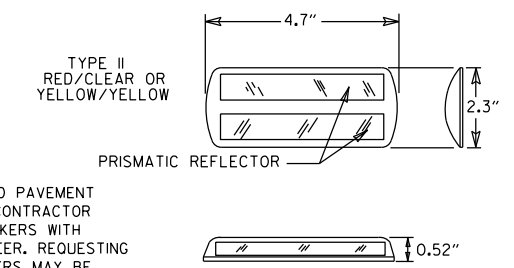
### CROSSWALK AND STOP LINE DETAILS

- NOTES:
1. REFER TO THE STRIPING DETAILS FOR PAVEMENT MARKING LINE WIDTHS.
  2. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
  3. RAISED PAVEMENT MARKERS SHALL BE PLACED ON AN 80 FEET SPACING UNLESS OTHERWISE SHOWN IN THE PLANS.



### PAVEMENT EDGE LINE MARKING

NOTE:  
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.



NOTE:  
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE ARDOT QUALIFIED PRODUCTS LIST.

### DETAIL OF STANDARD RAISED PAVEMENT MARKERS

2-27-20	REVISED STOP LINE DETAILS	
6-1-17	ADDED YIELD LINE DETAIL	
5-12-16	REVISED LINE WIDTHS, SPACING, & NOTES	
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PVMT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAV'T. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION

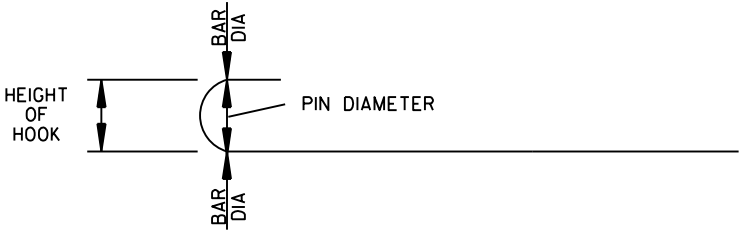
PAVEMENT MARKING DETAILS

STANDARD DRAWING PM-1

STEEL FABRICATION: REINFORCING STEEL FABRICATION SHALL CONFORM TO THE DIMENSIONS LISTED IN THE TABLE BELOW:

BAR SIZE	PIN DIAMETER	HOOK EXTENSION "K"
3	2 1/4"	4"
4	3 "	4 1/2"
5	3 3/4"	5"
6	4 1/2"	6"
7	5 1/4"	7"
8	6"	8"

IF THE OVERALL HEIGHT OF THE HOOK (SEE DIAGRAM BELOW) FOR A "b", "bl", "b2" or "b3" BENT BAR IS GREATER THAN THE CORRESPONDING TOP OR BOTTOM SLAB THICKNESS, LESS 2 3/4 INCHES, EACH BENT BAR SHALL BE REPLACED WITH ONE HOOKED BAR AND ONE STRAIGHT BAR, USING LENGTHS AS SHOWN IN THE TABLE BELOW. THE TWO BARS SHALL BE THE SAME DIAMETER AS, AND PLACED AT THE SAME SPACING AS, THE "b", "bl", "b2" OR "b3" BENT BARS THEY REPLACE.



NOTE: DIMENSIONS OF BARS ARE MEASURED OUT TO OUT OF BARS.

OVERALL HEIGHT OF HOOKED BAR DIAGRAM

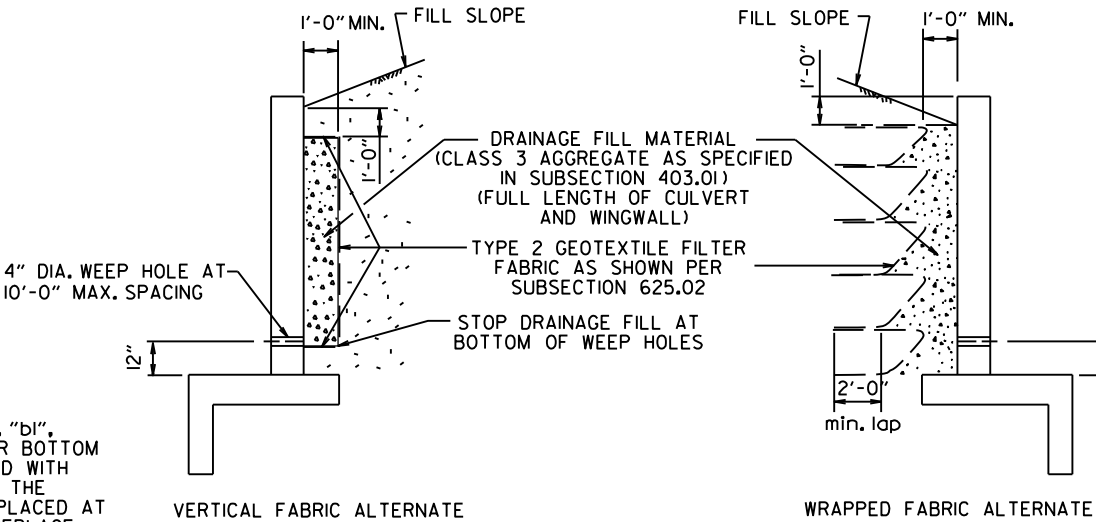
THE HOOKED BARS SHALL BE PLACED IN THE BOTTOM OF THE TOP SLAB AND THE TOP OF THE BOTTOM SLAB. THE STRAIGHT BARS SHALL BE PLACED IN THE TOP OF THE TOP SLAB AND THE BOTTOM OF THE BOTTOM SLAB. SEE TABLE BELOW FOR LENGTHS OF REPLACEMENT HOOKED AND STRAIGHT BARS.

FOR SKEWED CULVERTS, THE REPLACEMENT STRAIGHT BAR MAY HAVE TO BE CUT IN FIELD TO FIT.

REPLACEMENT BAR LENGTHS TABLE

BAR SIZE: "b", "bl", "b2" OR "b3"	LENGTH OF HOOKED BAR	LENGTH OF STRAIGHT BAR
#4	L + 1' - 0"	SEE "c" BAR LENGTH
#5	L + 1' - 2"	SEE "c" BAR LENGTH
#6	L + 1' - 4"	SEE "c" BAR LENGTH
#7	L + 1' - 8"	SEE "c" BAR LENGTH
#8	L + 1' - 10"	SEE "c" BAR LENGTH
#9	L + 2' - 6"	SEE "c" BAR LENGTH

L = "OW" - 3 INCHES



WINGWALL & CULVERT DRAINAGE DETAIL

REINFORCED CONCRETE BOX CULVERT GENERAL NOTES

CONCRETE SHALL BE CLASS S WITH A MINIMUM 28 DAY COMPRESSIVE STRENGTH OF 3500 PSI.

REINFORCING STEEL SHALL BE AASHTO M 31OR M 53, GRADE 60.

CONSTRUCTION AND MATERIALS FOR WINGWALL & CULVERT DRAINAGE, INCLUDING WEEP HOLES AND GRANULAR MATERIAL, SHALL BE SUBSIDIARY TO THE BID ITEM, "CLASS S CONCRETE".

MEMBRANE WATERPROOFING SHALL CONFORM TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS.

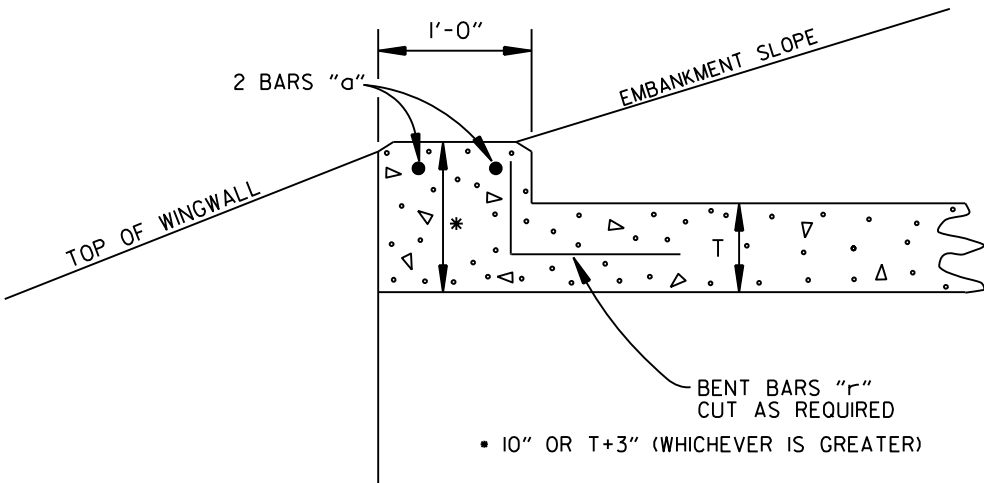
MEMBRANE WATERPROOFING SHALL BE APPLIED TO ALL CONSTRUCTION JOINTS IN THE TOP SLAB AND THE SIDEWALLS OF R.C. BOX CULVERTS AS DIRECTED BY THE ENGINEER. NO PAYMENT SHALL BE MADE FOR THIS ITEM, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS BID FOR THE R.C. BOX CULVERT.

REINFORCING STEEL TOLERANCES: THE TOLERANCES FOR REINFORCING STEEL SHALL MEET THOSE LISTED IN "MANUAL OF STANDARD PRACTICE" PUBLISHED BY CONCRETE REINFORCING STEEL INSTITUTE (CRSI) EXCEPT THAT THE TOLERANCE FOR TRUSS BARS SUCH AS FIGURE 3 ON PAGE 7-4 OF THE CRSI MANUAL SHALL BE MINUS ZERO TO PLUS 1/2 INCH.

WEEP HOLES IN BOX CULVERT WALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

WEEP HOLES IN WINGWALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THERE SHALL BE A MINIMUM OF TWO (2) WEEP HOLES IN EACH WINGWALL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE WINGWALL FOOTING.

THE REQUIREMENTS SHOWN ON THIS DRAWING SHALL SUPERCEDE THE CORRESPONDING REQUIREMENTS ON ALL REINFORCED CONCRETE BOX CULVERT STANDARD DRAWINGS.



NOTE: FOR ALL SKEWED R.C. BOX CULVERTS THE LENGTH "K" OF THE MODIFIED HEADWALL SHALL BE EQUAL TO THE ROADWAY LENGTH "RL". THE ENDS OF THE HEADWALL SHALL BE CONSTRUCTED PARALLEL TO THE SKEW ANGLE OF THE BOX CULVERT.

