

ARKANSAS DEPARTMENT OF TRANSPORTATION  
CONSTRUCTION PLANS FOR STATE HIGHWAY

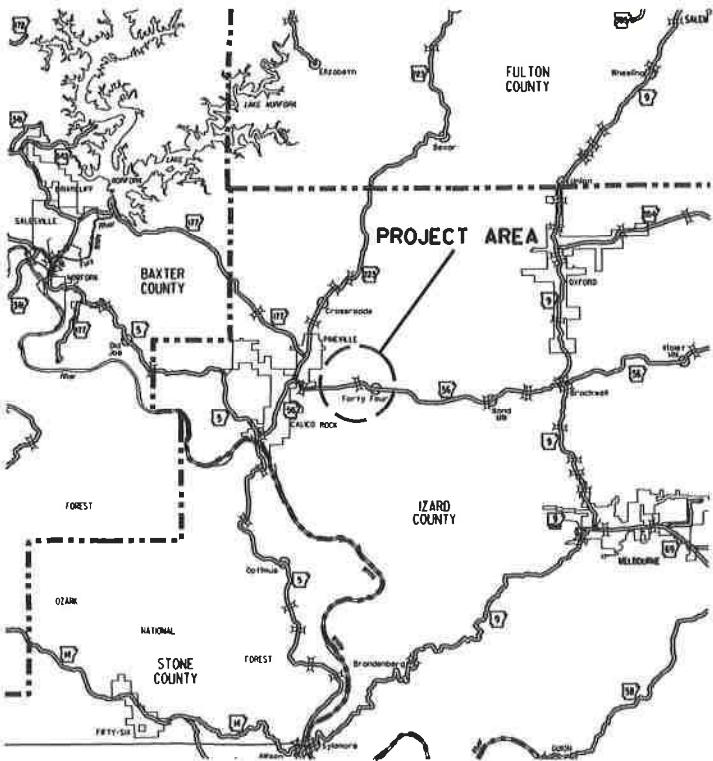
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	1	61
PINEY CREEK STR. & APPRS. (S)						

PINEY CREEK  
STR. & APPRS. (S)

IZARD COUNTY  
ROUTE 56 SECTION 1

FEDERAL AID PROJ. BFP-0033(28)

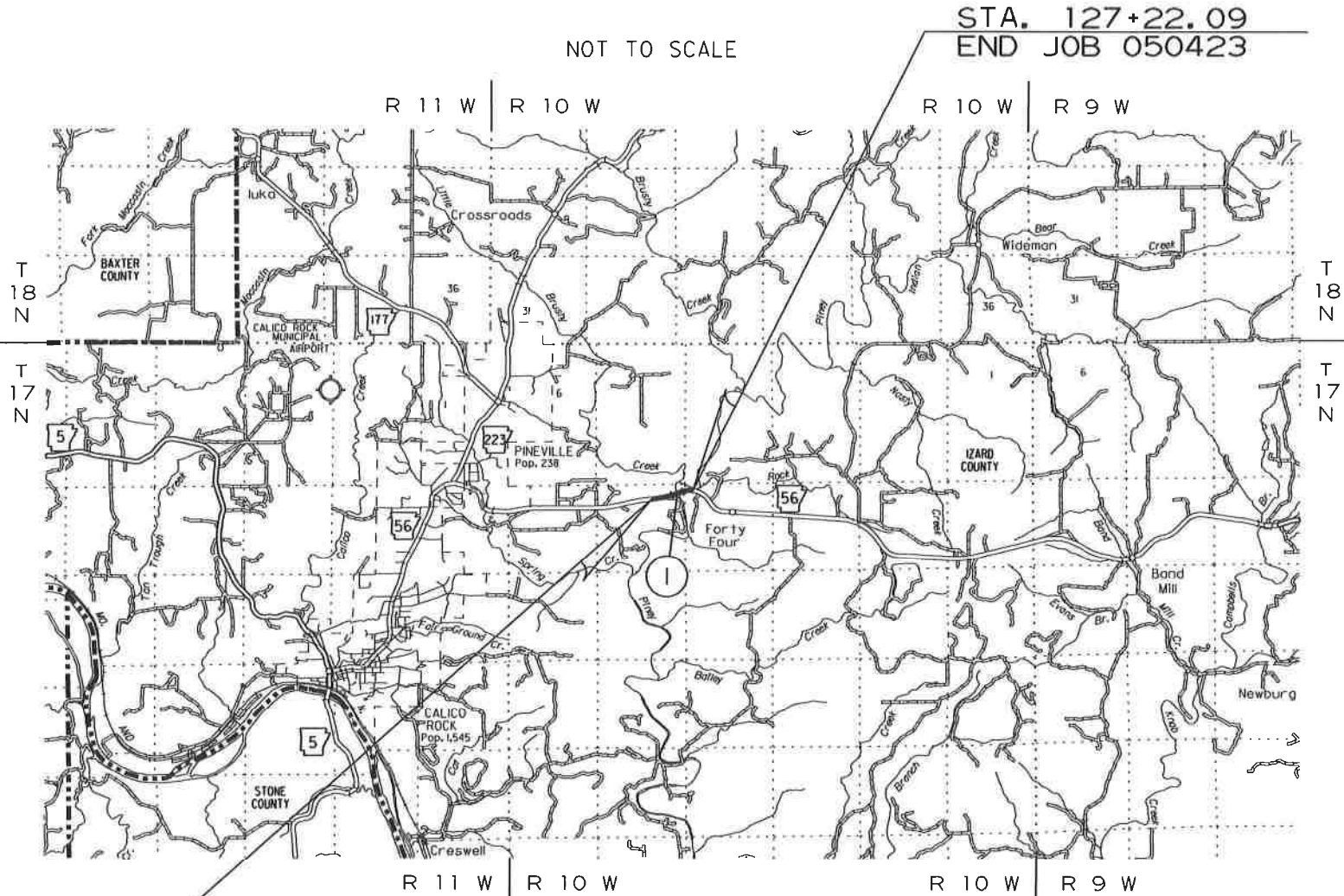
JOB 050423



VICINITY MAP

BRIDGE DATA

- 1 BR. END STA. 116+68.90  
BRIDGE NO. 07604  
40'-0" CLEAR ROADWAY  
362'-2 1/2" TOTAL LENGTH  
360'-0" CONT. COMP. W-BEAM UNIT  
(140', 110', 110')  
BR. END STA. 120+31.10



STA. 101+00.00  
BEGIN JOB 050423  
LOG MILE 5.25

LENGTH OF PROJECT CALCULATED ALONG C.L.			
GROSS LENGTH OF PROJECT	2622.09	FEET OR	0.497 MILES
NET . . . ROADWAY	2259.88		0.428 MILES
NET . . . BRIDGES	362.21		0.069 MILES
NET . . . PROJECT	2622.09		0.497 MILES



ARK. HWY. DIST. NO. 5

DESIGN TRAFFIC DATA

DESIGN YEAR.....2044  
2024 ADT.....2100  
2044 ADT.....2300  
2044 DHV.....253  
DIRECTIONAL DISTRIBUTION.....0.60  
TRUCKS.....5%  
DESIGN SPEED.....55 MPH



APPROVED



CHIEF ENGINEER - PRECONSTRUCTION

NOV 10 2023



INDEX OF SHEETS

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50 - 61	CROSS SECTIONS		

NOTE: CROSS SECTIONS NOT NORMALLY INCLUDED IN PLANS SOLD TO PROSPECTIVE BIDDERS, BUT MAY BE HAD UPON REQUEST.

BRIDGE STANDARD DRAWINGS

DRWG.NO.	TITLE	DATE
55000	STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS	02-27-14
55001	STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES	02-27-14
55005	STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS	03-24-16
55006	STANDARD GENERAL NOTES FOR STEEL BRIDGE STRUCTURES	09-02-15
55007	STANDARD DETAILS FOR STEEL BRIDGE STRUCTURES	02-11-16
55008	STANDARD DETAILS FOR POURED SILICONE JOINTS	02-11-16
56010	STANDARD DETAILS FOR TYPE D BRIDGE NAME PLATE	04-14-23
55020	STANDARD DETAILS FOR STEEL H-PILES AND PILE ENCASEMENTS	03-24-16
55030F	STANDARD DETAILS FOR TYPE F APPROACH GUTTERS	04-08-21
55070	STANDARD DETAILS FOR BRIDGE TRAFFIC RAIL TYPE SSTR36	09-27-22

ROADWAY STANDARD DRAWINGS

DRWG.NO.	TITLE	DATE
CDP-1	CONCRETE DITCH PAVING	12-08-16
DR-2	DETAILS OF DRIVEWAYS & STREET TURNOUTS	05-19-22
FES-1	FLARED END SECTION	10-18-96
FES-2	FLARED END SECTION	10-18-96
GR-6	GUARDRAIL DETAILS	05-19-22
GR-8	GUARDRAIL DETAILS	11-07-19
GR-9	GUARDRAIL DETAILS	11-07-19
GR-10	GUARDRAIL DETAILS	11-07-19
GR-11	GUARDRAIL DETAILS	11-07-19
GR-12	GUARDRAIL DETAILS	05-14-20
MB-1	MAILBOX DETAILS	11-18-04
PCC-1	CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING	02-27-14
PCM-1	METAL PIPE CULVERT FILL HEIGHTS & BEDDING	02-27-14
PCP-1	PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)	02-27-14
PCP-2	PLASTIC PIPE CULVERT (PVC F949)	02-27-14
PCP-3	PLASTIC PIPE CULVERT (POLYPROPYLENE)	02-27-20
PM-1	PAVEMENT MARKING DETAILS	02-27-20
PU-1	DETAILS OF PIPE UNDERDRAIN	12-08-16
SE-2	TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC	11-07-19
SI-1	DETAILS OF SPECIAL ITEMS	10-25-18
TC-1	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	11-07-19
TC-2	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	05-20-21
TC-3	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	08-12-21
TC-4	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION-TEMPORARY PRECAST BARRIER	11-07-19
TC-5	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION-TEMPORARY PRECAST BARRIER	11-07-19
TEC-1	TEMPORARY EROSION CONTROL DEVICES	11-16-17
TEC-3	TEMPORARY EROSION CONTROL DEVICES	11-03-94
WF-2	WIRE FENCE WATER GAPS	04-20-79
WF-4	WIRE FENCE TYPE C AND D	08-22-02

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	2	61
INDEX OF SHEETS AND STANDARD DRAWINGS						



Digitally signed  
by Trinity Smith  
Date: 2023.11.09  
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GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:

NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - TRAINING PROGRAM - JOB 050423
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - WAGE RATE DETERMINATION
100-3	CONTRACTOR'S LICENSE
100-4	DEPARTMENT NAME CHANGE
102-2	ISSUANCE OF PROPOSALS
103-2	CONTACT INFORMATION FOR MOTORISTS DAMAGE CLAIMS
105-4	MAINTENANCE DURING CONSTRUCTION
107-2	RESTRAINING CONDITIONS
108-1	LIQUIDATED DAMAGES
108-2	WORK ALLOWED PRIOR TO ISSUANCE OF WORK ORDER
110-1	PROTECTION OF WATER QUALITY AND WETLANDS
210-1	UNCLASSIFIED EXCAVATION
303-1	AGGREGATE BASE COURSE
306-1	QUALITY CONTROL AND ACCEPTANCE
307-1	CEMENT
308-1	CEMENT
400-1	TACK COATS
400-4	DESIGN AND QUALITY CONTROL OF ASPHALT MIXTURES
400-5	PERCENT AIR VOIDS FOR ACHM MIX DESIGNS
400-6	LIQUID ANTI-STRIP ADDITIVE
400-7	TRACKLESS TACK
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409-2	ASPHALT LABORATORY FACILITY
410-1	CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES
410-2	DEVICES FOR MEASURING DENSITY FOR ROLLING PATTERNS
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416-1	RECYCLED ASPHALT PAVEMENT
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600-2	INCIDENTAL CONSTRUCTION
603-1	LANE CLOSURE NOTIFICATION
604-1	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
604-3	TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES (MASH)
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606-1	PIPE CULVERTS FOR SIDE DRAINS
617-1	GUARDRAIL TERMINAL (TYPE 2)
617-2	GUARDRAIL DELINEATORS
620-1	MULCH COVER
621-1	FILTER SOCKS
800-1	STRUCTURES
802-3	CONCRETE FOR STRUCTURES
802-4	CEMENT
804-2	REINFORCING STEEL FOR STRUCTURES
807-2	STEEL STRUCTURES
808-1	INSTALLATION OF ELASTOMERIC BEARINGS
808-2	ELASTOMERIC BEARINGS
JOB 050423	BIDDING REQUIREMENTS AND CONDITIONS
JOB 050423	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB 050423	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB 050423	BUY AMERICA - CONSTRUCTION MATERIALS
JOB 050423	CARGO PREFERENCE ACT REQUIREMENTS
JOB 050423	CAVE DISCOVERY
JOB 050423	CLASS C FLY ASH IN PORTLAND CEMENT CONCRETE PAVEMENT AND CLASS S(AE) CONCRETE
JOB 050423	COLD MILLING – COUNTY PROPERTY
JOB 050423	CONCRETE BRIDGE DECK CURING AND SURFACE TREATMENT RESTRICTIONS
JOB 050423	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB 050423	CULVERT CLEAN OUT
JOB 050423	DESIGN AND QUALITY CONTROL ASPHALT MIXTURES
JOB 050423	DIRECT TENSION INDICATORS FOR HIGH STRENGTH BOLT ASSEMBLIES
JOB 050423	DISADVANTAGED BUSINESS ENTERPRISE BIDDER'S RESPONSIBILITIES
JOB 050423	DRILLED SHAFT FOUNDATIONS
JOB 050423	ESTABLISHING CONTRACT TIME – WORKING DAY CONTRACT
JOB 050423	FLEXIBLE BEGINNING OF WORK
JOB 050423	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB 050423	LIQUIDATED DAMAGES PROCEDURE FOR BID LETTINGS
JOB 050423	LONGITUDINAL JOINT DENSITIES FOR ACHM SURFACE COURSES
JOB 050423	MANDATORY ELECTRONIC CONTRACT
JOB 050423	MANDATORY ELECTRONIC DOCUMENT SUBMITTAL
JOB 050423	NESTING SITES OF MIGRATORY BIRDS
JOB 050423	NONDESTRUCTIVE TESTING OF DRILLED SHAFTS
JOB 050423	OFF-SITE RESTRAINING CONDITIONS FOR INDIANA AND NORTHERN LONG-EARED BATS
JOB 050423	PARTNERING REQUIREMENTS
JOB 050423	PLASTIC PIPE
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JOB 050423	PRICE ADJUSTMENT FOR FUEL
JOB 050423	PROHIBITION OF CERTAIN TELECOMMUNICATIONS AND VIDEO SURVEILLANCE SERVICES OR EQUIPMENT
JOB 050423	SECTION 404 NATIONWIDE 14 PERMIT REQUIREMENTS
JOB 050423	SHORING FOR CULVERTS
JOB 050423	SOIL STABILIZATION
JOB 050423	SPECIAL CLEARING REQUIREMENTS
JOB 050423	STORM WATER POLLUTION PREVENTION PLAN
JOB 050423	SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS
JOB 050423	TOTAL SOLAR ECLIPSE
JOB 050423	UTILITY ADJUSTMENTS
JOB 050423	VALUE ENGINEERING
JOB 050423	WARM MIX ASPHALT
JOB 050423	WATER POLLUTION CONTROL

DATE REVISED	DATE REVISED	FED.RD. DIST.NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
1-11-2024		6	ARK.	050423	3	61
		GOVERNING SPECIFICATIONS & GENERAL NOTES				

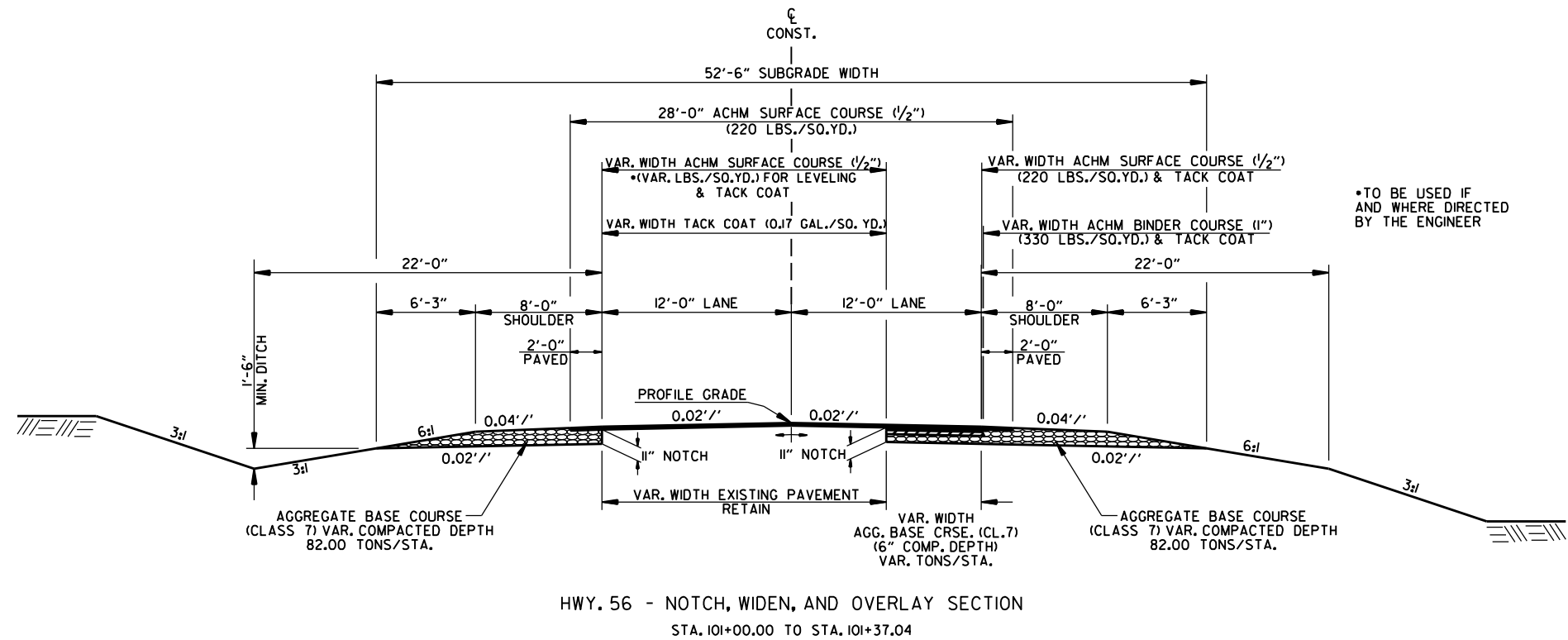


GENERAL NOTES

- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE, AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U. S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO ENSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- THE SEQUENCE AS SHOWN ON THE MAINTENANCE OF TRAFFIC PLANS IS A GENERAL OUTLINE FOR THE CONSTRUCTION OF THIS PROJECT, AND IN NO WAY IS IT INTENDED TO COVER EVERY ITEM IN THE PROJECT. ITEMS NOT CRITICAL TO THE CONSTRUCTION SEQUENCE MAY BE CONSTRUCTED IN ANY STAGE AS APPROVED BY THE RESIDENT ENGINEER.
- ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210 - UNCLASSIFIED EXCAVATION.
- THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.



DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	4	61
TYPICAL SECTIONS OF IMPROVEMENT						



NOTES:

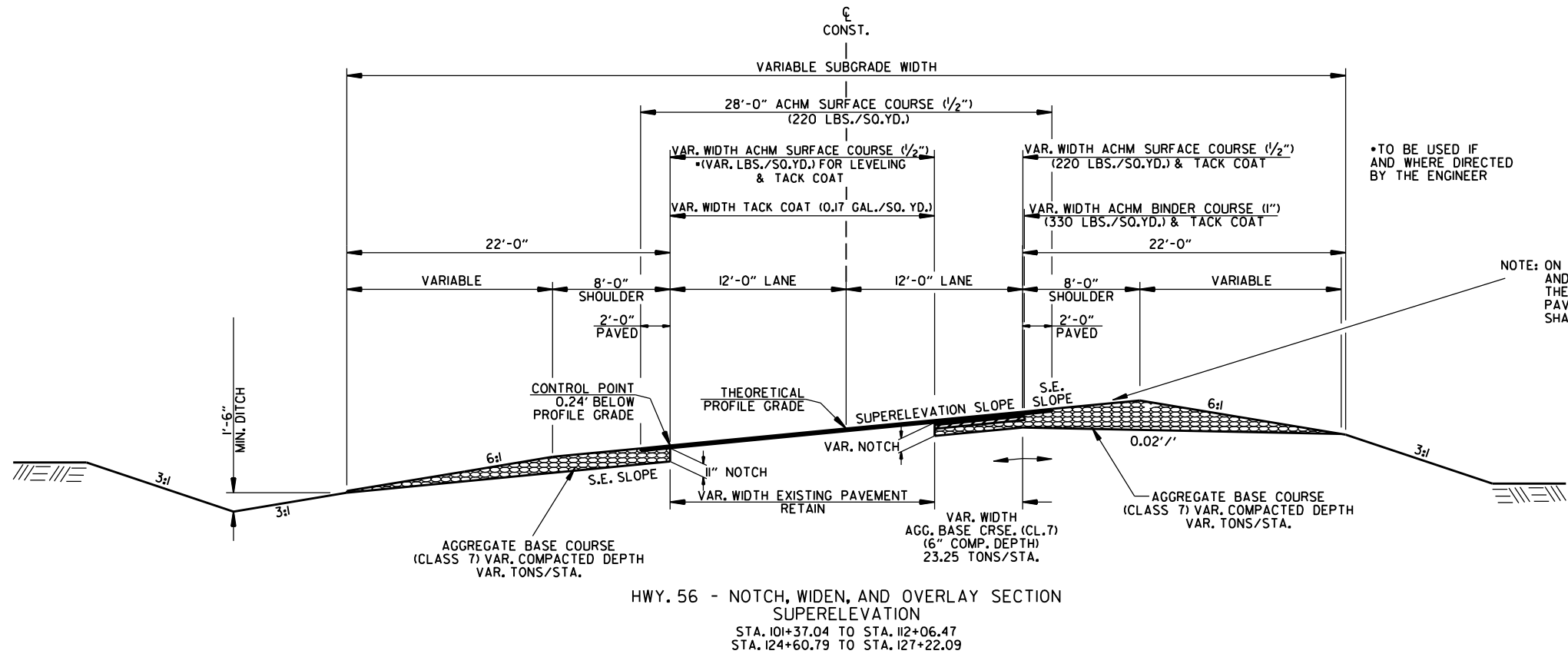
REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.

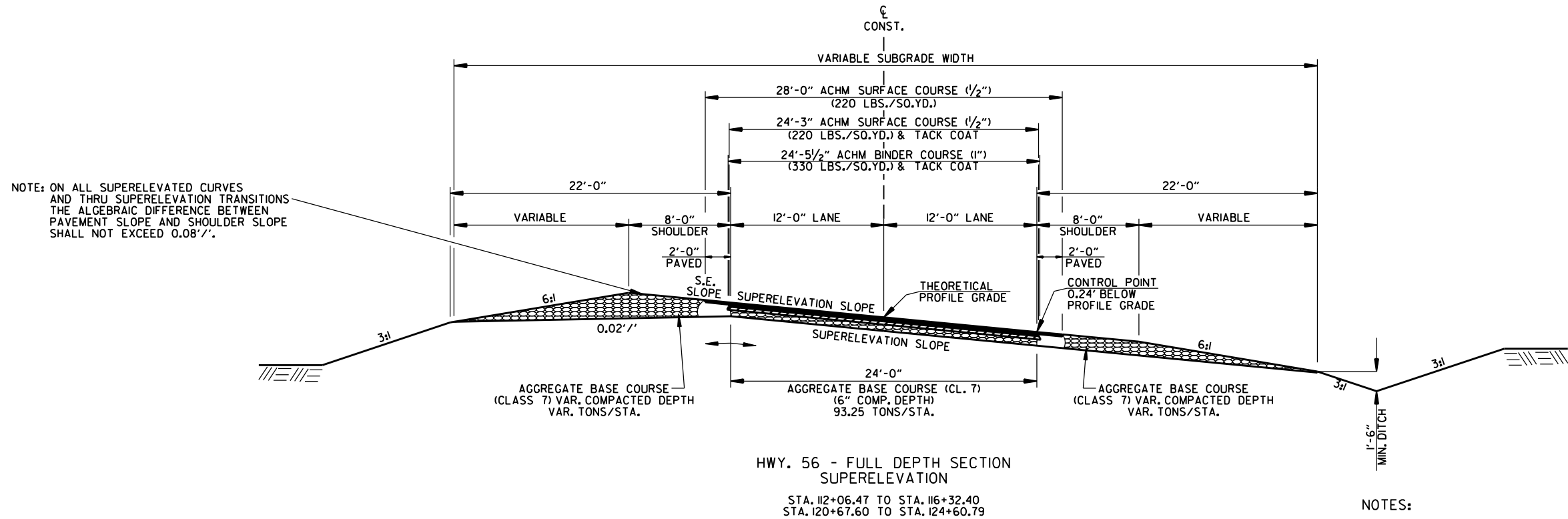
WITH THE APPROVAL OF THE ENGINEER, THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, THE FIRST LIFT OF ACHM SURFACE COURSE (1/2") IN LIEU OF AGGREGATE BASE COURSE ON THE SHOULDERS.

ASPHALT FOR LEVELING OF EXISTING PAVEMENT SHALL BE PLACED ONLY IF AND WHERE DIRECTED BY THE ENGINEER. CALCULATIONS FOR THE AMOUNT OF LEVELING AND/OR LEVELING OPERATIONS SHALL BE PERFORMED BEFORE CONSTRUCTING NOTCH AND WIDENING. CALCULATIONS WILL NOT BE PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED INCLUDED IN THE VARIOUS PAY ITEMS.





DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	5	61
TYPICAL SECTIONS OF IMPROVEMENT						



NOTES:

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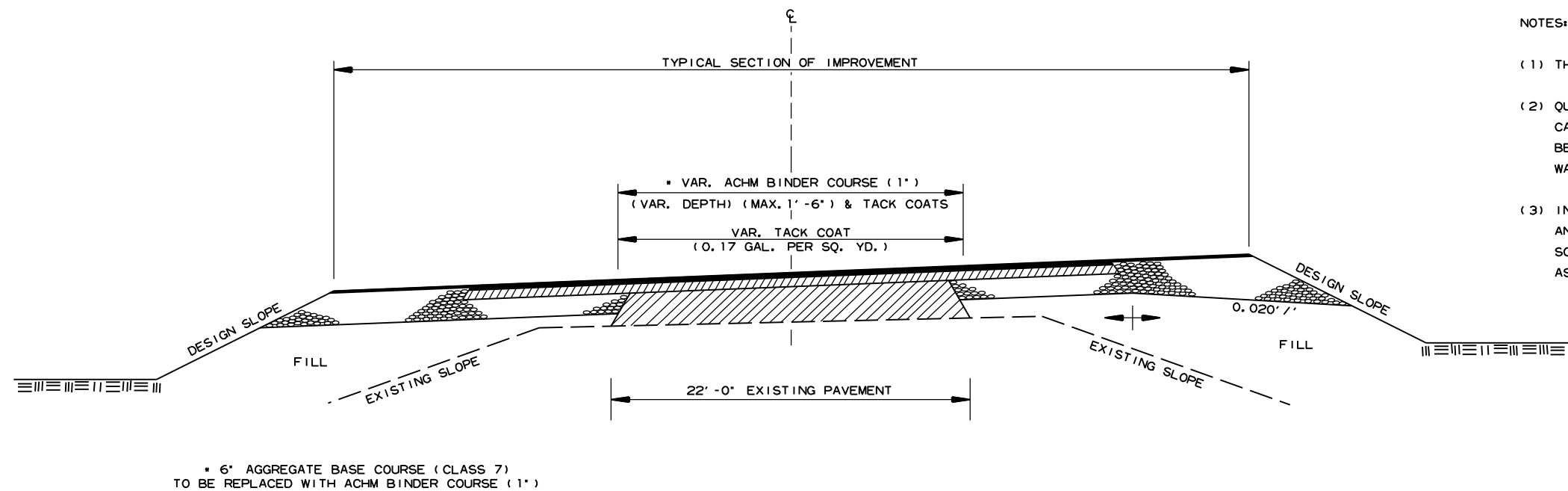
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DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	6	61
SPECIAL DETAILS						

STATE OF  
ARKANSAS  
\*\*\*  
LICENSED  
PROFESSIONAL  
ENGINEER  
\*\*\*  
No. 11425  
TRINITY D. SMITH  
11-09-2023



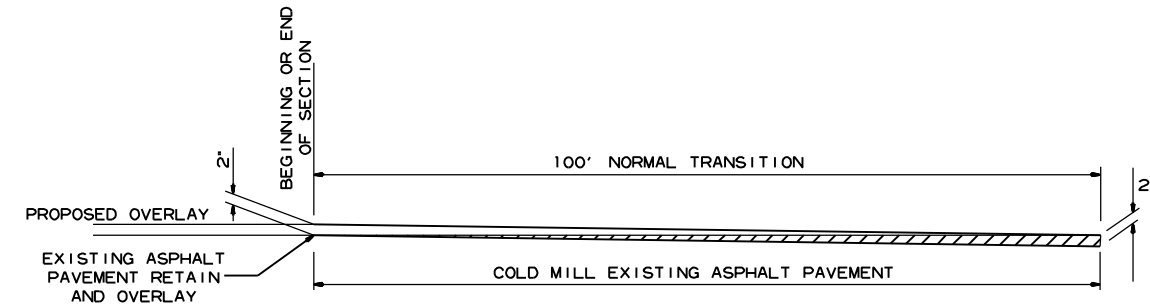
- NOTES:
- (1) THIS DETAIL TO BE USED ONLY WHERE DIRECTED BY THE ENGINEER.
  - (2) QUANTITIES FOR METHOD OF GRADE RAISE USING ASPHALT WERE CALCULATED ON THIS PROJECT AT LOCATIONS WHERE THE DISTANCE BETWEEN THE EXISTING ASPHALT ROADWAY AND THE PROPOSED SUBGRADE WAS ONE FOOT OR LESS.
  - (3) IN LOCATIONS WHERE THE DISTANCE BETWEEN THE PROPOSED SUBGRADE AND THE EXISTING ASPHALT ROADWAY IS MORE THAN ONE FOOT, SCARIFICATION OF THE EXISTING ASPHALT ROADWAY WILL BE REQUIRED AS STATED IN SECTION 210, SUBSECTION 210.09, OF THE STANDARD SPECIFICATIONS.

METHOD OF RAISING GRADE

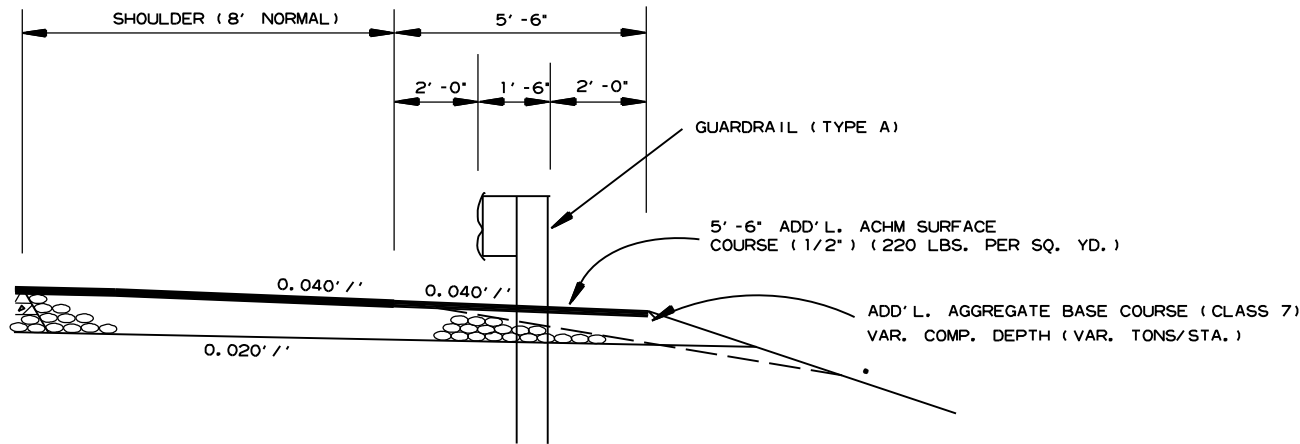


DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	7	61
SPECIAL DETAILS						

STATE OF  
ARKANSAS  
\*\*\*  
LICENSED  
PROFESSIONAL  
ENGINEER  
No. 11425  
TRINITY D. SMITH  
11-09-2023

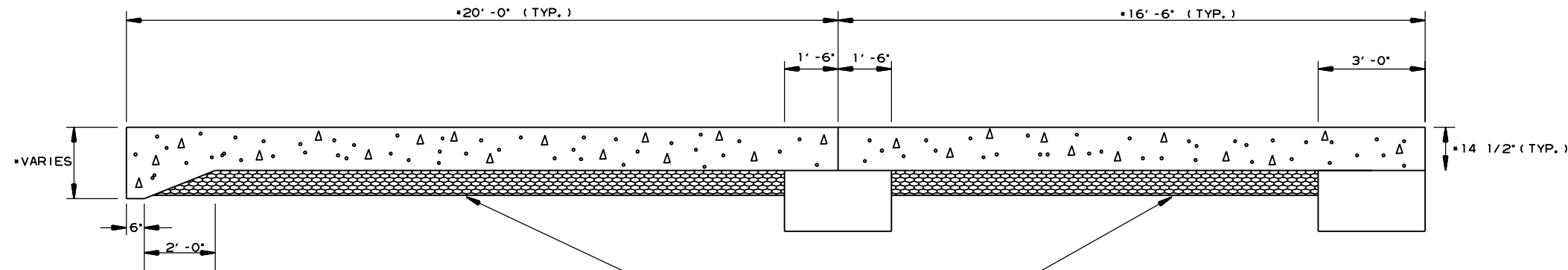


DETAIL FOR TRANSITIONS



WIDENING FOR GUARDRAIL

• NOTE: REFER TO STD. DWG. GR-9  
AND CROSS SECTIONS FOR SLOPE  
REQUIREMENTS BEHIND GUARDRAIL.



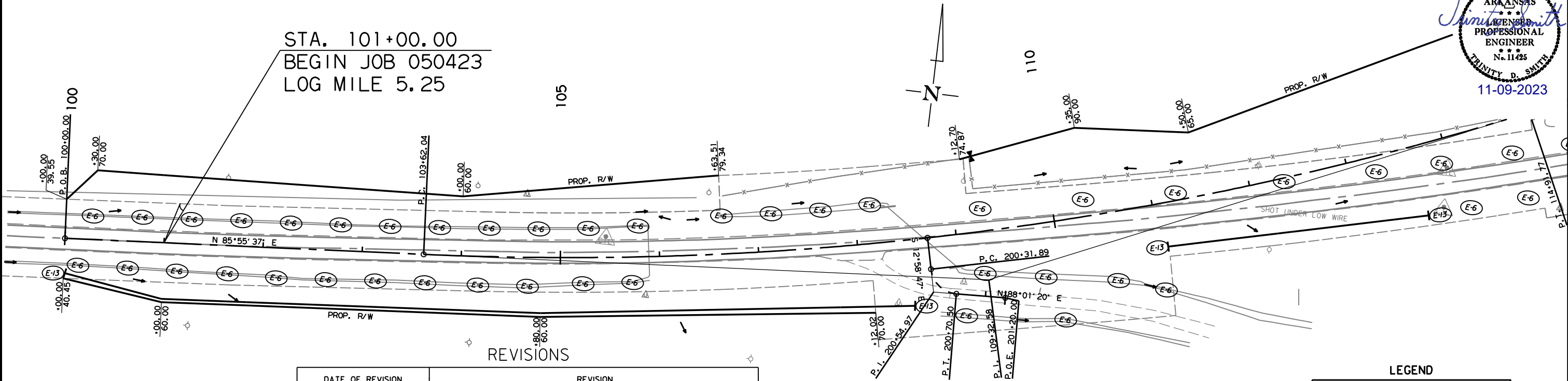
SECTION OF APPROACH SLAB

• SEE APPROACH SLAB DETAILS IN BRIDGE DRAWINGS

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	8	61
TEMPORARY EROSION CONTROL DETAILS						

STATE OF  
ARKANSAS  
\*\*\*  
J. Smith  
LICENSED  
PROFESSIONAL  
ENGINEER  
No. 11425  
11-09-2023

STA. 101+00.00  
BEGIN JOB 050423  
LOG MILE 5.25



REVISIONS

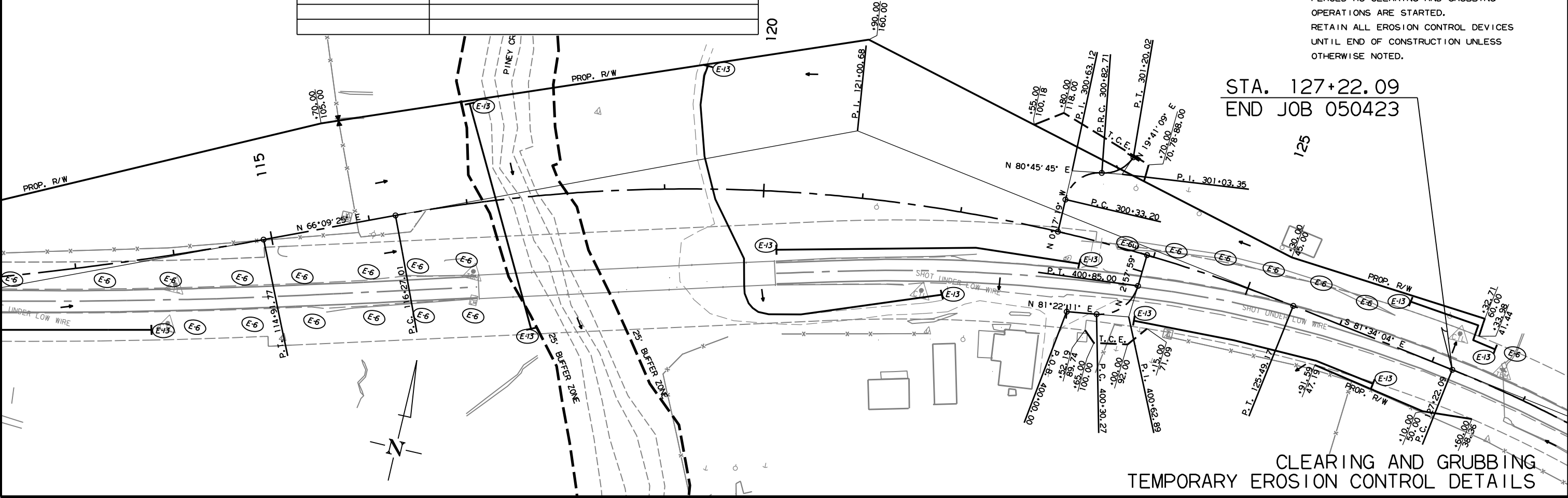
DATE OF REVISION	REVISION

LEGEND

- E-6 = ROCK DITCH CHECKS
- E-13 = FILTER SOCK

NOTES: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED. RETAIN ALL EROSION CONTROL DEVICES UNTIL END OF CONSTRUCTION UNLESS OTHERWISE NOTED.

STA. 127+22.09  
END JOB 050423



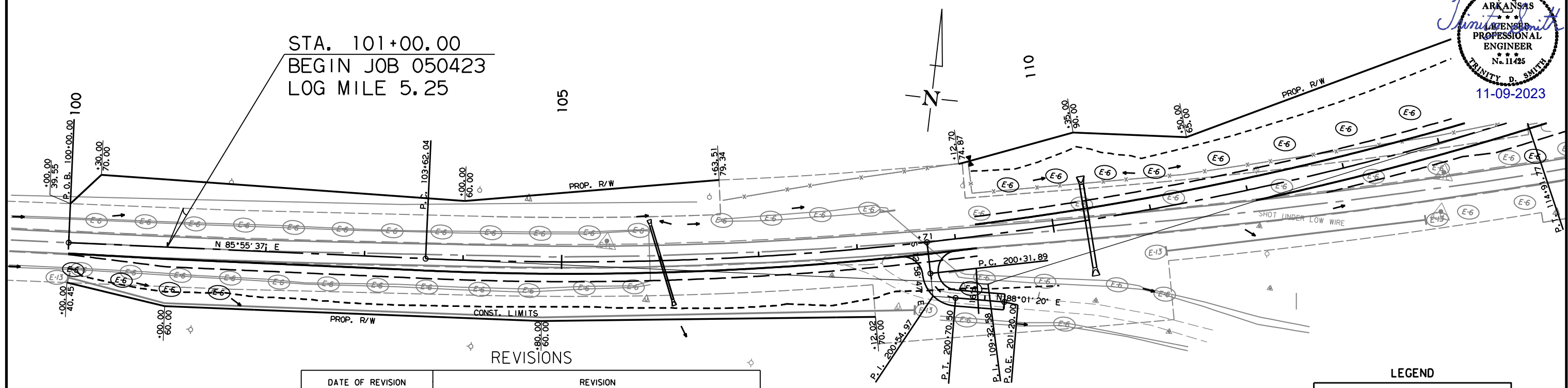
CLEARING AND GRUBBING  
TEMPORARY EROSION CONTROL DETAILS



DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	9	61
TEMPORARY EROSION CONTROL DETAILS						

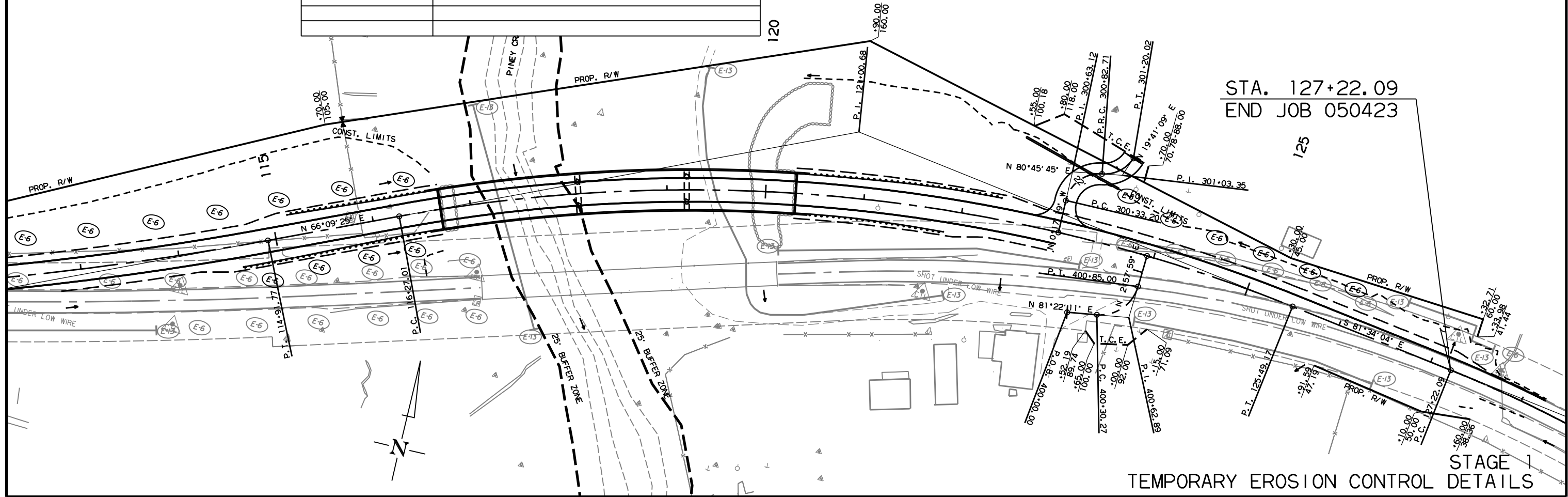
STATE OF  
ARKANSAS  
\*\*\*  
J. Smith  
LICENSED  
PROFESSIONAL  
ENGINEER  
No. 11425  
11-09-2023

STA. 101+00.00  
BEGIN JOB 050423  
LOG MILE 5.25



DATE OF REVISION	REVISION

LEGEND	
(E-6)	= ROCK DITCH CHECKS
(E-13)	= FILTER SOCK

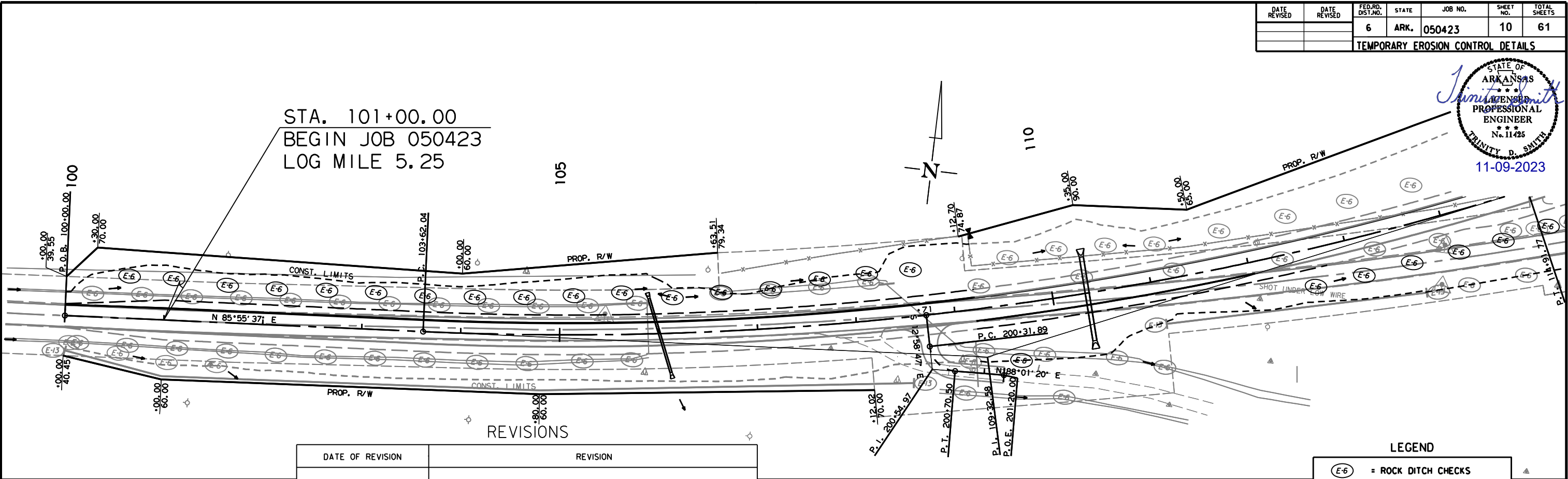


STA. 127+22.09  
END JOB 050423

STAGE 1  
TEMPORARY EROSION CONTROL DETAILS

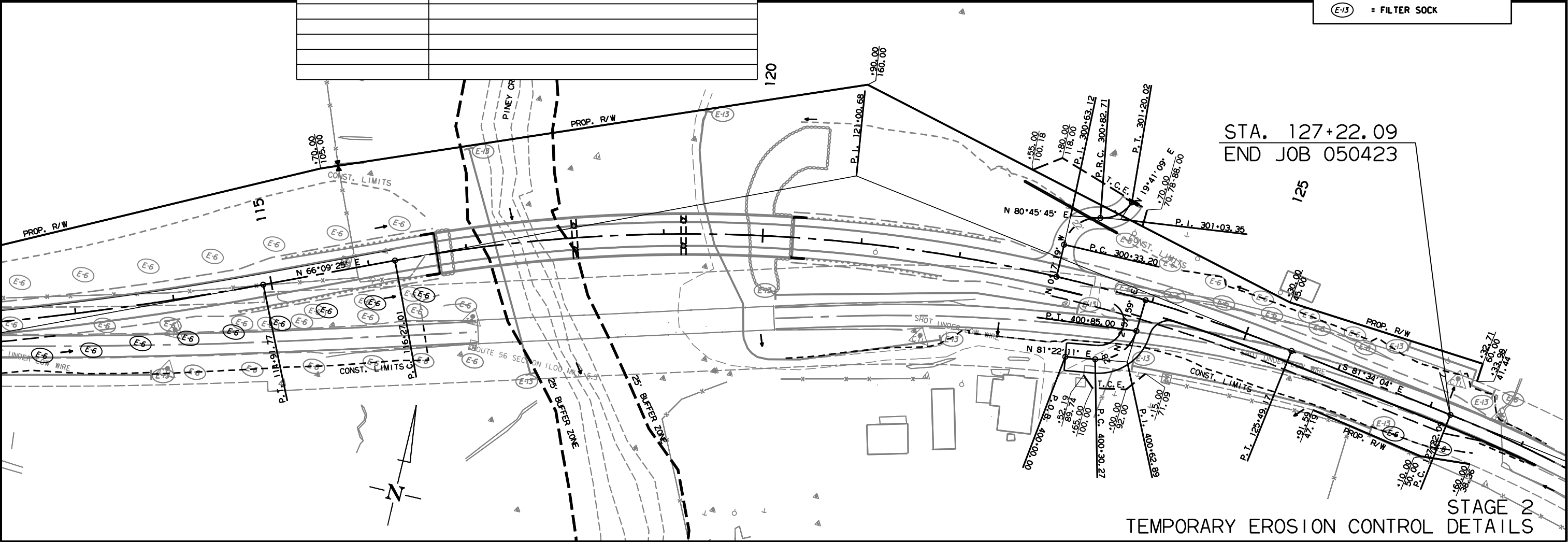
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	10	61
TEMPORARY EROSION CONTROL DETAILS						

STATE OF  
ARKANSAS  
\*\*\*  
LICENSED  
PROFESSIONAL  
ENGINEER  
No. 11425  
TRINITY D. SMITH  
11-09-2023



DATE OF REVISION	REVISION

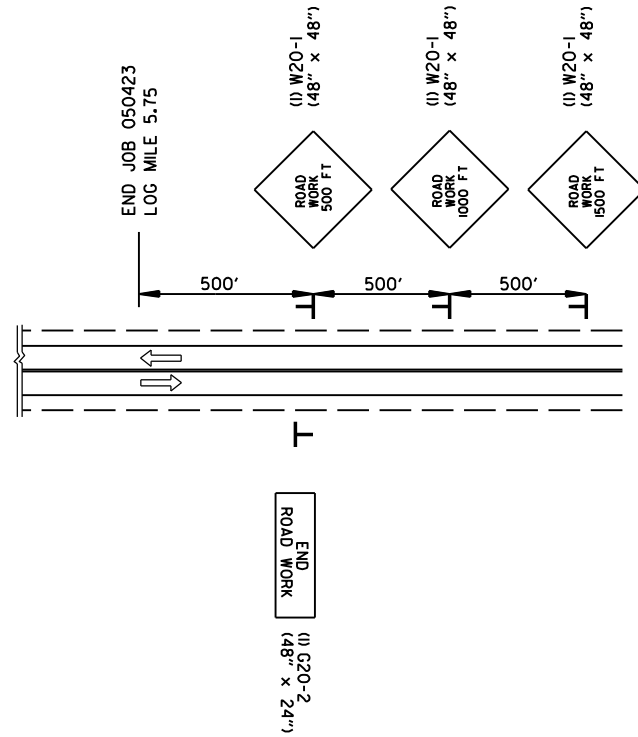
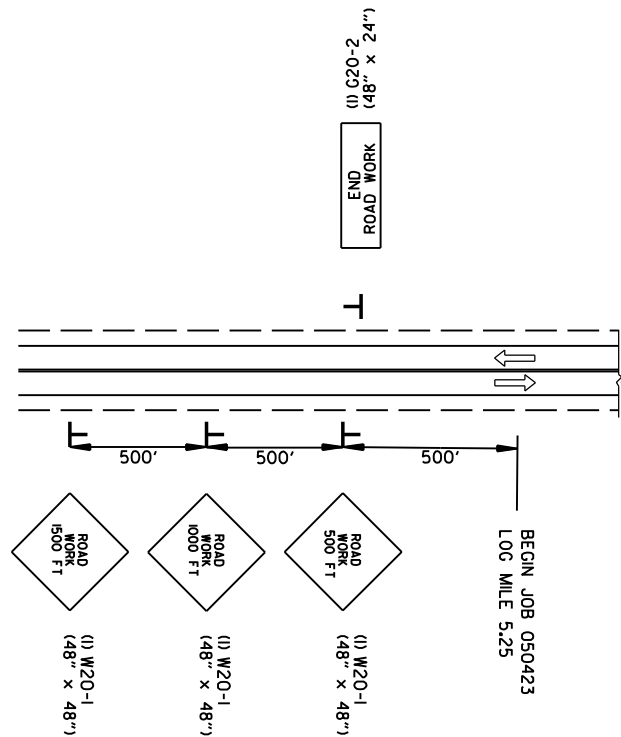
LEGEND	
(E-6)	= ROCK DITCH CHECKS
(E-13)	= FILTER SOCK



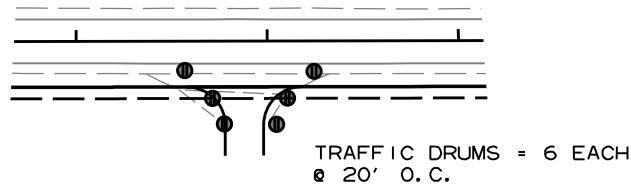
STAGE 2  
TEMPORARY EROSION CONTROL DETAILS



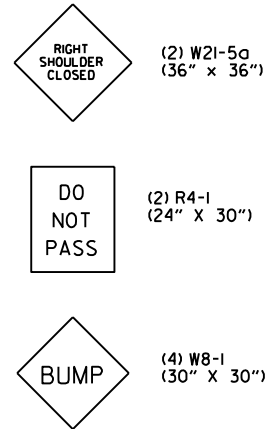
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	11	61
MAINTENANCE OF TRAFFIC DETAILS						



ADVANCE WARNING (ALL STAGES)



DRIVEWAY/ TRAFFIC DRUM DETAIL



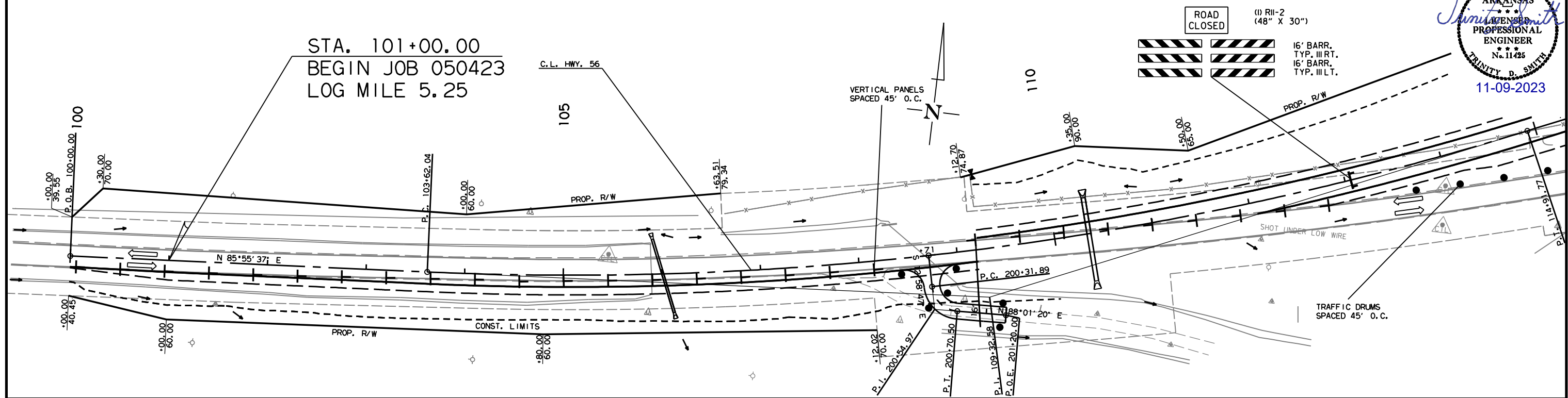
ALL STAGES  
TO BE USED IF AND  
WHERE DIRECTED BY  
THE ENGINEER

ALL STAGES  
TO BE USED IF AND  
WHERE DIRECTED BY  
THE ENGINEER

ALL STAGES  
TO BE USED IF AND  
WHERE DIRECTED BY  
THE ENGINEER

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	12	61
MAINTENANCE OF TRAFFIC DETAILS						

STATE OF  
ARKANSAS  
\*\*\*  
J. TRINITY D. SMITH  
LICENSED  
PROFESSIONAL  
ENGINEER  
No. 11425  
11-09-2023



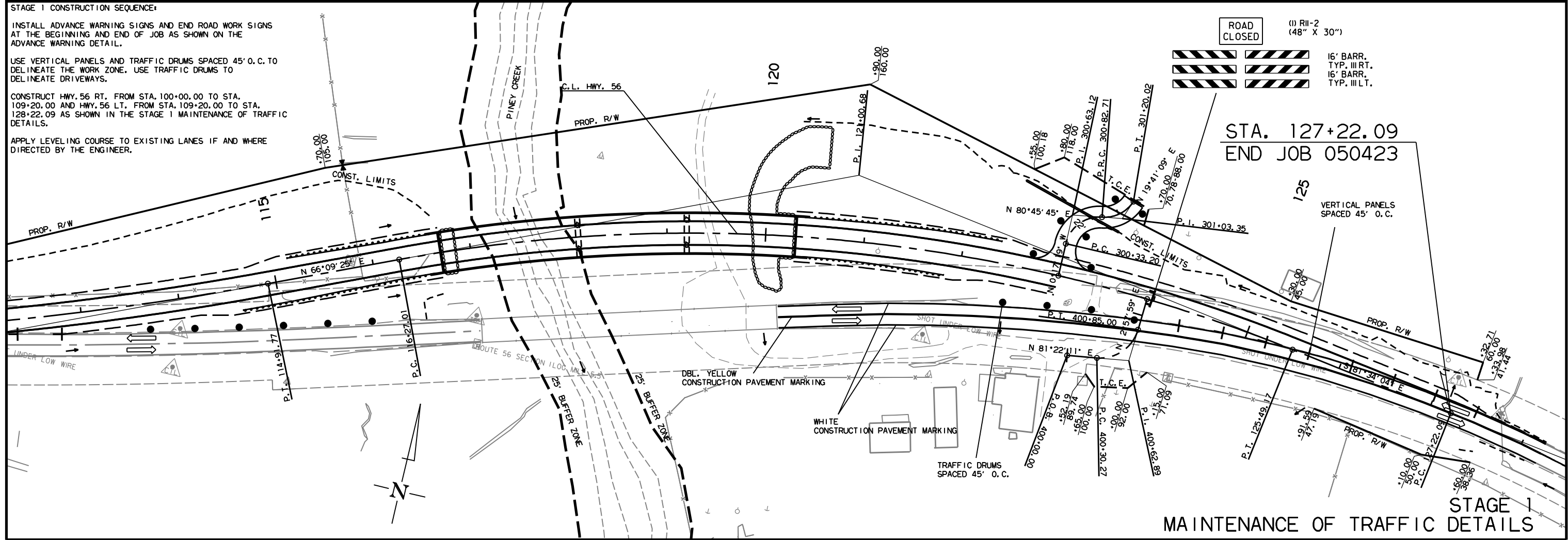
STAGE 1 CONSTRUCTION SEQUENCE:

INSTALL ADVANCE WARNING SIGNS AND END ROAD WORK SIGNS AT THE BEGINNING AND END OF JOB AS SHOWN ON THE ADVANCE WARNING DETAIL.

USE VERTICAL PANELS AND TRAFFIC DRUMS SPACED 45' O.C. TO DELINEATE THE WORK ZONE. USE TRAFFIC DRUMS TO DELINEATE DRIVEWAYS.

CONSTRUCT HWY. 56 RT. FROM STA. 100+00.00 TO STA. 109+20.00 AND HWY. 56 LT. FROM STA. 109+20.00 TO STA. 128+22.09 AS SHOWN IN THE STAGE 1 MAINTENANCE OF TRAFFIC DETAILS.

APPLY LEVELING COURSE TO EXISTING LANES IF AND WHERE DIRECTED BY THE ENGINEER.

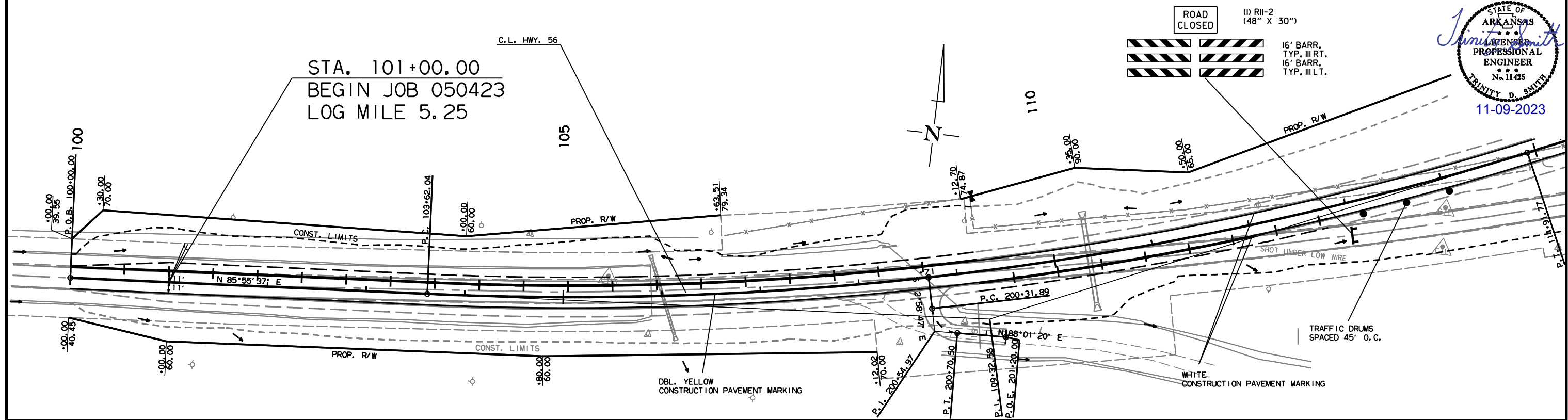


STAGE 1  
MAINTENANCE OF TRAFFIC DETAILS



DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	13	61
MAINTENANCE OF TRAFFIC DETAILS						

STATE OF  
ARKANSAS  
J. Smith  
LICENSED  
PROFESSIONAL  
ENGINEER  
No. 11425  
11-09-2023



STAGE 2 CONSTRUCTION SEQUENCE:

FURNISH AND INSTALL P.C.C.B. AND T.I.A.B. AS SHOWN IN THE STAGE 2 MAINTENANCE OF TRAFFIC DETAILS.

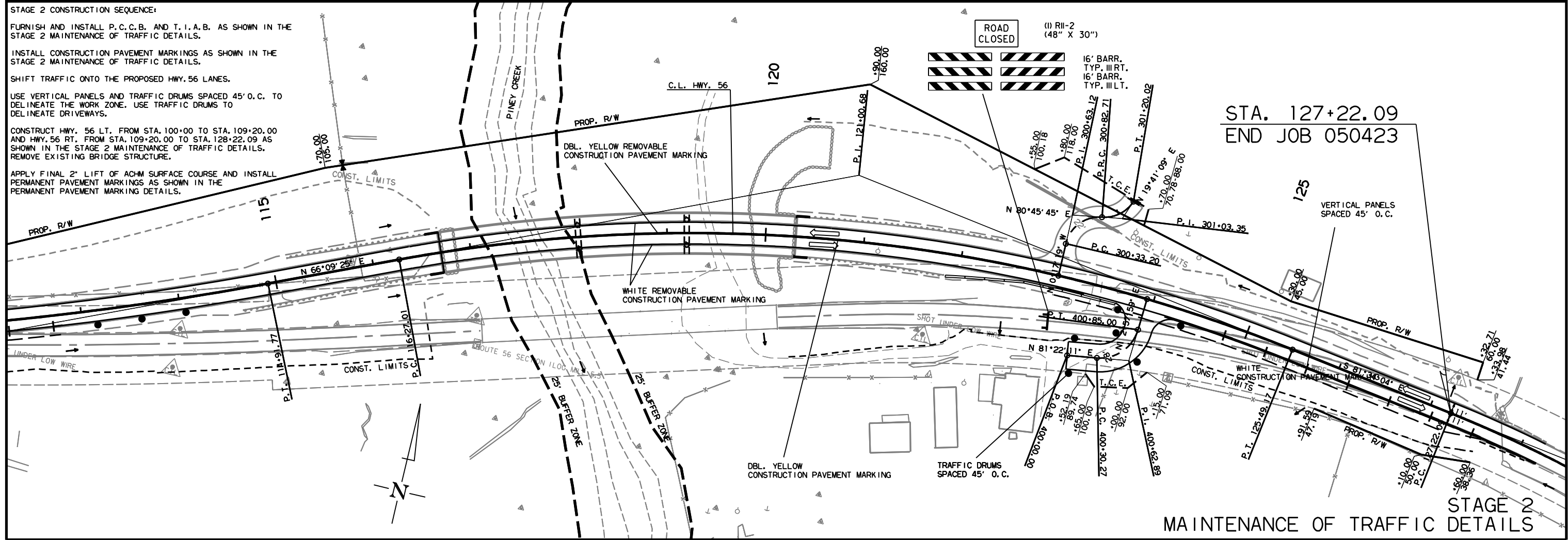
INSTALL CONSTRUCTION PAVEMENT MARKINGS AS SHOWN IN THE STAGE 2 MAINTENANCE OF TRAFFIC DETAILS.

SHIFT TRAFFIC ONTO THE PROPOSED HWY. 56 LANES.

USE VERTICAL PANELS AND TRAFFIC DRUMS SPACED 45' O.C. TO DELINEATE THE WORK ZONE. USE TRAFFIC DRUMS TO DELINEATE DRIVEWAYS.

CONSTRUCT HWY. 56 LT. FROM STA. 100+00 TO STA. 109+20.00 AND HWY. 56 RT. FROM STA. 109+20.00 TO STA. 128+22.09 AS SHOWN IN THE STAGE 2 MAINTENANCE OF TRAFFIC DETAILS. REMOVE EXISTING BRIDGE STRUCTURE.

APPLY FINAL 2\"/>



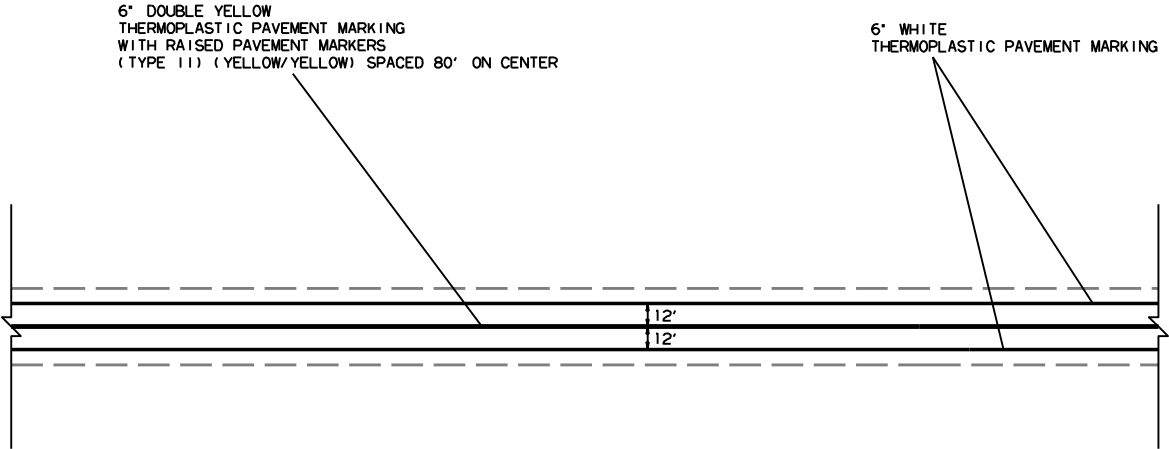
STAGE 2  
MAINTENANCE OF TRAFFIC DETAILS

MM41715 5/16/2023  
R050423.DGN

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	14	61
PERMANENT PAVEMENT MARKING DETAILS						

PERMANENT PAVEMENT MARKINGS

RAISED PAVEMENT MARKERS TYPE 11 (YEL/YEL) (80' O.C.) = 36 EACH  
THERMOPLASTIC PAVEMENT MARKING WHITE (6") = 5644 LIN. FT.  
THERMOPLASTIC PAVEMENT MARKING YELLOW (6") = 5644 LIN. FT.



TYPICAL PERMANENT PAVEMENT MARKING LAYOUT

NOTE: THE 6" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT.  
THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING.  
CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	15	61
QUANTITIES						



ADVANCE WARNING SIGNS AND DEVICES

SIGN NUMBER	DESCRIPTION	SIGN SIZE	STAGE 1		STAGE 2	MAXIMUM NUMBER REQUIRED	TOTAL SIGNS REQUIRED		VERTICAL PANELS	TRAFFIC DRUMS	BARRICADES (TYPE III)		FURNISHING & INSTALLING PRECAST CONC. BARRIER	TEMPORARY IMPACT ATTENUATION BARRIER	TEMP. IMPACT ATTEN.BARR. (REPAIR)
			LIN. FT. - EACH				NO.	SQ. FT.			EACH	RIGHT			
W20-1	ROAD WORK 1500 FT.	48"x48"	2	2	2	2	32.0								
W20-1	ROAD WORK 1000 FT.	48"x48"	2	2	2	2	32.0								
W20-1	ROAD WORK 500 FT.	48"x48"	2	2	2	2	32.0								
G20-2	END ROAD WORK	48"x24"	2	2	2	2	16.0								
R11-2	ROAD CLOSED	48"x30"	2	2	2	2	20.0								
R4-1	DO NOT PASS	24"x30"	2	2	2	2	10.0								
W21-5a	RIGHT SHOULDER CLOSED	36"x36"	2	2	2	2	18.0								
W8-1	BUMP	30"x30"	4	4	4	4	25.0								
	VERTICAL PANELS		36	34	36			36							
	TRAFFIC DRUMS		22	9	22				22						
	TYPE III BARRICADE-RT. (16')		2	2	2					32					
	TYPE III BARRICADE-LT. (16')		2	2	2						32				
	FURNISHING AND INSTALLING PRECAST CONCRETE BARRIER			160	160							160			
	TEMPORARY IMPACT ATTENUATION BARRIER			1	1								1		
	TEMPORARY IMPACT ATTENUATION BARRIER (REPAIR)			1	1										1
TOTALS:								185.0	36	22	32	32	160	1	1

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS

DESCRIPTION	STAGE 1	STAGE 2	END OF JOB	CONSTRUCTION PAVEMENT MARKINGS	REMOVABLE CONSTRUCTION PAVEMENT MARKINGS	RAISED PAVEMENT MARKERS	THERMOPLASTIC PAVEMENT MARKING	
						TYPE II	6"	
						(YELLOW/YELLOW)	WHITE	YELLOW
		LIN. FT. - EACH			LIN. FT.	LIN. FT.	EACH	LIN. FT.
CONSTRUCTION PAVEMENT MARKINGS		9547		9547				
REMOVABLE CONSTRUCTION PAVEMENT MARKINGS		1741			1741			
RAISED PAVEMENT MARKERS TYPE II (YELLOW/YELLOW)			36			36		
THERMOPLASTIC PAVEMENT MARKING WHITE (6")			5644				5644	
THERMOPLASTIC PAVEMENT MARKING YELLOW (6")			5644					5644
TOTALS:				9547	1741	36	5644	5644

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

NOTE: THE 6" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT.  
THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING.  
CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.



DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	16	61
QUANTITIES						



CLEARING AND GRUBBING

STATION	STATION	LOCATION	CLEARING	GRUBBING
			STATION	
101+00	127+22	HWY. 56	27	27
TOTALS:			27	27

REMOVAL AND DISPOSAL OF FENCE

STATION	STATION	LOCATION	FENCE
			LIN. FT.
100+10	116+58	HWY. 56 - LT.	1768
123+79	123+89	HWY. 56 - RT.	28
TOTAL:			1796

REMOVAL AND DISPOSAL OF ITEMS

STATION	STATION	LOCATION	GUARDRAIL
			LIN. FT.
115+41	117+00	HWY. 56 - RT.	159
116+20	117+00	HWY. 56 - LT.	80
120+16	121+53	HWY. 56 - RT.	137
120+16	122+24	HWY. 56 - LT.	208
TOTALS:			584

NOTE: THE QUANTITY SHOWN ABOVE FOR THE REMOVAL AND DISPOSAL OF GUARDRAIL SHALL INCLUDE THE REMOVAL AND DISPOSAL OF ALL GUARDRAIL TERMINALS AND TERMINAL ANCHOR POSTS. EXISTING GUARDRAIL SHALL BE SALVAGED AND REMAIN PROPERTY OF THE DEPARTMENT.

REMOVAL AND DISPOSAL OF CULVERTS

STATION	DESCRIPTION	PIPE CULVERTS
		EACH
105+89	24" X 49' C.M. PIPE CULVERT	1
108+66	48" X 94' R.C. PIPE CULVERT	1
123+00	18" X 34' R.C LT. SIDE DRAIN	1
TOTAL:		3

NOTE: QUANTITIES SHOWN ABOVE SHALL INCLLDE REMOVAL & DISPOSAL OF ALL HEADWALLS AND FLARED END SECTIONS IF APPLICABLE.

SOIL STABILIZATION

STATION	STATION	LOCATION / DESCRIPTION	SOIL STABILIZATION
			TON
ENTIRE	PROJECT	TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	100
TOTAL:			100

QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

EARTHWORK

STATION	STATION	LOCATION / DESCRIPTION	UNCLASSIFIED EXCAVATION	COMPACTED EMBANKMENT
			CU. YD.	
ENTIRE	PROJECT	STAGE 1-MAIN LANES	11056	31725
ENTIRE	PROJECT	STAGE 2-MAIN LANES	5894	1805
ENTIRE	PROJECT	APPROACHES		1075
ENTIRE	PROJECT	BRIDGE EXCAVATION	455	
TOTALS:			17405	34605

NOTE: EARTHWORK QUANTITIES SHOWN ABOVE SHALL BE PAID AS PLAN QUANTITY.

CONCRETE DITCH PAVING

STATION	STATION	LOCATION	LENGTH	"W"	CONC. DITCH PAVING (TYPE B)	SOLID SODDING	WATER
			LIN. FT.	FEET	SQ. YD.	SQ. YD.	M. GAL.
100+00.00	106+15.00	HWY. 56 - LT.	615.00	6.32	431.87	273.33	3.44
100+00.00	101+60.00	HWY. 56 - RT.	160.00	6.32	112.36	71.11	0.90
109+20.00	116+68.90	HWY. 56 - LT.	748.90	6.32	525.89	332.84	4.19
112+15.00	116+68.90	HWY. 56 - RT.	453.90	6.32	318.74	201.73	2.54
121+80.00	122+49.00	HWY. 56 - LT.	69.00	6.32	48.45	30.67	0.39
123+48.00	126+60.00	HWY. 56 - LT.	312.00	6.32	219.09	138.67	1.75
TOTALS:					1656.40	1048.35	13.21

BASIS OF ESTIMATE:  
WATER.....12.6 GAL. / SQ. YD. OF SOLID SODDING.

EROSION CONTROL

STATION	STATION	LOCATION	PERMANENT EROSION CONTROL					TEMPORARY EROSION CONTROL						
			SEEDING	LIME	MULCH COVER	WATER	SECOND SEEDING APPLICATION	TEMPORARY SEEDING	MULCH COVER	WATER	ROCK DITCH CHECKS	FILTER SOCK (12")	FILTER SOCK (18")	*SEDIMENT REMOVAL & DISPOSAL
											(E-6)	(E-13)	(E-13)	
			ACRE	TON	ACRE	M.GAL.	ACRE	ACRE	ACRE	M.GAL.	CU.YD.	LIN. FT.	LIN. FT.	CU. YD.
ENTIRE	PROJECT	CLEARING AND GRUBBING						6.62	6.62	135.0	174	2000	480	58
ENTIRE	PROJECT	STAGE 1						3.27	3.27	66.7	81			27
ENTIRE	PROJECT	STAGE 2	4.61	9.22	4.61	470.2	4.61	3.35	3.35	68.3	87			29
*ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.			1.15	2.30	1.15	117.3	1.15	3.31	3.31	67.5	87	500	120	29
TOTALS:			5.76	11.52	5.76	587.5	5.76	16.55	16.55	337.5	429	2500	600	143

BASIS OF ESTIMATE:  
LIME .....2 TONS / ACRE OF SEEDING  
WATER.....102.0 M.G. / ACRE OF SEEDING  
WATER.....20.4 M.G. / ACRE OF TEMPORARY SEEDING  
ROCK DITCH CHECKS.....3 CU.YD./LOCATION

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

\*QUANTITIES ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	17	61
QUANTITIES						



BENCH MARKS

STATION	LOCATION	BENCH MARKS
		EACH
116+69	HWY. 56 - BRIDGE END	1
TOTAL:		1

NOTE: SHOWN FOR INFORMATION ONLY. BENCH MARKS SHALL BE FURNISHED AND PLACED BY STATE FORCES.

CULVERT CLEAN OUT

STATION	LOCATION	EACH
127+78	HWY. 56	1
TOTAL:		1

GUARDRAIL

STATION	STATION	LOCATION	GUARDRAIL (TYPE A)	THRIE BEAM GUARDRAIL TERMINAL	GUARDRAIL TERMINAL (TYPE 2)
			LIN. FT.	EACH	
115+15.15	116+68.90	LT. SIDE	75	1	1
114+62.65	116+68.90	RT. SIDE	150	1	1
120+31.10	121+84.85	LT. SIDE	150	1	1
120+31.10	122+37.35	RT. SIDE	75	1	1
TOTALS:			450	4	4

4" PIPE UNDERDRAIN

STATION	STATION	LOCATIONS	4" PIPE UNDERDRAINS	UNDERDRAIN OUTLET PROTECTORS
			LIN. FT.	EACH
ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER			1500	6
TOTALS:			1500	6

\* NOTE: QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

DUMPED RIPRAP AND FILTER BLANKET

STATION	LOCATION	DUMPED RIPRAP	FILTER BLANKET
		CU. YD.	SQ. YD.
110+35	OUTLET OF PIPE CULVERT	7	13
TOTALS:		7	13

\*NOTE: QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS

NOTE: FILTER BLANKET SHALL BE GEOTEXTILE FABRIC (TYPE 5).

MAILBOXES

LOCATION	MAILBOXES	MAILBOX SUPPORTS (SINGLE)
	EACH	
ENTIRE PROJECT	1	1
TOTALS:	1	1

FENCING

STATION	STATION	LOCATION	WIRE FENCE
			(TYPE D-1) LIN. FT.
100+10	115+88	HWY. 56 - LT.	1570
TOTAL:			1570

APPROACH GUTTERS AND SLABS

STATION	STATION	LOCATION	APPROACH GUTTER (TYPE F)	APPROACH SLABS	REINFORCING STEEL-RDWY. (GR. 60)	AGGREGATE BASE CRS. (CLASS 7)
			CU.YD.	CU.YD.	POUND	TON
116+32.40	116+68.90	LT. SIDE	5.88		294	02.59
116+32.40	116+68.90	HWY. 56		71.80	8660	403.20
116+32.40	116+68.90	RT. SIDE	5.88		294	02.59
120+31.10	120+67.60	LT. SIDE	5.88		294	02.59
120+31.10	120+67.60	HWY. 56		71.80	8660	403.20
120+31.10	120+67.60	RT. SIDE	5.88		294	02.59
TOTALS:			23.52	143.60	18496	1216.76

NOTE: USE T=13" FOR 8" SHOULDER.

STRUCTURES

STATION	DESCRIPTION	REINFORCED CONCRETE PIPE CULVERT		FLARED END SECTIONS FOR R.C. PIPE CULVERTS		SOLID SODDING	WATER	STD. DWG. NOS.
		(CLASS III) 24"	(CLASS IV) 48"	24"	48"			
		LIN. FT.		EACH		SQ.YD.	M.GAL.	
106+01	CONSTRUCT 24" X 78' R.C. PIPE CULVERT	78		2		16	0.20	FES-1, FES-2, PCC-1
110+35	CONSTRUCT 48" X 86' R.C. PIPE CULVERT		86		2	58	0.73	FES-1, FES-2, PCC-1
TOTALS:		78	86	2	2	74	0.93	

BASIS OF ESTIMATE:  
WATER.....12.6 GAL. / SQ. YD. OF SOLID SODDING

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.

SELECTED PIPE BEDDING

LOCATION	SELECTED PIPE BEDDING
	CU.YD.
ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	30
TOTAL:	30

NOTE: QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	18	61
QUANTITIES						



DRIVEWAYS

STATION	SIDE	LOCATION	WIDTH	ACHM SURFACE COURSE (1/2") 220 LBS. PER SQ. YD. (PG 64-22)		AGGREGATE BASE COURSE (CLASS 7)	SIDE DRAINS	STANDARD DRAWINGS
			FEET	SQ. YD.	TON	TON	18" LIN. FT.	
108+71	RT.	HWY. 56	16	181.17	19.93	73.98		DR-2
123+00	LT.	HWY. 56	22	245.40	26.99	100.21	108	DR-2, PCC-1, PCM-1, PCP-1, PCP-2, PCP-3
123+93	RT.	HWY. 56	28	305.17	33.57	124.61		DR-2
* ENTIRE PROJECT TEMPORARY DRIVES						30.00		
TOTALS:				731.74	80.49	328.80	108	

BASIS OF ESTIMATE:  
ACHM SURFACE COURSE (1/2").....94.7% MIN. AGGR.....5.3% ASPHALT BINDER  
MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

\* QUANTITY ESTIMATED  
SEE SECTION 104.03 OF THE STD. SPECS.  
TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.  
NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

ACHM PATCHING OF EXISTING ROADWAY

DESCRIPTION	TON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	15
TOTAL:	15

NOTE: QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

COLD MILLING ASPHALT PAVEMENT

STATION	STATION	LOCATION	AVG. WIDTH	COLD MILLING ASPHALT PAVEMENT
			FEET	SQ. YD.
100+00.00	101+00.00	MAIN LANES	22.00	244.44
127+22.09	128+22.09	MAIN LANES	22.00	244.44
TOTAL:				488.88

NOTE: COORDINATE COLD MILLING STOCKPILE LOCATIONS WITH DISTRICT ENGINEER  
STOCKPILE LOCATIONS SHALL BE NO FURTHER THAN FIVE MILES FROM EACH SITE.

