

STA. 208+98.50 BRIDGE END BRIDGE NO. 07526 250'-0" INTEGRAL CONT. W-BEAM (55'-70'-70'-55') 40'-0" CLEAR ROADWAY 251'-0" BRIDGE LENGTH STA. 211+49.50 BRIDGE END

ARKANSAS DEPARTMENT OF TRANSPORTATION CONSTRUCTION PLANS FOR STATE HIGHWAY $- \bigcirc -$

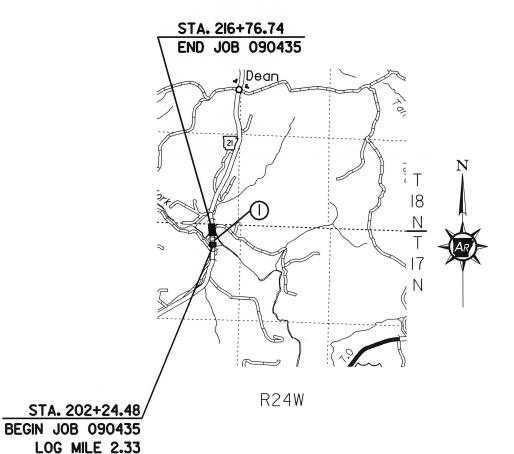
DRY FORK STR. & APPRS. (S)

CARROLL COUNTY ROUTE 21 SECTION 5

JOB 090435

FED. AID PROJ. NHPP-0008(46)

NOT TO SCALE



FED.RD. STATE FED.AID PROJ.NO. DATE 6 ARK. JOB NO. 090435 DRY FORK STR. & APPRS. (S)



DESIGN TRAFFIC DATA

HWY. 21
DESIGN YEAR — — — — — 2043
2023 ADT — — — — — — 2,700
2043 ADT — — — — — — — 3,400
2043 DHV — — — — — — — — — — — 374
DIRECTIONAL DISTRIBUTION — — — -60%
TRUCKS — — — — — — — — — — 12%
DESIGN SPEED — — — — — 55 MPH



LIMAY OF



BEGINNING OF PROJECT LAT. = N 36°9′55" LONG. = W 93°32'18"

MID-POINT OF PROJECT LAT. = N 36°10′7" LONG. = W 93°32'17"

END OF PROJECT LAT. = N 36°10'15" LONG. = W 93°32'18"

LENGTH OF PROJECT CALCULATED ALONG C.L. 0.275 MILES MILES GROSS LENGTH OF PROJECT
NET LENGTH OF ROADWAY
NET LENGTH OF BRIDGES LENGTH OF PROJECT 1452.26 FEET OR MILES

2 INDEX OF SHEETS AND STANDARD DRAWINGS

STATE OF ARKANSAS LICENSED PROFESSION AL ENGINEER

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BRIDGE STANDARD DRAWINGS

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55000 STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND B	BACKFILL AT BRIDGE ENDS	02-27-14
55001 STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANK	ET AND COMPUTING EXCAVATION FOR STRUCTURES	02-27-14
55005 STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FO	DRMS FOR STEEL & CONCRETE GIRDER SPANS	03-24-16
55006 STANDARD GENERAL NOTES FOR STEEL BRIDGE STRUCTURES	5	09-02-15
55007 STANDARD DETAILS FOR STEEL BRIDGE STRUCTURES		02-11-16
55010 STANDARD DETAILS FOR TYPE D BRIDGE NAME PLATE		04-14-23
55020 STANDARD DETAILS FOR STEEL H-PILES AND PILE ENCASEME	NTS	03-24-16
55040C1 STANDARD DETAILS FOR TYPE C1 APPROACH SLAB		02-27-14
55070 STANDARD DETAILS FOR BRIDGE TRAFFIC RAIL TYPE SSTR36_		09-27-22

ROADWAY STANDARD DRAWINGS

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DR-2	DETAILS OF DRIVEWAYS & STREET TURNOUTS	05-19-22
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GR-7	_ GUARDRAIL DETAILS	11-07-19
GR-8	_ GUARDRAIL DETAILS	11-07-19
GR-9	_ GUARDRAIL DETAILS	11-07-19
GR-10	GUARDRAIL DETAILS	11-07-19
GR-11	GUARDRAIL DETAILS	11-07-19
GR-12	_ GUARDRAIL DETAILS	05-14-20
MB-1	_ MAILBOX DETAILS	11-18-04
PCC-1	CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING	02-27-14
PCM-1	_ METAL PIPE CULVERT FILL HEIGHTS & BEDDING	02-27-14
PCP-1	_ PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)	
PCP-2	PLASTIC PIPE CULVERT (PVC F949)	02-27-14
PCP-3	_ PLASTIC PIPE CULVERT (POLYETHYLENE)	02-27-20
PM-1	_ PAVEMENT MARKING DETAILS	
PU-1		12-08-16
SE-2	_ TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC	11-07-19
TC-1	_ STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	11-07-19
TC-2	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	05-20-21
TC-3	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	08-12-21
TC-4	_ STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION-TEMPORARY PRECAST BARRIER	11-07-19
TC-5	_ STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION-TEMPORARY PRECAST BARRIER	11-07-19
TEC-1	_ TEMPORARY EROSION CONTROL DEVICES	11-16-17
TEC-2		
TEC-3	_ TEMPORARY EROSION CONTROL DEVICES	11-03-94
WF-4	_ WIRE FENCE TYPE C AND D	08-22-02

GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:

NUMBER	TITLE
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ERRATA	_ ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273_	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273_	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273_	_ SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273_	_ SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273_	_ SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - WAGE RATE DETERMINATION
100-3	CONTRACTOR'S LICENSE
	_ DEPARTMENT NAME CHANGE
102-2	_ ISSUANCE OF PROPOSALS
	_ MAINTENANCE DURING CONSTRUCTION
	RESTRAINING CONDITIONS
	_ LIQUIDATED DAMAGES
	_ WORK ALLOWED PRIOR TO ISSUANCE OF WORK ORDER
	PROTECTION OF WATER QUALITY AND WETLANDS
	UNCLASSIFIED EXCAVATION
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	_ DESIGN AND QUALITY CONTROL OF ASPHALT MIXTURES
	PERCENT AIR VOIDS FOR ACHM MIX DESIGNS
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74.4 T	_ ASPHALT LABORATORY FACILITY
410-1	_ CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES
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604-3 605-1 606-1 617-1 617-2 620-1 734-1 800-1 802-3 802-4 804-2 807-2 808-1 808-2 JOB 090435 JOB 090435	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES (MASH) CONCRETE DITCH PAVING PIPE CULVERTS FOR SIDE DRAINS GUARDRAIL TERMINAL (TYPE 2) GUARDRAIL TERMINAL (TYPE 2) GUARDRAIL DELINEATORS MULCH COVER BRIDGE END TERMINAL STRUCTURES CONCRETE FOR STRUCTURES CEMENT REINFORCING STEEL FOR STRUCTURES STEEL STRUCTURES INSTALLATION OF ELASTOMERIC BEARINGS ELASTOMERIC BEARINGS BIDDING REQUIREMENTS AND CONDITIONS BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT BROADBAND INTERNET SERVICE FOR FIELD OFFICE BUY AMERICA - CONSTRUCTION MATERIALS CARGO PREFERENCE ACT REQUIREMENTS CLASS C FLY ASH IN PORTLAND CEMENT CONCRETE PAVEMENT AND CLASS S(AE) CONCRETE COLD MILLING - COUNTY PROPERTY CONCRETE BRIDGE DECK CURING AND SURFACE TREATMENT RESTRICTIONS CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS CONTACT INFORMATION FOR MOTORIST DAMAGE CLAIMS
604-3 605-1 606-1 617-1 617-2 620-1 734-1 800-1 802-3 802-4 804-2 807-2 808-1 808-2 JOB 090435 JOB 090435	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES (MASH) CONCRETE DITCH PAVING PIPE CULVERTS FOR SIDE DRAINS GUARDRAIL TERMINAL (TYPE 2) GUARDRAIL DELINEATORS MULCH COVER BRIDGE END TERMINAL STRUCTURES CONCRETE FOR STRUCTURES CONCRETE FOR STRUCTURES CEMENT REINFORCING STEEL FOR STRUCTURES STEEL STRUCTURES INSTALLATION OF ELASTOMERIC BEARINGS ELASTOMERIC BEARINGS BIDDING REQUIREMENTS AND CONDITIONS BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT BROADBAND INTERNET SERVICE FOR FIELD OFFICE BUY AMERICA - CONSTRUCTION MATERIALS CARGO PREFERENCE ACT REQUIREMENTS CLASS C FLY ASH IN PORTLAND CEMENT CONCRETE PAVEMENT AND CLASS S(AE) CONCRETE COLD MILLING - COUNTY PROPERTY CONCRETE BRIDGE DECK CURING AND SURFACE TREATMENT RESTRICTIONS CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS CONTACT INFORMATION FOR MOTORIST DAMAGE CLAIMS DESIGN AND QUALITY CONTROL ASPHALT MIXTURES
604-3 605-1 606-1 617-1 617-2 620-1 734-1 800-1 802-3 802-4 804-2 807-2 808-1 808-2 JOB 090435 JOB 090435	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES (MASH) CONCRETE DITCH PAVING PIPE CULVERTS FOR SIDE DRAINS GUARDRAIL TERMINAL (TYPE 2) GUARDRAIL TERMINAL (TYPE 2) GUARDRAIL DELINEATORS MULCH COVER BRIDGE END TERMINAL STRUCTURES CONCRETE FOR STRUCTURES CEMENT REINFORCING STEEL FOR STRUCTURES STEEL STRUCTURES INSTALLATION OF ELASTOMERIC BEARINGS ELASTOMERIC BEARINGS BIDDING REQUIREMENTS AND CONDITIONS BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT BROADBAND INTERNET SERVICE FOR FIELD OFFICE BUY AMERICA - CONSTRUCTION MATERIALS CARGO PREFERENCE ACT REQUIREMENTS CLASS C FLY ASH IN PORTLAND CEMENT CONCRETE PAVEMENT AND CLASS S(AE) CONCRETE COLD MILLING - COUNTY PROPERTY CONCRETE BRIDGE DECK CURING AND SURFACE TREATMENT RESTRICTIONS CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS CONTACT INFORMATION FOR MOTORIST DAMAGE CLAIMS

JOB 090435__ DISADVANTAGED BUSINESS ENTERPRISE BIDDER'S RESPONSIBILITIES

JOB 090435__ DRILLED SHAFT FOUNDATIONS

GOVERNING SPECIFICATIONS (CONTINUED)

TITLE

JOB 090435__ ESTABLISHING CONTRACT TIME -- WORKING DAY CONTRACT JOB 090435 FLEXIBLE BEGINNING OF WORK JOB 090435__ GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION JOB 090435__ LIQUIDATED DAMAGES PROCEDURE FOR BID LETTINGS JOB 090435 MANDATORY ELECTRONIC CONTRACT