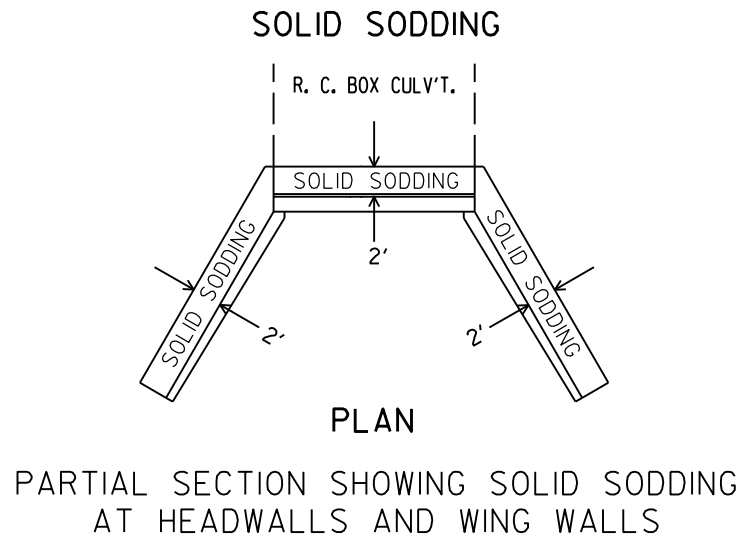
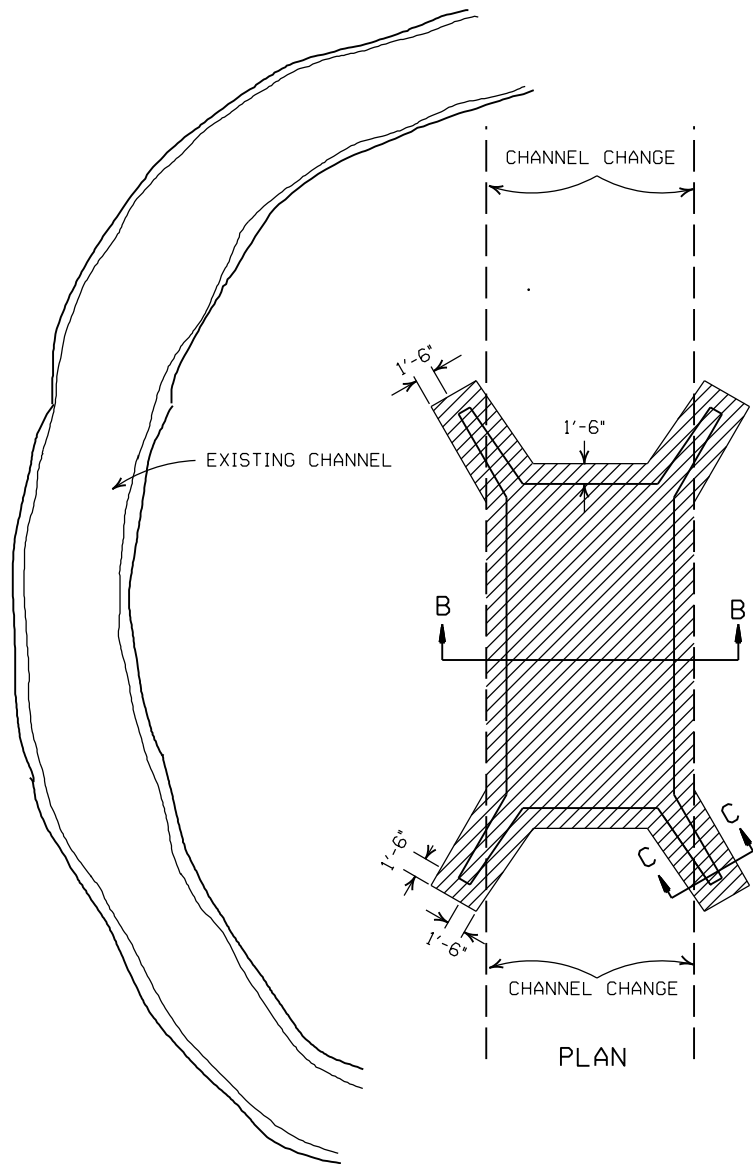
R.C. BOX CULVERT HEADWALL MODIFICATIONS

DATE	REVISION	DATE FILMED
7/26/12	REV. DRAINAGE FILL MATERIAL & DETAIL	
12/15/11	REQUIRE WEEP HOLES IN BOX CULVERT WALLS	
5-25-06	REV. GEN. NOTES AND DETAILS FOR WEEP HOLES; BAR DIAGRAM	
11-16-01	ADDED WINGWALL DRAINAGE DETAIL/EDITED GEN. NOTES	
10-18-96	REV. ASTM REF. TO AASHTO & ADDED BAR DIAGRAM	
10-12-95	MOVED SOLID SODDING DETAIL TO RCB-2	
6-2-94	ADDED SOLID SODDING PLAN DETAIL	
8-5-93	REVISED PIN DIAMETER TO SPECS.	
8-15-91	DRAWN AND ISSUED	

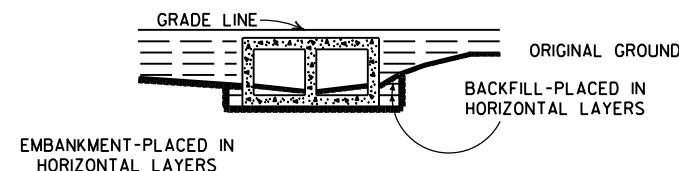
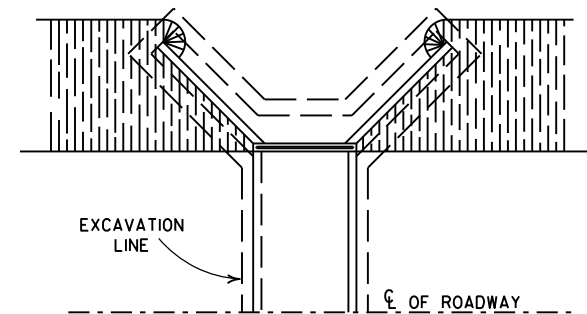
ARKANSAS STATE HIGHWAY COMMISSION

REINFORCED CONCRETE BOX  
CULVERT DETAILS

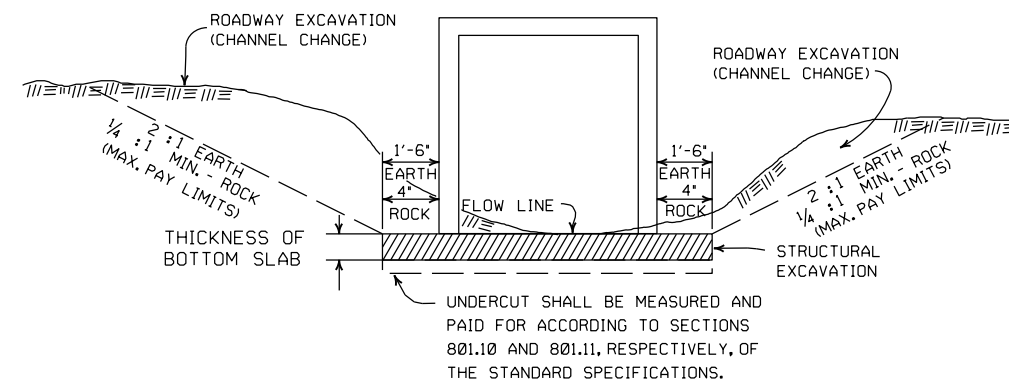
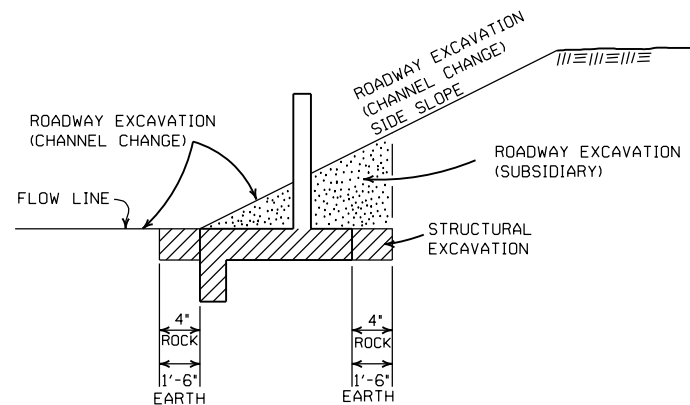
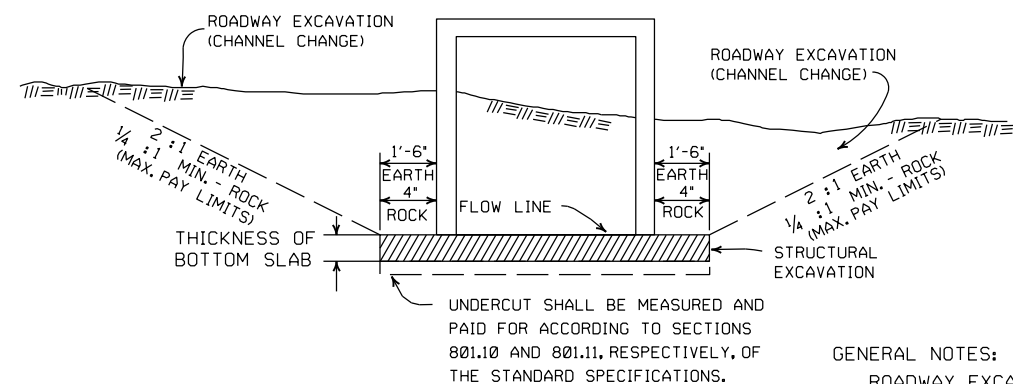
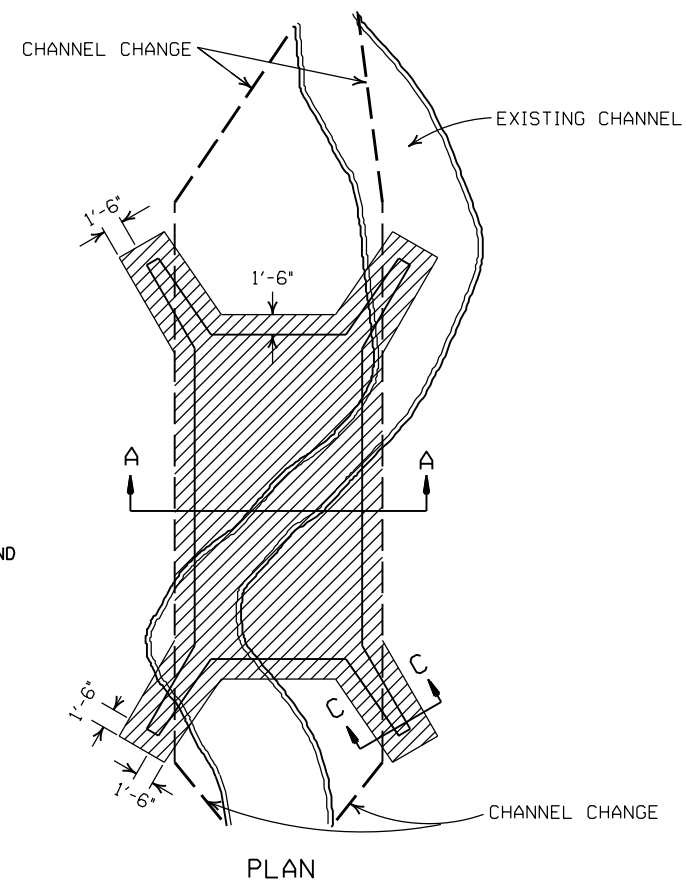
STANDARD DRAWING RCB-1



NOTE: LENGTH MEASURED ALONG THE CENTER OF 2' STRIP OF SOLID SODDING.