ASPHALT CONCRETE PATCHING FOR  
MAINTENANCE OF TRAFFIC

LOCATION	TON	TACK COAT
		GALLON
* ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	15	30
TOTALS:	15	30

BASIS OF ESTIMATE:  
ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC...25 TON/MILE  
TACK COAT FOR MAINTENANCE OF TRAFFIC.....50 GAL./MILE

\* QUANTITY ESTIMATED  
SEE SECTION 104.03 OF THE STD. SPECS.  
TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

PAVEMENT REPAIR OVER  
CULVERTS (CONCRETE)

STATION	LOCATION	WIDTH	LENGTH	CU.YD.
		FEET		
105+89	HWY. 56	8.50	24	7.6
106+01	HWY. 56	8.50	25	7.9
108+66	HWY. 57	10.83	34	13.6
110+35	HWY. 56	10.83	25	10.0
TOTAL:				39.1

AVG. DEPTH = 12"

BASE AND SURFACING

STATION	STATION	LOCATION	LENGTH	AGGREGATE BASE COURSE (CLASS 7)		TACK COAT						ACHM BINDER COURSE (1")				ACHM SURFACE COURSE (1/2")									
				TON / STATION	TON	(0.05 GAL. PER SQ. YD.)			(0.17 GAL. PER SQ. YD.)			TOTAL GALLONS	AVG. WID.	SQ.YD.	POUND / SQ.YD.	PG 64-22	AVG. WID.	SQ.YD.	POUND / SQ.YD.	PG 64-22	AVG. WID.	SQ.YD.	POUND / SQ.YD.	PG 64-22	TOTAL PG 64-22
						TOTAL WID. FEET	SQ.YD.	GALLON	TOTAL WID. FEET	SQ.YD.	GALLON														
MAIN LANES																									
100+00.00	101+00.00	TRANSITION	100.00	118.75	118.75				22.00	244.44	41.55	41.55	1.46	16.22	330.00	2.68	1.25	13.89	220.00	1.53	26.00	288.89	220.00	31.78	33.31
101+00.00	112+06.47	NOTCH, WIDEN, AND OVERLAY SECTION	1106.47	VAR	2090.67	VAR	1664.58	83.23				83.23	VAR	845.10	330.00	139.44	VAR	819.48	220.00	90.14	28.00	3442.35	220.00	378.66	468.80
112+06.47	116+32.40	FULL DEPTH SECTION		257.25	1095.70	48.71	2305.23	115.26				115.26	24.46	1157.58	330.00	191.00	24.25	1147.64	220.00	126.24	28.00	1325.12	220.00	145.76	272.00
120+67.60	124+60.79	FULL DEPTH SECTION	393.19	257.25	1011.48	48.71	2128.03	106.40				106.40	24.46	1068.60	330.00	176.32	24.25	1059.43	220.00	116.54	28.00	1223.26	220.00	134.56	251.10
124+60.79	127+22.09	NOTCH, WIDEN, AND OVERLAY SECTION	261.30	VAR	521.50	VAR	551.83	27.59				27.59	VAR	278.94	330.00	46.03	VAR	272.89	220.00	30.02	28.00	812.93	220.00	89.42	119.44
127+22.09	128+22.09	TRANSITION	100.00	118.75	118.75				22.00	244.44	41.55	41.55	1.46	16.22	330.00	2.68	1.25	13.89	220.00	1.53	26.00	288.89	220.00	31.78	33.31
ADDITIONAL FOR LEVELING & GRADE RAISE																									
101+00.00	112+06.47	LEVELING	1106.47			VAR	5409.41	270.47	VAR	2704.70	459.80	730.27					VAR	2704.70	VAR	595.03					595.03
121+60.79	121+80.79	LEVELING	20.00			22.00	48.89	2.44	22.00	48.89	8.31	10.75					22.00	48.89	VAR	2.69					2.69
121+80.79	124+60.79	GRADE RAISE	280.00			06.00	2737.76	136.09	22.00	684.44	116.35	253.24	22.00	684.44	VAR	501.35	22.00	684.44	220.00	75.29					75.29
124+60.79	126+10.00	GRADE RAISE	149.21			88.00	1458.94	72.95	22.00	364.74	62.01	134.96	22.00	364.74	VAR	267.17	22.00	364.74	220.00	40.12					40.12
126+10.00	127+22.09	LEVELING	112.09			22.00	274.00	13.70	22.00	274.00	46.58	60.28					22.00	274.00	VAR	15.07					15.07
ADDITIONAL FOR SUPERELEVATION																									
101+37.04	104+37.04	SUPERELEVATION TRANSITION	300.00	42.25	126.75																				
104+37.04	112+59.39	MAX SUPERELEVATION	822.35	84.50	694.89																				
112+59.39	115+59.39	SUPERELEVATION TRANSITION	300.00	42.25	126.75																				
115+59.39	116+68.90	SUPERELEVATION TRANSITION	109.51	33.25	36.41																				
120+31.10	127+90.97	MAX SUPERELEVATION	759.87	129.50	984.03																				
ADDITIONAL FOR GUARDRAIL WIDENING																									
114+19.65	114+52.65	HWY. 56 - WIDENING TAPER RT.	33.00	8.50	2.81															5.75	21.08	220.00	2.32	2.32	
114+52.65	116+68.90	HWY. 56 - WIDENING RT.	216.25	17.00	36.76															11.50	276.32	220.00	30.40	30.40	
114+72.15	115+05.15	HWY. 56 - WIDENING TAPER LT.	33.00	8.50	2.81															5.75	21.08	220.00	2.32	2.32	
115+05.15	116+68.90	HWY. 56 - WIDENING LT.	163.75	17.00	27.84															11.50	209.24	220.00	23.02	23.02	
120+31.10	121+94.85	HWY. 56 - WIDENING RT.	163.75	17.00	27.84															11.50	209.24	220.00	23.02	23.02	
121+94.85	122+27.85	HWY. 56 - WIDENING TAPER RT.	33.00	8.50	2.81															5.75	21.08	220.00	2.32	2.32	
120+31.10	122+47.35	HWY. 56 - WIDENING LT.	216.25	17.00	36.76															11.50	276.32	220.00	30.40	30.40	
122+47.35	122+80.35	HWY. 56 - WIDENING TAPER LT.	33.00	8.50	2.81															5.75	21.08	220.00	2.32	2.32	
TOTALS:					7066.12		16578.69	828.93		4565.65	776.15	1605.08		4431.84		1326.67		7403.99		1094.20		8436.88		928.08	2022.28

BASIS OF ESTIMATE:  
ACHM SURFACE COURSE (1/2").....94.7% MIN. AGGR.....5.3% ASPHALT BINDER  
ACHM BINDER COURSE (1").....95.6% MIN. AGGR.....4.4% ASPHALT BINDER  
MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22  
TACK COAT QUANTITIES WERE CALCULATED USING THE EMULSIFIED ASPHALT RATES. REFER TO SS-400-1 FOR THE RESIDUAL ASPHALT APPLICATION RATES.



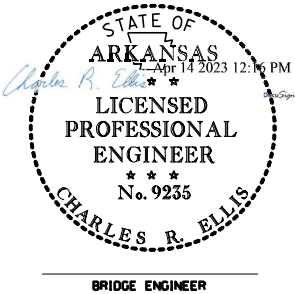
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	19	61
07604 - QUANTITIES - 66006						

SCHEDULE OF BRIDGE QUANTITIES - JOB NO. 050423

BRIDGE NO.	NAME PLATE TITLE	UNIT OF STRUCTURE	ITEM NO.	205	801	SP, SS, & 802	SP, SS, & 802	SP & 803	SS & 804	SS & 804	SS & 805	SS & 805	SP, SS, & 807	SS & 807	SS & 808	SS & 809	812	SS & 816	SS & 816	SP JOB 050423	SP JOB 050423	SP JOB 050423	SP JOB 050423
			ITEM	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. )	UNCLASSIFIED EXCAVATION FOR STRUCTURES - BRIDGE	CLASS S CONCRETE - BRIDGE	CLASS S(AE) CONCRETE - BRIDGE	CLASS 2 PROTECTIVE SURFACE TREATMENT	REINFORCING STEEL - BRIDGE (GRADE 60)	EPOXY COATED REINFORCING STEEL (GRADE 60)	STEEL PILING (HP 14x89) ①	PREBORING	STRUCTURAL STEEL IN PLATE GIRDER SPANS (A709, GR. 50W)	PAINTING STRUCTURAL STEEL	ELASTOMERIC BEARINGS	SILICONE JOINT SEALANT	BRIDGE NAME PLATE (TYPE D)	FILTER BLANKET	DUMPED RIPRAP	DRILLED SHAFT (72" DIA.)	PERMANENT STEEL CASING (84" DIA.)	CROSSHOLE SONIC LOGGING (72" DIA.)	CORING DRILLED SHAFT
			UNIT	LUMP SUM	CU. YD.	CU. YD.	CU. YD.	SQ. YD.	LB.	LB.	LIN. FT.	LIN. FT.	LB.	TON	CU. IN.	LIN. FT.	EACH	SQ. YD.	CU. YD.	LIN. FT.	LIN. FT.	EACH	LIN. FT.
07604	HIGHWAY 56 OVER PINEY CREEK																						
		BENT 1		62	54.43		11.5	6,135	790	329	247	853		4,386.4	43	1	73	41					
		BENT 2			67.54			19,505						3,485.7					57	33	2	29	
		BENT 3			68.16			19,615						3,290.7					57	33	2	29	
		BENT 4			54.57		11.5	6,145	790	315	233	853		2,430.2	43		859	450					
		360'-0" CONT. PLATE GIRDER UNIT				470.40	1,894.5		130,140			589,784	17.7										
		SITE NO. 1 (EXISTING BRIDGE NO. 02308)	1																				
TOTALS FOR BRIDGE NO. 07604				62	244.70	470.40	1,917.5	51,400	131,720	② 644	② 480	591,490	③ 17.7	13,593.0	86	1	932	491	114	66	4	② 58	

- ① All steel piling shall be Grade 50 and are required to have QPL-approved driving points which will not be paid for directly, but will be considered subsidiary to the items "Steel Piling (HP14x89)". All piles shall conform to Std. Dwg. No. 55020 and "TYPICAL SPLICE DETAILS" on Dwg. No. 66010 and 66018.
- ② Quantity shown is for estimating and bidding purposes only. Actual quantity will be determined in the field.
- ③ The color of paint shall be Brown equal or close to Federal Std. 595B, Color Chip 30070 and as approved by the Engineer.

THOMAS GERARD  
DESIGN SECTION SUPERVISOR



SCHEDULE OF BRIDGE QUANTITIES  
PINEY CREEK STR. & APPRS. (S)  
IZARD COUNTY  
ROUTE 56 SEC. 1  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: BAB DATE: 2/6/2023 FILENAME: b050423\_q1.dgn  
CHECKED BY: JJ DATE: 2/28/2023 SCALE: No Scale  
DESIGNED BY: --- DATE: ---  
BRIDGE NO. 07604 DRAWING NO. 66006

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
1-11-2024		6	ARK.	050423	20	61
		SUMMARY OF QUANTITIES AND REVISIONS				

[illegible][illegible]

## SUMMARY OF QUANTITIES AND REVISIONS

SURVEY CONTROL COORDINATES

Project Name: s050423  
Date: 9/22/2020  
Coordinate System: ARKANSAS STATE PLANE - NORTH ZONE BASED ON GPS CONTROL,  
PROJECTED TO GROUND.  
Units: U.S. SURVEY FOOT

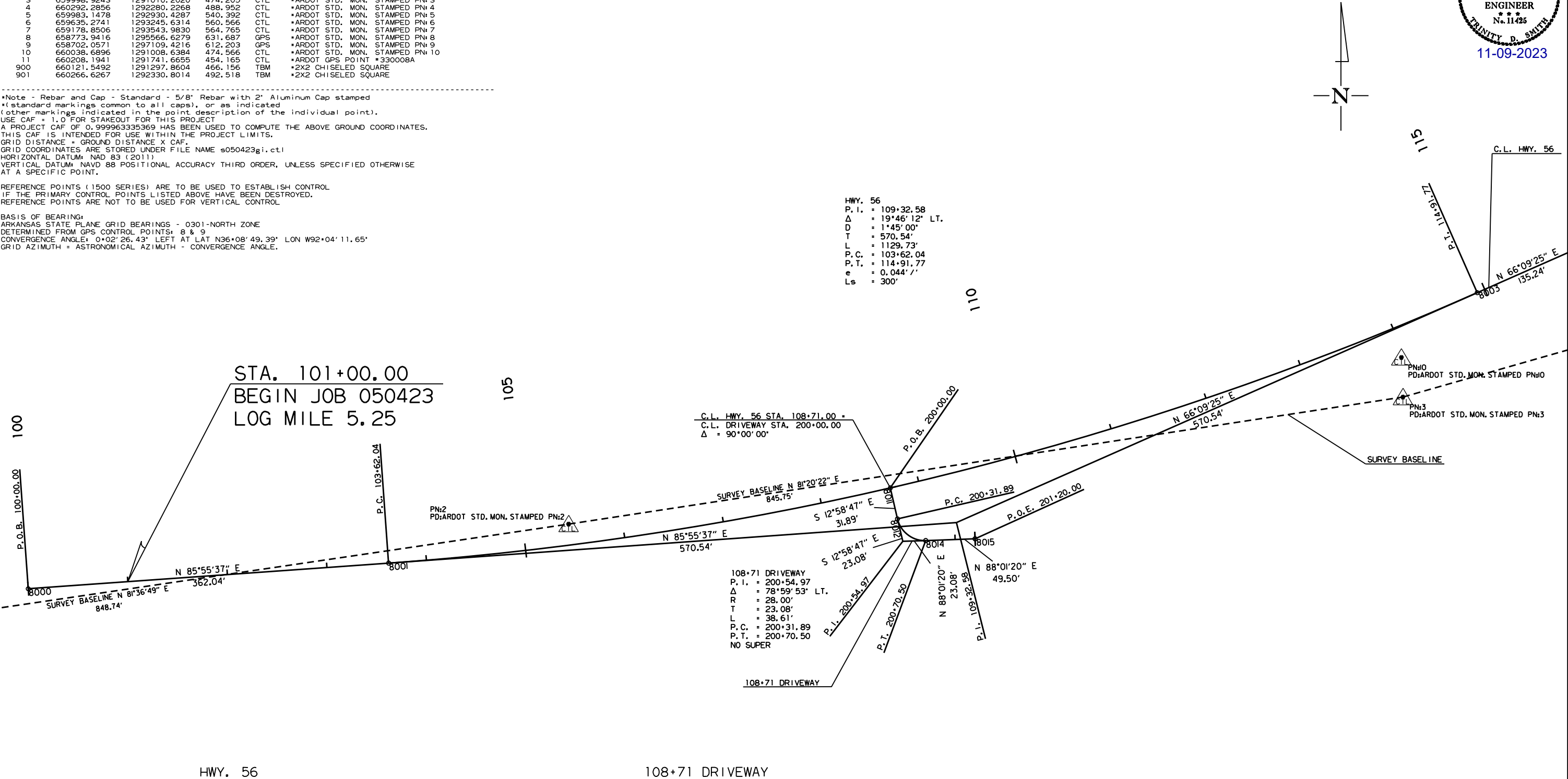
Point Name	Northing	Easting	Elev	Feature	Description
1	659747.7818	1289334.4328	526.260	CTL	*ARDOT STD. MON. STAMPED PN:1
2	659871.5702	1290174.0934	489.535	CTL	*ARDOT STD. MON. STAMPED PN:2
3	659998.9243	1291010.2020	474.205	CTL	*ARDOT STD. MON. STAMPED PN:3
4	660292.2856	1292280.2268	488.952	CTL	*ARDOT STD. MON. STAMPED PN:4
5	659983.1478	1292930.4287	540.392	CTL	*ARDOT STD. MON. STAMPED PN:5
6	659635.2741	1293245.6314	560.566	CTL	*ARDOT STD. MON. STAMPED PN:6
7	659178.8506	1293543.9830	564.765	CTL	*ARDOT STD. MON. STAMPED PN:7
8	658773.9416	1295566.6279	631.687	GPS	*ARDOT STD. MON. STAMPED PN:8
9	658702.0571	1297109.4216	612.203	GPS	*ARDOT STD. MON. STAMPED PN:9
10	660038.6896	1291008.6384	474.566	CTL	*ARDOT STD. MON. STAMPED PN:10
11	660208.1941	1291741.6655	454.165	CTL	*ARDOT GPS POINT *330008A
900	660121.5492	1291297.8604	466.156	TBM	*2X2 CHISELED SQUARE
901	660266.6267	1292330.8014	492.518	TBM	*2X2 CHISELED SQUARE

\*Note - Rebar and Cap - Standard - 5/8" Rebar with 2" Aluminum Cap stamped  
\*(standard markings common to all caps), or as indicated  
(other markings indicated in the point description of the individual point).  
USE CAF = 1.0' FOR STAKEOUT FOR THIS PROJECT  
A PROJECT CAF OF 0.999963335369 HAS BEEN USED TO COMPUTE THE ABOVE GROUND COORDINATES.  
THIS CAF IS INTENDED FOR USE WITHIN THE PROJECT LIMITS.  
GRID DISTANCE = GROUND DISTANCE X CAF.  
GRID COORDINATES ARE STORED UNDER FILE NAME s050423gi.ctl  
HORIZONTAL DATUM: NAD 83 (2011)  
VERTICAL DATUM: NAVD 88 POSITIONAL ACCURACY THIRD ORDER, UNLESS SPECIFIED OTHERWISE  
AT A SPECIFIC POINT.

REFERENCE POINTS (1500 SERIES) ARE TO BE USED TO ESTABLISH CONTROL  
IF THE PRIMARY CONTROL POINTS LISTED ABOVE HAVE BEEN DESTROYED.  
REFERENCE POINTS ARE NOT TO BE USED FOR VERTICAL CONTROL

BASIS OF BEARING:  
ARKANSAS STATE PLANE GRID BEARINGS - 0301-NORTH ZONE  
DETERMINED FROM GPS CONTROL POINTS: 8 & 9  
CONVERGENCE ANGLE: 0°02'26.43" LEFT AT LAT N36°08'49.39" LON W92°04'11.65"  
GRID AZIMUTH = ASTRONOMICAL AZIMUTH - CONVERGENCE ANGLE.

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	21	61
SURVEY CONTROL DETAILS						

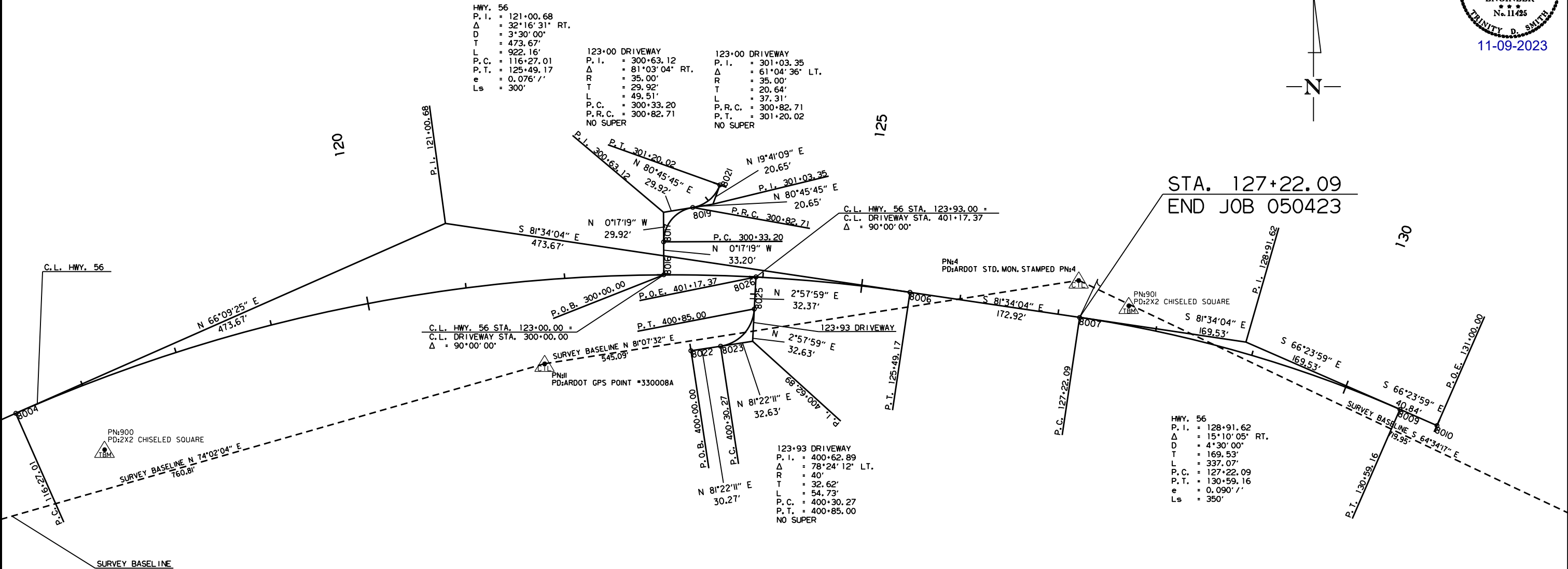
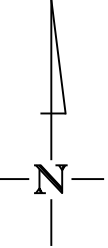


POINT NO.	TYPE	STATION	NORTHING	EASTING
8000	POB	100+00.00	659806.6712	1289632.5375
8001	PC	103+62.04	659832.3858	1289993.6663
8003	PT	114+91.77	660103.5395	1291084.6058
8004	PC	116+27.01	660158.2090	1291208.3055
8006	PT	125+49.17	660280.2244	1292110.0965
8007	PC	127+22.09	660254.8674	1292281.1495
8009	PT	130+59.16	660162.1371	1292604.1925
8010	POE	131+00.00	660145.7867	1292641.6164

POINT NO.	TYPE	STATION	NORTHING	EASTING
8011	POB	200+00.00	659907.7696	1290496.4915
8012	PC	200+31.89	659876.6922	1290503.6546
8014	PT	200+70.50	659854.9978	1290531.9056
8015	POE	201+20.00	659856.7063	1290581.3781



DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	22	61
SURVEY CONTROL DETAILS						



123+00 DRIVEWAY

POINT NO.	TYPE	STATION	NORTHING	EASTING
8016	POB	300+00.00	660297.8995	1291861.7995
8017	PC	300+33.20	660331.0945	1291861.6323
8019	PRC	300+82.71	660365.8169	1291891.0134
8021	PT	301+20.02	660388.5728	1291918.3493

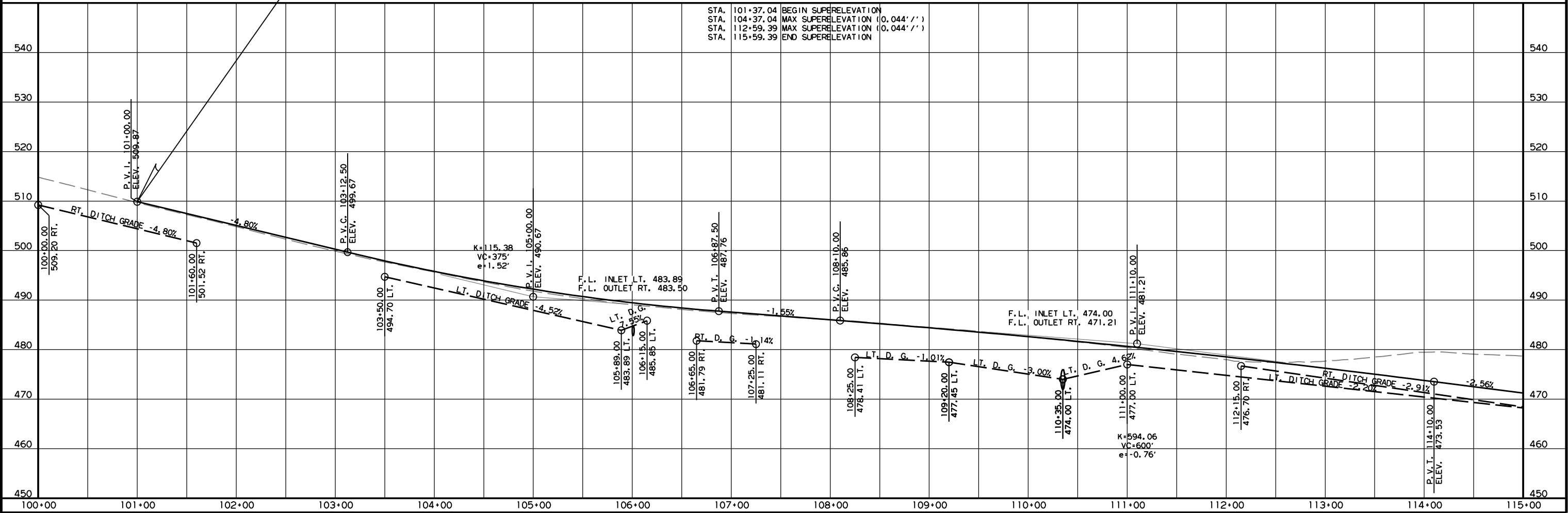
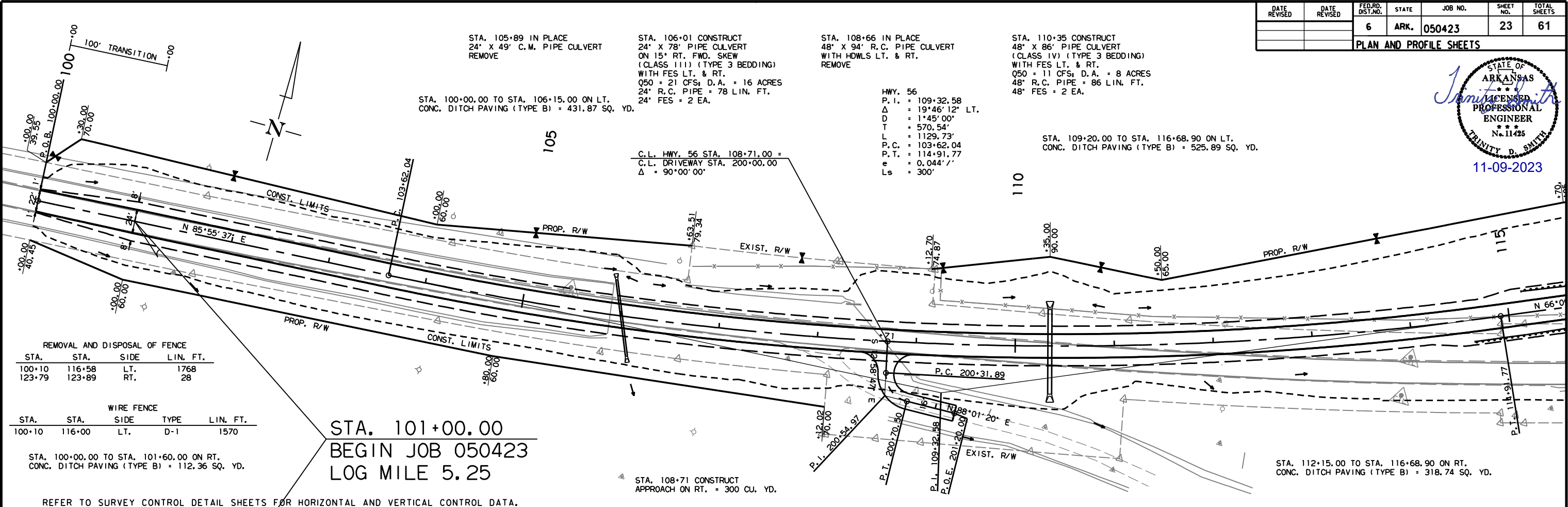
123+93 DRIVEWAY

POINT NO.	TYPE	STATION	NORTHING	EASTING
8022	POB	400+00.00	660221.3830	1291889.2185
8023	PC	400+30.27	660225.9247	1291919.1425
8025	PT	400+85.00	660263.4018	1291953.0866
8026	POE	401+17.37	660295.7268	1291954.7617

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	23	61
PLAN AND PROFILE SHEETS						

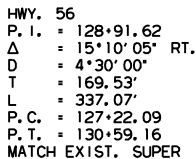


11-09-2023

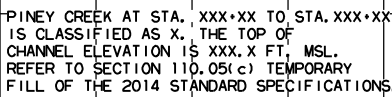


A circular professional engineer seal for the State of Arkansas. The seal features the text "STATE OF ARKANSAS" at the top, "LICENSED PROFESSIONAL ENGINEER" in the center, and "No. 11425" at the bottom. The name "Trinitie Smith" is written in a cursive script across the seal. The seal is surrounded by a decorative border.

130



STA.	15+59.39	BEGIN SUPERELEVATION
STA.	18+59.39	MAX SUPERELEVATION (0.076'/' )
STA.	27+90.97	MAX SUPERELEVATION (0.076'/' )
STA.	28+22.09	MATCH SUPERELEVATION (0.068'/' )

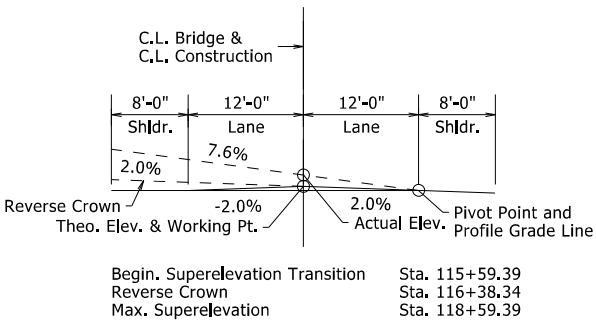


MM41715 7/19/2023  
R050423.DGN

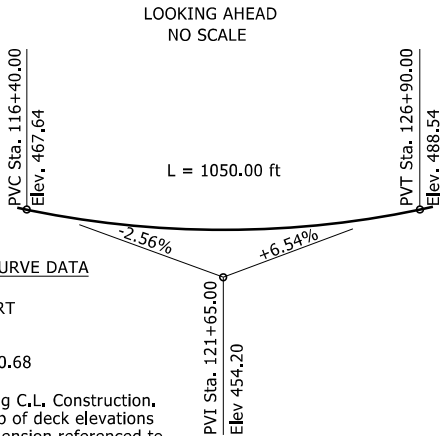




DATE REVISED	DATE REVISED	FED. NO. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	26	61
07604 - LAYOUT - 66007						



#### SUPERELEVATION TRANSITION SKETCH



#### VERTICAL ALIGNMENT DATA

Theoretical Elevation Along C.L. Construction  
NO SCALE

#### HYDRAULIC DATA

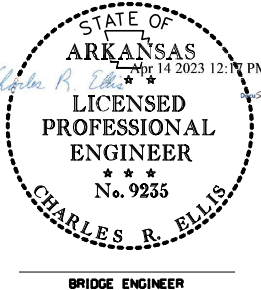
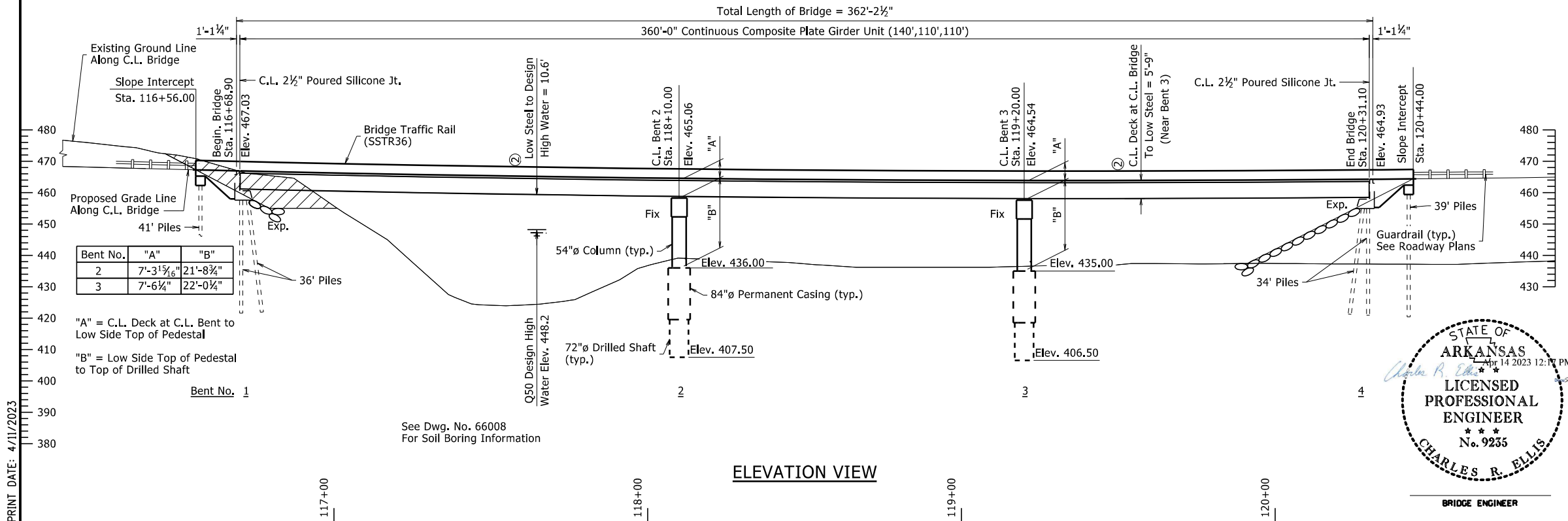
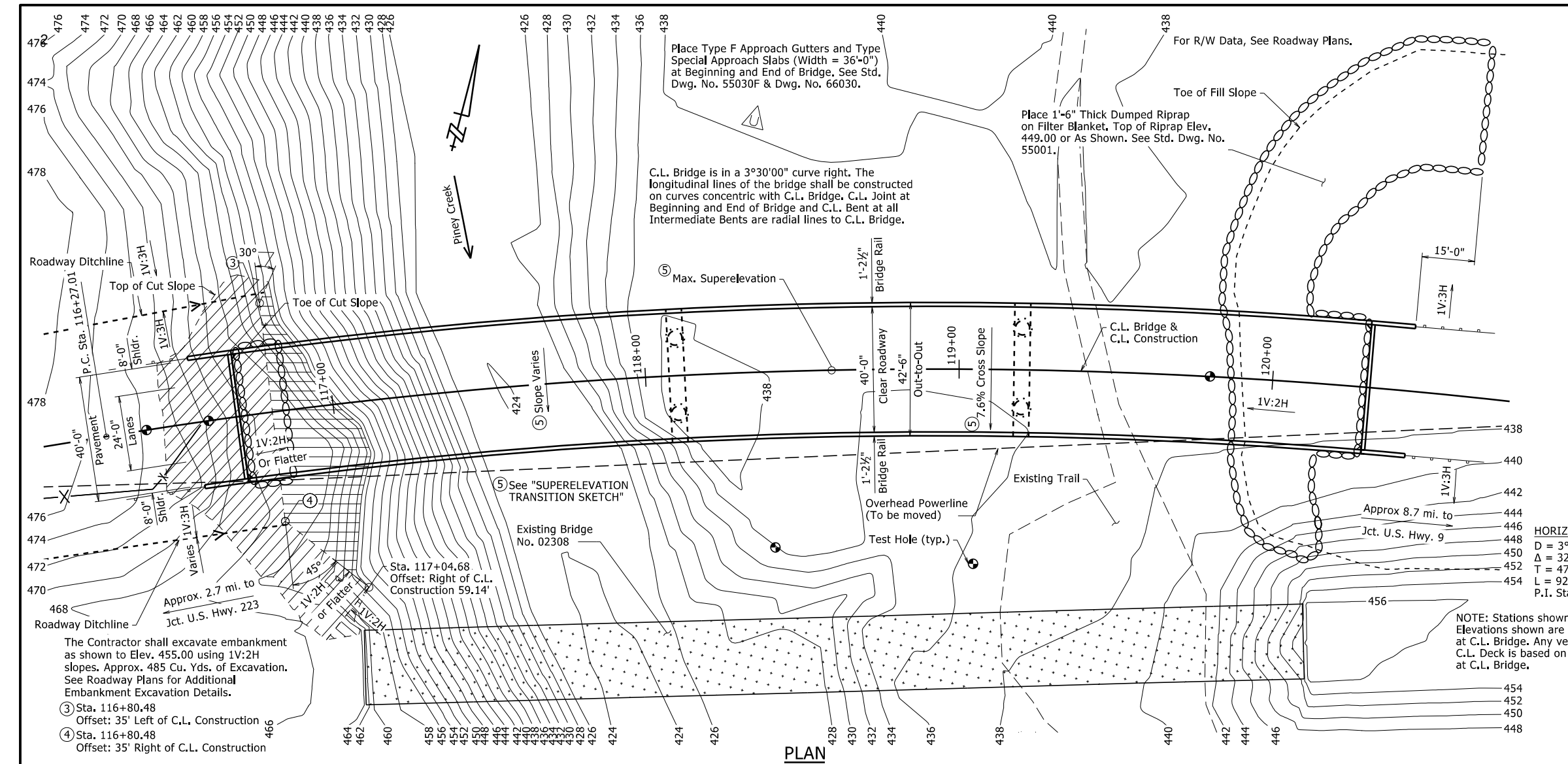
FLOOD DESCRIPTION	FREQUENCY YEARS	DISCHARGE CFS	① NATURAL WATER SURFACE ELEVATION FEET	WATER SURFACE ELEV. WITH BACKWATER FEET
Design	50	26740	447.5	448.2
Base	100	33070	449.1	450.3
Extreme	500	50140	452.6	454.9
Overtopping	>500	-	-	-

- ① Unconstricted water surface elevation without structure or roadway approaches.
- ② Q100 backwater elevation for existing structure = 449.6 ft  
Proposed Low Bridge Chord elevation = 458.78 ft @ Sta. 119+35.36  
Drainage Area = 78.5 square miles  
Historical H.W. Elev. = N/A

SHEET 1 OF 2  
LAYOUT OF BRIDGE  
HIGHWAY 56 OVER PINEY CREEK  
PINEY CREEK STR. & APPRS. (S)  
IZARD COUNTY

ROUTE 56 SEC. 1  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: RD DATE: 12/13/2021 FILENAME: b050423\_L1.dgn  
CHECKED BY: MCB DATE: 4/11/2023 SCALE: 1" = 20'-0"  
DESIGNED BY: MCB DATE: 12/13/2021  
BRIDGE NO. 07604 DRAWING NO. 66007



GENERAL NOTES:

BENCHMARK: Vertical Control Data are shown on the Survey Control Data Sheets.

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable Supplemental Specifications and Special Provisions, Section and Subsection refer to the Standard Construction Specifications unless otherwise noted in the Plans.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, Eighth Edition (2017).

LIVE LOADING: HL-93

SEISMIC ZONE: 2 SD1: 0.17 Site Class: C

SEISMIC OPERATIONAL CLASSIFICATION: Other

MATERIALS AND STRENGTHS:  
Class S(AE) Concrete (Superstructure) f'c = 4,000 psi  
Class S Concrete (Substructure) f'c = 3,500 psi  
Reinforcing Steel (AASHTO M 31 or M 322, Type A) fy = 60,000 psi  
Structural Steel (ASTM A709, Gr. 36) fy = 36,000 psi  
Structural Steel (ASTM A709, Gr. 50 or Gr. 50W) fy = 50,000 psi

BORING LOGS: Boring logs may be obtained from the Construction Contract Development Section of the Program Management Division.

STEEL PILING: All piles shall be HP 14X89 (Grade 50) and shall be driven with an approved air, steam, or diesel hammer to a minimum safe bearing capacity of 164 tons per pile into the material designated as Dolostone on the boring legend. Minimum penetration shall be 10' below natural ground for all piles in Bents 1 and 4. Piling in end bents shall be driven after embankment to bottom of cap is in place. Lengths shown are for estimating quantities and for use in determining payment for cut-off and build up in accordance with Section 805. The Contractor shall use approved steel H-Pile driving points on all piles.

PREBORING: Preboring is required for all piles in Bents 1 and 4. The depth of preboring shall be to a minimum 3' depth into material designated as Dolostone on the boring legend. The actual size and depth of preboring shall be determined in the field by the Engineer. The Contractor shall be responsible for keeping prebored holes free of debris prior to driving piles and backfilling which may require the use of temporary casings or other approved methods. After driving is completed, the prebored hole shall be backfilled with Class S Concrete to the top of the rock and the remaining length backfilled in accordance with Subsection 805.08(a). Any related cost for backfilling and temporary casing will not be paid for directly, but shall be considered subsidiary to the item "Preboring".

DRILLED SHAFTS: Drilled shafts at Bents 2 and 3 shall be constructed in accordance with Special Provision "Drilled Shaft Foundations". Drilled shafts shall be socketed into material designated as Dolostone on the boring legend and to the minimum rock penetrations and tip elevations shown in the plans. No adjustment to plan tip elevations shall be made without prior approval from the Engineer. Temporary casing may be required.

NONDESTRUCTIVE TESTING: Crosshole Sonic Logging (CSL) shall be performed on each drilled shaft. Testing shall be performed in accordance with Special Provision "Nondestructive Testing of Drilled Shafts".

PAINTING: All Grade 50W structural steel, except galvanized members, surfaces in contact with concrete, and the expansion device, within ten feet of bridge deck expansion joints shall be painted as specified in Subsection 807.75. The color of paint shall be Brown equal or close to Federal Std. 595B, Color Chip No. 30070 and as approved by the Engineer. The finish system may be applied in the shop. Any damage to the paint system occurring during transport or installation shall be corrected according to the manufacturer's recommendations at no cost to the Department. ASTM F3125, Grade A325 Type 3 bolts shall be used within these painted zones and shall be painted.

BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

PROTECTIVE SURFACE TREATMENT: Class 2 Protective Surface Treatment shall be applied to the roadway surface and to the roadway face and top of the concrete bridge rails in accordance with Section 803.

DETAIL DRAWINGS:	DRAWING NO.
Bent 1	66009-66012
Intermediate Bents	66013-66016
Bent 4	66017-66020
Elastomeric Bearings	66021
360'-0" Cont. Plate Girder Unit	66022-66029
Type Special Approach Slab	66030
Type F Approach Gutter	55030F
Dumped Riprap	55001
General Notes For Steel Bridge Structures	55006
Details For Steel Bridge Structures	55007
Poured Silicone Joints	55008
Bridge Traffic Rail	55070

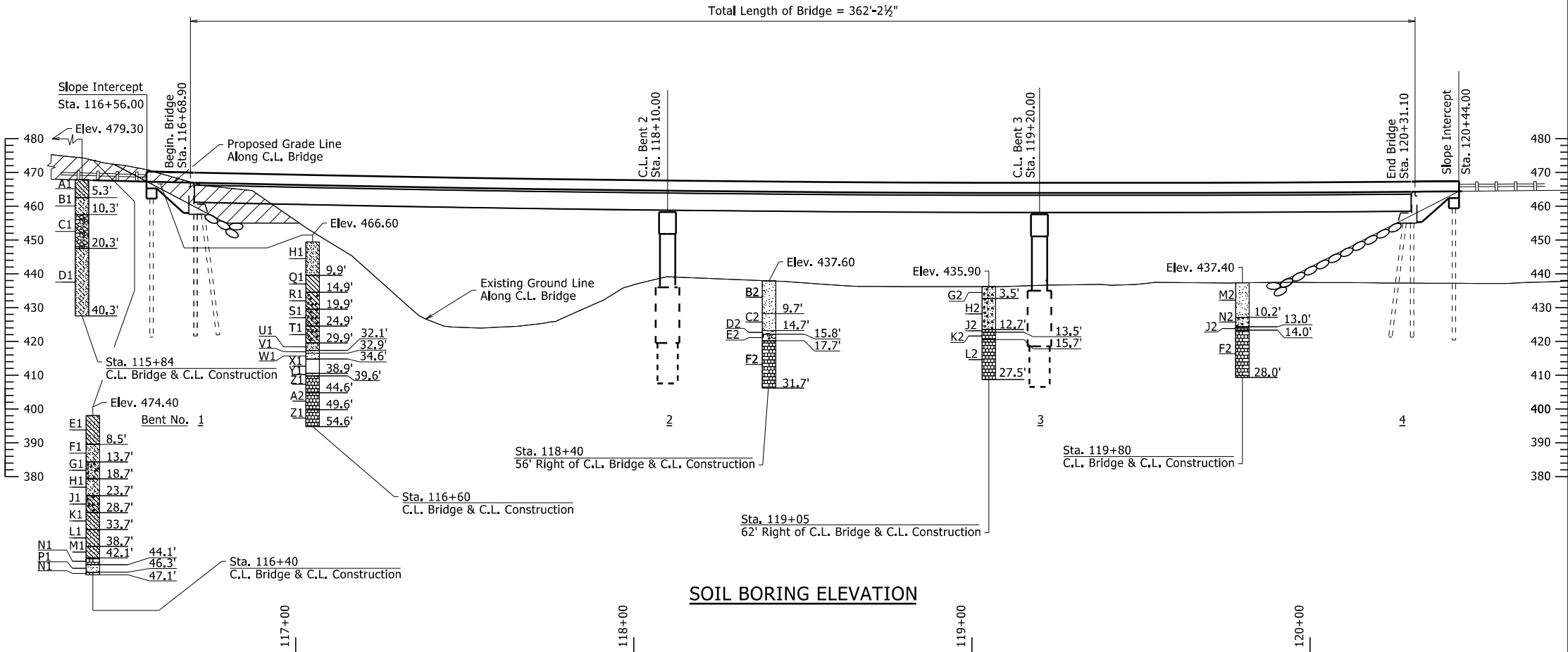
EXISTING BRIDGE: Existing Bridge No. 02308 (Log Mile 5.56) is 26.7' wide (24' clear roadway) and 302' long and consists of 6 - 50' steel multi-beam spans with a concrete deck, supported by reinforced concrete abutments and reinforced concrete bents with spread footings. The existing bridge is located approximately 60' downstream from the proposed new bridge. Plans of the existing structure, if available, may be obtained upon request to the Construction Contract Development Section of the Program Management Division.

REMOVAL AND SALVAGE: After the new bridge is open to traffic, the Contractor shall remove existing Bridge No. 02308 in accordance with Section 205. All material from the existing bridge shall become the property of the Contractor except the following which shall remain the property of the State:

12 - W30X116 beams

The Contractor shall notify the Department prior to removal to determine the specific pieces deemed salvageable. The Contractor shall provide temporary storage and on-site loading onto ARDOT equipment for removal of salvage items from the site. This work shall be considered subsidiary to the item "Removal of Existing Bridge Structure (Site No. )".

MAINTENANCE OF TRAFFIC: See Roadway Plans.



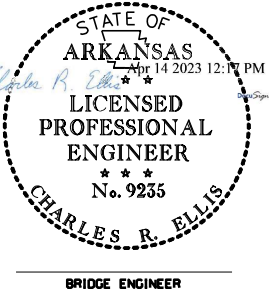
SOIL BORING ELEVATION

BORING LEGEND

A1-Reddish Brown Sandy Clay  
B1-Reddish Brown Clayey Sand  
C1-Reddish Brown Clayey Sand with Gravel and Cobbles  
D1-Moist, Reddish Brown Clayey Sand  
E1-Moist, Hard, Reddish Brown Sandy Clay  
F1-Moist, Very Dense, Reddish Brown Clayey Sand  
G1-Moist, Very Dense, Reddish Brown Clayey Sand with Gravel  
H1-Moist, Medium Dense, Reddish Brown Clayey Sand  
J1-Moist, Stiff, Reddish Brown Sandy Clay with Gravel (Sandstone Fragments)  
K1-Moist, Stiff, Reddish Brown Sandy Clay  
L1-Moist, Medium Stiff, Reddish Brown Sandy Clay  
M1-Wet, Soft, Reddish Brown Sandy Clay  
N1-DOLOSTONE - Slightly Weathered, Moderately Hard, Occasional Fractures, Light Gray  
P1-SANDSTONE - Slightly Weathered, Cemented, Calcareous, Light Gray  
Q1-Moist, Very Stiff, Reddish Brown Clay  
R1-Moist, Very Stiff, Reddish Brown Clay with Gravel (Sandstone Fragments)  
S1-Moist, Hard, Reddish Brown Sandy Clay with Gravel (Sandstone Fragments)  
T1-Moist, Medium Stiff, Reddish Brown Sandy Clay with Gravel (Sandstone Fragments)  
U1-Moist, Very Loose, Reddish Brown Clayey Sand  
V1-SANDSTONE  
W1-SANDSTONE - Slightly Weathered, Cemented, Calcareous, Light Gray  
X1-Cavity  
Y1-SANDSTONE - Highly Weathered, Cemented, Gray and Reddish Brown  
Z1-DOLOSTONE - Slightly Weathered, Moderately Hard, Light Gray  
A2-DOLOSTONE - Slightly Weathered, Moderately Hard, Frequent Healed Fractures and Dolomite Crystals, Light Gray  
B2-Moist, Loose, Brown Sand  
C2-Wet, Loose, Brown Sand with Some Gravel  
D2-Wet, Dense, Brown Sand with Gravel  
E2-Gravel and Cobbles  
F2-DOLOSTONE - Unweathered, Moderately Hard, Frequent Dolomite Crystals, Gray  
G2-Sand with Gravel  
H2-Wet, Medium Dense, Brown Sand with Gravel  
J2-DOLOSTONE  
K2-DOLOSTONE - Weathered, Moderately Hard, Occasional Fractures and Dolomite Crystals, Gray  
L2-DOLOSTONE - Unweathered, Moderately Hard, Occasional Fractures and Dolomite Crystals, Gray  
M2-Moist, Medium Dense, Brown Sand  
N2-Wet, Loose, Brown Gravel with Sand

"N" VALUES

Sta. 116+40 - C.L. Bridge & C.L. Construction	Sta. 119+05 - 62' Right of C.L. Bridge & C.L. Construction
4.0 - 5.0, N=34	4.0 - 5.0, N=13
9.0 - 10.0, N = 60	9.0 - 10.0, N=13
14.2 - 15.2, N=59	13.5 - 13.5, N=10
19.2 - 20.2, N=28	
24.2 - 25.2, N=14	
29.2 - 30.2, N=14	
34.2 - 35.2, N=6	
39.2 - 40.2, N=3	
Sta. 116+60 - C.L. Bridge & C.L. Construction	Sta. 119+80 - C.L. Bridge & C.L. Construction
5.4 - 6.4, N=24	5.7 - 6.7, N=15
10.4 - 11.4, N=23	10.7 - 11.7, N=6
15.4 - 16.4, N=22	
20.4 - 21.4, N=36	
25.4 - 26.4, N=7	
30.4 - 31.4, N=4	
Sta. 118+40 - 56' Right of C.L. Bridge & C.L. Construction	
5.2 - 6.2, N=9	
10.2 - 11.2, N=5	
15.2 - 16.2, N=36	



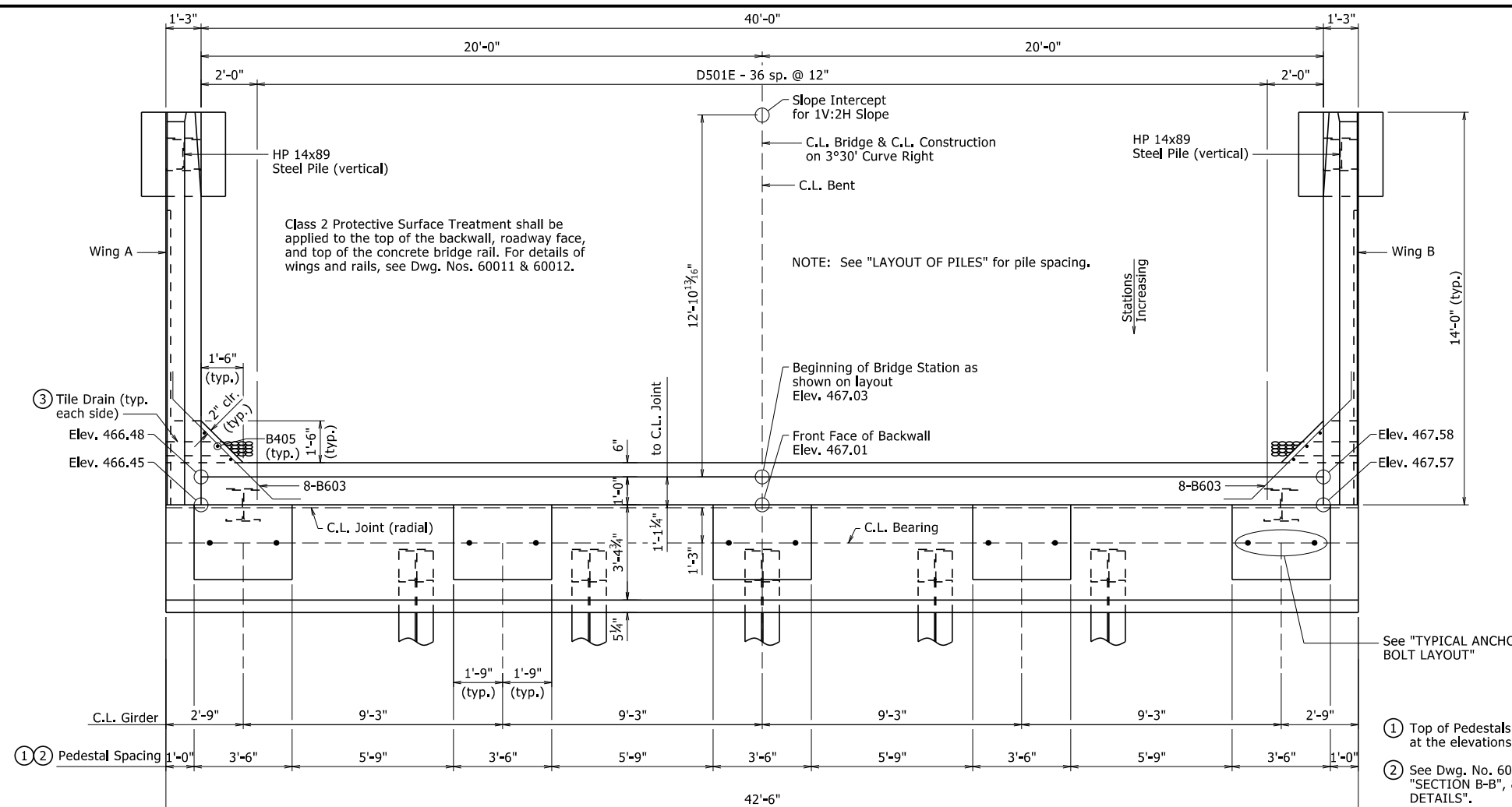
SHEET 2 OF 2  
LAYOUT OF BRIDGE  
HIGHWAY 56 OVER PINEY CREEK  
PINEY CREEK STR. & APPRS. (S)  
IZARD COUNTY

ROUTE 56 SEC. 1  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

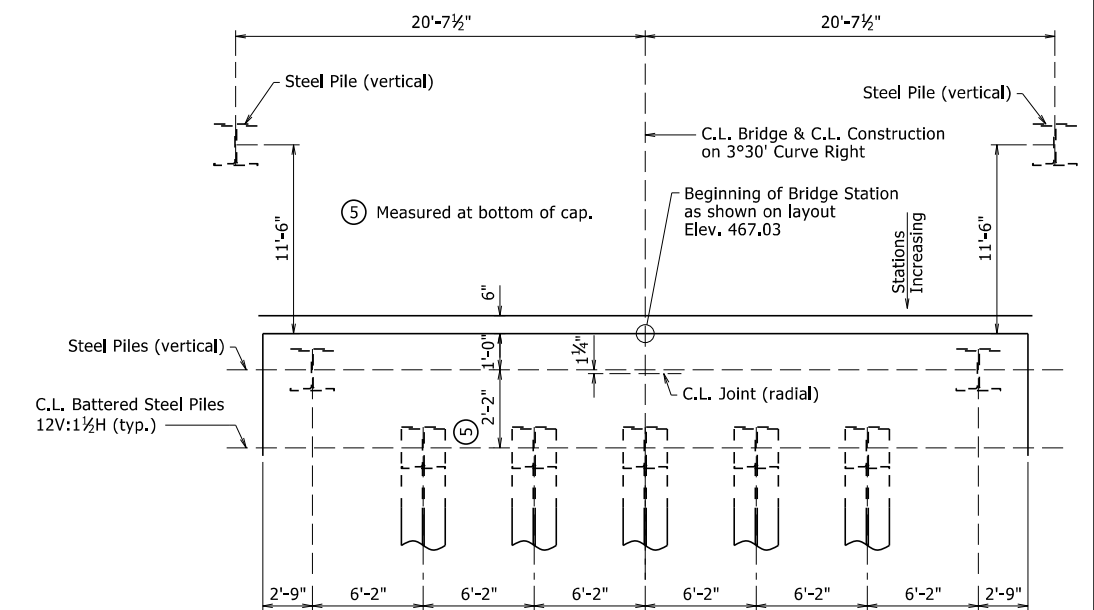
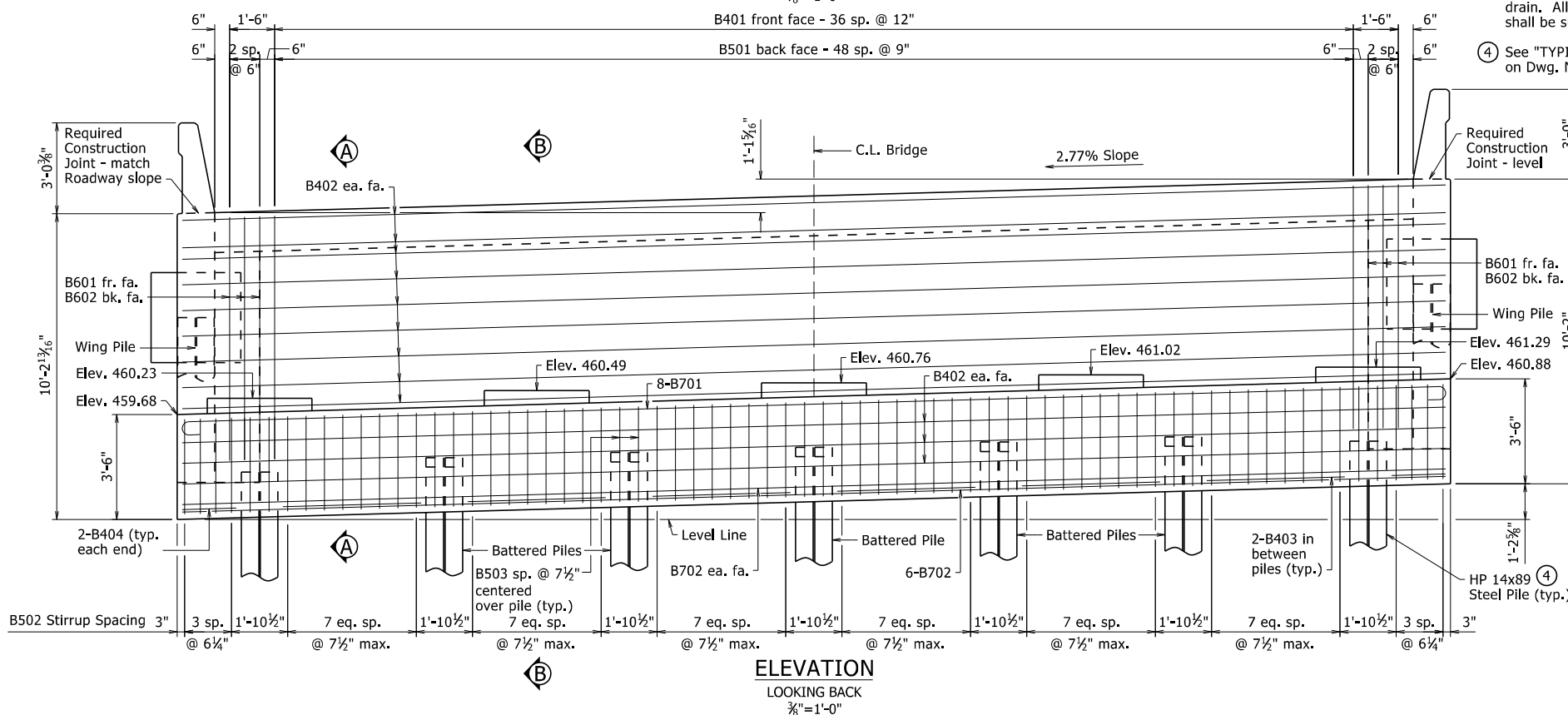
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CHECKED BY: MCB DATE: 4/11/2023 SCALE: 1" = 20'-0"  
DESIGNED BY: MCB DATE: 12/13/2021  
BRIDGE NO. 07604 DRAWING NO. 66008



DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	28	61
		07604 - BENT 1 - 66009				

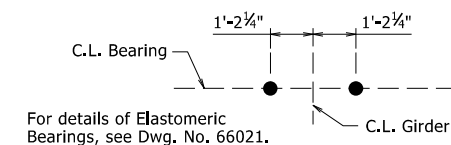


PLAN  
LOOKING BACK



LAYOUT OF PILES  
NO SCALE

NOTE: All Piles shall be HP 14x89.



TYPICAL ANCHOR BOLT LAYOUT  
NO SCALE

NOTES:

For additional "GENERAL NOTES", see Std. Dwg. No. 55006.

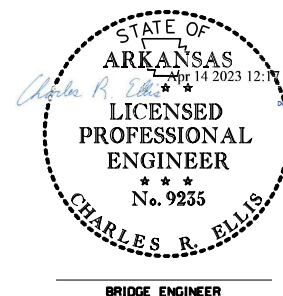
For Joint Details see Std. Dwg. No. 55008.

All piling shall be Grade 50. For details of Steel H-Piling, see Dwg. No. 66010.

Structural steel, unless noted otherwise, in end bents shall be ASTM A709, Gr. 50W and shall be paid for as "Structural Steel in Girder Spans (A709, Gr. 50W)".

No portion of the backwall shall be poured before girders are in place. The portion of the backwall above the optional construction joint at the paving bracket shall not be placed until the deck pour has been made. Refer to the "EXPANSION DEVICE INSTALLATION AT END BENTS" note, see Std. Dwg. No. 55008. No heavy construction equipment shall be allowed within 10' of the backwall before the deck concrete placement for the adjacent span has been completed.

For additional information, see Layout.



SHEET 1 OF 4  
DETAILS OF BENT 1

# ROUTE SEC. ARKANSAS STATE HIGHWAY COMMISSION LITTLE ROCK, ARK.

DRAWN BY: CGP      DATE: 12/05/2022      FILENAME: b050423\_b1.dgn  
 CHECKED BY: DPT      DATE: 02/21/2023      SCALE: AS NOTED  
 DESIGNED BY: DPT      DATE: 11/2022

BRIDGE NO. 07604      DRAWING NO. 66009

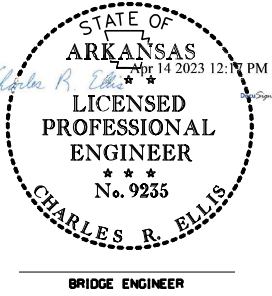
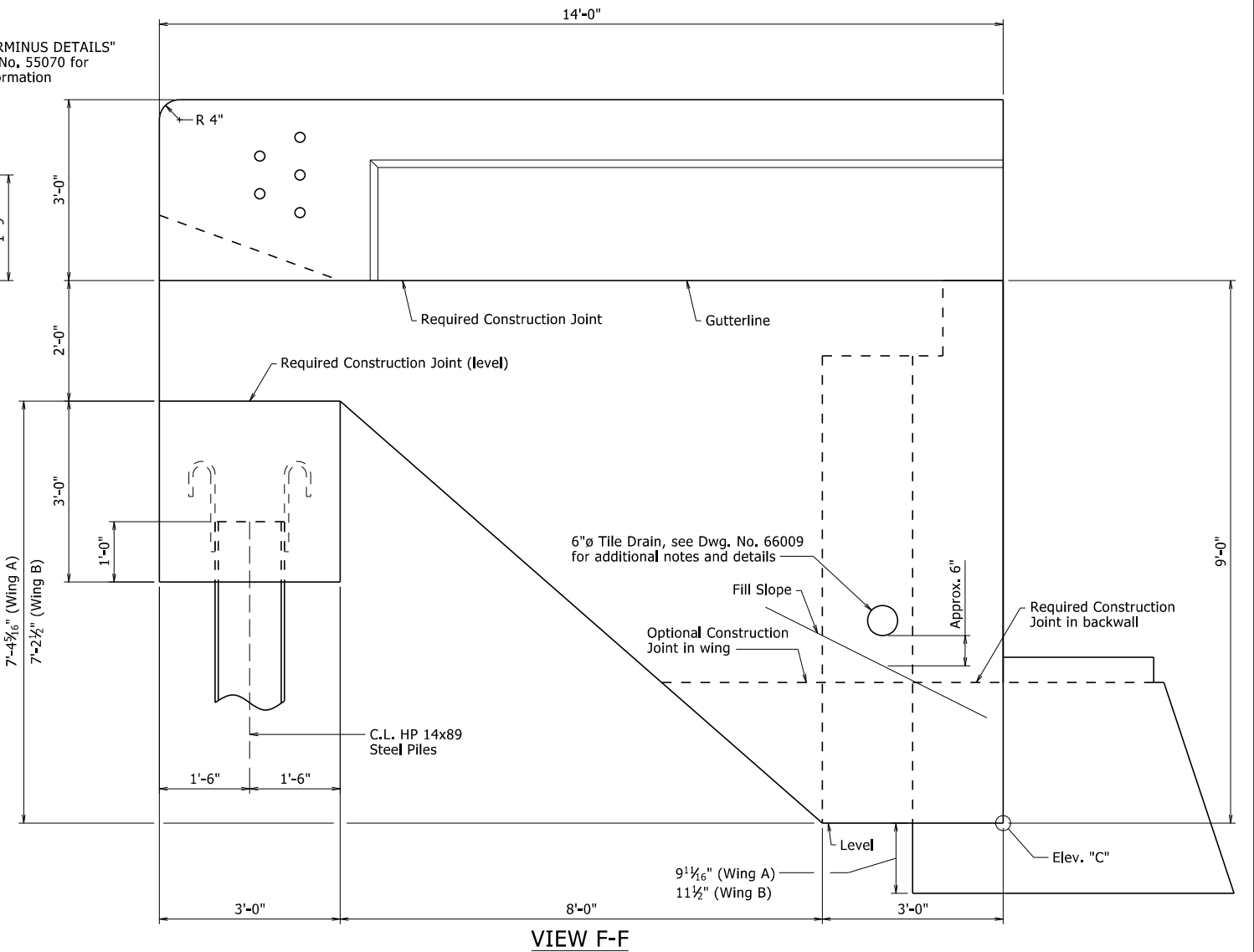
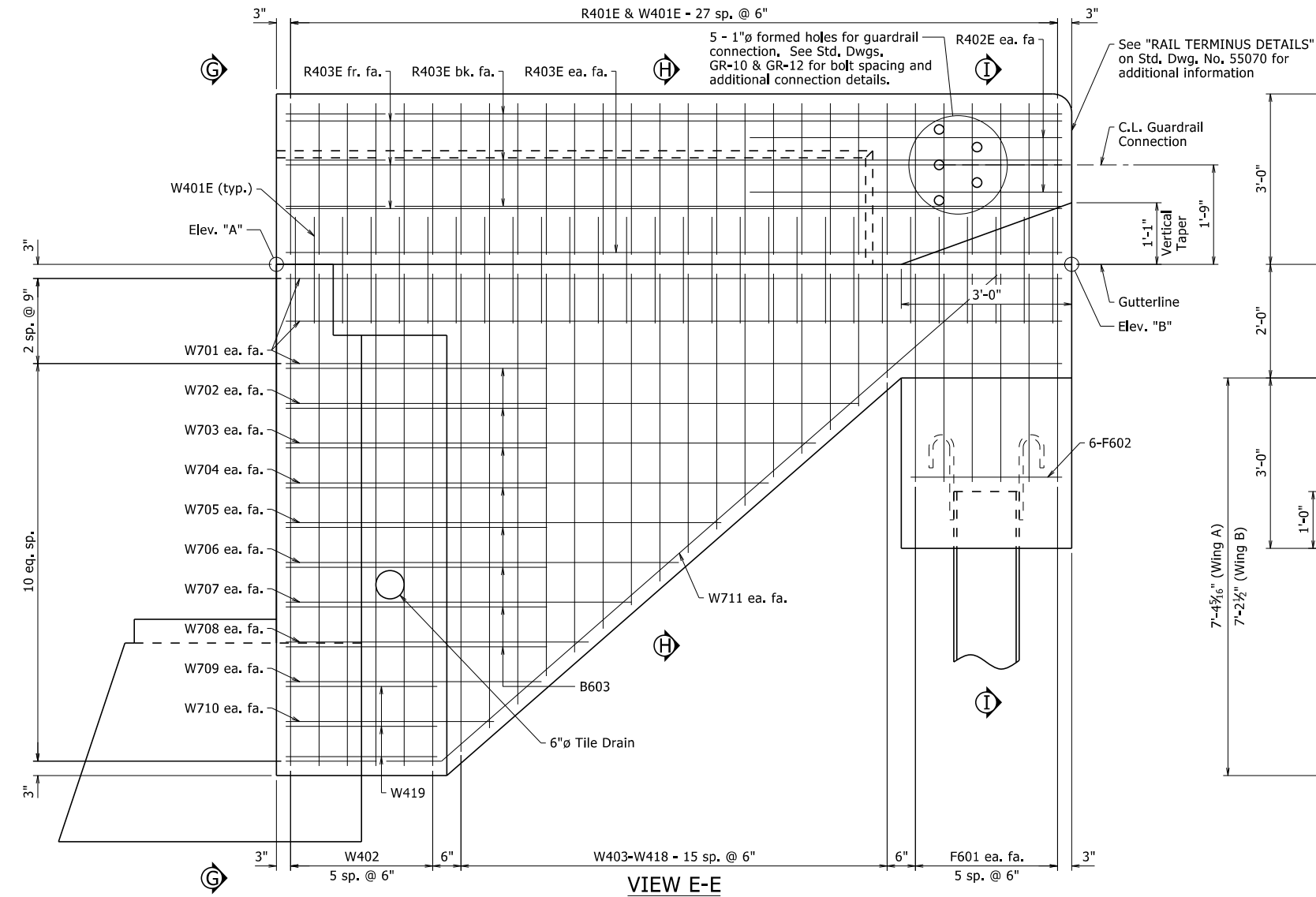
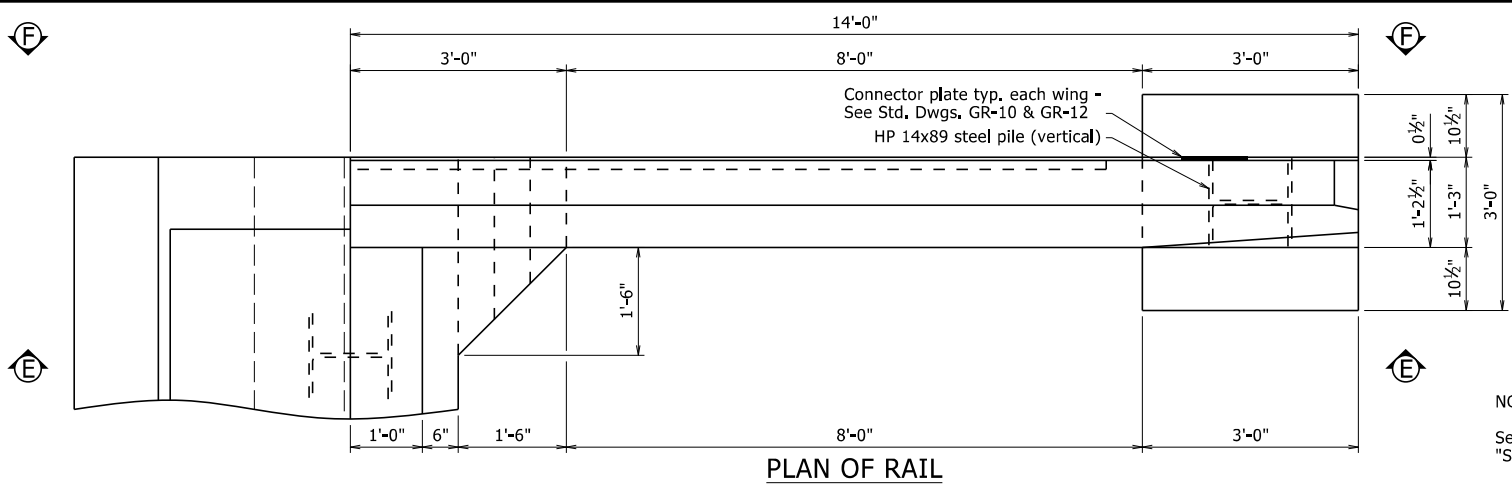
PRINT DATE: 4/14/2023



DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	30	61
07604 - BENT 1 - 66011						

	Elev. "A"	Elev. "B"	Elev. "C"
Wing A	466.45	466.81	457.45
Wing B	467.57	467.78	458.57

NOTE:  
See Dwg. No. 66012 for "VIEW G-G",  
"SECTION H-H", & "SECTION I-I".



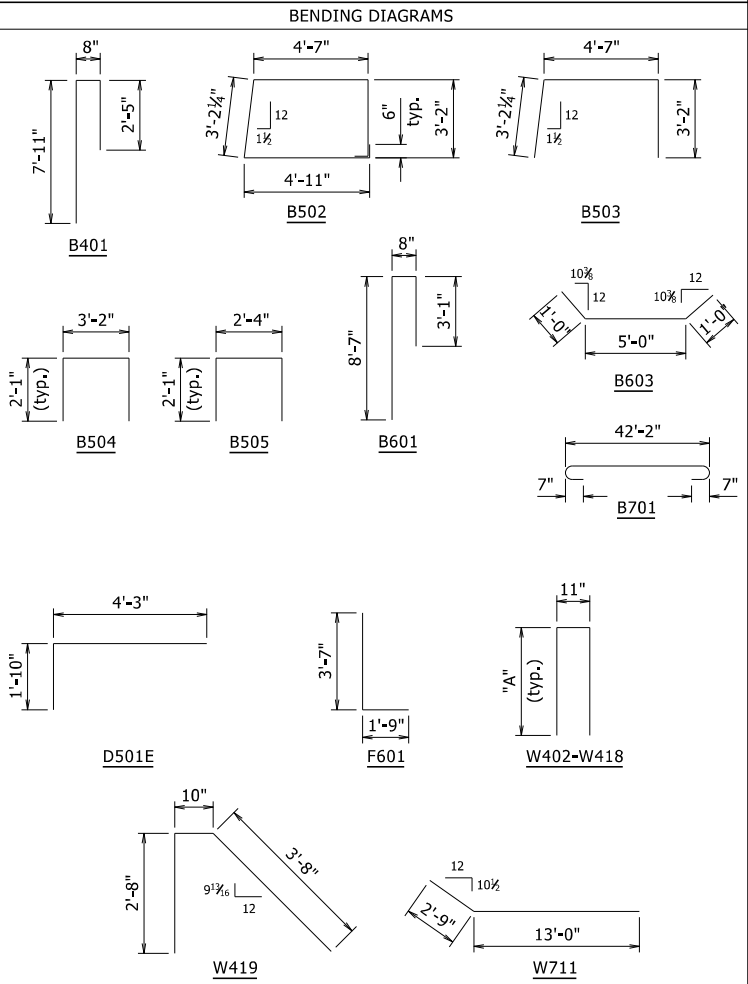
SHEET 3 OF 4  
DETAILS OF BENT 1

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: CGP DATE: 12/05/2022 FILENAME: b050423\_b1.dgn  
CHECKED BY: DPT DATE: 02/21/2023 SCALE: 3/4" = 1'-0"  
DESIGNED BY: DPT DATE: 11/2022  
BRIDGE NO. 07604 DRAWING NO. 66011

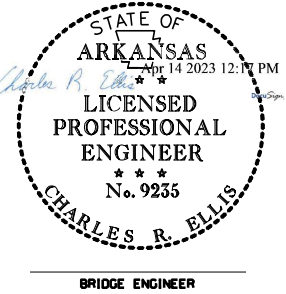
BAR LIST

MARK	NO.	REQ'D	"A"	LENGTH	P.D.
B401	37			10'-10"	2"
B402	24			42'-2"	Str.
B403	12			4'-7"	Str.
B404	4			1'-9"	Str.
B405	6			7'-5"	Str.
B501	49			7'-0"	Str.
B502	56			16'-5"	2½"
B503	14			10'-9"	2½"
B504	20			7'-2"	2½"
B505	20			6'-4"	2½"
B601	6			12'-0"	4½"
B602	6			7'-5"	Str.
B603	16			7'-0"	4½"
B701	8			43'-10"	5¼"
B702	8			42'-2"	Str.
D501E	37			6'-0"	2½"
F601	24			5'-3"	4½"
F602	12			2'-8"	Str.
R401E	56			6'-4"	2½"
R402E	8			5'-6"	Str.
R403E	16			13'-8"	Str.
W401E	56			3'-11"	3¾"
W402	12			8'-8"	18'-1"
W403	2			8'-5"	17'-7"
W404	2			8'-0"	16'-9"
W405	2			7'-7"	15'-11"
W406	2			7'-1"	14'-11"
W407	2			6'-8"	14'-1"
W408	2			6'-3"	13'-3"
W409	2			5'-10"	12'-5"
W410	2			5'-5"	11'-7"
W411	2			4'-11"	10'-7"
W412	2			4'-6"	9'-9"
W413	2			4'-1"	8'-11"
W414	2			3'-7"	7'-11"
W415	2			3'-2"	7'-1"
W416	2			2'-9"	6'-3"
W417	2			2'-4"	5'-5"
W418	2			1'-10"	4'-5"
W419	6			7'-1"	2"
W701	12			13'-8"	Str.
W702	4			10'-1"	Str.
W703	4			9'-4"	Str.
W704	4			8'-6"	Str.
W705	4			7'-8"	Str.
W706	4			6'-11"	Str.
W707	4			6'-1"	Str.
W708	4			5'-4"	Str.
W709	4			4'-6"	Str.
W710	4			3'-8"	Str.
W711	4			15'-9"	5¼"



Dimensions are out to out of bars.  
Bars with the "E" suffix shall be epoxy coated.

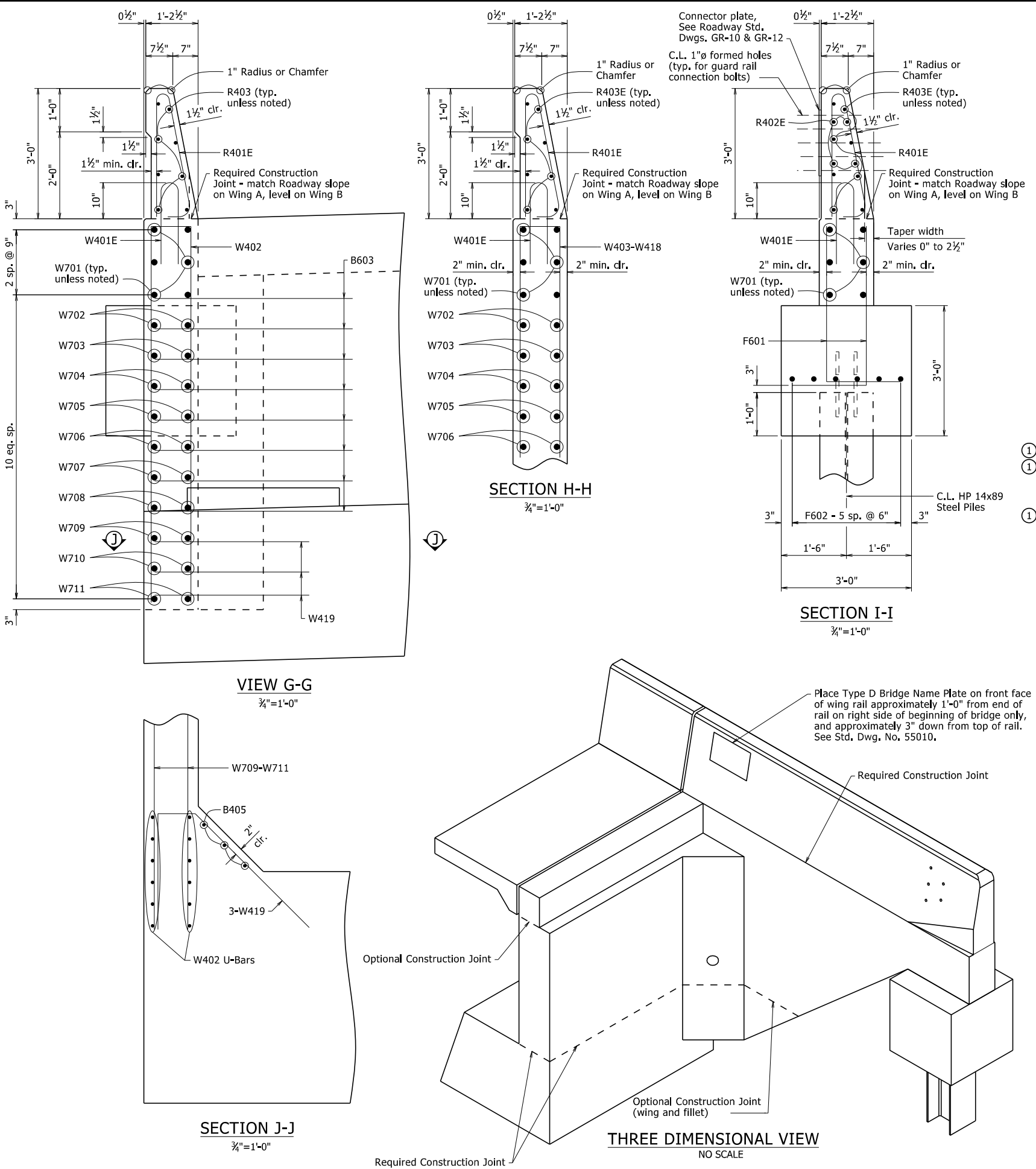
① See Std. Dwg. No. 55070 for details of rail reinforcing, and location of bars with an "R" prefix & W401E.



SHEET 4 OF 4  
DETAILS OF BENT 1

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

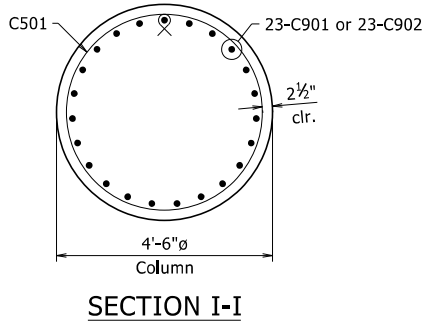
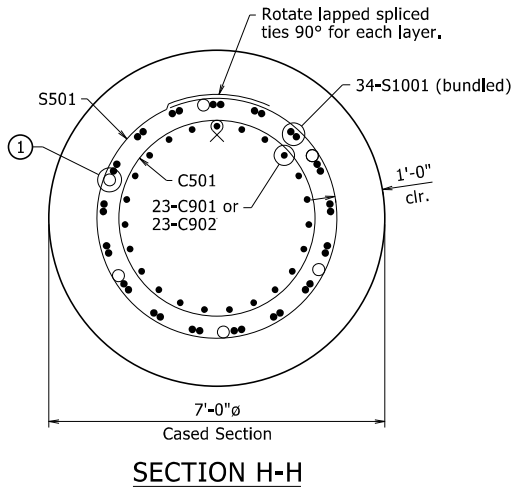
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CHECKED BY: DPT DATE: 02/21/2023 SCALE: AS NOTED  
DESIGNED BY: DPT DATE: 11/2022  
BRIDGE NO. 07604 DRAWING NO. 66012



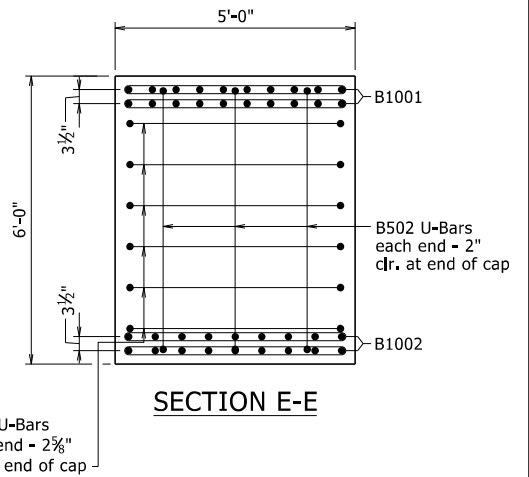
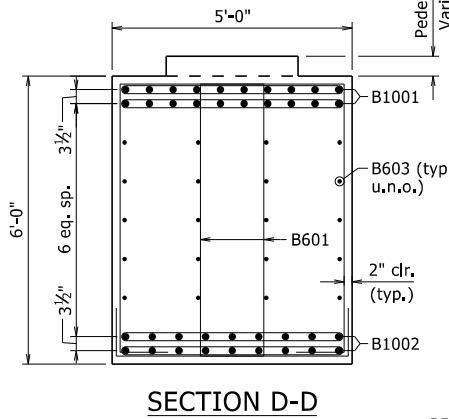
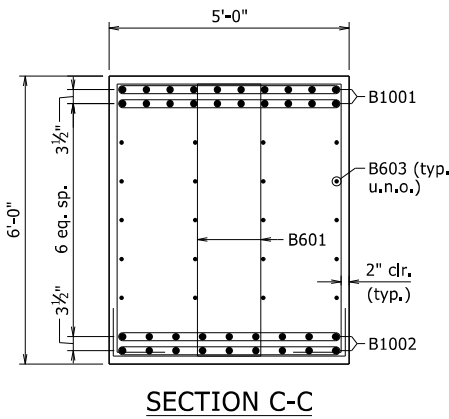
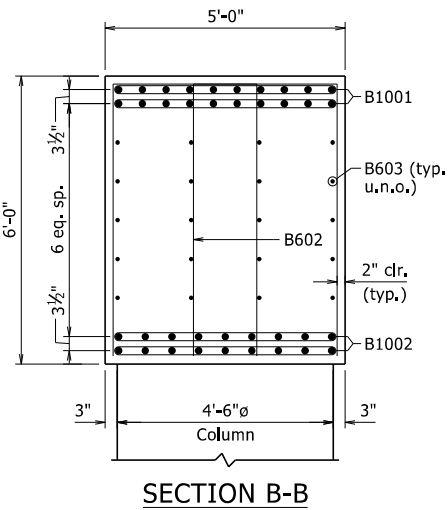
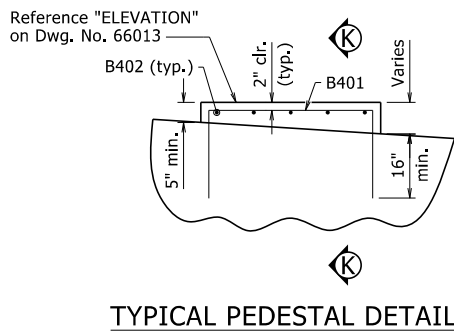
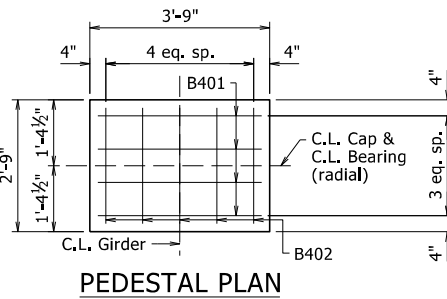
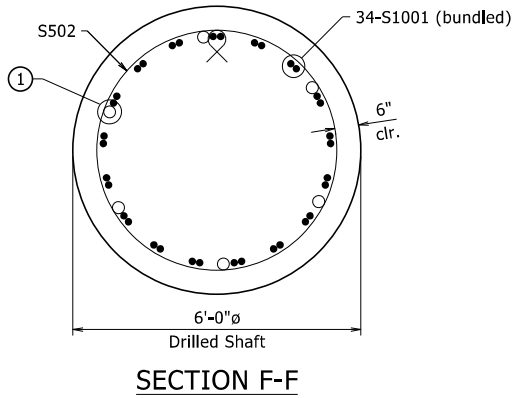
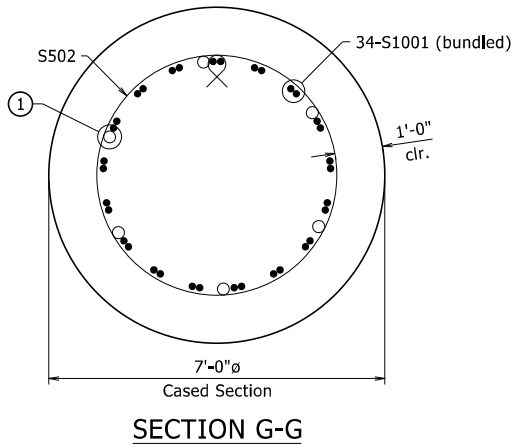




DATE REVISED	DATE REVISED	FIG. NO. DWT. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	33	61
07604 - BENT 2 - 66014						

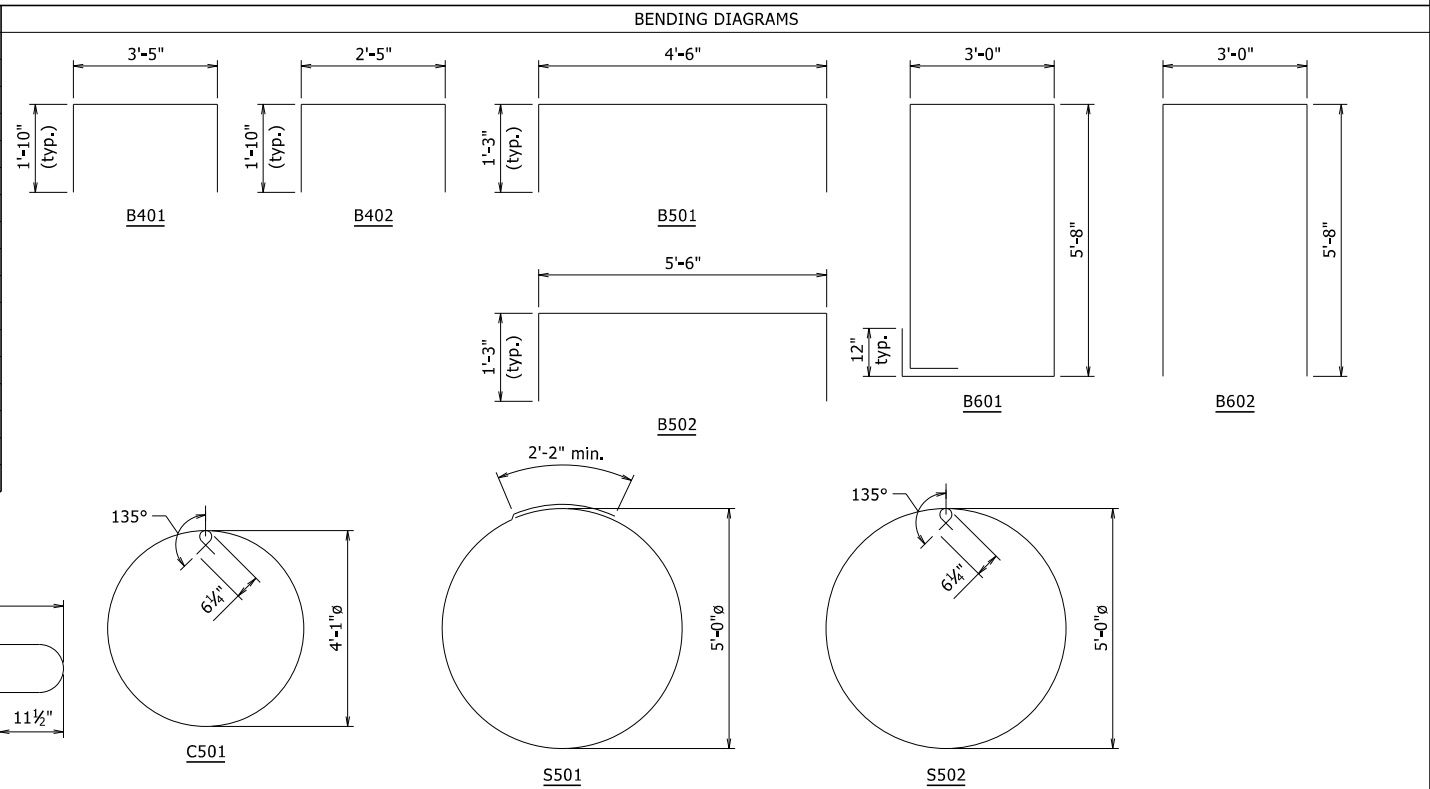


① 6-1 1/2"ø min. Schedule 40 Steel Pipes equally spaced. See Job SP "NONDESTRUCTIVE TESTING OF DRILLED SHAFTS".