JOB 090435__ MANDATORY ELECTRONIC DOCUMENT SUBMITTAL JOB 090435__ NESTING SITES OF MIGRATORY BIRDS

JOB 090435__ NONDESTRUCTIVE TESTING OF DRILLED SHAFTS

JOB 090435__ OFF-SITE RESTRAINING CONDITIONS FOR INDIANA AND NORTHERN LONG-EARED BATS

JOB 090435__ PARTNERING REQUIREMENTS

JOB 090435__ PLASTIC PIPE

NUMBER

JOB 090435__ PRICE ADJUSTMENT FOR ASPHALT BINDER

JOB 090435 PRICE ADJUSTMENT FOR FUEL

JOB 090435 PROHIBITION OF CERTAIN TELECOMMUNICATIONS AND VIDEO SURVEILLANCE SERVICES OR EQUIPMENT

JOB 090435__ SECTION 404 NATIONWIDE 14 PERMIT REQUIREMENTS

JOB 090435__ SHORING

JOB 090435__ SHORING FOR CULVERTS

JOB 090435__ SOIL STABILIZATION

JOB 090435__ SPECIAL CLEARING REQUIREMENTS

JOB 090435__ STORM WATER POLLUTION PREVENTION PLAN

JOB 090435 SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS

JOB 090435__ SUBMISSION OF CONTRACTOR MATERIALS ACCEPTANCE RESULTS

JOB 090435__ TOTAL SOLAR ECLIPSE

JOB 090435__ UTILITY ADJUSTMENTS

JOB 090435__ VALUE ENGINEERING