## BACKFILL DETAILS FOR BOX CULVERT



## DETAILS THROUGH EXISTING CHANNELS

### GENERAL NOTES:

ROADWAY EXCAVATION (CHANNEL CHANGE) WILL BE PAID FOR AT R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS ACTUALLY CUT AND WILL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS ABOVE THE FLOW LINE. ROADWAY EXCAVATION (CHANNEL CHANGE) SHALL BE MEASURED BY CROSS SECTIONS AND VOLUMES COMPUTED BY AVERAGE END AREA METHOD. ALL CHANNEL CHANGES SHALL BE BROUGHT TO GRADE PRIOR TO MAKING ANY EXCAVATION FOR STRUCTURES.

EXCAVATION FOR STRUCTURES WILL BE PAID FOR AT ALL R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS SHOWN AND SHALL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS BELOW THE CHANNEL FLOW LINE.

ROADWAY EXCAVATION SHOWN IN SECTION C-C ABOVE AS SUBSIDIARY WILL NOT BE MEASURED OR PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS OF EXCAVATION.

DATE	REVISION	FILMED
11-20-03	REVISED SECTION A-A NOTE	
8-22-02	REVISED SECTION B-B NOTE	
10-12-95	COMBINED 1891B AND 1888A	
1-4-83	REVISED GENERAL NOTES AND ADDED MAXIMUM PAY LIMIT NOTES.	674-1-4-83
2-2-76	EXCAV. PAY LIMITS	917-2-2-76
10-2-72	REVISED AND REDRAWN	564-10-16-72

### ARKANSAS STATE HIGHWAY COMMISSION

## EXCAVATION PAY LIMITS, BACKFILL, & SOLID SODDING FOR BOX CULVERTS

### STANDARD DRAWING RCB-2



### SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC

DEGREE OF CURVE	30 MPH			35 MPH			40 MPH			45 MPH			50 MPH			55 MPH			60 MPH			65 MPH			70 MPH			75 MPH		
	e	Ls (FT)		e	Ls (FT)		e	Ls (FT)		e	Ls (FT)		e	Ls (FT)		e	Ls (FT)		e	Ls (FT)		e	Ls (FT)		e	Ls (FT)		e	Ls (FT)	
		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE
0° 15'	NC			NC			NC			NC			NC			NC			NC			NC			NC			NC		
0° 30'	NC			NC			NC			NC			NC			NC			RC	96		RC	96		RC	96		RC	96	
0° 45'	NC			NC			NC			NC			RC	96		RC	96		RC	96		0.024	106		0.026	110		0.030	120	
1° 00'	NC			NC			NC			RC	90		0.022	101		0.026	110		0.030	120		0.034	130		0.038	139		0.042	149	
1° 15'	NC			NC			RC	84		0.022	95		0.028	115		0.032	125		0.038	139		0.042	149		0.046	158		0.052	173	
1° 30'	NC			RC	78		0.022	88		0.028	108		0.032	125		0.038	139		0.044	154		0.050	168		0.056	182		0.062	197	
1° 45'	RC	72		RC	78		0.026	97		0.030	113		0.036	134		0.044	154		0.050	168		0.056	182		0.064	202		0.070	216	
2° 00'	RC	72		0.024	86		0.028	101		0.034	122		0.042	149		0.048	163		0.056	182		0.064	202		0.070	216		0.078	235	
2° 15'	RC	72		0.026	90		0.032	109		0.038	131		0.046	158		0.054	178		0.062	197		0.070	216		0.078	235		0.086	254	
2° 30'	0.022	75		0.028	94		0.034	113		0.042	140		0.050	168		0.058	187		0.068	211		0.076	230		0.086	254		0.096	278	
2° 45'	0.024	79		0.030	98		0.038	122		0.046	149		0.054	178		0.064	202		0.072	221		0.082	245		0.092	269		0.100	288	
3° 00'	0.026	83		0.034	105		0.040	126		0.050	158		0.058	187		0.068	211		0.078	235		0.088	259		0.098	283		0.100	288	
3° 15'	0.028	86		0.036	109		0.044	134		0.052	162		0.062	197		0.072	221		0.082	245		0.092	269		0.100	288				
3° 30'	0.030	90		0.038	113		0.046	139		0.056	171		0.066	206		0.076	230		0.086	254		0.096	278		0.100	288				
3° 45'	0.032	93		0.040	117		0.050	147		0.058	176		0.070	216		0.080	240		0.090	264		0.100	288							
4° 00'	0.034	97		0.042	121		0.052	151		0.062	185		0.072	221		0.084	250		0.094	274										
4° 15'	0.036	100		0.044	125		0.054	155		0.064	189		0.076	230		0.086	254		0.096	278										
4° 30'	0.036	100		0.046	129		0.056	160		0.068	198		0.078	235		0.090	264		0.098	283										
4° 45'	0.038	104		0.048	133		0.060	168		0.070	203		0.082	245		0.092	269		0.100	288										
5° 00'	0.040	108		0.050	137		0.062	172		0.072	207		0.084	250		0.094	274													
5° 30'	0.044	115		0.054	144		0.066	181		0.078	221		0.088	259		0.098	283													
6° 00'	0.046	119		0.058	152		0.070	189		0.082	230		0.092	269		0.100	288													
6° 30'	0.050	126		0.062	160		0.074	198		0.086	239		0.096	278																
7° 00'	0.052	130		0.064	164		0.078	206		0.090	248		0.098	283																
7° 30'	0.054	133		0.068	172		0.080	210		0.092	252		0.100	288																
8° 00'	0.058	140		0.070	176		0.084	219		0.094	257																			
8° 30'	0.060	144		0.072	179		0.086	223		0.096	261																			
9° 00'	0.062	148		0.076	187		0.088	227		0.098	266																			
9° 30'	0.064	151		0.078	191		0.092	235		0.100	270																			
10° 00'	0.066	155		0.080	195		0.094	240																						
11° 00'	0.070	162		0.084	203		0.096	244																						
12° 00'	0.074	169		0.088	211		0.098	248																						
13° 00'	0.076	173		0.090	215		0.100	252																						
14° 00'	0.080	180		0.094	222																									
15° 00'	0.082	184		0.096	226																									
16° 00'	0.086	191		0.098	230																									
17° 00'	0.088	194		0.100	234																									
18° 00'	0.090	198																												
19° 00'	0.092	202																												
20° 00'	0.094	205																												
21° 00'	0.096	209																												
22° 00'	0.096	209																												
23° 00'	0.098	212																												
24° 00'	0.098	212																												
25° 00'	0.100	216																												

Abbreviations

NC - Normal Crown

RC - Reverse Crown, Superelevation at Normal Crown Slope

e - Rate of Superelevation (ft. per ft.)

Ls - Length of Superelevation Transition (ft.)

L - Distance from Beginning of Superelevation Transition to Any Point (ft.)

d - Width of Pavement (ft.) or Width of Subgrade (ft.)

C - Normal Crown (ft.)

## GENERAL NOTES

1. ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS
2. SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
3. LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
4. PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:

3 LANE	UNDIVIDED	-	-	-	-	+20%
4 LANE	UNDIVIDED	-	-	-	-	+50%
5 LANE	UNDIVIDED	-	-	-	-	+80%
6 LANE	UNDIVIDED	-	-	-	-	+100%

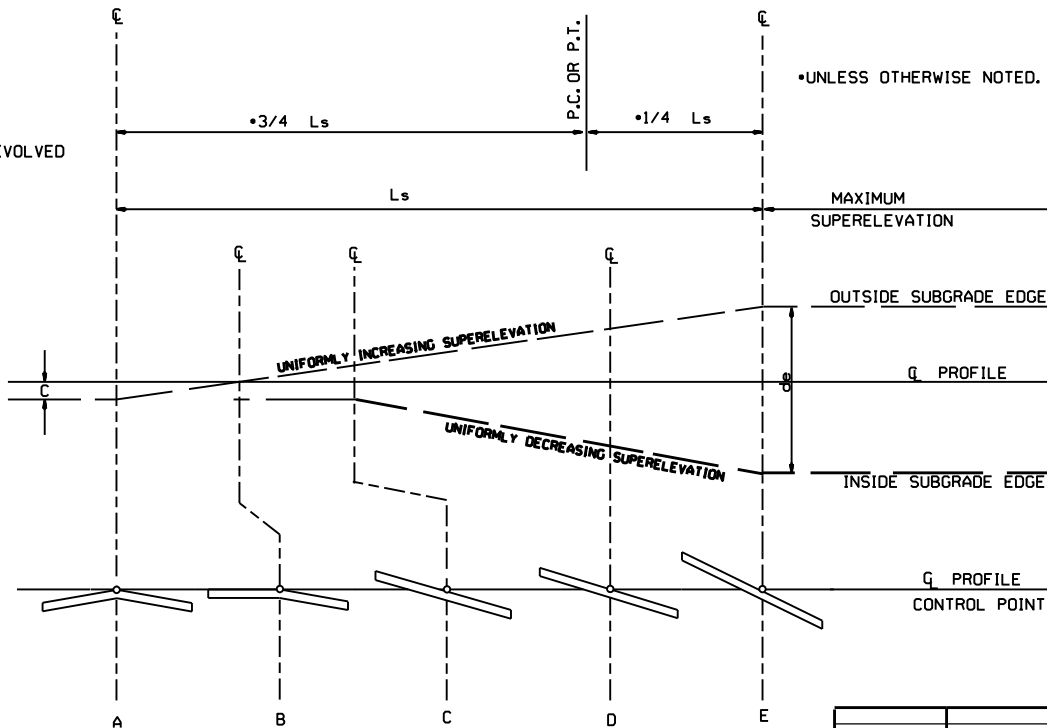
NOTE: MAINTAIN NORMAL CROWN ON INSIDE  
UNTIL SUPERELEVATION EXCEEDS 2C.

RATE OF SUPERELEVATION SHALL BE  
COMPUTED ON STRAIGHT LINE METHOD  
USING APPLICABLE Ls.