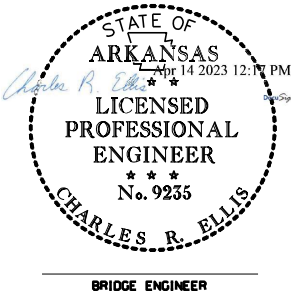
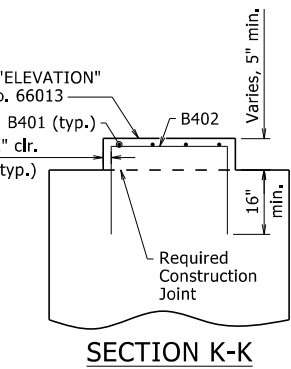


### BAR LIST

MARK	NO. REQ'D	LENGTH	P.D.
B401	20	6'-11"	2"
B402	25	5'-11"	2"
B501	12	6'-10"	2 1/2"
B502	6	7'-10"	2 1/2"
B601	96	18'-6"	4 1/2"
B602	32	14'-2"	4 1/2"
B603	20	42'-3"	Str.
B1001	20	45'-1"	10"
B1002	18	42'-3"	Str.
C501	228	14'-2"	3 3/4"
C901	23	26'-7"	Str.
C902	23	25'-1"	Str.
S501	22	17'-9"	3 3/4"
S502	46	17'-1"	3 3/4"
S1001	68	28'-2"	Str.



② Non-pay item - Subsidiary to the pay item "Drilled Shaft (72" Dia.)".

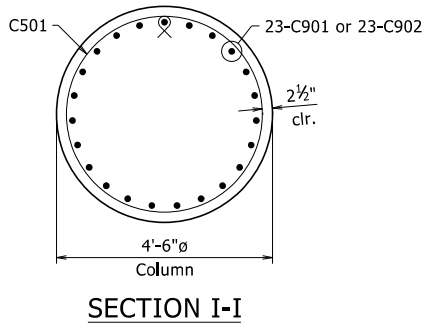
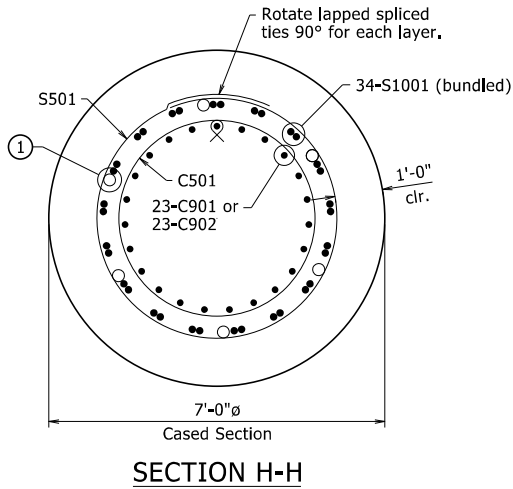


SHEET 2 OF 2  
DETAILS OF BENT 2

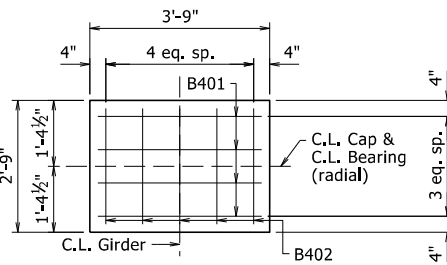
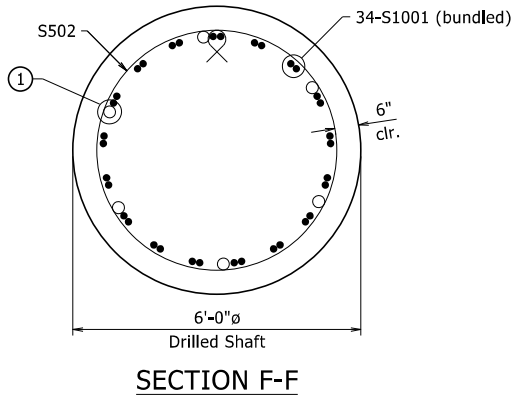
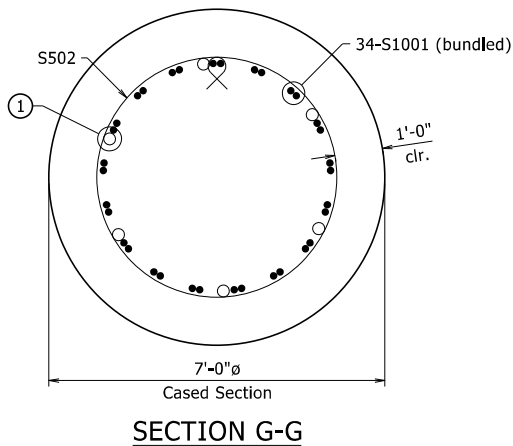
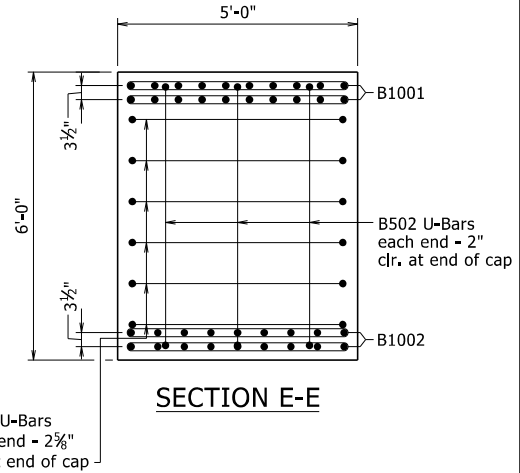
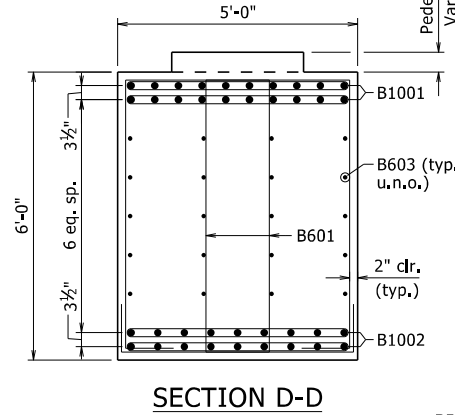
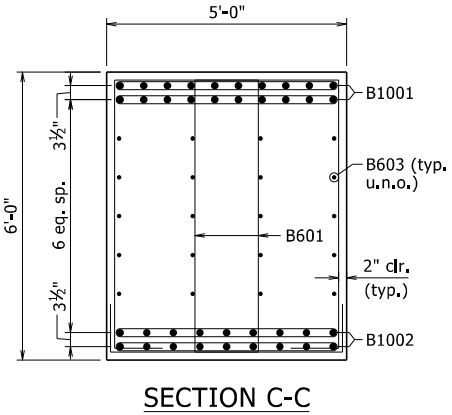
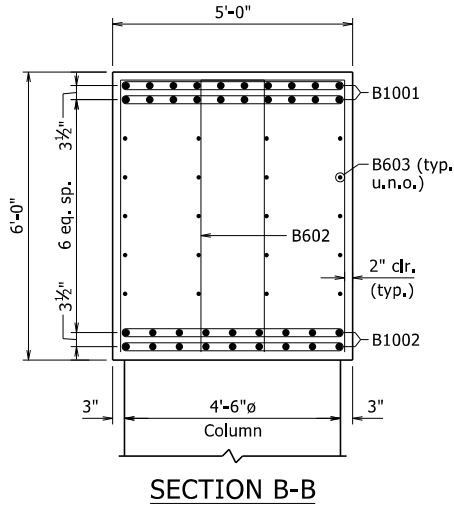
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: CGP DATE: 11/02/2022 FILENAME: b050423\_b2.dgn  
CHECKED BY: DPT DATE: 12/08/2022 SCALE: 1/2" = 1'-0"  
DESIGNED BY: DPT DATE: 10/2022  
BRIDGE NO. 07604 DRAWING NO. 66014

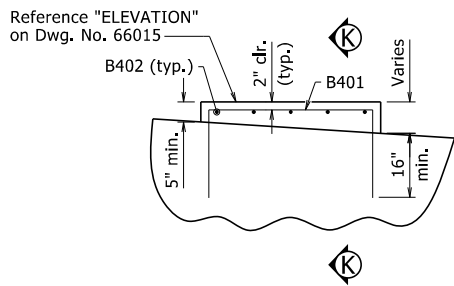




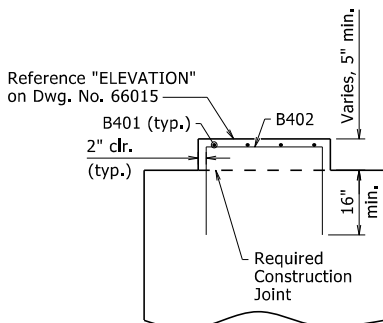
① 6-1 1/2"ø min. Schedule 40 Steel Pipes equally spaced. See Job SP "NONDESTRUCTIVE TESTING OF DRILLED SHAFTS".



PEDESTAL PLAN



TYPICAL PEDESTAL DETAILS



SECTION K-K

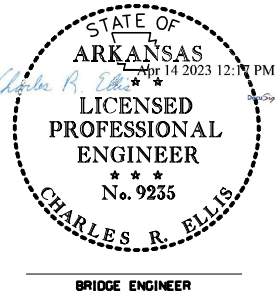
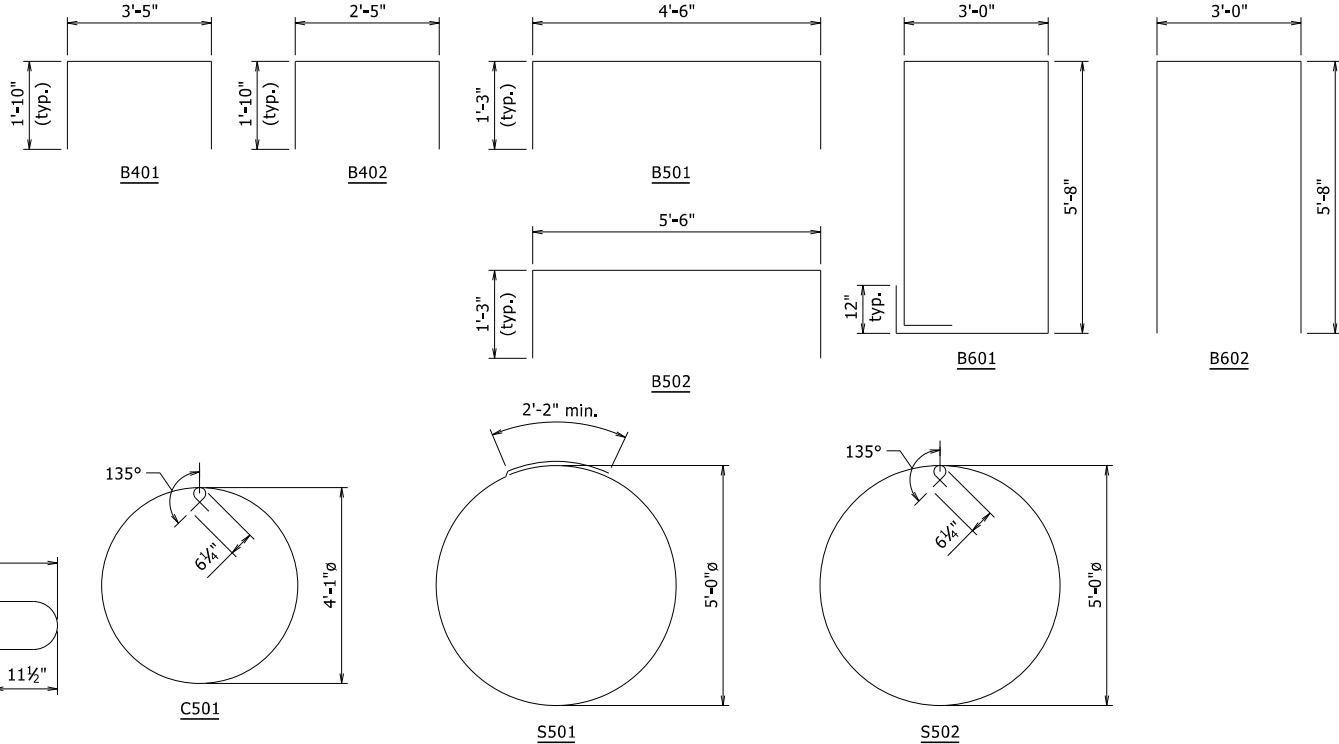
MARK	NO. REQ'D	LENGTH	P.D.
B401	20	6'-11"	2"
B402	25	5'-11"	2"
B501	12	6'-10"	2 1/2"
B502	6	7'-10"	2 1/2"
B601	96	18'-6"	4 1/2"
B602	32	14'-2"	4 1/2"
B603	20	42'-3"	Str.
B1001	20	45'-1"	10"
B1002	18	42'-3"	Str.
C501	230	14'-2"	3 3/4"
C901	23	27'-3"	Str.
C902	23	25'-5"	Str.
S501	22	17'-9"	3 3/4"
S502	46	17'-1"	3 3/4"
S1001	68	28'-2"	Str.

②  
②  
②

② Non-pay item - Subsidiary to the pay item "Drilled Shaft (72" Dia.)".

BAR LIST

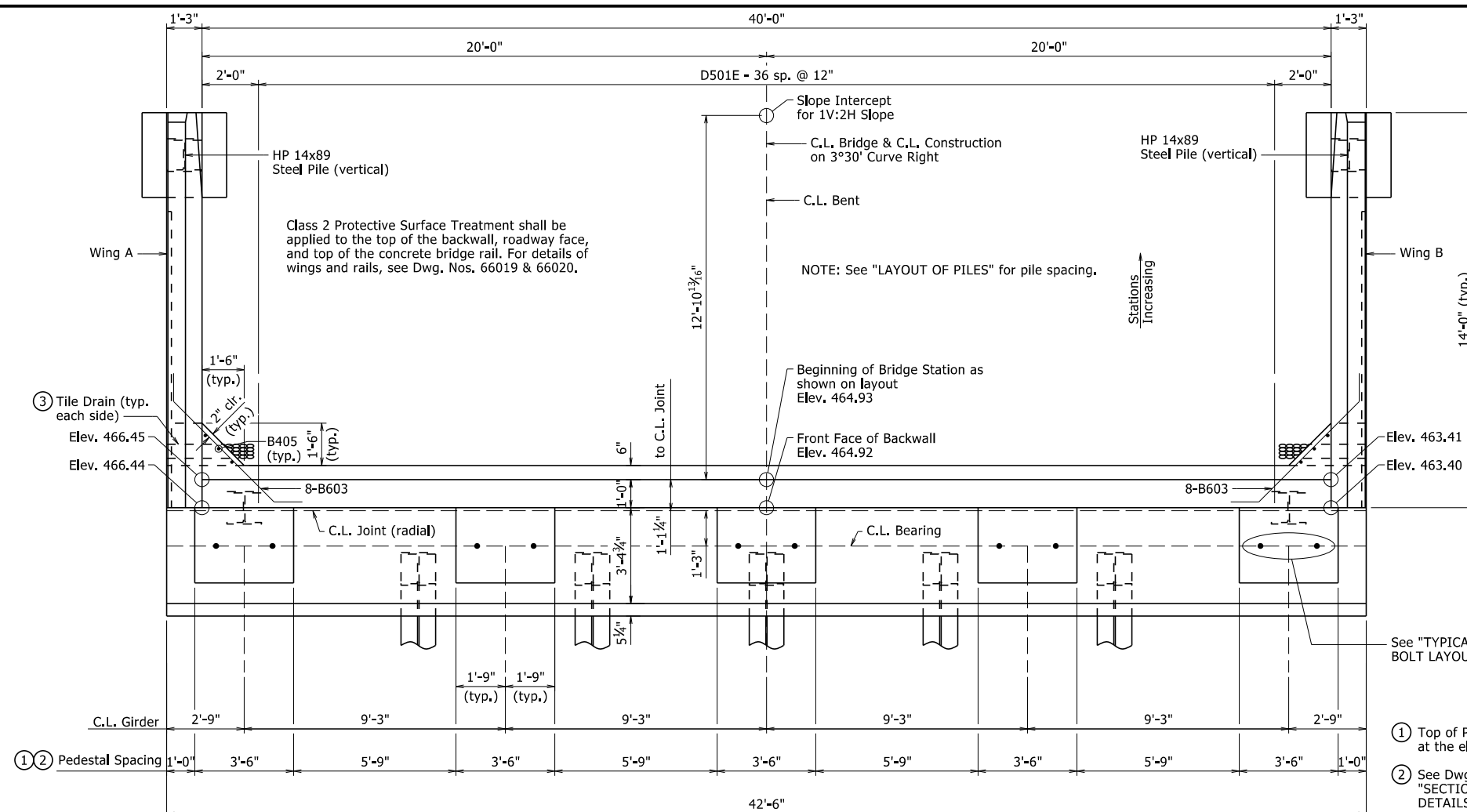
BENDING DIAGRAMS



SHEET 2 OF 2  
DETAILS OF BENT 3  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: CGP DATE: 11/02/2022 FILENAME: b050423\_b3.dgn  
CHECKED BY: DPT DATE: 12/08/2022 SCALE: 1/2" = 1'-0"  
DESIGNED BY: DPT DATE: 10/2022  
BRIDGE NO. 07604 DRAWING NO. 66016



DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
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		07604 - BENT 4 - 66017				

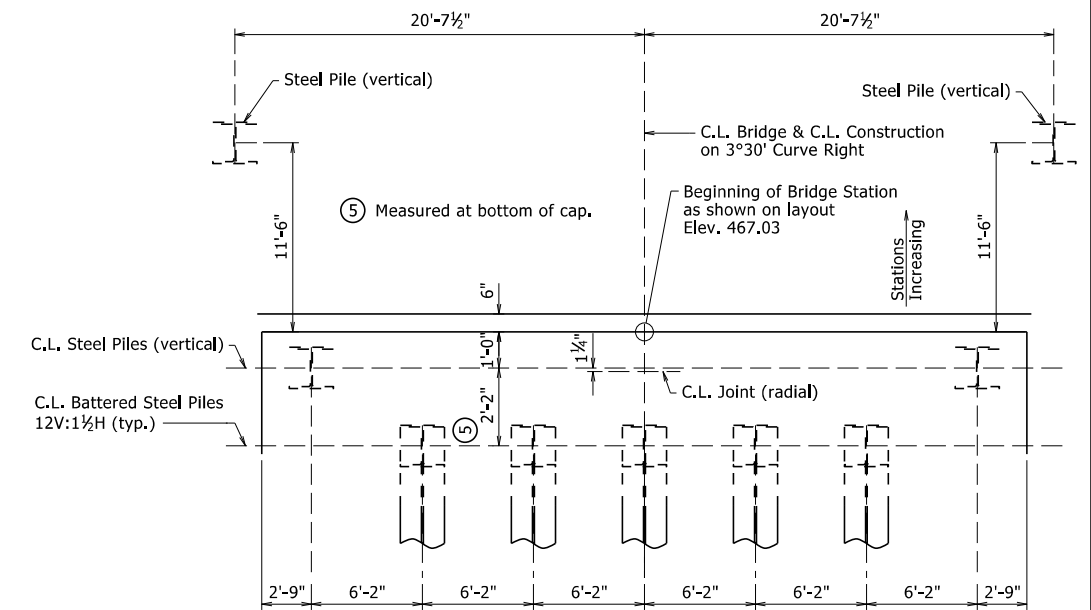
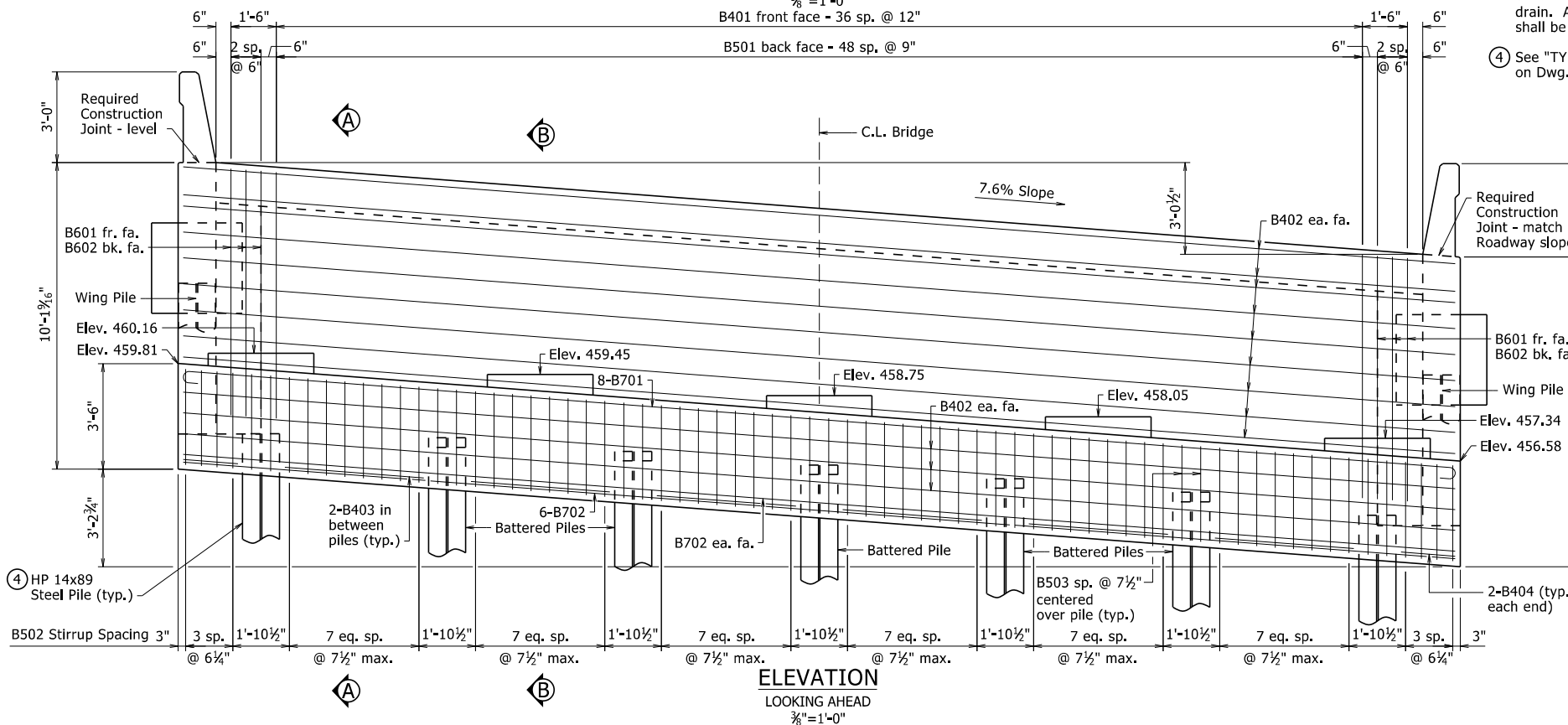


## PLAN

## LOOKING AHEAD

$$\frac{3}{8}'' = 1'-0''$$

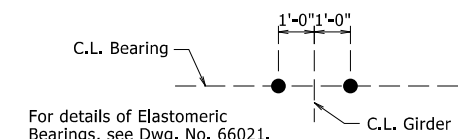
B401 front face - 36 sp. @ 12"



## LAYOUT OF PILES

NO SCALE

NOTE: All Piles shall be HP 14x89.



### TYPICAL ANCHOR BOLT LAYOUT

NO SCALE

- ① Top of Pedestals shall be cast level at the elevations shown.
- ② See Dwg. No. 66018 for "SECTION A-A", "SECTION B-B", & "TYPICAL PEDESTAL DETAILS".
- ③ Place 6"Ø tile drains approximately 6" above fill slope. Spread bars as required. Place 6 cu. ft. of sacked  $\frac{3}{4}$ " crushed rock or gravel at each drain. All work and materials to install drains shall be subsidiary to "Class 5 Concrete".
- ④ See "TYPICAL PILE DETAILS" for Pile anchorage on Dwg. No. 66018.

NOTES:

For additional "GENERAL NOTES", see Std. Dwg. No. 55006.

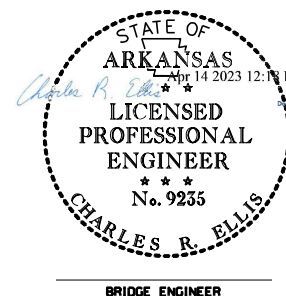
For Joint Details see Std. Dwg. No. 55008.

All piling shall be Grade 50. For details of Steel H-Piling, see Dwg. No. 66018.

Structural steel, unless noted otherwise, in end bents shall be ASTM A709, Gr. 50W and shall be paid for as "Structural Steel in Girder Spans (A709, Gr. 50W)".

No portion of the backwall shall be poured before girders are in place. The portion of the backwall above the optional construction joint at the paving bracket shall not be placed until the deck pour has been made. Refer to the "EXPANSION DEVICE INSTALLATION AT END BENTS" note, see Std. Dwg. No. 55008. No heavy construction equipment shall be allowed within 10' of the backwall before the deck concrete placement for the adjacent span has been completed.

For additional information, see Layout.



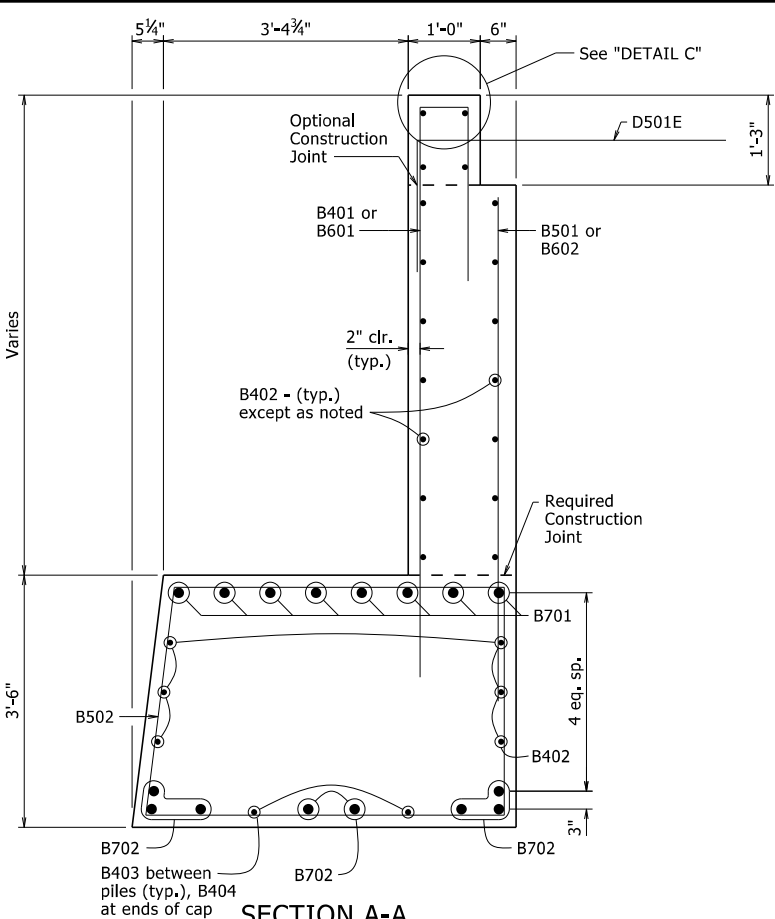
SHEET 1 OF 4  
DETAILS OF BENT 4

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

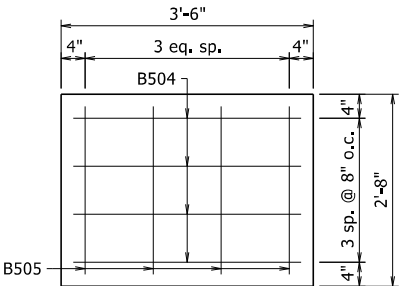
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 CHECKED BY: DPT      DATE: 02/21/2023      SCALE: AS NOTED  
 DESIGNED BY: DPT      DATE: 11/2022  
 BRIDGE NO. 07604      DRAWING NO. 66017

PRINT DATE: 4/14/2023

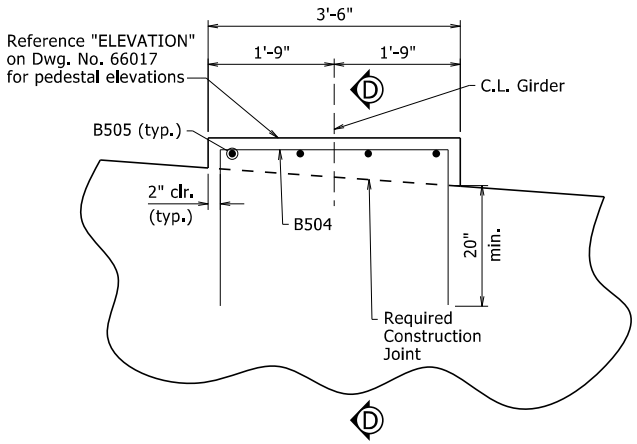
DATE REVISED	DATE REVISED	FED. NO. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	37	61
07604 - BENT 4 - 66018						



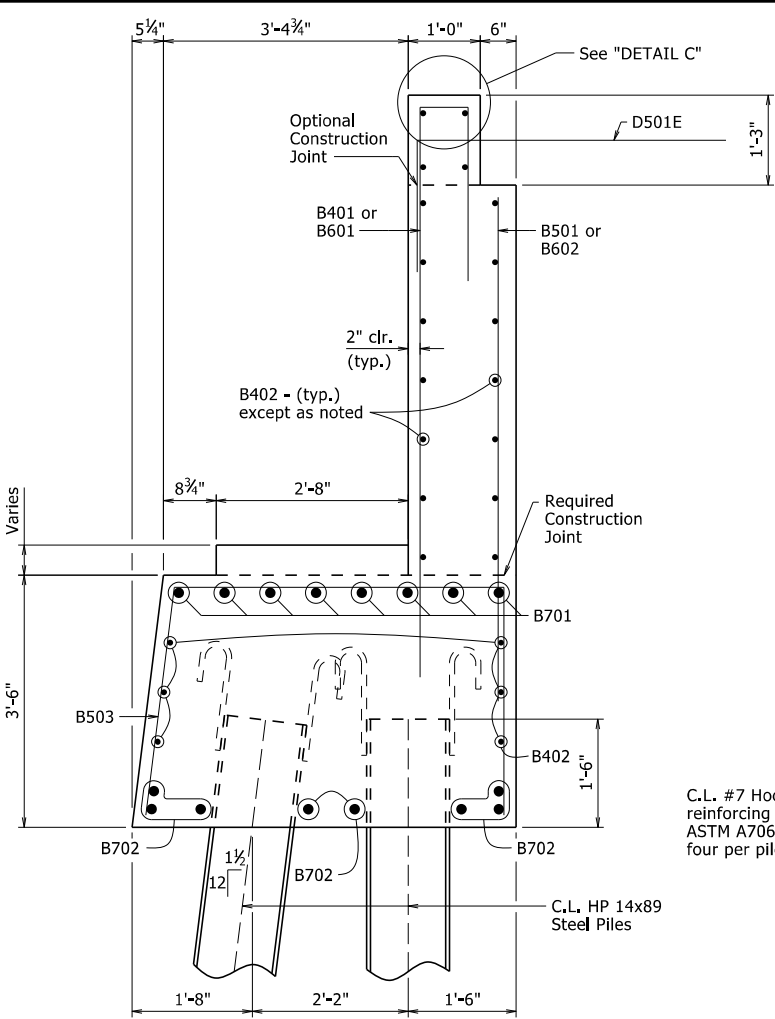
SECTION A-A  
3/4"=1'-0"



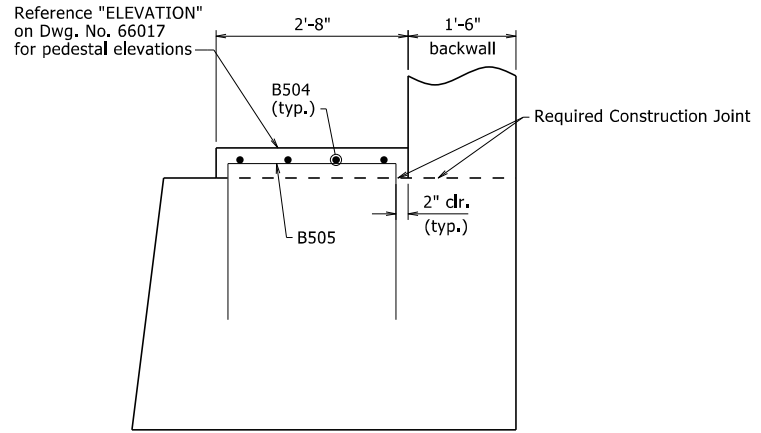
PEDESTAL PLAN  
3/4"=1'-0"



TYPICAL PEDESTAL DETAILS  
LOOKING FORWARD  
3/4"=1'-0"

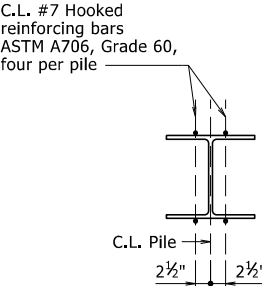


SECTION B-B  
3/4"=1'-0"

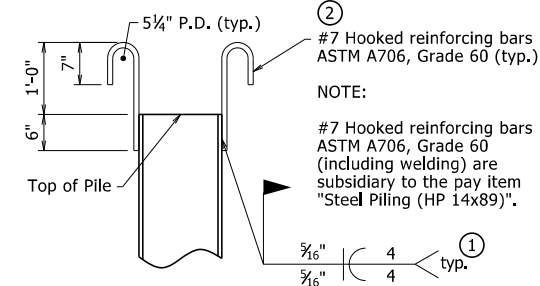


SECTION D-D  
3/4"=1'-0"

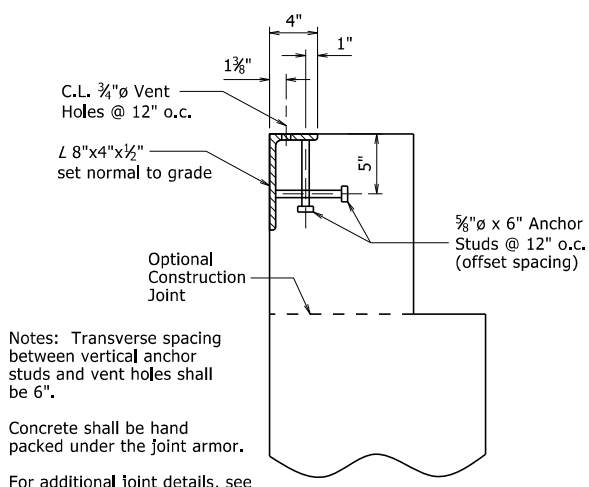
- Welding shall comply with ANSI/AWS D1.4 Structural Welding Code-Reinforcing Steel and applicable portions of ANSI/AWS D1.5 Bridge Welding Code.
- Pile anchorage shall be placed to minimize interference with anchor bolts and reinforcing in cap.



PILE PLAN  
3/4"=1'-0"



TYPICAL PILE DETAILS  
3/4"=1'-0"

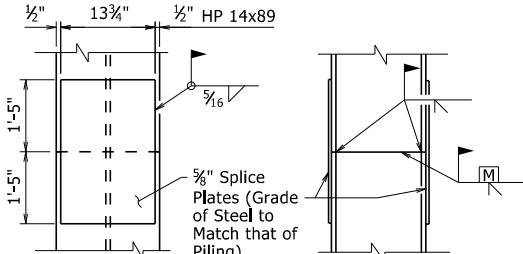


Notes: Transverse spacing between vertical anchor studs and vent holes shall be 6".

Concrete shall be hand packed under the joint armor.

For additional joint details, see Std. Dwg. No. 55008.

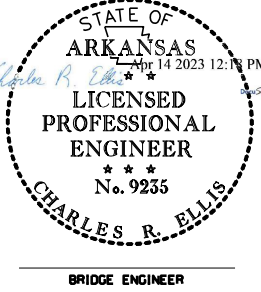
DETAIL C  
NO SCALE



The Contractor may for his own convenience and at his own expense provide as many as three splices per pile. Minimum spacing between splices shall be 5 feet.

TYPICAL SPLICE DETAILS  
3/16"=1'-0"

H-pile splicers manufactured by Associated Pile and Fitting Corporation, LB Foster Piling, Skyline Steel or equivalent may be used in lieu of the "Typical Splice Details" shown. H-pile splicers shall match the same grade of steel specified for the piling and shall be welded to the pile with a 5/16" fillet weld around the entire perimeter of the splice. Flanges shall be welded with a complete penetration groove weld complying with AASHTO/AWS Joint Designation B-U4a or B-U4b. All welding shall conform to Subsection 807.26. Brackets, lugs, cap plates, pile tips, driving points, pile painting, splicing and welding shall not be paid for directly, but shall be considered subsidiary to the item "Steel Piling".



SHEET 2 OF 4  
DETAILS OF BENT 4

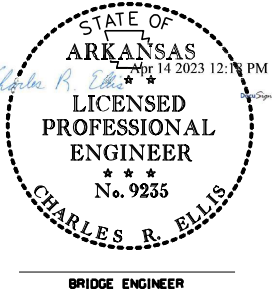
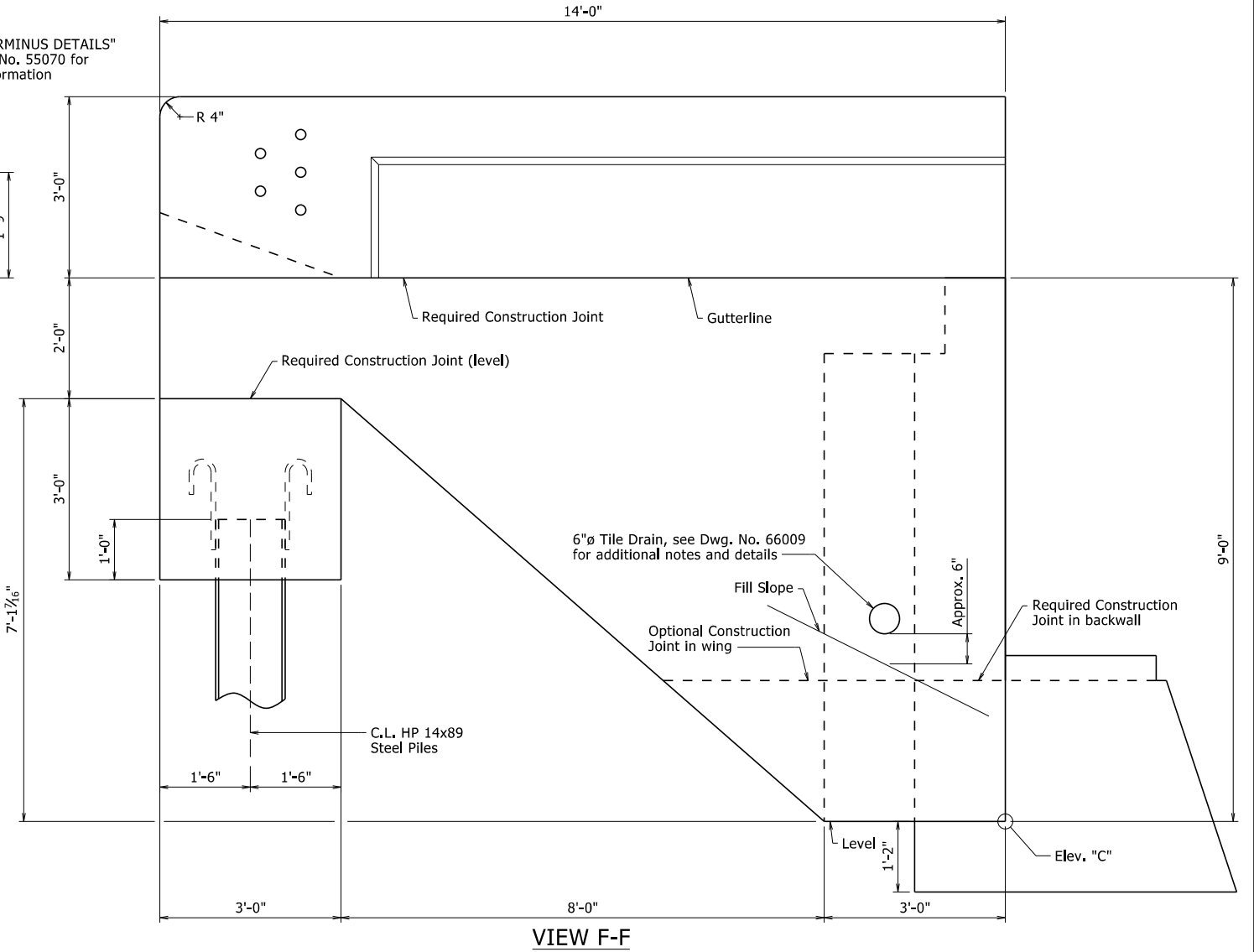
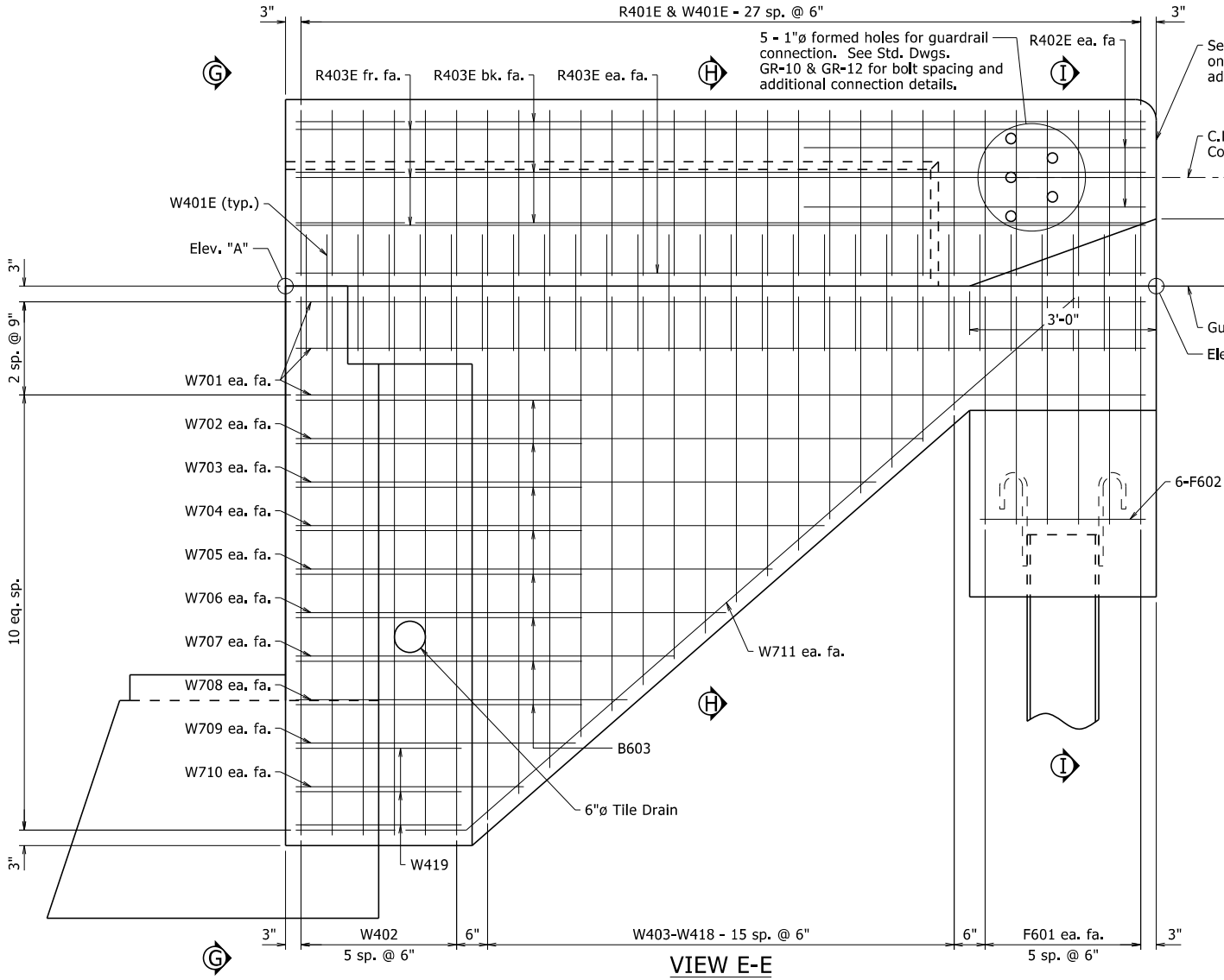
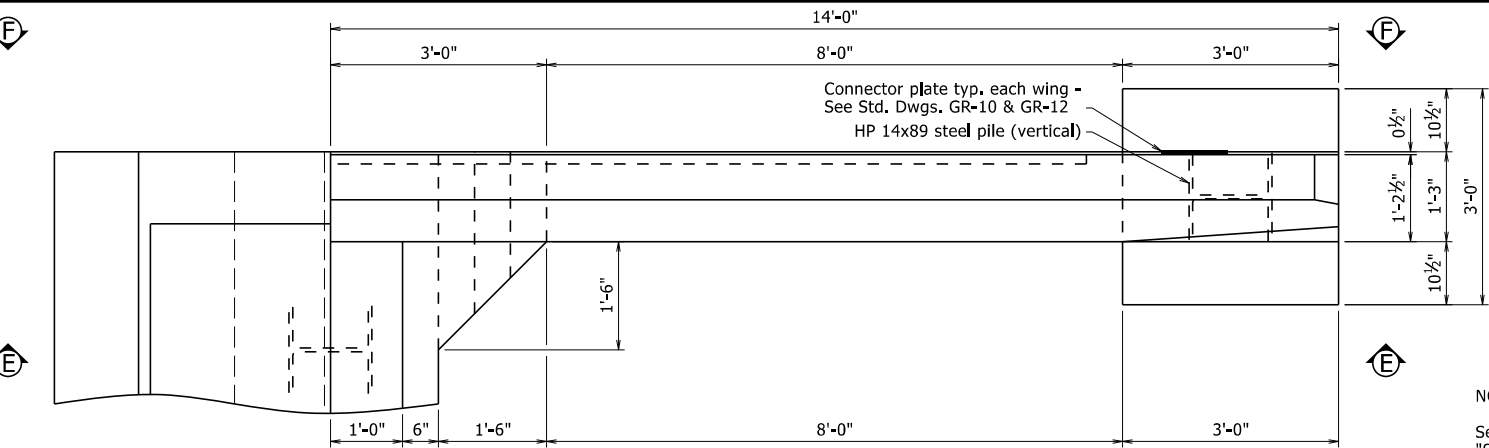
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: CGP DATE: 12/05/2022 FILENAME: b050423\_b4.dgn  
CHECKED BY: DPT DATE: 02/21/2023 SCALE: AS NOTED  
DESIGNED BY: DPT DATE: 11/2022  
BRIDGE NO. 07604 DRAWING NO. 66018

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	38	61
07604 - BENT 4 - 66019						

	Elev. "A"	Elev. "B"	Elev. "C"
Wing A	466.44	466.56	457.44
Wing B	463.40	463.52	454.40

NOTE:  
See Dwg. No. 66020 for "VIEW G-G",  
"SECTION H-H", & "SECTION I-I".



SHEET 3 OF 4  
DETAILS OF BENT 4

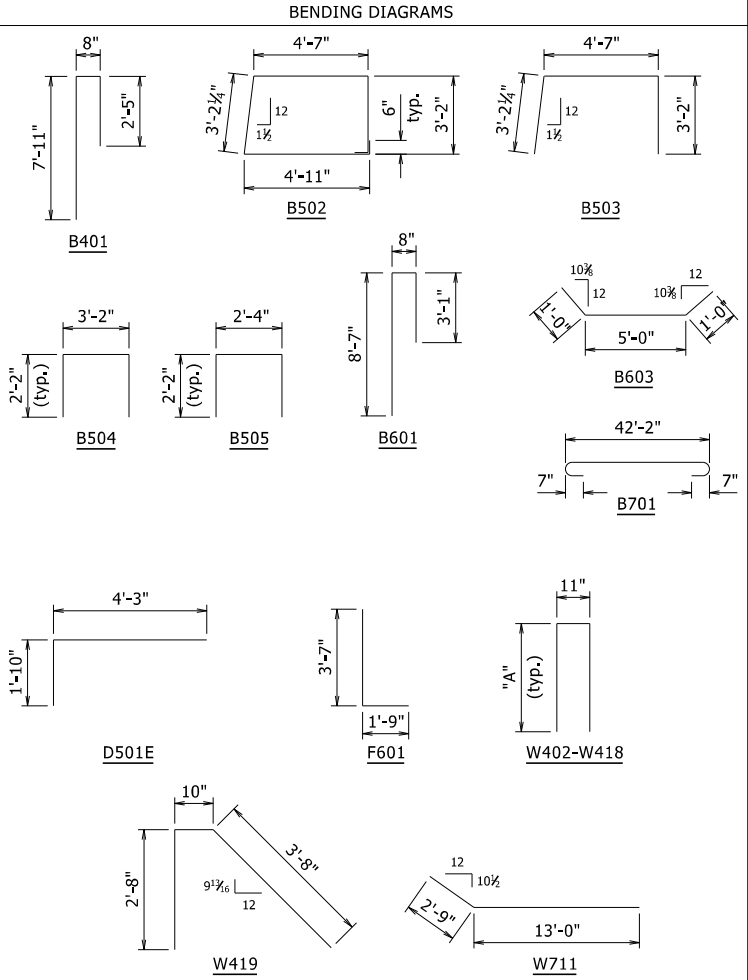
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: CGP DATE: 12/05/2022 FILENAME: b050423\_b4.dgn  
CHECKED BY: DPT DATE: 02/21/2023 SCALE: 3/4" = 1'-0"  
DESIGNED BY: DPT DATE: 11/2022  
BRIDGE NO. 07604 DRAWING NO. 66019

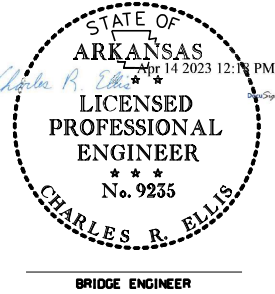
BAR LIST

MARK	NO.	REQ'D	"A"	LENGTH	P.D.
B401	37		10'-10"	2"	
B402	24		42'-2"	Str.	
B403	12		4'-7"	Str.	
B404	4		1'-9"	Str.	
B405	6		7'-5"	Str.	
B501	49		7'-0"	Str.	
B502	56		16'-5"	2 1/2"	
B503	14		10'-9"	2 1/2"	
B504	20		7'-4"	2 1/2"	
B505	20		6'-6"	2 1/2"	
B601	6		12'-0"	4 1/2"	
B602	6		7'-5"	Str.	
B603	16		7'-0"	4 1/2"	
B701	8		43'-10"	5 1/4"	
B702	8		42'-2"	Str.	
D501E	37		6'-0"	2 1/2"	
F601	24		5'-3"	4 1/2"	
F602	12		2'-8"	Str.	
R401E	56		6'-4"	2 1/2"	
R402E	8		5'-6"	Str.	
R403E	16		13'-8"	Str.	
W401E	56		3'-11"	3 3/4"	
W402	12		8'-8"	18'-1"	2"
W403	2		8'-5"	17'-7"	2"
W404	2		8'-0"	16'-9"	2"
W405	2		7'-7"	15'-11"	2"
W406	2		7'-1"	14'-11"	2"
W407	2		6'-8"	14'-1"	2"
W408	2		6'-3"	13'-3"	2"
W409	2		5'-10"	12'-5"	2"
W410	2		5'-5"	11'-7"	2"
W411	2		4'-11"	10'-7"	2"
W412	2		4'-6"	9'-9"	2"
W413	2		4'-1"	8'-11"	2"
W414	2		3'-7"	7'-11"	2"
W415	2		3'-2"	7'-1"	2"
W416	2		2'-9"	6'-3"	2"
W417	2		2'-4"	5'-5"	2"
W418	2		1'-10"	4'-5"	2"
W419	6		7'-1"	2"	
W701	12		13'-8"	Str.	
W702	4		10'-1"	Str.	
W703	4		9'-4"	Str.	
W704	4		8'-6"	Str.	
W705	4		7'-8"	Str.	
W706	4		6'-11"	Str.	
W707	4		6'-1"	Str.	
W708	4		5'-4"	Str.	
W709	4		4'-6"	Str.	
W710	4		3'-8"	Str.	
W711	4		15'-9"	5 1/4"	

Dimensions are out to out of bars.  
Bars with the "E" suffix shall be epoxy coated.



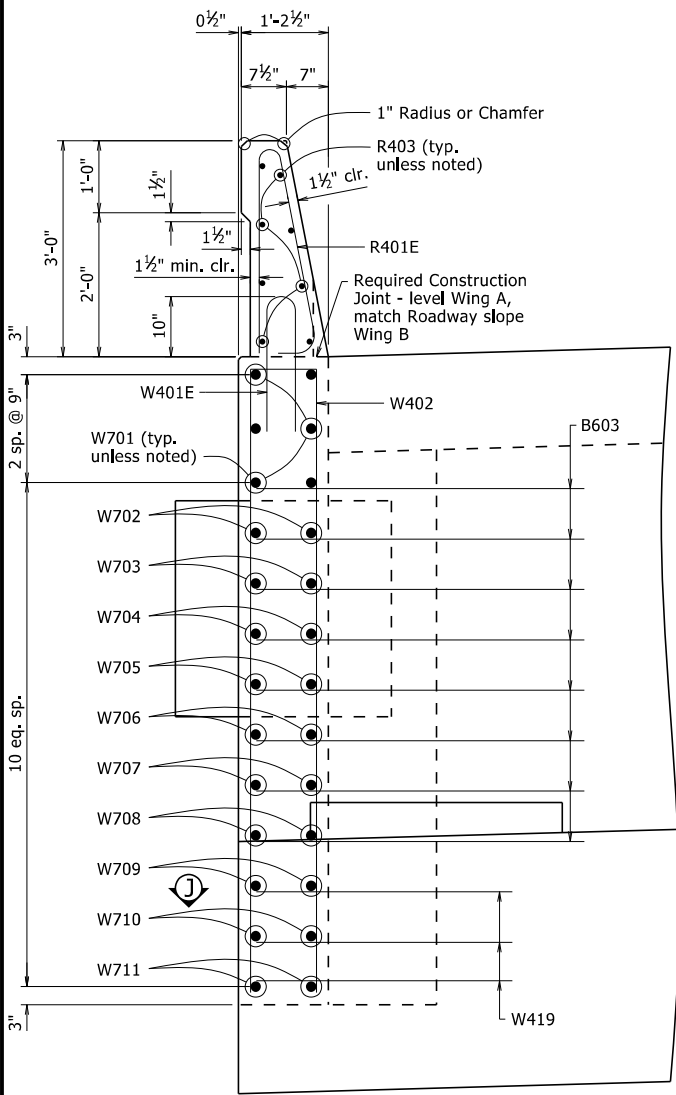
① See Std. Dwg. No. 55070 for details of rail reinforcing, and location of bars with an "R" prefix & W401E.



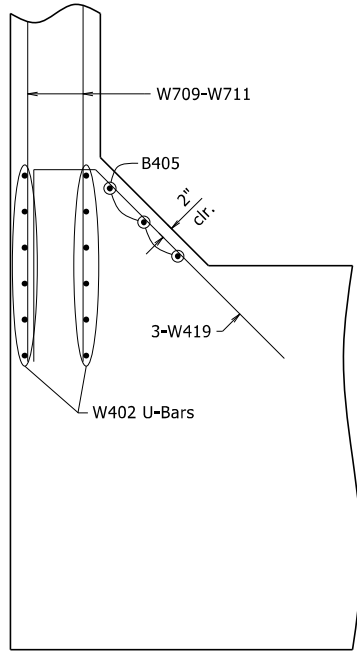
SHEET 4 OF 4  
DETAILS OF BENT 4

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

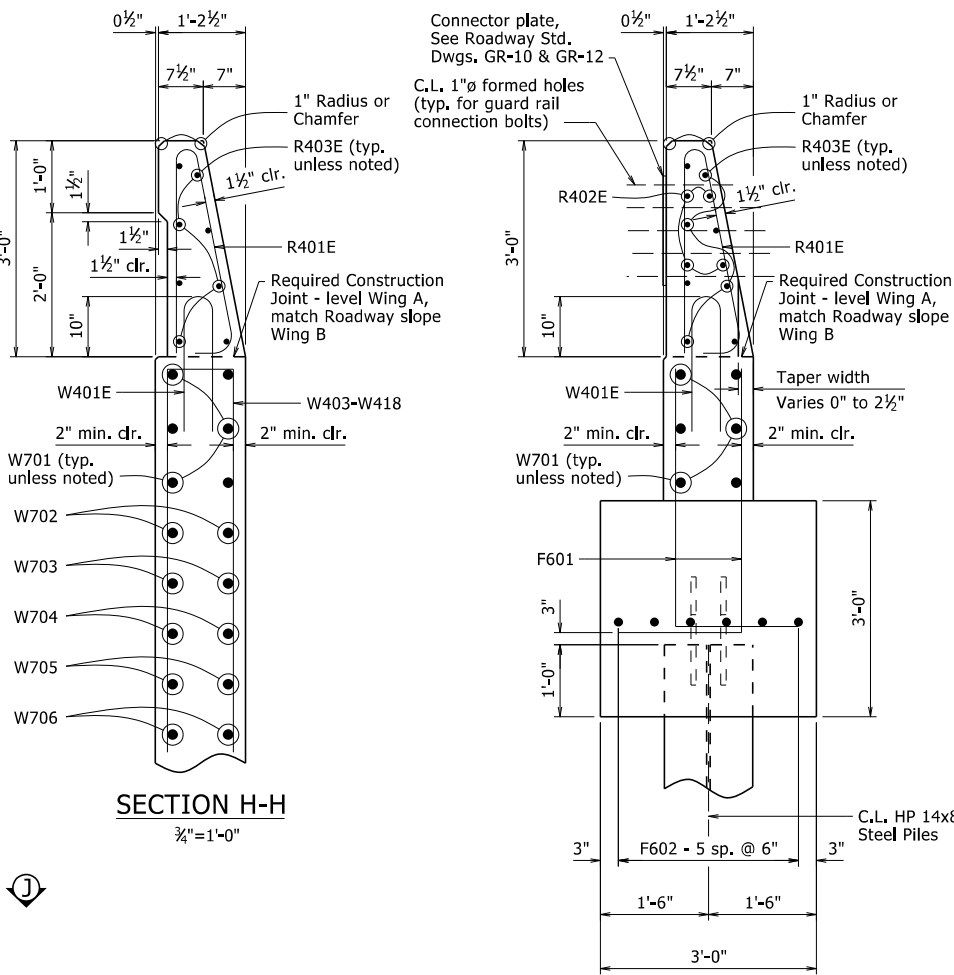
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CHECKED BY: DPT DATE: 02/21/2023 SCALE: AS NOTED  
DESIGNED BY: DPT DATE: 11/2022  
BRIDGE NO. 07604 DRAWING NO. 66020



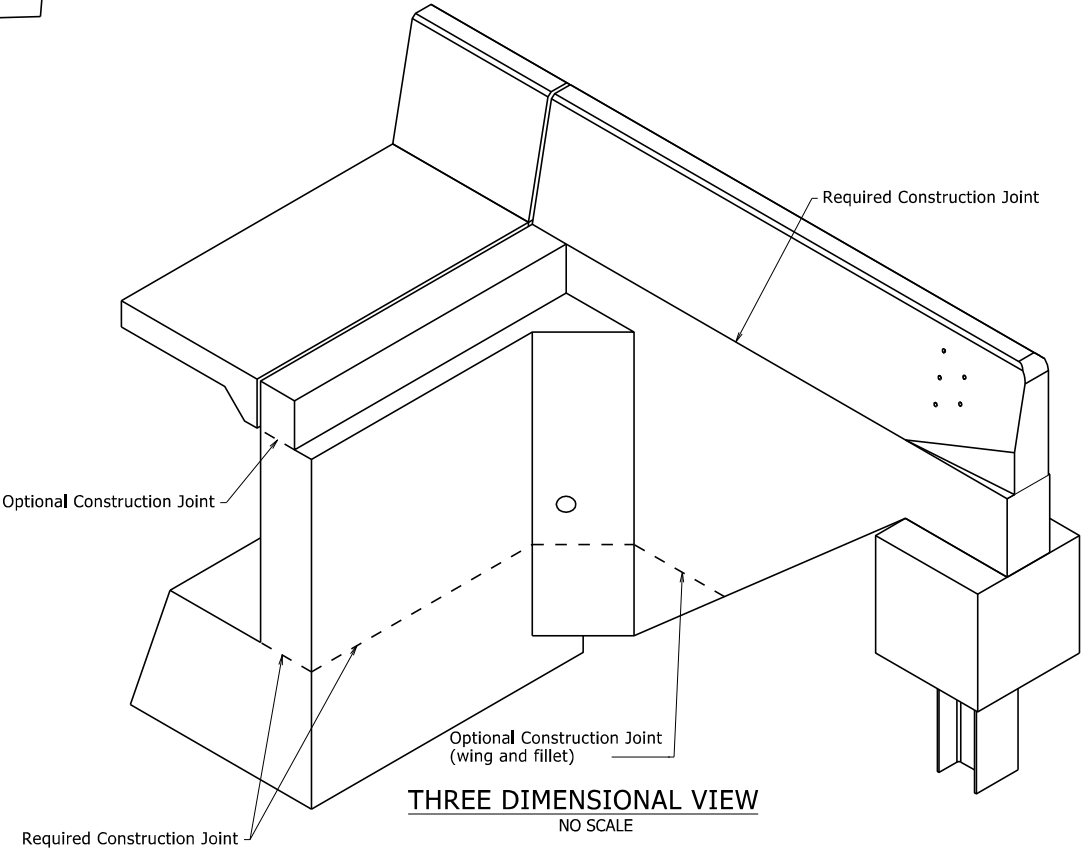
VIEW G-G  
3/4"=1'-0"



SECTION J-J  
3/4"=1'-0"



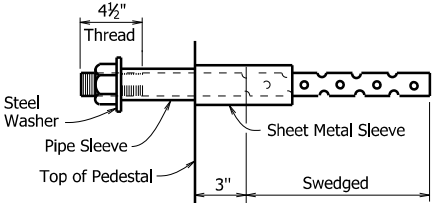
SECTION I-I  
3/4"=1'-0"



THREE DIMENSIONAL VIEW  
NO SCALE



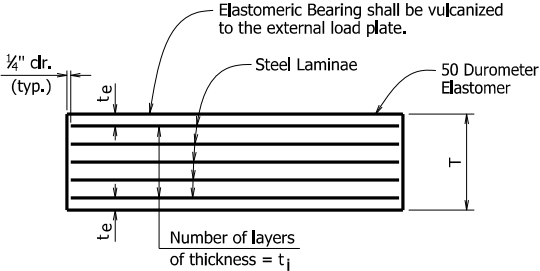
DATE REVISED	DATE REVISED	FIG. NO. DES. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	40	61
07604 - ELASTO, BEARINGS - 66021						



ANCHOR BOLT DETAIL

Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required.

If Anchor Bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of Structural Steel, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the concrete. Bolts placed in drilled holes shall be accurately set and fixed using a QPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves shall meet the requirements of ASTM 653, CS Type B or approved equivalent, be of minimum 16 gage thickness, and be galvanized according to ASTM B695, Class 50. Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the item "Structural Steel in Plate Girder Spans (A709, Gr. 50W)".



$t_e$  = Thickness of elastomer cover on top and bottom of pad  
 $t_i$  = Thickness of elastomer between steel laminae  
 $N$  = Number of elastomer layers of thickness  $t_i$

ELASTOMERIC BEARING

GENERAL NOTES

Elastomeric Bearings shall conform to Section 808 and shall be paid for at the unit price bid for "Elastomeric Bearings".

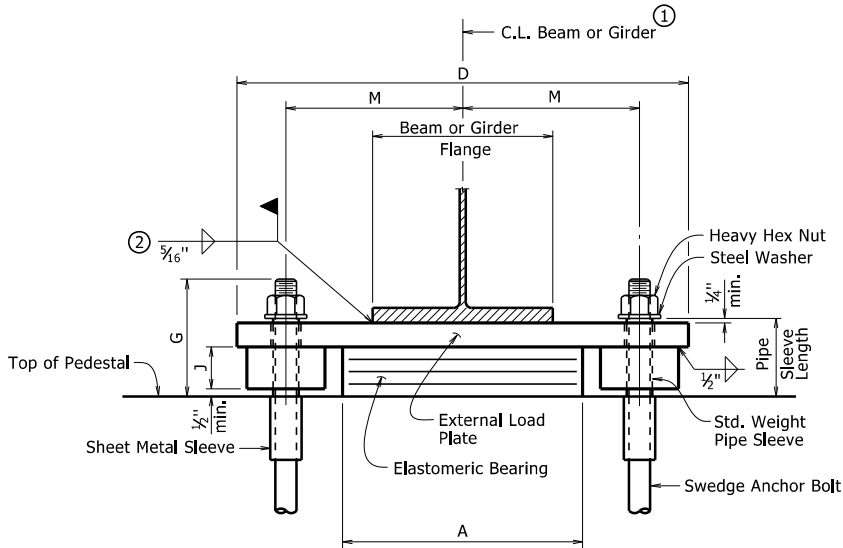
External load plates and shear blocks shall conform to ASTM A709, Grade 50W. Pipe sleeves shall be ASTM A500, Grade B, and shall be galvanized to conform to AASHTO M 232, Class C or ASTM B695, Class 50.

External load plates and shear blocks shall be completely fabricated (including bevel, bolt holes and all shop welding) and shall be cleaned before vulcanizing to the elastomeric bearing. The surface in contact with the elastomeric bearing shall be cleaned in accordance with Subsection 808.03. Other surfaces shall be blast cleaned in accordance with Subsection 807.84(b) for painted steel.

Anchor Bolts, Washers and Nuts shall conform to Subsection 807.07. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

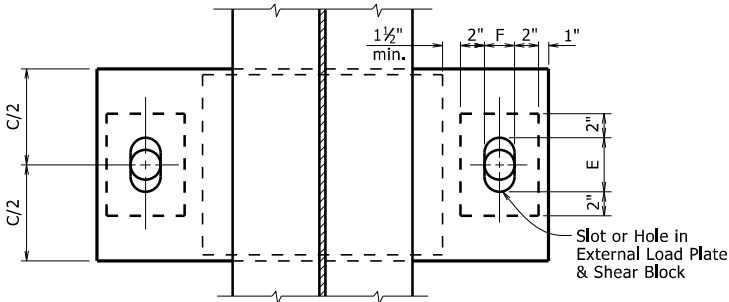
Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Plate Girder Spans (A709, Gr. 50W)", external load plates and shear blocks will not be measured or paid for separately, but will be considered incidental to the unit price bid for "Elastomeric Bearings".

Bearings shall be seated in accordance with Subsection 808.08. This work and materials are considered subsidiary to the item "Elastomeric Bearings" and will not be paid for directly.



FRONT VIEW - BENTS WITH SHEAR BLOCKS

Bents 2 & 3



PLAN VIEW - BENTS WITH SHEAR BLOCKS

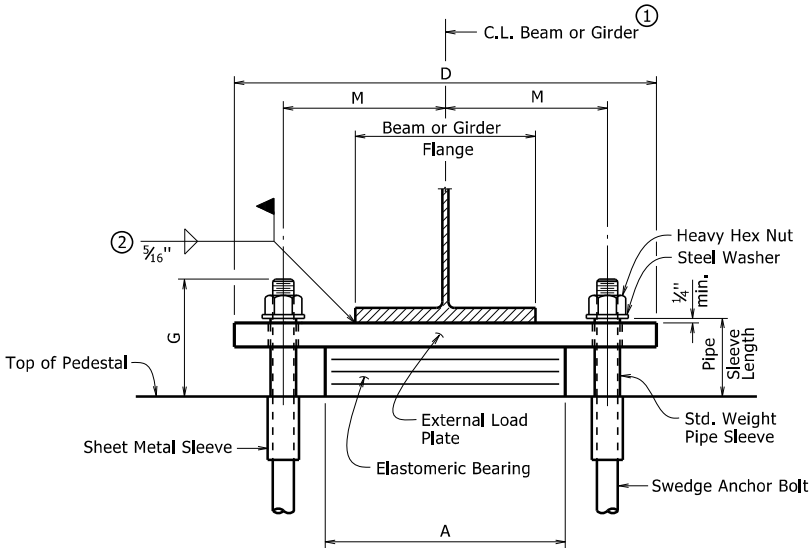
Bents 2 & 3

- C.L. Elastomeric Pad shall be aligned with C.L. Beam or Girder.
- Unless otherwise approved by the Engineer, welding of the external load plate at expansion bearings to the beam or girder will be allowed only when: 1) the approximate average air temperature during the 24 hour period immediately preceding welding is between 40°F and 80°F; and 2) the slots in the external load plate are positioned to center on the anchor bolts; and 3) no horizontal deformation of the elastomeric pad is evident. If welding at other temperatures is required, the Engineer will provide adjustment data.

Care shall be taken to ensure that the external load plate is in full and complete contact with the beam or girder flange before welding begins.

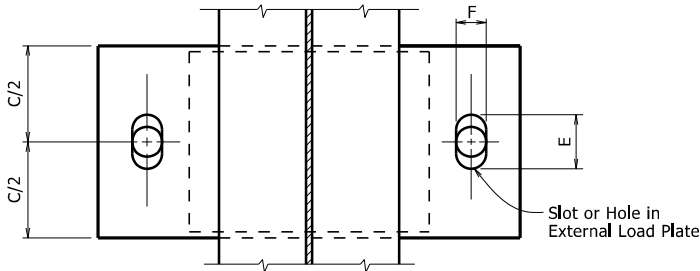
The direction of bevel of the external load plate may not be accurately depicted with respect to  $T_a$  and  $T_b$  values shown in the "Table of Fabricator Variables".

Prior to erection of the beams or girders, the Contractor shall verify the orientation of the bearing with respect to  $T_a$  and  $T_b$ .



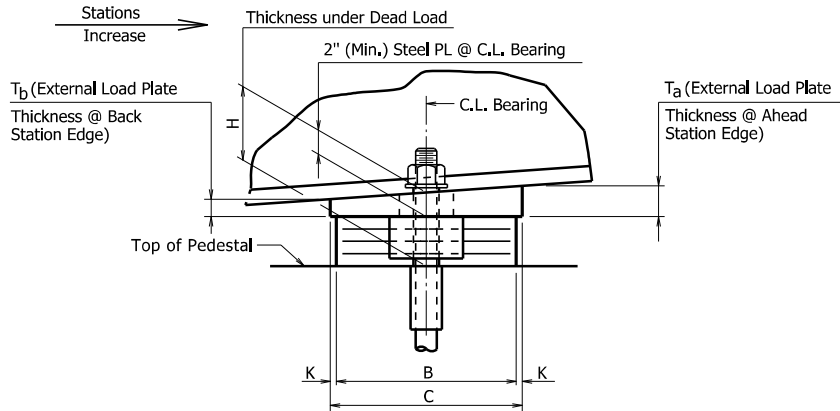
FRONT VIEW

Typical Unless Noted Otherwise



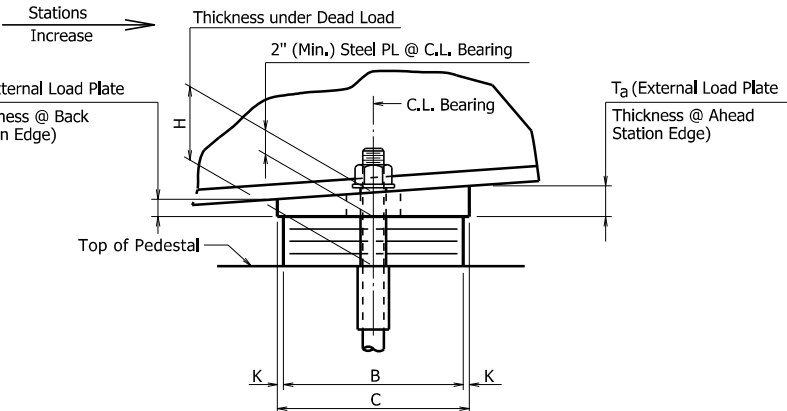
PLAN VIEW

Typical Unless Noted Otherwise



SIDE VIEW - BENTS WITH SHEAR BLOCKS

Bents 2 & 3



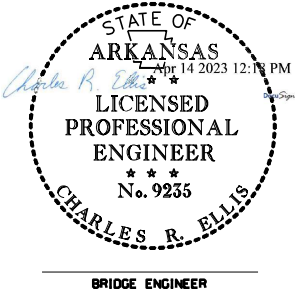
SIDE VIEW

Typical Unless Noted Otherwise

TABLE OF FABRICATOR VARIABLES

③ Maximum Design Load = Service 1 Limit State

③ Maximum Design Load = Service 1 Limit State								ELASTOMERIC PAD							EXTERNAL LOAD PLATE								ANCHOR BOLT					
BRIDGE NO.	LOCATION		BEARING TYPE	NO. of BEARINGS EACH BENT	③ MAXIMUM DESIGN LOAD (KIPS)	G	H	A	B	N	t <sub>l</sub>	t <sub>e</sub>	NO. & THICKNESS OF STEEL LAMINAE	T	C	D	E	F	J	K	M	T <sub>a</sub>	T <sub>b</sub>	ANCHOR BOLT		PIPE SLEEVE SIZE (ø x L)	SHEET METAL SLEEVE SIZE (ø x L)	STEEL WASHER SIZE (O.D.)
	BENT NO(S).	BEAM OR GIRDER NO.																						(ø x L)	GRADE			
07604	1	All	Exp.	5	205	9½"	5⅝"	22"	11"	5	½"	¼"	6 @ 12 ga.	3⅝"	12"	35½"	6⅞"	3⅝"	NA	½"	14¼"	1.86"	2.14"	2½"ø x 38"	55	3"ø x 5⅝"	4"ø x 12½"	4½"
	2	All	Fix	5	450	8"	4⅜"	22"	13"	3	½"	¼"	4 @ 12 ga.	2⅛"	14"	41¾"	3⅝"	3⅝"	1⅞"	½"	16¼"	1.92"	2.08"	2¼"ø x 36"	55	2½"ø 4⅝"	4"ø x 14½"	4"
	3	All	Fix	5	356	7¾"	4⅜"	18"	15"	3	½"	¼"	4 @ 12 ga.	2⅛"	16"	37¾"	3⅝"	3⅝"	1⅞"	½"	14¼"	1.99"	2.01"	2"ø x 32"	55	2½"ø 4⅝"	4"ø x 14½"	3¾"
	4	All	Exp.	5	173	8½"	4⅞"	18"	9"	4	½"	¼"	5 @ 12 ga.	3"	10"	30½"	5⅞"	3⅝"	NA	½"	12"	2.04"	1.96"	2¼"ø x 36"	55	2½"ø 5¼"	4"ø x 14½"	4"



BRIDGE ENGINEER

DETAILS OF ELASTOMERIC BEARINGS

ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.

DRAWN BY: CGP DATE: 01/31/2023 FILENAME: b050423\_e1.dgn  
 CHECKED BY: DPT DATE: 01/31/2023 SCALE: NO SCALE  
 DESIGNED BY: DPT DATE: 01/2023  
 BRIDGE NO. 07604 DRAWING NO. 66021

DATE REVISED	DATE REVISED	FED. NO. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	41	61
07604 - 360'-0" UNIT - 66022						

Class 2 Protective Surface Treatment shall be applied to the roadway surface, roadway face & top of the concrete bridge rail.

Bar positions and clearances from the forms shall be maintained by means of stays, ties, hangers, or other approved devices sufficient in size and number to prevent displacement during construction, per Subsection 804.06. Placement of slab bolsters or hi-chairs with full-length lower runners directly on removable deck forms will not be allowed.

Slab Reinforcing

Longitudinal: S501E in top (place as shown)  
S401E in bottom (place as shown)  
S502E in top over intermediate supports,  
see "REINFORCING PLAN & DECK POURING SEQUENCE"  
Dwg. Nos. 66027 & 66028,

Transverse: S503E @ 6" o.c. in top & 6" o.c. in bottom  
S504E @ 6" in top of overhangs (bundled with S503E) both sides

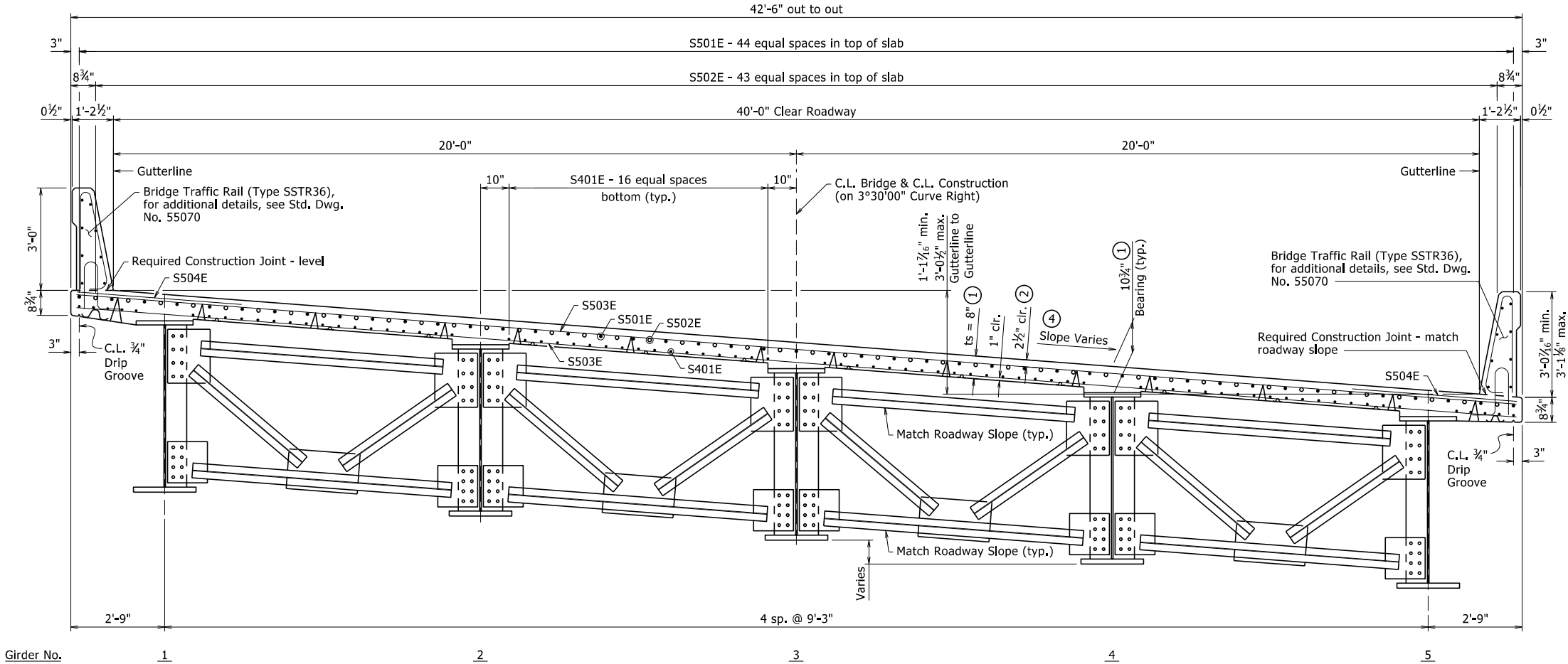
- ① See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE" on Std. Dwg. No. 55007.
- ② Tolerance Minus =  $\frac{1}{4}$ ":  
Plus equal to the amount of slab thickness  
used to meet slab thickness tolerance.  
See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE"  
on Std. Dwg. No. 55007.

TABLE OF SILICONE JOINT DATA

For details of poured silicone joint,  
see Standard Dwg. No. 55008.

Bent Number	"A" Width Perpendicular to Joint at 24 Hour Average Temperature ③ of:			"B" Perpendicular to Joint at 60°F	Bumper Plate Size
	40°F	60°F	80°F		
1 & 4	2 $\frac{3}{4}$ "	2 $\frac{1}{2}$ "	2 $\frac{1}{4}$ "	2 $\frac{1}{2}$ " $\pm$	1 $\frac{1}{4}$ " x 1"

- ③ The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The engineer shall establish the temperature. Interpolation of the table may be necessary.
- ④ See Dwg. No. 66007 for "SUPERELEVATION TRANSITION SKETCH".