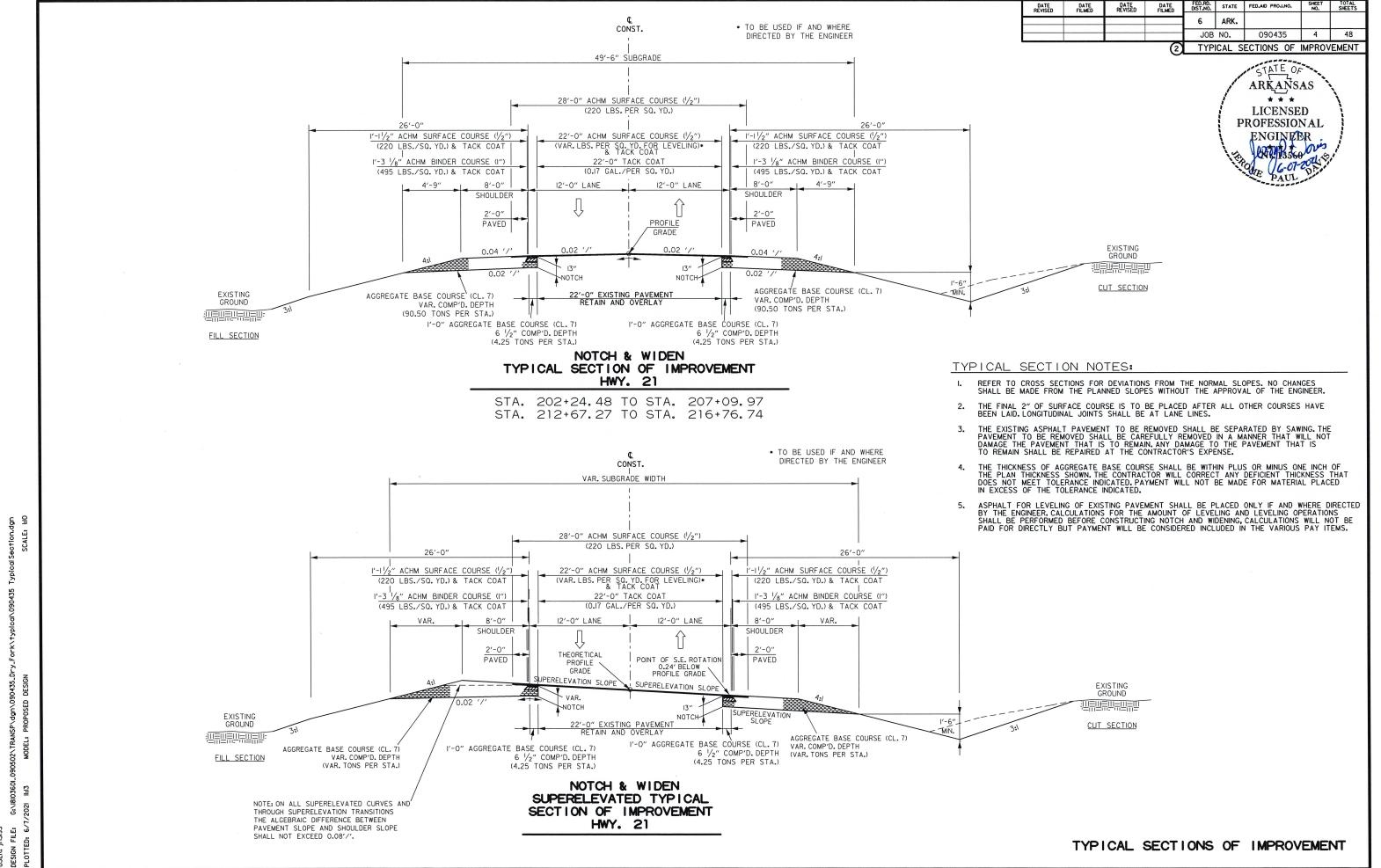
JOB 090435__ WARM MIX ASPHALT

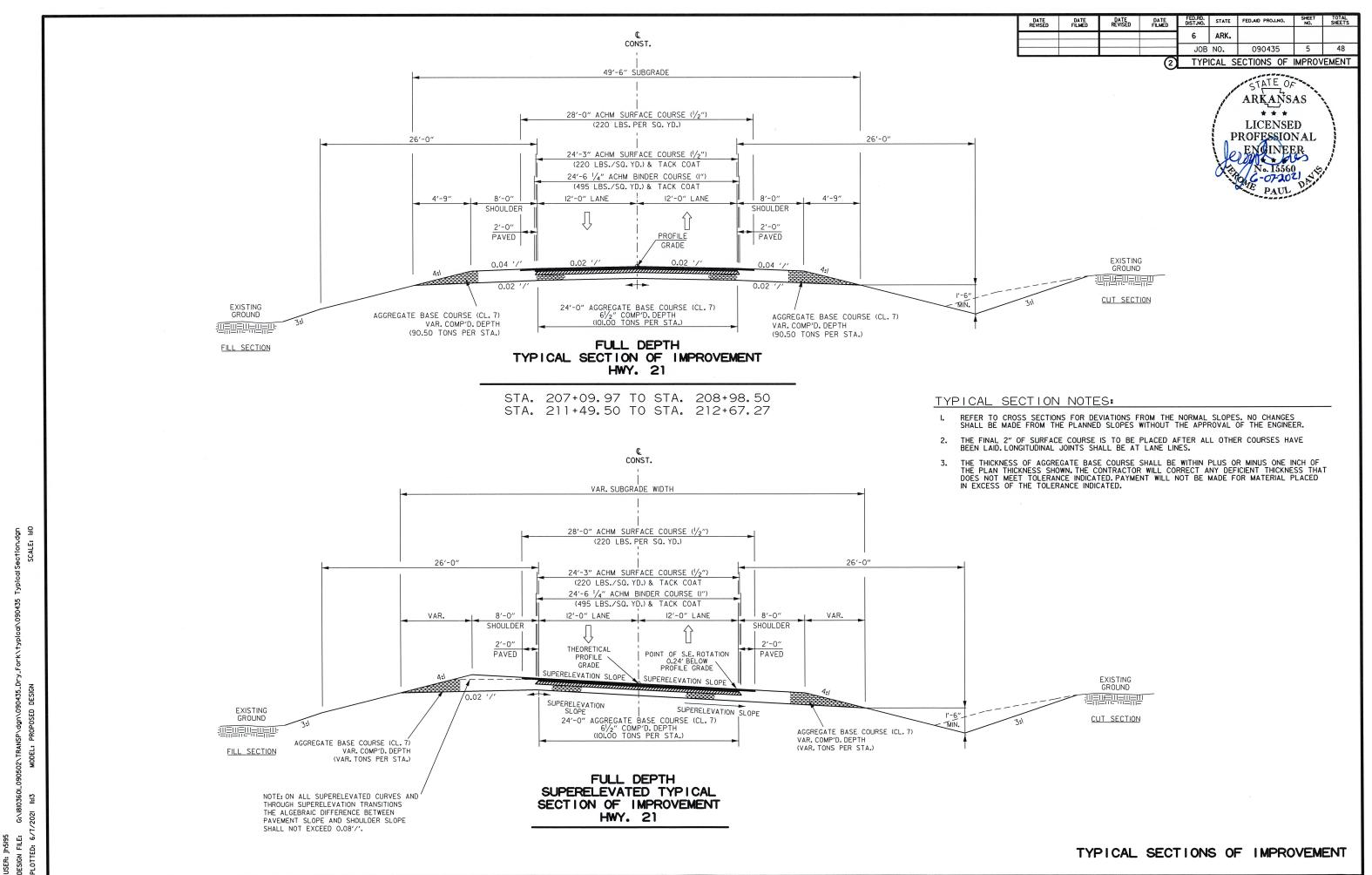
JOB 090435__ WELLHEAD PROTECTION

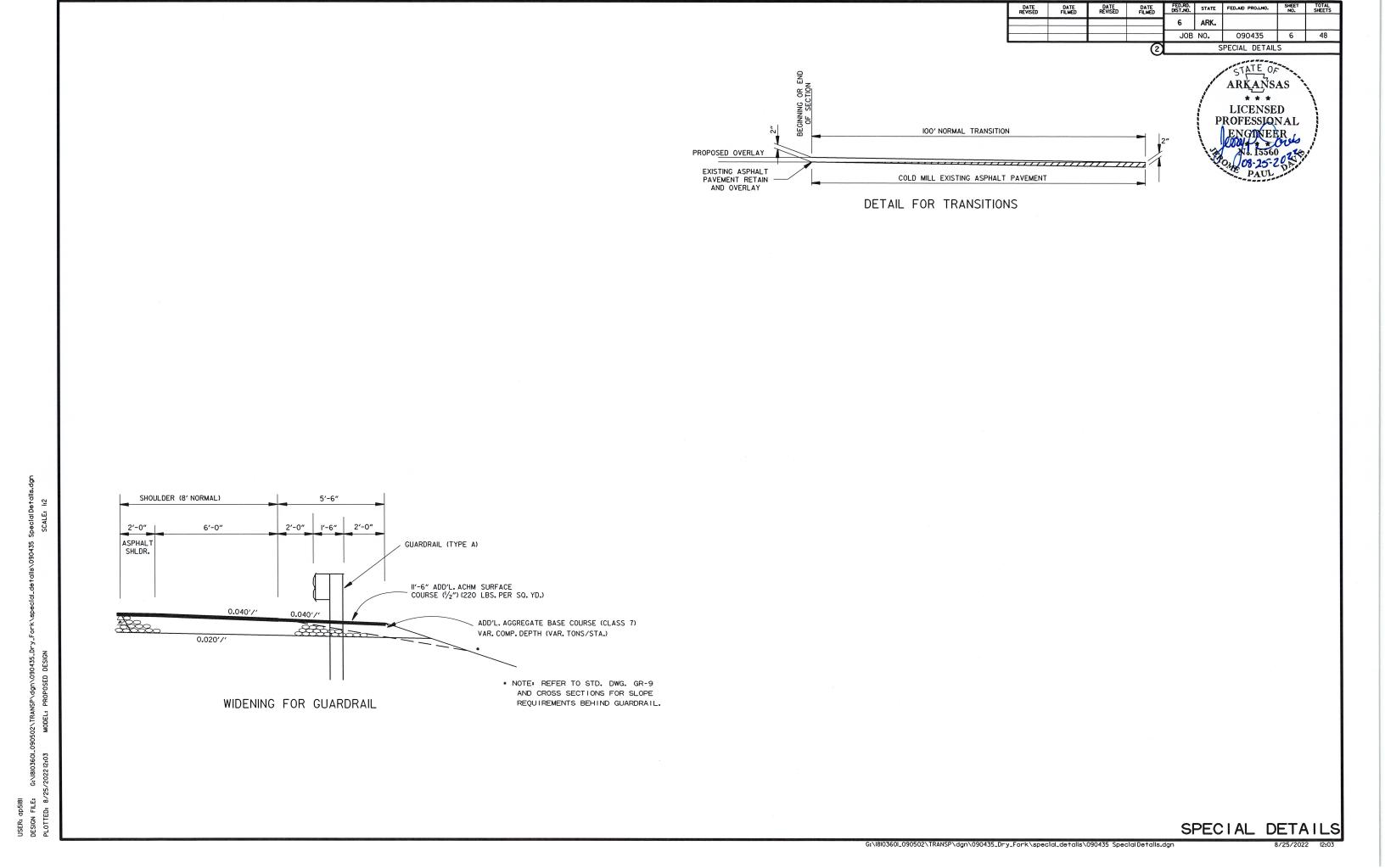
GENERAL NOTES

- 1. GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- 2. ALL PIPE LINES, POWER, TELEPHONE, AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- 3. ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS
- 4. THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U. S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
- 5. ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- 6. ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO ENSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- 7. THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- 8. THE SEQUENCE AS SHOWN ON THE MAINTENANCE OF TRAFFIC PLANS IS A GENERAL OUTLINE FOR THE CONSTRUCTION OF THIS PROJECT, AND IN NO WAY IS IT INTENDED TO COVER EVERY ITEM IN THE PROJECT. ITEMS NOT CRITICAL TO THE CONSTRUCTION SEQUENCE MAY BE CONSTRUCTED IN ANY STAGE AS APPROVED BY THE RESIDENT ENGINEER.