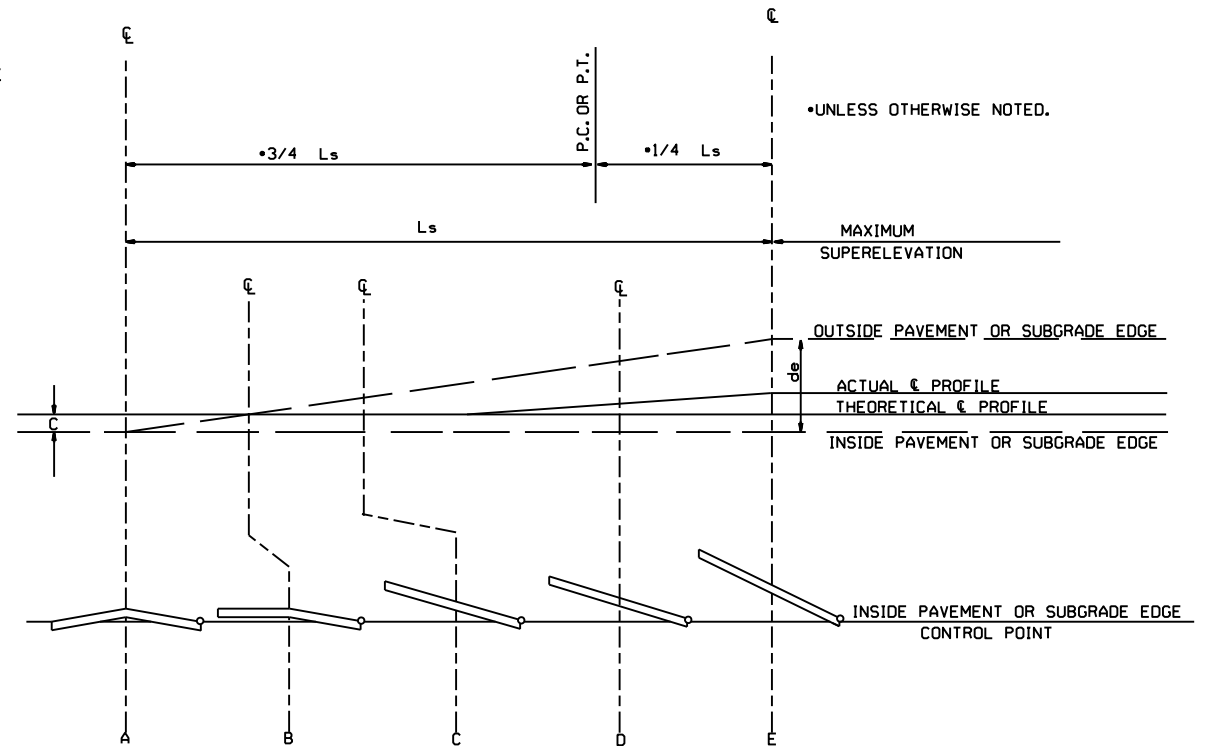
$$\text{SUPERELEVATION FORMULA} = \frac{Lde}{L_s}$$

## ABBREVIATIONS

NC - NORMAL CROWN  
 RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE  
 E - RATE OF SUPERELEVATION (FT. PER FT.)  
 Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)  
 L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION  
 TO ANY POINT (FT.)  
 d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)  
 C - NORMAL CROWN (FT.)



### STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND CENTER LINE



### STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND INNER SUBGRADE POINT OR INNER PAVEMENT EDGE


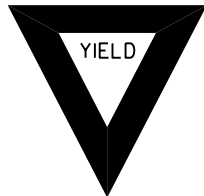

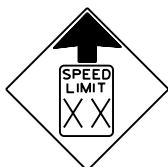

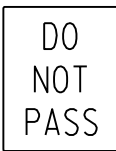



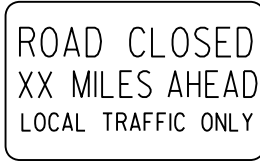


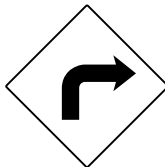




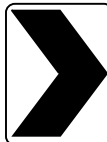
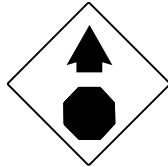
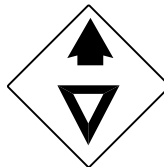
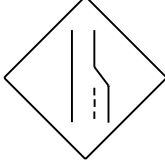



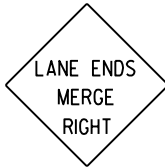


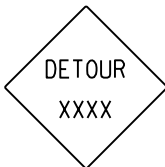










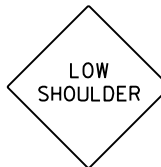

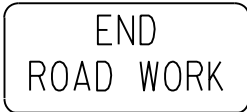
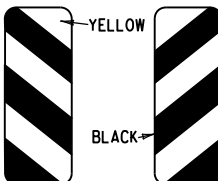


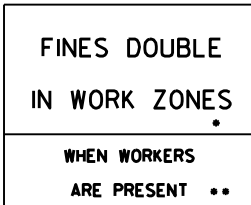
NOTE: MAINTAIN NORMAL CROWN ON  
INSIDE UNTIL SUPERELEVATION  
EXCEEDS 2C.

11-07-19	REVISED SUPERELEVATION TABLE	
10-18-96	ADDED FORMULA	
01-09-87	ISSUED	534-1-9-87
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

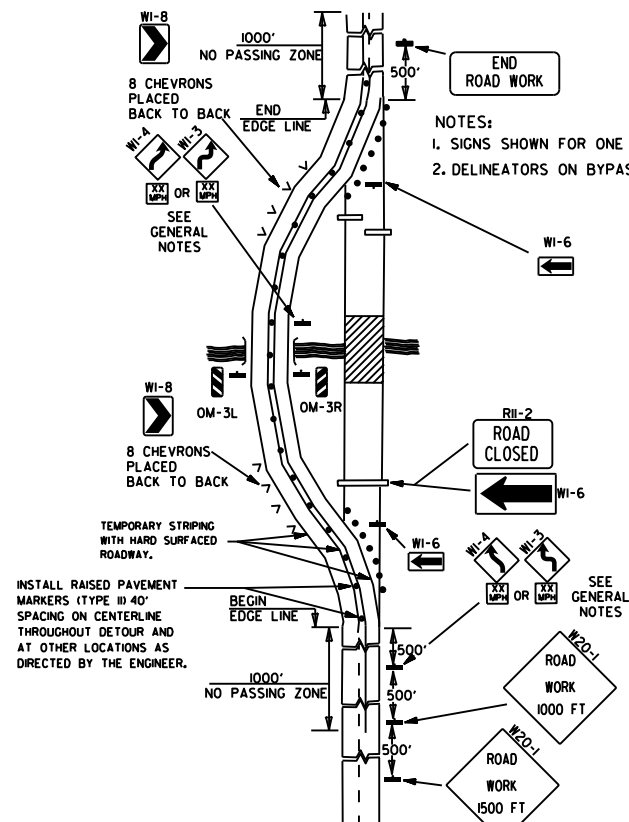
# TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC

STANDARD DRAWING SE-2

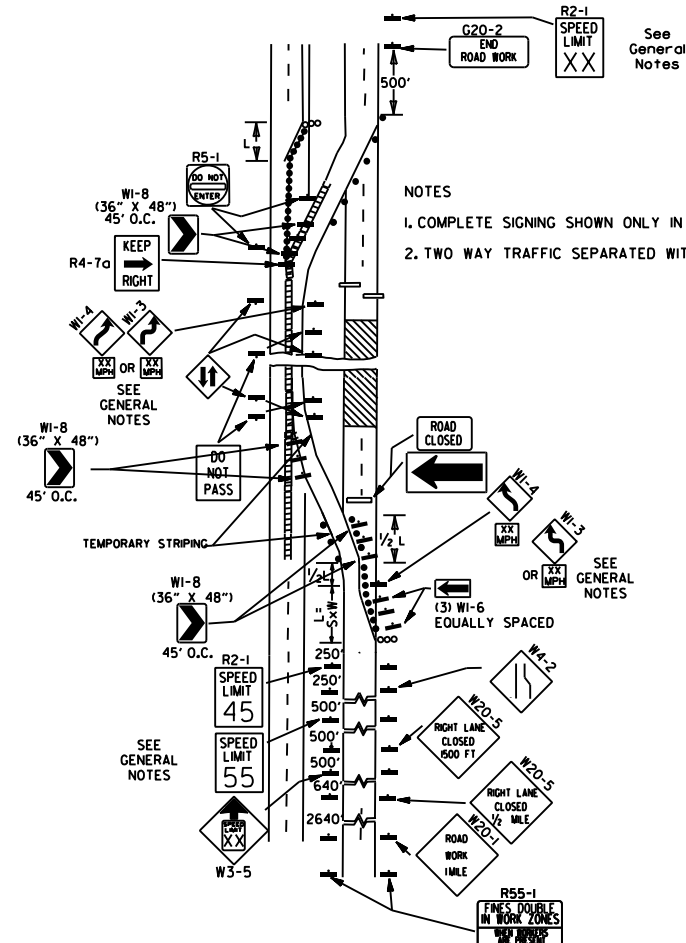
<div>RI-I</div> <div></div> <div>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</div>	<div>RI-2</div> <div></div> <div>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</div>	<div>R2-I</div> <div></div> <div>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</div>	<div>W3-5</div> <div></div> <div>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</div>	<div>W3-5a</div> <div></div> <div>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</div>	<div>R4-I</div> <div></div> <div>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</div>	<div>R4-2</div> <div></div> <div>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</div>	<div>ADVANCE DISTANCES (XXXX)</div> <div>500 FT 1/2 MILE 1000 FT 3/4 MILE 1500 FT 1 MILE AHEAD</div> <div>GENERAL NOTES: 1. ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION. 2. TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER. 3. EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED. 4. SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE. 5. SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3. 6. POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE. 7. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS. 8. FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS. 9. MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT. 10. R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.  • NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 &amp; 5, BUT MEET THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.</div>
<div>R5-I</div> <div></div> <div>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</div>	<div>R1I-2</div> <div></div> <div>48"x30"</div>	<div>R1I-3A</div> <div></div> <div>60"x30"</div>	<div>R1I-4</div> <div></div> <div>60"x30"</div>	<div>W2I-5a</div> <div></div> <div>STD. 36"x36" FWY. 48"x48"</div>	<div>WI-I</div> <div></div> <div>STD. 36"x36" FWY. 48"x48"</div>	<div>WI-2</div> <div></div> <div>STD. 36"x36" FWY. 48"x48"</div>	
<div>WI-3</div> <div></div> <div>STD. 48"x48"</div>	<div>WI-4</div> <div></div> <div>STD. 48"x48"</div>	<div>WI-6</div> <div></div> <div>STD. 48"x24" SPECIAL 60"x30"</div>	<div>WI-8</div> <div></div> <div>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</div>	<div>W3-I</div> <div></div> <div>STD. 36"x36" SPECIAL 48"x48"</div>	<div>W3-2</div> <div></div> <div>STD. 36"x36" SPECIAL 48"x48"</div>	<div>W4-2</div> <div></div> <div>STD. 36"x36" FWY. 48"x48"</div>	
<div>W5-I</div> <div></div> <div>STD. 36"x36" SPECIAL 48"x48"</div>	<div>W6-3</div> <div></div> <div>EXPWY. 36"x36" SPECIAL 48"x48"</div>	<div>W8-7</div> <div></div> <div>EXPWY. 36"x36" FWY. 48"x48"</div>	<div>W9-2</div> <div></div> <div>STD. 36"x36" FWY. 48"x48"</div>	<div>W13-I</div> <div></div> <div>STD. 24"x24"</div>	<div>W20-I</div> <div></div> <div>STD. 48"x48"</div>	<div>W20-2</div> <div></div> <div>STD. 48"x48"</div>	<div>W20-3</div> <div></div> <div>STD. 48"x48"</div>
<div>W20-4</div> <div></div> <div>STD. 48"x48"</div>	<div>W20-5</div> <div></div> <div>STD. 48"x48"</div>	<div>W20-7a</div> <div><div>18" 500 FEET 24" W16-2</div></div> <div>STD. 36"x36" FWY. 48"x48"</div>	<div>W2I-2</div> <div></div> <div>STD. 30"x30" SPECIAL 36"x36"</div>	<div>W2I-5</div> <div></div> <div>STD. 30"x30" SPECIAL 36"x36"</div>	<div>W24-I</div> <div></div> <div>STD. 36"x36"</div>	<div>WI-4b</div> <div></div> <div>STD. 48"x48"</div>	<div>R56-I</div> <div></div> <div>STD. 18"x18"</div>
<div>W8-II</div> <div></div> <div>STD. 36"x36" FWY. 48"x48"</div>	<div>W8-9</div> <div></div> <div>STD. 36"x36" FWY. 48"x48"</div>	<div>G20-I</div> <div></div> <div>60"x24"</div>	<div>G20-2</div> <div></div> <div>48"x24"</div>	<div>OM-3L OM-3R</div> <div></div> <div>12"x36"</div>	<div>M4-9</div> <div></div> <div>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</div>	<div>M4-10</div> <div></div> <div>48"x18"</div>	<div>R55-I</div> <div></div> <div>36"x60" • USE 6" C LETTERS •• USE 4" D LETTERS</div>