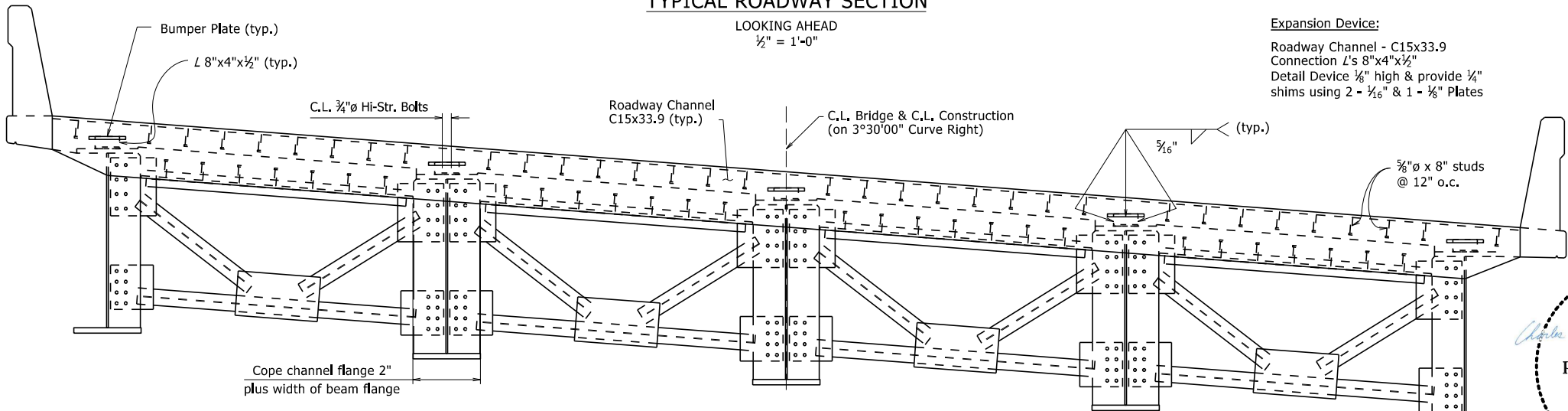


TYPICAL ROADWAY SECTION

LOOKING AHEAD  
 $\frac{1}{2}$ " = 1'-0"

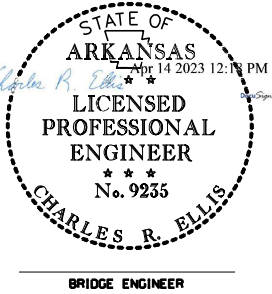
Expansion Device:

Roadway Channel - C15x33.9  
Connection L's 8"x4"x $\frac{1}{2}$ "  
Detail Device  $\frac{1}{8}$ " high & provide  $\frac{1}{4}$ "  
shims using 2 -  $\frac{1}{16}$ " & 1 -  $\frac{1}{8}$ " Plates



TYPICAL ROADWAY SECTION THRU JOINT

LOOKING AHEAD - BENT 1  
 $\frac{1}{2}$ " = 1'-0"

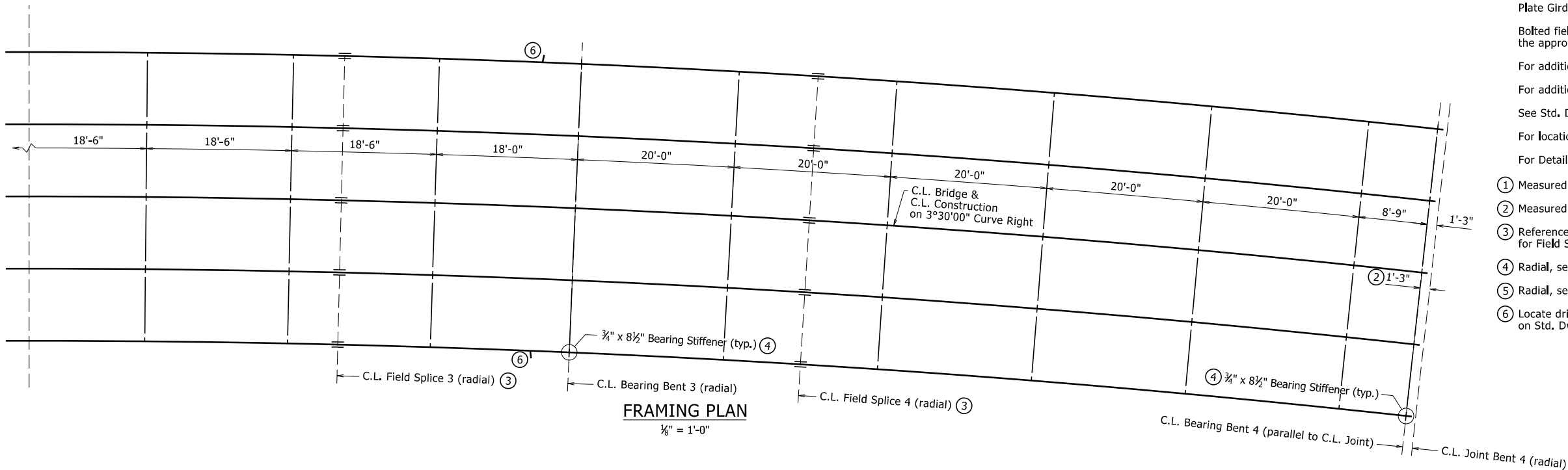
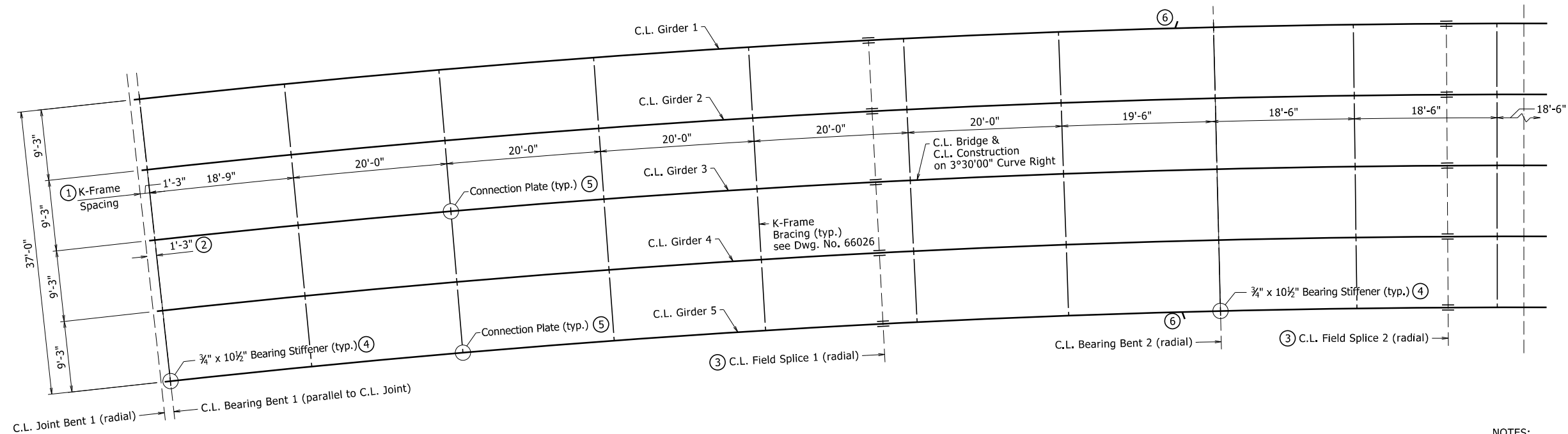


SHEET 1 OF 8  
DETAILS OF 360'-0" CONTINUOUS  
PLATE GIRDER UNIT

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

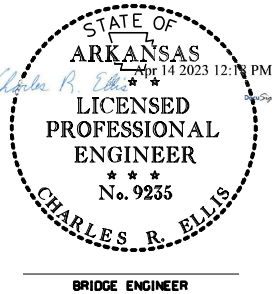
DRAWN BY: CGP DATE: 09/05/2022 FILENAME: b050423\_s1.dgn  
CHECKED BY: DPT DATE: 12/08/2022 SCALE: AS NOTED  
DESIGNED BY: DPT DATE: 08/2022  
BRIDGE NO. 07604 DRAWING NO. 66022

DATE REVISED	DATE REVISED	FED. NO. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	42	61
07604 - 360'-0" UNIT - 66023						



- NOTES:
- All structural steel shall be ASTM A709, Gr. 50W unless otherwise noted and shall be paid for as "Structural Steel in Plate Girder Spans (ASTM A709, Gr. 50W)".
- Plate Girders are concentric to C.L. Bridge. K-Frames and C.L. Field Splices are radial.
- Bolted field splices may be eliminated or shop welded splices may be substituted with the approval of the Engineer. Payment will be made on the basis of plan quantities.
- For additional information, see Layout.
- For additional General Notes, see Std. Dwg. No. 55006.
- See Std. Dwg. No. 55007 for additional details.
- For locations of Field Splices, see Dwg. No. 66024.
- For Details of Field Splice, see Dwg. No. 66025.
- ① Measured along C.L. Bridge
- ② Measured along each C.L. Girder
- ③ Reference "TYPICAL GIRDER ELEVATION", on Dwg. No. 66024 for Field Splice locations.
- ④ Radial, see "BEARING STIFFENER DETAIL", on Dwg. No. 66026.
- ⑤ Radial, see "K-FRAME CONNECTION DETAILS", on Dwg. No. 66026.
- ⑥ Locate drip plate 5'-0" from C.L. Bearing, see "BOTTOM FLANGE DRIP PLATE" on Std. Dwg. No. 55007. Stop weld 1" from face of web.

FRAMING PLAN  
1/8" = 1'-0"



SHEET 2 OF 8  
DETAILS OF 360'-0" CONTINUOUS  
PLATE GIRDER UNIT

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

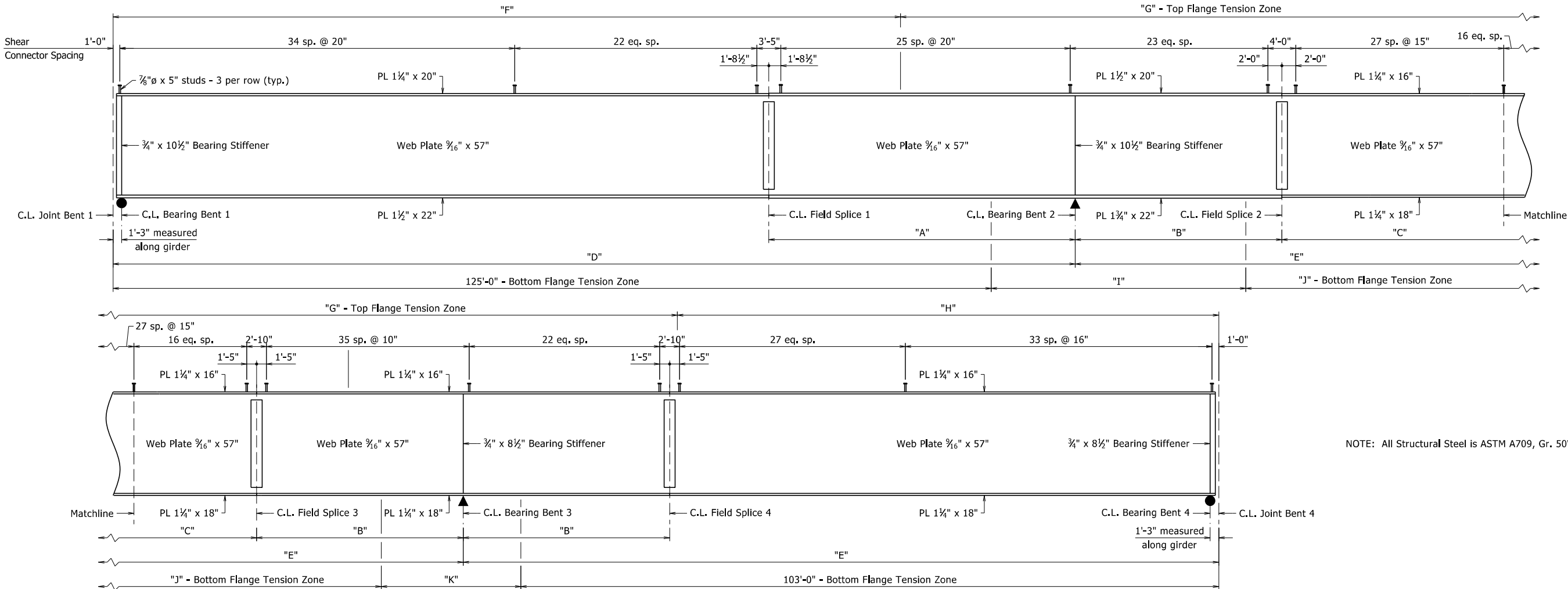
DRAWN BY: CGP DATE: 09/05/2022 FILENAME: b050423\_s1.dgn  
CHECKED BY: DPT DATE: 12/08/2022 SCALE: AS NOTED  
DESIGNED BY: DPT DATE: 08/2022  
BRIDGE NO. 07604 DRAWING NO. 66023



① TABLE OF VARIABLES											
Girder No.	"A"	"B"	"C"	"D"	"E"	"F"	"G"	"H"	"I"	"J"	"K"
1	45'-0 $\frac{1}{16}$ "	30'-4 $\frac{1}{16}$ "	50'-6 $\frac{3}{4}$ "	141'-7"	111'-2 $\frac{1}{16}$ "	100'-11 $\frac{3}{8}$ "	184'-6"	78'-7 $\frac{1}{16}$ "	37'-9 $\frac{1}{4}$ "	75'-9"	22'-9 $\frac{9}{16}$ "
2	44'-9"	30'-2 $\frac{1}{16}$ "	50'-3 $\frac{3}{8}$ "	140'-9 $\frac{1}{2}$ "	110'-7 $\frac{1}{16}$ "	104'-6 $\frac{1}{2}$ "	177'-9"	79'-8 $\frac{1}{16}$ "	36'-4 $\frac{9}{16}$ "	76'-3"	21'-4 $\frac{7}{8}$ "
3	44'-6"	30'-0"	50'-0"	140'-0"	110'-0"	102'-11 $\frac{1}{16}$ "	178'-0"	79'-0 $\frac{1}{16}$ "	35'-6 $\frac{3}{4}$ "	75'-0"	21'-5 $\frac{1}{4}$ "
4	44'-3"	29'-9 $\frac{1}{16}$ "	49'-8 $\frac{3}{8}$ "	139'-2 $\frac{1}{2}$ "	109'-4 $\frac{1}{16}$ "	101'-9 $\frac{3}{8}$ "	178'-3"	77'-11 $\frac{1}{4}$ "	34'-2 $\frac{1}{4}$ "	76'-0"	19'-9 $\frac{9}{16}$ "
5	43'-11 $\frac{1}{16}$ "	29'-7 $\frac{1}{16}$ "	49'-5 $\frac{3}{16}$ "	138'-5"	108'-9 $\frac{1}{16}$ "	99'-3 $\frac{3}{4}$ "	181'-0"	75'-7 $\frac{1}{16}$ "	33'-3 $\frac{3}{8}$ "	74'-3"	19'-10 $\frac{1}{16}$ "

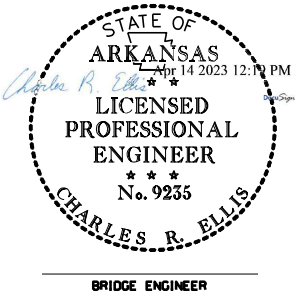
① Distances are along C.L. Girder

DATE REVISED	DATE REVISED	FED. NO. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	43	61
07604 - 360'-0" UNIT - 66024						



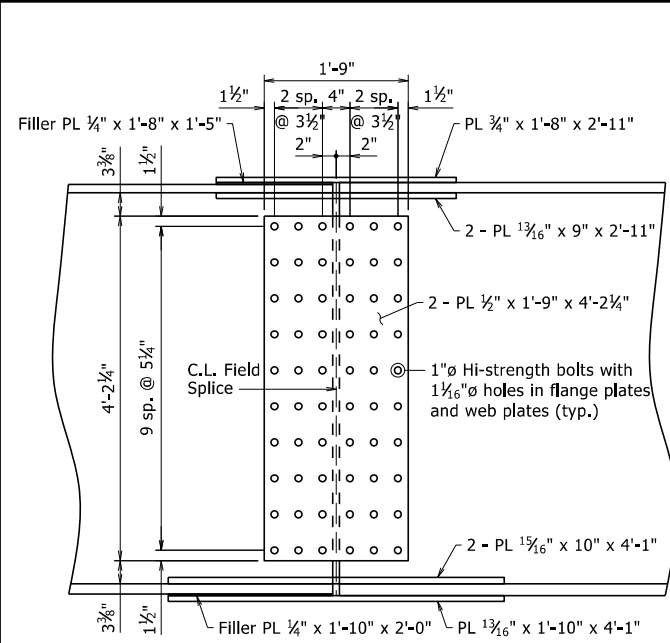
NOTE: All Structural Steel is ASTM A709, Gr. 50W.

TYPICAL GIRDER ELEVATION

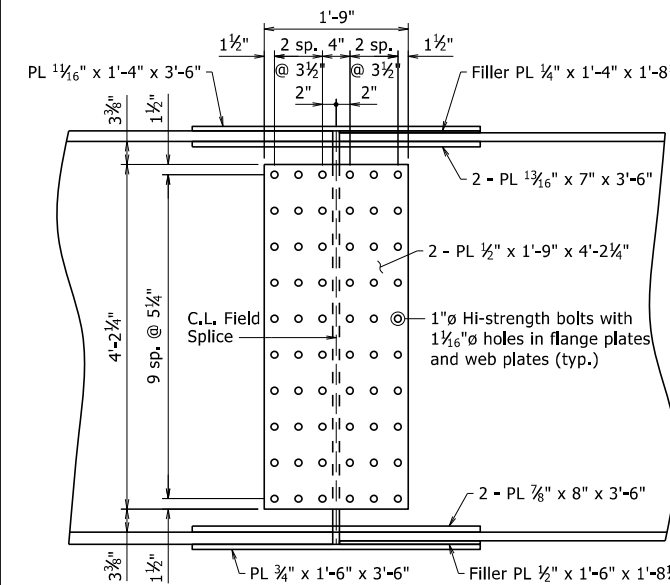


SHEET 3 OF 8  
DETAILS OF 360'-0" CONTINUOUS  
PLATE GIRDER UNIT  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: CGP DATE: 09/05/2022 FILENAME: b050423\_s1.dgn  
CHECKED BY: DPT DATE: 12/08/2022 SCALE: 1/8" = 1'-0"  
DESIGNED BY: DPT DATE: 08/2022  
BRIDGE NO. 07604 DRAWING NO. 66024

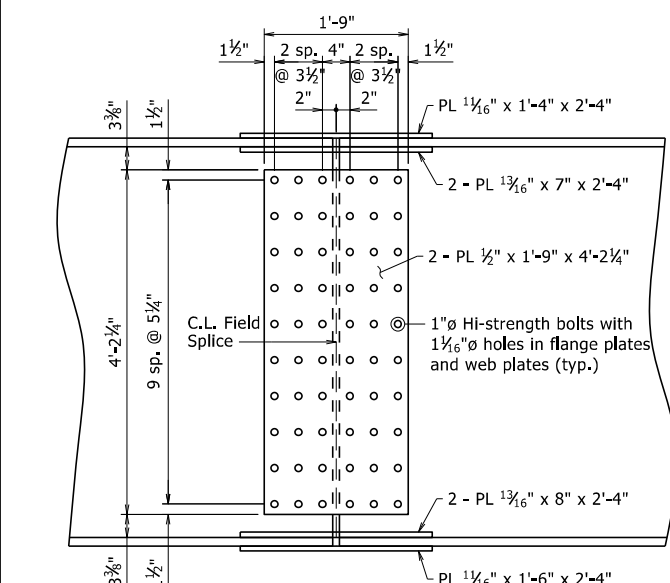
DATE REVISED	DATE REVISED	FED. NO. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	44	61
07604 - 360'-0" UNIT - 66025						



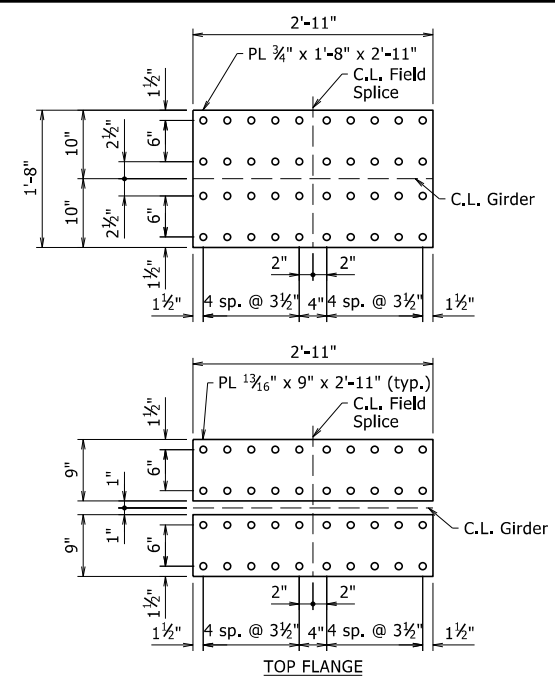
DETAILS OF FIELD SPlice 1



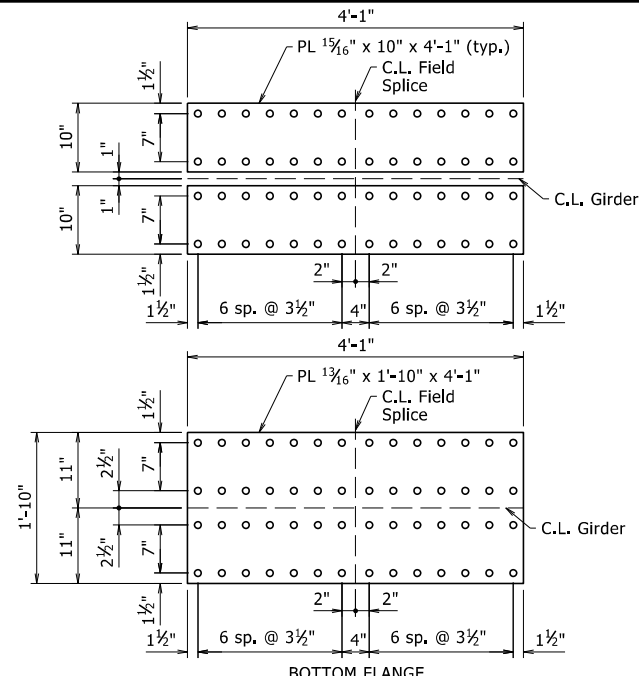
DETAILS OF FIELD SPlice 2



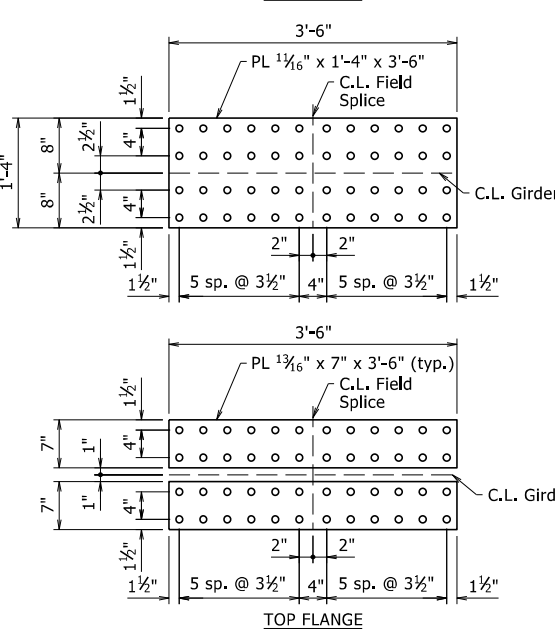
DETAILS OF FIELD SPlices 3 & 4



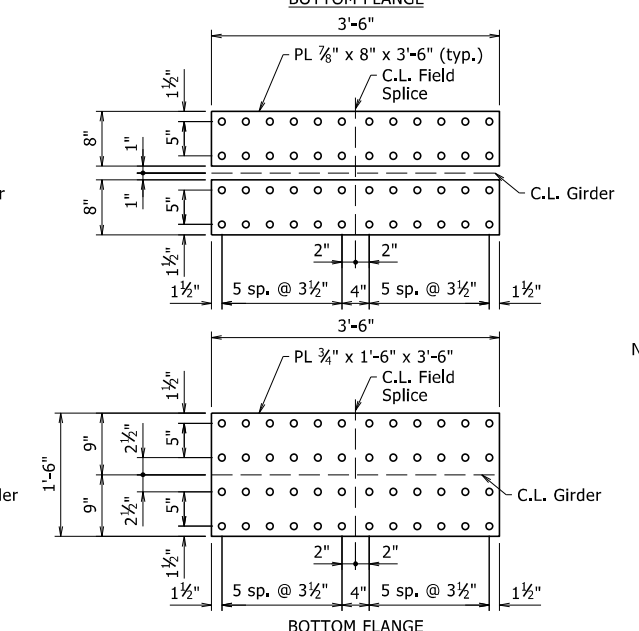
TOP FLANGE



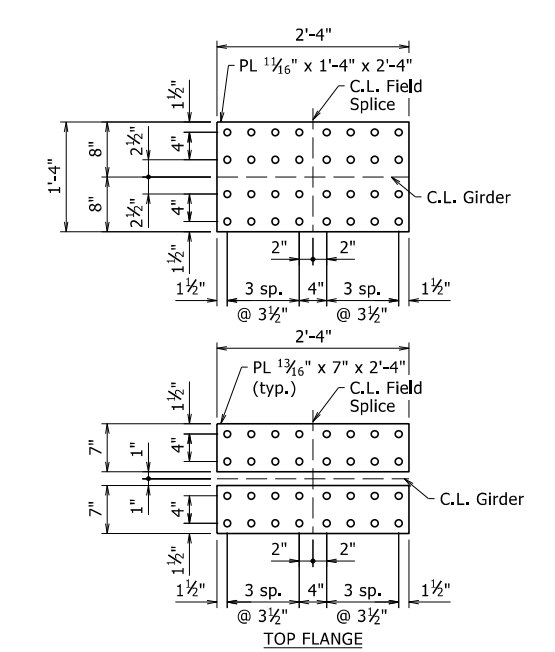
BOTTOM FLANGE



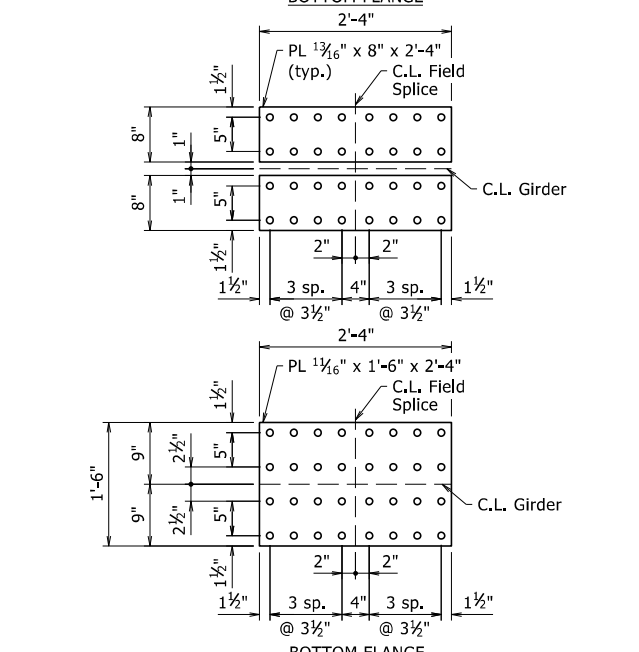
TOP FLANGE



BOTTOM FLANGE

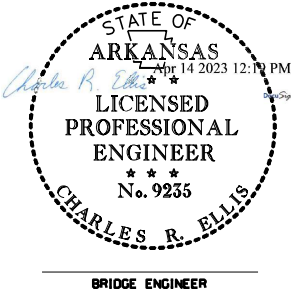


TOP FLANGE



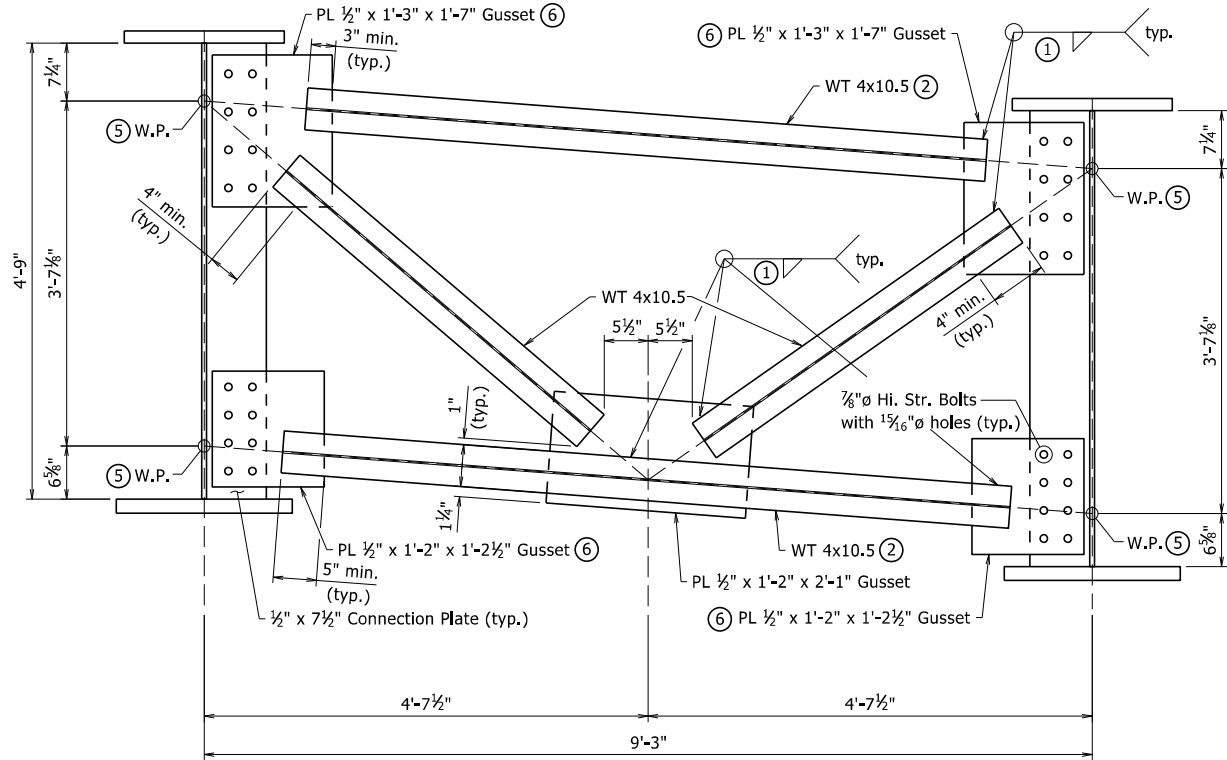
BOTTOM FLANGE

NOTE: All Splice & Filler Plates are ASTM A709, Gr. 50W.

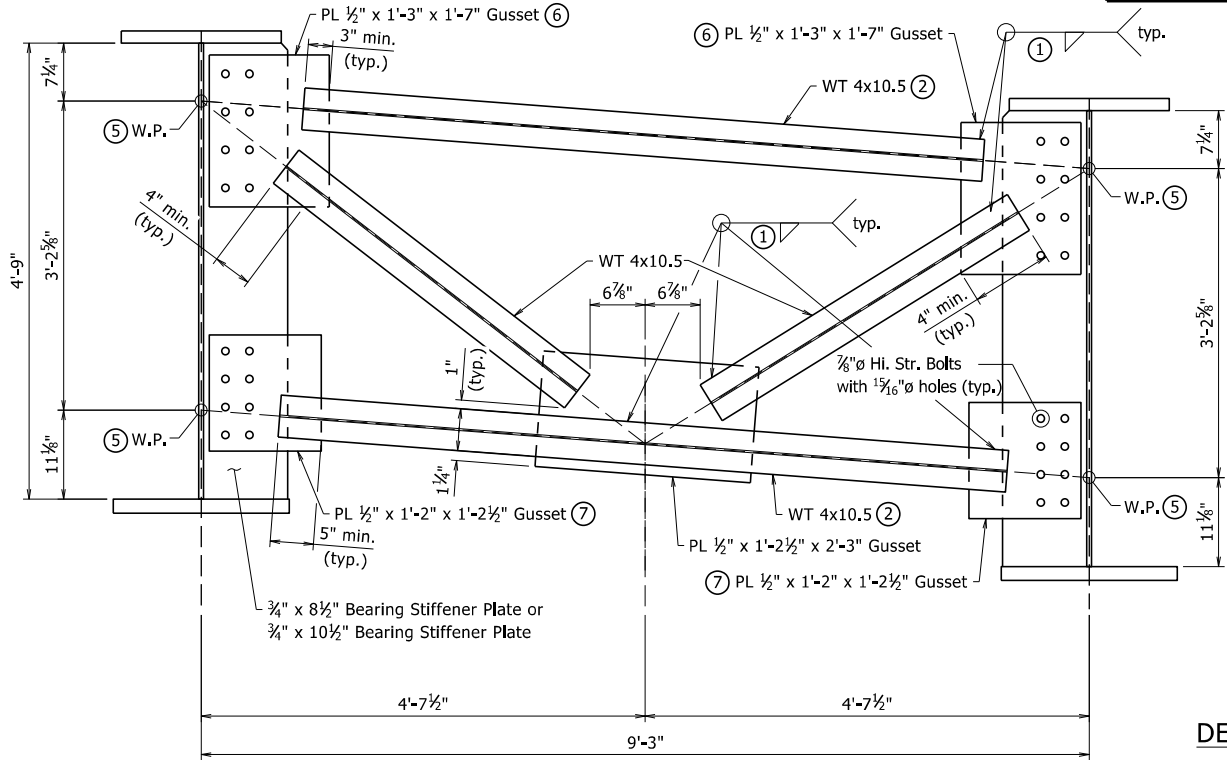


SHEET 4 OF 8  
DETAILS OF 360'-0" CONTINUOUS  
PLATE GIRDER UNIT  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: CGP DATE: 09/05/2022 FILENAME: b050423\_s1.dgn  
CHECKED BY: DPT DATE: 12/08/2022 SCALE: NO SCALE  
DESIGNED BY: DPT DATE: 08/2022  
BRIDGE NO. 07604 DRAWING NO. 66025

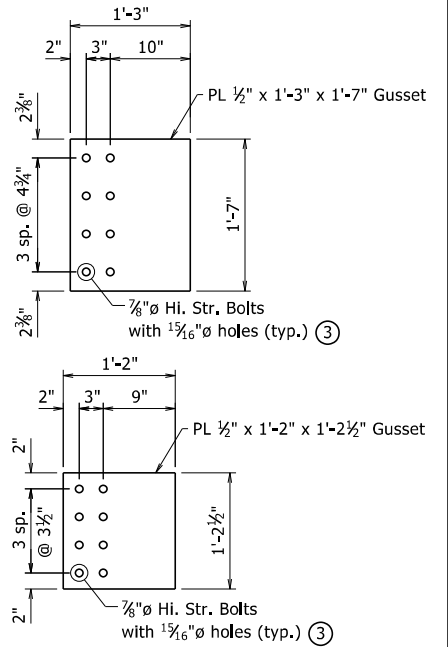
DATE REVISED	DATE REVISED	FIG. NO. DES. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	45	61
07604 - 360'-0" UNIT - 66026						



DETAIL OF K-FRAMES AT CONNECTION PLATES



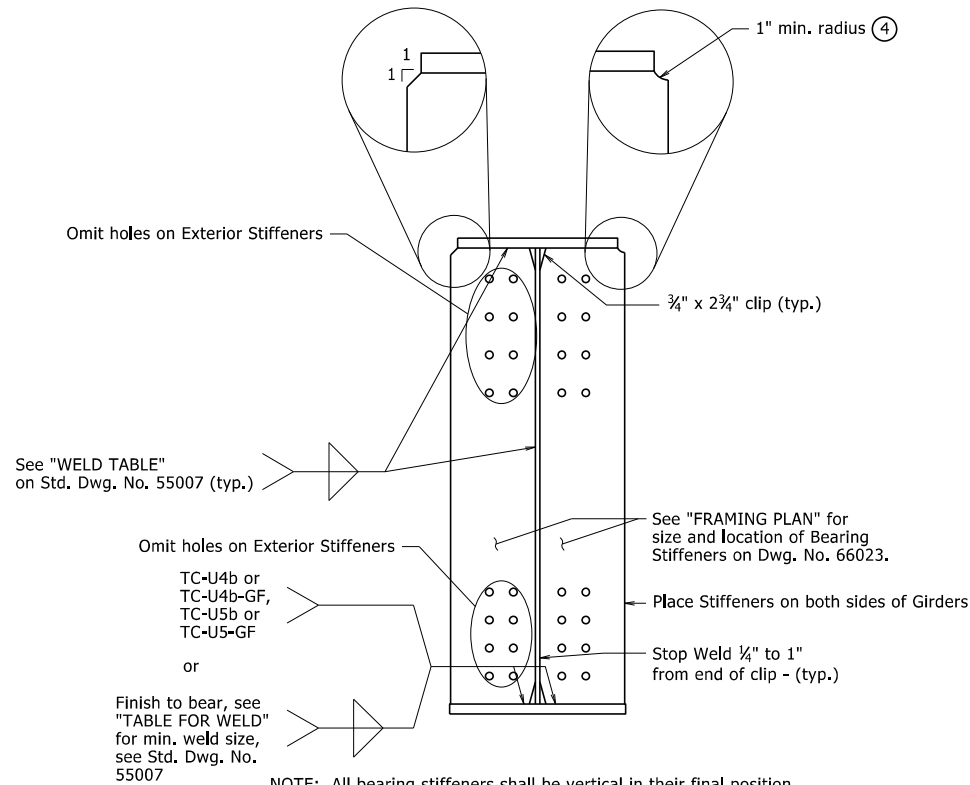
DETAIL OF K-FRAMES AT BEARING STIFFENERS



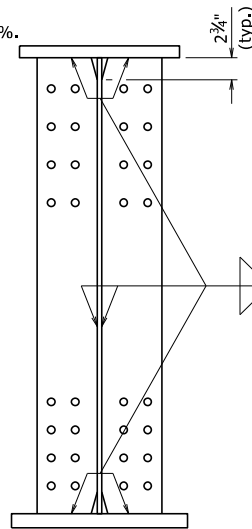
DETAILS OF GUSSET PLATES

NOTES:

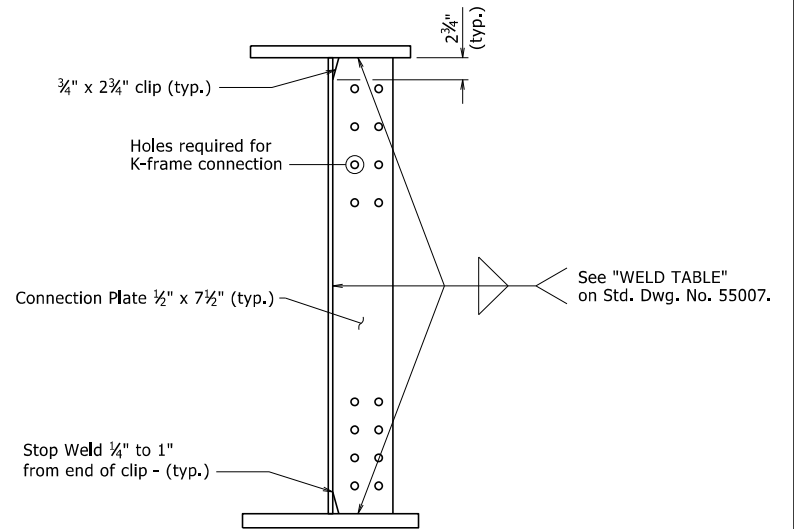
- See "WELD TABLE", Std. Dwg. No. 55007.
- WT 4x10.5 are to match roadway slope. Distance from flange to W.P. will be constant. Dimensions shown are applicable for a roadway slope of 7.6%.
- Oversized holes will not be allowed on K-Frame connections.
- If permanent steel bridge deck forms are used, the Fabricator shall clip plates as necessary to accommodate the deck form supports.
- W.P. = Working Point at C.L. of Web
- Located 1 1/2" above or below flanges.
- Located 6" above bottom flange.



BEARING STIFFENER DETAIL

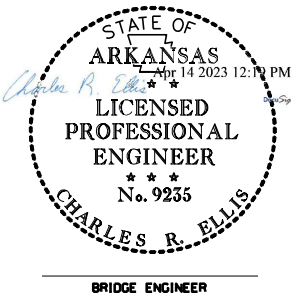


INTERIOR



EXTERIOR

K-FRAME CONNECTION DETAILS

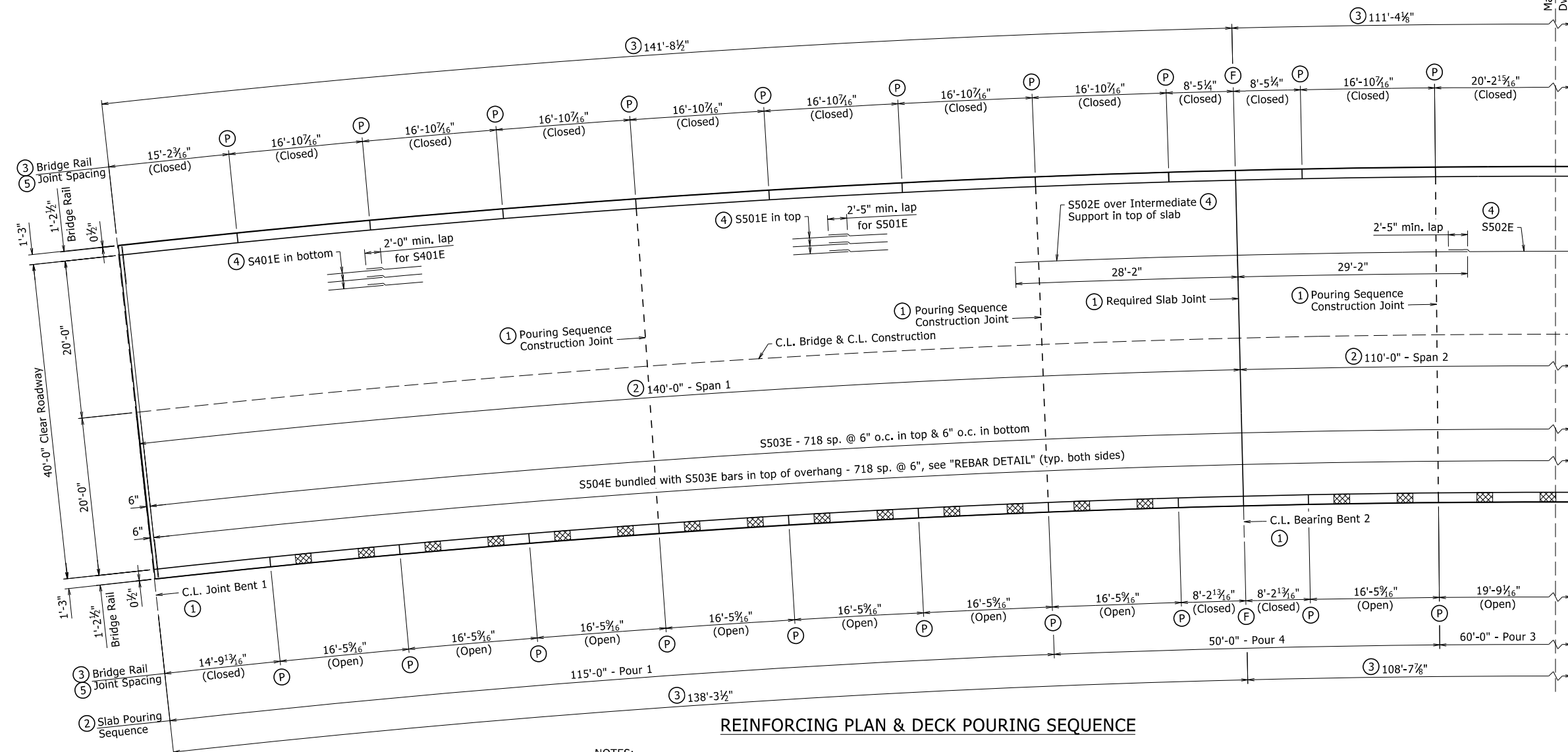


SHEET 5 OF 8  
DETAILS OF 360'-0" CONTINUOUS  
PLATE GIRDER UNIT

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: CGP DATE: 09/05/2022 FILENAME: b050423\_s1.dgn  
CHECKED BY: DPT DATE: 12/08/2022 SCALE: 1" = 1'-0"  
DESIGNED BY: DPT DATE: 08/2022  
BRIDGE NO. 07604 DRAWING NO. 66026

DATE REVISED	DATE REVISED	FED. NO. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	46	61
07604 - 360'-0" UNIT - 66027						



## REINFORCING PLAN & DECK POURING SEQUENCE

### NOTES:

Pours with same number may be placed simultaneously or separately. No deviations will be allowed. All Pour(s) 1 shall be placed before Pour(s) 2 can be placed. All Pour(s) 2 shall be placed before Pour(s) 3 can be placed. All Pour(s) 3 shall be placed before Pour(s) 4 can be placed. A minimum of 48 hours shall elapse between the end of a pour and the start of the next pour. A minimum of 72 hours shall elapse between the end of a pour and the start of an adjacent pour. A minimum of 72 hours shall elapse between the completion of the bridge deck pour and start of the railing pour. Any railing pours made before the entire slab has been placed must be approved by the Engineer.

Concrete in bridge superstructure shall be placed, consolidated, and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

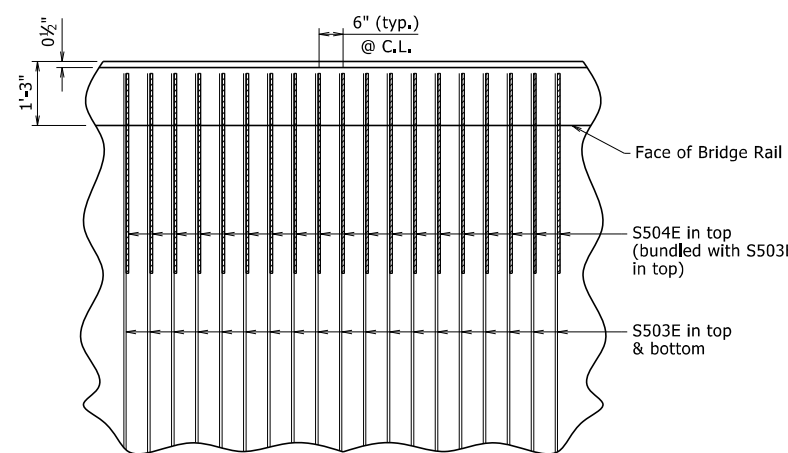
Required slab joints and pouring sequence construction joints shall align with rail joints at base of rail.

C.L. Bridge is in a 3°30'00" horizontal curve to the right. All longitudinal lines and longitudinal reinforcing steel shall be placed on curves concentric with C.L. Bridge. All transverse reinforcing steel shall be placed on radial lines and shall be measured along C.L. Bridge.

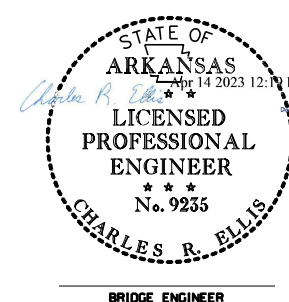
See "BAR LIST" on Dwg. No. 66029 for rebar quantities.

See "TABLE OF VARIABLES" on Dwg. No. 66029 for all rebar information.

- ① Radial Line
- ② Measured along C.L. Bridge
- ③ Measured along Gutterline
- ④ Placed as shown in "TYPICAL ROADWAY SECTION", Dwg. No. 66022.
- ⑤ Reference Std. Dwg. No. 55070.
- ⑥ C.L. Full-Depth Bridge Rail Joint (¼" to 1" max.) Stop 6" from top of slab.
- ⑦ C.L. Partial-Depth Bridge Rail Joint (¼" to 1" max.) Stop 16" from top of slab.



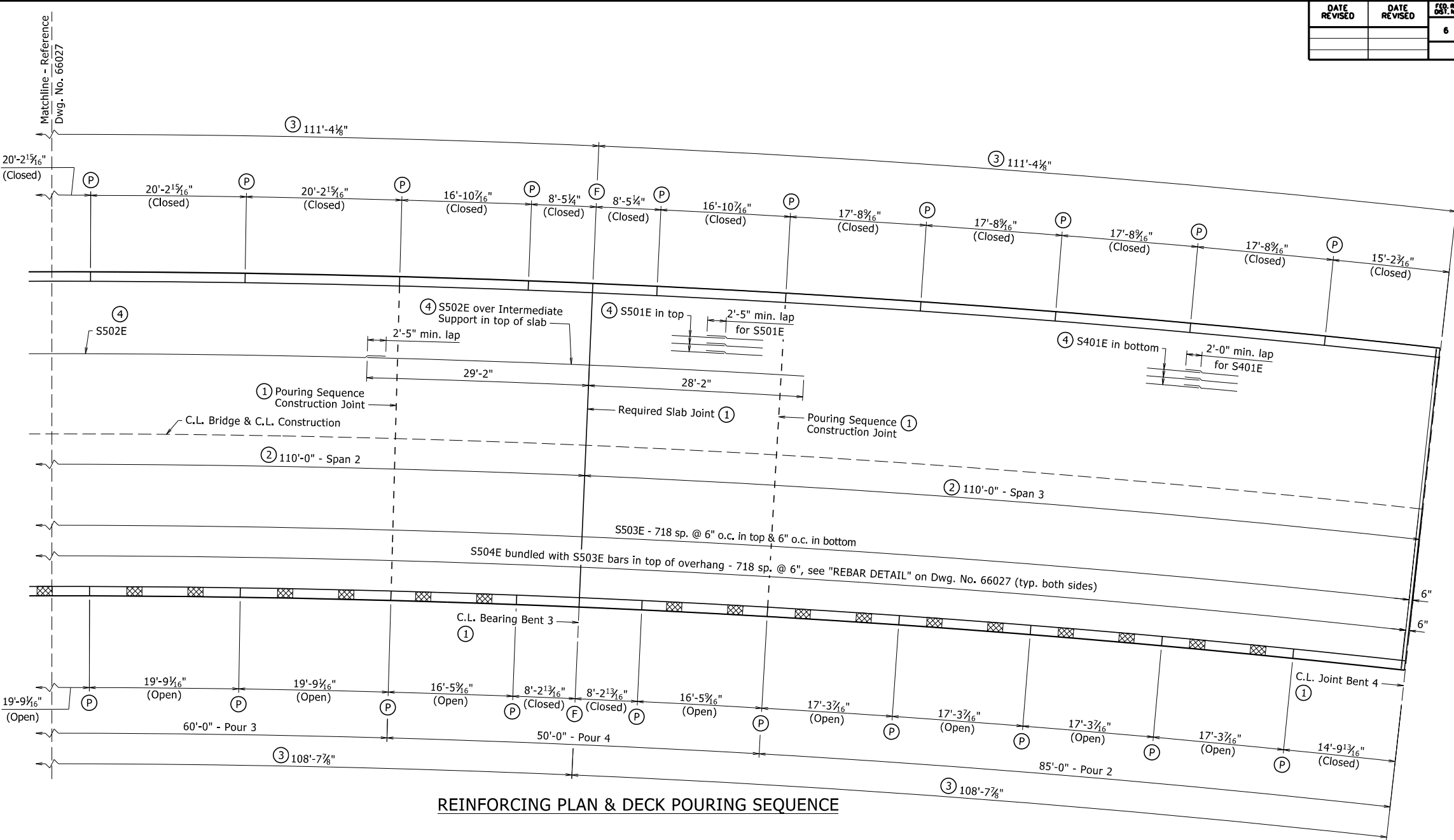
REBAR DETAIL  
NO SCALE



SHEET 6 OF 8  
DETAILS OF 360'-0" CONTINUOUS  
PLATE GIRDER UNIT  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: CGP DATE: 09/05/2022 FILENAME: b050423\_s1.dgn  
CHECKED BY: DPT DATE: 12/08/2022 SCALE: 1/8" = 1'-0"  
DESIGNED BY: DPT DATE: 08/2022  
BRIDGE NO. 07604 DRAWING NO. 66027



DATE REVISED	DATE REVISED	FED. NO. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	47	61
07604 - 360'-0" UNIT - 66028						

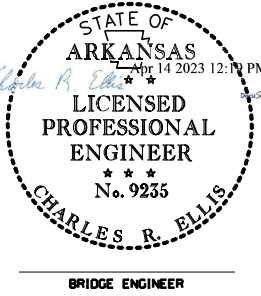


REINFORCING PLAN & DECK POURING SEQUENCE

NOTES:

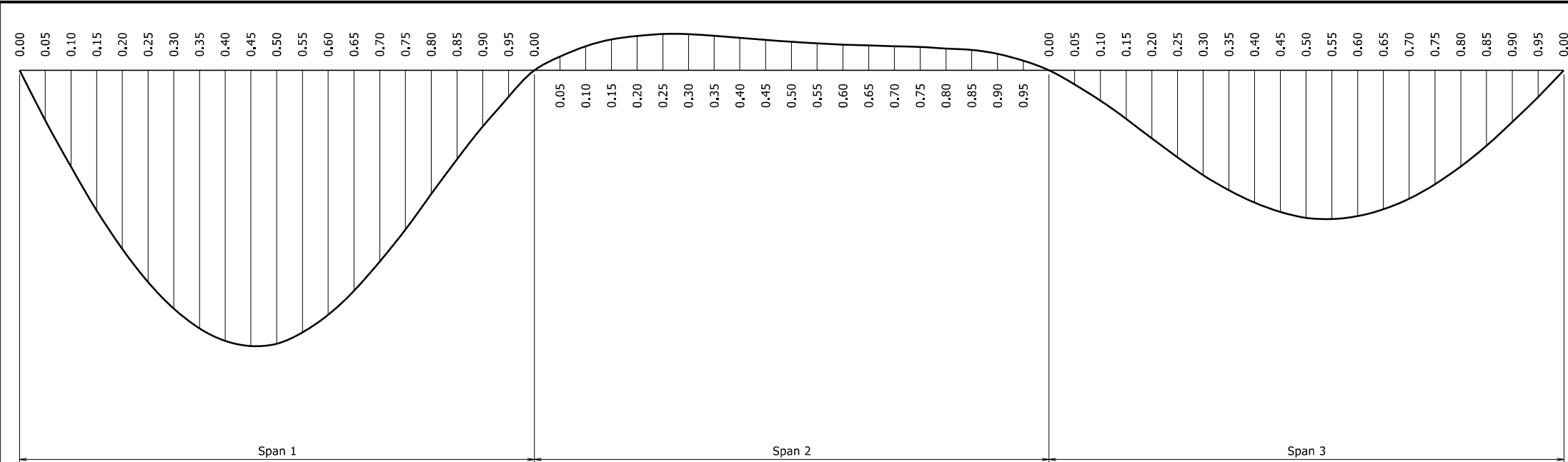
For pouring sequence note, see Dwg. No. 66027.

- ① Radial Line
- ② Measured along C.L. Bridge
- ③ Measured along Gutterline
- ④ Placed as shown in "TYPICAL ROADWAY SECTION", Dwg. No. 66022.
- ⑤ Reference Std. Dwg. No. 55070.
- ⓕ C.L. Full-Depth Bridge Rail Joint (1/4" to 1" max.) Stop 6" from top of slab.
- ⓖ C.L. Partial-Depth Bridge Rail Joint (1/4" to 1" max.) Stop 16" from top of slab.



SHEET 7 OF 8  
DETAILS OF 360'-0" CONTINUOUS  
PLATE GIRDER UNIT  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: CGP DATE: 09/05/2022 FILENAME: b050423\_s1.dgn  
CHECKED BY: DPT DATE: 12/08/2022 SCALE: 1/8" = 1'-0"  
DESIGNED BY: DPT DATE: 08/2022  
BRIDGE NO. 07604 DRAWING NO. 66028

PRINT DATE: 4/14/2023



DEAD LOAD DEFLECTION DIAGRAM

Span	Point of Deflection	Structural Steel					Structural Steel + Slab					Structural Steel + Slab + Rail				
		Girder 1	Girder 2	Girder 3	Girder 4	Girder 5	Girder 1	Girder 2	Girder 3	Girder 4	Girder 5	Girder 1	Girder 2	Girder 3	Girder 4	Girder 5
Span 1	0.00	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
	0.05	0.154	0.168	0.179	0.190	0.204	0.154	0.168	0.179	0.190	0.204	0.201	0.213	0.225	0.241	0.265
	0.10	0.298	0.324	0.346	0.367	0.393	0.298	0.324	0.346	0.367	0.393	0.388	0.411	0.435	0.466	0.510
	0.15	0.433	0.472	0.504	0.531	0.573	0.433	0.472	0.504	0.531	0.573	0.564	0.599	0.633	0.673	0.742
	0.20	0.551	0.601	0.641	0.680	0.729	0.551	0.601	0.641	0.680	0.729	0.718	0.762	0.805	0.862	0.944
	0.25	0.653	0.712	0.760	0.805	0.865	0.653	0.712	0.760	0.805	0.865	0.850	0.902	0.954	1.020	1.119
	0.30	0.733	0.800	0.854	0.907	0.972	0.733	0.800	0.854	0.907	0.972	0.953	1.013	1.072	1.148	1.257
	0.35	0.793	0.864	0.923	0.980	1.052	0.793	0.864	0.923	0.980	1.052	1.030	1.094	1.157	1.240	1.359
	0.40	0.829	0.904	0.966	1.027	1.101	0.829	0.904	0.966	1.027	1.101	1.076	1.144	1.210	1.298	1.421
	0.45	0.842	0.919	0.981	1.044	1.119	0.842	0.919	0.981	1.044	1.119	1.092	1.161	1.228	1.318	1.443
	0.50	0.832	0.908	0.970	1.032	1.107	0.832	0.908	0.970	1.032	1.107	1.078	1.146	1.213	1.302	1.425
	0.55	0.797	0.868	0.932	0.988	1.060	0.797	0.868	0.932	0.988	1.060	1.031	1.095	1.164	1.245	1.362
	0.60	0.743	0.810	0.866	0.922	0.989	0.743	0.810	0.866	0.922	0.989	0.960	1.020	1.080	1.160	1.269
	0.65	0.668	0.732	0.779	0.830	0.890	0.668	0.732	0.779	0.830	0.890	0.861	0.920	0.970	1.042	1.139
	0.70	0.582	0.634	0.679	0.724	0.776	0.582	0.634	0.679	0.724	0.776	0.749	0.795	0.843	0.907	0.991
	0.75	0.485	0.529	0.561	0.599	0.649	0.485	0.529	0.561	0.599	0.649	0.622	0.662	0.695	0.747	0.826
	0.80	0.378	0.412	0.442	0.472	0.507	0.378	0.412	0.442	0.472	0.507	0.483	0.513	0.546	0.587	0.642
	0.85	0.275	0.296	0.318	0.340	0.371	0.275	0.296	0.318	0.340	0.371	0.350	0.367	0.391	0.421	0.468
	0.90	0.172	0.188	0.203	0.218	0.234	0.172	0.188	0.203	0.218	0.234	0.218	0.232	0.249	0.269	0.293
Span 2	0.95	0.082	0.090	0.097	0.104	0.112	0.082	0.090	0.097	0.104	0.112	0.103	0.111	0.118	0.128	0.139
	0.00	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
	0.05	-0.043	-0.048	-0.053	-0.057	-0.063	-0.043	-0.048	-0.053	-0.057	-0.063	-0.051	-0.057	-0.063	-0.067	-0.075
	0.10	-0.076	-0.085	-0.093	-0.102	-0.113	-0.076	-0.085	-0.093	-0.102	-0.113	-0.089	-0.100	-0.109	-0.120	-0.133
	0.15	-0.099	-0.111	-0.122	-0.133	-0.149	-0.099	-0.111	-0.122	-0.133	-0.149	-0.114	-0.129	-0.142	-0.155	-0.172
	0.20	-0.111	-0.126	-0.140	-0.155	-0.175	-0.111	-0.126	-0.140	-0.155	-0.175	-0.124	-0.145	-0.162	-0.179	-0.200
	0.25	-0.118	-0.134	-0.151	-0.168	-0.192	-0.118	-0.134	-0.151	-0.168	-0.192	-0.129	-0.152	-0.173	-0.191	-0.216
	0.30	-0.119	-0.136	-0.154	-0.174	-0.200	-0.119	-0.136	-0.154	-0.174	-0.200	-0.126	-0.152	-0.174	-0.196	-0.222
	0.35	-0.117	-0.133	-0.151	-0.175	-0.200	-0.117	-0.133	-0.151	-0.175	-0.200	-0.120	-0.145	-0.169	-0.195	-0.218
	0.40	-0.110	-0.128	-0.146	-0.169	-0.198	-0.110	-0.128	-0.146	-0.169	-0.198	-0.108	-0.137	-0.161	-0.185	-0.212
	0.45	-0.103	-0.121	-0.140	-0.163	-0.191	-0.103	-0.121	-0.140	-0.163	-0.191	-0.098	-0.127	-0.153	-0.177	-0.201
	0.50	-0.096	-0.113	-0.132	-0.155	-0.183	-0.096	-0.113	-0.132	-0.155	-0.183	-0.088	-0.117	-0.142	-0.166	-0.190
	0.55	-0.090	-0.106	-0.124	-0.146	-0.173	-0.090	-0.106	-0.124	-0.146	-0.173	-0.081	-0.109	-0.133	-0.155	-0.179
	0.60	-0.084	-0.100	-0.116	-0.137	-0.162	-0.084	-0.100	-0.116	-0.137	-0.162	-0.075	-0.102	-0.124	-0.145	-0.166
	0.65	-0.079	-0.093	-0.109	-0.128	-0.151	-0.079	-0.093	-0.109	-0.128	-0.151	-0.071	-0.095	-0.116	-0.136	-0.155
	0.70	-0.074	-0.087	-0.101	-0.118	-0.139	-0.074	-0.087	-0.101	-0.118	-0.139	-0.068	-0.090	-0.108	-0.126	-0.144
	0.75	-0.070	-0.082	-0.093	-0.108	-0.126	-0.070	-0.082	-0.093	-0.108	-0.126	-0.067	-0.086	-0.100	-0.116	-0.132
	0.80	-0.064	-0.073	-0.084	-0.096	-0.110	-0.064	-0.073	-0.084	-0.096	-0.110	-0.063	-0.078	-0.092	-0.104	-0.117
	0.85	-0.058	-0.065	-0.074	-0.080	-0.094	-0.058	-0.065	-0.074	-0.080	-0.094	-0.061	-0.072	-0.083	-0.088	-0.103
Span 3	0.90	-0.045	-0.051	-0.057	-0.063	-0.070	-0.045	-0.051	-0.057	-0.063	-0.070	-0.050	-0.057	-0.065	-0.071	-0.078
	0.95	-0.026	-0.029	-0.032	-0.035	-0.039	-0.026	-0.029	-0.032	-0.035	-0.039	-0.029	-0.033	-0.037	-0.040	-0.044
	0.00	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
	0.05	0.037	0.041	0.044	0.047	0.051	0.037	0.041	0.044	0.047	0.051	0.047	0.050	0.053	0.057	0.063
	0.10	0.079	0.086	0.093	0.099	0.106	0.079	0.086	0.093	0.099	0.106	0.101	0.106	0.113	0.122	0.133
	0.15	0.127	0.136	0.149	0.158	0.169	0.127	0.136	0.149	0.158	0.169	0.165	0.170	0.184	0.197	0.216
	0.20	0.174	0.190	0.203	0.215	0.229	0.174	0.190	0.203	0.215	0.229	0.227	0.239	0.252	0.269	0.295
	0.25	0.223	0.243	0.259	0.271	0.291	0.223	0.243	0.259	0.271	0.291	0.293	0.307	0.323	0.341	0.378
	0.30	0.266	0.290	0.308	0.325	0.345	0.266	0.290	0.308	0.325	0.345	0.352	0.368	0.386	0.412	0.450
	0.35	0.304	0.330	0.352	0.371	0.392	0.304	0.330	0.352	0.371	0.392	0.403	0.420	0.442	0.471	0.514
	0.40	0.334	0.363	0.386	0.406	0.430	0.334	0.363	0.386	0.406	0.430	0.445	0.464	0.486	0.518	0.565
	0.45	0.358	0.389	0.413	0.433	0.459	0.358	0.389	0.413	0.433	0.459	0.478	0.498	0.521	0.553	0.606
	0.50	0.372	0.403	0.428	0.450	0.475	0.372	0.403	0.428	0.450	0.475	0.498	0.517	0.541	0.576	0.628
	0.55	0.375	0.407	0.431	0.452	0.478	0.375	0.407	0.431	0.452	0.478	0.503	0.523	0.546	0.580	0.634
	0.60	0.368	0.399	0.422	0.443	0.469	0.368	0.399	0.422	0.443	0.469	0.494	0.514	0.535	0.569	0.623
	0.65	0.351	0.380	0.402	0.422	0.446	0.351	0.380	0.402	0.422	0.446	0.472	0.490	0.510	0.543	0.593
	0.70	0.324	0.351	0.371	0.389	0.412	0.324	0.351	0.371	0.389	0.412	0.436	0.453	0.471	0.501	0.549
	0.75	0.287	0.312	0.328	0.344	0.364	0.287	0.312	0.328	0.344	0.364	0.387	0.403	0.417	0.444	0.486
	0.80	0.243	0.263	0.277	0.291	0.308	0.243	0.263	0.277	0.291	0.308	0.328	0.340	0.352	0.375	0.411
	0.85	0.191	0.205	0.216	0.228	0.241	0.191	0.205	0.216	0.228	0.241	0.258	0.265	0.275	0.294	0.322
	0.90	0.131	0.142	0.149	0.156	0.165	0.131	0.142	0.149	0.156	0.165	0.177	0.183	0.190	0.201	0.221
	0.95	0.068	0.073	0.077	0.081	0.085	0.068	0.073	0.077	0.081	0.085	0.092	0.094	0.098	0.104	0.114
	0.00	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000

DATE REVISED	DATE REVISED	FED. NO. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	48	61
07604 - 360'-0" UNIT - 66029						

TABLE OF VARIABLES

Closed Rail Panels				Open Rail Panels				
Panel Length	A	R4XXE	Panel Length	B	C	D	E	R4XXE
8'-2 <sup>1</sup> / <sub>16</sub> "	16	R404E	16'-5 <sup>5</sup> / <sub>16</sub> "	8	3'-0"	12	6'-5 <sup>5</sup> / <sub>16</sub> "	R408E
8'-5 <sup>1</sup> / <sub>4</sub> "	16	R405E	17'-3 <sup>3</sup> / <sub>16</sub> "	8	3'-0"	14	7'-3 <sup>3</sup> / <sub>16</sub> "	R410E
14'-9 <sup>1</sup> / <sub>16</sub> "	29	R406E	19'-9 <sup>1</sup> / <sub>16</sub> "	8	3'-0"	19	9'-9 <sup>1</sup> / <sub>16</sub> "	R412E
15'-2 <sup>3</sup> / <sub>16</sub> "	30	R407E						
16'-10 <sup>7</sup> / <sub>16</sub> "	33	R409E						
17'-8 <sup>5</sup> / <sub>16</sub> "	35	R411E						
20'-2 <sup>1</sup> / <sub>16</sub> "	40	R413E						

NOTES:

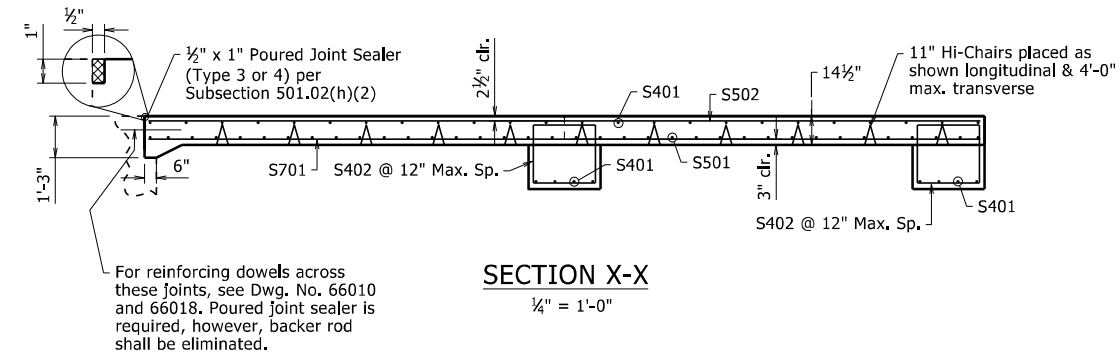
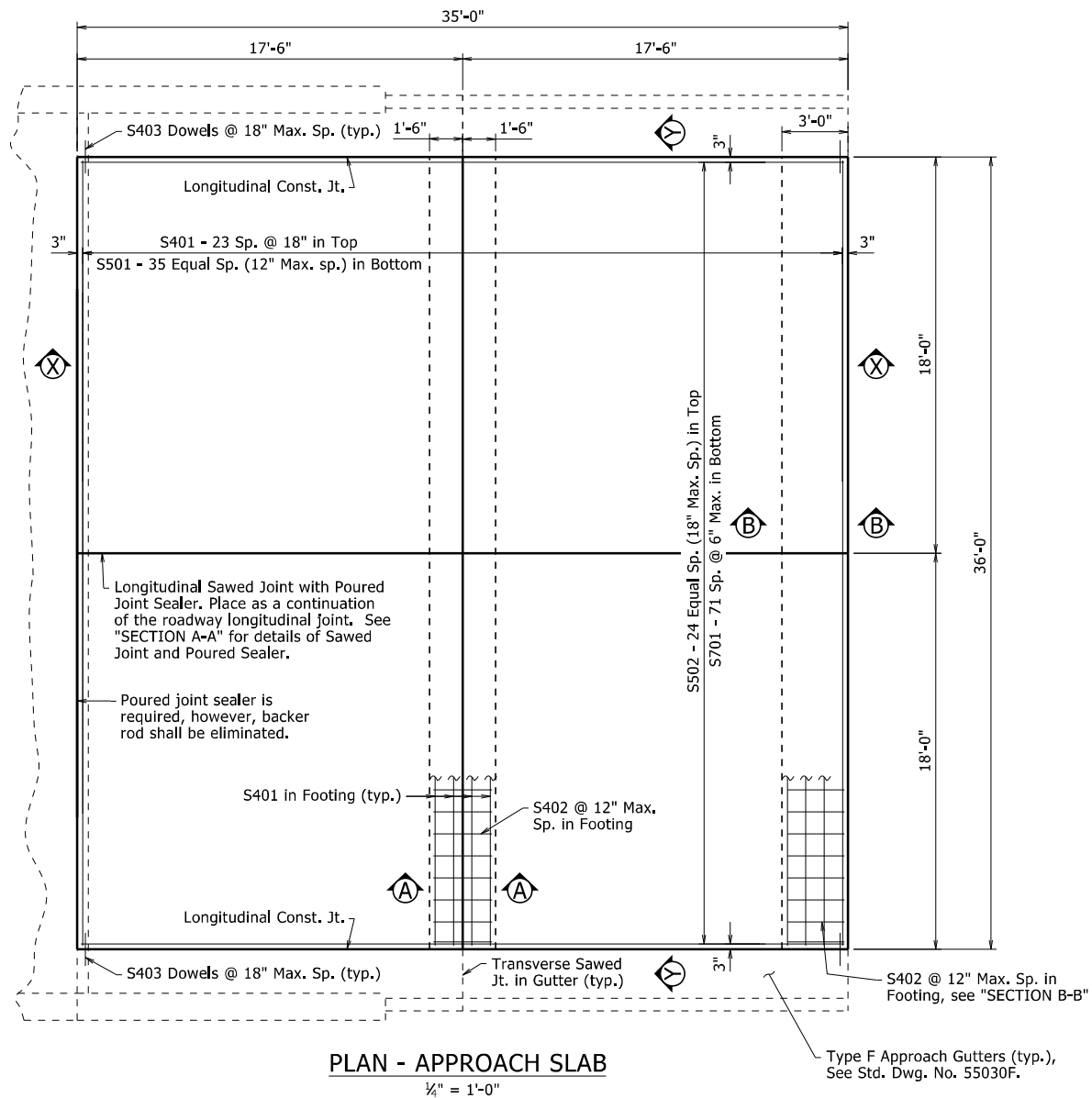
See "REINFORCING PLAN & DECK POURING SEQUENCE" on Dwg. Nos. 66027 & 66028 for rail panel lengths.

See Std. Dwg. No. 55070 for details of rail reinforcing, and location of bars with an "R" prefix.

BAR LIST

MARK	NO. REQ'D	
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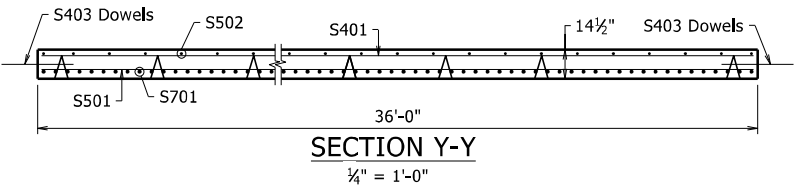
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	49	61
07604 - Approach Slab - 66030						



### TABLE OF QUANTITIES FOR ONE APPROACH SLAB

(For Information Only)

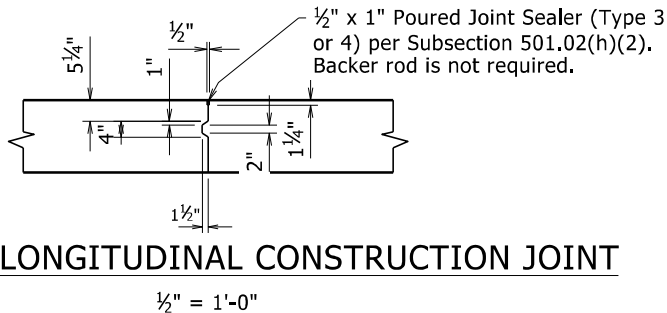
Reinforcing Steel (Lbs.)	Concrete (Cu. Yds.)
8,660	71.80



### BAR LIST - PER APPROACH SLAB

Mark	No. Req'd.	Length	Bending Diagram
S401	32	35' - 8"	
S402	74	10' - 2"	
S403	48	1' - 6"	
S501	36	35' - 8"	
S502	25	34' - 8"	
S701	72	34' - 8"	
			Dimensions are out to out of bar

### DETAILS OF LONGITUDINAL CONSTRUCTION JOINT



### GENERAL NOTES

All concrete shall be Class S(AE) with a minimum 28 day compressive strength  $f'_c = 4,000$  psi and shall be poured in the dry.

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.

Approach Slabs will be measured and paid for in accordance with Section 504.

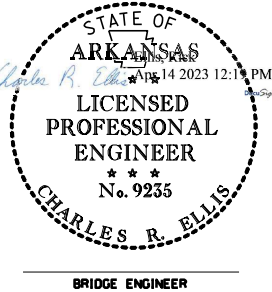
The surface finish for Approach Slabs shall match that used on the bridge deck.

All longitudinal lines within the limits of horizontal curves shall be on curves concentric to C.L. Bridge. Adjustment to longitudinal bar lengths may be required. Transverse reinforcing shall be placed on radial lines to C.L. Bridge.