- 9. ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210 - UNCLASSIFIED EXCAVATION.
- 10. THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.

GOVERNING SPECIFICATIONS AND GENERAL NOTES







Ī	DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
ŀ					6	ARK.			
t					JOB	NO.	090435	7	48
				(2)	SPECIAL DETAILS				

ARKANSAS

LICENSED

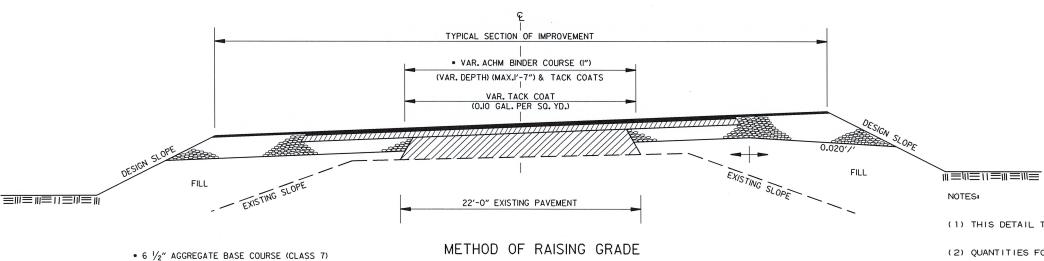
PROFESSIONAL

ENGINEER

101-15660

PAUL

PAUL



TO BE REPLACED WITH ACHM BINDER COURSE (I")

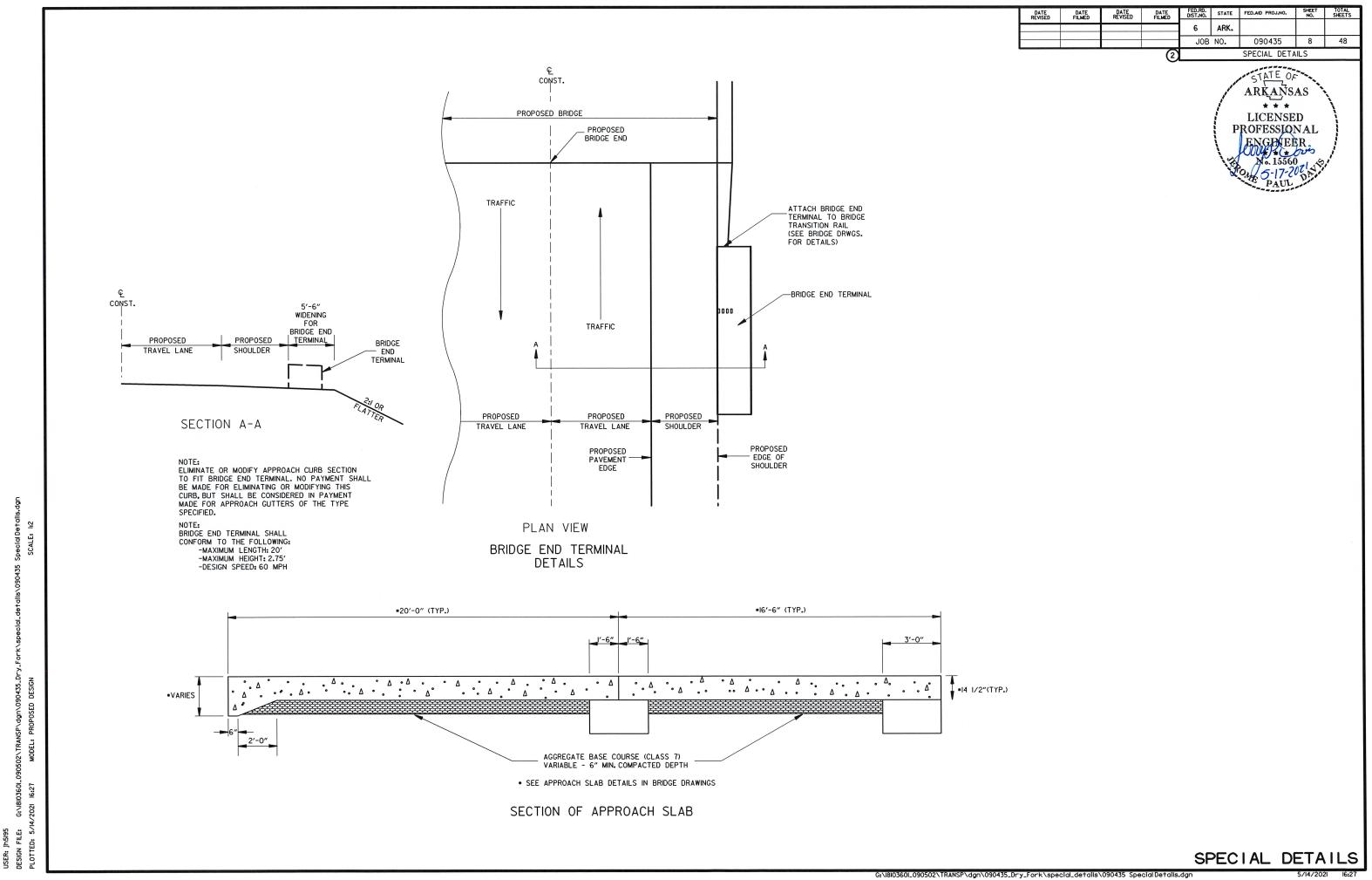
- (1) THIS DETAIL TO BE USED ONLY WHERE DIRECTED BY THE ENGINEER.
- (2) QUANTITIES FOR METHOD OF GRADE RAISE USING ASPHALT WERE CALCULATED ON THIS PROJECT AT LOCATIONS WHERE THE DISTANCE BETWEEN THE EXISTING ASPHALT ROADWAY AND THE PROPOSED SUBGRADE WAS ONE FOOT OR LESS.
- (3) IN LOCATIONS WHERE THE DISTANCE BETWEEN THE PROPOSED SUBGRADE