11-07-19	REVISED FOR MASH	
4-13-17	DELETED RSP-1 & ADDED W2I-5a	
9-2-15	REVISED REDUCED SPEED LIMIT AHEAD SIGNS REVISED ROAD WORK NEXT XX MILES	
12-15-11	REVISED W24-1	
11-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
11-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
11-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
11-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

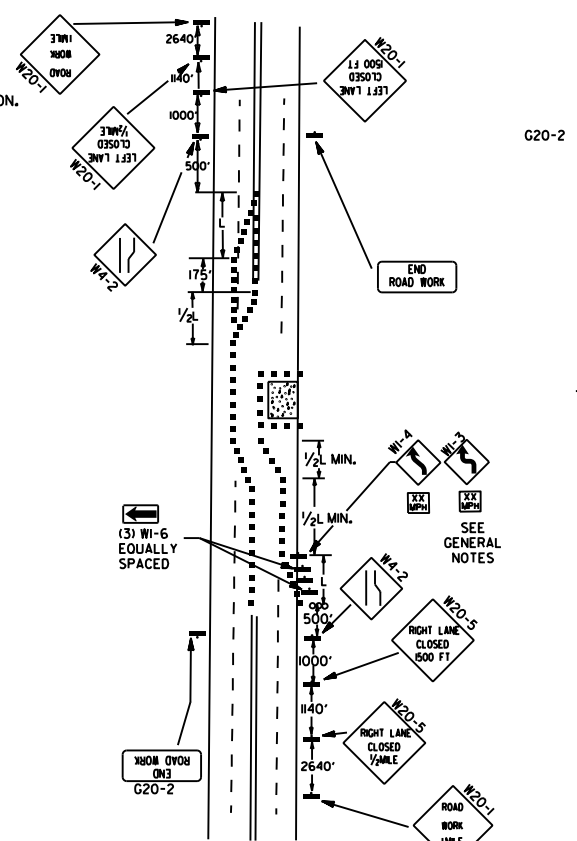
ARKANSAS STATE HIGHWAY COMMISSION  
STANDARD TRAFFIC CONTROLS  
FOR HIGHWAY CONSTRUCTION  
STANDARD DRAWING TC-1



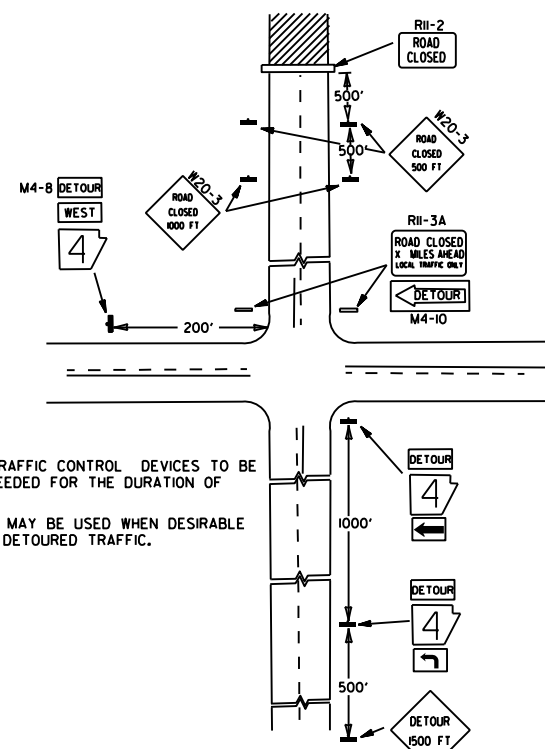
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



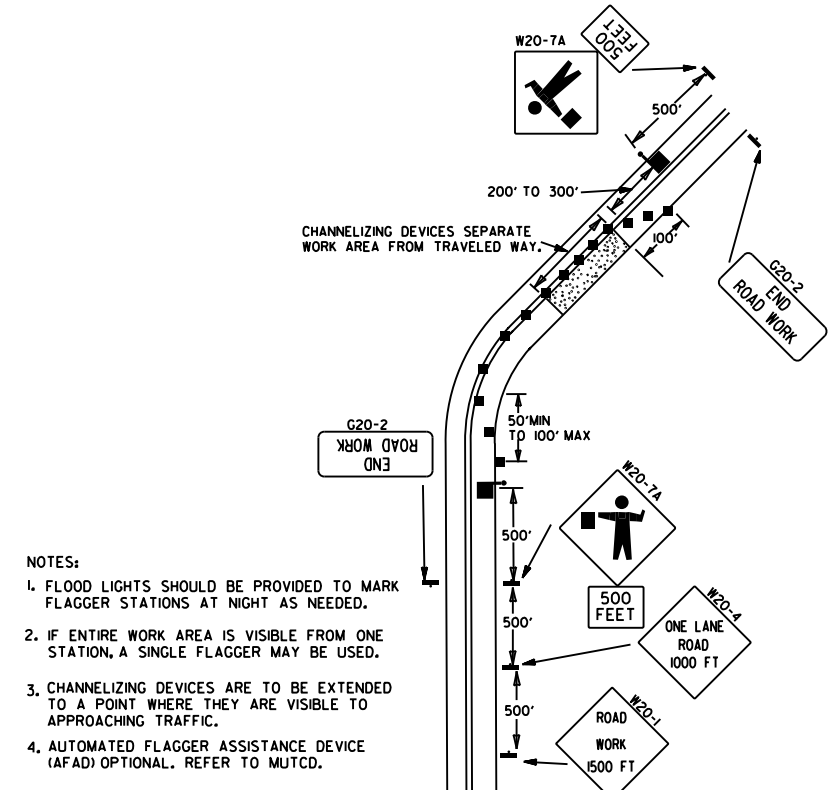
(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.



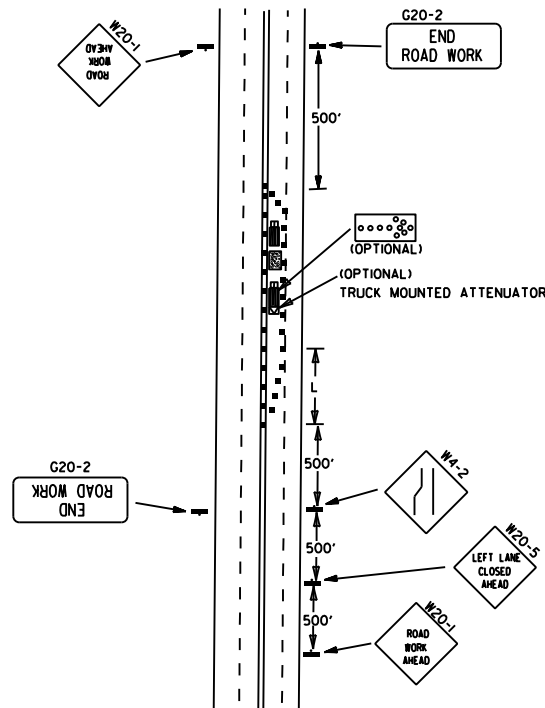
(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



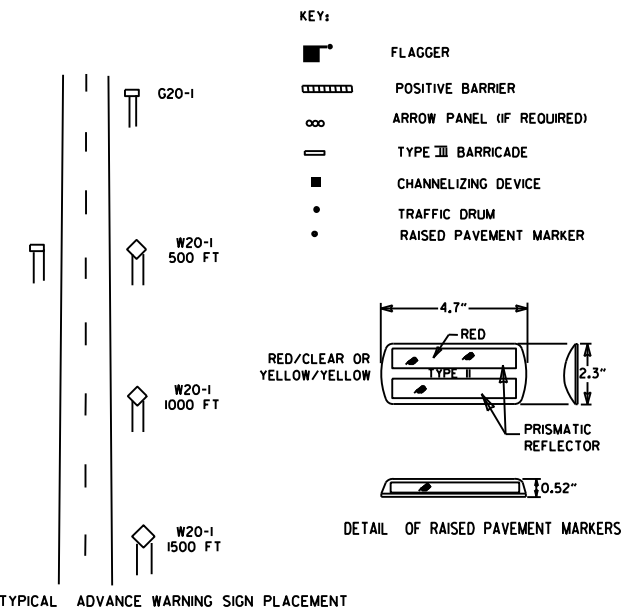
(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.



(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.



- GENERAL NOTES:
1. THE MAINTENANCE DIVISION SHALL CONDUCT A BALL BANK STUDY TO DETERMINE THE ADVISORY SPEED LIMIT PRIOR TO OPENING TO TRAFFIC. THE ADVISORY SPEED WILL BE POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
  2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-1(55) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-1(45)MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/2 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-1(65) SHALL BE OMITTED. ADDITIONAL R2-1(55)MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/2 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
  5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
  6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
  7. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE. PAYMENT FOR TRAFFIC DRUMS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID FOR VARIOUS TRAILER MOUNTED DEVICES.
  8. DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE ARDOT QUALIFIED PRODUCTS LIST.
  9. ALL TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL MEET THE REQUIREMENTS OF THE MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).

05-20-21	REVISED NOTE 7	
11-07-19	REVISED NOTE 1, ADDED NOTE 9	
9-2-15	REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5	
9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-11-10	ADDED (AFAD)	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

(A) TYPICAL APPLICATION - DAYTIME MAINTENANCE OPERATIONS OF SHORT DURATION ON A 4-LANE DIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

(C) TYPICAL APPLICATION - CONSTRUCTION OPERATIONS OF INTERMEDIATE TO LONG TERM DURATION ON A 4-LANE DIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

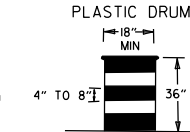
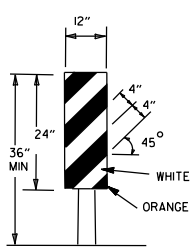
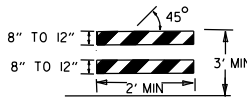
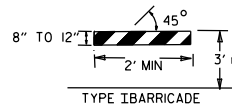
(B) TYPICAL APPLICATION - 3-LANE ONEWAY ROADWAY WHERE CENTER LANE IS CLOSED.

### CHANNELIZING DEVICES

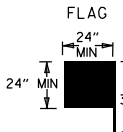
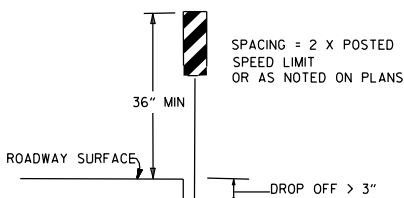


• WHEN CONES ARE USED ON FREEWAYS AND MULTI-LANE HIGHWAYS, THEY SHALL BE 28" MIN. DURING HOURS OF DARKNESS, 28" CONES SHALL BE USED ON ALL ROADWAYS, AND SHALL BE REFLECTORIZED IN ACCORDANCE WITH THE M.U.T.C.D.