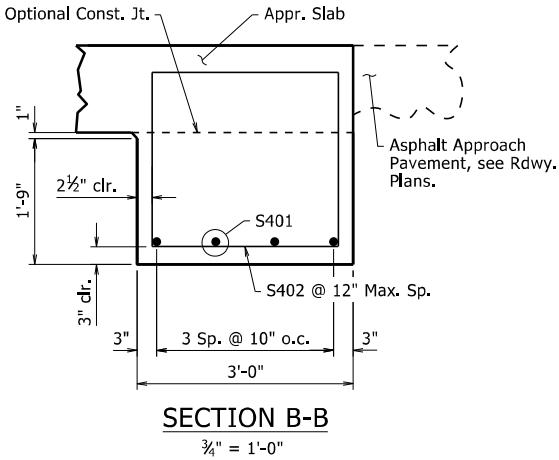
### DETAILS OF TYPE SPECIAL APPROACH SLAB

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

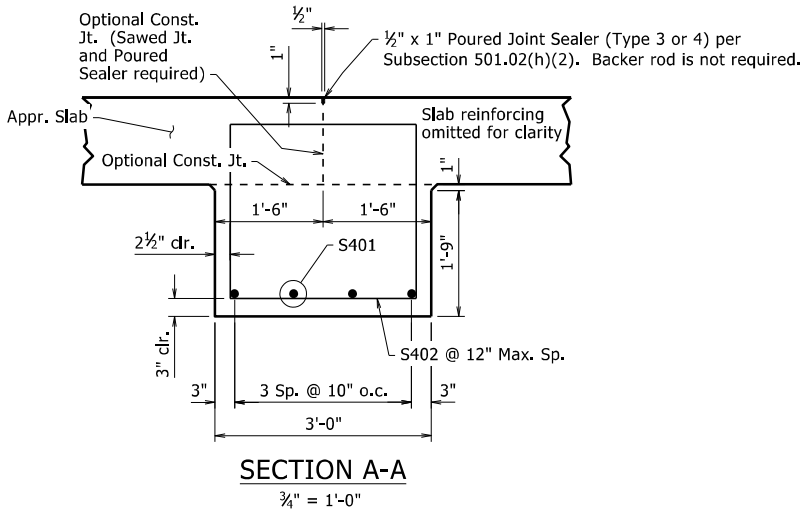
DRAWN BY: DPT DATE: 02/22/2023 FILENAME: b050423\_as.dgn  
CHECKED BY: TMG DATE: 02/25/2022 SCALE: As Noted  
DESIGNED BY: STD DATE: ---  
BRIDGE NO. 07604 DRAWING NO. 66030



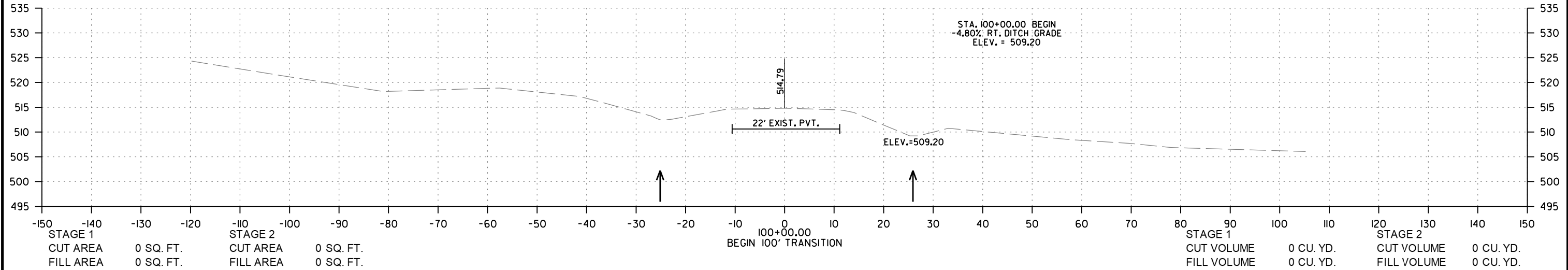
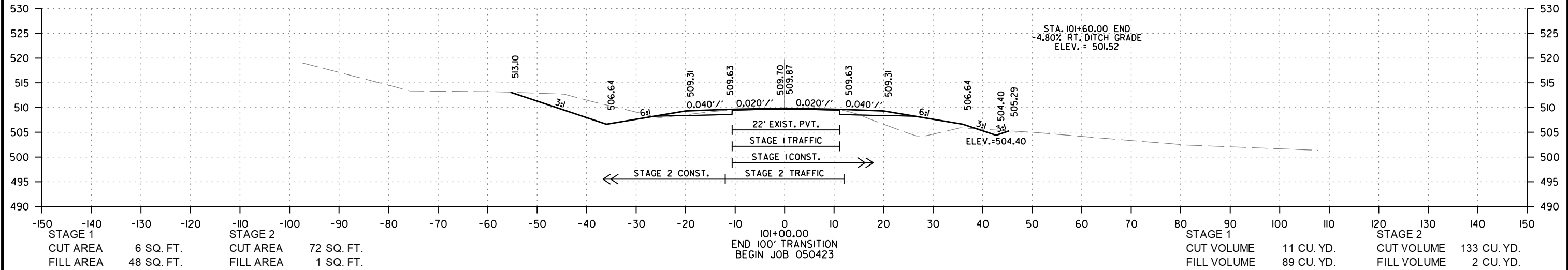
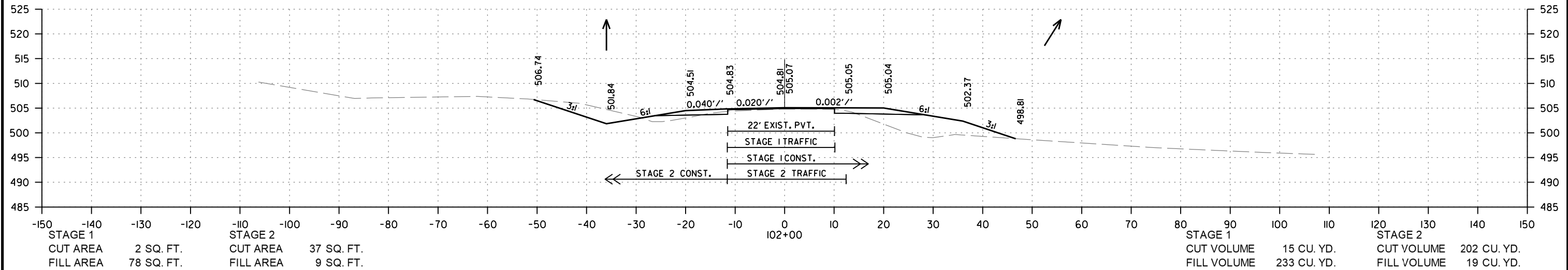
### SECTION B-B



### SECTION A-A



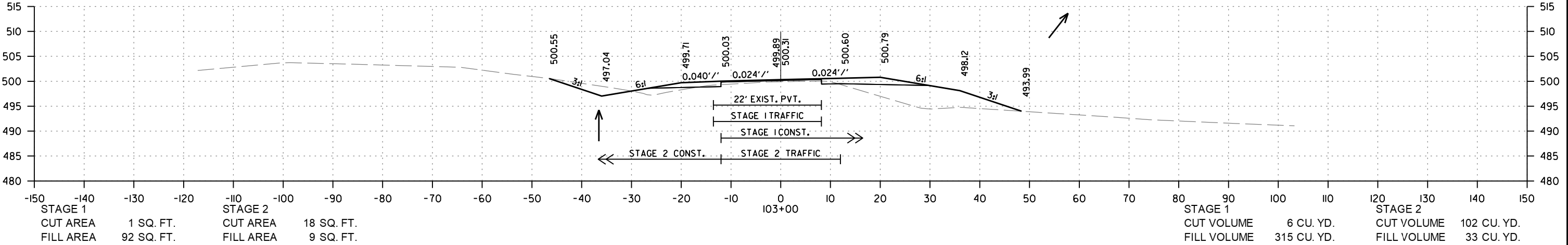
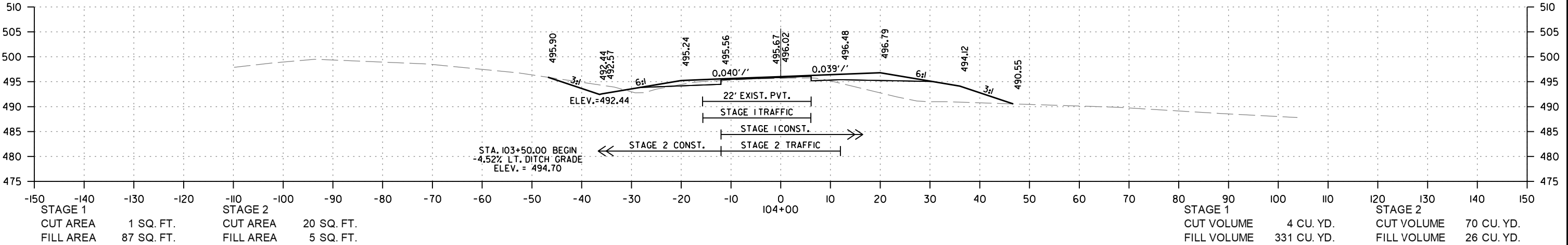
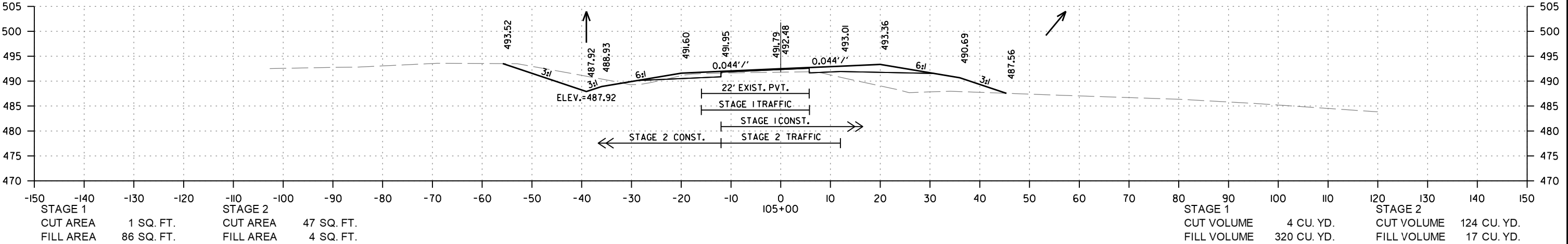
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	50	61
CROSS SECTIONS						



HWY. 56  
STA. 100+00 TO STA. 102+00

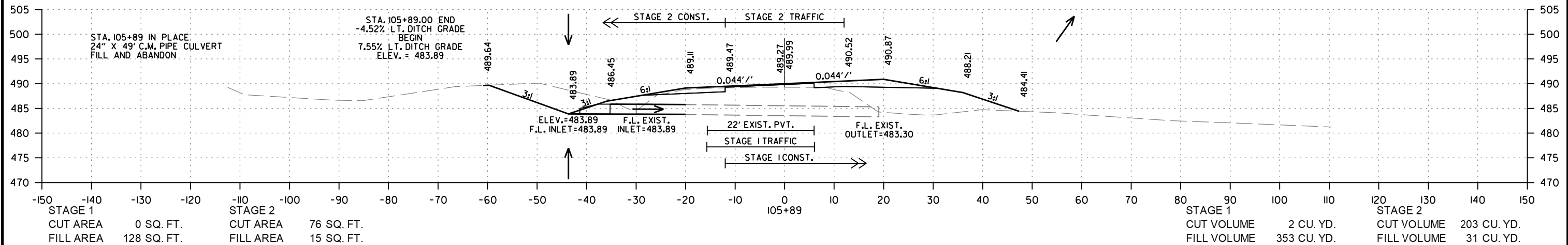
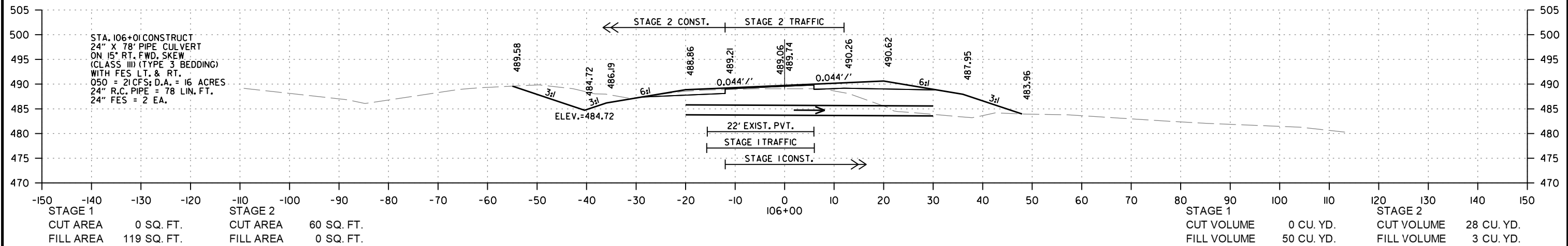
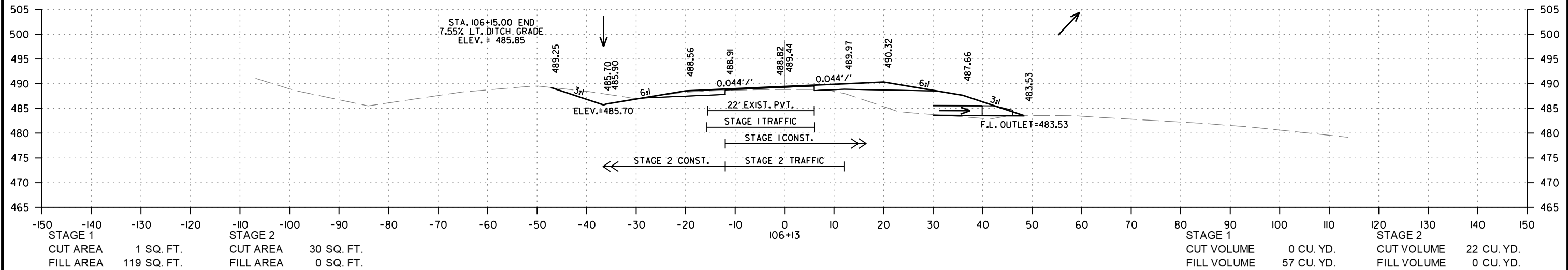


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CROSS SECTIONS						



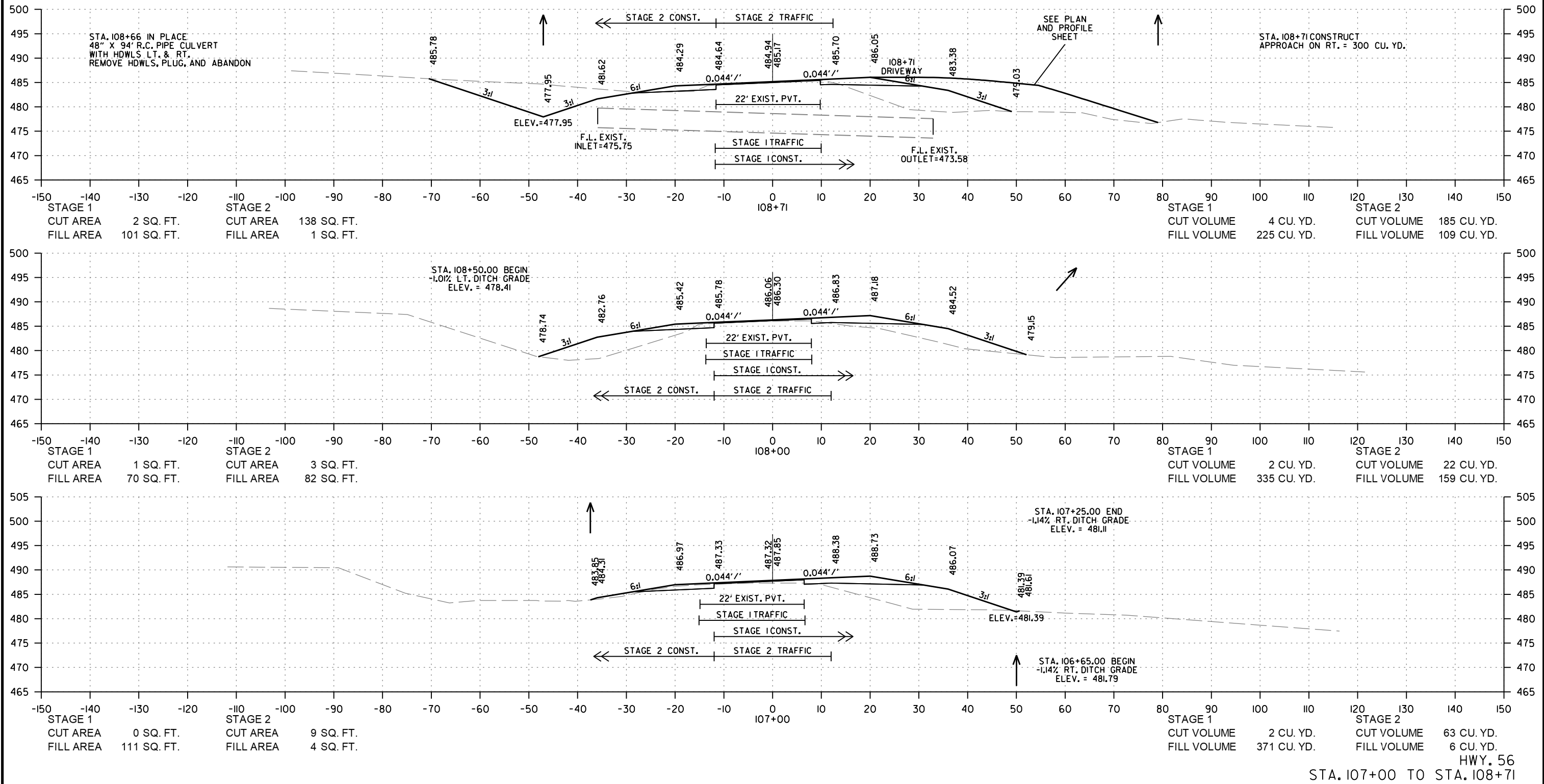
HWY. 56  
STA. 103+00 TO STA. 105+00

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	52	61
CROSS SECTIONS						

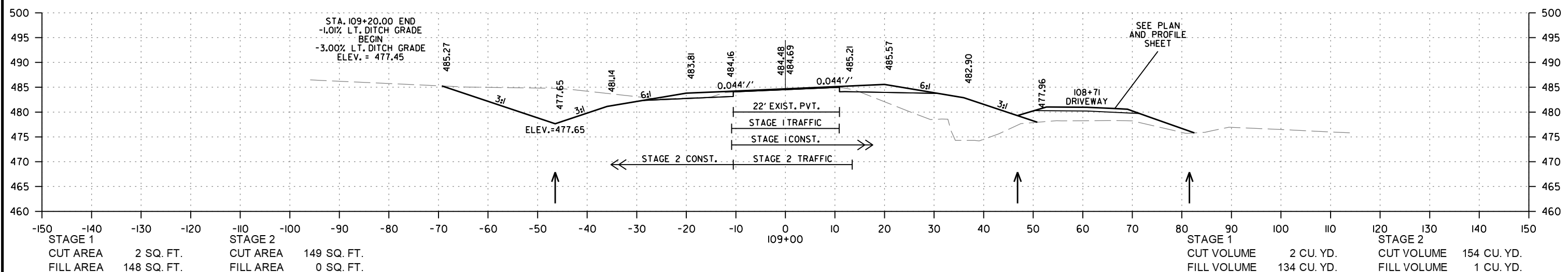
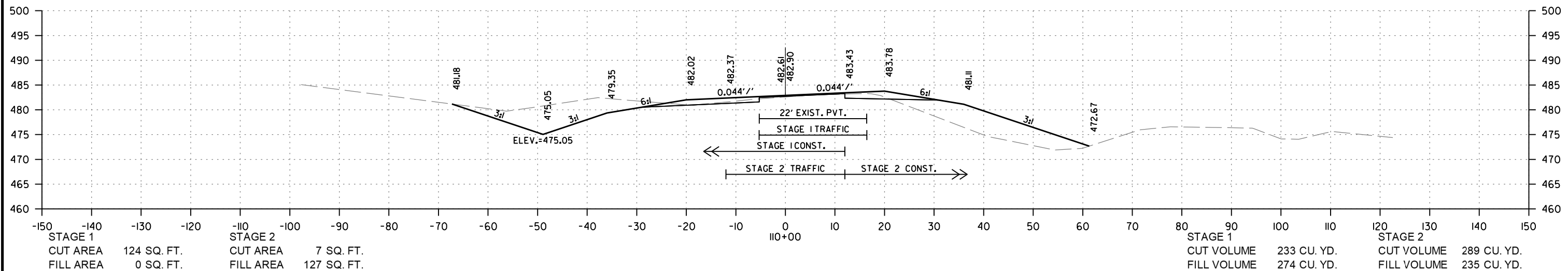
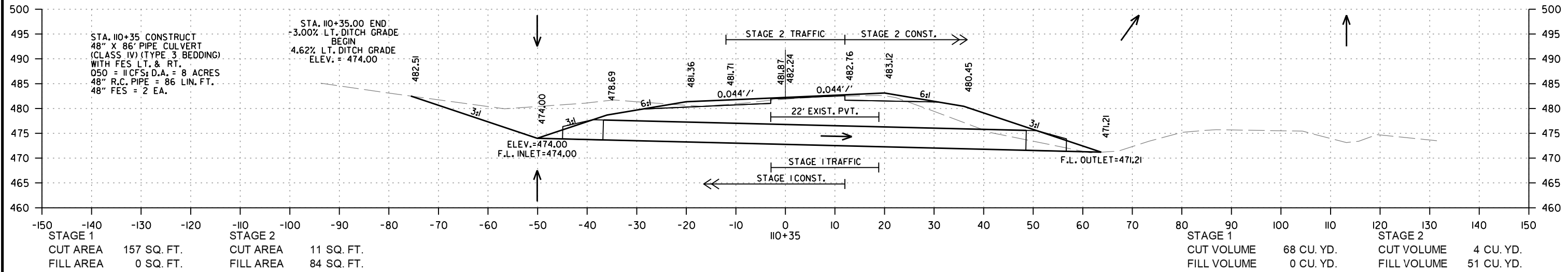


HWY. 56  
STA. 105+89 TO STA. 106+13

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	53	61
CROSS SECTIONS						



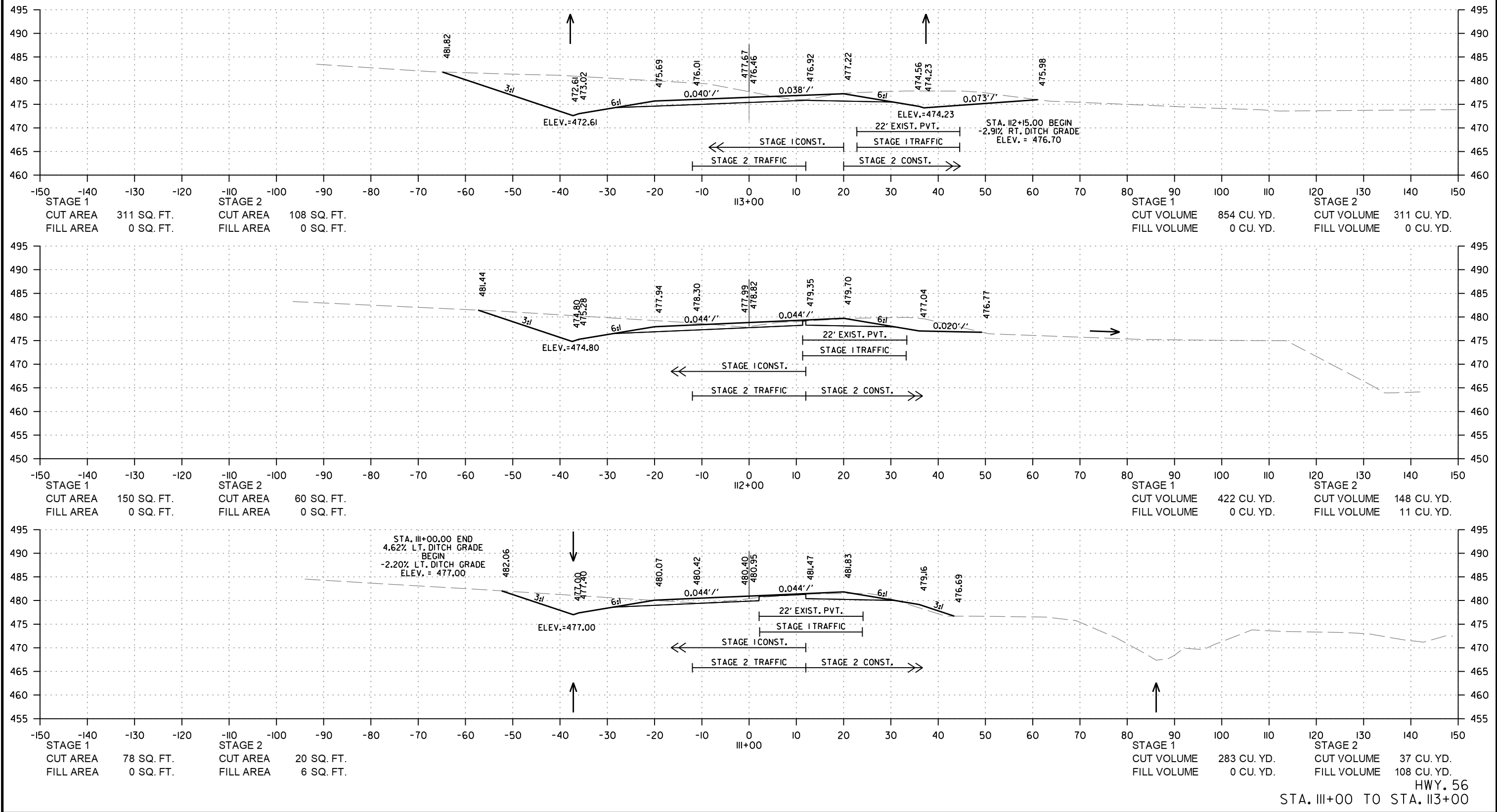
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		6	ARK.	050423	54	61
CROSS SECTIONS						



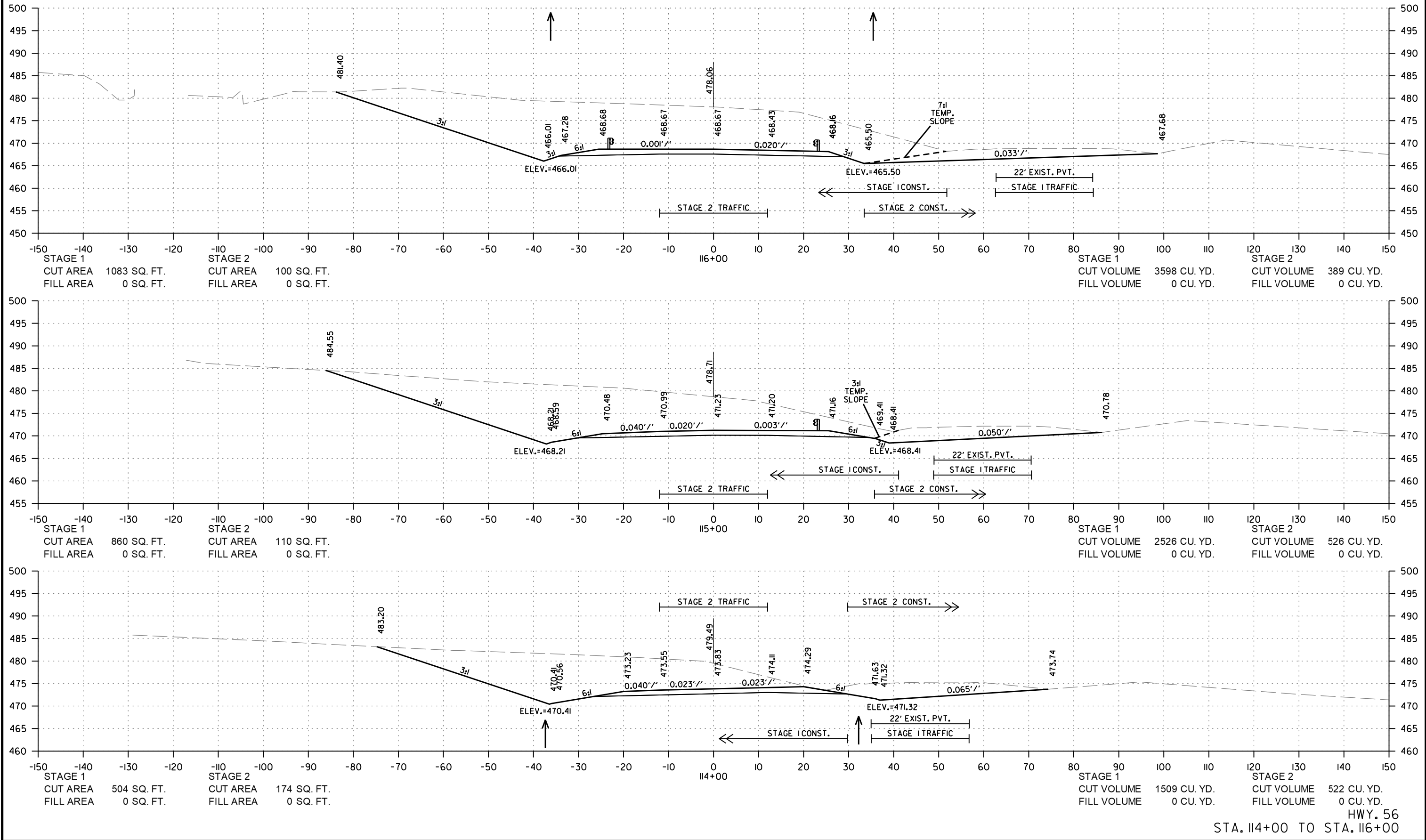
HWY. 56  
STA. 109+00 TO STA. 110+35



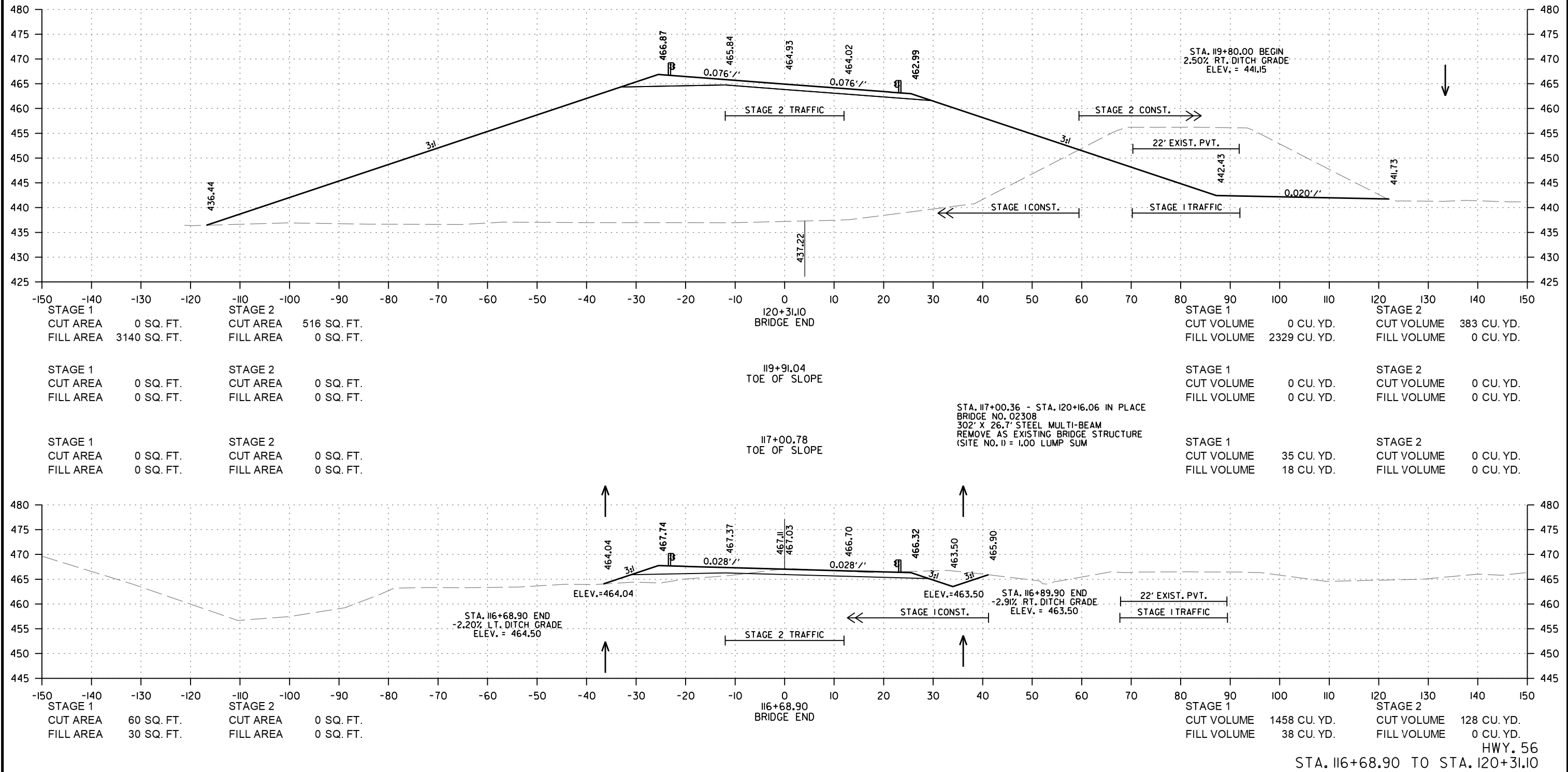
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CROSS SECTIONS						



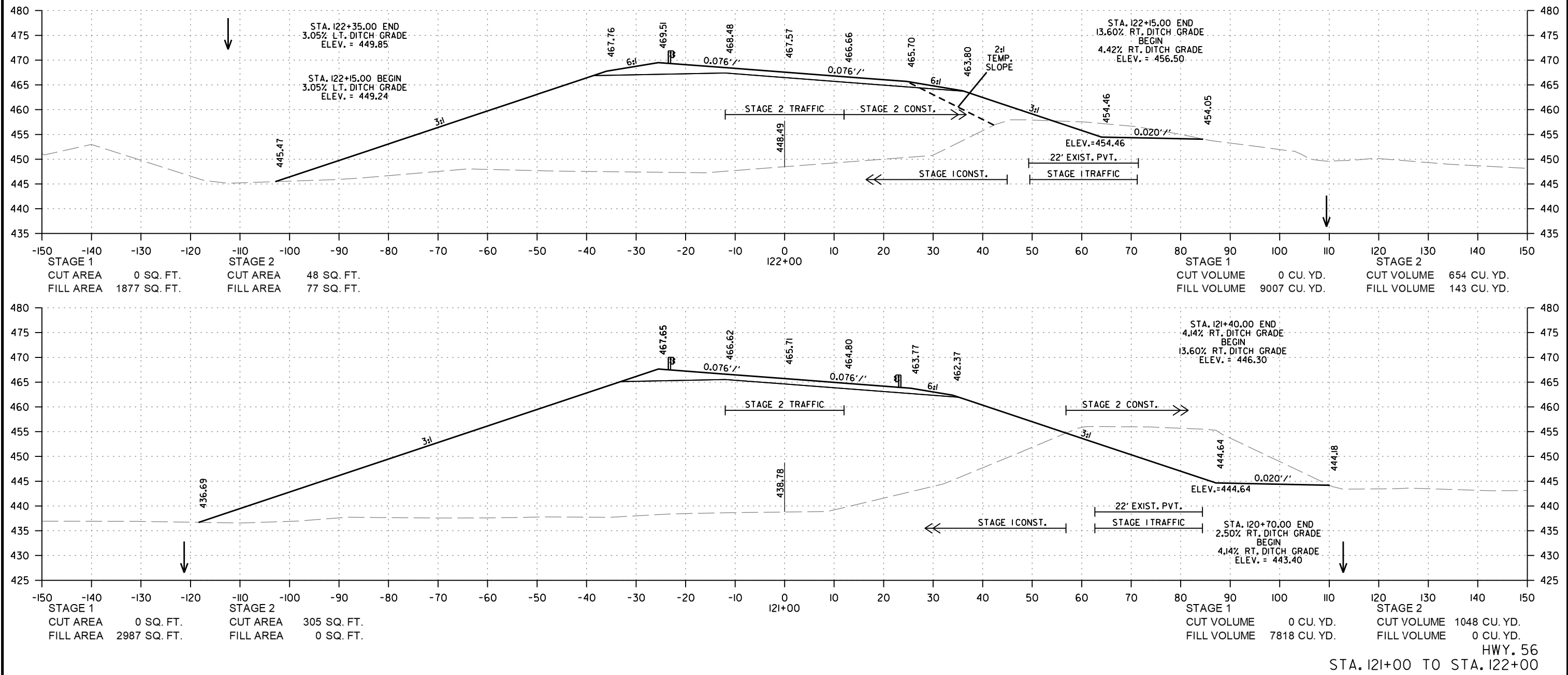
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	56	61
CROSS SECTIONS						



DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
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CROSS SECTIONS						

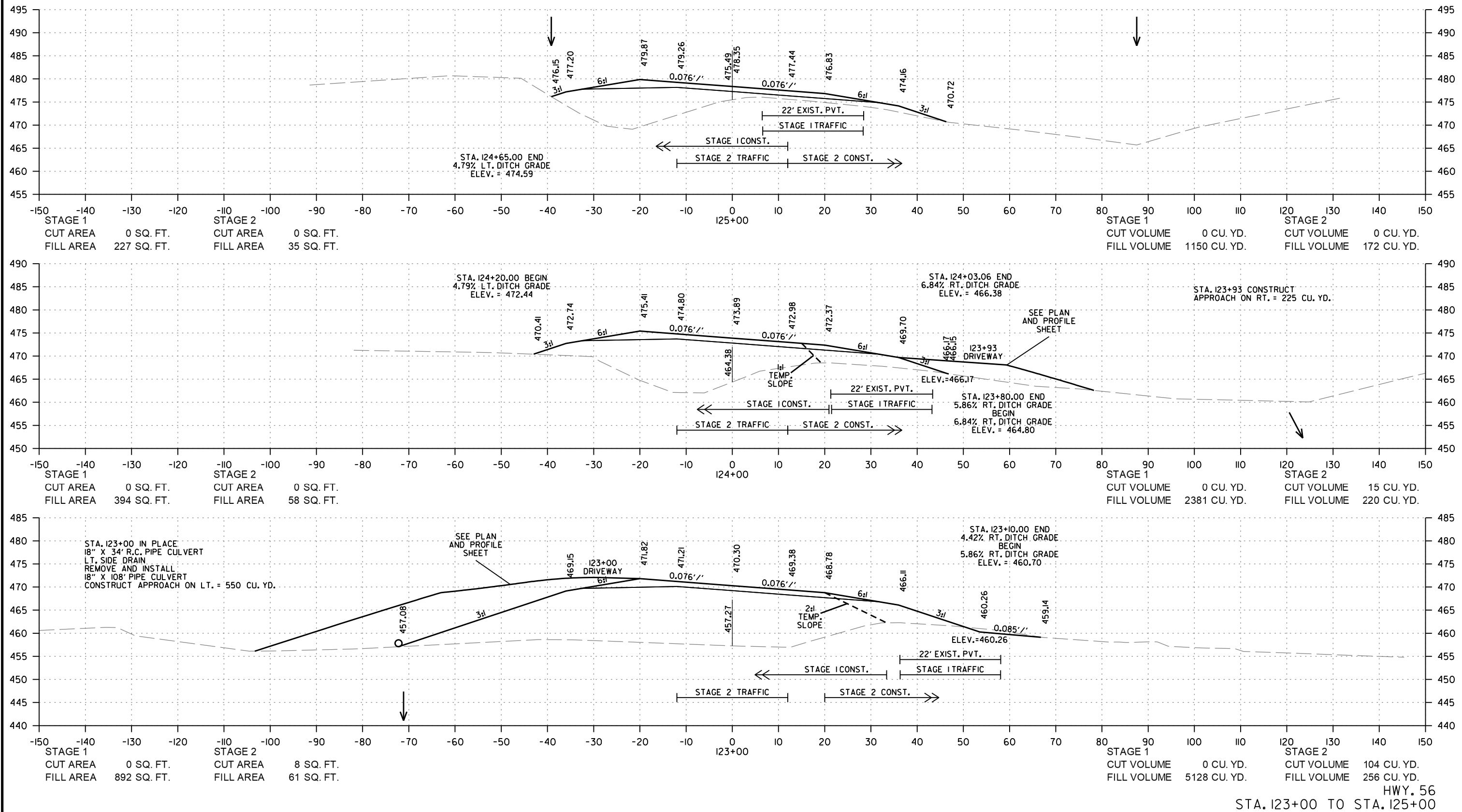


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CROSS SECTIONS						

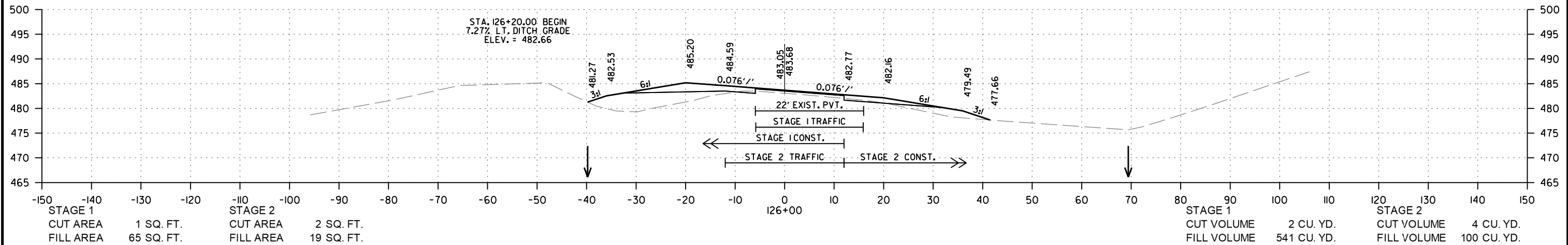
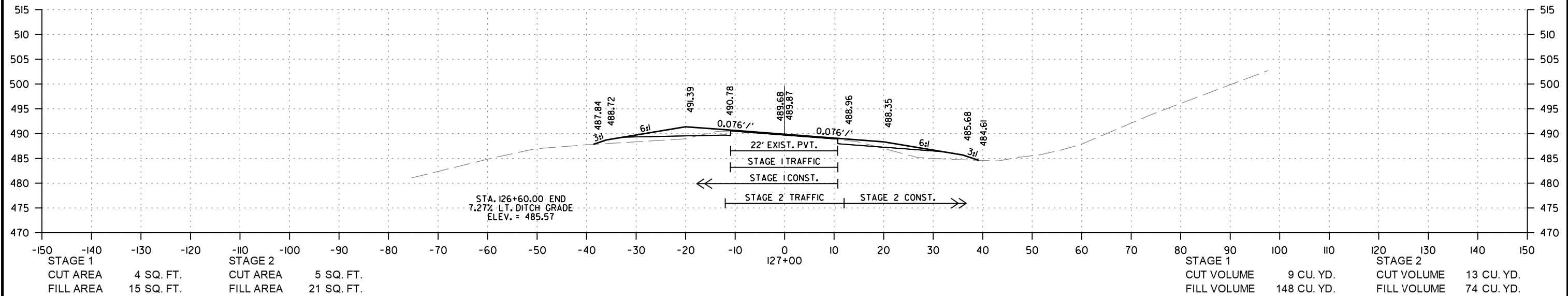
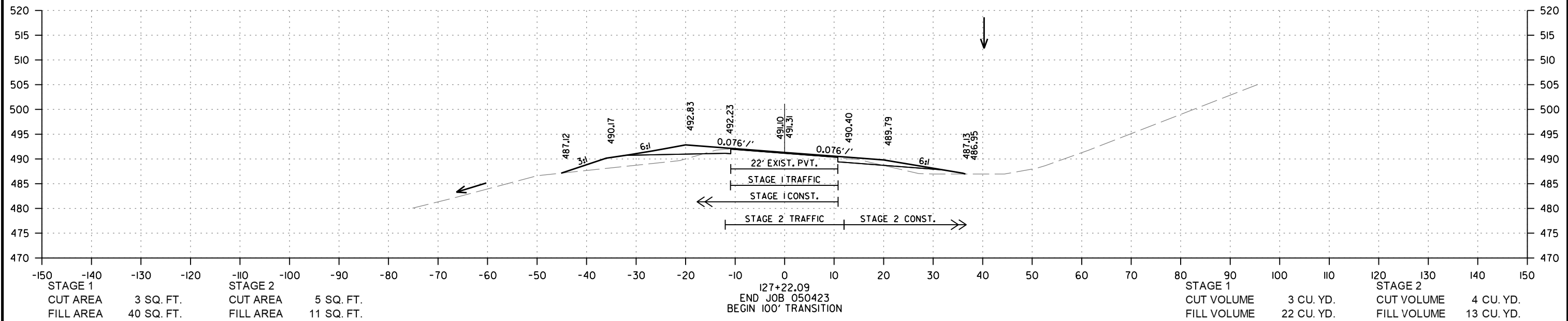




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		6	ARK.	050423	59	61
CROSS SECTIONS						

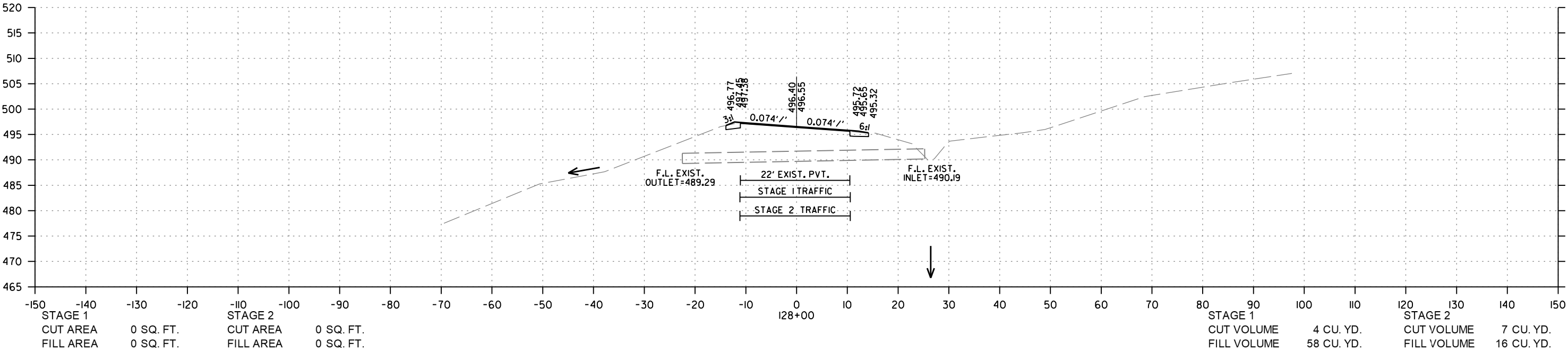
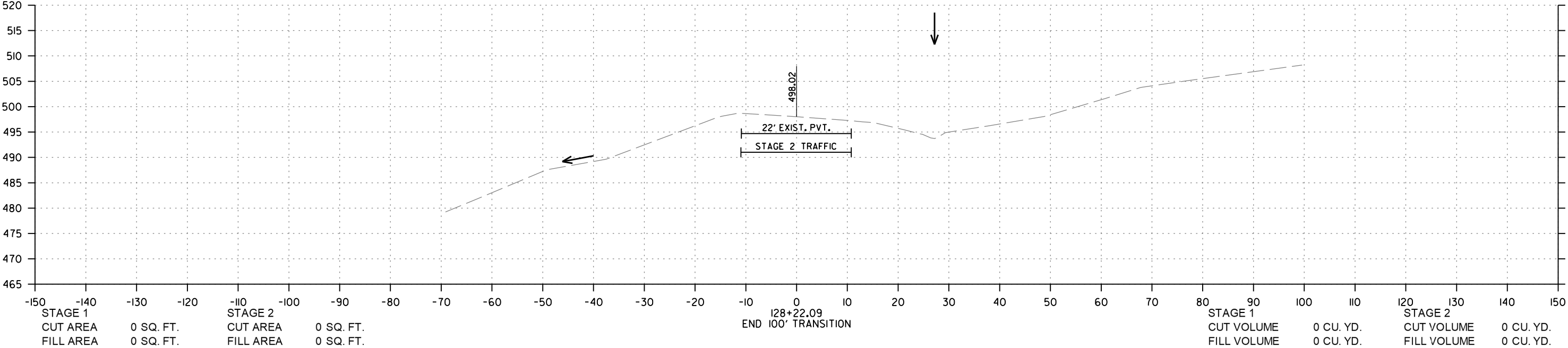


DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050423	60	61
CROSS SECTIONS						



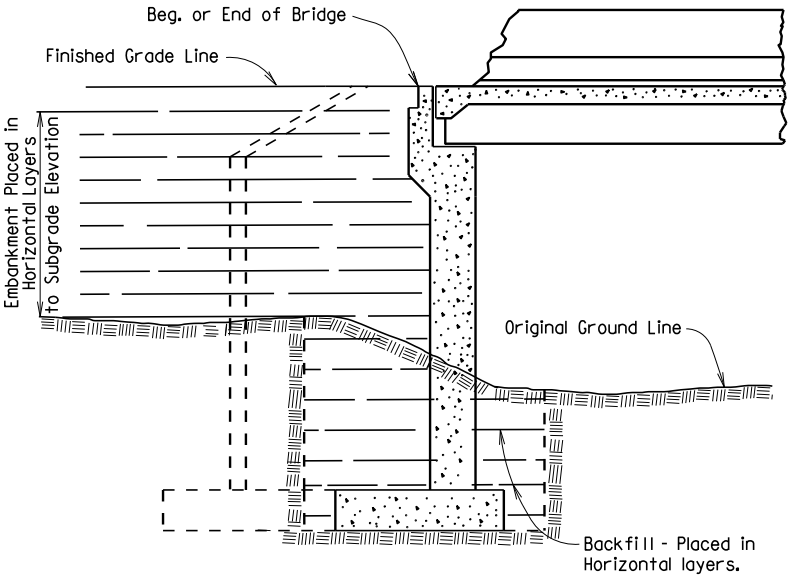
HWY. 56  
STA. 126+00 TO STA. 127+22.09

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
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CROSS SECTIONS						

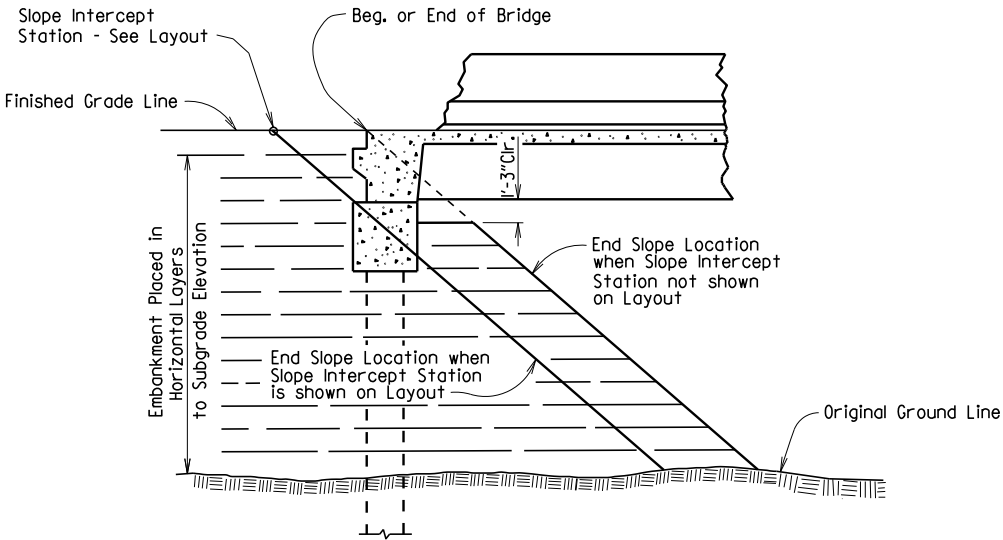


HWY. 56  
STA. 128+00 TO STA. 128+22.09

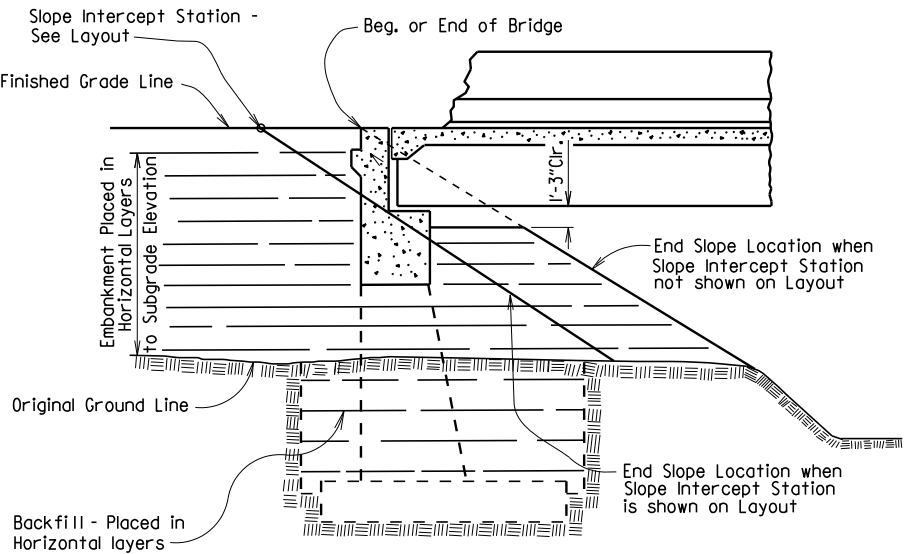
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.				
				1 EMBANKMENT & BACKFILL			55000	



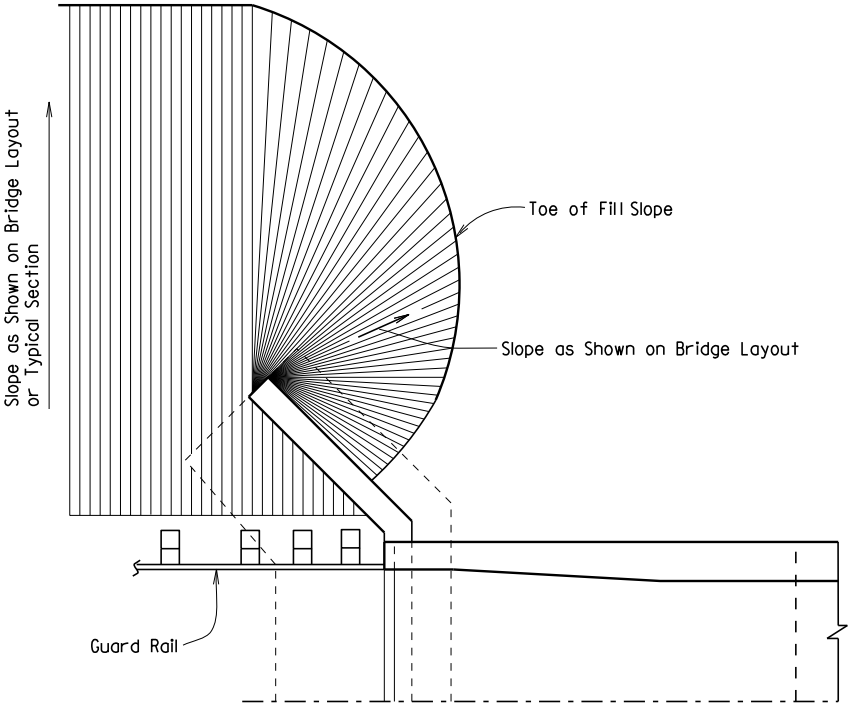
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL  
AT VERTICAL WALL ABUTMENTS



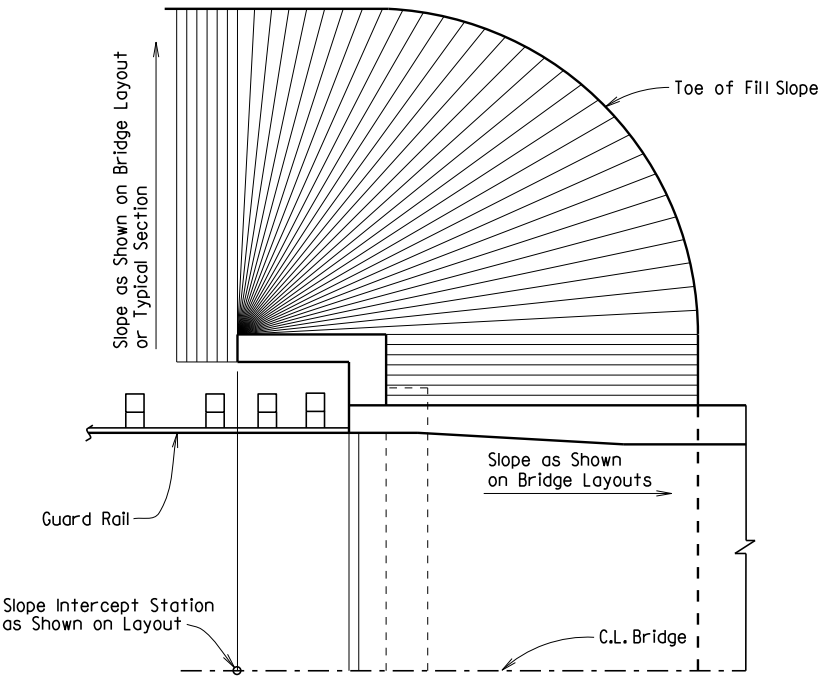
EMBANKMENT CONSTRUCTION AT SPILL-THROUGH  
PILE END BENTS



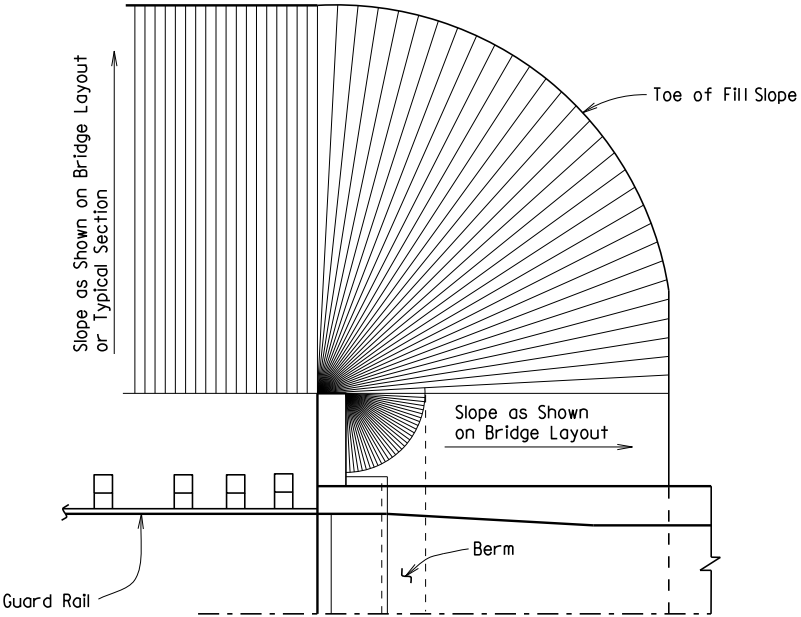
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL  
AT SPILL-THROUGH END BENTS



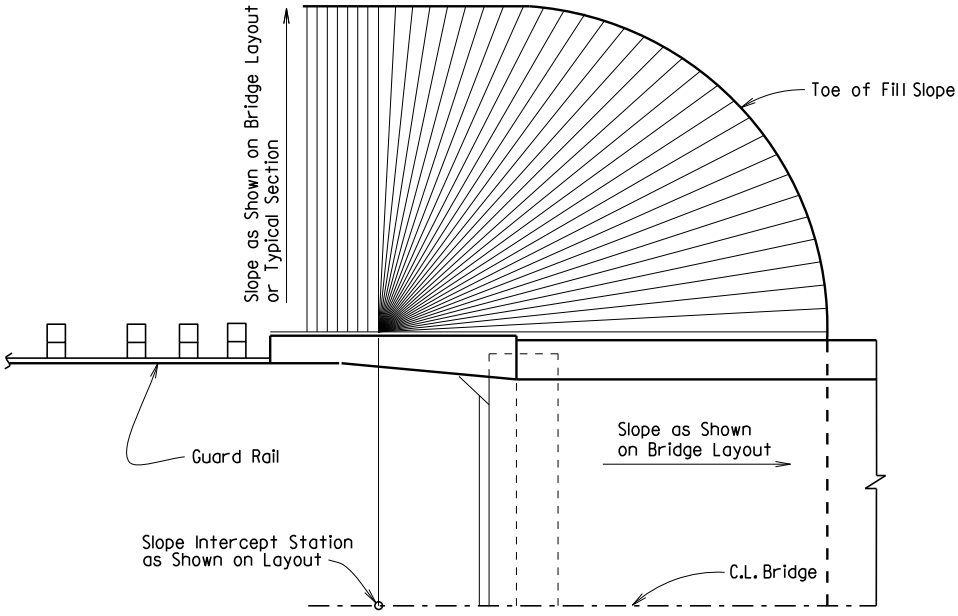
VERTICAL WALL ABUTMENTS



SPILL-THROUGH END BENTS WITH TURNBACK WING



SPILL-THROUGH END BENTS WITH STUB WING



SPILL-THROUGH END BENTS WITH TRANSITION WING

### METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS

#### GENERAL NOTES

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 6 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to Subsections 210.09, 210.10 and 801.08 for construction requirements.

### STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS

#### ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

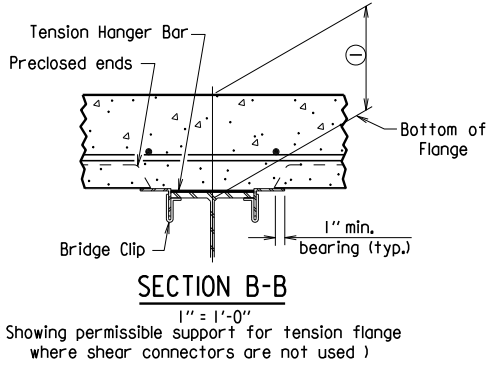
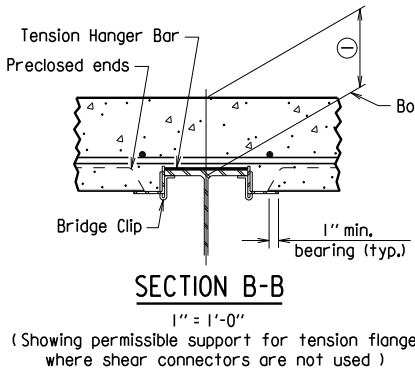
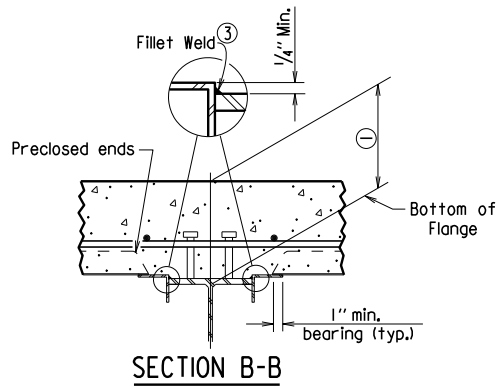
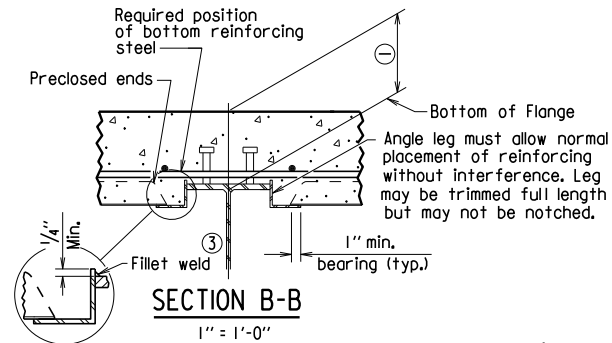
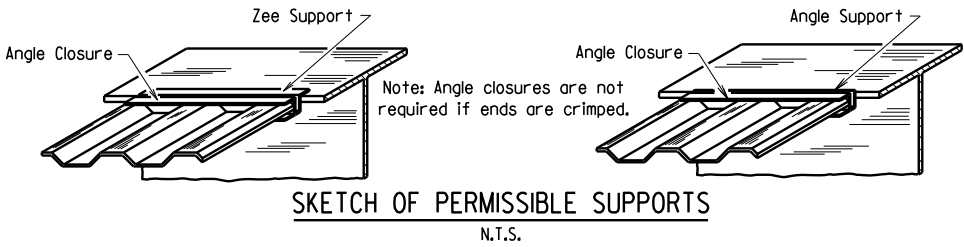
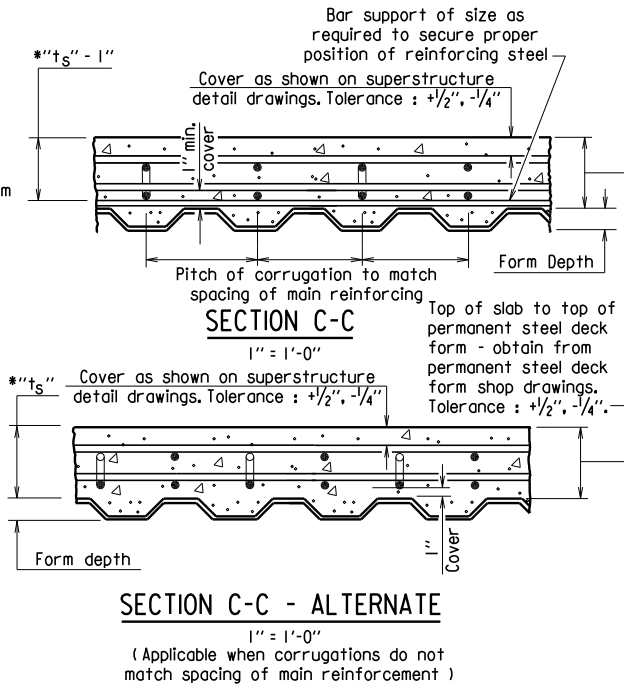
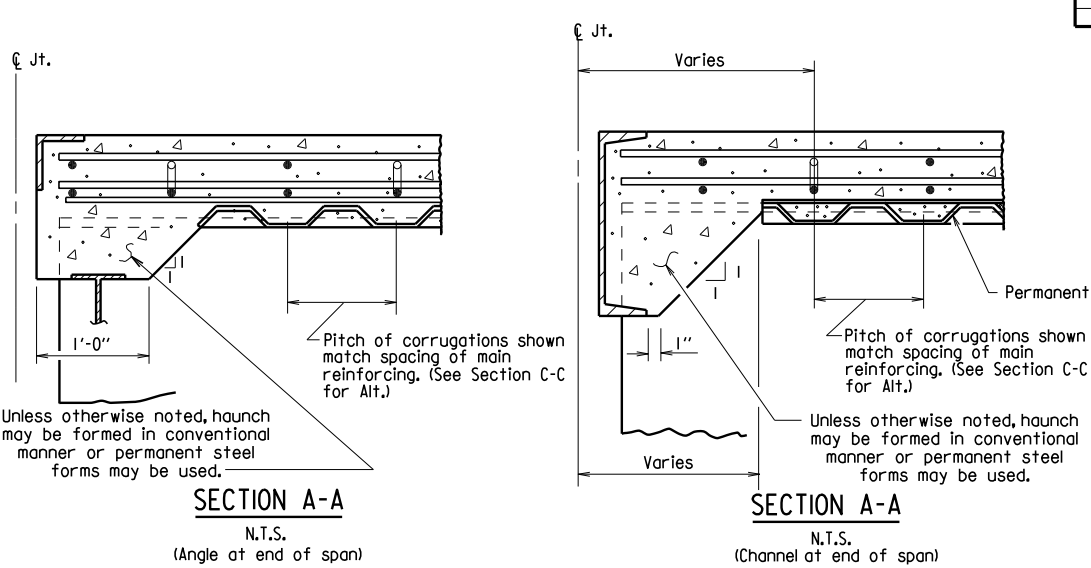
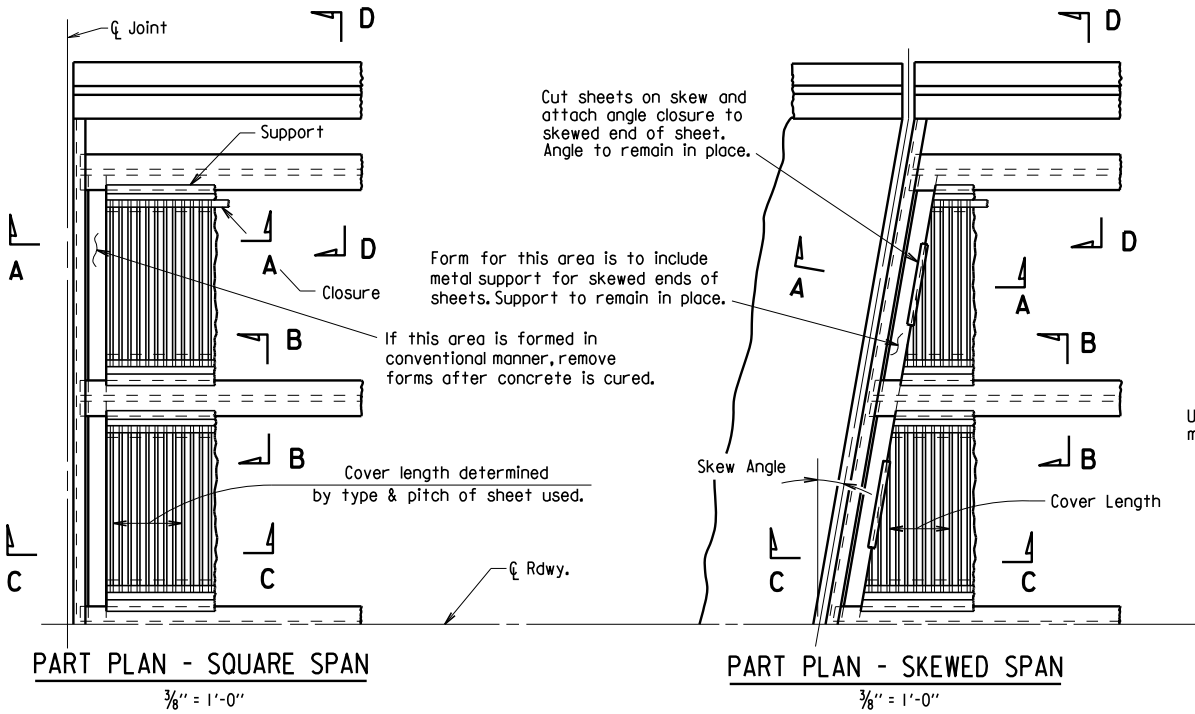
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DESIGNED BY: STD. DATE: -

DRAWING NO. 55000





DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
3/24/16				6	ARK.			
				JOB NO.	BRIDGE DECK FORMS 55005			



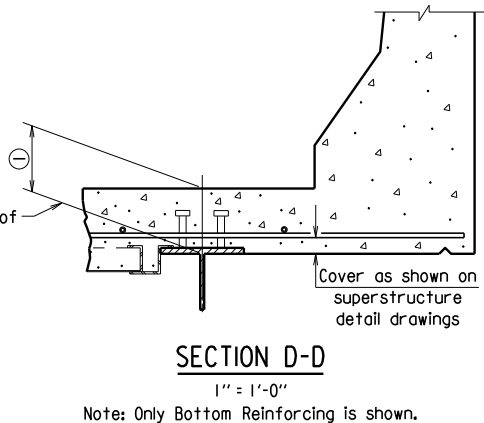
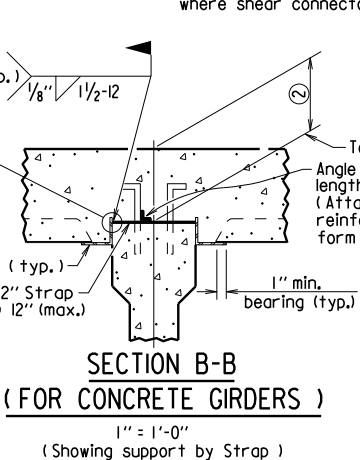
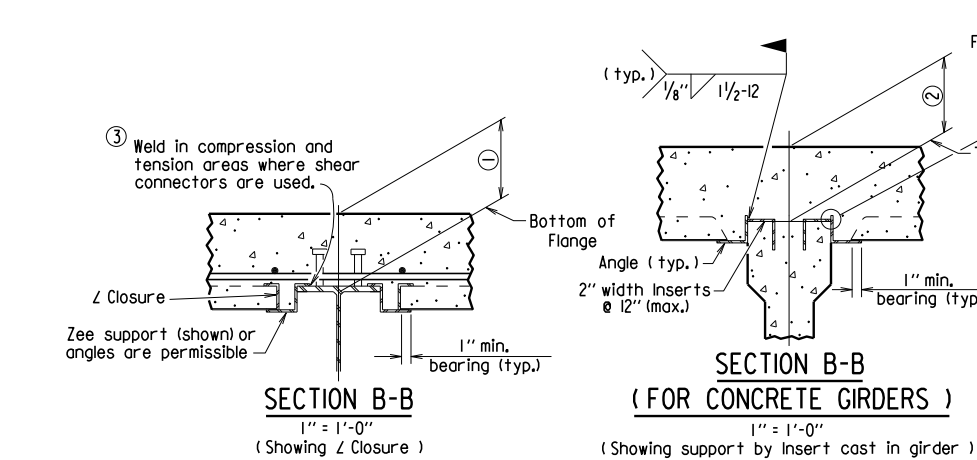
(Showing permissible support for tension flange where shear connectors are used, and for all compression flanges)

③ Minimum weld: 1/8" x 1" @ 18". More weld may be required; maximum length per weld = 1 1/2" (typ.)

(Showing permissible support for tension flange where shear connectors are used and for all compression flanges)

(Showing permissible support for tension flange where shear connectors are not used)

(Showing permissible support for tension flange where shear connectors are not used)



Note: Only Bottom Reinforcing is shown.

\*t<sub>s</sub> = slab thickness as shown on superstructure detail drawings.

GENERAL NOTES

Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to Subsection 802.14(b). Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or L supports to the flange must be approved by the Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition), with applicable Supplemental Specifications and Special Provisions.

## STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS

### ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

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CHECKED BY: BEF DATE: 2-27-2014 SCALE: NONE  
DESIGNED BY: STD. DATE: —

DRAWING NO. 55005

△ Revised weld dimension by KWH, Ck'd. by BEF, 3/24/16.

GENERAL NOTES

These GENERAL NOTES are applicable unless otherwise shown in the Plan Details, Special Provisions, or Supplemental Specifications.

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable Supplemental Specifications and Special Provisions. Section and Subsection refer to the Standard Specifications.

DESIGN SPECIFICATIONS: See Bridge Layout(s).

SUPERSTRUCTURE NOTES:

MATERIALS AND STRENGTHS:

Class S(AE) Concrete	f'c = 4,000 psi
Reinforcing Steel (Gr. 60, AASHTO M 31 or M 322, Type A)	fy = 60,000 psi
Structural Steel (AASHTO M 270, Gr. 36)	Fy = 36,000 psi
Structural Steel (AASHTO M 270, Gr. 50)	Fy = 50,000 psi
Structural Steel (AASHTO M 270, Gr. 50W)	Fy = 50,000 psi
Structural Steel (AASHTO M 270, Gr. HPS70W)	Fy = 70,000 psi

See Plan Details for Gradet(s) of Structural Steel required.

CONCRETE:

All concrete shall be Class S(AE) with a minimum 28 day compressive strength f'c = 4,000 psi. Concrete shall be poured in the dry and all exposed corners shall be chamfered 3/4" unless otherwise noted.

The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class S(AE) Concrete. See Standard Drawing No.55005 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

Use of a longitudinal screed is not permitted on any span of a bridge deck with horizontal curvature.

The concrete deck (roadway surface) shall be given a tine finish in accordance with Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Sidewalks shall receive a broomed finish as specified for final finishing in Subsection 802.19 for Class 6 Broomed Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam or girder. When permitted, the use of a longitudinal strike-off will require that a vertical camber adjustment be made in the strike-off to account for the future dead load deflection due to any railings, median barrier, and sidewalks.

REINFORCING STEEL:

All reinforcing steel shall be Grade 60 conforming to AASHTO M 31 or M 322, Type A, with mill test reports and shall be epoxy coated. The reinforcing steel is to be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly, but will be considered subsidiary to the item "Epoxy Coated Reinforcing Steel (Grade 60)".

STRUCTURAL STEEL (COMMON TO W-BEAMS AND PLATE GIRDERS):

Structural steel shall be AASHTO M 270 with grade and payment as specified in the plans. Grade 50W steel shall not be painted and all exposed surfaces shall be cleaned in accordance with Subsection 807.84(e), Grade 36 and Grade 50 steel shall be painted unless otherwise noted and all exposed surfaces shall be cleaned in accordance with Subsection 807.84. Structural steel completely embedded in concrete may be AASHTO M 270, Gr. 36, Gr. 50 or Gr. 50W unless otherwise noted.

Drawings show general features of design only. Shop drawings shall be made in accordance with the specifications, submitted and approval secured before fabrication is begun.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steels of equal or greater strengths will be accepted only when shown on the approved shop drawings. Payment will be based on the basis of shapes and materials shown in the plans, and no additional compensation will be made for any adjustments due to substitutions.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of Subsection 802.13 will not require approval prior to construction. All welding shall conform to Subsection 807.26.

Unless otherwise noted, field connections shall be bolted with 3/4" Ø high-strength bolts using 1/6" Ø open holes. Holes for 3/4" Ø high-strength bolts may be 1/6" Ø if a washer is supplied for use under both the nut and head of the bolt. The use of oversized holes will not be allowed on main members unless otherwise noted. Bolts shall be placed with heads on the outside face of the exterior beam or girder webs and on the bottom of the beam or girder flanges.

All stud shear connectors shall be granular flux filled, solid fluxed, or equal and shall be automatically end welded in accordance with recommendations of the Manufacturer.

When painting is required, all structural steel except galvanized steel and steel completely encased in concrete shall be painted in accordance with Subsection 807.75. The color of paint shall be as specified in the plans.

STRUCTURAL STEEL (W-BEAMS):

All beams and field splice plates, and all diaphragms and connection plates attached to horizontally curved beams are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Beam Spans (M 270, Gr. \_\_\_)".

All beams in continuous units and simple spans with field splices shall be blocked in their true position in the shop in groups as specified in Subsection 807.54(b)(2) with the webs horizontal. The camber, length of sections, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records. The component parts shall be match marked in this assembly and these marks shall be shown on the erection diagram.

All beams in simple spans without field splices shall be blocked in their true position with webs horizontal. The camber, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records.

Flange field splice plates shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

All beam dimensions are based on a temperature of 60 degrees F. A tolerance of 1/4" +/- is allowed for camber.

Bent plate diaphragms for horizontally curved beams shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses. Bent plate diaphragms for straight beams may be cut and fabricated in accordance with Subsection 807.35 or as required for horizontally curved beams.

Unless otherwise noted, diaphragms shall be installed as beams are erected. All bolts in diaphragms and field splices shall be installed and tightened in accordance with Subsection 807.71 prior to pouring the concrete deck.

STRUCTURAL STEEL (PLATE GIRDERS):

All references to cross-frames shall include "X" or "K" types.

All girder web and flange plates, all field splice plates, and all diaphragms, cross-frames and connection plates attached to horizontally curved girders are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Plate Girder Spans (M 270, Gr. \_\_\_)".

All girders in continuous units and simple spans with field splices shall be assembled in the shop as specified in Subsection 807.54(b)(2) and blocked in their true position with webs horizontal. The camber, length of sections, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records. The component parts shall be match marked in this assembly and these marks shall be shown on the erection diagram.

All girders in simple spans without field splices shall be blocked in their true position with webs horizontal. The camber, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records.

Web and flange plates for main members and flange splice plates for main members shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

Girder webs may be made by shop splicing with minimum lengths of 25 feet for sections. Flange plates longer than 50 feet may be made by shop splicing with minimum lengths of 25 feet for sections. No additional payment will be made for shop welded splices.

All girder dimensions are based on a temperature of 60 degrees F. A tolerance of 1/4" +/- is allowed for camber.

Groove welds in web and flange plates shall be Quality Control (Q.C.) tested by nondestructive testing, as required in Subsection 807.23(b). Fillet welds at flange to web plate connections shall be Q.C. tested by the magnetic particle method. All Q.C. testing shall be considered subsidiary to the item "Structural Steel in Plate Girder Spans (M 270, Gr. \_\_\_)".

Bent plate diaphragms for horizontally curved girders shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses. Bent plate diaphragms for straight girders may be cut and fabricated in accordance with Subsection 807.35 or as required for horizontally curved girders.

Unless otherwise noted, cross-frames and diaphragms shall be installed as girders are erected. All bolts in cross-frames, diaphragms, and field splices shall be installed and tightened in accordance with Subsection 807.71 prior to pouring the concrete deck.

SUBSTRUCTURE NOTES:

CONCRETE:

Unless otherwise noted, concrete in caps, columns and footings (except seal footings) shall be Class "S" with a minimum 28 day compressive strength f'c = 3,500 psi and shall be poured in the dry. Seal Concrete for footings shall have a minimum 28 day compressive strength f'c = 2,100 psi.

Concrete in drilled shafts shall be Class "S" as modified by Job SP "Drilled Shaft Foundations".

All exposed corners shall be chamfered 3/4" unless otherwise noted.

REINFORCING STEEL:

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.

Top reinforcing bars in cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

STRUCTURAL STEEL:

Structural steel in end bents shall be AASHTO M 270 with grade and payment as specified in the plans.

FOR ADDITIONAL INFORMATION AND NOTES, SEE LAYOUT(S) AND PLAN DETAILS.

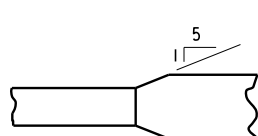
STANDARD GENERAL NOTES  
FOR STEEL BRIDGE STRUCTURES

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

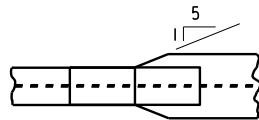
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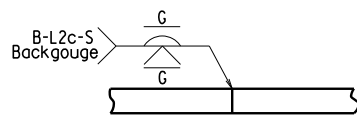


Plan-Unequal Width (Fig.)

FLANGE SPLICE

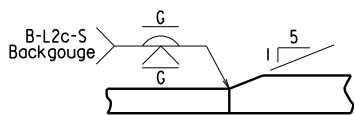


## FLANGE SPLICE AT UNEQUAL BOTTOM FLANGE WIDTHS



Equal Thickness

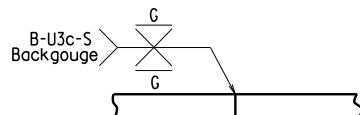
WEB & FLANGE SPLICE



Unequal Thickness

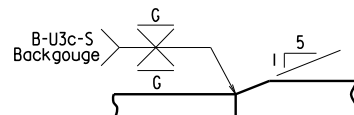
FLANGE SPLICE

(Use when Base Metal Thickness is Equal to or Less than 2")



Equal Thickness

WEB & FLANGE SPLICE

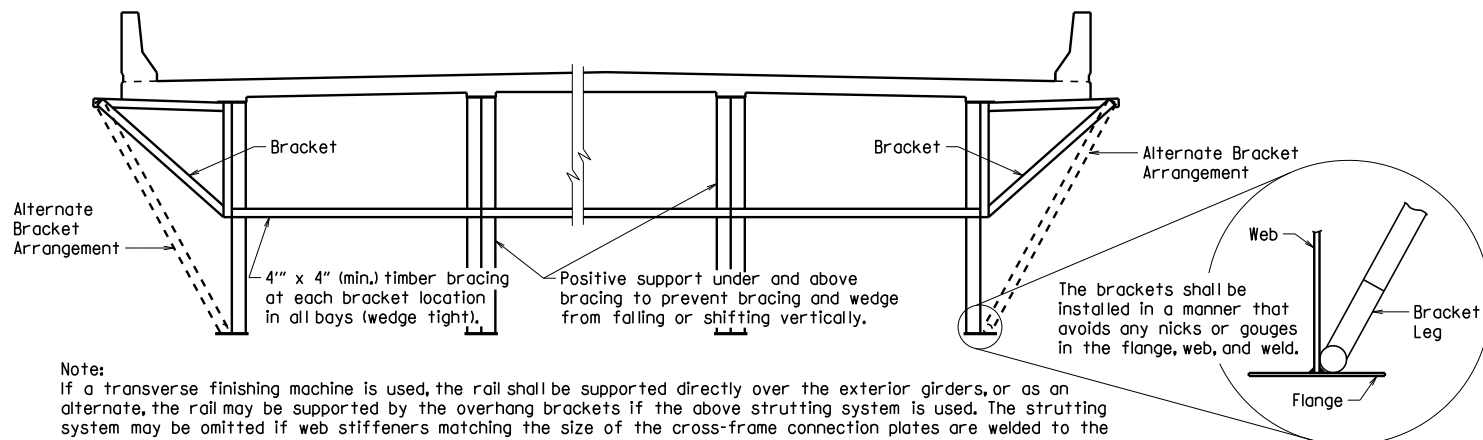


Unequal Thickness

FLANGE SPLICE

(Use when Base Metal Thickness is Greater than 2")

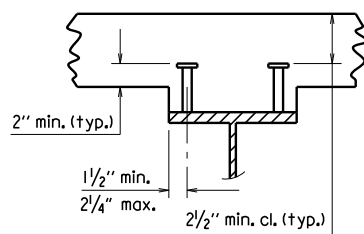
## DETAILS OF WELDED SPLICES FOR PLATE GIRDERS



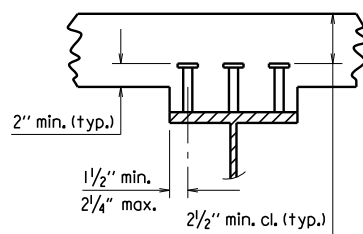
Note:  
If a transverse finishing machine is used, the rail shall be supported directly over the exterior girders, or as an alternate, the rail may be supported by the overhang brackets if the above strutting system is used. The strutting system may be omitted if web stiffeners matching the size of the cross-frame connection plates are welded to the insides of the exterior girders at the location of each bracket or if the alternate bracket arrangement shown above is used. The Alternate Bracket arrangement shall extend down to the junction of the web and bottom flange. The stiffener shall conform to the details for cross frame connection plates shown on the plans. No direct payment will be made for brackets, timber bracing, supports, or welded stiffeners. Payment shall be subsidiary to "Structural Steel in Plate Girder Spans ( )".

## SCREED RAIL SUPPORT FOR PLATE GIRDERS

(USE WHEN WEB DEPTHS ARE 48" OR GREATER)



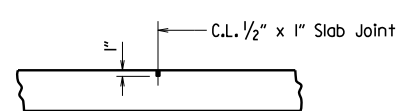
2 STUDS PER ROW



3 STUDS PER ROW

Stud Shear Connectors shall be automatically end welded to the beam or girder flange in accordance with the recommendations of the Manufacturer. See plan details for number and size.

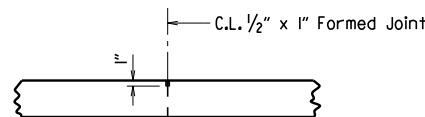
## SHEAR CONNECTOR DETAIL



Use Type 3 or 4 Joint Sealer. See Subsections 50L02(h) and 50L05(j). Backer Rod filler will not be required. Joint Sealer shall be measured and paid for as Class S(AE) Concrete-Bridge. Slab Joints shall extend to the outside edge of the deck slab and shall align with open joints at the front face of the parapet. Slab joints shall be installed before the parapet railing is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations. The joint sealer shall extend across the deck from gutterline to gutterline.

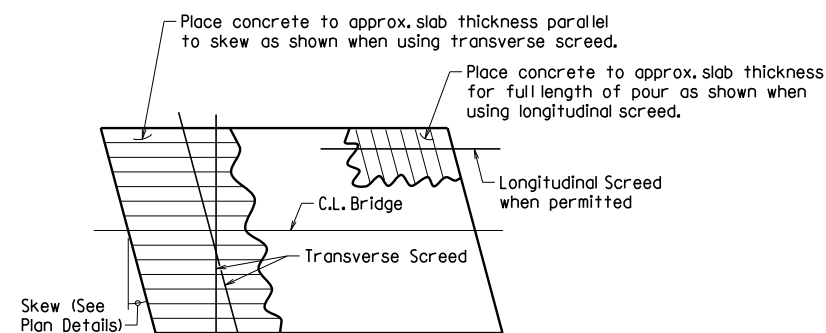
ADDITIONAL NOTES IF SIDEWALKS OR RAISED MEDIANS ARE REQUIRED:  
Slab Joints shall be installed before the sidewalk or raised median is poured. After installation of the joint in the sidewalk or raised median and prior to pouring the parapet rail, the joint sealer shall be placed extending across the deck slab from gutterline to gutterline and across the top of the sidewalk or raised median to the edge of the slab. No joint sealer shall be placed on the deck slab under the sidewalk or raised median.

## TRANSVERSE SLAB JOINT DETAIL



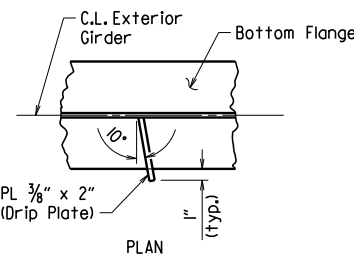
Use 1/2" x 1" Type 3 or 4 Joint Sealer. See Subsections 50L02(h) and 50L05(j). Backer Rod filler will not be required. Joint sealer shall be measured and paid for as Class S(AE) Concrete-Bridge. This joint shall be formed. Seal color shall be gray or other color similar to concrete.

## LONGITUDINAL CONSTRUCTION JOINT



Note: At the Contractor's option, the transverse screed may be placed parallel to the skew or perpendicular to C.L. Bridge.

## CONCRETE PLACEMENT PROCEDURE FOR BRIDGES WITH SKEW



Drip Plate to be welded to the outer side of the bottom flange of the exterior girders.

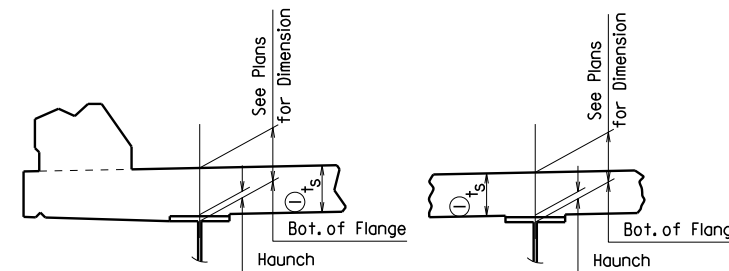
Locate drip plate 5'-0" from C.L. Bearing on high side of each Bent, unless otherwise noted in the plans.

## BOTTOM FLANGE DRIP PLATE

(USE WHEN WEB DEPTHS ARE 54" OR GREATER AND UNIT OR SPAN IS NOT IN LEVEL GRADE)

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				JOB NO.				
STEEL BRIDGE STRUCTURES								55007

$t_s$  = slab thickness. See "Typical Roadway Section" in the plans.



EXTERIOR BEAM OR GIRDER

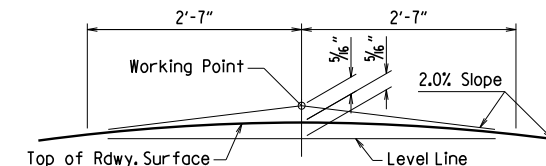
INTERIOR BEAM OR GIRDER

① Tolerance when removable deck forming is used is + 1/2", - 1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

NOTES:  
Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum occurs when top flange contacts bottom reinforcing steel; Maximum = top flange thickness plus 1 3/4" unless otherwise noted in the plans. No increase in concrete and structural steel quantities will be made to maintain tolerances.

Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 55005 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.

## ADJUSTMENT FOR SLAB THICKNESS TOLERANCE



NOTE: Working Point matches Theoretical Roadway Grade.

## ROUNDING DETAIL

BRIDGES IN NORMAL CROWN

## WELD TABLE

Material Thickness of Thicker Part Joined (Inches)	Minimum Size of Fillet Weld (Inches)	Single Pass Weld Must Be Used
To 3/4" Inclusive	1/4"	
Over 3/4"	5/16"	

NOTE: When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.

SECTION AND SUBSECTION REFER TO THE ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (2014 EDITION).

THESE DETAILS ARE APPLICABLE UNLESS OTHERWISE SHOWN IN THE PLAN DETAILS, SPECIAL PROVISIONS, OR SUPPLEMENTAL SPECIFICATIONS.

## STANDARD DETAILS FOR STEEL BRIDGE STRUCTURES

## ARKANSAS STATE HIGHWAY COMMISSION

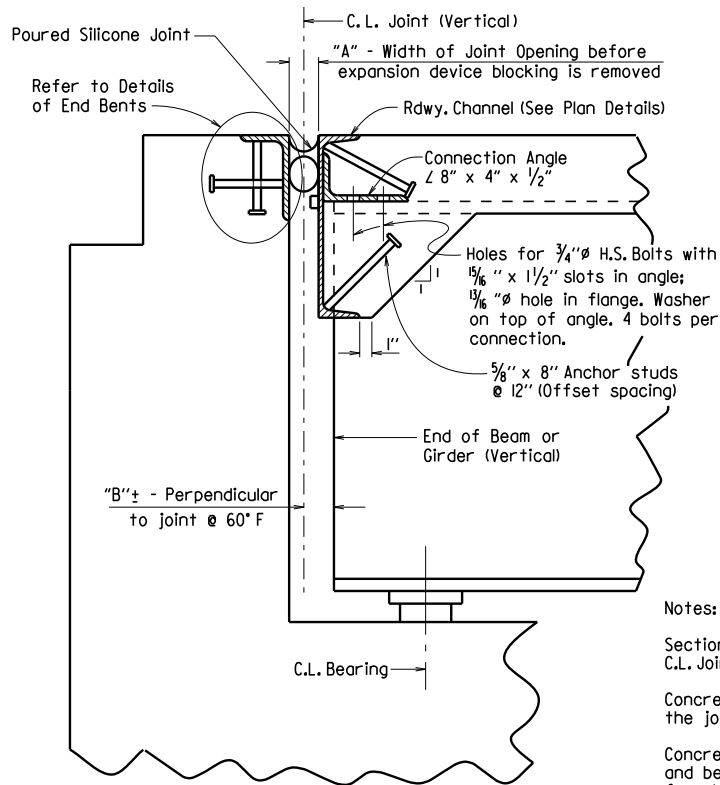
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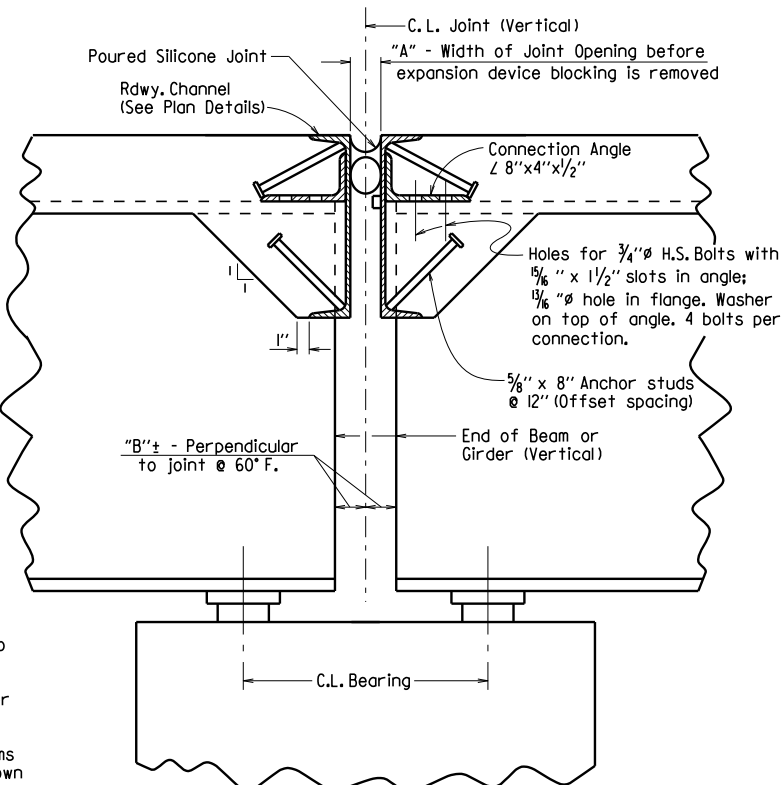
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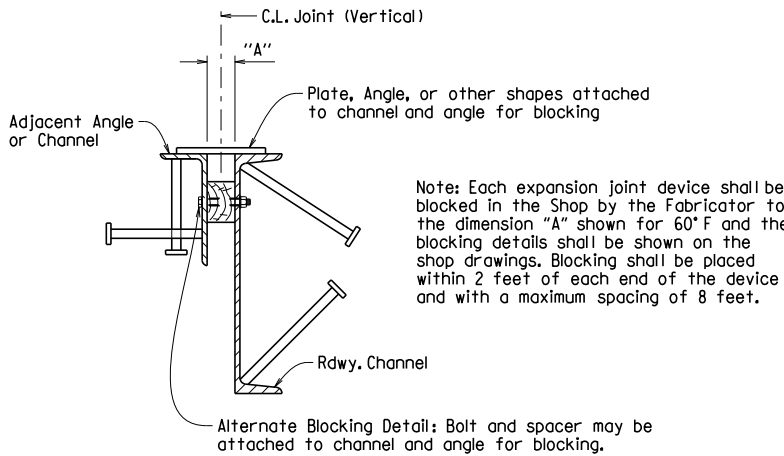
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				JOB NO.				
POURED SILICONE JOINT								55008



SECTION THRU JOINT AT END BENT



SECTION THRU JOINT AT INTERMEDIATE BENT



DETAILS FOR BLOCKING EXPANSION JOINT DEVICE

EXPANSION DEVICE INSTALLATION AT END BENTS:

The Contractor may elect to install the expansion device using one of the following two alternatives:

- 1) The concrete span pour adjacent to joint shall be placed before the end bent backwall is placed. After the end bent backwall forms are in place and the beams or girders erected, the blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the backwall concrete, the blocking shall be removed, and the opening adjusted for temperature and grade.
- 2) The backwall shall be poured to the optional construction joint after beams or girders are erected. The blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the remainder of the backwall concrete, the blocking shall be removed and the opening adjusted for temperature and grade.