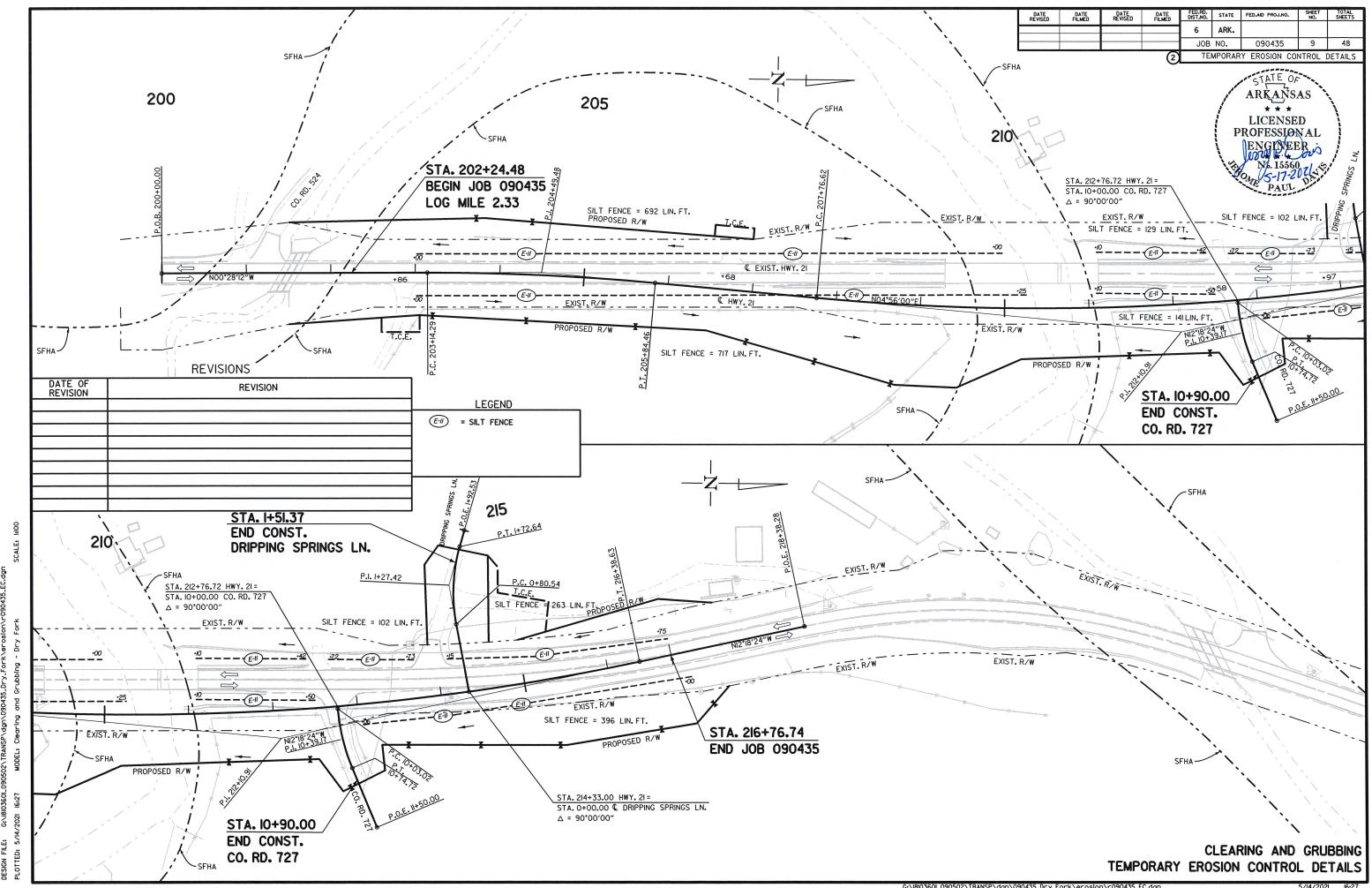
 AND THE EXISTING ASPHALT ROADWAY IS MORE THAN ONE FOOT,

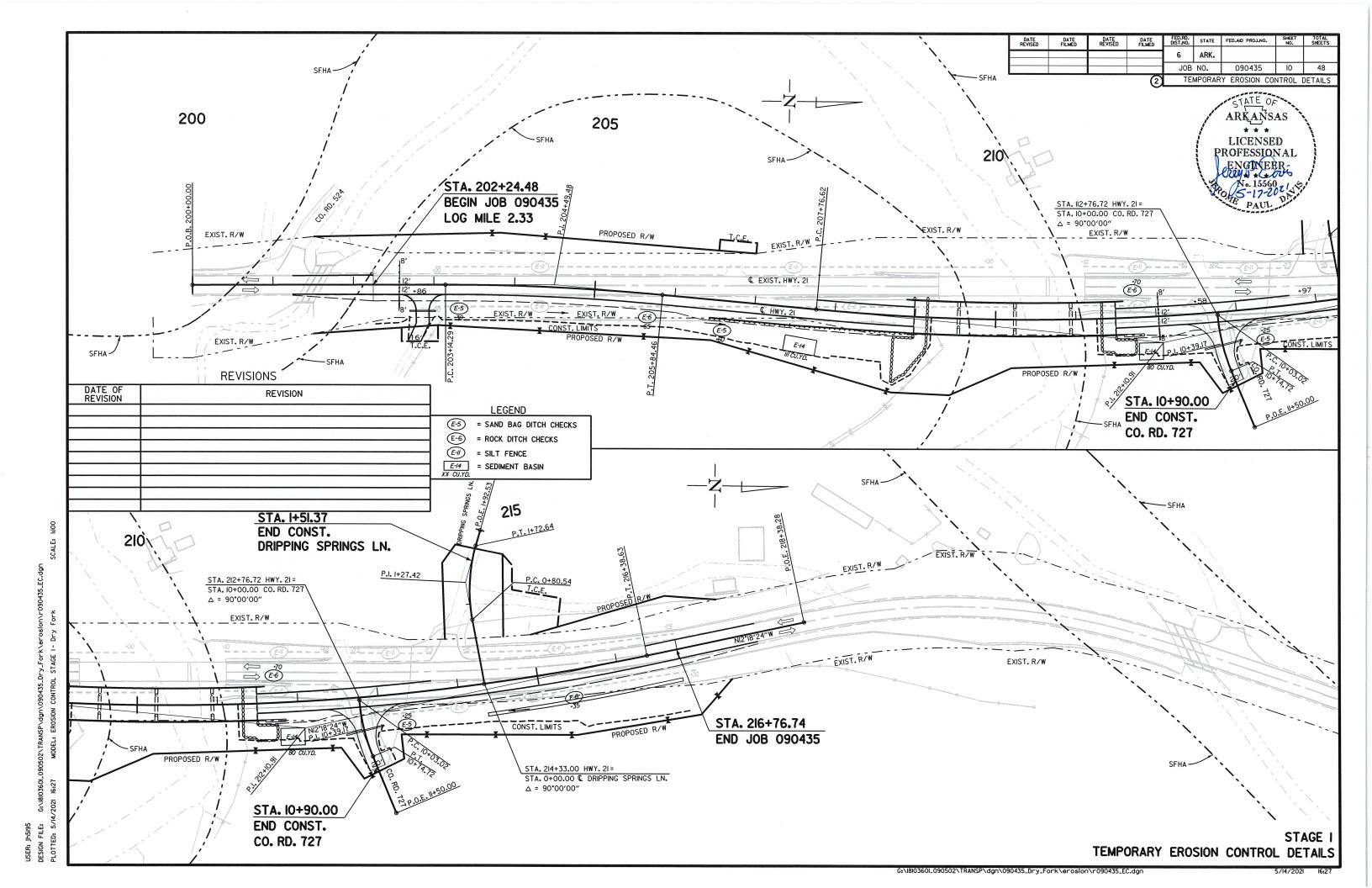
 SCARIFICATION OF THE EXISTING ASPHALT ROADWAY WILL BE REQUIRED

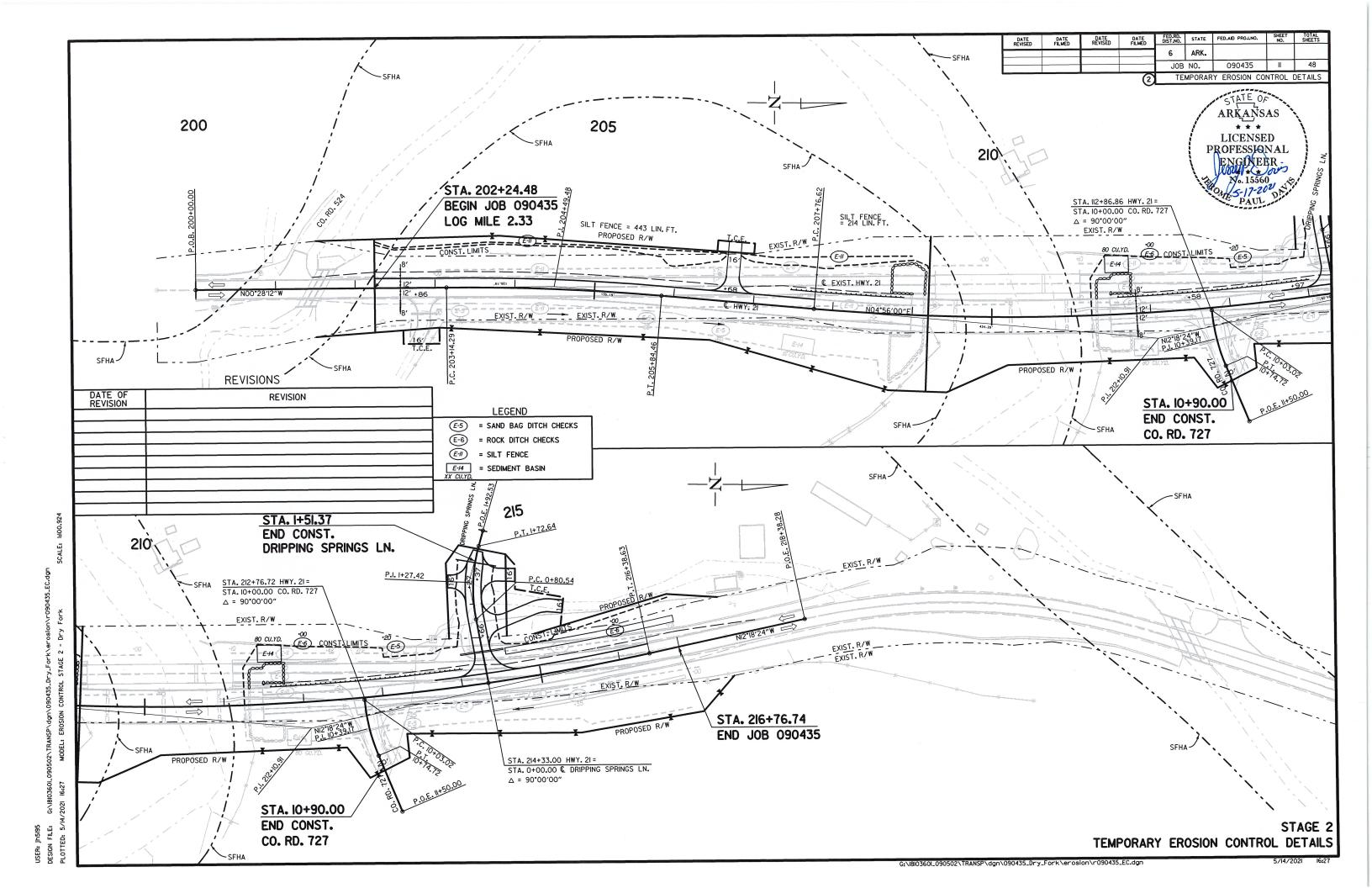
 AS STATED IN SECTION 210, SUBSECTION 210.09 OF THE STANDARD SPECIFICATIONS.