### CONES



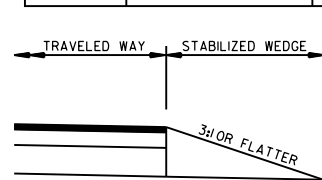
### VERTICAL PANEL PLACEMENT



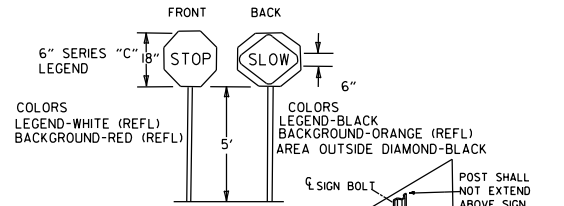
FLAG SHALL BE OF GOOD GRADE RED MATERIAL

### STABILIZED WEDGE

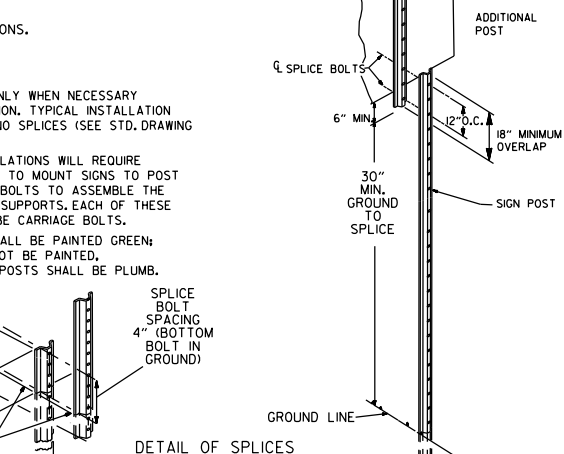
NOTE: MATERIALS FOR THE STABILIZED WEDGE SHALL MEET THE REQUIREMENTS PROVIDED IN SECTION 603.02 OF THE STANDARD SPECIFICATIONS.



### STOP SLOW PADDLE



### DETAIL OF SPLICES



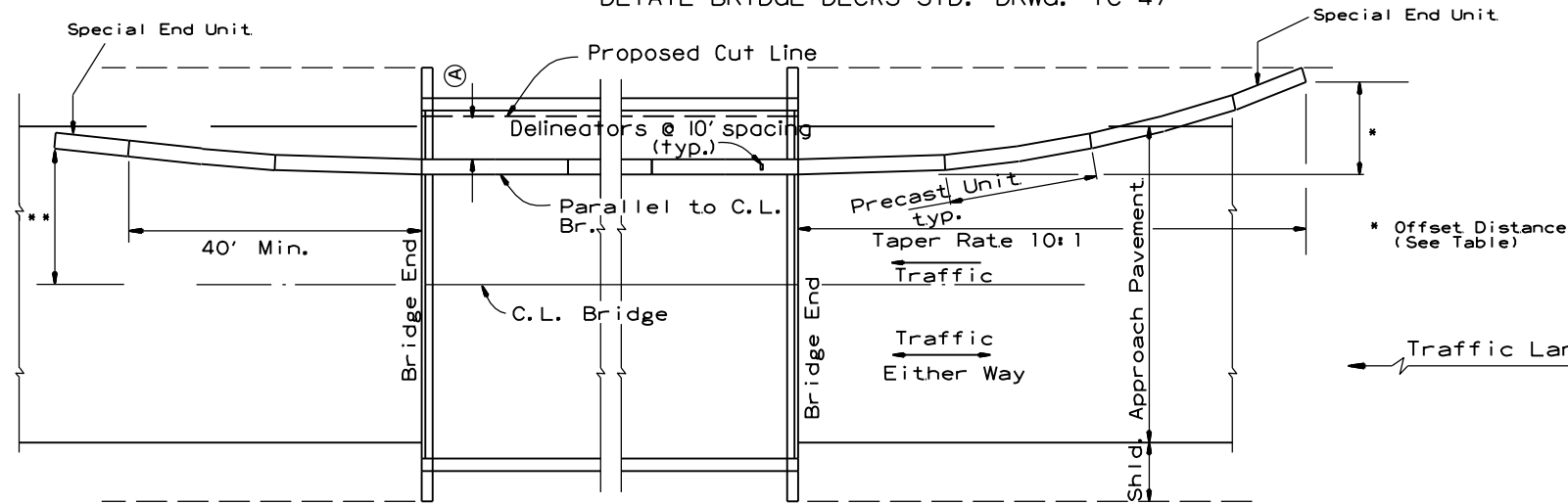
DATE	REVISION	FILED
08-12-21	REVISED TRAFFIC CONTROL DEVICES AND NOTES	
05-20-21	REVISED NOTE 10	
2-27-20	REVISED TRAFFIC CONTROL DEVICES DETAILS	
11-07-19	REVISED NOTE 9, ADDED NOTE II	
7-25-19	REVISED TRAFFIC CONTROL DEVICES DETAILS	
9-2-15	REVISED NOTE 2 & REPLACED R2-5A WITH W3-5	
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SP) TO W6-18 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

ARKANSAS STATE HIGHWAY COMMISSION  
STANDARD TRAFFIC CONTROLS  
FOR HIGHWAY CONSTRUCTION

STANDARD DRAWING TC-3



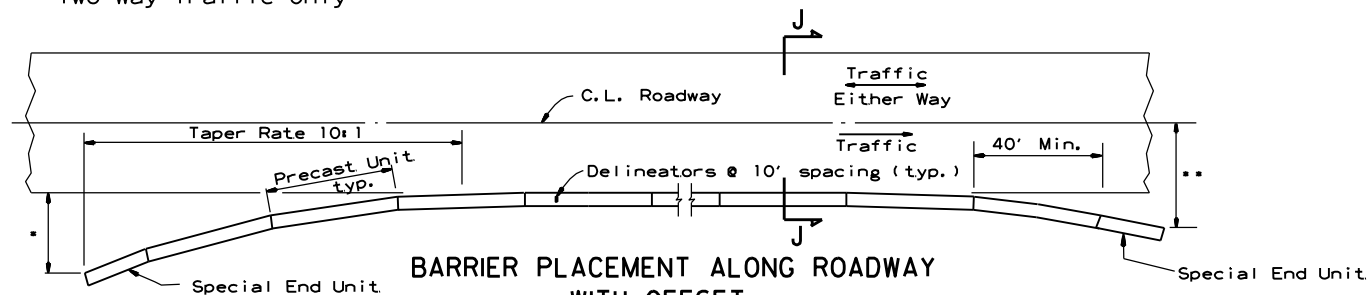
- (A) 4 feet or greater preferred. If less than 4 feet, Precast Units shall be connected to slab (SEE BARRIER STABILIZATION DETAIL-BRIDGE DECKS STD. DRWG. TC-4)



**BARRIER PLACEMENT ALONG BRIDGE WITH OFFSET**

No Scale

\*\* Offset Distance for Two Way Traffic Only



**BARRIER PLACEMENT ALONG ROADWAY WITH OFFSET**

No Scale

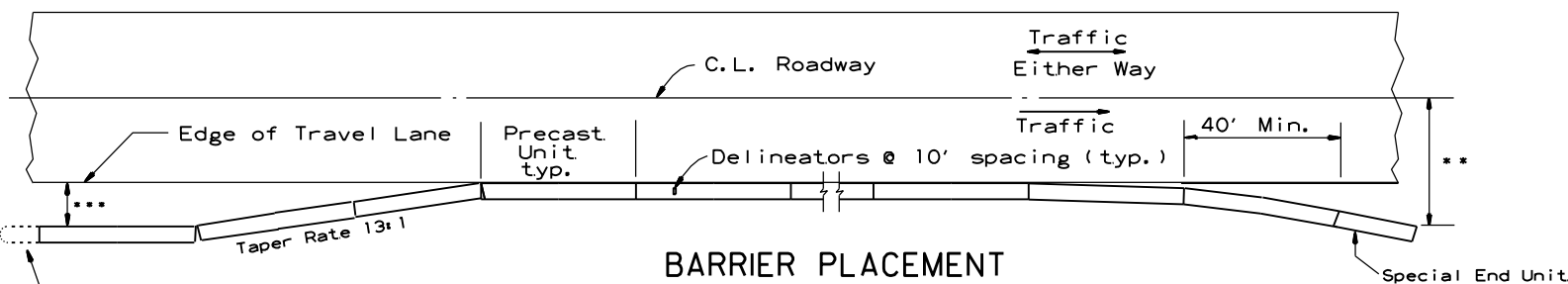
\* Offset Distance (See Table)

\*\* Offset Distance For Two Way Traffic Only

**Offset Distance Table**

Speed (MPH)	Offset Distance (FT.)
≤ 45	12
> 45	18

If offset distance is not attainable, then see "Barrier Placement With Attenuator" Detail shown below.

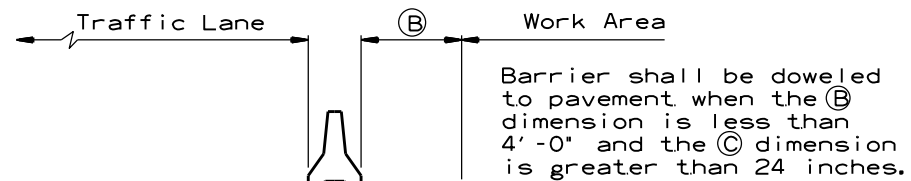


**BARRIER PLACEMENT WITH ATTENUATOR**

No Scale

\*\* Offset Distance For Two Way Traffic Only

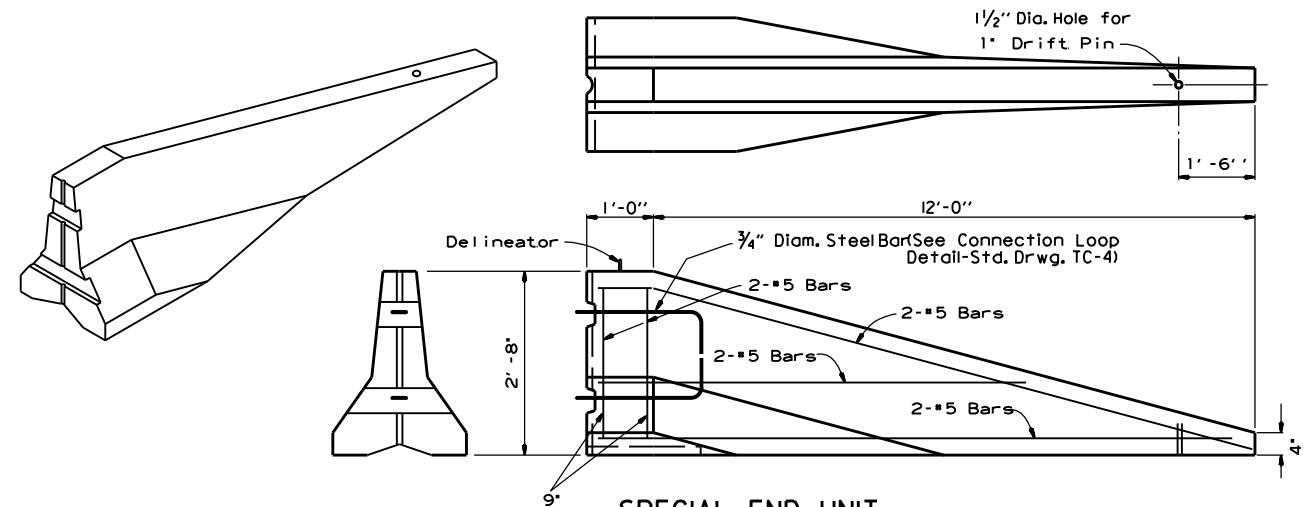
\*\*\*Min. 3'-0" From Edge of Travel Lane to Nearest Edge of Attenuator



**SECTION J-J**

No Scale

Barrier shall be doweled to pavement when the B dimension is less than 4'-0" and the C dimension is greater than 24 inches.