EXPANSION DEVICE INSTALLATION AT INTERMEDIATE BENTS:

After all beams or girders on each side of the joint are erected the blocked expansion device shall be installed and adjusted for grade. Deck concrete shall be placed for the entire unit or span on one side of the joint before deck concrete on the other side is placed. Connection bolts for the first side to have deck concrete placed shall be completely bolted. Bolts on the other side shall be loosely installed so that thermal and rotational movements will not be restricted during concrete placement on the first side.

Connection bolts on the second side shall remain loose until the concrete pour adjacent to the joint is to be placed. Immediately prior to pouring the span concrete on the second side, the blocking shall be removed, the joint adjusted for temperature and grade, and the connection bolts tightened.

SECTION AND SUBSECTION REFER TO THE ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (2014 EDITION).

THESE DETAILS ARE APPLICABLE UNLESS OTHERWISE SHOWN IN THE PLAN DETAILS, SPECIAL PROVISIONS, OR SUPPLEMENTAL SPECIFICATIONS. SEE "TABLE OF SILICONE JOINT DATA" IN PLAN DETAILS FOR VARIABLES "A" AND "B", AND BUMPER PLATE SIZE.

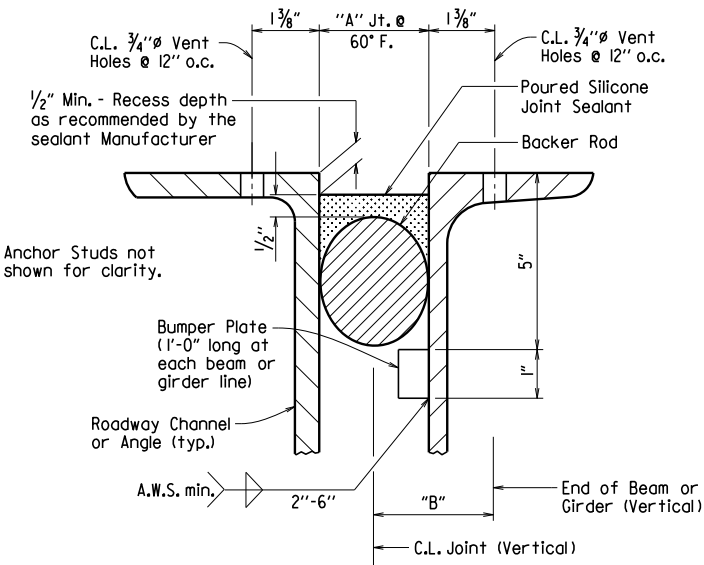
STANDARD DETAILS FOR  
POURED SILICONE JOINTS

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: A.C.P. DATE: 2/11/2016 FILENAME: b55008.dgn  
CHECKED BY: A.M.S. DATE: 2/11/2016 SCALE: No Scale  
DESIGNED BY: STD. DATE: —

DRAWING NO. 55008



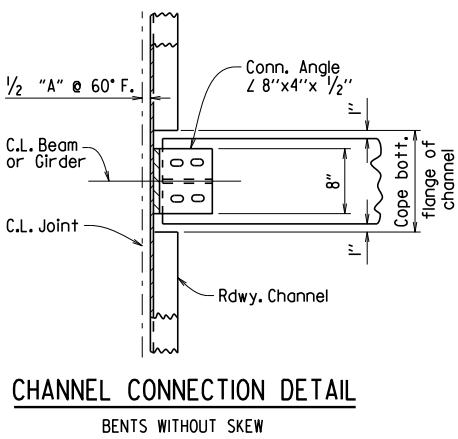
DETAIL OF POURED SILICONE JOINT

Silicone joint material and installation shall conform to Section 809. The temperature limitations recommended by the sealant Manufacturer shall be observed. The sealant shall be installed only when the average 24 hour air temperature is between 40° and 80° F.

Use an appropriately sized backer rod at the depth shown in the Manufacturer's literature based on the joint width at the time of sealing. Unless otherwise noted, do not install more backer rod than can be sealed in the same day.

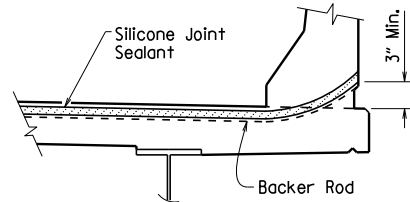
The Contractor shall verify separation of the backer rod from the joint material after the joint material has set.

When bridge deck is constructed in stages, backer rods shall be extended beyond length of poured joint in initial construction stage so that the two pieces can be properly spliced together prior to installing sealant in subsequent stages. Manufacturer's recommendations shall be followed to prevent sealant from "running out of joint" during stage construction.

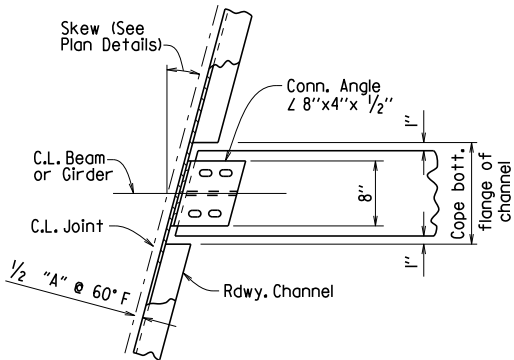


CHANNEL CONNECTION DETAIL

BENTS WITHOUT SKEW

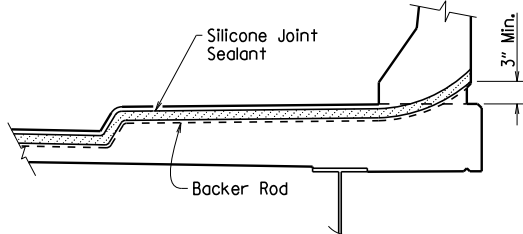


JOINT SEAL PLACEMENT AT RAIL



CHANNEL CONNECTION DETAIL

BENTS WITH SKEW

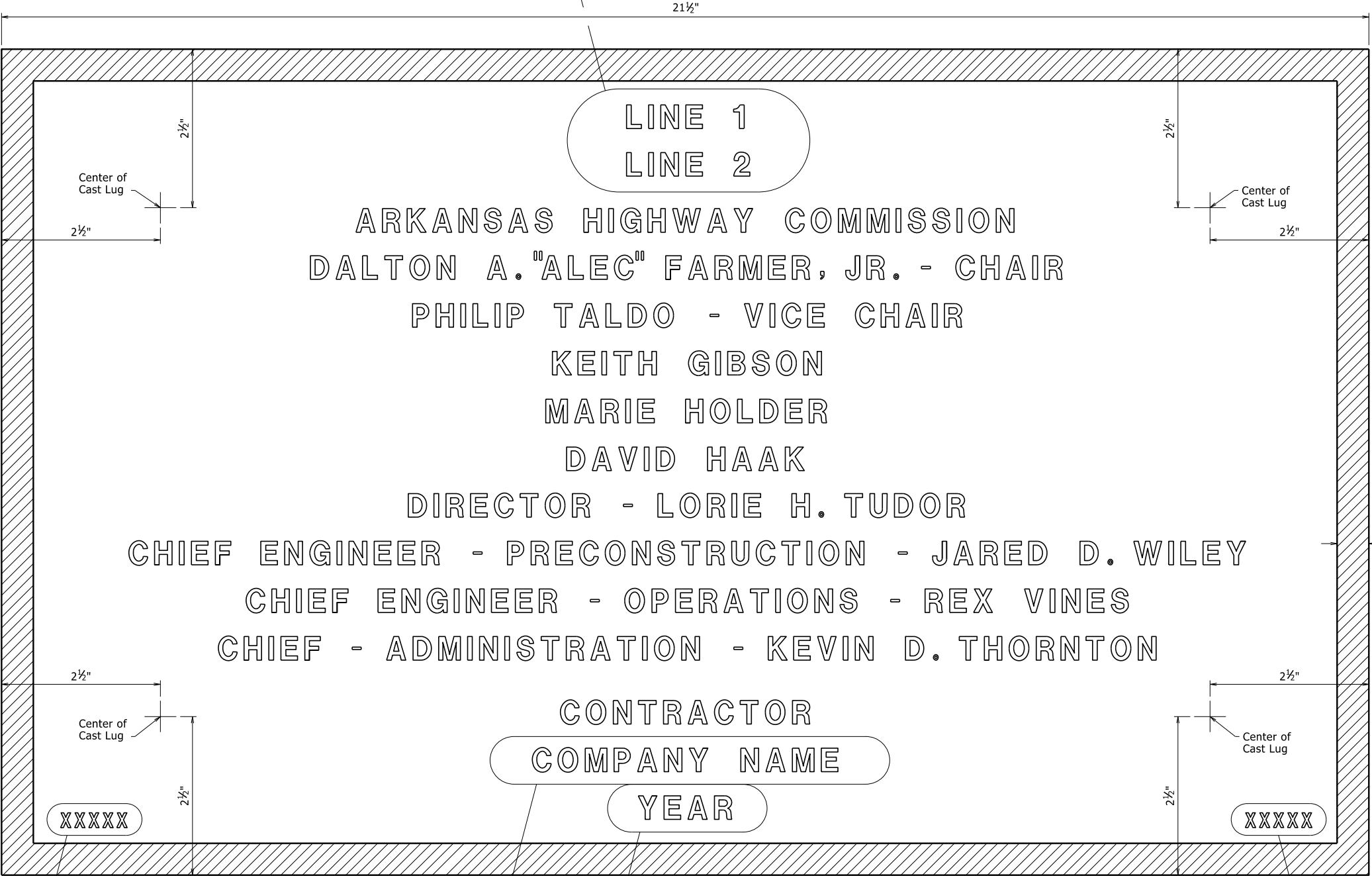


JOINT SEAL PLACEMENT AT SIDEWALK

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
4-14-23		6	ARK.			
TYPE D NAME PLATE - 55010						

The name of the bridge as shown on the plans shall be placed on Lines 1 & 2 using  $\frac{1}{8}$ " raised letters and numerals  $\frac{3}{8}$ " high.

Line 1 Example 1 RED RIVER  
Line 2 Example 2 SOUTHERN RAILROAD OVERPASS Example 3 SALINE RIVER RELIEF Example 4 HIGHWAY 5

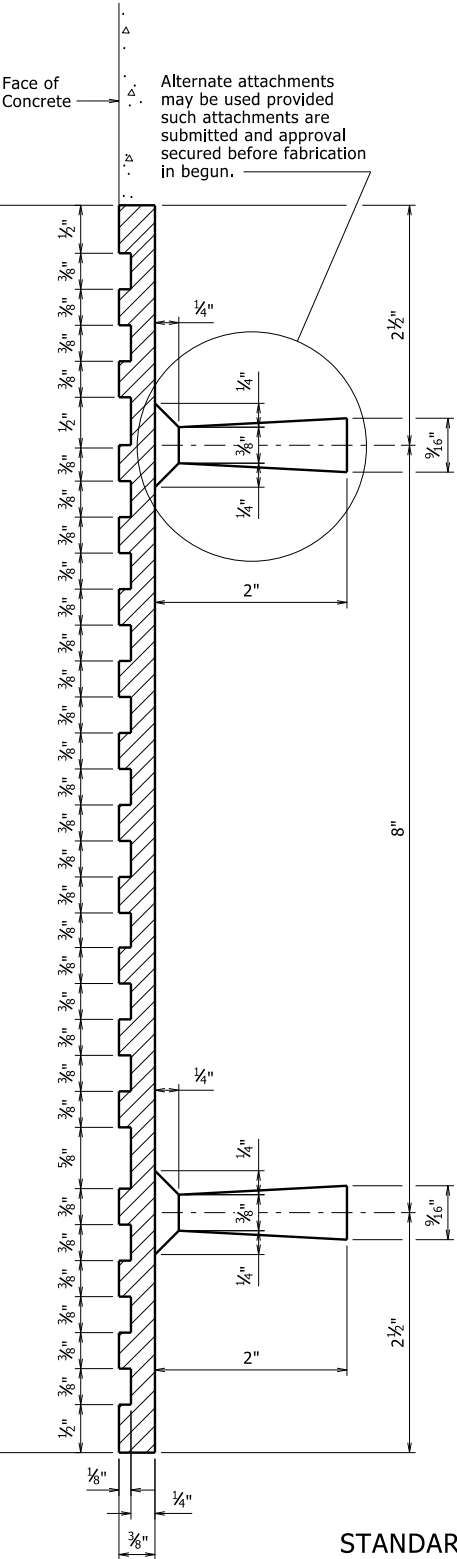


Place the design live loading here using  $\frac{1}{8}$ " raised letters and numerals  $\frac{1}{4}$ " high. Examples: HS20  
HL-93

Place the name of the company awarded the construction contract here using  $\frac{1}{8}$ " raised letters and numerals  $\frac{3}{8}$ " high. Example: ABCD CONSTRUCTION, INC.

TYPICAL BRIDGE NAME PLATE

Place the Bridge number here using  $\frac{1}{8}$ " raised letters and numerals  $\frac{1}{4}$ " high. Examples: A1234  
05432



GENERAL NOTES

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812.

Body of plate shall be  $\frac{1}{4}$ " thick and shall include four tapering cone lugs  $\frac{3}{8}$ " to  $\frac{1}{16}$ " x 2" long. The border and all lettering shall be raised  $\frac{1}{8}$ " above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered.

The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.

1 Revised and Redrawn  
4-14-23 CGP Checked By: CRE

STANDARD DETAILS FOR  
TYPE D BRIDGE NAME PLATE

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55010.dgn  
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE  
DESIGNED BY: STD. DATE:

DRAWING NO. 55010

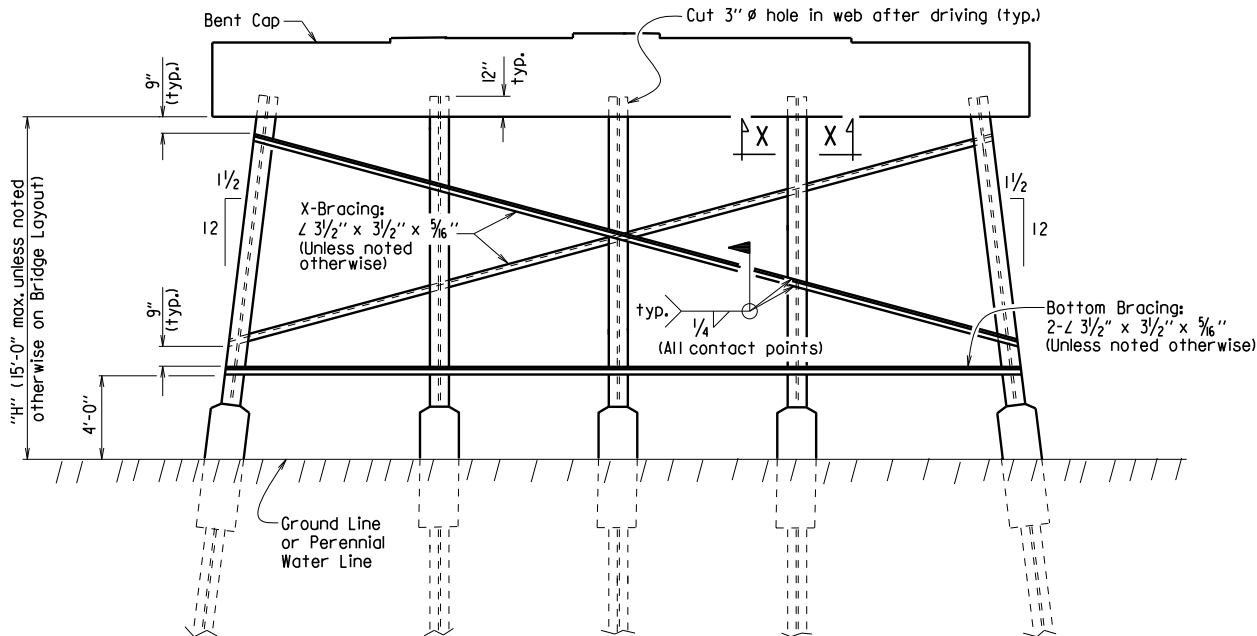
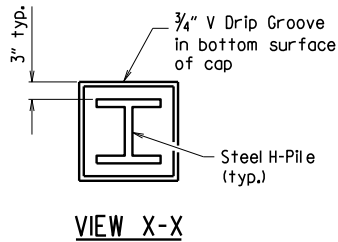
GENERAL NOTES FOR STEEL H-PILES:

Steel H-Piles shall conform to AASHTO M 270, Grade 36 or greater.

See Bridge Layout and Bent Details for pile size, estimated length, spacing, pile anchorage (if required) and for driving information.

Steel H-Piles that extend above the ground and are not protected by pile encasement shall be painted in accordance with Subsection 805.02.

Brackets, lugs, cap plates, pile tips, driving points, pile painting, splicing and welding shall not be paid for directly, but shall be considered subsidiary to the item "Steel Piling".



Notes:

All bracing shall be cut and welded in the field. Each brace shall be furnished in one piece. Payment shall be made under Item 807.

Unless noted otherwise, omit X-Bracing when "H" is less than 8 feet.

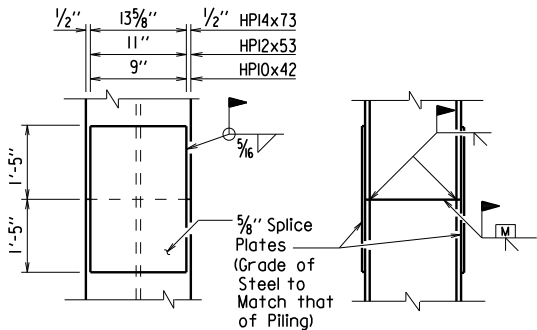
Omit X-Bracing and Bottom Bracing when "H" is 5 feet or less.

When required on the Bridge Layout sheet, pile encasements shall be constructed. See Notes and Details for H-Pile Encasements.

Omit all bracing (and V-groove in cap) when pile encasement is extended to bottom of bent cap.

TYPICAL DETAILS OF H-PILE TRESTLE INTERMEDIATE BENT

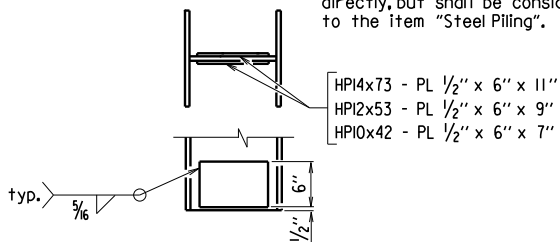
(Shown with Partial Height Encasement)



The Contractor may for his own convenience and at his own expense provide as many as three splices per pile. Minimum spacing between splices shall be 5 feet.

TYPICAL SPLICE DETAILS

H-pile splicers manufactured by Associated Pile and Fitting Corporation, LB Foster Piling, Skyline Steel or equivalent may be used in lieu of the "Typical Splice Details" shown. H-pile splicers shall match the same grade of steel specified for the piling and shall be welded to the pile with a 5/16 inch fillet weld around the entire perimeter of the splice. Flanges shall be welded with a complete penetration groove weld complying with AASHTO/AWS Joint Designation B-U4a or B-U4b. All welding shall conform to Subsection 807.26 of the AHTD Standard Specifications for Highway Construction (2014 Edition).



REINFORCING DETAIL FOR STEEL H-PILE TIP

GENERAL NOTES FOR H-PILE ENCASEMENTS:

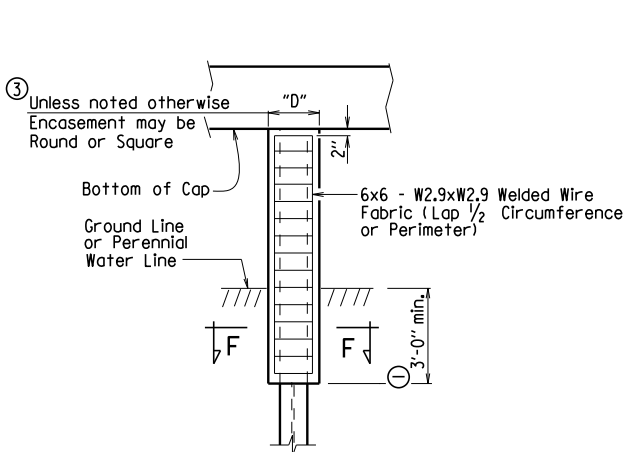
See Bridge Layout for additional notes, any pile encasement restrictions and required location of pile encasements.

All concrete shall be Class S with a minimum 28-day compressive strength, f'c = 3,500 psi. If concrete cannot be placed in the dry, Seal Concrete may be used from top to bottom of encasement.

Reinforcing steel shall be Grade 60 conforming to AASHTO M 31 or M 322, Type A.

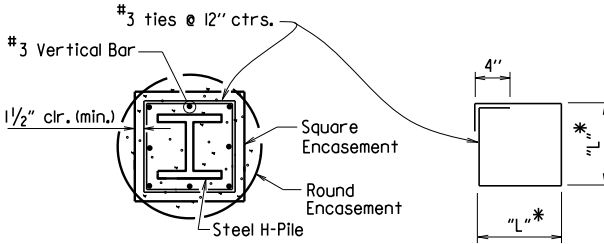
Welded Wire Fabric shall conform to AASHTO M 55 or M 221. Galvanized Corrugated Steel Pipe shall conform to AASHTO M 36 and M 218.

Concrete, welded wire fabric or reinforcing steel and galvanized pipe shall not be paid for directly, but shall be considered subsidiary to the item "Pile Encasement".



PILE ENCASEMENT DETAIL FOR STEEL H-PILES

(Shown with Encasement to Bottom of Cap)

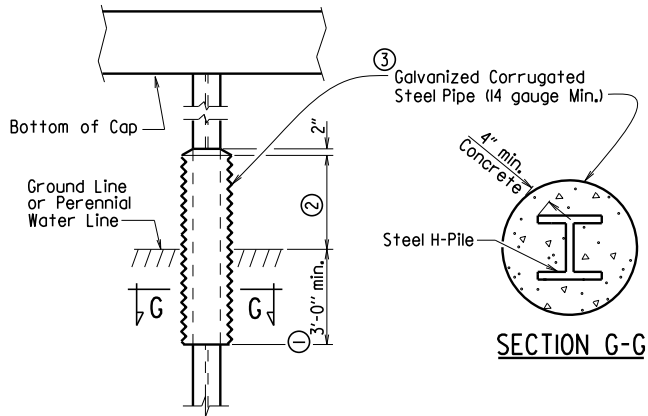


SECTION F-F

\* Measured out-to-out of bar.

TABLE OF VARIABLES FOR PILE ENCASEMENT

Pile Size	"D"		"L"*
	Square Encsmt.	Round Encsmt.	
HP10x42	1'-7"	2'-0"	1'-4"
HP12x53	1'-8"	2'-2"	1'-5"
HP14x73	1'-11"	2'-6"	1'-8"



ALTERNATE PILE ENCASEMENT DETAIL FOR STEEL H-PILES

(Shown with Partial Height Encasement)

- Unless otherwise noted on Bridge Layout.
- 3'-0" minimum or as shown on Bridge Layout.
- Encasement dimensions shall be sized to maintain a minimum concrete cover of 4" from the H-Pile. Reinforcement shall be sized to provide a minimum concrete cover of 1 1/2" and a minimum clearance of 1 1/4" from the pile.
- Alternate pile encasement, when not extended to bottom of cap, shall have 2" concrete taper for water runoff as shown in the Partial Height Encasement detail.

Added alternate method of splicing H-piles and revised pile encasement note. 3/24/2016 AMS



This document was originally issued and sealed by Charles R. Ellis, PE No. 9235, on March 24, 2016. This copy is not a signed and sealed document.

STANDARD DETAILS FOR STEEL H-PILES AND PILE ENCASEMENTS

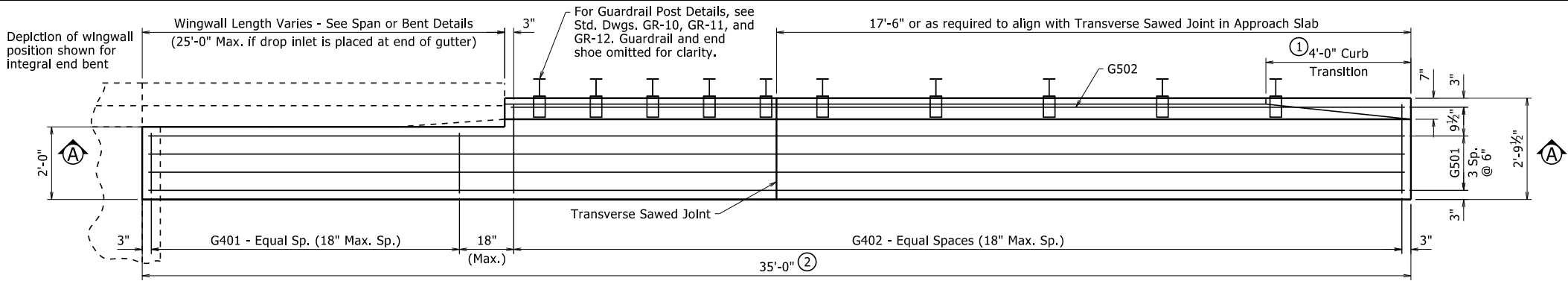
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

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CHECKED BY: B.E.F. DATE: 2/27/2014 SCALE: NO SCALE  
DESIGNED BY: STD. DATE: —

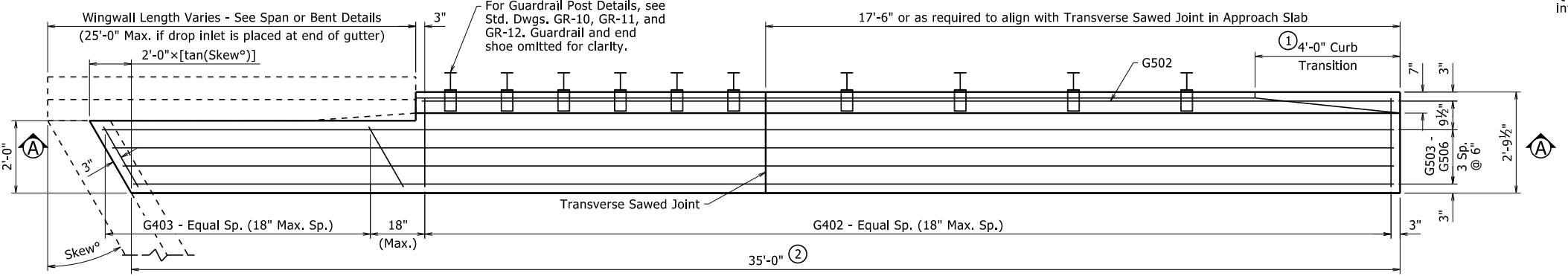
DRAWING NO. 55020

BRIDGE ENGINEER



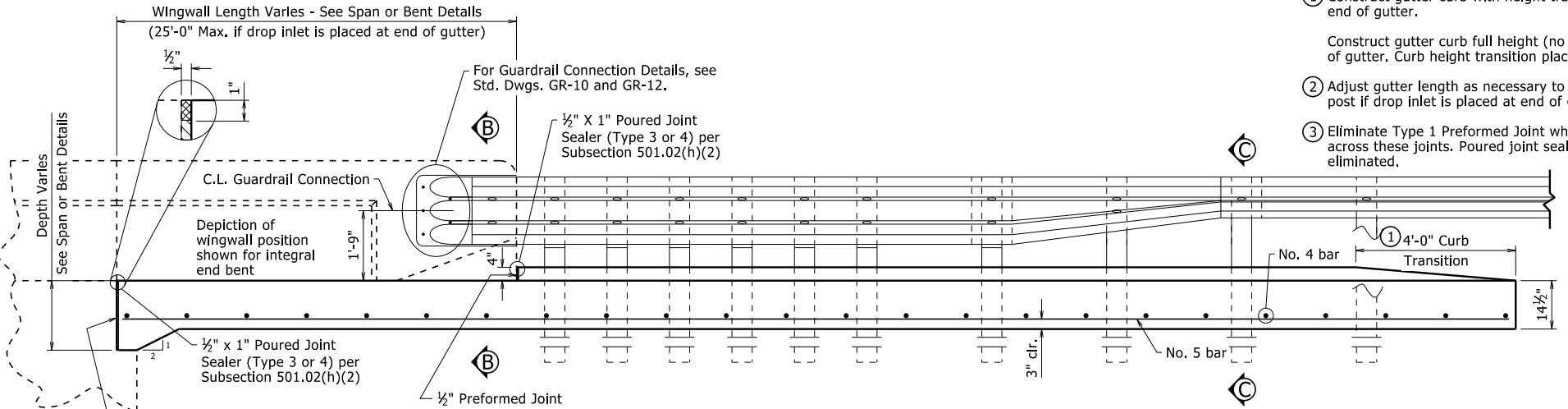
HALF PLAN OF APPROACH GUTTERS FOR SQUARE END BENT

1/2" = 1'-0"



PLAN OF SKEWED APPROACH GUTTERS FOR SKEWED END BENT

1/2" = 1'-0"



SECTION A-A

1/2" = 1'-0"  
(Approach Gutter for Square End Bent Shown)

QUANTITIES FOR ONE APPROACH GUTTER

(For Information Only)

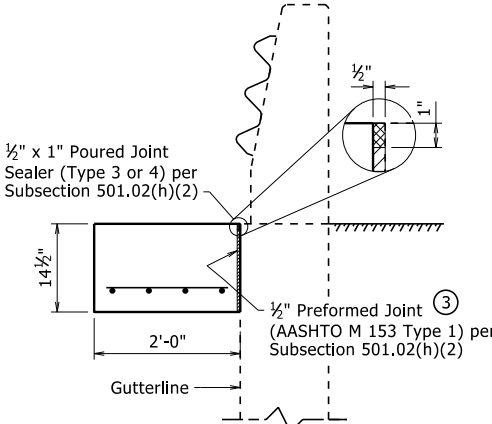
Reinforcing Steel (Lbs.)	Concrete (Cu. Yds.)
210	4.20

Quantities are based on one gutter for a square, integral end bent and a wingwall length of 10'-0"

BAR LIST FOR ONE APPROACH GUTTER

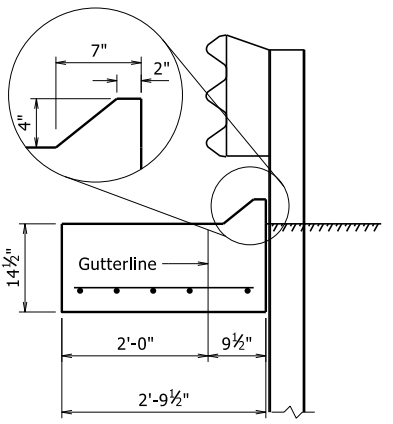
Mark	No. Req'd.	Length
G401	④	1'-8"
G402	④	2'-5 1/2"
G501	4	34'-8"
G502	1	④
G402	④	2'-5 1/2"
G403	④	④
G502	1	④
G503 - G506	1 ea.	④

④ Varies with Skew and/or Wingwall Length



SECTION B-B

3/4" = 1'-0"



SECTION C-C

3/4" = 1'-0"

GENERAL NOTES

All concrete shall be Class S(AE) with a minimum 28 day compressive strength f'c = 4,000 psi and shall be poured in the dry.

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.

Approach Gutters will be measured and paid for in accordance with Section 504.

All longitudinal lines within the limits of horizontal curves shall be on curves concentric to C.L. Bridge. Adjustment to longitudinal bar lengths may be required. Transverse reinforcing shall be placed on radial lines to C.L. Bridge.

Scales shown are for 22"x34" drawings. When using 11"x17" drawings, reduce scale by one half.

STANDARD DETAILS FOR TYPE F APPROACH GUTTERS

ARKANSAS STATE HIGHWAY COMMISSION

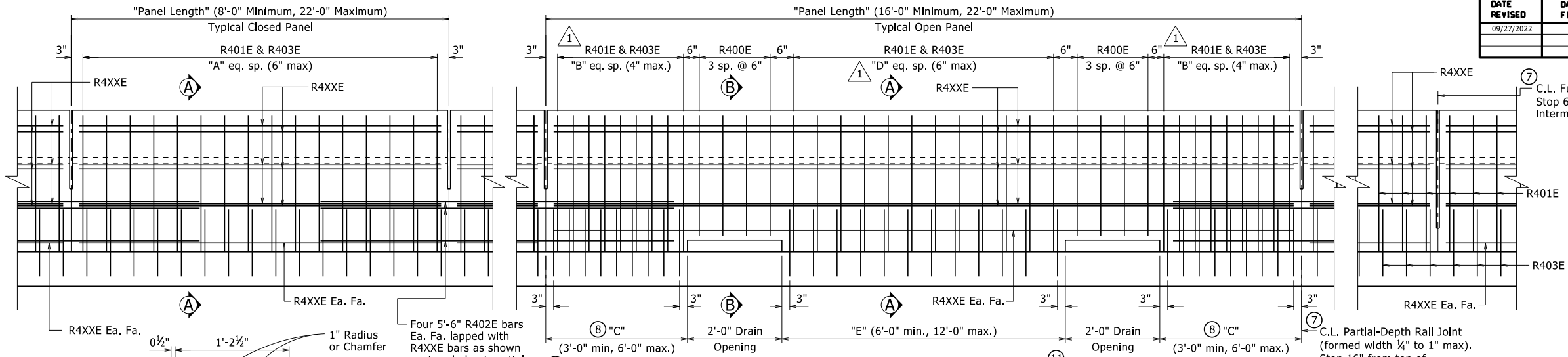
LITTLE ROCK, ARK.

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CHECKED BY:	LJB	DATE:	4-8-2021	SCALE:	AS NOTED
DESIGNED BY:	STD	DATE:	-		

DRAWING NO. 55030F

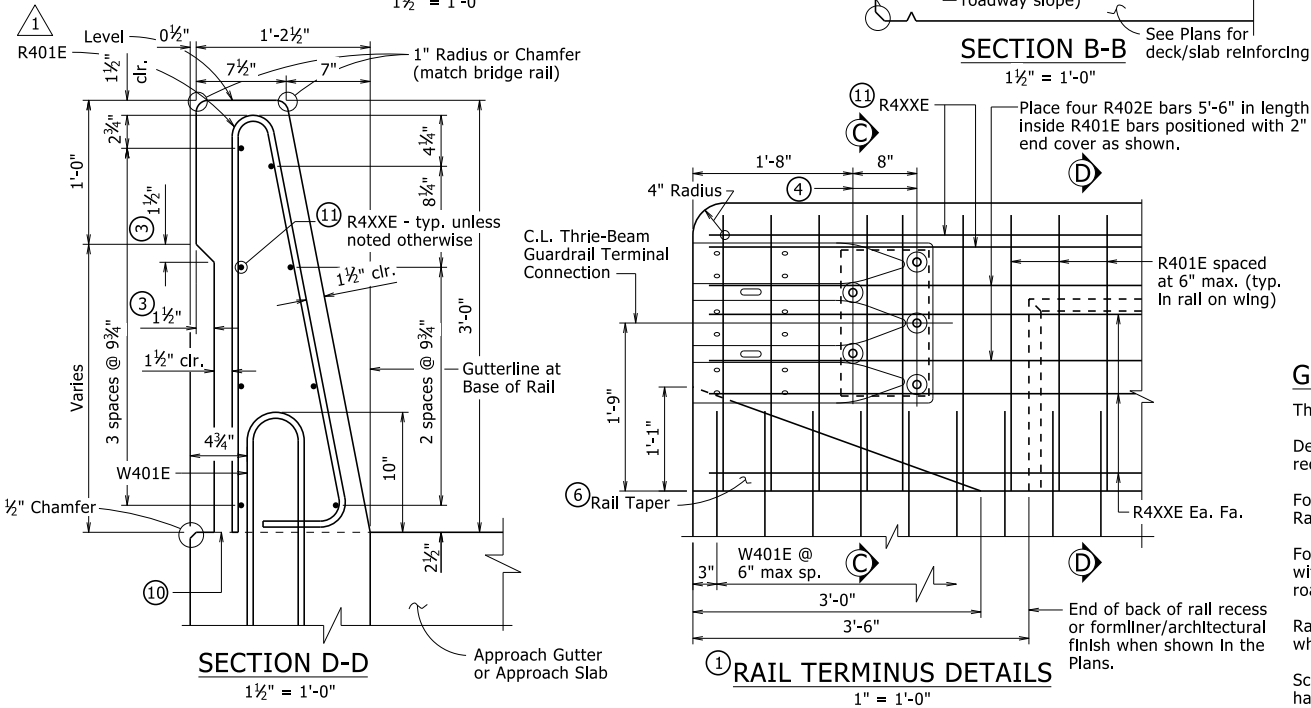
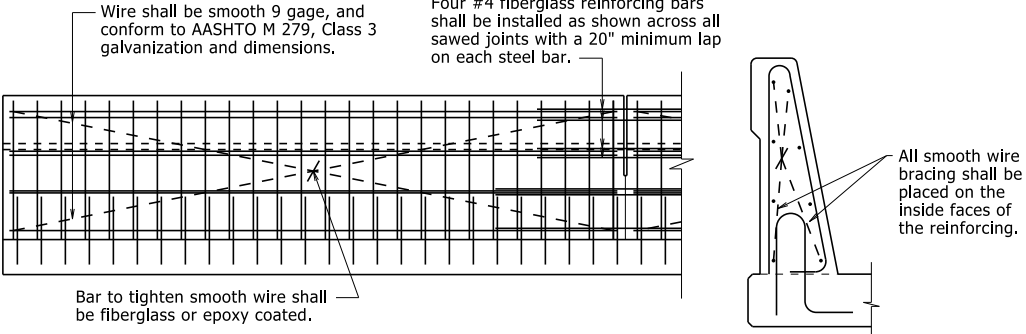
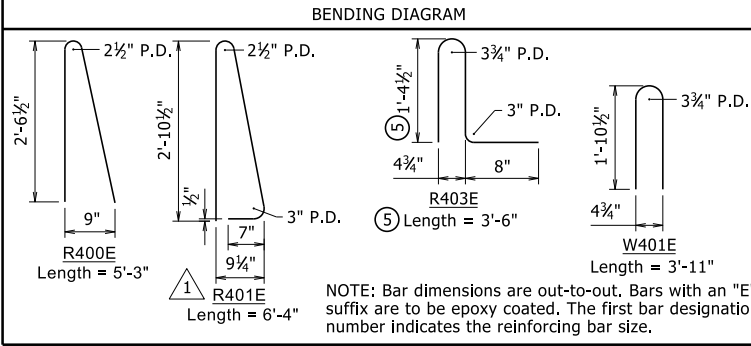
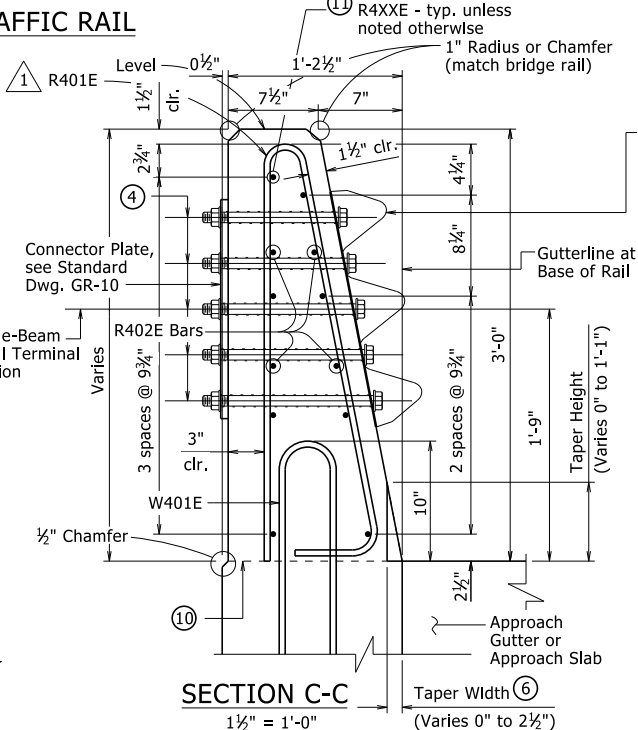
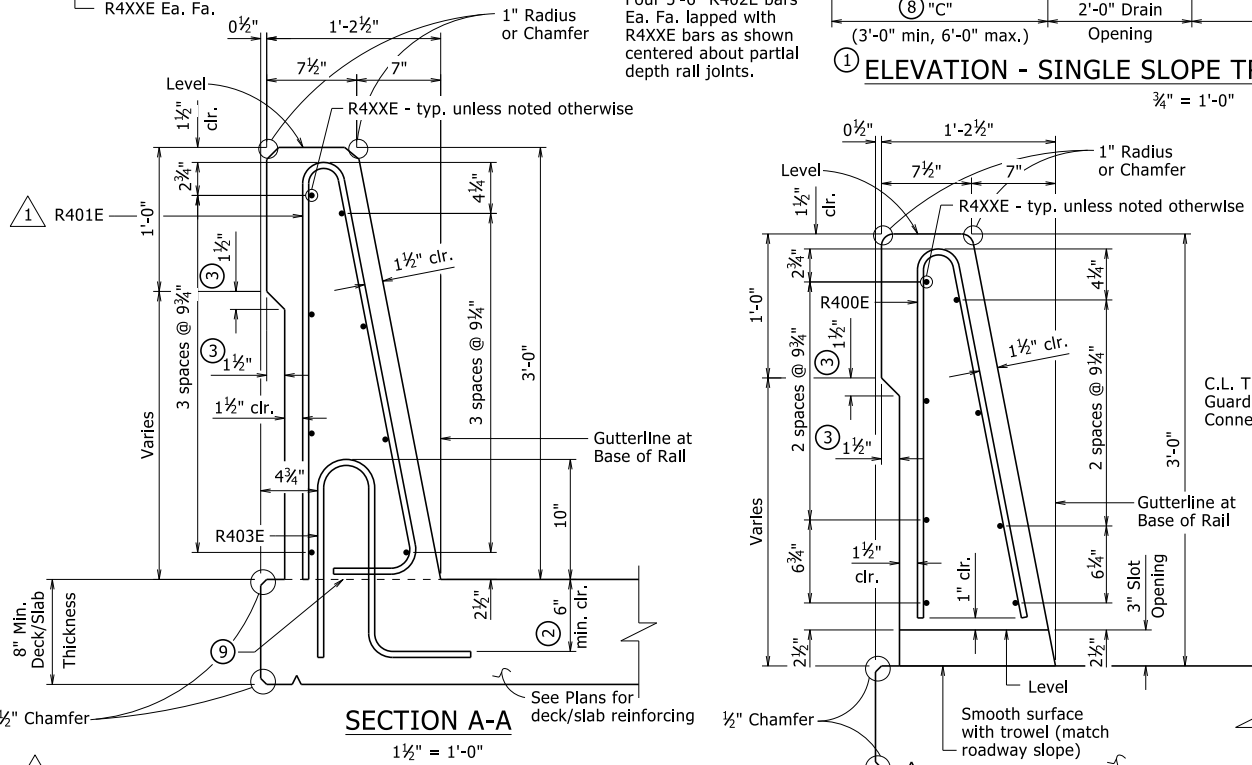
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
09/27/2022				6	ARK.			
				JOB NO.				

TYPE SSTR36 - 55070



- ① All measurements shown are along gutterline at base of rail.
- ② Minimum embedment into deck/slab.
- ③ Eliminate recess when formliner with architectural finish is used. See Plans for additional information.
- ④ C.L. 1"  $\phi$  formed holes for 7/8"  $\phi$  bolts. See Standard Drawings GR-10 and GR-12 for additional information.
- ⑤ Only applicable for bridges with rail cast directly on bridge deck/slab surface. Increase height as necessary for sidewalks, see Plans for additional information.
- ⑥ Field bend front leg of R401E bar as required to maintain minimum 1 1/2" front face clearance within limits of taper.
- ⑦ When optional slip forming is used: to control cracking, all rail joints must be V-grooved around the perimeter of the rail prior to concrete set and sawing. Depth of V-groove shall be 1/2". Sawing of the joints shall be done as soon as practical to a width of 1/4", and must be controlled so it will follow the V-Groove.
- ⑧ End posts shall be the same length within a panel.

### ELEVATION - SINGLE SLOPE TRAFFIC RAIL



- ⑨ Required Construction Joint. Level where water flows away from rail, match roadway slope where water flows toward rail.
- ⑩ Top of Abutment Wing & Required Construction Joint (match bridge deck/slab construction joint slope). See Plans for Wing reinforcing.
- ⑪ These bars will not be Included in the "Table of Variables". See Plans for details.

### TABLE OF VARIABLES

Closed Rail Panels			Open Rail Panels				
Panel Length	A	R4XXE	Panel Length	B	C	D	E

See Plans for table with values.

### GENERAL NOTES

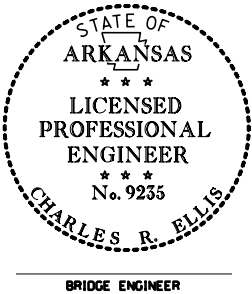
This rail has been successfully evaluated by full-scale crash test to meet MASH TL-4 criteria.  
Details shown are general for bridges without sidewalks. See Plans for additional details and requirements specific to bridges with sidewalks.

For Table of Variables, Rail Bar List, locations of Full and Partial Depth Rail Joints, and Wing & Rail Bar Lists, see Plans.

For location of drain openings, see Plans. Drain openings shown are not applicable for bridges with sidewalks. Drain openings will not be allowed over Railroad Right of Way, travelled roadways, and protected waterways.

Rail Terminus details, including Rail Taper, are not applicable for bridges with sidewalks or when bridge railing is continuous with roadway railing.

Scales shown are for 22"x34" drawings. When using 11"x17" drawings, reduce scale by one half.



### DETAILS OF OPTIONAL SLIP FORMING OF BRIDGE TRAFFIC RAIL

① Modified bending diagram and spacing for R401E bar.

By: CGP, Checked by: CMW 09/27/2022

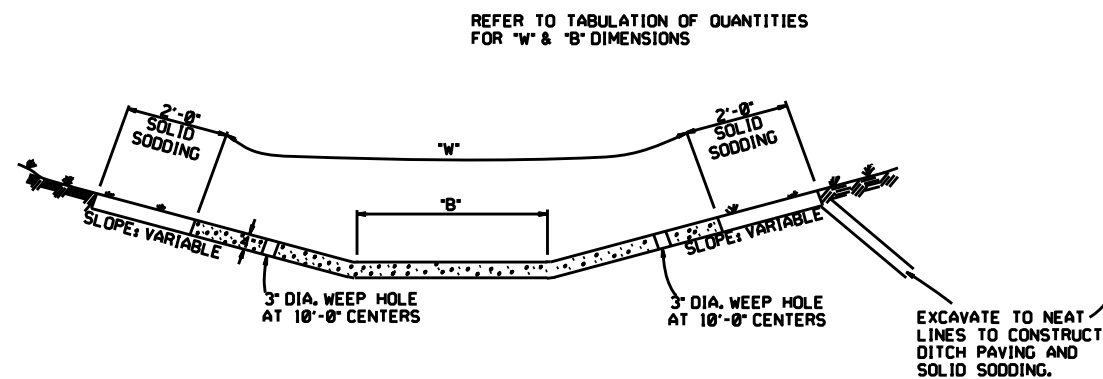
THESE DETAILS ARE APPLICABLE UNLESS OTHERWISE SHOWN IN THE PLAN DETAILS, SPECIAL PROVISIONS, OR SUPPLEMENTAL SPECIFICATIONS.

STANDARD DETAILS FOR  
BRIDGE TRAFFIC RAIL  
TYPE SSTR36  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

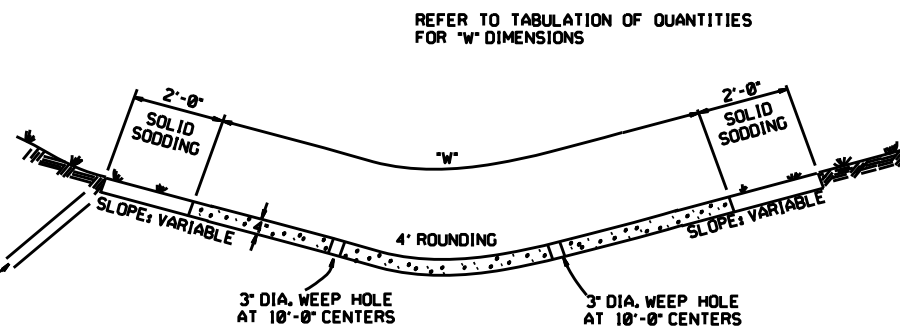
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CHECKED BY: LJB DATE: 11/5/2020 SCALE: As Noted  
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DRAWING NO. 55070



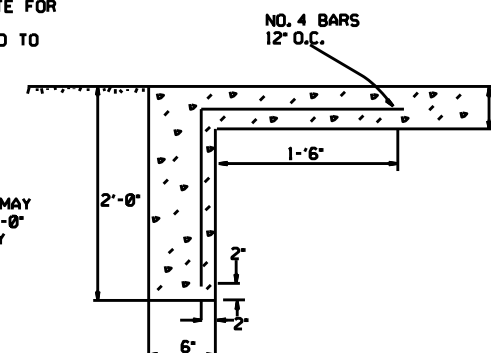


TYPE A

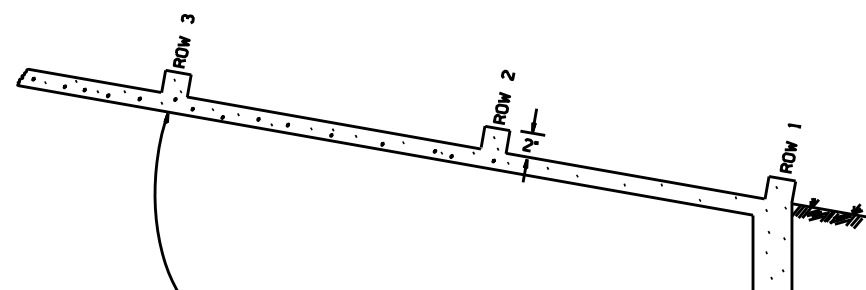


TYPE B

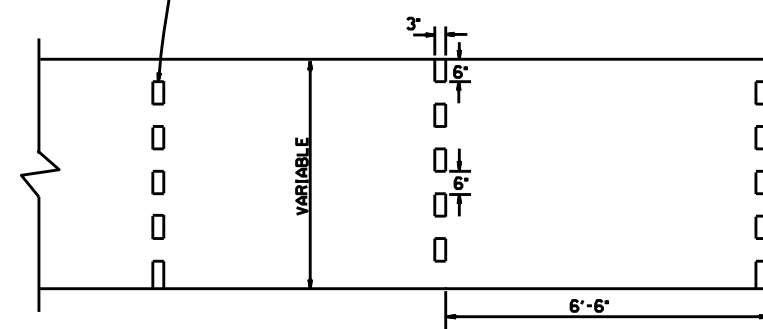
THE STEEL AND ADDITIONAL CONCRETE FOR THE WALLS SHALL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR "CONCRETE DITCH PAVING."



TOE WALL DEPTH MAY BE ALTERED TO 1'-0" WHEN DIRECTED BY THE ENGINEER IN ROCK EXCAVATION



ENERGY DISSIPATORS TO BE USED FOR THE ENTIRE LENGTH OF DITCH WHEN SLOPE OF DITCH PAVING EXCEEDS 7%. THE DISSIPATORS WILL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR CONCRETE DITCH PAVING.



ENERGY DISSIPATORS  
(NO SCALE)

#### GENERAL NOTES:

THE FULL WIDTH OF EACH SECTION SHALL BE POURED MONOLITHICALLY.

TOE WALLS TO BE CONSTRUCTED FULL WIDTH AT EACH END OF DITCH PAVING, AND POURED MONOLITHICALLY.

SOLID SOD ALONG DITCH PAVING TO BE PLACED WITHIN 14 DAYS OF DITCH PAVING CONSTRUCTION.

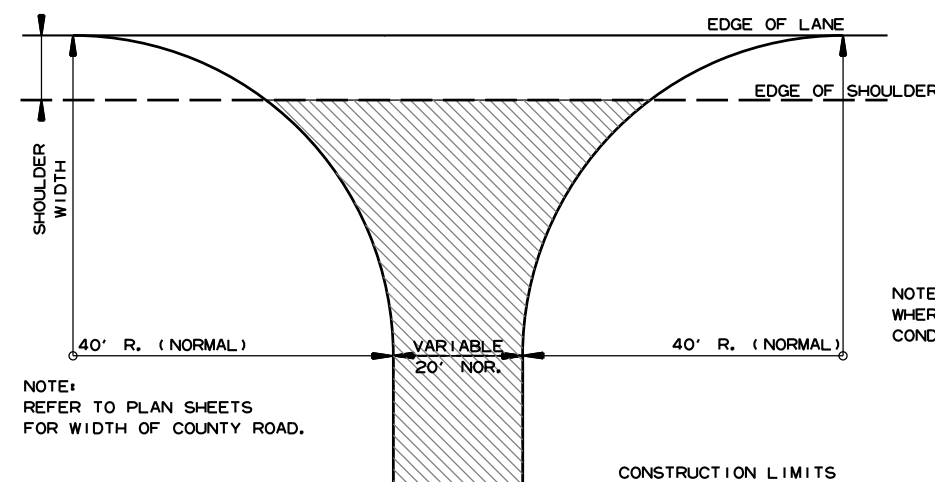
1' WIDE TRANSVERSE EXPANSION JOINTS SHALL BE PLACED IN CONCRETE DITCH PAVING AT 45' INTERVALS. THE SPACE SHALL BE FILLED WITH APPROVED JOINT FILLER COMPLYING WITH AASHTO M213.

DATE	REVISION	DATE FILM'D
12-8-16	CORRECTED ENERGY DISSIPATOR DRAWING AND NOTE	
11-17-10	ADDED GENERAL NOTE	
6-2-94	ADDED GENERAL NOTE ABOUT SOLID SODDING	
11-30-88	ELIMINATED MIN. ROWS OF ELEMENTS	111-30-89
7-15-88	REVISED DISSIPATOR NOTE	653-7-15-88
4-3-87	REVISED ENERGY DISSIPATOR	671-4-3-87
1-9-87	MODIFIED NOTE ON ENERGY DISS.	632-1-9-87
11-3-86	ADDED NOTE TO ENERGY DISS.	639-12-1-86
11-1-84	ENERGY DISSIPATOR DETAILS ADDED	508-11-1-84
11-1-84	EXCAVATION DETAILS ADDED	
10-2-72	TYPED A & B	
	REVISED AND REDRAWN	508-10-2-72

ARKANSAS STATE HIGHWAY COMMISSION

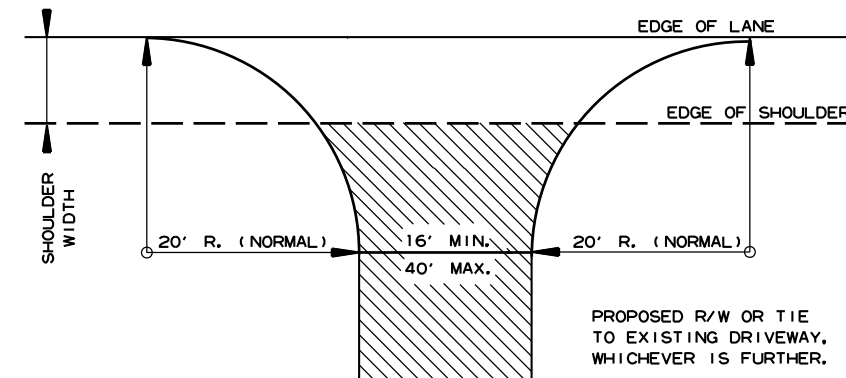
CONCRETE DITCH PAVING

STANDARD DRAWING CDP-1



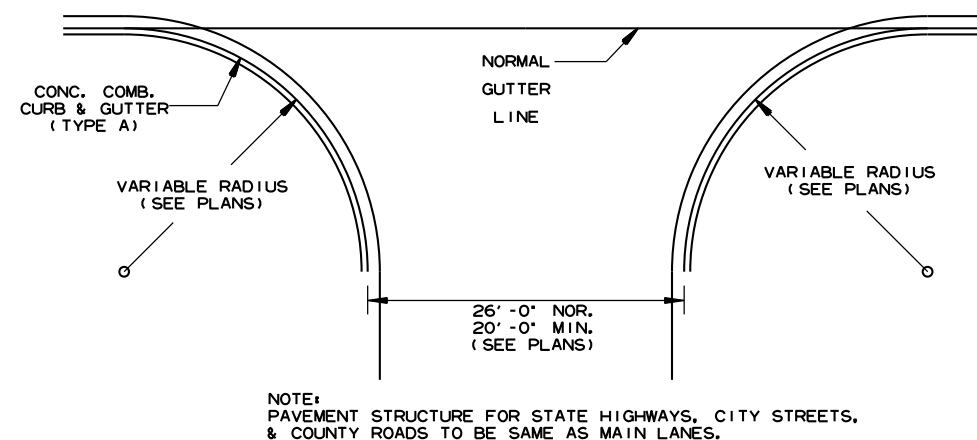
DETAIL FOR COUNTY ROAD TURNOUTS  
OPEN SHOULDER SECTION

ACHM SURFACE COURSE (1/2")  
(220 LBS. PER SQ. YD.) AND  
AGGREGATE BASE COURSE (CLASS 7)  
7" COMP. DEPTH, UNLESS OTHERWISE  
SPECIFIED IN PLANS.

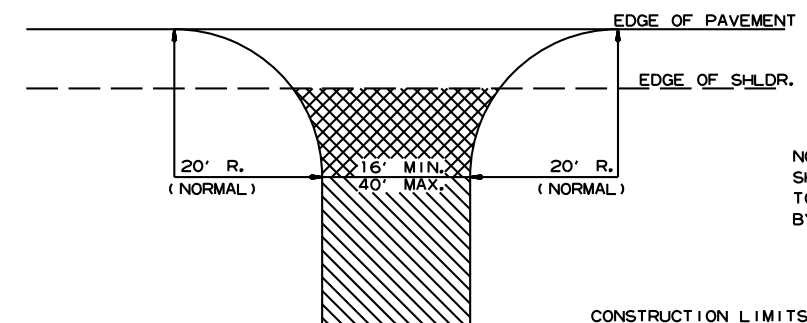


DETAIL FOR DRIVEWAY TURNOUTS  
OPEN SHOULDER SECTION  
(ARTERIALS)

ACHM SURFACE COURSE (1/2")  
(220 LBS. PER SQ. YD.) AND  
AGGREGATE BASE COURSE (CLASS 7)  
7" COMP. DEPTH IF ASPHALT OR  
GRAVEL DRIVE EXISTING; OR 6"  
CONCRETE IF CONCRETE DRIVE  
EXISTING.



DETAIL OF TURNOUTS, ASPHALT STREETS,  
COUNTY ROADS & STATE HIGHWAYS  
CURB & GUTTER SECTION



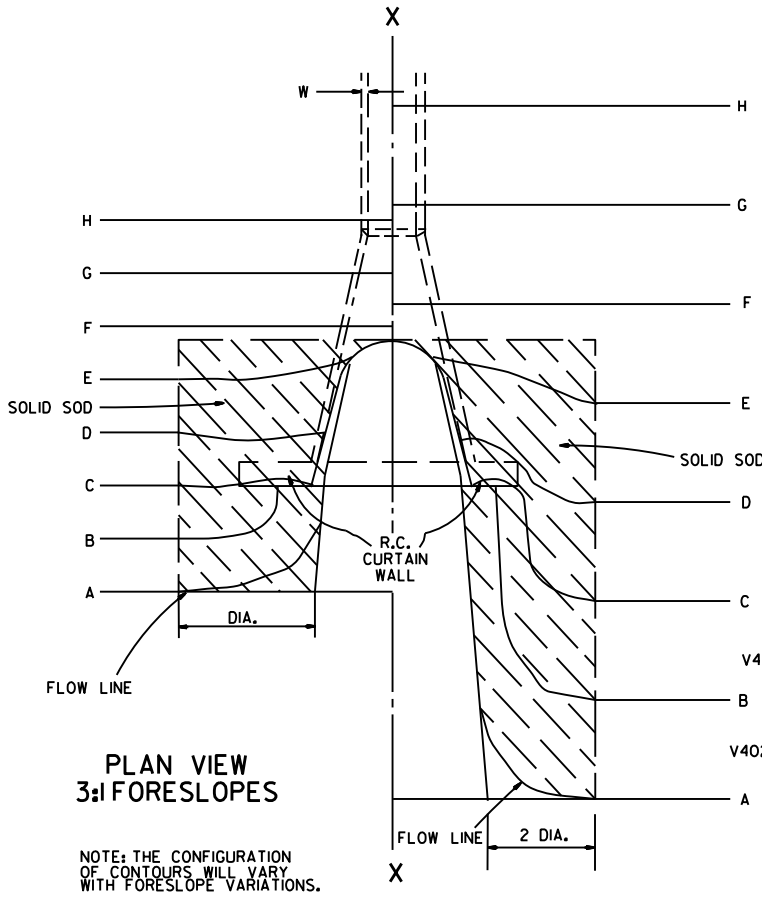
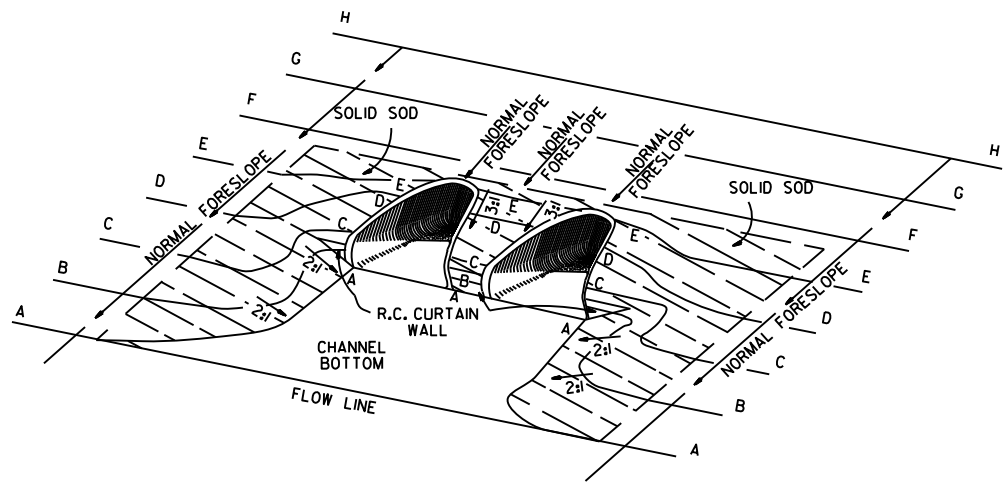
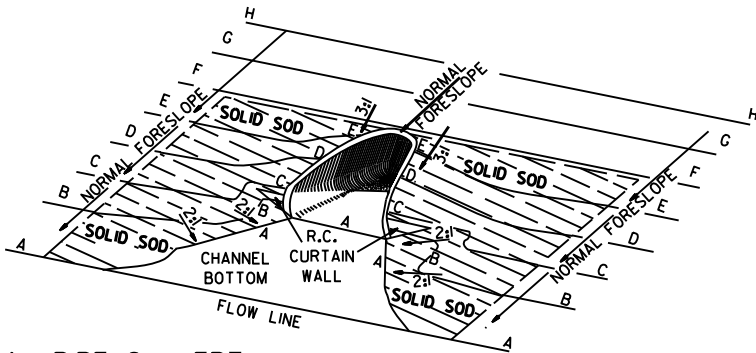
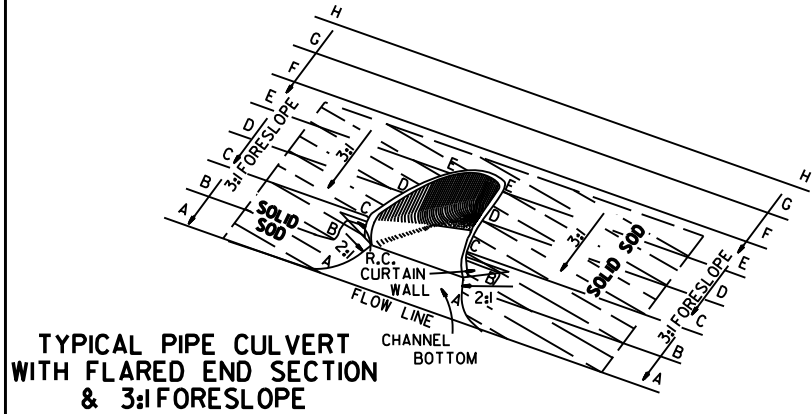
ASPHALT CONCRETE HOT MIX SURFACE  
COURSE (220 LBS. PER SQ. YD.)  
AGGREGATE BASE COURSE (CLASS 7)  
7" COMP. DEPTH IF ASPHALT DRIVE EXIST OR  
6" CONCRETE IF CONCRETE DRIVE EXIST.

AGGREGATE BASE COURSE (CLASS 7)  
9" COMP. DEPTH OR CONFORM  
TO EXISTING DRIVEWAY

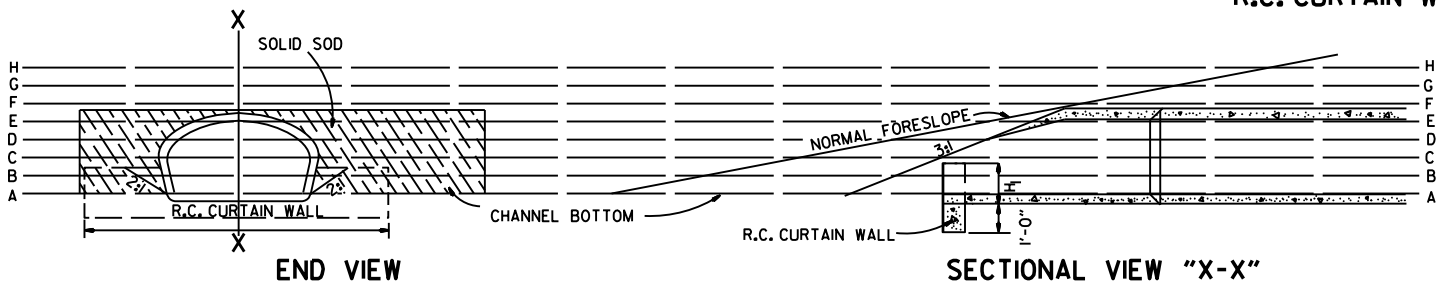
DETAIL FOR DRIVEWAY TURNOUTS  
(COLLECTORS)

5-19-22		ISSUED
DATE REV	DATE FILMED	DESCRIPTION

ARKANSAS STATE HIGHWAY COMMISSION  
DETAILS OF DRIVEWAYS & STREET  
TURNOUTS  
STANDARD DRAWING DR-2



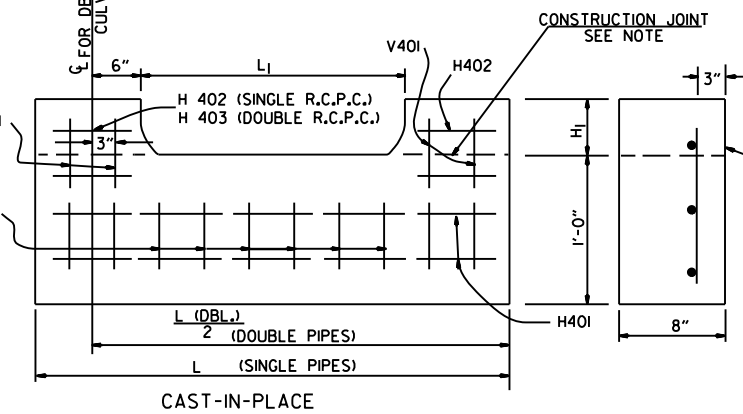
PLAN VIEW  
FLATTENED FORESLOPES



R.C. CURTAIN WALL  
DIMENSIONS & QUANTITIES

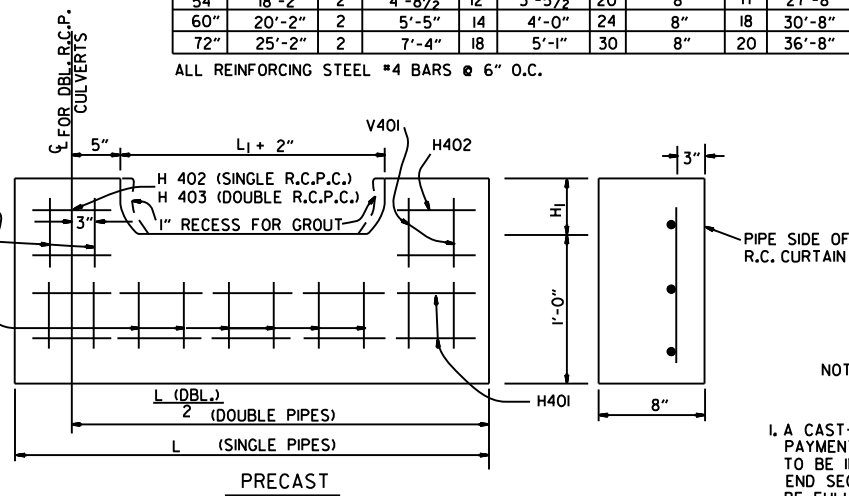
PIPE DIA.	H <sub>1</sub>	L <sub>1</sub>	L	L (DBL.) 2	SINGLE R.C.P.C.		DOUBLE R.C.P.C.	
					CONC.	REINF. STEEL	CONC.	REINF. STEEL
					CU. YDS.	LBS.	CU. YDS.	LBS.
18"	11 1/2"	3'-5"	8'-0"	6'-3"	0.31	27.7	0.45	39.5
24"	1'-0 1/2"	4'-6"	9'-6"	7'-6"	0.37	33.4	0.53	48.0
30"	1'-3 1/2"	5'-7"	11'-0"	9'-0"	0.45	39.0	0.67	59.0
36"	1'-7"	6'-8"	13'-0"	10'-6"	0.58	52.6	0.83	73.9
42"	2'-1 1/2"	7'-3"	15'-6"	12'-0"	0.82	77.1	1.10	100.7
48"	2'-5"	7'-10"	17'-0"	13'-0"	0.98	94.9	1.27	120.4
54"	2'-9 1/2"	8'-5"	18'-6"	14'-0"	1.16	115.8	1.47	143.7
60"	3'-4"	9'-0"	20'-6"	15'-6"	1.47	149.7	1.84	180.3
72"	4'-5"	10'-2"	25'-6"	18'-6"	2.31	232.6	2.73	271.0

NOTE: QUANTITIES SHOWN ARE FOR ONE (1) CURTAIN WALL.



NOTE: THE PORTION OF THE R.C. CURTAIN WALL BENEATH THE FLARED END SECTION (LOWER 1'-0") SHALL BE PLACED MONOLITHICALLY. THE FLARED END SECTION SHALL THEN BE SET IN PLACE & THE REMAINING PORTIONS OF THE R.C. CURTAIN WALL PLACED.

R.C. CURTAIN WALL DETAILS



NOTE: THE PRECAST CURTAIN WALL WILL BE SET AND BACKFILLED WITH COMPACTED MATERIAL. THE FLARED END SECTION SHALL THEN BE SET IN PLACE AND THE 1" RECESS FILLED WITH GROUT. WHERE "L" EXCEEDS 11' THE CURTAIN WALL MAY BE CAST IN TWO (2) OR MORE SECTIONS. THE METHOD OF JOINING THE SECTIONS FOR INSTALLATION SHALL BE APPROVED BY THE ENGINEER.

REINFORCING STEEL SCHEDULE

PIPE DIA.	SINGLE R.C. PIPE CULVERT								DOUBLE R.C. PIPE CULVERT									
	H401		H402		V401		V402		H401		H402		H403		V401		V402	
	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.
18"	7'-8"	2	1'-11½"	4	1'-7½"	8	8"	8	12'-2"	2	1'-11½"	4	8"	2	1'-7½"	10	8"	14
24"	9'-2"	2	2'-2"	4	1'-8½"	10	8"	9	14'-8"	2	2'-2"	4	8"	2	1'-8½"	12	8"	18
30"	10'-8"	2	2'-4½"	4	1'-11½"	10	8"	12	17'-8"	2	2'-4½"	4	8"	2	1'-11½"	14	8"	22
36"	12'-8"	2	2'-10"	6	2'-3"	12	8"	14	20'-8"	2	2'-10"	6	8"	3	2'-3"	14	8"	28
42"	15'-2"	2	3'-9½"	8	2'-9½"	16	8"	15	23'-8"	2	3'-9½"	8	8"	4	2'-9½"	18	8"	30
48"	16'-8"	2	4'-3"	10	3'-1"	18	8"	16	25'-8"	2	4'-3"	10	8"	5	3'-1"	20	8"	32
54"	18'-2"	2	4'-8½"	12	3'-5½"	20	8"	17	27'-8"	2	4'-9"	12	8"	6	3'-5½"	22	8"	34
60"	20'-2"	2	5'-5"	14	4'-0"	24	8"	18	30'-8"	2	5'-5"	14	8"	7	4'-0"	26	8"	36
72"	25'-2"	2	7'-4"	18	5'-1"	30	8"	20	36'-8"	2	7'-4"	18	8"	9	5'-1"	33	8"	40

ALL REINFORCING STEEL #4 BARS @ 6" O.C.

SOLID SODDING

PIPE DIA.	SINGLE R.C.P.C.						DOUBLE R.C.P.C.					
	3:1	4:1	6:1	3:1	4:1	6:1	3:1	4:1	6:1	3:1	4:1	6:1
	SQ. YDS.						SQ. YDS.					
18"	5	7	12	6	8	13	5	7	12	6	8	13
24"	8	12	19	9	13	20	8	12	19	9	13	20
30"	13	18	29	14	19	30	13	18	29	14	19	30
36"	17	26	41	18	28	43	17	26	41	18	28	43
42"	23	35	55	25	37	57	23	35	55	25	37	57
48"	29	46	68	31	48	70	29	46	68	31	48	70
54"	35	57	85	37	59	87	35	57	85	37	59	87
60"	45	62	104	48	65	107	45	62	104	48	65	107
72"	64	92	156	67	95	159	64	92	156	67	95	159

NOTE: QUANTITIES SHOWN ABOVE ARE FOR ONE (1) END OF F.E.S.

- GENERAL NOTES
1. A CAST-IN-PLACE OR PRECAST CURTAIN WALL MAY BE USED. PAYMENT FOR THE CURTAIN WALL SHALL BE CONSIDERED TO BE INCLUDED IN THE UNIT PRICE BID EACH FOR FLARED END SECTIONS OF THE SEVERAL SIZES, WHICH PRICE SHALL BE FULL COMPENSATION FOR FURNISHING ALL MATERIALS INCLUDING REINFORCING STEEL AND CONCRETE; FOR FORMS, MIXING AND PLACING; FOR EXCAVATION AND BACKFILL, AND FOR ALL LABOR, TOOLS, EQUIPMENT AND INCIDENTALS NECESSARY TO COMPLETE THE WORK.
  2. ALL EXPOSED EDGES SHALL BE CHAMFERED 3/4".
  3. CONCRETE FOR CURTAIN WALL SHALL MEET THE REQUIREMENTS FOR CLASS A OR S CONCRETE AS PROVIDED IN SECTION 802 OF THE STANDARD SPECIFICATIONS OR FOR PAVING CONCRETE AS PROVIDED IN SECTION 501 OF THE STANDARD SPECIFICATIONS.
  4. WELDED WIRE MESH 3 x 3 W/10 x W/10 MAY BE USED IN LIEU OF REINFORCING BARS.

10-18-96	ADDED NOTE TO SOLID SODDING		ARKANSAS STATE HIGHWAY COMMISSION
10-12-95	CORRECTED SPELLING		
11-3-94	ADDED GENERAL NOTE NO. 4		
8-15-91	REV. CURTAIN WALL QUANT. STEEL SCH. & SOLID SOD QUANT.		
3-2-81	ALLOW PRECAST IN 2 OR MORE PIECES CHAMFER EDGES		
5-15-80	ADDED PRECAST WALL & GENERAL NOTES		
10-2-72	REVISED AND REDRAWN		
DATE	REVISION	FILMED	STANDARD DRAWING FES-1

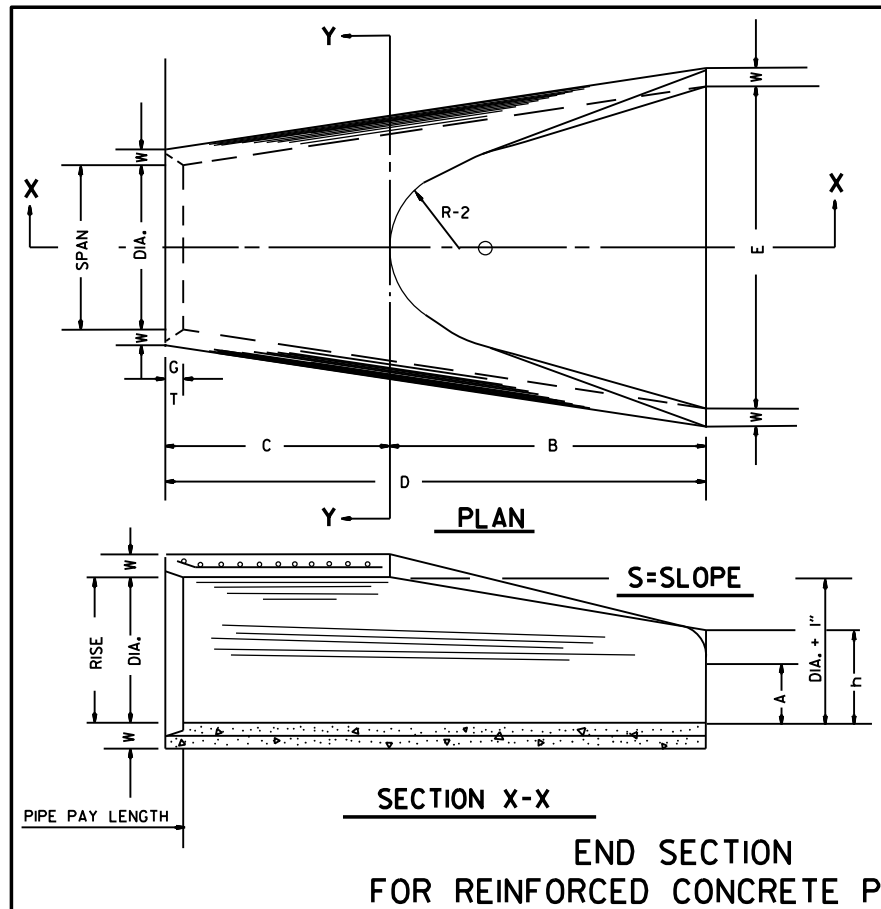
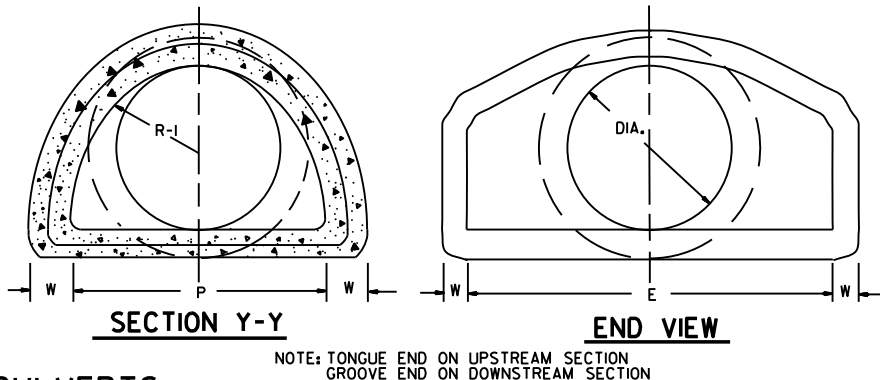
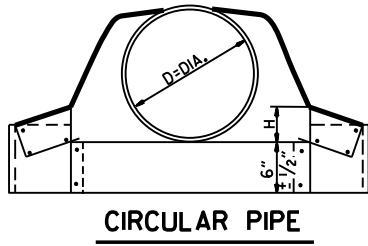
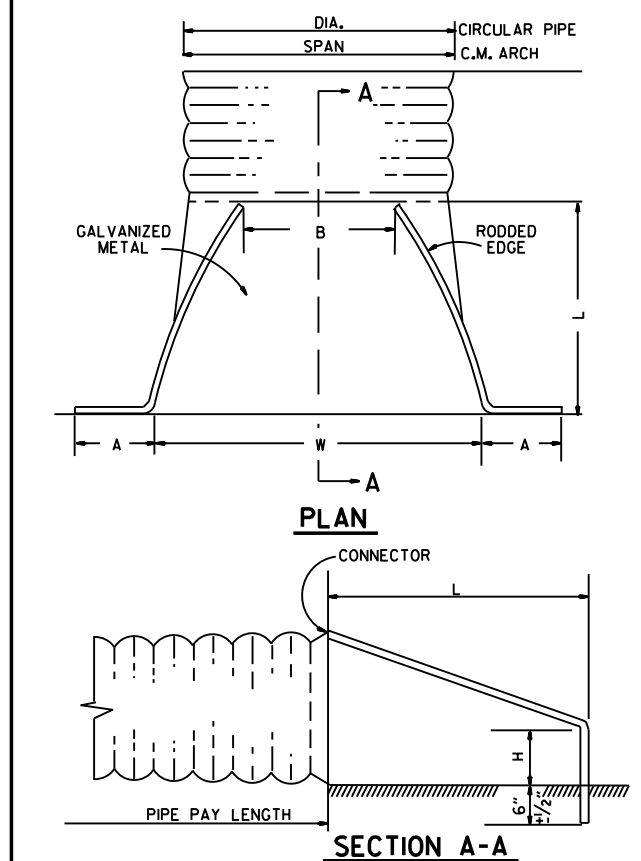
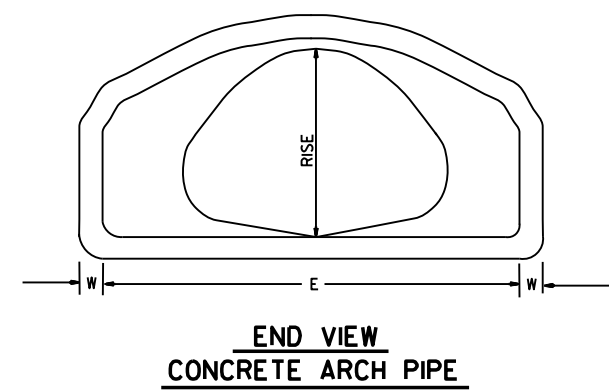


TABLE OF DIMENSIONS														
DIA.	WALL	A	B	C	D	E	S	DIA. + 1"	P	R-1	R-2	G-T	WT.	h
18"	2 1/2"	9"	2'-3"	3'-10"	6'-1"	3'-0"	3:1	19"	29"	15 1/2"	12"	2"	1000	1'-0 1/2"
24"	3"	9 1/2"	3'-7 1/2"	2'-6"	6'-1 1/2"	4'-0"	3:1	25"	33 3/8"	16 1/8"	14"	2 1/2"	1600	1'-1 1/2"
30"	3 1/2"	1'-0"	4'-6"	1'-7 3/4"	6'-1 3/4"	5'-0"	3:1	31"	37"	18 1/2"	15"	3 1/4"	1940	1'-4 5/8"
36"	4"	1'-3"	5'-3"	2'-10 3/4"	8'-1 3/4"	6'-0"	3:1	37"	47 1/8"	24 1/8"	20"	3 1/2"	4100	1'-8"
42"	4 1/2"	1'-9"	5'-3"	2'-11"	8'-2"	6'-6"	3:1	43"	53 1/8"	27 1/2"	22"	3 1/2"	5380	2'-2 1/2"
48"	5"	2'-0"	6'-0"	2'-2"	8'-2"	7'-0"	3:1	49"	56 1/2"	28 1/2"	22"	3 1/2"	6550	2'-6"
54"	5 1/2"	2'-4"	6'-6"	1'-10"	8'-4"	7'-6"	3:1	55"	65 1/2"	33 1/8"	24"	4"	8750	2'-10 1/2"
60"	6"	2'-10"	6'-6"	1'-10"	8'-4"	8'-0"	3:1	61"	72 1/2"	36 1/8"	24"	4"	9270	3'-5"
72"	7"	3'-10"	6'-6"	1'-10"	8'-4"	9'-0"	3:1	73"	77 1/8"	38 1/8"	24"	5"	13250	4'-6"

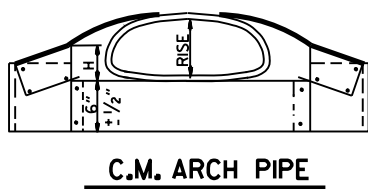


ARCH PIPE														
EQUIV. DIA.	• SPAN		• RISE		W	A	B	C	D	E	P	R2	G-T	S
	AASHTO M 206	AHD NOMINAL	AASHTO M 206	AHD NOMINAL										
INCHES														
15	18	18	II	II	2"	4"	2'-0"	4'-0"	6'-0"	3'-0"	29"	12"	1 1/2"	2 1/2:1
18	22	22	13 1/2	14	2 1/2"	5"	2'-0"	4'-1"	6'-1"	3'-6"	32 1/8"	13"	2 1/2"	2 1/2:1
21	26	26	15 1/2	16	2 3/4"	7"	2'-3"	3'-10"	6'-1"	4'-0"	34 1/8"	14"	2 1/2"	2 1/2:1
24	28 1/2	29	18	18	3"	9"	2'-3"	3'-10"	6'-1"	5'-0"	36 1/8"	15"	2 1/2"	2 1/2:1
30	36 1/4	36	22 1/2	23	3 1/2"	10"	3'-1"	3'-0 1/2"	6'-1 1/2"	6'-0"	47 1/8"	20"	3"	2 1/2:1
36	43 3/4	44	26 3/8	27	4"	10 1/2"	4'-0"	2'-1 1/2"	6'-1 1/2"	6'-6"	54 1/8"	22"	3 1/2"	2 1/2:1
42	51 1/8	51	31 5/8	31	4 1/2"	11 1/2"	4'-7"	1'-10 1/4"	6'-5 1/4"	7'-2"	59 1/2"	23"	3 3/4"	2 1/2:1
48	58 1/2	59	36	36	5"	1'-3"	5'-3"	2'-10 3/4"	8'-1 3/4"	7'-10"	70 7/8"	24"	4 1/4"	2 1/2:1
54	65	65	40	40	5 1/2"	1'-7"	5'-3"	2'-11"	8'-2"	8'-6"	72 1/8"	24"	4 3/4"	2 1/4:1
60	73	73	45	45	6"	1'-10"	5'-6"	2'-8"	8'-2"	9'-0"	77 1/8"	24"	5"	2 1/4:1

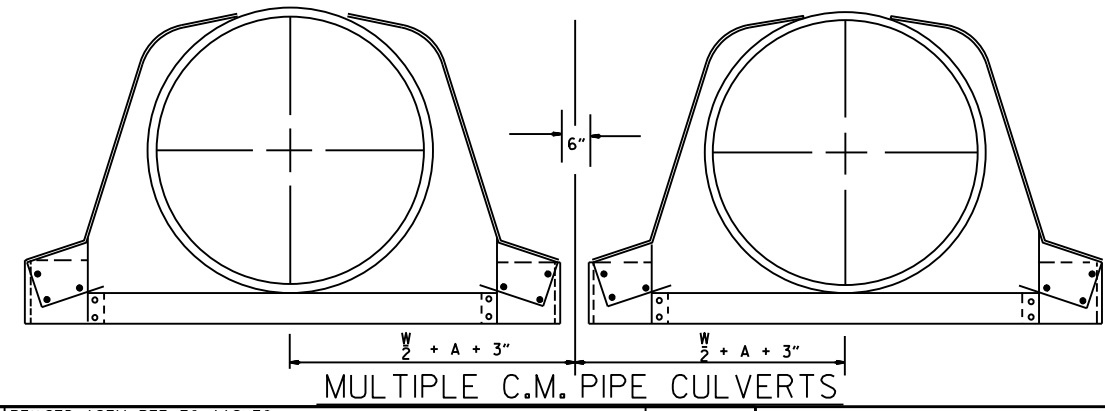
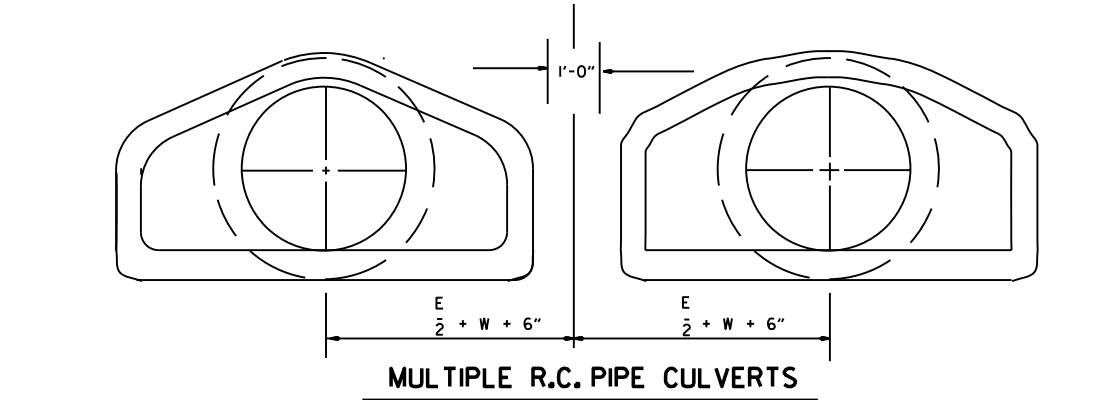
• THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PER CENT FROM THE VALUES SPECIFIED BY AASHTO M 206.