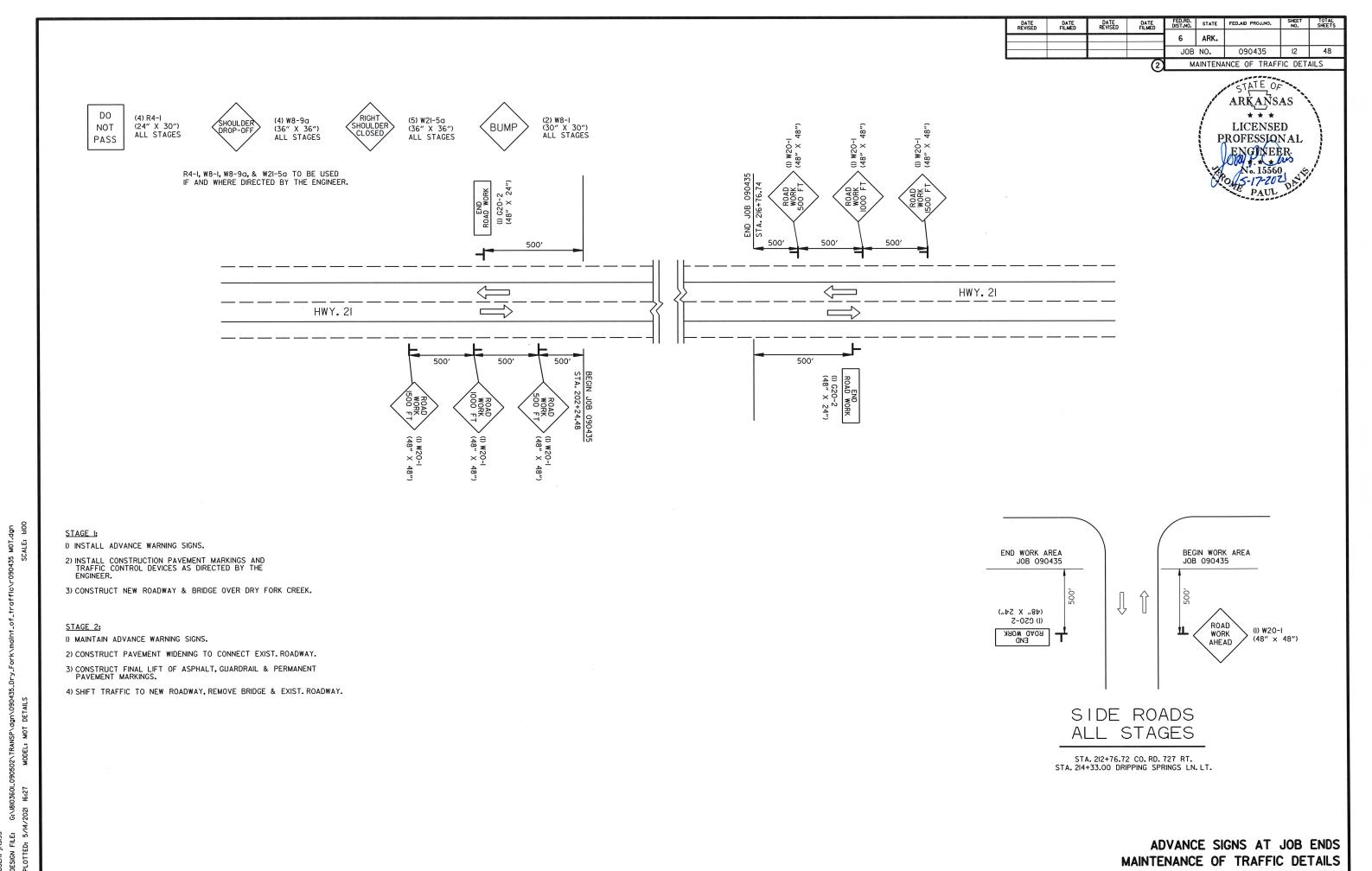
SPECIAL DETAILS

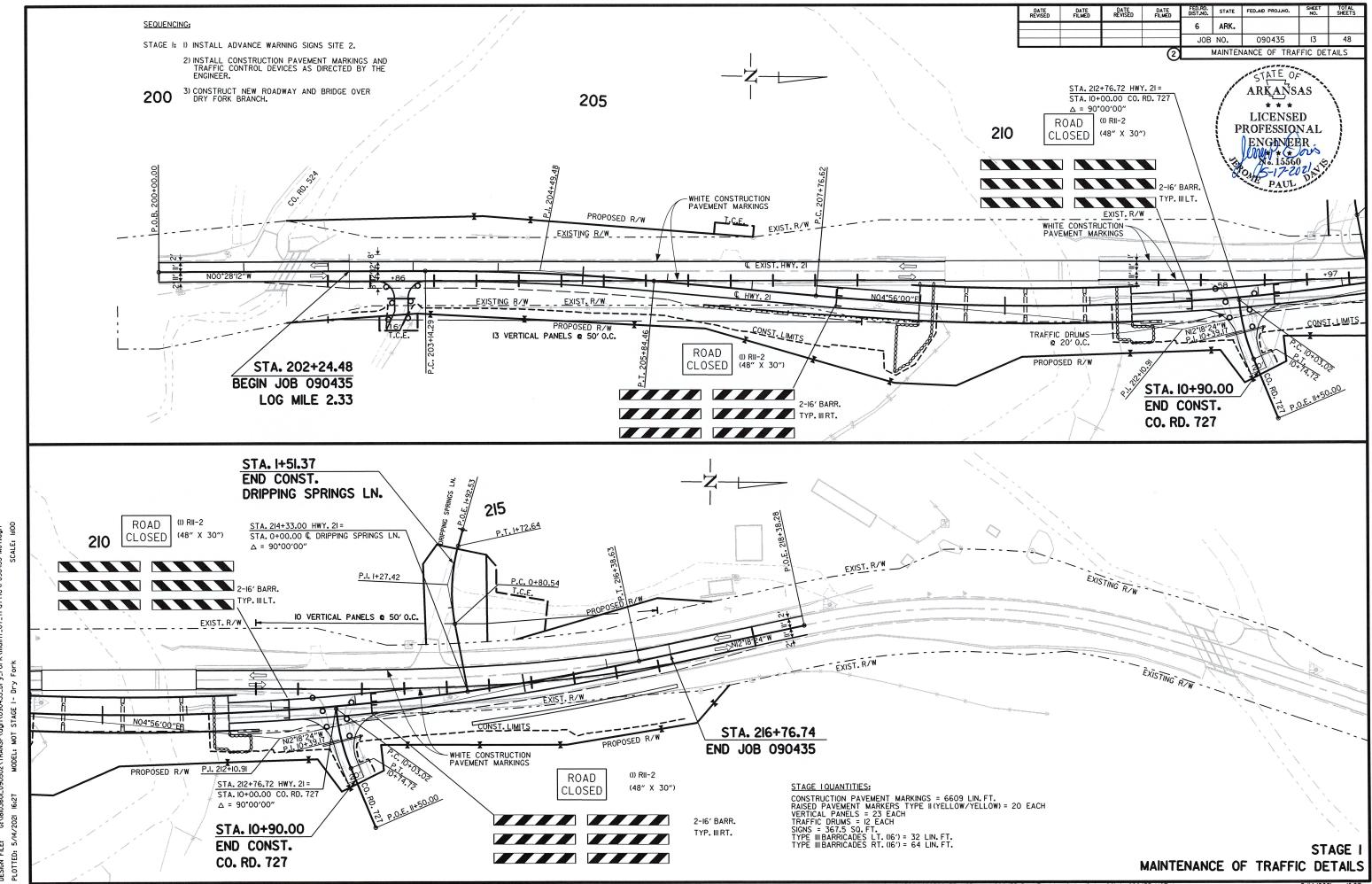


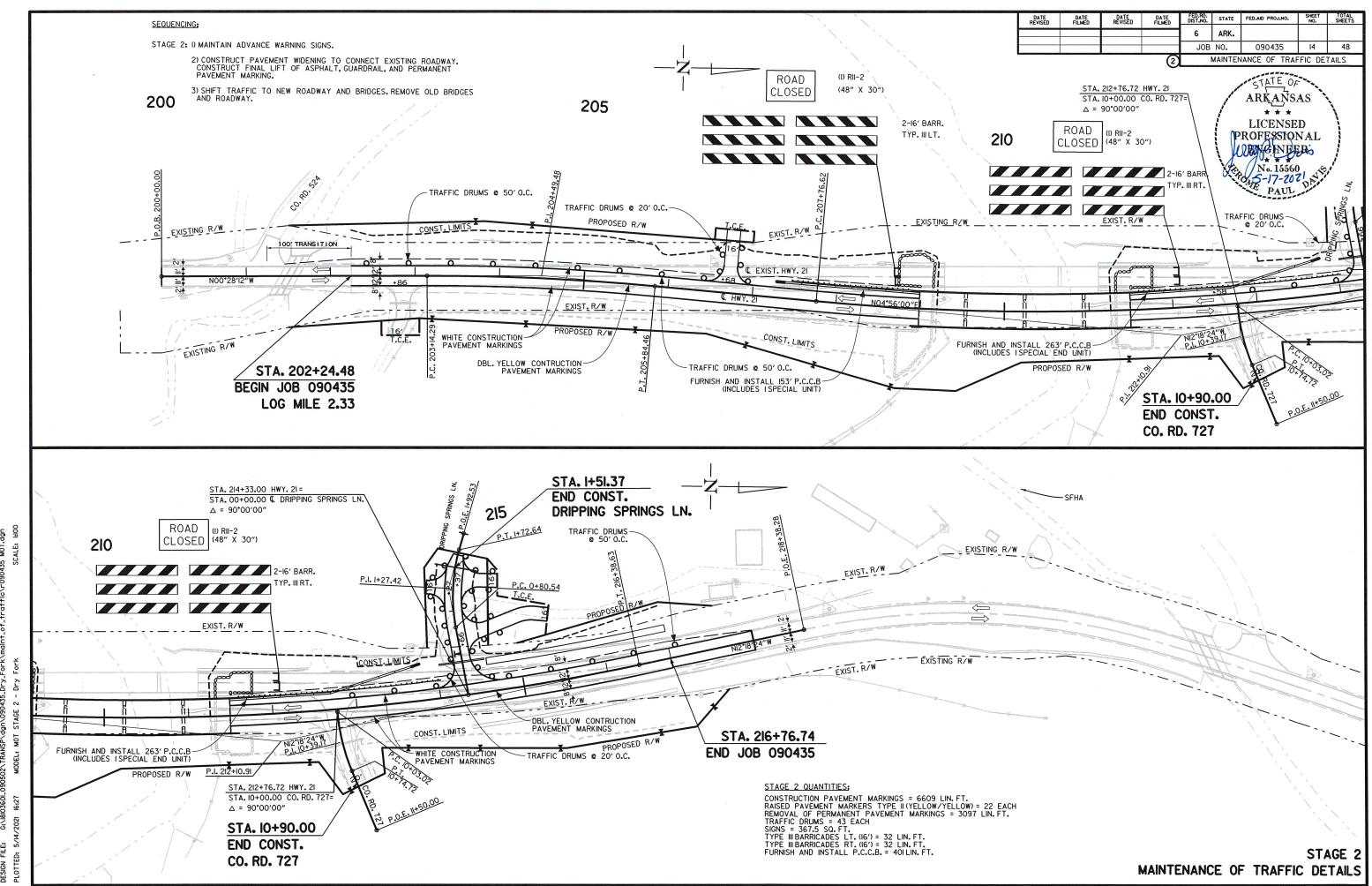












THERMOPLASTIC PAVEMENT MARKING: WHITE (6") = 3105 LIN.FT.
YELLOW (6") = 3305 LIN.FT.

RAISED PAVEMENT MARKERS:

TYPE II (YELLOW/YELLOW) (80' O.C.) = 22 EACH

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB	NO.	090435	15	48

PERMANENT PAVEMENT MARKING DETAILS

ARKANSAS

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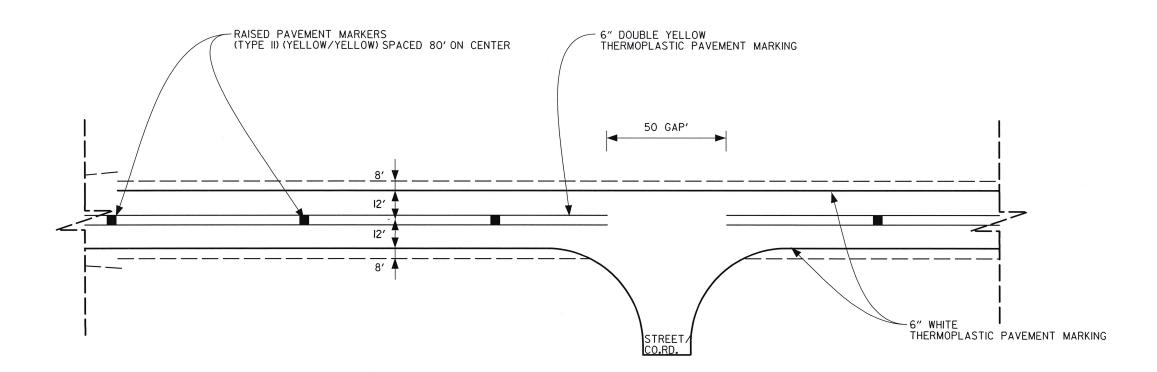
PROFESSIONAL

ENGINEER

No. 15560

PAUL

PAUL



TYPICAL 2-LANE PERMANENT PAVEMENT MARKING LAYOUT

* THE 6" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

PERMANENT PAVEMENT MARKING DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	DIST.NO.	STATE	FED.AID PROJ.NO.	NO.	SHEETS
				6	ARK.			
				JOB	NO.	090435	16	48
			(2)			QUANTITIES		

ARKANSAS

LICENSED **PROFESSIONAL**

ADVANCE WARNING SIGNS AND DEVICES

SIGN NUMBER	DESCRIPTION	SIGN SIZE	STAGE 1	STAGE 2	MAXIMUM NUMBER REQUIRED	TOTAL SIGN	S REQUIRED	VERTICAL PANELS	TRAFFIC DRUMS		ES (TYPE III)	FURNISHING & INSTALLING PRECAST CONC. BARRIER
			LIN. FT.	FACIL	KEQUIKED	NO.	SQ. FT.	EA	CII	RIGHT	LEFT	
	DOAD WORK 4500 FT							EA	СН		LIN. F	1.
W20-1	ROAD WORK 1500 FT.	48"x48"	2	2	2	2	32.0					
W20-1	ROAD WORK 1000 FT.	48"x48"	2	2	2	2	32.0					
W20-1	ROAD WORK 500 FT.	48"x48"	2	2	2	2	32.0					