**SPECIAL END UNIT**

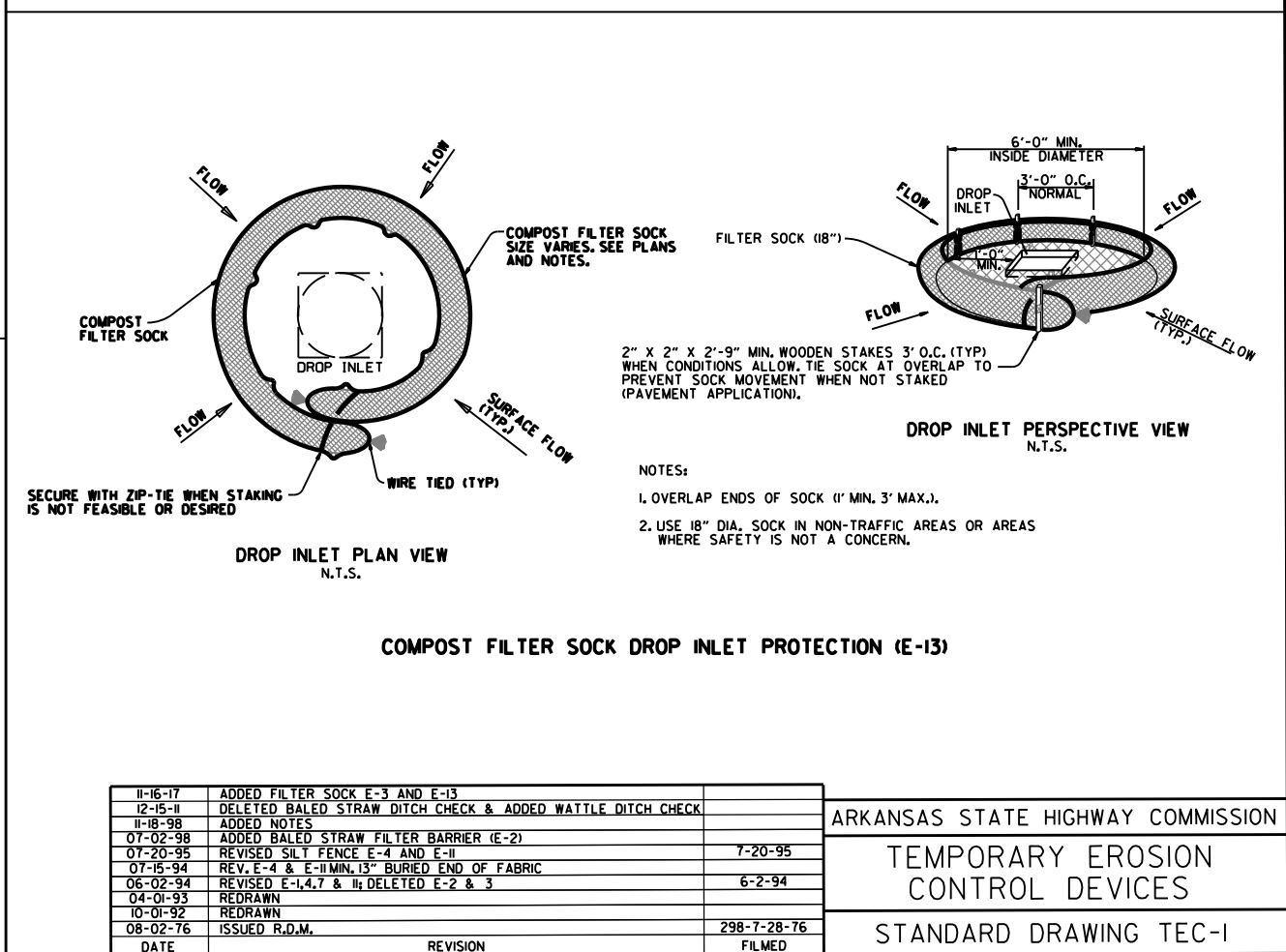
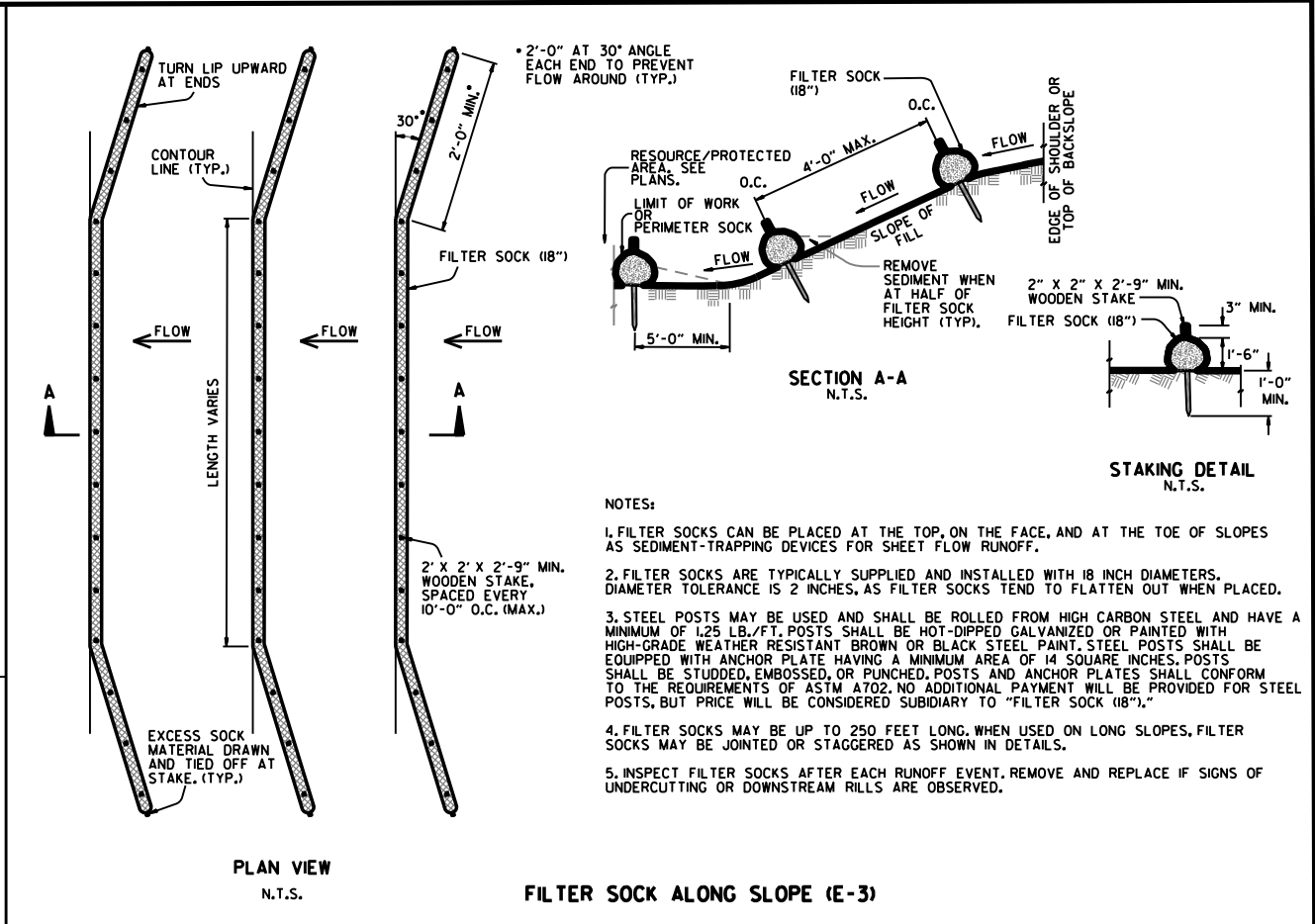
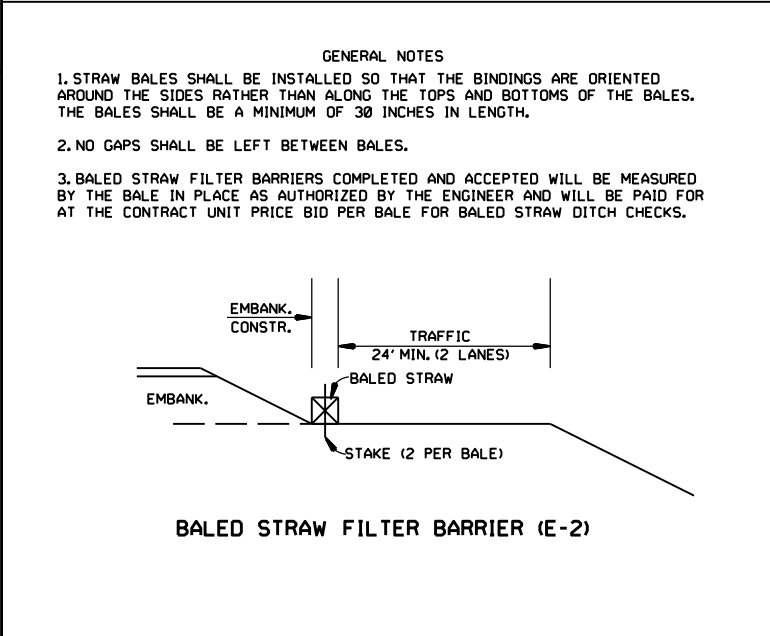
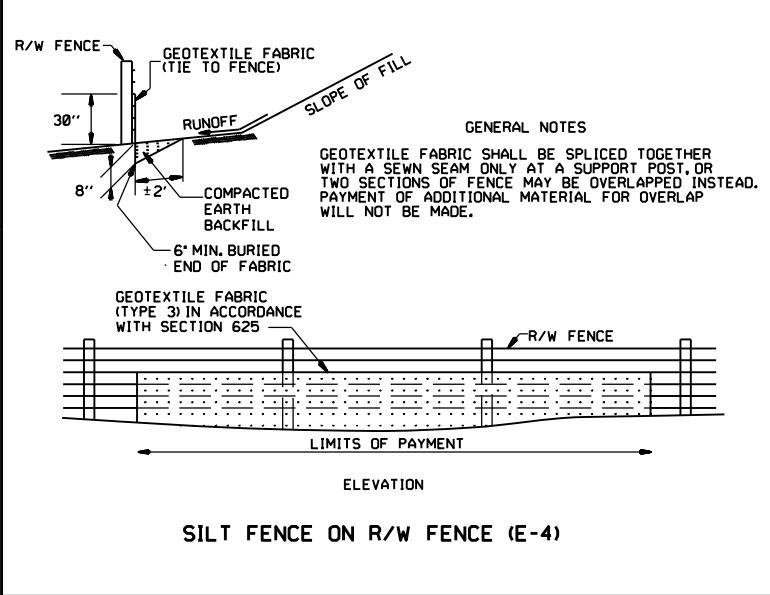
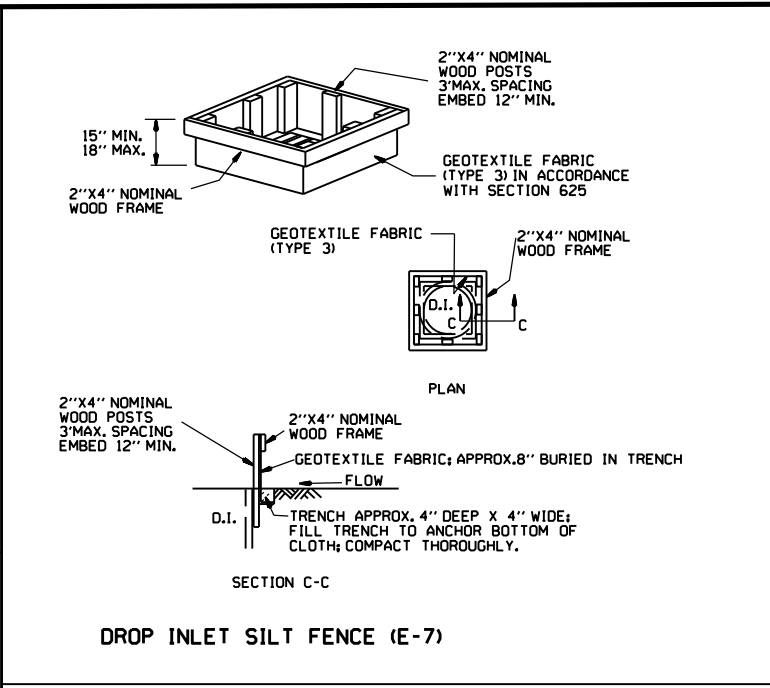
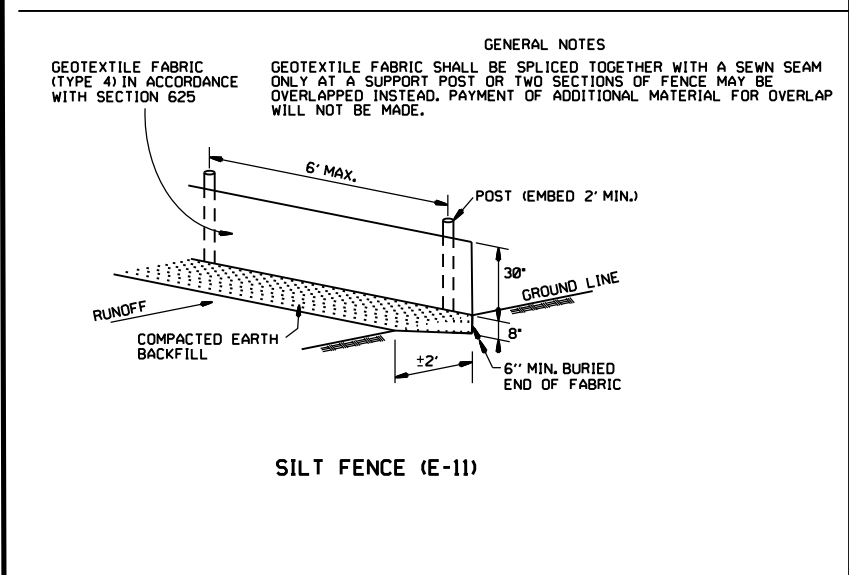
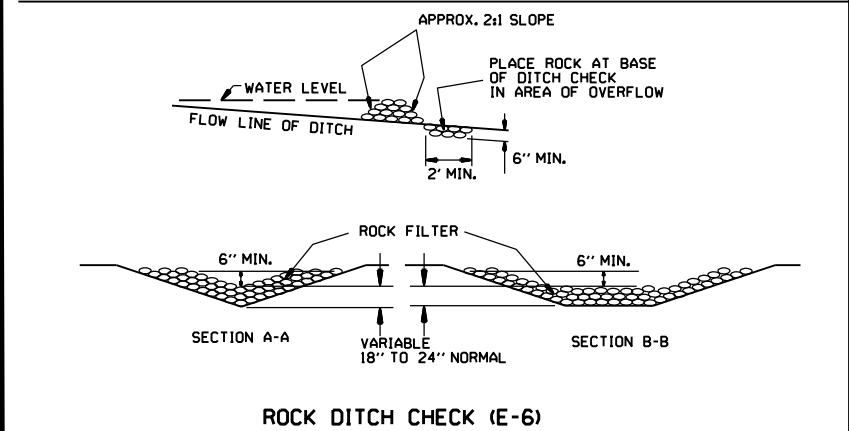
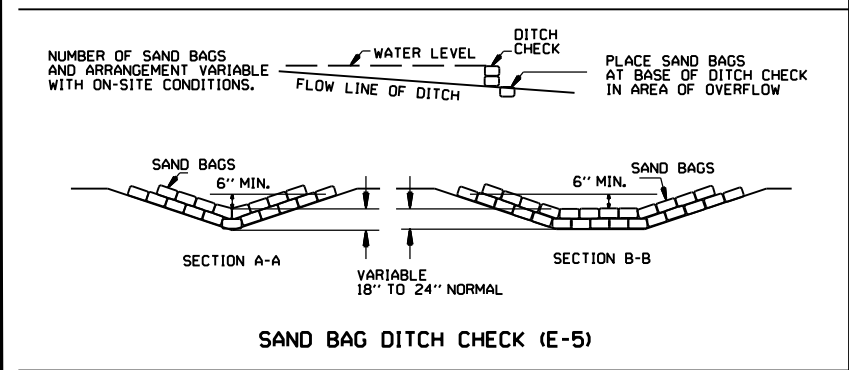
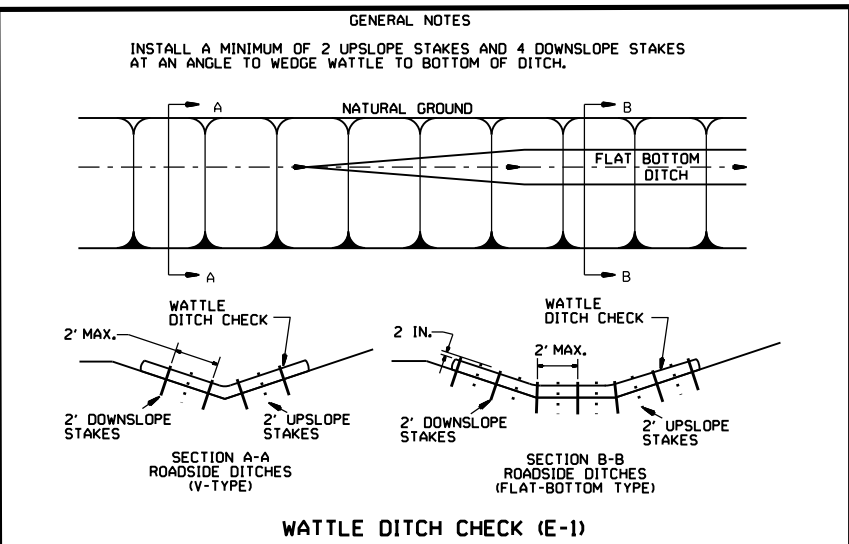
No Scale