CIRCULAR PIPE									
D. DIA.	GAUGE	A 1" ±	B. MAX.	H 1" ±	L 1 1/2" ±	W 2" ±	S		
INCHES									
12	16	6	6	6	21	24	2 1/2:1		
15	16	7	8	6	26	30	2 1/2:1		
18	16	8	10	6	31	36	2 1/2:1		
21	16	9	12	6	36	42	2 1/2:1		
24	16	10	13	6	41	48	2 1/2:1		
30	14	12	16	8	51	60	2 1/2:1		
36	14	14	19	9	60	72	2 1/2:1		
42	12	16	22	11	69	84	2 1/2:1		
48	12	18	27	12	78	90	2 1/2:1		
54	12	18	30	12	84	102	2:1		
60	12	18	33	12	87	114	1 3/4:1		
66	12	18	36	12	87	120	1 1/2:1		
72	12	18	39	12	87	126	1 1/3:1		



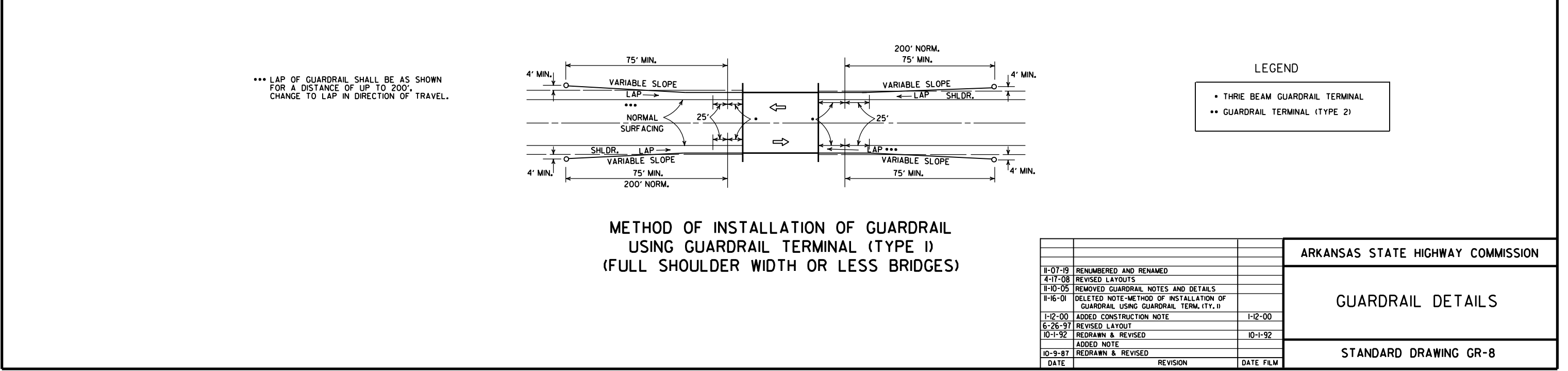
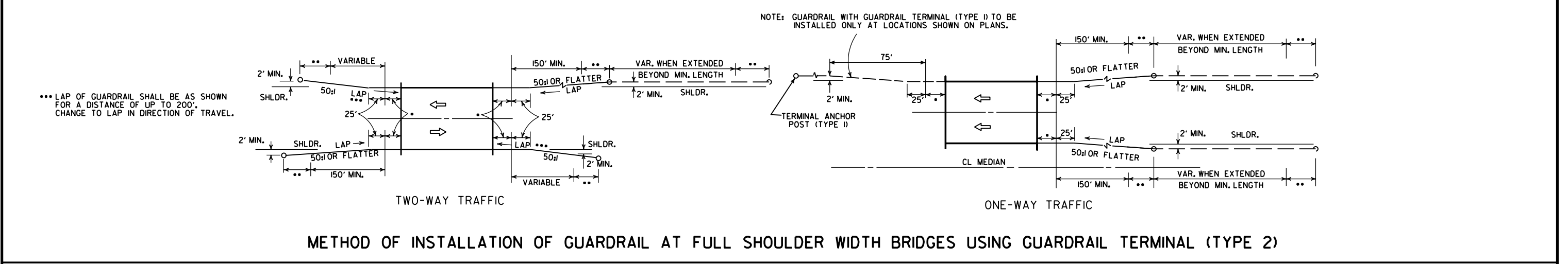
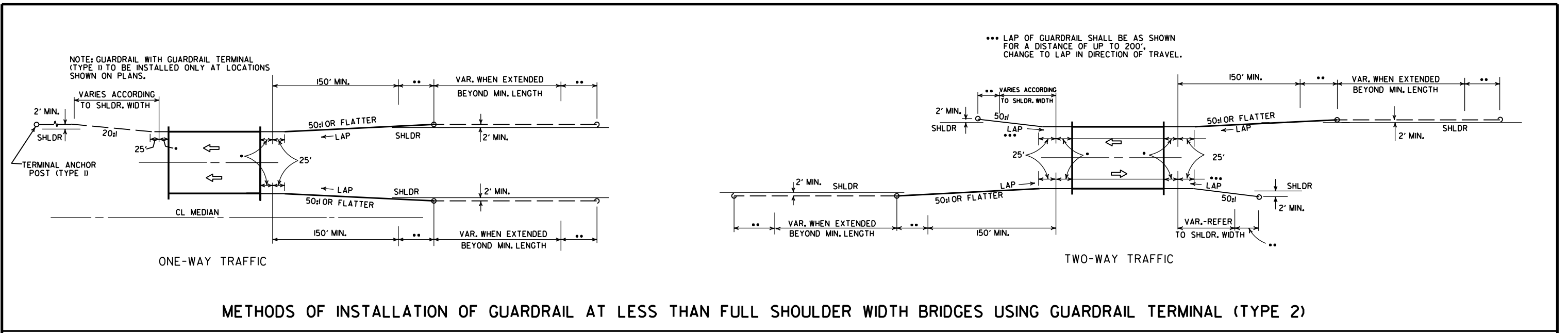
C.M. ARCH PIPE									
EQUIV. DIA.	SPAN	RISE	A 1" ±	B MAX.	H 1" ±	L 1 1/2" ±	W 2" ±	S	GAUGE
INCHES									
15"	17	13	7	9	6	19	30	2 1/2:1	16
18"	21	15	7	10	6	23	36	2 1/2:1	16
21"	24	18	8	12	6	28	42	2 1/2:1	16
24"	28	20	9	14	6	32	48	2 1/2:1	16
30"	35	24	10	16	6	39	60	2 1/2:1	14
36"	42	29	12	18	8	46	75	2 1/2:1	14
42"	49	33	13	21	9	53	85	2 1/2:1	12
48"	57	38	18	26	12	63	90	2 1/2:1	12
54"	64	43	18	30	12	70	102	2 1/4:1	12
60"	71	47	18	33	12	77	114	2 1/4:1	12

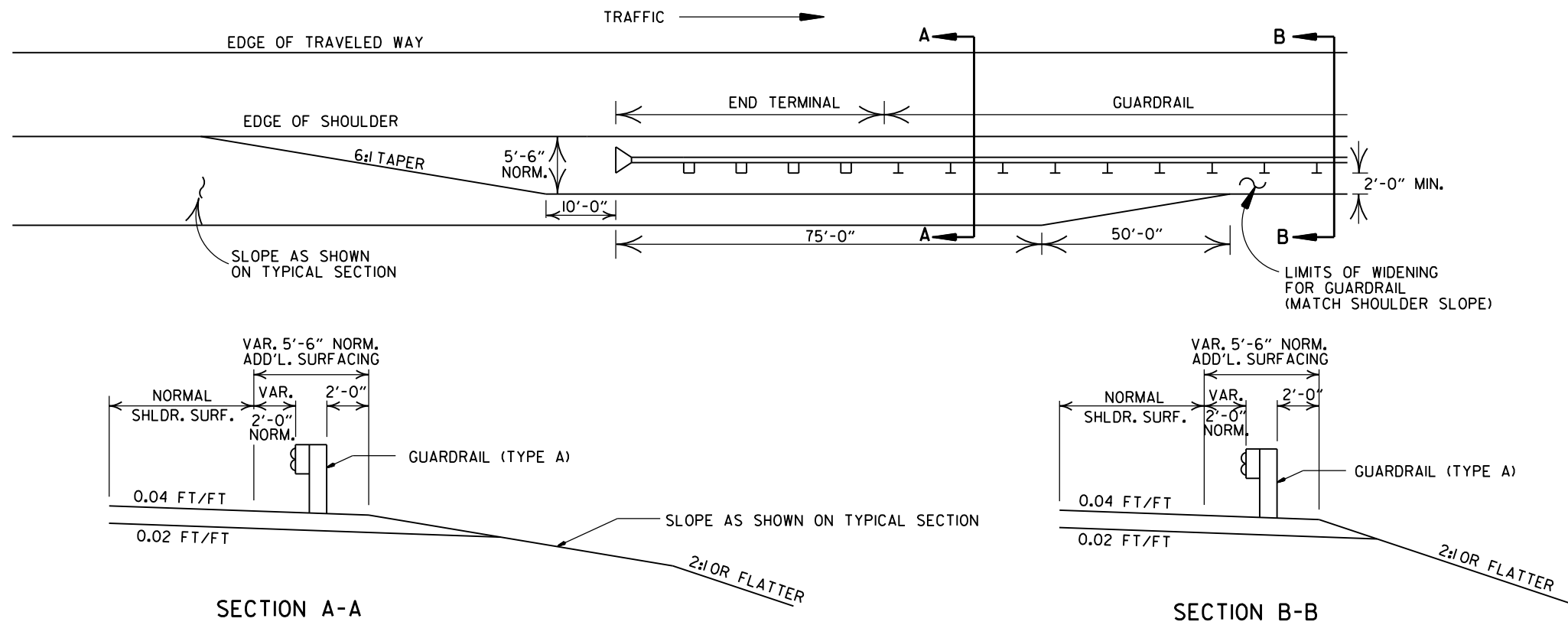


10-18-96	REVISED ASTM REF. TO AASHTO		ARKANSAS STATE HIGHWAY COMMISSION
5-15-80	REVISED DISTANCE BETWEEN MULTIPLE R.C.P. F.E.S.	664-5-15-80	
7-14-78	C.M. ARCH SIZES TO CONFORM WITH AASHTO SIZES	752-7-14-78	
8-22-75	ADDED MULTIPLE PIPE CULVERTS	517-8-22-75	
12-5-74	REMOVED NOTE RE REINF. FOR R.C. F.E.S.	500-12-5-74	
5-24-73	CMP END SECTION, SHOW PIPE PAY LENGTH	627-5-24-73	
10-2-72	REVISED AND REDRAWN	760-10-2-72	
DATE	REVISION	FILMED	STANDARD DRAWING FES-2

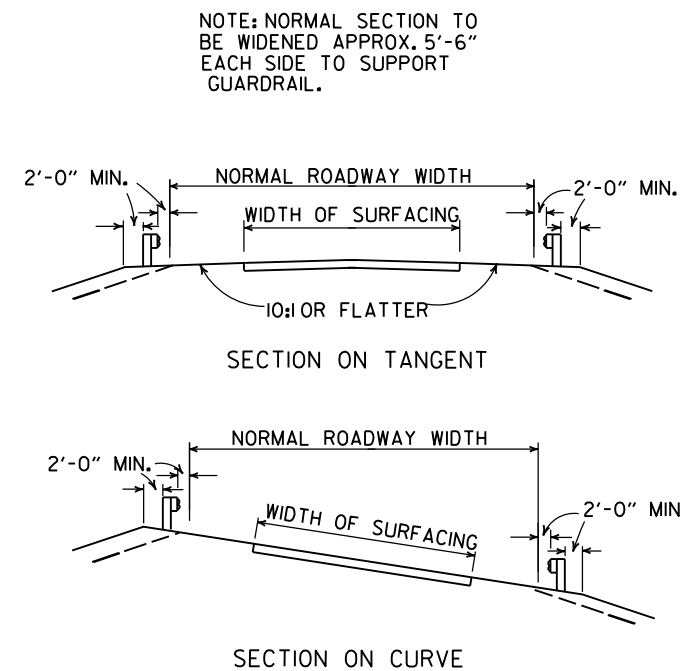




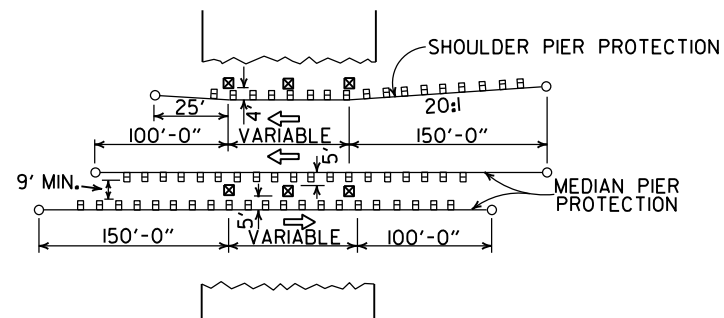




DETAILS OF WIDENING FOR GUARDRAIL

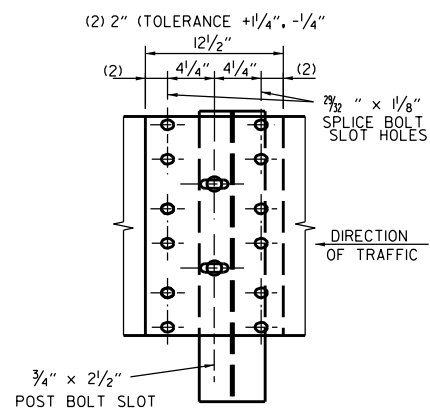
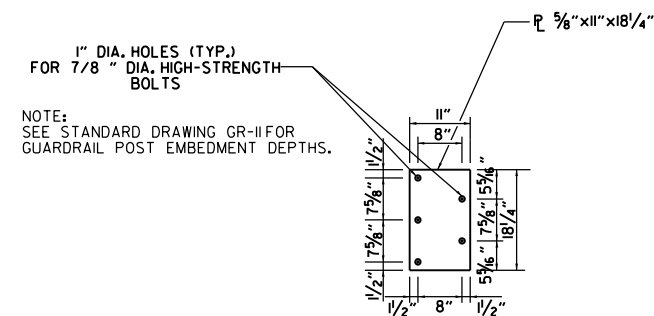
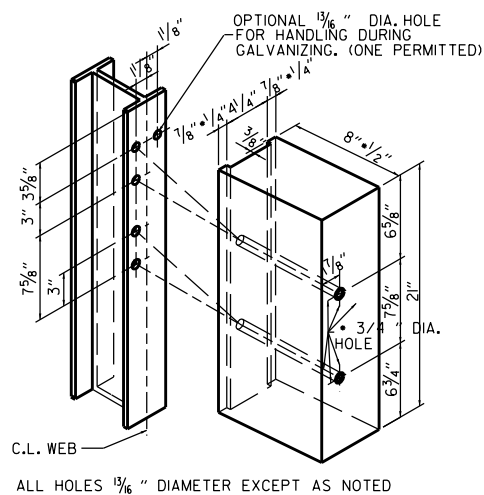
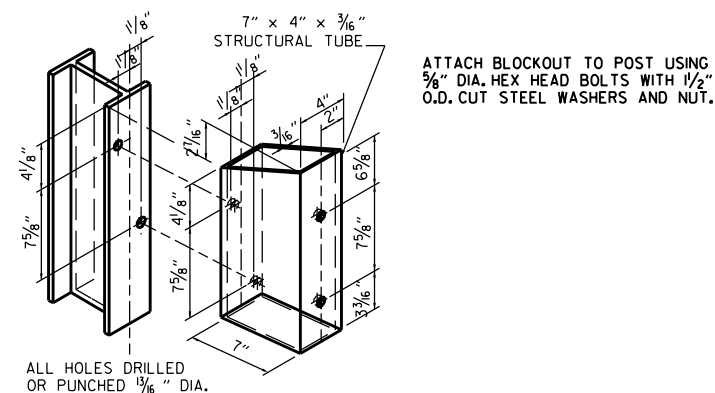
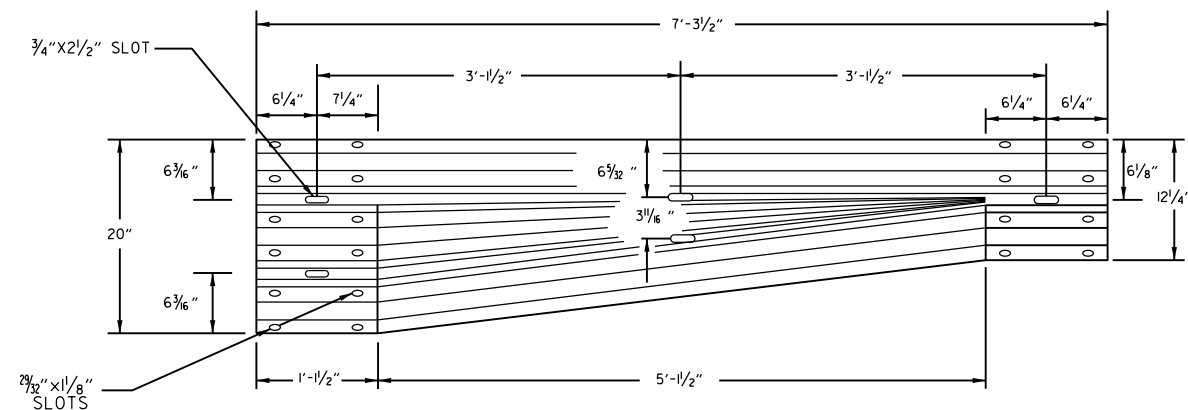
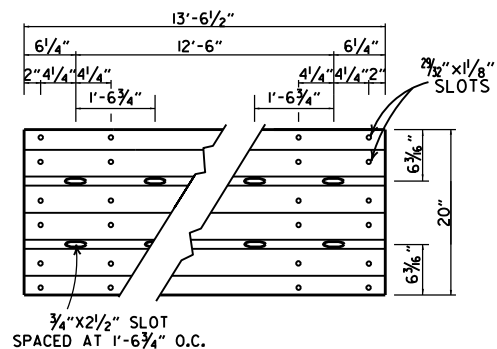
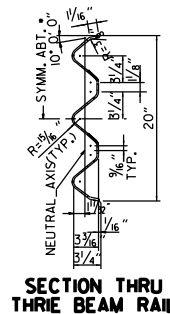
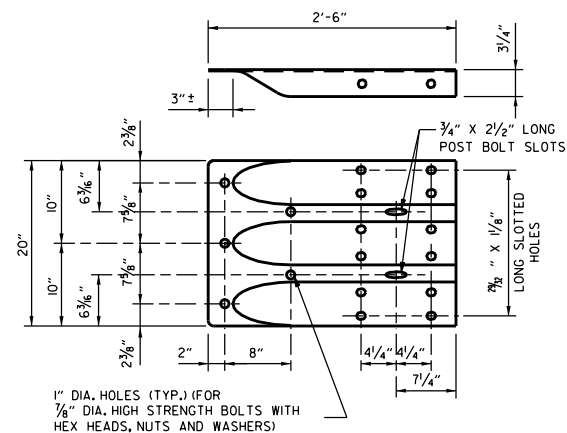


DETAILS SHOWING POSITION OF GUARDRAIL ON HIGHWAY



METHOD OF INSTALLATION OF GUARDRAIL AT FIXED OBSTACLE

			ARKANSAS STATE HIGHWAY COMMISSION
			GUARDRAIL DETAILS
			STANDARD DRAWING GR-9
11-07-19	RENUMBERED AND RENAMED		
4-17-08	MINOR REVISION		
11-10-05	DRAWN		
DATE	REVISION	DATE FILED	



GENERAL NOTES:

THE THREE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I.

RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.

ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-8 & GR-13.

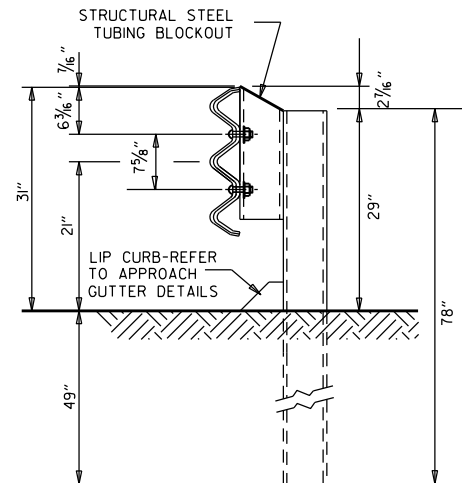
REFER TO STD. DRWG. GR-II FOR POST DETAILS.

USE THRIE BEAM GUARDRAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.

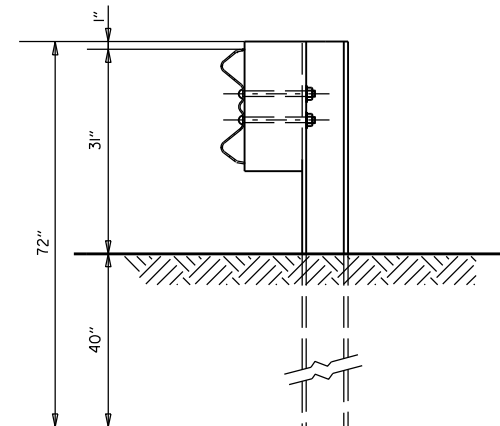
THREE BEAM POSTS SHALL BE SAME MATERIAL AS W-BEAM POSTS FOR ENTIRE JOB.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1 350 f SOUTHERN PINE.

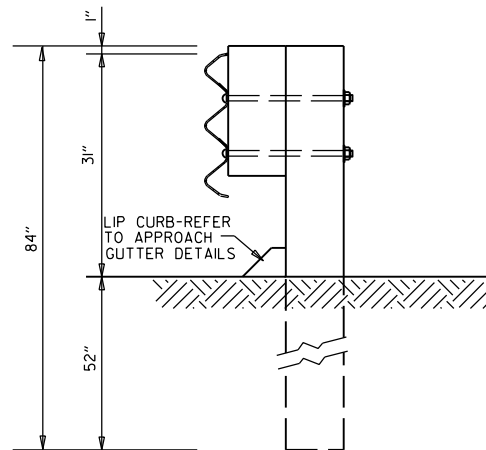
II-07-19	RENAMED AND REVISED REFERENCES		
II-16-17	REVISED TRANSITION SECTION, GUARD RAIL HEIGHT, AND GENERAL NOTES; MOVED THRIE BEAM GUARD RAIL CONNECTIONS AT BRIDGES ENDS TO STD. DRWG. GR-12		
07-14-10	RAISED HEIGHT OF W-BEAM 1"		
II-29-07	ADDED PLASTIC BLOCKOUTS		
II-10-05	ADDED NOTE FOR ATTACHING STEEL BLOCKOUT		ARKANSAS STATE HIGHWAY COMMISSION
II-18-04	REVISED GENERAL NOTES		
10-9-03	REVISED GENERAL NOTES		
04-10-03	REVISED GENERAL NOTES		
08-22-02	REVISED NOTE (2)		GUARDRAIL DETAILS
06-29-00	MOVED DIMENSION LINES		
05-18-00	ADDED NOTE		
03-30-00	DRAWN & ISSUED		
DATE	REVISION	FILMED	STANDARD DRAWING GR-10



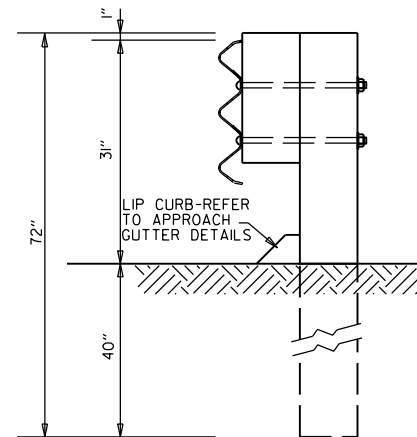
THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT  
AND STEEL POST  
POSTS 1-7



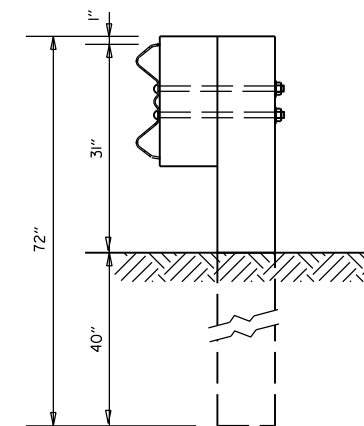
W-BEAM TO THRIE BEAM TRANSITION RAIL  
WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST  
POST 8



THRIE BEAM RAIL  
WITH WOOD OR PLASTIC  
BLOCKOUTS & WOOD POSTS  
POSTS 1-6



THRIE BEAM RAIL  
WITH WOOD OR PLASTIC  
BLOCKOUT & WOOD POST  
POST 7



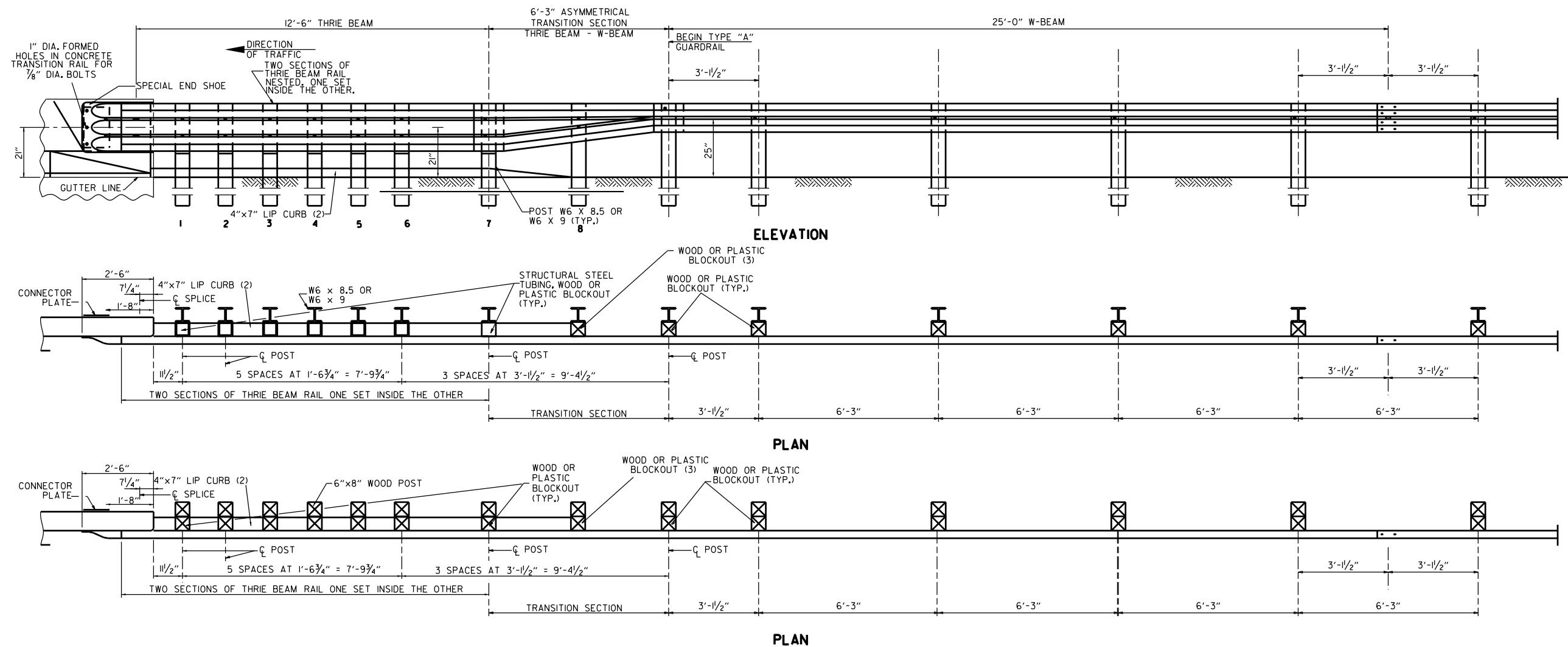
W-BEAM TO THRIE BEAM  
TRANSITION RAIL WITH WOOD OR  
PLASTIC BLOCKOUT & WOOD POST  
POST 8

GENERAL NOTES:

RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1 350 f SOUTHERN PINE.

			ARKANSAS STATE HIGHWAY COMMISSION
II-07-19	RENAMED		GUARDRAIL DETAILS
II-16-17	REVISED GUARDRAIL HEIGHT, CHANGED STD. DWG. NUMBER FROM GR-10A TO GR-II		
07-14-10	REVISED POST 8 DIMENSIONS		
II-29-07	ADDED PLASTIC BLOCKOUTS		
08-22-02	REVISED LIP CURB NOTE		
03-30-00	DRAWN & ISSUED		STANDARD DRAWING GR-II
DATE	REVISION	FILMED	



- (1) VERIFY BOLT SPACING FROM RAIL TRANSITION PRODUCER.  
(2) REFER TO APPROACH GUTTER DETAILS.  
(3) LENGTH OF BLOCKOUT ON POST 8 TO BE MODIFIED TO FIT RAIL WIDTH.

THRIE BEAM GUARDRAIL CONNECTION AT BRIDGE ENDS

GENERAL NOTES:

THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I.

RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.

ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-8 & GR-13.

REFER TO STD. DRWG. GR-II FOR POST DETAILS.

USE THRIE BEAM GUARDRAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.

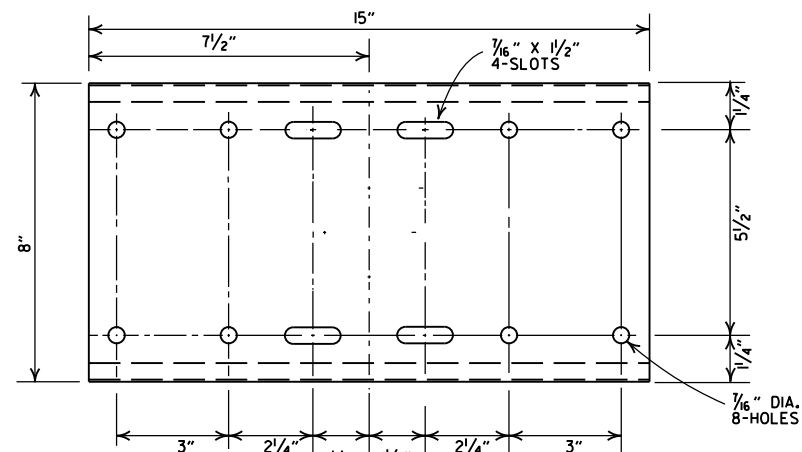
THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W-BEAM POSTS FOR ENTIRE JOB.

POSTS SHALL NOT BE PLACED AT SPLICE LOCATIONS ALONG W-BEAM RAILS.

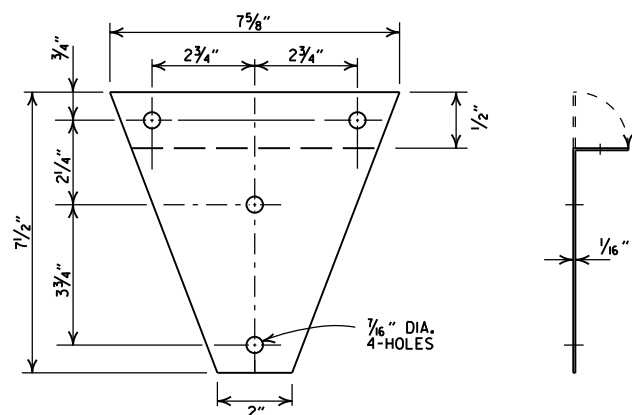
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1 1350 f SOUTHERN PINE.

			ARKANSAS STATE HIGHWAY COMMISSION
			GUARDRAIL DETAILS
05-14-20	REVISED NOTES		
11-07-19	RENAMED & REVISED REFERENCES		
11-16-17	RE-DRAWN FROM STD. DWG. GR-10 & ISSUED		
DATE	REVISION	FILMED	STANDARD DRAWING GR-12

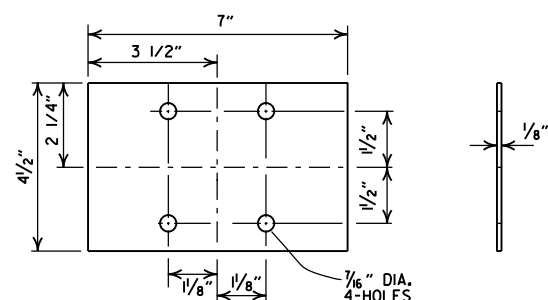




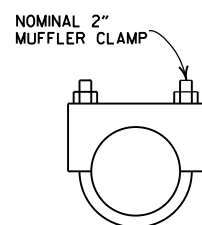
SHELF



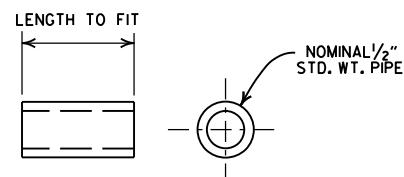
BRACKET



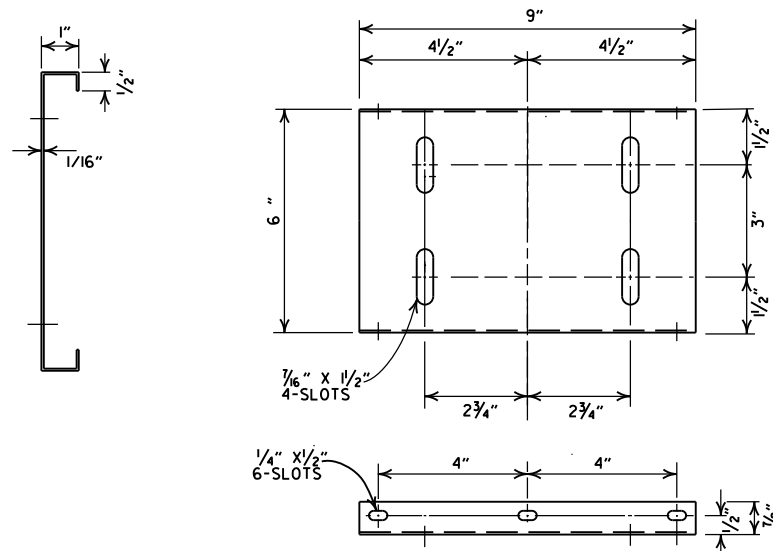
ANTI-TWIST PLATE



CLAMP



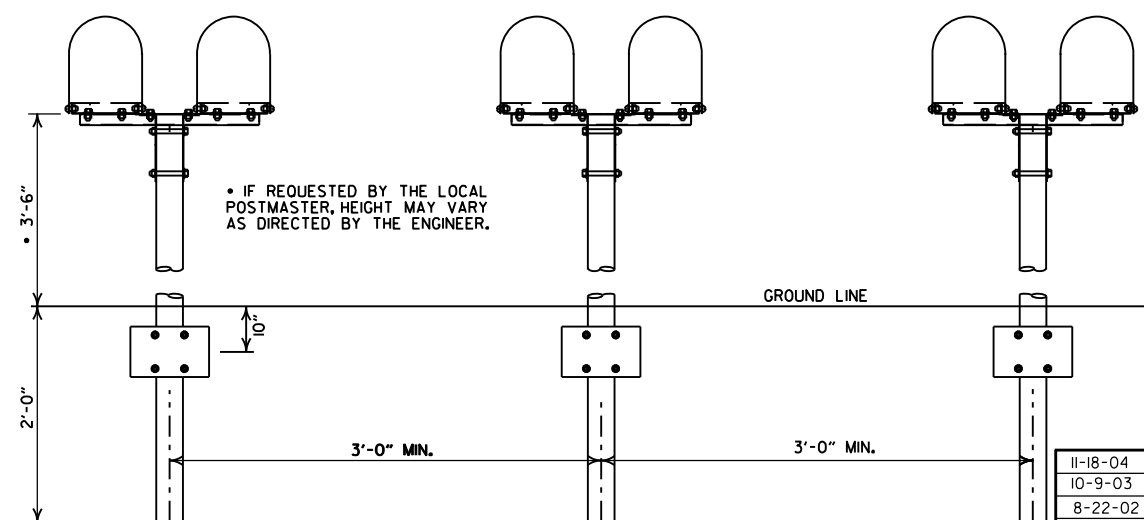
SPACER



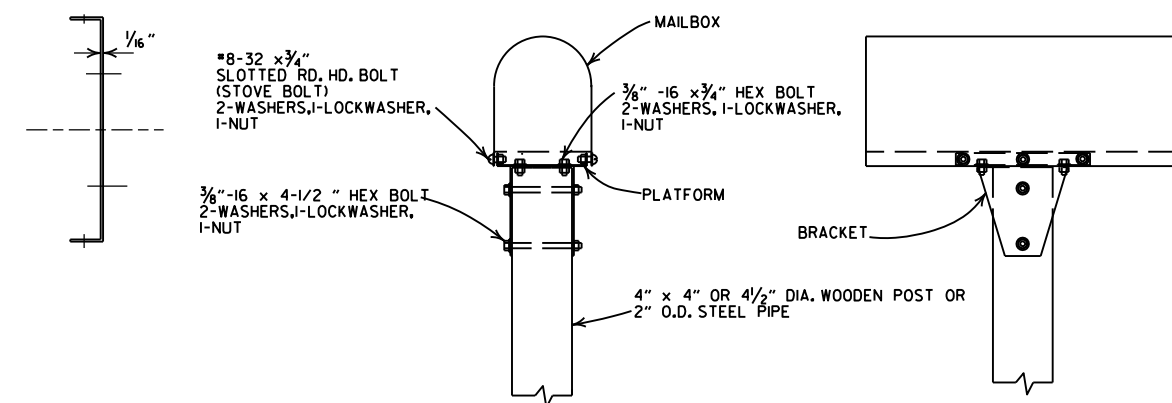
PLATFORM

#### GENERAL NOTES

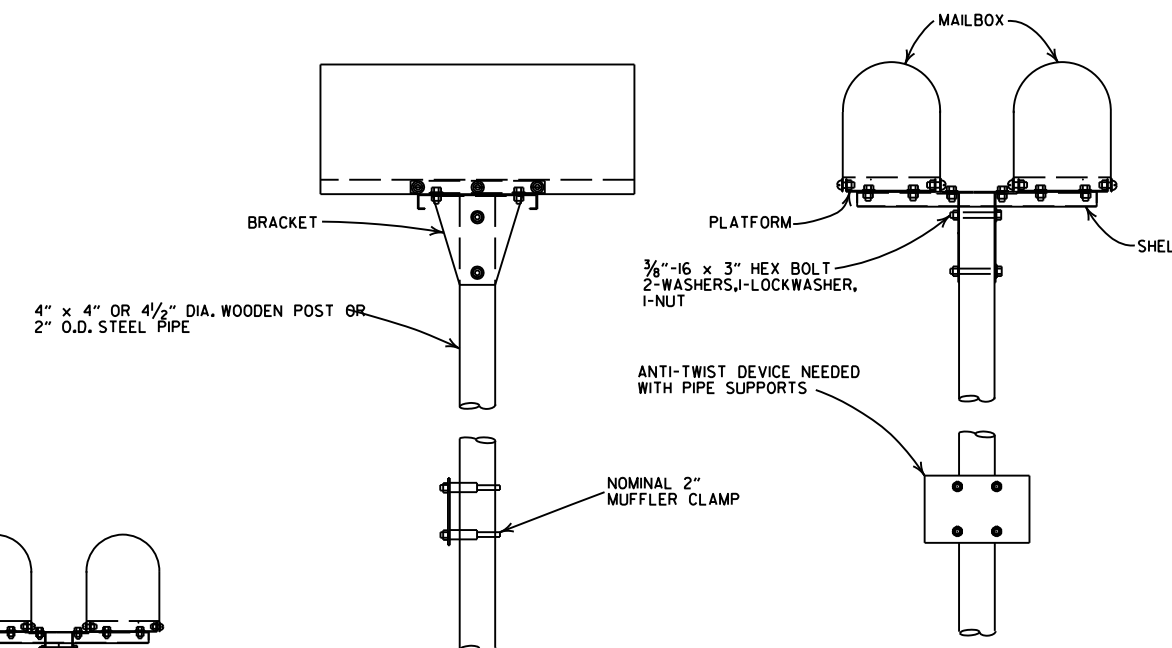
1. MAILBOX POSTS MAY BE WOOD OR METAL. WOOD POSTS SHALL BE PRESSURE TREATED FOR GROUND CONTACT IN ACCORDANCE WITH SECTION 637.02 OF THE STANDARD SPECIFICATIONS.
2. ANTI-TWIST PLATES SHALL BE USED ONLY ON METAL POSTS.
3. MAILBOX SHELF, BRACKET & PLATFORM SHALL BE GALVANIZED OR PAINTED STEEL, HOWEVER TREATED WOOD MAY BE USED WITH WOODEN POSTS. THE WOODEN SHELF, BRACKET & PLATFORM SHALL BE A MINIMUM OF 3/4" THICK AND SHALL BE ASSEMBLED WITH BOLTS OF THE APPROPRIATE LENGTH WITH SIX 8 x 3/4" FLATHEAD WOOD SCREWS USED TO ATTACH THE MAILBOX TO THE PLATFORM.
4. THE MAILBOX SHELF AND PLATFORM THAT IS SHOWN IS FOR STANDARD SIZE MAILBOXES. THE SHELF AND PLATFORM SIZE SHALL BE MODIFIED TO FIT MAILBOXES OF A DIFFERENT SIZE.
5. METAL PIPE FOR MAILBOX SUPPORT SHALL BE 2" OUTSIDE DIAMETER STEEL WITH A WALL THICKNESS OF 0.145" AND A WEIGHT OF 2.72 LBS PER FT. OUTSIDE DIAMETER AND WEIGHT SHALL HAVE A TOLERANCE OF +/- 5% ACCORDING TO AASHTO M 181.
6. MAILBOX SUPPORT SYSTEM DIFFERING FROM THOSE SHOWN MAY BE USED, PROVIDED THEY ARE ON THE ARDOT QUALIFIED PRODUCTS LIST FOR MAILBOX SUPPORTS.



SPACING FOR MULTIPLE POST INSTALLATION



SINGLE INSTALLATION



DOUBLE INSTALLATION

DATE	FILMED	REVISION
11-18-04		REVISED NOTES
10-9-03		REVISED NOTE 6
8-22-02		REVISED NOTE 6
10-18-96		CORRECTED AASHTO
10-1-92		CORRECTED SPELLING
9-26-91		NEW PHONE NUMBER
8-15-91		ADDED NOTE
11-30-89		ADJUSTED HEIGHT & ADDED NOTE
2-16-89		DELETED SLOTS FROM SHELF & PLTF
11-17-88	10-1-92	ADJUSTED DIMENSIONS OF STEEL POSTS
7-15-88	120-7-15-88	ISSUED

ARKANSAS STATE HIGHWAY COMMISSION

MAILBOX DETAILS

STANDARD DRAWING MB-1

REINFORCED CONCRETE  
ARCH PIPE DIMENSIONS

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	ARDOT NOMINAL	AASHTO M 206	ARDOT NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13½	14
21	26	26	15½	16
24	28½	29	18	18
30	36¼	36	22½	23
36	43¾	44	26¾	27
42	51½	51	31¾	31
48	58½	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77½	77
108	138	138	87½	87
120	154	154	96¾	97
132	168¾	169	106½	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE  
HORIZONTAL ELLIPTICAL  
PIPE DIMENSIONS

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(F)(1).

NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

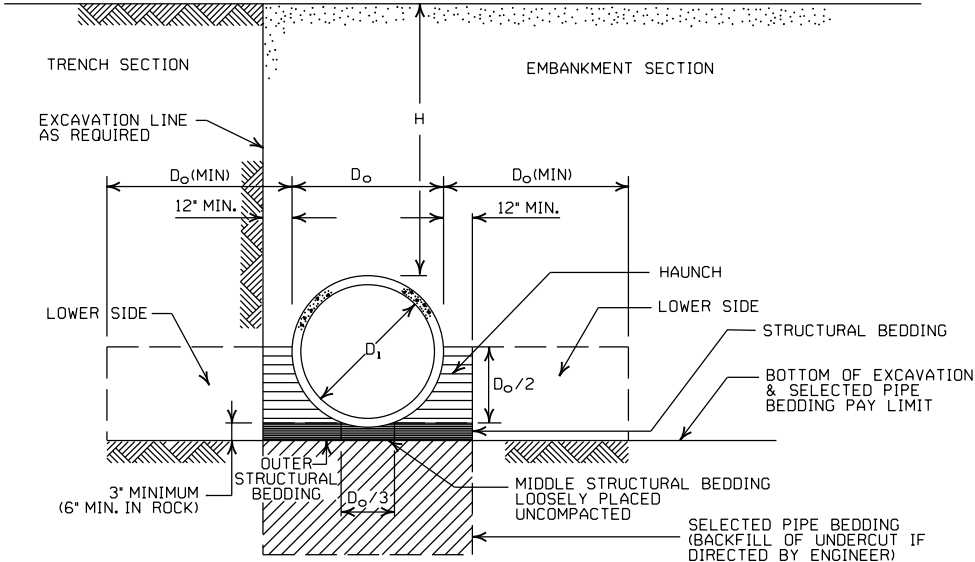
- LEGEND -

D<sub>i</sub> = NORMAL INSIDE DIAMETER OF PIPE  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
H = FILL COVER HEIGHT OVER PIPE (FEET)  
MIN. = MINIMUM  
= UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

\* SM-3 WILL NOT BE ALLOWED.

\*\* MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170. R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H"  
OVER CIRCULAR R.C. PIPE CULVERTS

	CLASS OF PIPE			
	CLASS III		CLASS IV	CLASS V
INSTALLATION TYPE	TYPE 1 OR 2	TYPE 3	ALL	ALL
PIPE ID (IN.)	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MINIMUM HEIGHT OF FILL "H"  
OVER R.C. ARCH & HORIZONTAL  
ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF  
FILL "H" OVER CIRCULAR  
R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
	FEET		
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MAXIMUM HEIGHT OF FILL "H"  
OVER R.C. ARCH & HORIZONTAL  
ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT  
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1



CORRUGATED STEEL PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

CORRUGATED ALUMINUM PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
		2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM				
12	1	45	45			
18	2	30	30	52		
24	2	22	22	39	41	
30	2		18	31	32	34
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

CORRUGATED METAL PIPE ARCHES

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM			
			MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)	MAX. HEIGHT OF FILL, "H" (FT.)	MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)	MAX. HEIGHT OF FILL, "H" (FT.)		
				INSTALLATION	INSTALLATION		INSTALLATION	INSTALLATION		
				TYPE 1	TYPE 1		TYPE 1	TYPE 1		
				2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM				2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM		
15	17x13	3	0.064	2	15	0.060	2	15		
18	21x15	3	0.064	2	15	0.060	2	15		
21	24x18	3	0.064	2,25	15	0.060	2,25	15		
24	28x20	3	0.064	2,5	15	0.075	2,5	15		
30	35x24	3	0.079	3	12	0.075	3	12		
36	42x29	3 1/2	0.079	3	12	0.105	3	12		
42	49x33	4	0.079	3	12	0.105	3	12		
48	57x38	5	0.109	3	13	0.135	3	13		
54	64x43	6	0.109	3	14	0.135	3	14		
60	71x47	7	0.138	3	15	0.135	3	15		
66	77x52	8	0.168	3	15	① FOR MINIMUM COVER VALUES, "H" SHALL ② WHERE THE STANDARD 2 2/3" x 1/2" COR WITH A 3' x 1' OR 5' x 1' CORRUGATION OR GREATER THAN THE MAXIMUM FILL				
72	83x57	9	0.168	3	15					
			② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM							
			INSTALLATION		INSTALLATION					
			TYPE 2	TYPE 1	TYPE 2				TYPE 1	
36	40x31	5	0.079	3	2				12	15
42	46x36	6	0.079	3	2				13	15
48	53x41	7	0.079	3	2				13	15
54	60x46	8	0.079	3	2				13	15
60	66x51	9	0.079	3	2				13	15
66	73x55	12	0.079	3	2	15	15			
72	81x59	14	0.079	3	2	15	15			
78	87x63	14	0.079	3	2	15	15			
84	95x67	16	0.109	3	2	15	15			
90	103x71	16	0.109	3	2	15	15			
96	112x75	18	0.109	3	2	15	15			
102	117x79	18	0.109	3	2	15	15			
108	128x83	18	0.138	3	2	15	15			

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

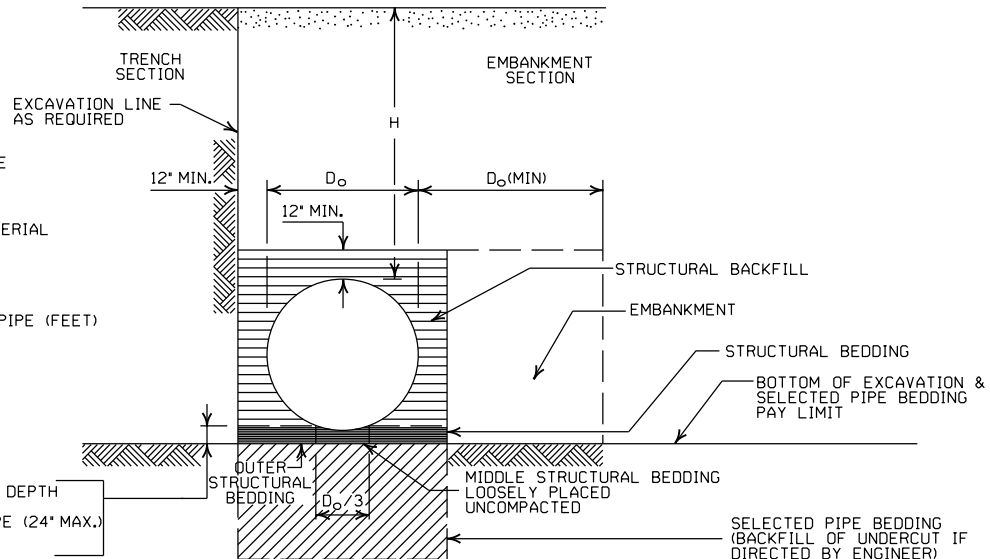
EQUIVALENT METAL THICKNESSES AND GAUGES

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL		ALUMINUM	
ZINC COATED	UNCOATED		
0.064 0.079 0.109 0.138 0.168	0.0598 0.0747 0.1046 0.1345 0.1644		
		0.060 0.075 0.105 0.135 0.164	16 14 12 10 8

- LEGEND -

- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM  
===== = STRUCTURAL BACKFILL MATERIAL  
||||||| = UNDISTURBED SOIL  
EQUIV. DIA. = EQUIVALENT DIAMETER  
H = FILL COVER HEIGHT OVER PIPE (FEET)

IN SOIL-MIN. EQUALS TWICE CORRUGATION DEPTH  
IN ROCK-MIN. EQUALS GREATER OF:  
1/2" PER FOOT OF FILL OVER PIPE (24" MAX.)  
TWICE CORRUGATION DEPTH



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/4" X 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" X 1" OR 5" X 1" CORRUGATION.

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 2/3" X 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" X 1" OR 5" X 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

2-27-14	REVISED GENERAL NOTE 1	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

METAL PIPE CULVERT  
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCM-1



INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
  - SM3 WILL NOT BE ALLOWED.
  - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MINIMUM TRENCH WIDTH  
BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" ≥ 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

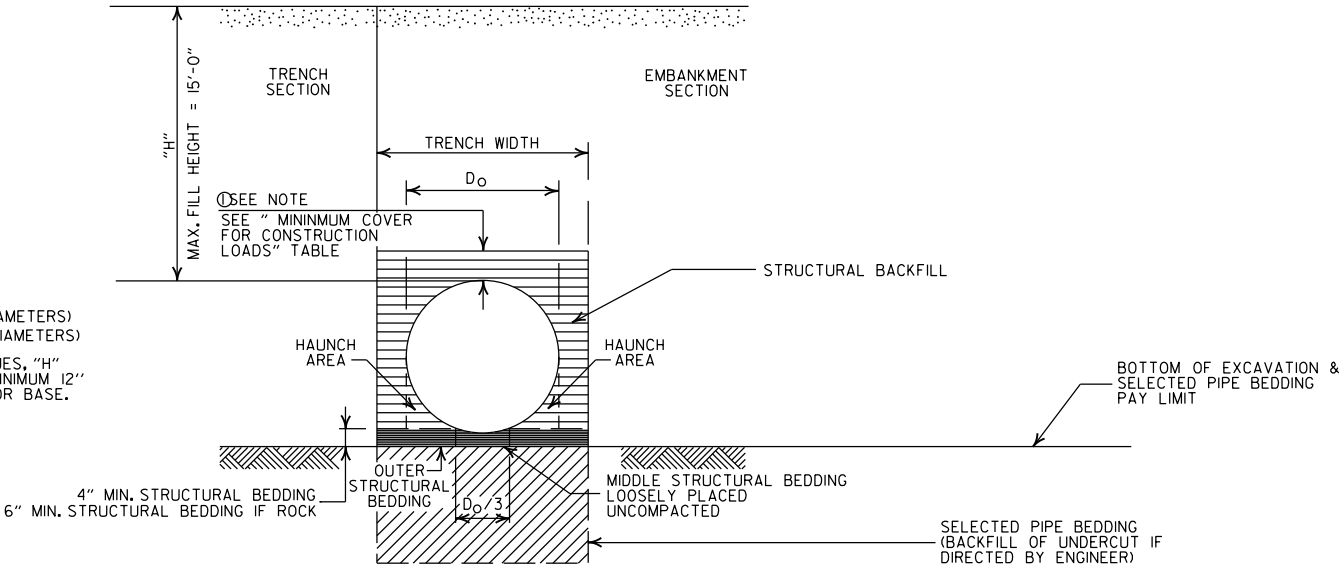
①NOTE:  
18" MIN. (18" - 30" DIAMETERS)  
24" MIN. (36" - 48" DIAMETERS)  
  
MINIMUM COVER VALUES, "H"  
SHALL INCLUDE A MINIMUM 12"  
OF PAVEMENT AND/OR BASE.

MULTIPLE INSTALLATION OF  
HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

②MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

- H = FILL HEIGHT (FT.)  
Ø = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM
- ===== = STRUCTURAL BACKFILL MATERIAL  
===== = UNDISTURBED SOIL

GENERAL NOTES

1. PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

			ARKANSAS STATE HIGHWAY COMMISSION
			PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)
			STANDARD DRAWING PCP-1
2-27-14	REVISED GENERAL NOTE 1.		
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE		
11-17-10	ISSUED		
DATE	REVISION	DATE FILMED	

INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.  
  
SM3 WILL NOT BE ALLOWED.

- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/4 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MINIMUM TRENCH WIDTH  
BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" ≥ 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

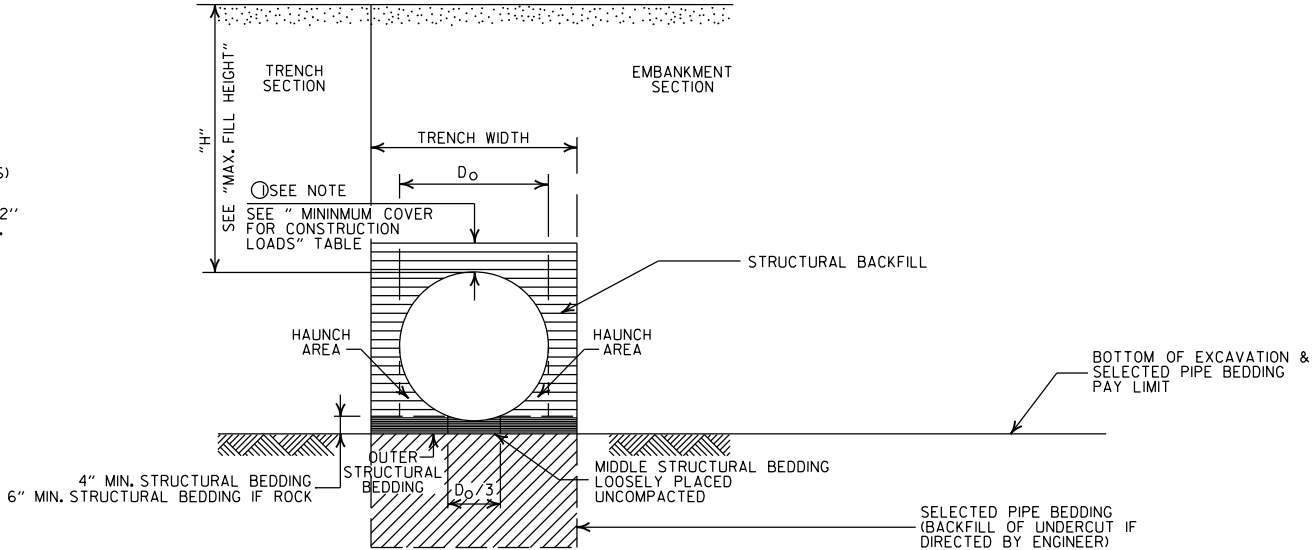
MULTIPLE INSTALLATION OF  
PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

MAXIMUM FILL HEIGHT  
BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

- ① NOTE:  
12" MIN. (18" - 36" DIAMETERS)  
MINIMUM COVER VALUE, "H"  
SHALL INCLUDE A MINIMUM 12"  
OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

===== = STRUCTURAL BACKFILL MATERIAL  
XXXXXX = UNDISTURBED SOIL

1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL	
11-17-10	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT  
(PVC F949)

STANDARD DRAWING PCP-2





INSTALLATION TYPE	**MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	*SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4) OR TYPE 1 INSTALLATION MATERIAL

\* SM3 WILL NOT BE ALLOWED.

\*\* STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF POLYPROPYLENE PIPE.

### MULTIPLE INSTALLATION OF POLYPROPYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"
60"	5'-0"

### MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"
60"	10'-0"	15'-0"

①NOTE:  
12" MIN. (18" - 42" DIAMETERS)  
24" MIN. (60" DIAMETER)  
MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

### MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-150.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

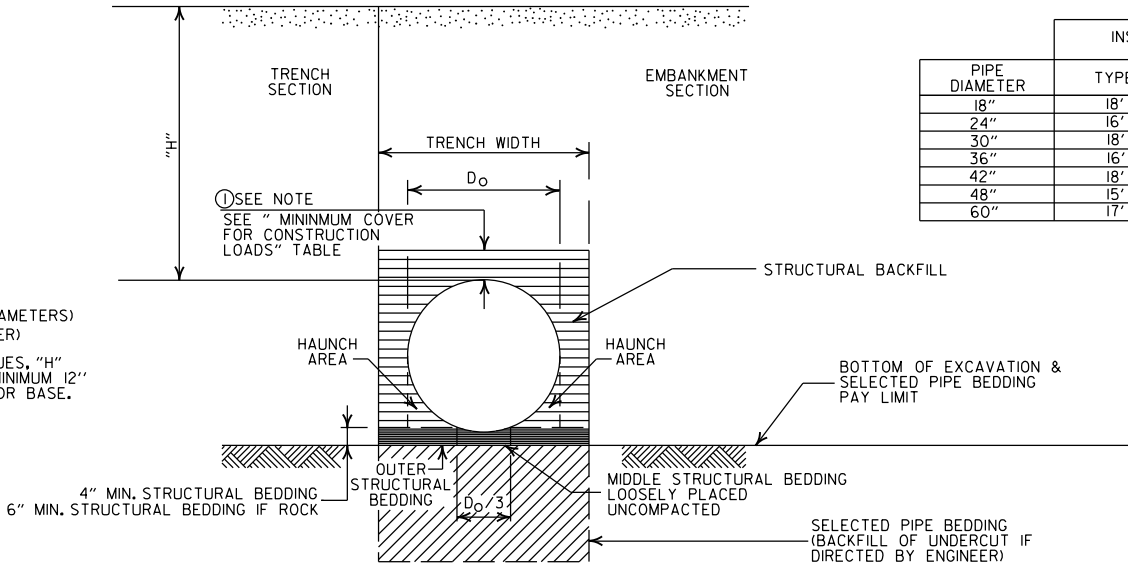
②MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

### GENERAL NOTES

- PIPE SHALL CONFORM TO AASHTO M330, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, SIXTH EDITION (2012) WITH 2013 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE, IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- POLYPROPYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR POLYPROPYLENE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN SECTION 26.4.2.4 AND 30.4.2 OF THE AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS 3RD EDITION (2010) WITH 2012 INTERIMS. JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

### MAXIMUM HEIGHT OF FILL "H"

PIPE DIAMETER	INSTALLATION TYPE	
	TYPE 1	TYPE 2
18"	18'	14'
24"	16'	12'
30"	18'	14'
36"	16'	12'
42"	18'	13'
48"	15'	11'
60"	17'	12'



### EMBANKMENT AND TRENCH INSTALLATIONS

- STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

### CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

### - LEGEND -

H = FILL HEIGHT (FT.)  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

===== STRUCTURAL BACKFILL MATERIAL  
XXXXXX UNDISTURBED SOIL

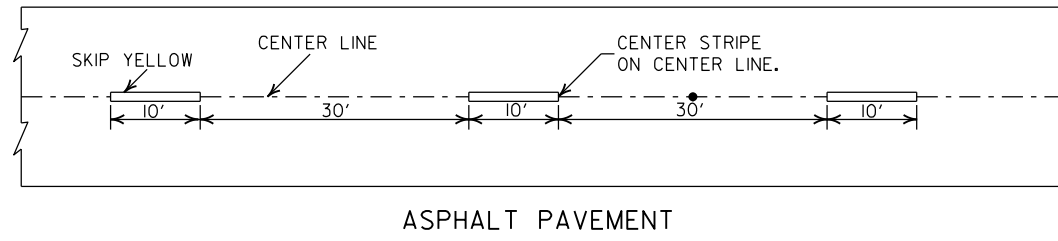
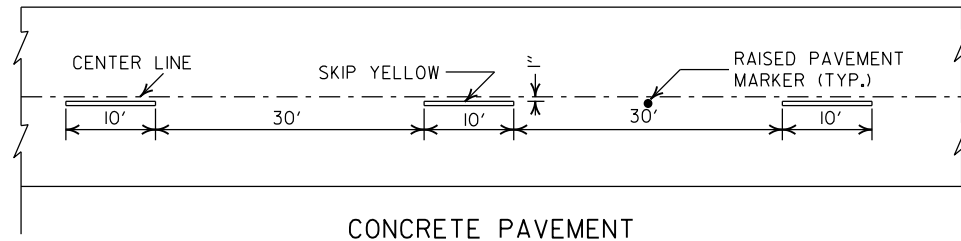
02-27-20	REVISED	
11-07-19	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

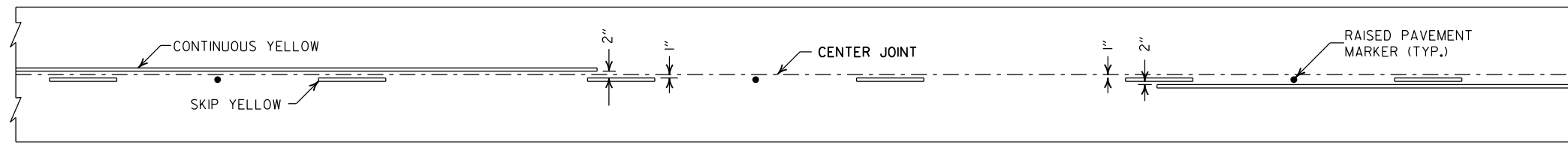
PLASTIC PIPE CULVERT  
(POLYPROPYLENE)

STANDARD DRAWING PCP-3

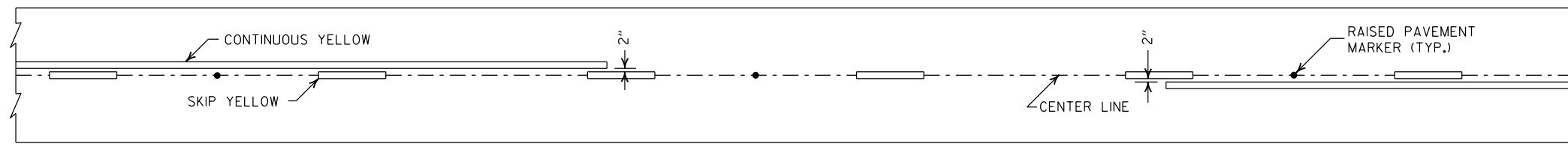




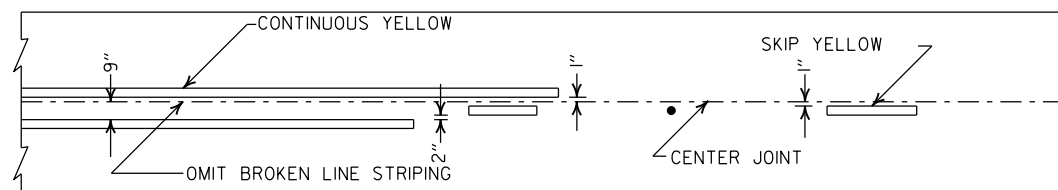
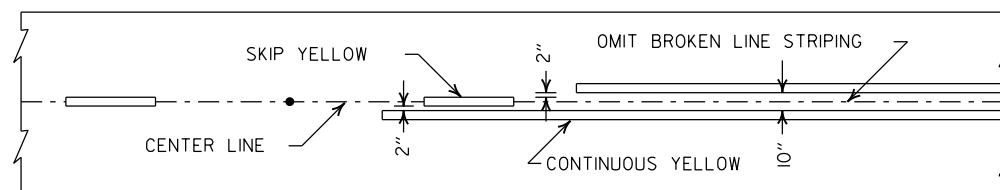
### BROKEN LINE STRIPING



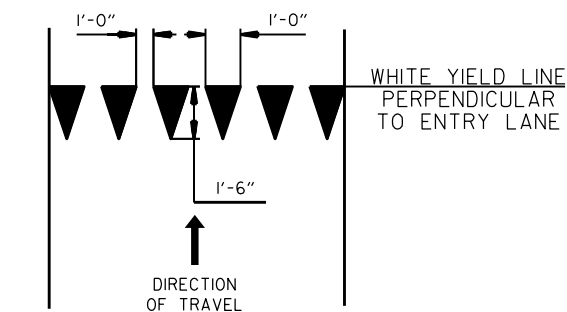
### SOLID LINE STRIPING ON CONCRETE PAVEMENT



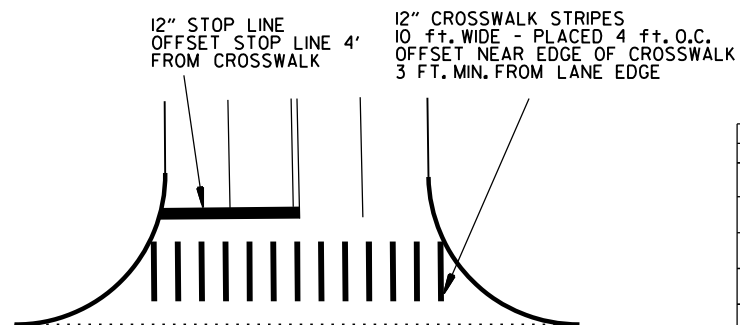
### SOLID LINE STRIPING ON ASPHALT PAVEMENT



### STRIPING AT ADJACENT NO PASSING LANES



### YIELD LINE DETAIL

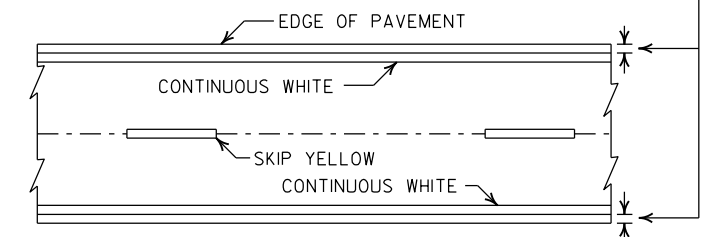


### CROSSWALK AND STOP LINE DETAILS

#### NOTES:

1. REFER TO THE STRIPING DETAILS FOR PAVEMENT MARKING LINE WIDTHS.
2. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
3. RAISED PAVEMENT MARKERS SHALL BE PLACED ON AN 80 FEET SPACING UNLESS OTHERWISE SHOWN IN THE PLANS.

2" FOR ASPHALT OR CONCRETE PAVEMENT  
6" FOR BITUMINOUS SURFACE TREATMENT

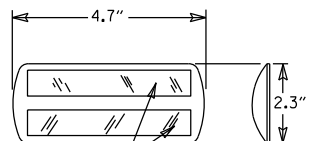


### PAVEMENT EDGE LINE MARKING

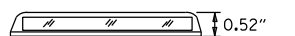
NOTE:  
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.

TYPE II  
RED/CLEAR OR  
YELLOW/YELLOW

PRISMATIC REFLECTOR



NOTE:  
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE ARDOT QUALIFIED PRODUCTS LIST.



### DETAIL OF STANDARD RAISED PAVEMENT MARKERS

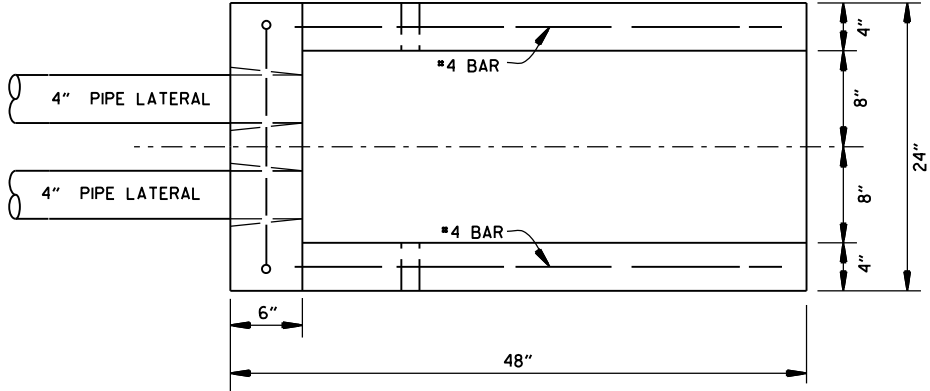
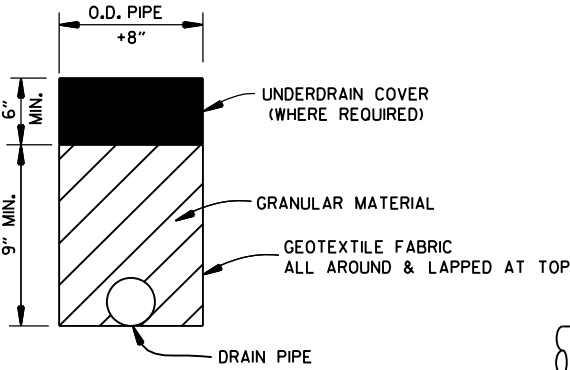
2-27-20	REVISED STOP LINE DETAILS	
6-1-17	ADDED YIELD LINE DETAIL	
5-12-16	REVISED LINE WIDTHS, SPACING, & NOTES	
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PVMT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAV'T. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION

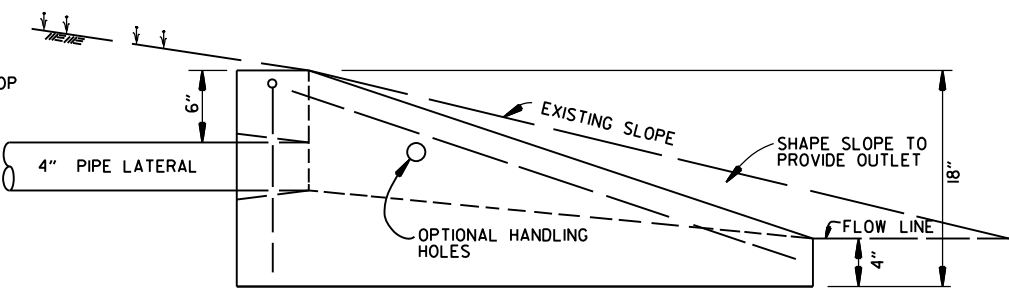
### PAVEMENT MARKING DETAILS

STANDARD DRAWING PM-1

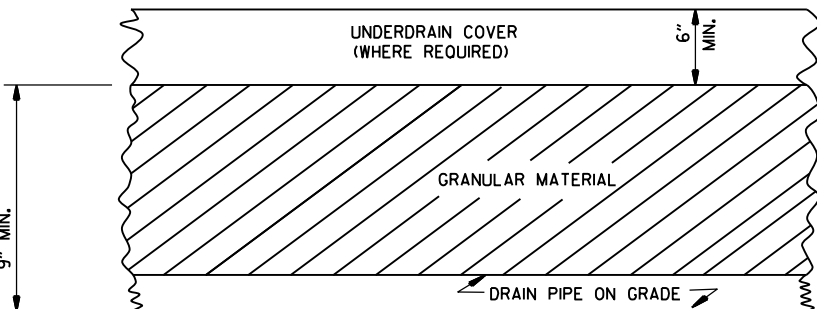
NOTE:  
1. UNLESS OTHERWISE SPECIFIED ON THE PLANS, THE UNDERDRAIN COVER SHALL BE THOROUGHLY COMPACTED EARTH AND SHALL BE SUBSIDIARY TO PIPE UNDERDRAIN.  
2. GRANULAR MATERIAL SHALL BE WRAPPED WITH GEOTEXTILE FABRIC, LAP FABRIC 12" OR THE WIDTH OF THE TRENCH AT THE TOP.



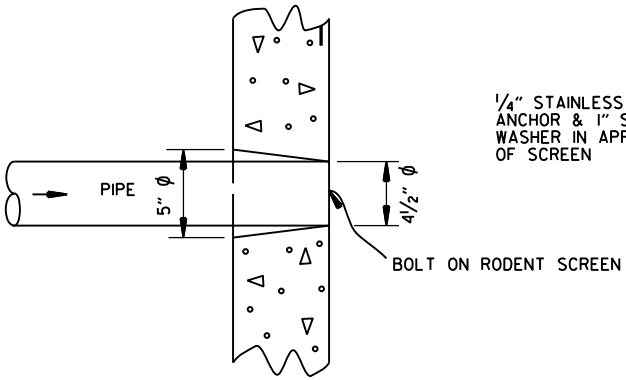
PLAN VIEW



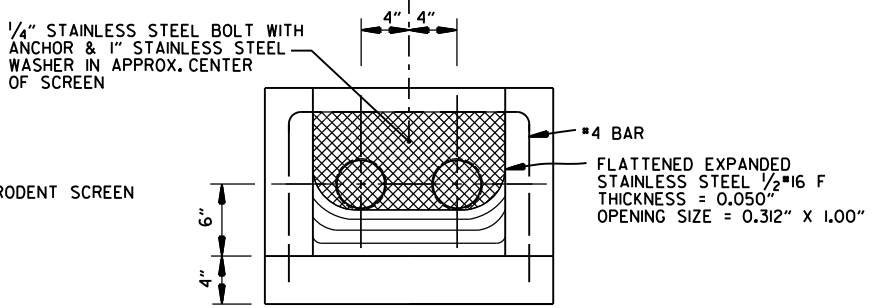
SIDE VIEW



DETAILS OF PIPE UNDERDRAIN



DETAIL OF HOLE FOR 4" PIPE

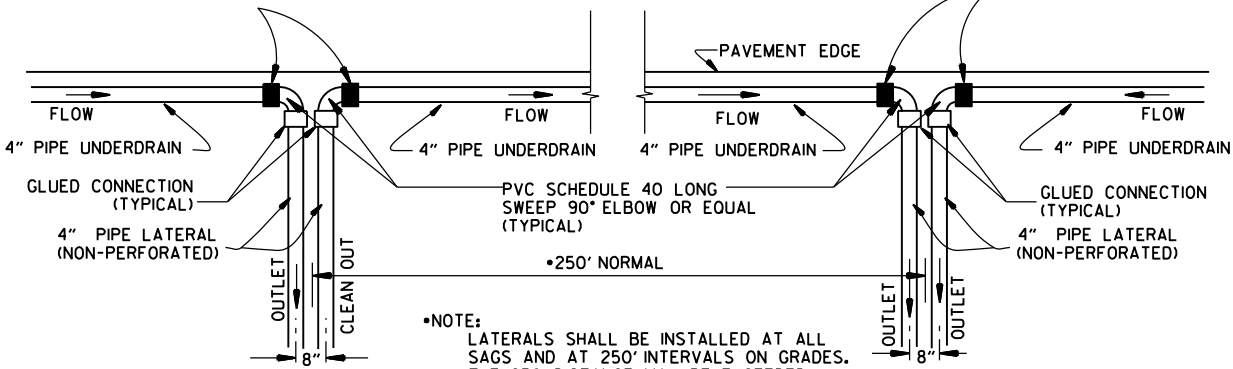


FRONT VIEW (DETAIL OF RODENT SCREEN)

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DI OR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)

UNDERDRAIN OUTLET PROTECTORS

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DI OR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)



NOTE: LATERALS SHALL BE INSTALLED AT ALL SAGS AND AT 250' INTERVALS ON GRADES. THE 250' DISTANCE MAY BE EXCEEDED ONLY WHERE NECESSARY FOR AN ACCEPTABLE OUTLET.

DETAIL OF PIPE UNDERDRAIN LATERALS WHEN PLACED ALONG PAVEMENT EDGE

NOTE: PVC PIPE FOR LATERALS SHALL MEET THE REQUIREMENTS OF ASTM D 1785 (LATEST REVISION) FOR SCHEDULE 40 PIPE.

NOTES FOR PIPE UNDERDRAINS

1. GEOTEXTILE FABRIC SHALL MEET THE REQUIREMENTS OF SECTION 625 FOR TYPE I. PAYMENT FOR GEOTEXTILE FABRIC AND GRANULAR FILTER MATERIAL SHALL BE INCLUDED IN THE PRICE BID PER LIN. FT. FOR "4" PIPE UNDERDRAINS" IN ACCORDANCE WITH SECTION 611 OF THE STANDARD SPECIFICATIONS.
2. 4" NON-PERFORATED SCHEDULE 40 PVC PIPE LATERALS WITH OUTLET PROTECTORS SHALL BE INSTALLED AS SHOWN HEREON. LATERALS WILL BE MEASURED AND PAID FOR AS "4" PIPE UNDERDRAINS." UNDERDRAIN OUTLET PROTECTORS WILL BE MEASURED AND PAID FOR BY THE UNIT IN ACCORDANCE WITH SECTION 611 OF THE STANDARD SPECIFICATIONS.
3. EXISTING 4" PIPE UNDERDRAINS MAY BE CONNECTED TO PROPOSED DROP INLETS OR EXTENDED WHERE DIRECTED BY THE ENGINEER. PAYMENT FOR CONNECTING TO DROP INLETS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID FOR "4" PIPE UNDERDRAINS."
4. THE LOCATION OF ALL LATERALS SHALL BE MARKED WITH 4" X 12" PERMANENT PAVEMENT MARKING TAPE (TYPE III WHITE) AT THE OUTSIDE EDGE OF THE SHOULDER, PLACED TRANSVERSE TO TRAFFIC. PAYMENT FOR THIS WORK SHALL BE INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS.
5. PAYMENT FOR THE RODENT SCREEN SHALL BE INCLUDED IN THE PRICE BID PER EACH FOR "UNDERDRAIN OUTLET PROTECTORS."
6. ANY EXISTING UNDERDRAINS THAT INTERFERE WITH INSTALLATION OF THE NEW UNDERDRAIN SYSTEM SHALL BE REMOVED AND DISPOSED OF AS DIRECTED BY THE ENGINEER. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS. EXISTING UNDERDRAIN OUTLET PROTECTORS SHALL BE REMOVED UNDER THE ITEM "REMOVAL AND DISPOSAL OF UNDERDRAIN OUTLET PROTECTORS."
7. AT LOCATIONS WHERE A SINGLE LATERAL IS USED THE CONTRACTOR SHALL HAVE THE FOLLOWING OPTIONS: 1. INSTALL OUTLET PROTECTOR AS SHOWN ON STANDARD DRAWING PU-1 AND GROUT THE UNUSED HOLE OR 2. INSTALL AN OUTLET PROTECTOR WITH A SINGLE HOLE.