**General Notes**

When shown on the Plans, the ends of the Temporary Precast Concrete Barrier shall be protected with a Manual For Assessing Safety Hardware (MASH) approved Crash Cushion. Payment for Crash Cushions shall be made under the item of "Temporary Impact Attenuation Barrier."

			<b>ARKANSAS STATE HIGHWAY COMMISSION</b>	
			<b>STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION - TEMPORARY PRECAST BARRIER</b>	
11-07-19	REVISED NOTE		<b>STANDARD DRAWING TC-5</b>	
10-15-09	ADDED REFERENCE TO MASH			
5-25-06	REVISED BARRIER PLACEMENT			
8-22-02	ISSUED NEW DRAWING			
DATE	REVISION	FILMED		





11-16-17	ADDED FILTER SOCK E-3 AND E-13		
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK		
11-18-98	ADDED NOTES		
07-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)		
07-20-95	REVISED SILT FENCE E-4 AND E-11		7-20-95
07-15-94	REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC		
06-02-94	REVISED E-1, 4, 7 & 11; DELETED E-2 & 3		6-2-94
04-01-93	REDRAWN		
10-01-92	REDRAWN		
08-02-76	ISSUED R.D.M.	298-7-28-76	
DATE	REVISION	FILMED	

ARKANSAS STATE HIGHWAY COMMISSION

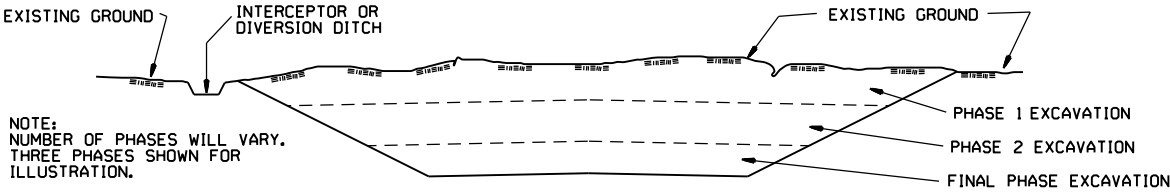
TEMPORARY EROSION CONTROL DEVICES

STANDARD DRAWING TEC-1

CLEARING AND GRUBBING

- CONSTRUCTION SEQUENCE
- 1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES ,DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
  - 2. PERFORM CLEARING AND GRUBBING OPERATION.

EXCAVATION

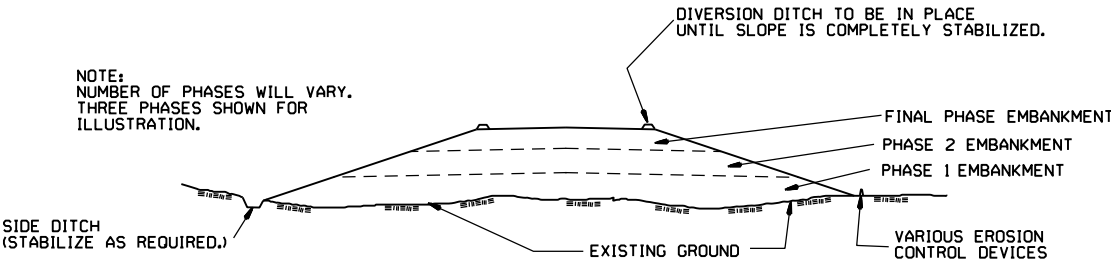


GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

- CONSTRUCTION SEQUENCE
- 1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
  - 2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
  - 3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
  - 4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

EMBANKMENT



GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

- CONSTRUCTION SEQUENCE
- 1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
  - 2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
  - 3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
  - 4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

			ARKANSAS STATE HIGHWAY COMMISSION
			TEMPORARY EROSION CONTROL DEVICES
11-03-94	CORRECTED SPELLING		STANDARD DRAWING TEC-3
6-2-94	Drawn & Issued	6-2-94	
DATE	REVISION	FILMED	