12-8-16	ADDED NOTES FOR PIPE UNDERDRAINS, REVISED RODENT SCREEN DETAIL AND NOTES, REMOVED NOTE 1 FOR GRANULAR MATERIAL, ADDED NOTE FOR GEOTEXTILE FABRIC	
4-10-03	REVISED NOTE 3	
1-12-00	REVISED DETAIL OF UNDERDRAIN LATERALS	
11-18-98	REVISED NOTE	
10-18-96	REVISED MIN. DEPTH & GEOTEXTILE FABRIC	
4-26-96	ADDED LATERAL NOTE: 5 1/2" TO 5"	
11-22-95	REVISED LATERALS	
7-20-95	REVISED LATERALS & ADDED NOTE	
11- 3-94	REVISED FOR DUAL LATERALS	11- 3-94
10- 1-92	SUBSTITUTED GEOTEXTILE	10- 1-92
8-15-91	ADDED POLYETHYLENE PIPE	8-15-91
11- 8-90	DELETED ALTERNATE NOTE	11- 8-90
1-25-90	ADDED 4" SNAP ADAPTER	1-25-90
11-30-89	DEL. (SUBGRADE); ADDED (WHERE REQUIRED)	11-30-89
7-15-88	ISSUED P.L.M.	647-7-15-88
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

DETAILS OF PIPE UNDERDRAIN

STANDARD DRAWING PU-1

SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC

DEGREE OF CURVE	30 MPH			35 MPH			40 MPH			45 MPH			50 MPH			55 MPH			60 MPH			65 MPH			70 MPH			75 MPH		
	e	Ls (FT)		e	Ls (FT)		e	Ls (FT)		e	Ls (FT)		e	Ls (FT)		e	Ls (FT)		e	Ls (FT)		e	Ls (FT)		e	Ls (FT)		e	Ls (FT)	
		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE
0° 15'	NC			NC			NC			NC			NC			NC			NC			NC			NC			NC		
0° 30'	NC			NC			NC			NC			NC			NC			RC	96		NC			RC	96		NC		
0° 45'	NC			NC			NC			NC			RC	96		RC	96		0.024	106		0.026	110		0.030	120		0.030	120	
1° 00'	NC			NC			NC			RC	90		0.022	101		0.026	110		0.030	120		0.034	130		0.038	139		0.038	139	
1° 15'	NC			NC			RC	84		0.022	95		0.028	115		0.032	125		0.038	139		0.044	154		0.046	158		0.046	158	
1° 30'	NC			RC	78		0.022	88		0.028	108		0.032	125		0.038	139		0.044	154		0.050	168		0.056	182		0.056	182	
1° 45'	RC	72		RC	78		0.026	97		0.030	113		0.036	134		0.044	154		0.050	168		0.056	182		0.064	202		0.064	202	
2° 00'	RC	72		0.024	86		0.028	101		0.034	122		0.042	149		0.048	163		0.056	182		0.064	202		0.070	216		0.070	216	
2° 15'	RC	72		0.026	90		0.032	109		0.038	131		0.046	158		0.054	178		0.062	197		0.070	216		0.078	235		0.078	235	
2° 30'	0.022	75		0.028	94		0.034	113		0.042	140		0.050	168		0.058	187		0.068	211		0.076	230		0.086	254		0.086	254	
2° 45'	0.024	79		0.030	98		0.038	122		0.046	149		0.054	178		0.064	202		0.072	221		0.082	245		0.092	269		0.092	269	
3° 00'	0.026	83		0.034	105		0.040	126		0.050	158		0.058	187		0.068	211		0.078	235		0.088	259		0.098	283		0.098	283	
3° 15'	0.028	86		0.036	109		0.044	134		0.052	162		0.062	197		0.072	221		0.082	245		0.092	269		0.100	288		0.100	288	
3° 30'	0.030	90		0.038	113		0.046	139		0.056	171		0.066	206		0.076	230		0.086	254		0.096	278		0.100	288		0.100	288	
3° 45'	0.032	93		0.040	117		0.050	147		0.058	176		0.070	216		0.080	240		0.090	264		0.098	283		0.100	288		0.100	288	
4° 00'	0.034	97		0.042	121		0.052	151		0.062	185		0.072	221		0.084	250		0.094	274		0.100	288		0.100	288		0.100	288	
4° 15'	0.036	100		0.044	125		0.054	155		0.064	189		0.076	230		0.086	254		0.096	278		0.100	288		0.100	288		0.100	288	
4° 30'	0.036	100		0.046	129		0.056	160		0.068	198		0.078	235		0.090	264		0.098	283		0.100	288		0.100	288		0.100	288	
4° 45'	0.038	104		0.048	133		0.060	168		0.070	203		0.082	245		0.092	269		0.096	278		0.100	288		0.100	288		0.100	288	
5° 00'	0.040	108		0.050	137		0.062	172		0.072	207		0.084	250		0.094	274		0.098	283		0.100	288		0.100	288		0.100	288	
5° 30'	0.044	115		0.054	144		0.066	181		0.078	221		0.088	259		0.098	283		0.100	288		0.100	288		0.100	288		0.100	288	
6° 00'	0.046	119		0.058	152		0.070	189		0.082	230		0.092	269		0.096	278		0.100	288		0.100	288		0.100	288		0.100	288	
6° 30'	0.050	126		0.062	160		0.074	198		0.086	223		0.096	278		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
7° 00'	0.052	130		0.064	164		0.078	206		0.090	248		0.098	283		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
7° 30'	0.054	133		0.068	172		0.080	210		0.092	252		0.096	278		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
8° 00'	0.058	140		0.070	176		0.084	219		0.094	257		0.098	283		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
8° 30'	0.060	144		0.072	179		0.086	223		0.096	261		0.098	283		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
9° 00'	0.062	148		0.076	187		0.088	227		0.098	266		0.098	283		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
9° 30'	0.064	151		0.078	191		0.092	235		0.098	270		0.098	283		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
10° 00'	0.066	155		0.080	195		0.094	240		0.098	270		0.098	283		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
11° 00'	0.070	162		0.084	203		0.096	244		0.098	270		0.098	283		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
12° 00'	0.074	169		0.088	211		0.098	248		0.098	270		0.098	283		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
13° 00'	0.076	173		0.090	215		0.098	252		0.098	270		0.098	283		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
14° 00'	0.080	180		0.094	222		0.098	252		0.098	270		0.098	283		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
15° 00'	0.082	184		0.096	226		0.098	252		0.098	270		0.098	283		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
16° 00'	0.086	191		0.098	230		0.098	252		0.098	270		0.098	283		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
17° 00'	0.088	194		0.100	234		0.100	252		0.100	270		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
18° 00'	0.090	198		0.100	234		0.100	252		0.100	270		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
19° 00'	0.092	202		0.100	234		0.100	252		0.100	270		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
20° 00'	0.094	205		0.100	234		0.100	252		0.100	270		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
21° 00'	0.096	209		0.100	234		0.100	252		0.100	270		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
22° 00'	0.096	209		0.100	234		0.100	252		0.100	270		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
23° 00'	0.098	212		0.100	234		0.100	252		0.100	270		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
24° 00'	0.098	212		0.100	234		0.100	252		0.100	270		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	
25° 00'	0.100	216		0.100	234		0.100	252		0.100	270		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288		0.100	288	

NC - NORMAL CROWN  
RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE  
e - RATE OF SUPERELEVATION (FT. PER FT.)  
Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)  
L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)  
d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)  
C - NORMAL CROWN (FT.)

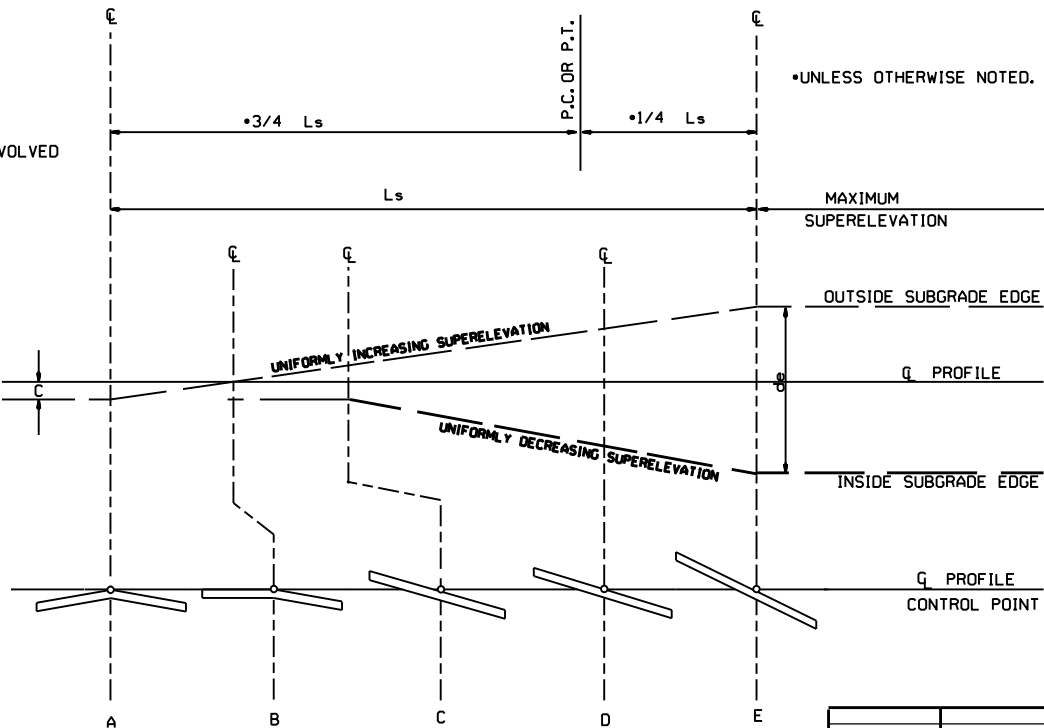
ABBREVIATIONS

- GENERAL NOTES
- ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS
  - SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
  - LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
  - PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:

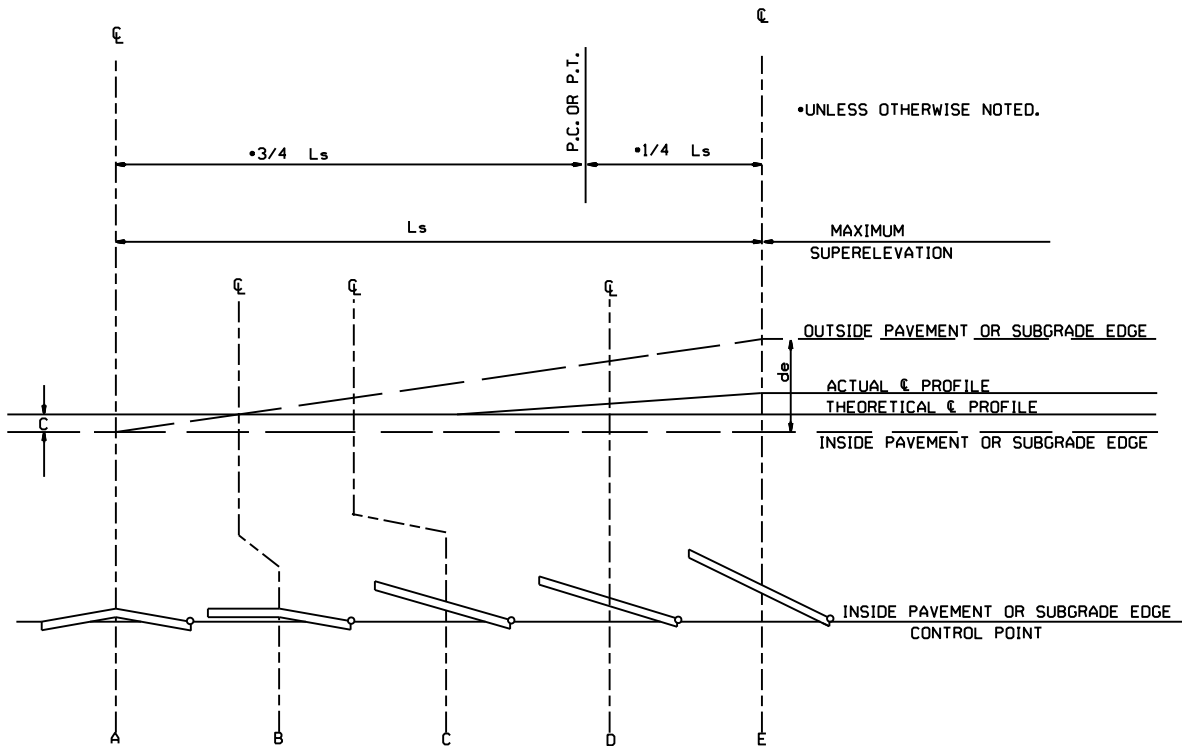
3 LANE UNDIVIDED - - - - +20%  
4 LANE UNDIVIDED - - - - +50%  
5 LANE UNDIVIDED - - - - +80%  
6 LANE UNDIVIDED - - - - +100%

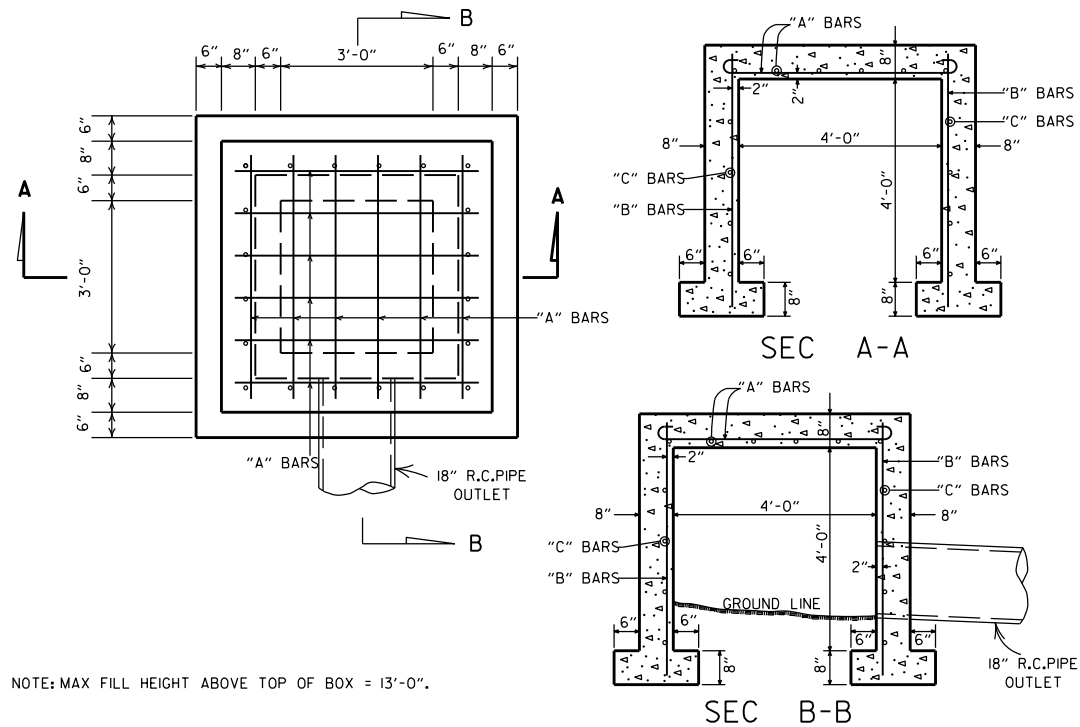
NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.  
RATE OF SUPERELEVATION SHALL BE COMPUTED ON STRAIGHT LINE METHOD USING APPLICABLE Ls.

SUPERELEVATION FORMULA =  $\frac{Lde}{Ls}$



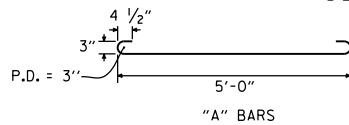
STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND CENTER LINE





STEEL SCHEDULE			
BARS	NUMBER	LENGTH	SPACING
"A"	12	6'-0"	10"
"B"	20	5'-0"	10 1/2"
"C"	16	5'-0"	12"

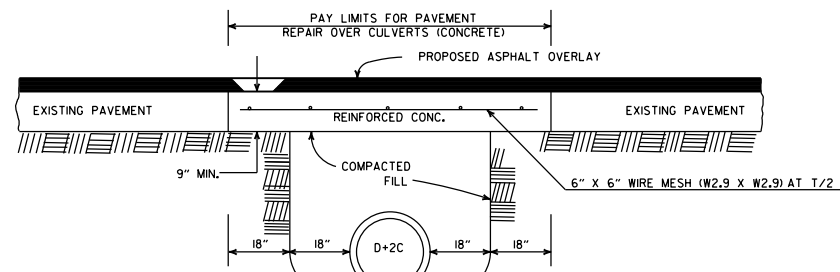
ALL STEEL TO BE #4 BARS



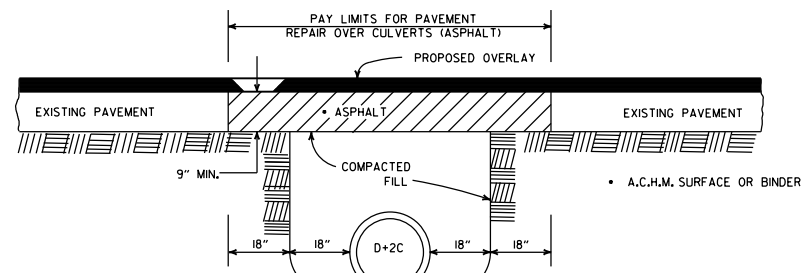
QUANTITIES  
CONCRETE 3.31 CU. YDS.  
REINFORCING STEEL 168 LB.

GENERAL NOTE:  
THE PAY ITEMS FOR REINFORCED CONCRETE SPRING BOXES SHALL BE FOR THE QUANTITIES OF CONCRETE OF THE CLASS SPECIFIED, REINFORCING STEEL, EXCAVATION FOR STRUCTURES AND 18" R.C. PIPE CULVERT.

## REINFORCED CONCRETE SPRING BOX

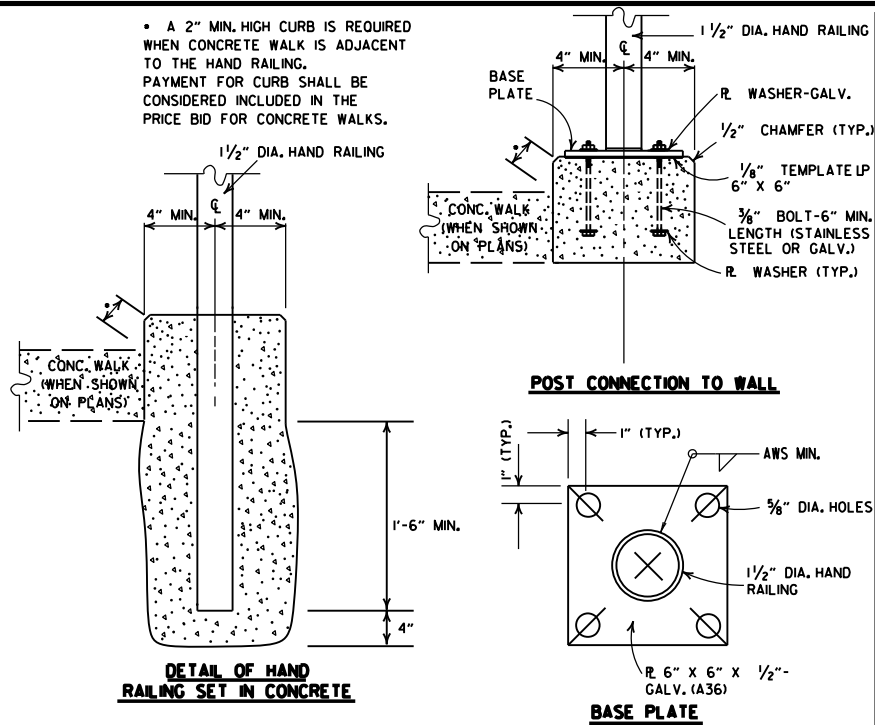


PAVEMENT REPAIR OVER CULVERTS (CONCRETE)



PAVEMENT REPAIR OVER CULVERTS (ASPHALT)

## DETAIL SHOWING REPAIR OF EXISTING PAVEMENT AT CULVERT INSTALLATIONS

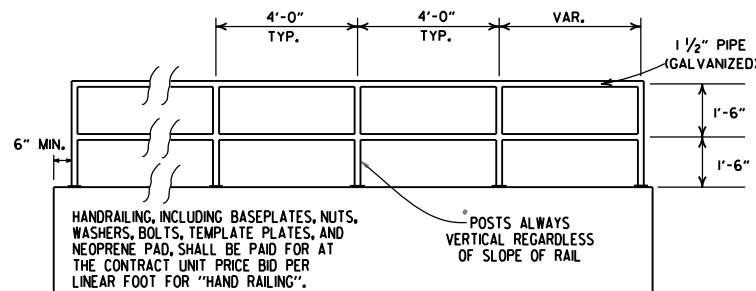


DETAIL OF HAND RAILING SET IN CONCRETE

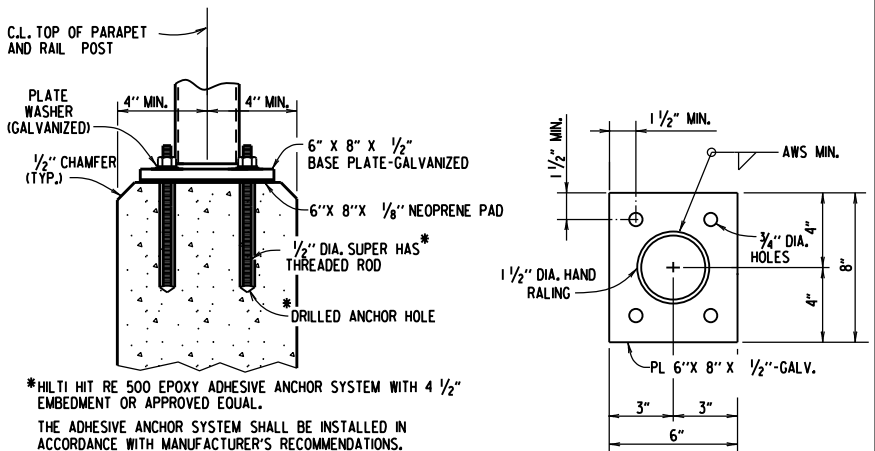
POST CONNECTION TO WALL

BASE PLATE

## POST CONNECTION DETAILS



HAND RAILING SHALL CONFORM TO SECTION 633.

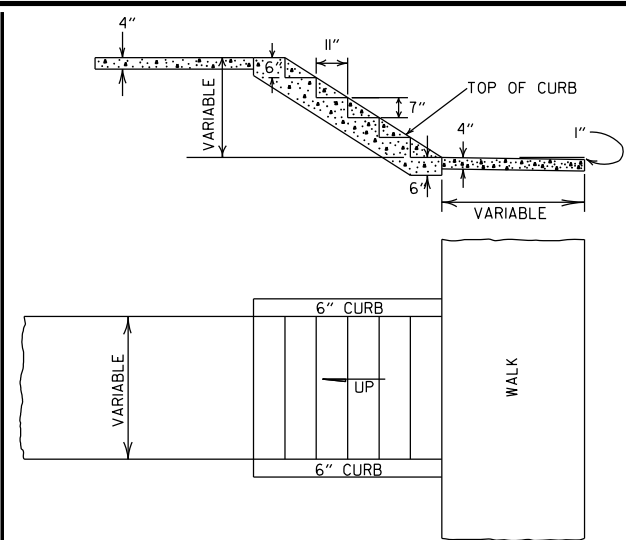


POST CONNECTION TO WALL

BASE PLATE

## DETAILS OF ALTERNATE POST ANCHOR SYSTEM (EPOXY ADHESIVE ANCHORS)

## HAND RAILING DETAILS



## DETAILS OF CONCRETE STEPS & WALKS


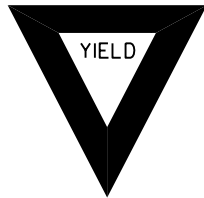

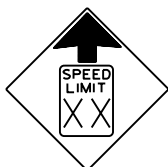

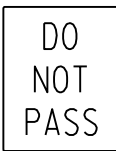



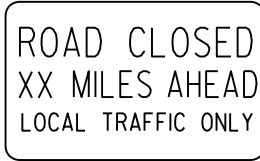


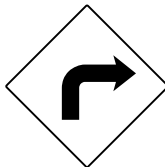




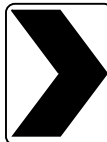
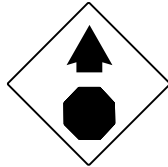
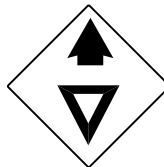
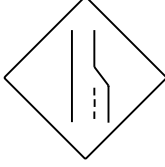



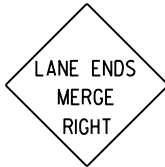


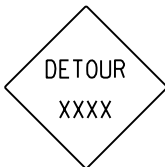










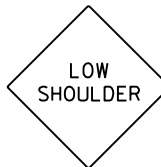

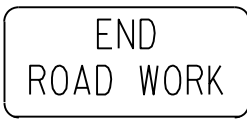
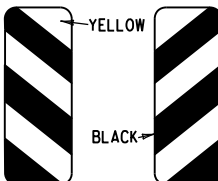


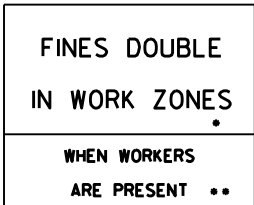
DATE	REVISION	DATE FILMED
10-25-18	REVISED DETAIL SHOWING REPAIR OF EXISTING PAVEMENT AT CULVERT INSTALLATIONS	
9-12-13	REVISED REINFORCED CONCRETE SPRING BOX	
7-26-12	REMOVED RETAINING WALL DETAILS & REVISED HAND RAILING DETAILS	
4-17-08	REV. JOINT & FOOTING STEP DETAILS	
11-29-07	REVISED RETAINING WALL DRAINAGE	
5-25-06	REVISED PVMT REPAIR OVER CULVERTS (CONC); REVISED REINFORCED CONC SPRING BOX	
10-9-03	REVISED PIPE RAILING DETAILS TO HAND RAILING DETAILS	
4-10-03	REVISED RETAINING WALL DRAWING	
8-22-02	ADDED HAND RAILING DETAIL	
11-16-01	REVISED PVMT REPAIR OVER CULVERTS (CONC); CORRECTED SPELLING IN GENERAL NOTES	
11-18-98	ADDED GENERAL NOTES TO CONCRETE STEPS & WALKS	
7-02-98	ENLARGED PIPE	
4-03-97	ADDED NOTE TO STEEL BAR SCHED.	
10-18-96	CORRECTED SPELLING	
4-26-96	ADD WEEP HOLE; REV. JOINT SPACING IN RET. WALL	
6-2-94	CHANGED CONST. TO CONTRACTION JOINT	
10-1-92	CHANGED MESH FABRIC TO WIRE MESH	10-1-92
8-15-91	DELETED HDWL MODIFICATION DETAIL	8-15-91
11-8-90	DELETED COLD MIX FROM CULV'T. REPAIR	11-8-90
11-30-89	REV. RETAINING WALL STEEL SCHEDULE	11-30-89
11-17-88	V. BARS BEHIND ARROW	665-11-17-88
7-15-88	REV. PAVEMENT REPAIR	649-7-15-88
11-1-84	ADDED HDWL. MODS. DEL. PIPE UNDERDRAINS	
1-4-83	REV. TRENCH FOR PIPE UNDERDRAIN	510-11-1-84
	ELIMINATED CONC. CLASS & ADDED CHAMFER NOTE	682-1-4-83
3-2-81	SPELLING OF "UNDERDRAIN"	721-3-2-81
4-20-79	REV. UNDERDRAIN DET & PAVEMENT REPAIR	674-4-20-79
2-2-76	12" MIN. GRAN. MAT'L. OVER PIPE	919-2-2-76
4-10-75	REM. SPECS. FOR GRAN. MAT'L.	568-4-10-75-853
5-22-74	GRANULAR MAT'L. TO BE SB-3	567-5-22-74-740
10-2-72	REVISED AND REDRAWN	564-10-16-72

ARKANSAS STATE HIGHWAY COMMISSION

## DETAILS OF SPECIAL ITEMS

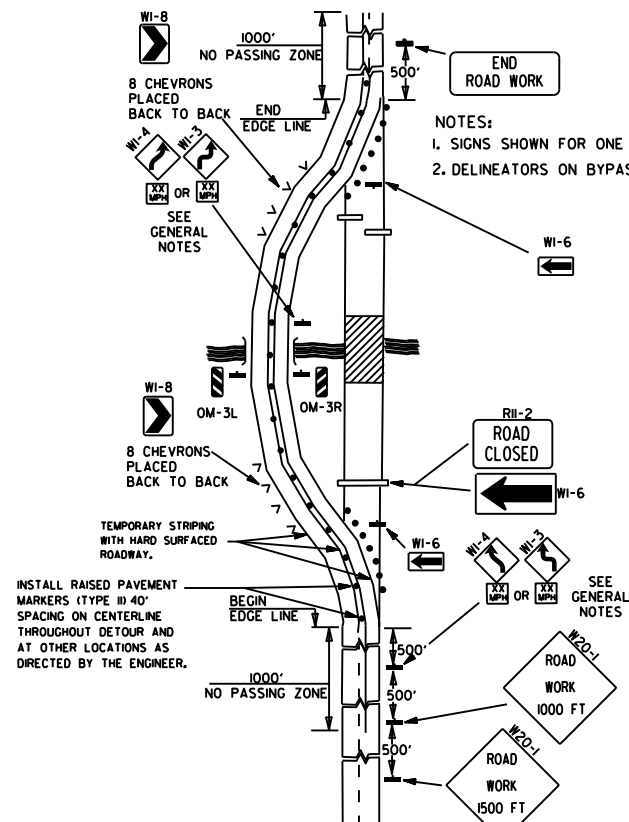
STANDARD DRAWING SI - 1



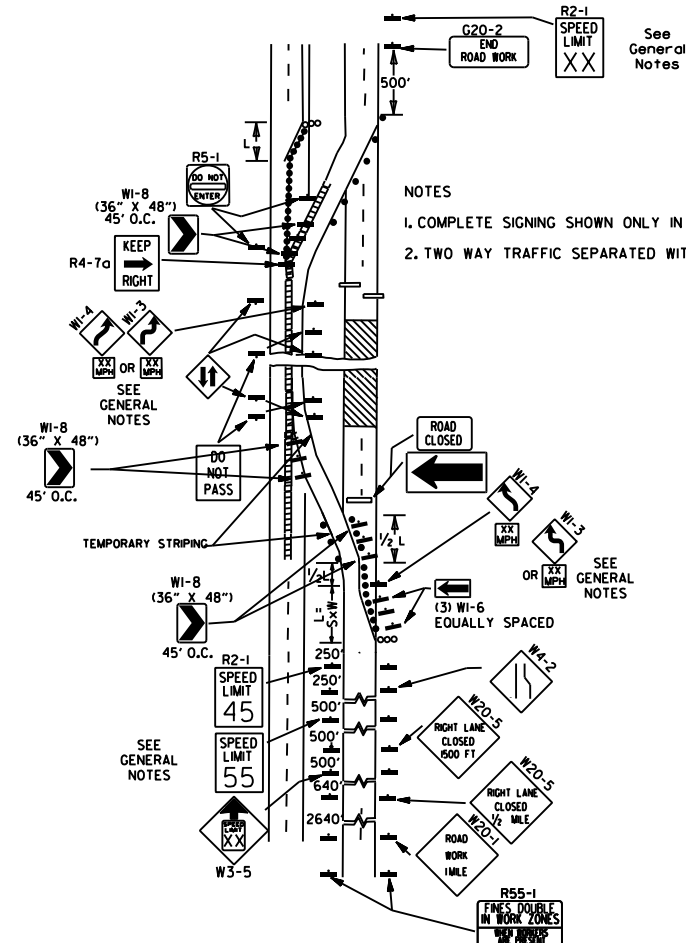
<div>RI-I</div> <div></div> <div>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</div>	<div>RI-2</div> <div></div> <div>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</div>	<div>R2-I</div> <div></div> <div>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</div>	<div>W3-5</div> <div></div> <div>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</div>	<div>W3-5a</div> <div></div> <div>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</div>	<div>R4-I</div> <div></div> <div>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</div>	<div>R4-2</div> <div></div> <div>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</div>	<div>ADVANCE DISTANCES (XXXX)</div> <div>500 FT 1/2 MILE 1000 FT 3/4 MILE 1500 FT 1 MILE AHEAD</div> <div>GENERAL NOTES: 1. ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION. 2. TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER. 3. EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED. 4. SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE. 5. SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3. 6. POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE. 7. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS. 8. FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS. 9. MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT. 10. R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.  • NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 &amp; 5, BUT MEET THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.</div>
<div>R5-I</div> <div></div> <div>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</div>	<div>R1I-2</div> <div></div> <div>48"x30"</div>	<div>R1I-3A</div> <div></div> <div>60"x30"</div>	<div>R1I-4</div> <div></div> <div>60"x30"</div>	<div>W2I-5a</div> <div></div> <div>STD. 36"x36" FWY. 48"x48"</div>	<div>WI-I</div> <div></div> <div>STD. 36"x36" FWY. 48"x48"</div>	<div>WI-2</div> <div></div> <div>STD. 36"x36" FWY. 48"x48"</div>	
<div>WI-3</div> <div></div> <div>STD. 48"x48"</div>	<div>WI-4</div> <div></div> <div>STD. 48"x48"</div>	<div>WI-6</div> <div></div> <div>STD. 48"x24" SPECIAL 60"x30"</div>	<div>WI-8</div> <div></div> <div>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</div>	<div>W3-I</div> <div></div> <div>STD. 36"x36" SPECIAL 48"x48"</div>	<div>W3-2</div> <div></div> <div>STD. 36"x36" SPECIAL 48"x48"</div>	<div>W4-2</div> <div></div> <div>STD. 36"x36" FWY. 48"x48"</div>	
<div>W5-I</div> <div></div> <div>STD. 36"x36" SPECIAL 48"x48"</div>	<div>W6-3</div> <div></div> <div>EXPWY. 36"x36" SPECIAL 48"x48"</div>	<div>W8-7</div> <div></div> <div>EXPWY. 36"x36" FWY. 48"x48"</div>	<div>W9-2</div> <div></div> <div>STD. 36"x36" FWY. 48"x48"</div>	<div>WI3-I</div> <div></div> <div>STD. 24"x24"</div>	<div>W20-I</div> <div></div> <div>STD. 48"x48"</div>	<div>W20-2</div> <div></div> <div>STD. 48"x48"</div>	<div>W20-3</div> <div></div> <div>STD. 48"x48"</div>
<div>W20-4</div> <div></div> <div>STD. 48"x48"</div>	<div>W20-5</div> <div></div> <div>STD. 48"x48"</div>	<div>W20-7a</div> <div><div>18" 500 FEET 24" W16-2</div></div> <div>STD. 36"x36" FWY. 48"x48"</div>	<div>W2I-2</div> <div></div> <div>STD. 30"x30" SPECIAL 36"x36"</div>	<div>W2I-5</div> <div></div> <div>STD. 30"x30" SPECIAL 36"x36"</div>	<div>W24-I</div> <div></div> <div>STD. 36"x36"</div>	<div>WI-4b</div> <div></div> <div>STD. 48"x48"</div>	<div>R56-I</div> <div></div> <div>STD. 18"x18"</div>
<div>W8-II</div> <div></div> <div>STD. 36"x36" FWY. 48"x48"</div>	<div>W8-9</div> <div></div> <div>STD. 36"x36" FWY. 48"x48"</div>	<div>G20-I</div> <div></div> <div>60"x24"</div>	<div>G20-2</div> <div></div> <div>48"x24"</div>	<div>OM-3L OM-3R</div> <div></div> <div>12"x36"</div>	<div>M4-9</div> <div></div> <div>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</div>	<div>M4-10</div> <div></div> <div>48"x18"</div>	<div>R55-I</div> <div></div> <div>36"x60" • USE 6" C LETTERS •• USE 4" D LETTERS</div>

11-07-19	REVISED FOR MASH	
4-13-17	DELETED RSP-1 & ADDED W2I-5a	
9-2-15	REVISED REDUCED SPEED LIMIT AHEAD SIGNS REVISED ROAD WORK NEXT XX MILES	
12-15-11	REVISED W24-1	
11-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
11-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
11-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
11-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

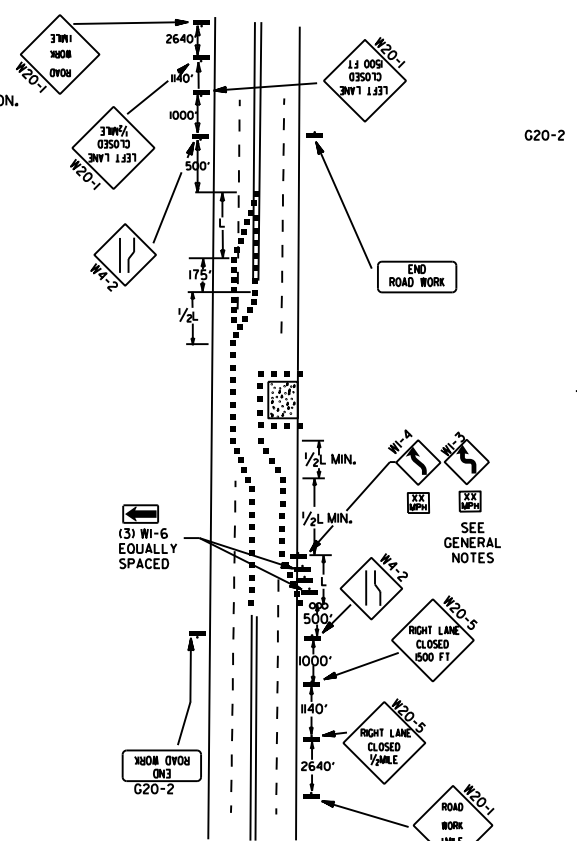
ARKANSAS STATE HIGHWAY COMMISSION  
STANDARD TRAFFIC CONTROLS  
FOR HIGHWAY CONSTRUCTION  
STANDARD DRAWING TC-1



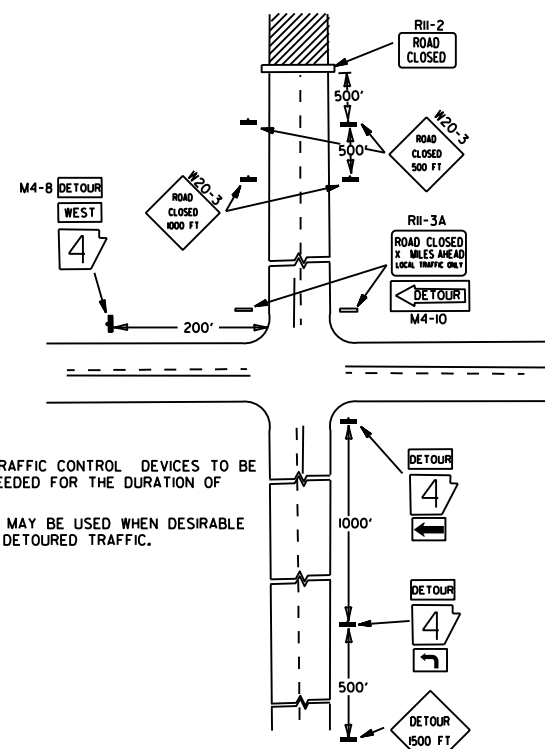
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



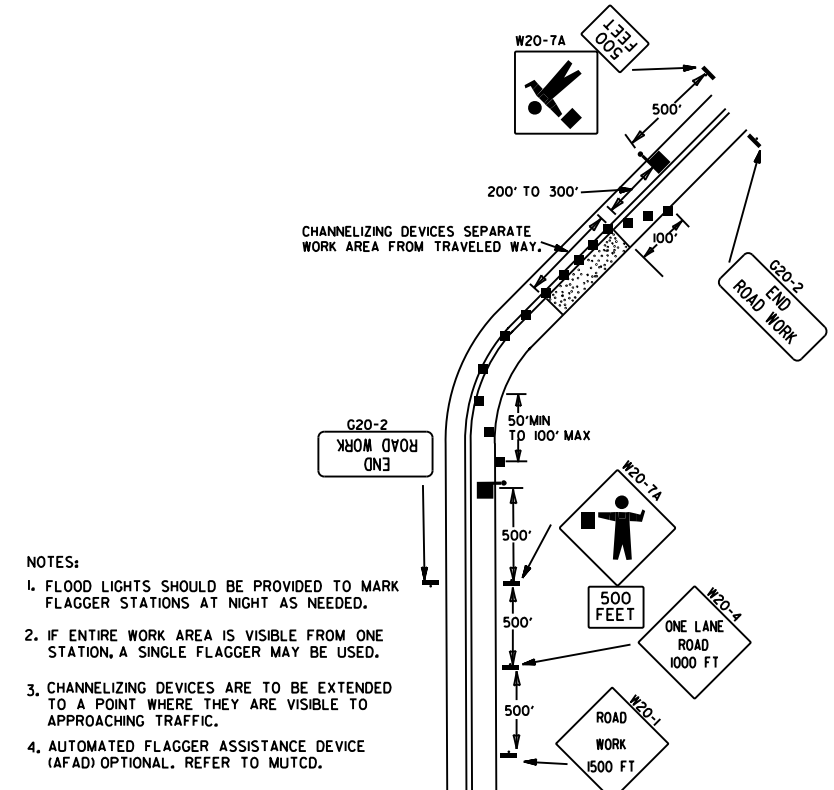
(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.



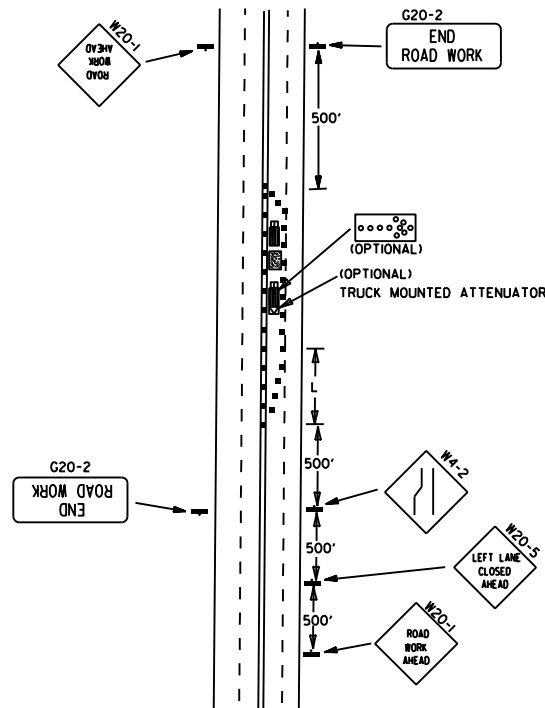
(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



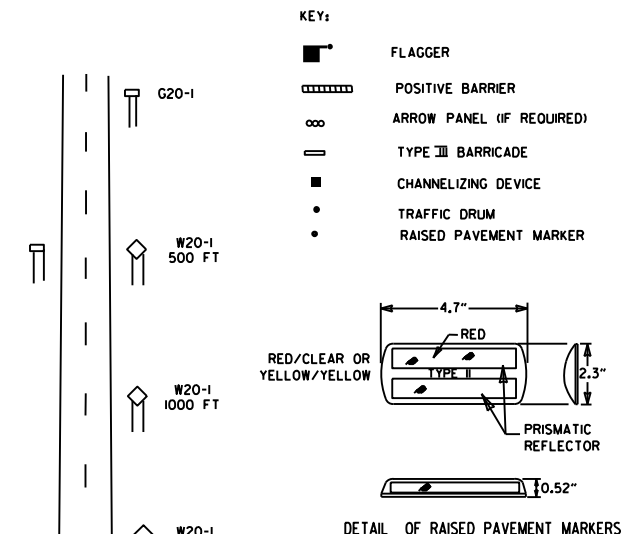
(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.



(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.



- GENERAL NOTES:
1. THE MAINTENANCE DIVISION SHALL CONDUCT A BALL BANK STUDY TO DETERMINE THE ADVISORY SPEED LIMIT PRIOR TO OPENING TO TRAFFIC. THE ADVISORY SPEED WILL BE POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
  2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-1(55) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-1(45)MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/2 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-1(65) SHALL BE OMITTED. ADDITIONAL R2-1(55)MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/2 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
  5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
  6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
  7. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE. PAYMENT FOR TRAFFIC DRUMS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID FOR VARIOUS TRAILER MOUNTED DEVICES.
  8. DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE ARDOT QUALIFIED PRODUCTS LIST.
  9. ALL TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL MEET THE REQUIREMENTS OF THE MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).

05-20-21	REVISED NOTE 7	
11-07-19	REVISED NOTE 1, ADDED NOTE 9	
9-2-15	REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5	
9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-11-10	ADDED (AFAD)	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

(A) TYPICAL APPLICATION - DAYTIME MAINTENANCE OPERATIONS OF SHORT DURATION ON A 4-LANE DIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

(C) TYPICAL APPLICATION - CONSTRUCTION OPERATIONS OF INTERMEDIATE TO LONG TERM DURATION ON A 4-LANE DIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

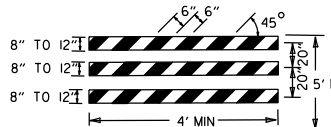
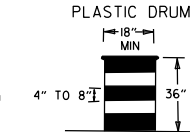
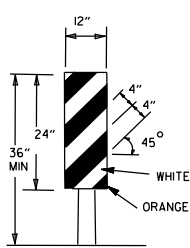
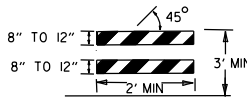
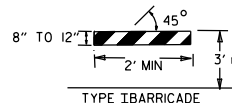
(B) TYPICAL APPLICATION - 3-LANE ONEWAY ROADWAY WHERE CENTER LANE IS CLOSED.

#### CHANNELIZING DEVICES



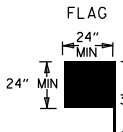
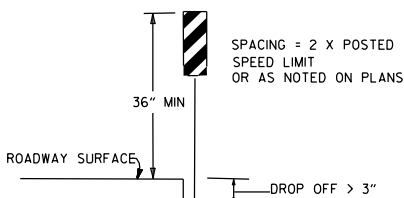
• WHEN CONES ARE USED ON FREEWAYS AND MULTI-LANE HIGHWAYS, THEY SHALL BE 28" MIN. DURING HOURS OF DARKNESS, 28" CONES SHALL BE USED ON ALL ROADWAYS, AND SHALL BE REFLECTORIZED IN ACCORDANCE WITH THE M.U.T.C.D.

#### CONES



NOTE:  
FOR ALL ROAD CLOSURES, THE TYPE III BARRICADES SHALL BE OF SUFFICIENT LENGTH TO EXTEND ACROSS ENTIRE ROADWAY.

#### VERTICAL PANEL PLACEMENT



FLAG SHALL BE OF GOOD GRADE RED MATERIAL

#### KEY:

- ○ ○ ○ ARROW PANEL (IF REQUIRED)
- CHANNELIZING DEVICE
- TRAFFIC DRUM

#### GENERAL NOTES:

- A SPEED LIMIT REDUCTION MAY BE IMPLEMENTED ONLY WHEN DESIGNATED IN THE PLAN OR WHEN RECOMMENDED BY THE ROADWAY DESIGN DIVISION.
- WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-(55) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-1 45MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/2 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
- WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-(65) SHALL BE OMITTED. ADDITIONAL R2-1 55MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/2 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
- THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT OR AS DIRECTED BY THE ENGINEER.
- WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
- PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
- THE G20-1 SIGN WILL BE REQUIRED ON JOBS OF OVER TWO MILES IN LENGTH. WHEN THE LANE CLOSURE IS NOT AT THE BEGINNING OF THE PROJECT, THE G20-1 SIGN SHALL BE ERECTED 125' IN ADVANCE OF THE JOB LIMIT. ADDITIONAL W20-1 (1/2 MILE) SIGNS ARE NOT REQUIRED IN ADVANCE OF LANE CLOSURES THAT BEGIN INSIDE THE PROJECT LIMITS.
- FLAGGERS SHALL USE STOP/SLOW PADDLES FOR CONTROLLING TRAFFIC THROUGH WORK ZONES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
- ALL PLASTIC DRUMS AND CONES SHALL MEET THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).
- TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE. PAYMENT FOR TRAFFIC DRUMS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID FOR VARIOUS TRAILER MOUNTED DEVICES.
- ALL TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL MEET THE REQUIREMENTS OF THE MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).

(D) TYPICAL APPLICATION - CLOSING MULTIPLE LANES OF A MULTILANE HIGHWAY.

#### TRAFFIC CONTROL DEVICES

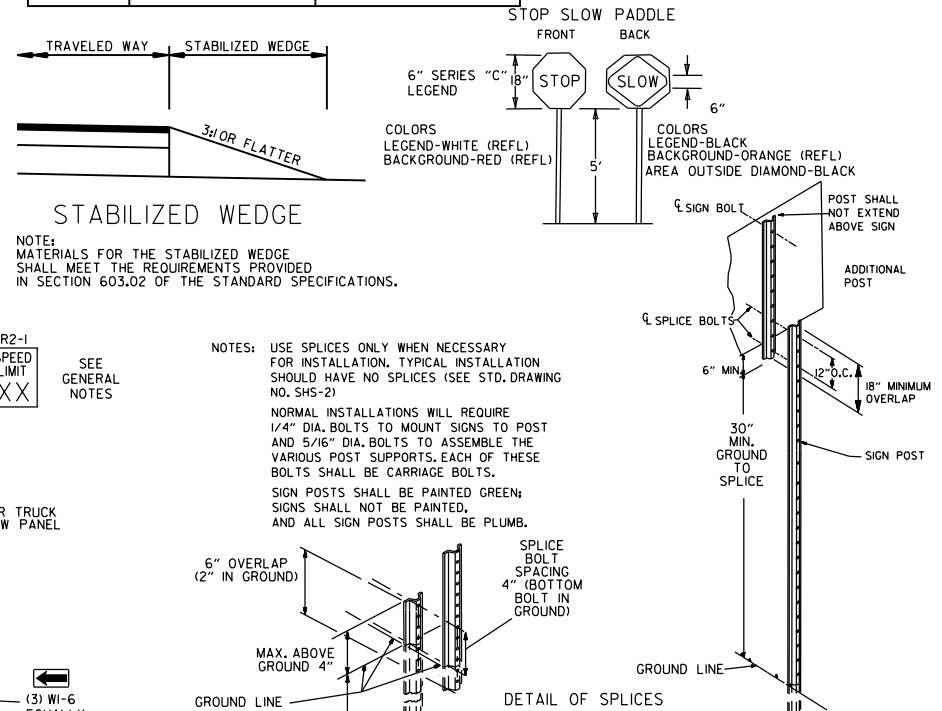
VERTICAL DIFFERENTIAL	LOCATION	TRAFFIC CONTROL	
		≤ 45 MPH	> 45 MPH
≤ 1"	CENTERLINE	W8-11	W8-11
> 1"	CENTERLINE	W8-11 AND CENTERLINE LANE STRIPING	W8-11 AND CENTERLINE LANE STRIPING
≤ 3"	CENTERLINE	STANDARD LANE CLOSURE <sup>(6)</sup>	STANDARD LANE CLOSURE <sup>(6)</sup>
> 3"	CENTERLINE	STANDARD LANE CLOSURE <sup>(6)</sup>	STANDARD LANE CLOSURE <sup>(6)</sup>
≤ 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-9 AND TRAFFIC DRUMS <sup>(1)</sup>	W8-9 AND TRAFFIC DRUMS <sup>(1)</sup>
> 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>
> 6"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup>
> 18"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	A STABILIZED WEDGE, W8-17, EDGE LINE STRIPING AND TRAFFIC DRUMS <sup>(3)</sup>
> 24"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	PRECAST CONCRETE BARRIER <sup>(4)</sup> & EDGE LINES	PRECAST CONCRETE BARRIER <sup>(4)</sup> & EDGE LINES

INTERSTATE		
VERTICAL DIFFERENTIAL	LOCATION	TRAFFIC CONTROL
≤ 3"	CENTERLINE	W8-11 AND LANE STRIPING
≤ 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-9, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup>
> 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup>
> 6"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	PRECAST CONCRETE BARRIER & EDGE LINES

INTERSTATE AND NON-INTERSTATE		
FORESLOPE	HEIGHT	TRAFFIC CONTROL
1:1	> 2 FT	PRECAST CONCRETE BARRIER
2:1	≤ 5 FT	TRAFFIC DRUMS
2:1	> 5 FT	PRECAST CONCRETE BARRIER
Flatter than 2:1	N/A	TRAFFIC DRUMS

#### GENERAL NOTES:

- WHEN THE SHOULDER AREA IS USED AS PART OF THE TRAVELED LANE AND THERE IS INSUFFICIENT WIDTH TO PLACE TRAFFIC DRUMS ON THE REMAINING SHOULDER WIDTH, THEN VERTICAL PANELS SHALL BE USED.
- WHEN THERE IS INSUFFICIENT WIDTH TO PLACE TRAFFIC DRUMS ON THE REMAINING SHOULDER WIDTH, A STABILIZED WEDGE SHALL BE USED. PRECAST CONCRETE BARRIER WALL CAN BE USED IN LIEU OF A STABILIZED WEDGE, W8-17 SIGN, EDGE LINE STRIPING, AND TRAFFIC DRUMS, IF AND WHERE DIRECTED BY THE ENGINEER.
- A STABILIZED WEDGE, W8-17 SIGN, EDGE LINE STRIPING, AND TRAFFIC DRUMS CAN BE USED IN LIEU OF PRECAST CONCRETE BARRIER WALL, IF AND WHERE DIRECTED BY THE ENGINEER.
- W21-5, W21-5a, AND/OR W21-5b SIGNS SHALL BE USED WHERE THE ROADWAY IS UNOBSTRUCTED IF AND WHERE DIRECTED BY THE ENGINEER. TIME LIMITATIONS MUST CONFORM TO SECTION 603 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).



#### DETAIL OF SPLICES

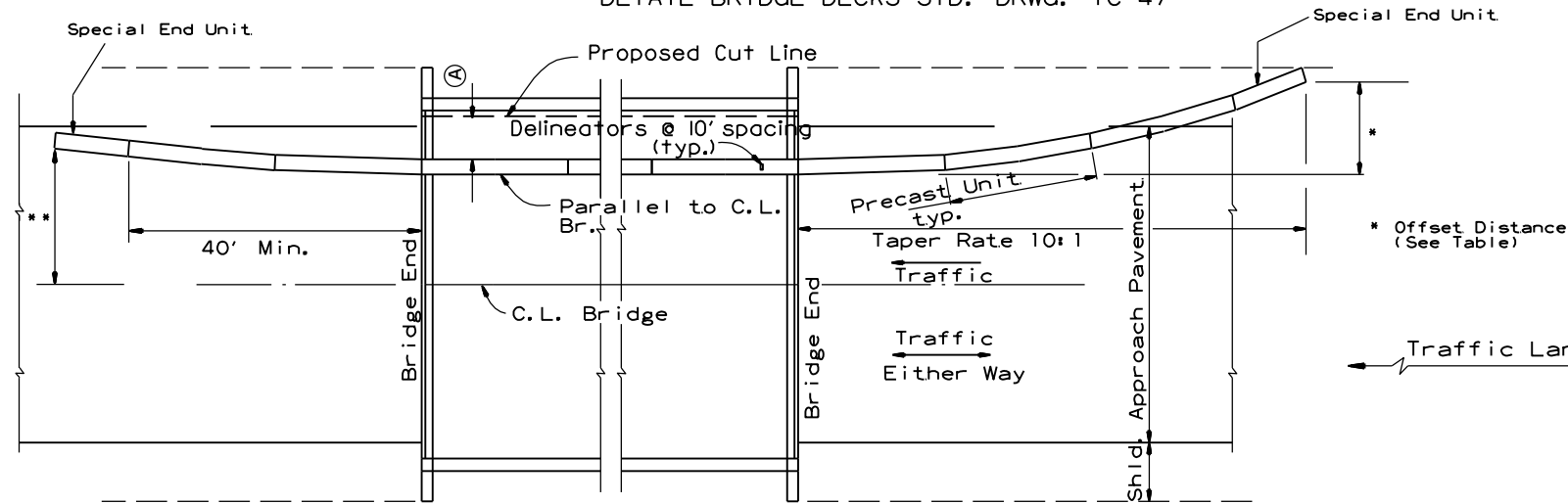
DATE	REVISION	FILED
08-12-21	REVISED TRAFFIC CONTROL DEVICES AND NOTES	
05-20-21	REVISED NOTE 10	
2-27-20	REVISED TRAFFIC CONTROL DEVICES DETAILS	
11-07-19	REVISED NOTE 9, ADDED NOTE 11	
7-25-19	REVISED TRAFFIC CONTROL DEVICES DETAILS	
9-2-15	REVISED NOTE 2 & REPLACED R2-5A WITH W3-5	
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SP) TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

ARKANSAS STATE HIGHWAY COMMISSION  
STANDARD TRAFFIC CONTROLS  
FOR HIGHWAY CONSTRUCTION

STANDARD DRAWING TC-3



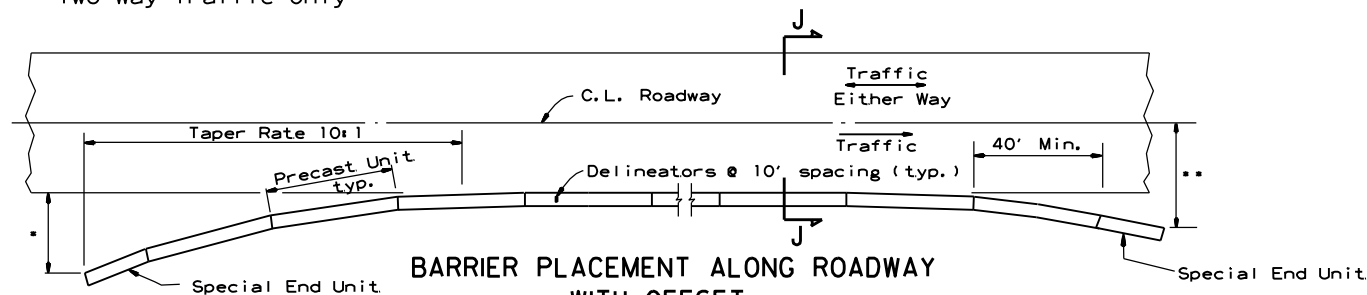
- (A) 4 feet or greater preferred. If less than 4 feet, Precast Units shall be connected to slab (SEE BARRIER STABILIZATION DETAIL-BRIDGE DECKS STD. DRWG. TC-4)



**BARRIER PLACEMENT ALONG BRIDGE WITH OFFSET**

No Scale

\*\* Offset Distance for Two Way Traffic Only



**BARRIER PLACEMENT ALONG ROADWAY WITH OFFSET**

No Scale

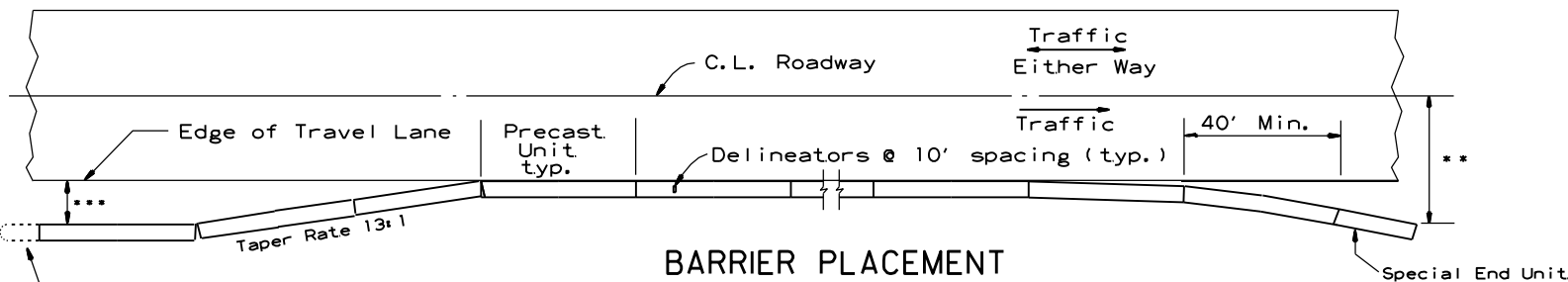
\* Offset Distance (See Table)

\*\* Offset Distance For Two Way Traffic Only

**Offset Distance Table**

Speed (MPH)	Offset Distance (FT.)
≤ 45	12
> 45	18

If offset distance is not attainable, then see "Barrier Placement With Attenuator" Detail shown below.

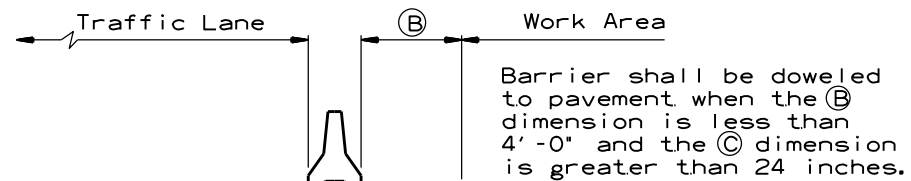


**BARRIER PLACEMENT WITH ATTENUATOR**

No Scale

\*\* Offset Distance For Two Way Traffic Only

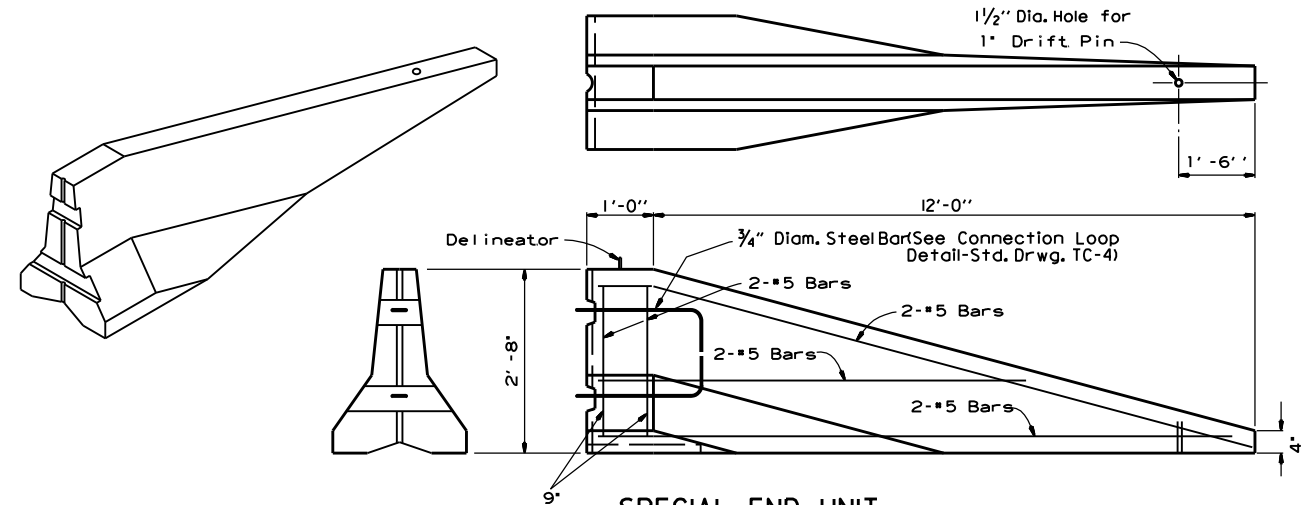
\*\*\*Min. 3'-0" From Edge of Travel Lane to Nearest Edge of Attenuator



**SECTION J-J**

No Scale

Barrier shall be doweled to pavement when the B dimension is less than 4'-0" and the C dimension is greater than 24 inches.



**SPECIAL END UNIT**

No Scale

**General Notes**

When shown on the Plans, the ends of the Temporary Precast Concrete Barrier shall be protected with a Manual For Assessing Safety Hardware (MASH) approved Crash Cushion. Payment for Crash Cushions shall be made under the item of "Temporary Impact Attenuation Barrier."

			<b>ARKANSAS STATE HIGHWAY COMMISSION</b>	
			<b>STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION - TEMPORARY PRECAST BARRIER</b>	
11-07-19	REVISED NOTE		<b>STANDARD DRAWING TC-5</b>	
10-15-09	ADDED REFERENCE TO MASH			
5-25-06	REVISED BARRIER PLACEMENT			
8-22-02	ISSUED NEW DRAWING			
DATE	REVISION	FILMED		

GENERAL NOTES

INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.

SECTION A-A  
ROADSIDE DITCHES (V-TYPE)

SECTION B-B  
ROADSIDE DITCHES (FLAT-BOTTOM TYPE)

WATTLE DITCH CHECK (E-1)

SECTION A-A

SECTION B-B

SAND BAG DITCH CHECK (E-5)

SECTION A-A

SECTION B-B

ROCK DITCH CHECK (E-6)

GENERAL NOTES

GEOTEXTILE FABRIC (TYPE 4) IN ACCORDANCE WITH SECTION 625

GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

SECTION A-A

SILTS FENCE (E-11)

SECTION C-C

DROP INLET SILTS FENCE (E-7)

GENERAL NOTES

GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST, OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

SECTION A-A

SILTS FENCE ON R/W FENCE (E-4)

GENERAL NOTES

1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.

2. NO GAPS SHALL BE LEFT BETWEEN BALES.

3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.

SECTION A-A

BALED STRAW FILTER BARRIER (E-2)

SECTION C-C

WATTLE DITCH CHECK (E-1)

SECTION C-C

DROP INLET SILTS FENCE (E-7)

SECTION A-A

SILTS FENCE ON R/W FENCE (E-4)

GENERAL NOTES

1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.

2. NO GAPS SHALL BE LEFT BETWEEN BALES.

3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.

SECTION A-A

BALED STRAW FILTER BARRIER (E-2)

SECTION A-A  
N.T.S.

STAKING DETAIL  
N.T.S.

SECTION A-A  
N.T.S.

COMPOST FILTER SOCK DROP INLET PROTECTION (E-13)

GENERAL NOTES

1. FILTER SOCKS CAN BE PLACED AT THE TOP, ON THE FACE, AND AT THE TOE OF SLOPES AS SEDIMENT-TRAPPING DEVICES FOR SHEET FLOW RUNOFF.

2. FILTER SOCKS ARE TYPICALLY SUPPLIED AND INSTALLED WITH 18 INCH DIAMETERS. DIAMETER TOLERANCE IS 2 INCHES, AS FILTER SOCKS TEND TO FLATTEN OUT WHEN PLACED.

3. STEEL POSTS MAY BE USED AND SHALL BE ROLLED FROM HIGH CARBON STEEL AND HAVE A MINIMUM OF 1.25 LB./FT. POSTS SHALL BE HOT-DIPPED GALVANIZED OR PAINTED WITH HIGH-GRADE WEATHER RESISTANT BROWN OR BLACK STEEL PAINT. STEEL POSTS SHALL BE EQUIPPED WITH ANCHOR PLATE HAVING A MINIMUM AREA OF 14 SQUARE INCHES. POSTS SHALL BE STUDDED, EMBOSSED, OR PUNCHED. POSTS AND ANCHOR PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A702. NO ADDITIONAL PAYMENT WILL BE PROVIDED FOR STEEL POSTS, BUT PRICE WILL BE CONSIDERED SUBSIDIARY TO "FILTER SOCK (18")."

4. FILTER SOCKS MAY BE UP TO 250 FEET LONG. WHEN USED ON LONG SLOPES, FILTER SOCKS MAY BE JOINTED OR STAGGERED AS SHOWN IN DETAILS.

5. INSPECT FILTER SOCKS AFTER EACH RUNOFF EVENT, REMOVE AND REPLACE IF SIGNS OF UNDERCUTTING OR DOWNSTREAM RILLS ARE OBSERVED.

SECTION A-A  
N.T.S.

COMPOST FILTER SOCK DROP INLET PROTECTION (E-13)

11-16-17	ADDED FILTER SOCK E-3 AND E-13	
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK	
11-18-98	ADDED NOTES	
07-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)	
07-20-95	REVISED SILTS FENCE E-4 AND E-11	7-20-95
07-15-94	REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC	
06-02-94	REVISED E-1, 4, 7 & 11; DELETED E-2 & 3	6-2-94
04-01-93	REDRAWN	
10-01-92	REDRAWN	
08-02-76	ISSUED R.D.M.	298-7-28-76
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION

TEMPORARY EROSION CONTROL DEVICES

STANDARD DRAWING TEC-1

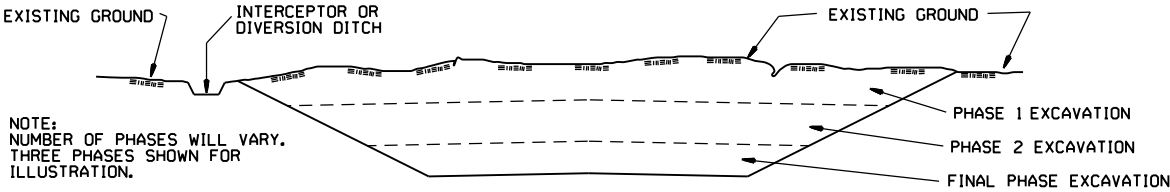


CLEARING AND GRUBBING

CONSTRUCTION SEQUENCE

- 1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES ,DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
- 2. PERFORM CLEARING AND GRUBBING OPERATION.

EXCAVATION



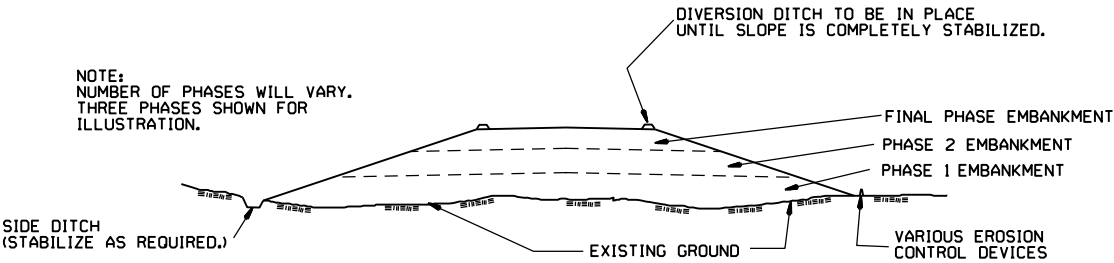
GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

- 1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
- 2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
- 3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
- 4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

EMBANKMENT



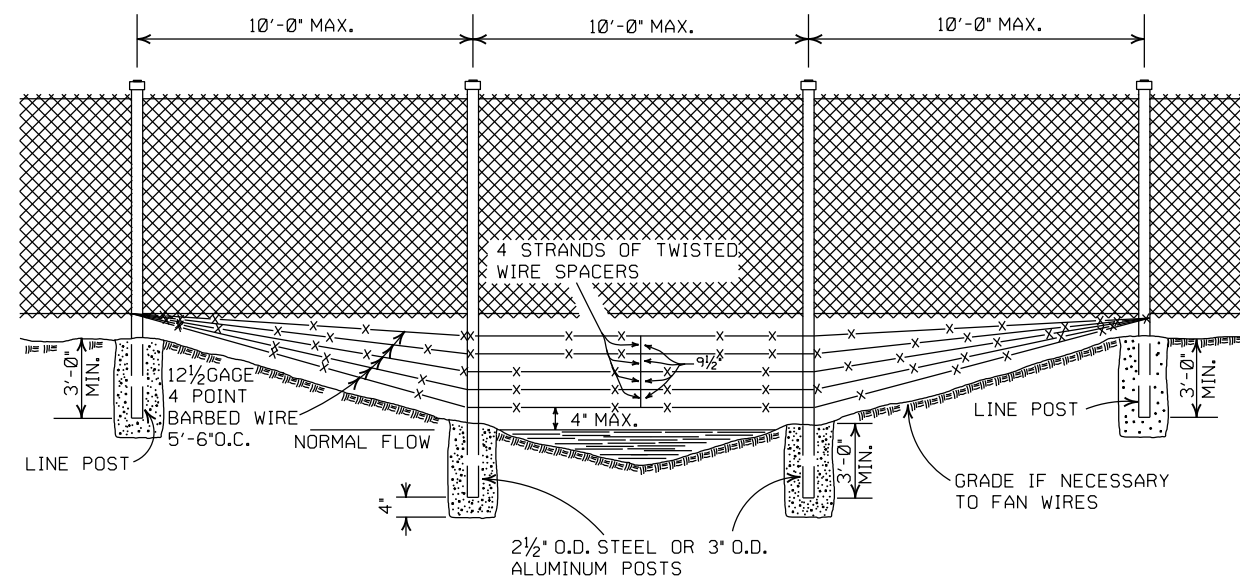
GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

- 1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
- 2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
- 3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
- 4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

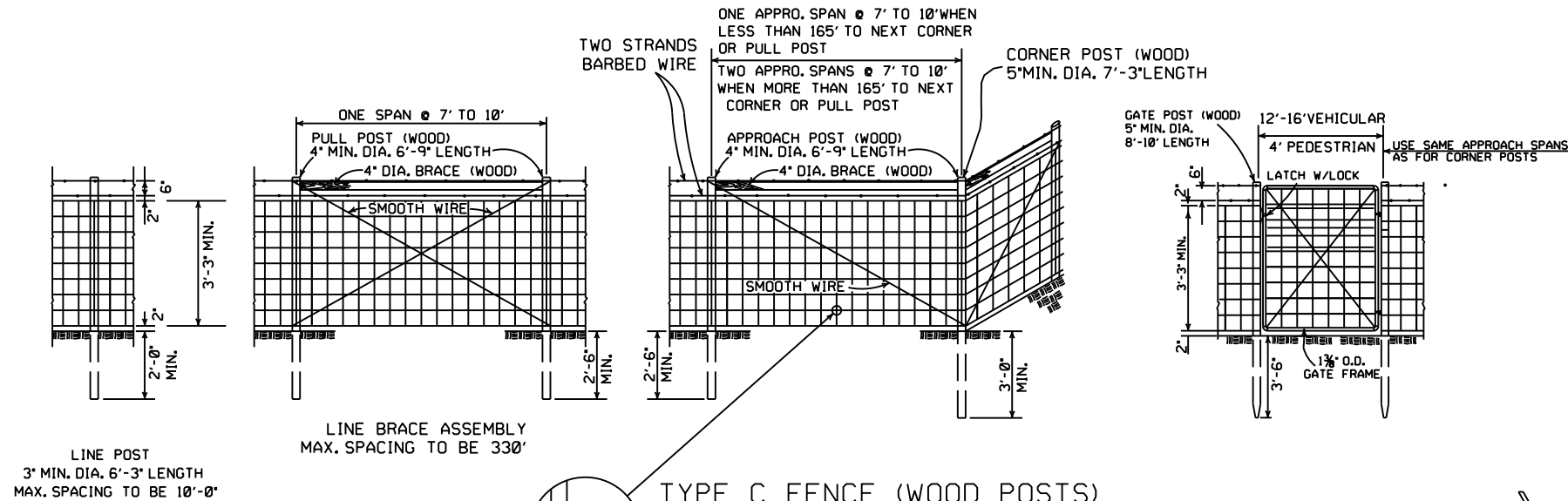
			ARKANSAS STATE HIGHWAY COMMISSION
			TEMPORARY EROSION CONTROL DEVICES
11-03-94	CORRECTED SPELLING		STANDARD DRAWING TEC-3
6-2-94	Drawn & Issued	6-2-94	
DATE	REVISION	FILMED	



PAYMENT FOR THE TYPE INSTALLATION USED WILL NOT BE MADE DIRECTLY BUT WILL BE INCLUDED IN THE CONTRACT UNIT PRICE BID FOR WIRE FENCE OR CHAIN LINK FENCE.

4-20-79	REVISED TOP RAIL & TENSION WIRE	696-4-20-79
10-2-72	REVISED AND REDRAWN	529-10-2-72
DATE	REVISION	FILE NO.

STANDARD DRAWING WF-2



GENERAL NOTES:

STEEL LINE POSTS SHALL BE PAINTED OR GALVANIZED. TUBULAR END, CORNER, PULL, OR DIAGONAL BRACES MUST CONFORM TO THE DIMENSIONS AND WEIGHTS SPECIFIED ON STANDARD DRAWING WF-3 (CHAIN LINK). APPROVED ALTERNATES ARE ACCEPTABLE.

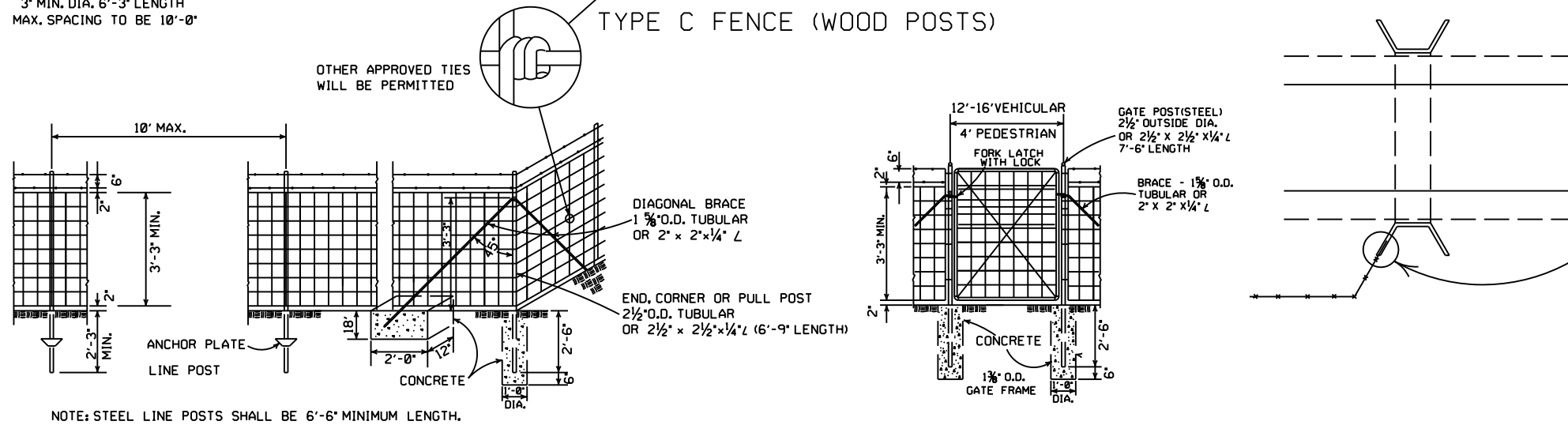
AN ACCEPTABLE TOLERANCE IN LENGTH OF TUBULAR OR WOODEN POSTS SHALL BE - 1" TO +2".

TUBULAR POSTS MUST BE PAINTED OR GALVANIZED.

THE CONTRACTOR SHALL FURNISH AT LEAST 25% OF TIMBER LINE POSTS OF 7 FOOT LENGTHS IN ORDER TO PROVIDE SUFFICIENT SET IN SOFT GROUND OR SMALL DEPRESSIONS.

DRIVEWAY GATES, EITHER SINGLE 12' TO 16' OR DOUBLE 6' TO 8' OPENING OF THE SAME TYPE AS THE PEDESTRIAN GATE, SHALL BE INSTALLED ON THE RIGHT SIDE OF EACH THROUGH LANE ROAD AT LARGE CULVERTS OR BRIDGE CROSS FENCE, FOR USE OF MAINTENANCE EQUIPMENT. LOCATION OF GATES TO BE SHOWN ON PLANS OR AS DESIGNATED BY THE ENGINEER.

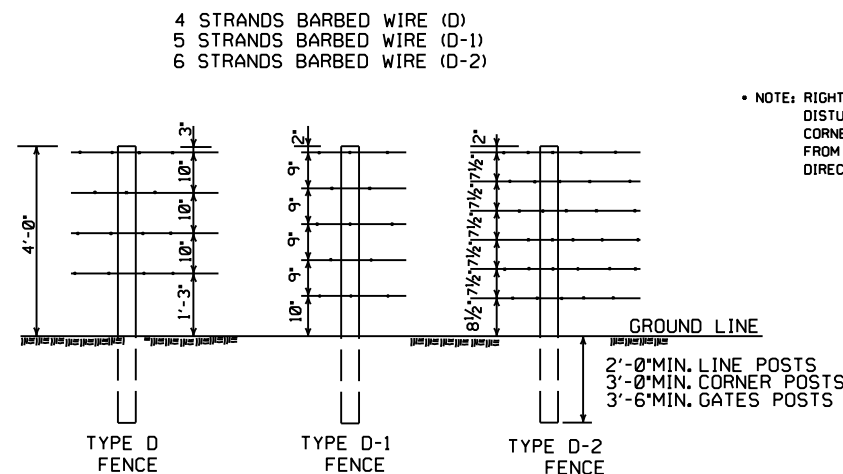
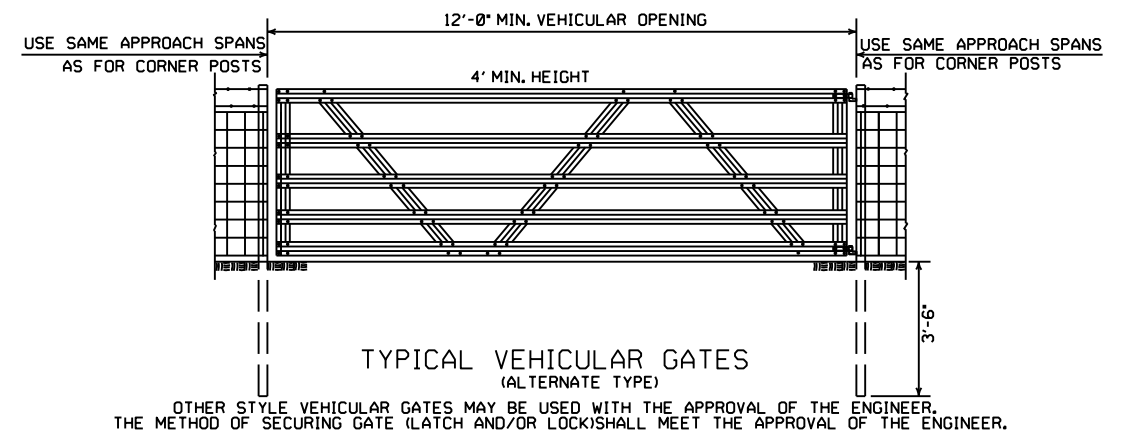
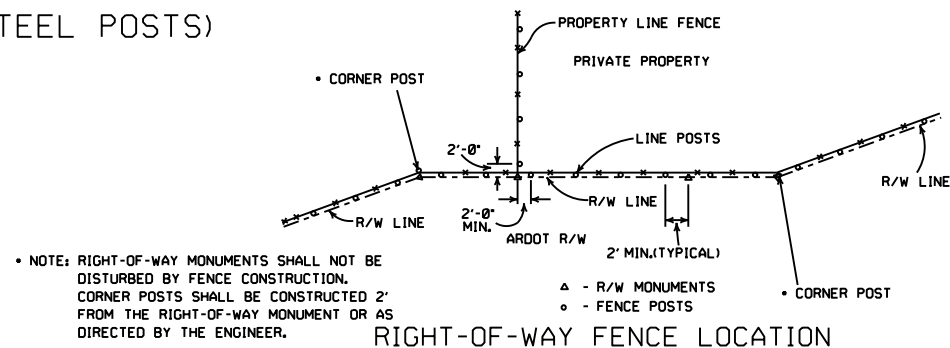
AT STREAM CROSSINGS, THE FENCE SHALL NOT BE CONSTRUCTED ACROSS LARGE STREAMS. WHERE CLEARANCE IS SUFFICIENT FROM THE TOP OF THE BANK TO THE BRIDGE STRUCTURE A CROSS CONNECTION SHALL BE CONSTRUCTED BETWEEN THE FENCE ON EACH SIDE OF THE ROAD. WHERE THE CLEARANCE IS NOT SUFFICIENT, THE FENCE SHALL BE TERMINATED WITH CROSS CONNECTIONS AND END POSTS ADJACENT TO BRIDGE ABUTMENTS OR CULVERT WINGWALLS.



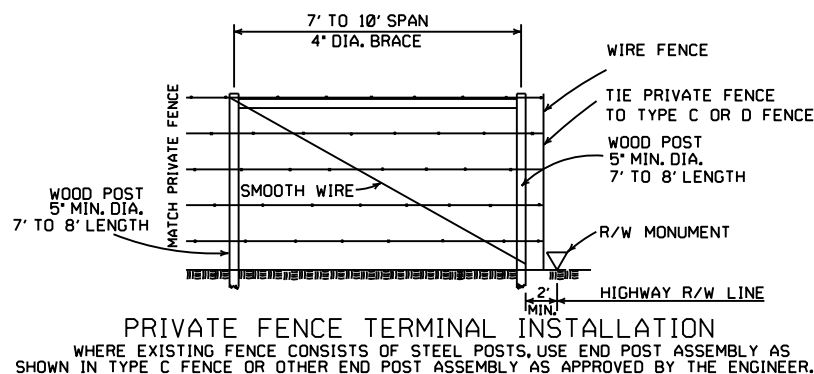
SPLICE FOR BARBED WIRE BETWEEN PULL POST ASSEMBLY SHALL BE BY THE 'EYE METHOD' AS DESCRIBED AS FOLLOWS: THE ENDS OF THE BARBED WIRE SHALL BE BENT TO FORM A LOOP. THE LOOPS SHALL BE CONNECTED. AFTER THE LOOPS ARE CONNECTED THE ENDS OF THE WIRE SHALL BE WRAPPED AROUND THE PROJECTING WIRES A MINIMUM OF 4 TIMES FOR EACH WIRE LOOP.

SPLICE FOR WOVEN WIRE BETWEEN PULL POST SHALL BE BY THE 'WESTERN UNION METHOD' AS DESCRIBED AS FOLLOWS: THE VERTICAL WIRES FOR EACH END OF THE FENCE FABRIC SHALL BE PLACED SIDE BY SIDE AND THE PROJECTING HORIZONTAL WIRES SHALL BE WRAPPED A MINIMUM OF 4 TIMES AROUND THE HORIZONTAL WIRES OF THE FIRST WEB.

STAPLE AT LEAST TOP, BOTTOM AND ALTERNATE WIRES OF WOVEN FABRIC FOR WOOD LINE POSTS.



NOTE: SPACING AND SIZE (EXCEPT LENGTH) OF POSTS, APPROACH SPANS, PULL POST ASSEMBLIES, AND CORNER BRACING FOR TYPE D FENCE SHALL CONFORM TO TYPE C FENCE. USE GALVANIZED STAPLES ON WOOD POSTS AND APPROVED FASTENERS ON STEEL POSTS.



8-22-02	REVISED GENERAL NOTES	
10-18-96	REVISED AASHTO	
11-22-95	REVISED R-O-W LOCATION DETAIL	
6-2-94	REVISED BARB WIRE AND	6-2-94
	ADDED CORNER POST NOTES	
8-5-93	REVISED R/W INSTALLATION FENCE	8-5-93
10-1-92	ADDED STAPLE NOTE	10-1-92
8-15-91	ADDED TYPE D-2 FENCE	8-15-91
11-30-89	DELETED CLASS CONCRETE	11-30-89
7-15-88	ADDED SPLICE NOTE	700-7-15-88
10-30-87	GENERAL REVISIONS	549-10-30-87
11-1-84	MAX. POST SPACING MIN. WIRE GAUGE	507-11-1-84
1-4-83	MIN. DIA. LINE POST	648-1-4-83
3-2-81	TOLERANCE FOR POST LENGTH	722-3-2-81
12-1-72	ADDED D-1 & FENCE INSTALLATION	564-12-1-72
10-2-72	REVISED AND REDRAWN	540-10-2-72
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION

WIRE FENCE  
TYPE C AND D

STANDARD DRAWING WF-4