W20-1	ROAD WORK AHEAD	48"x48"	2	2	2	2	32.0					
G20-2	END ROAD WORK	48"x24"	4	4	4	4	32.0					
R11-2	ROAD CLOSED	48"x30"	3	2	3	3	30.0					
R4-1	DO NOT PASS	24"x30"	4	4	4	4	20.0					
W21-5a	RIGHT SHOULDER CLOSED	36"x36"	5	5	5	5	45.0					
W8-1	BUMP	30"x30"	2	2	2	2	12.5					
W8-9a	SHOULDER DROP-OFF	36"X36"	4	4	4	4	36.0					
	VERTICAL PANELS		23		23			23				
	TRAFFIC DRUMS		12	43	43				43			
	TYPE III BARRICADE-RT. (16')		4	2	4					64		
	TYPE III BARRICADE-LT. (16')		2	2	2						32	
	FURNISHING AND INSTALLING PRECAST CONCRETE BARRIER			416	416							416
TOTALS:							303.5	23	43	64	32	416

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS

DESCRIPTION	STAGE 1	STAGE 2	END OF JOB	REMOVAL OF PERMANENT PAVEMENT MARKINGS	PERMANENT CONSTRUCTION PAVEMENT PAVEMENT MARKINGS		THERMOPLASTIC PAVEMENT MARKING 6"	
						(YELLOW/YELLOW)	WHITE	YELLOW
		LIN. FT EACI	Н		LIN. FT.		LIN. FT.	
REMOVAL OF PERMANENT PAVEMENT MARKINGS		3097		3097				
CONSTRUCTION PAVEMENT MARKINGS	6609	6609			13218			
RAISED PAVEMENT MARKERS TYPE II (YELLOW/YELLOW)	22	22	22			66		
THERMOPLASTIC PAVEMENT MARKING WHITE (6")			4600				4600	
THERMOPLASTIC PAVEMENT MARKING YELLOW (6")			4400					4400
TOTALS:				3097	13218	66	4600	4400

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

NOTE: THE 6" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

CLEARING AND GRUBBING

STATION	STATION	LOCATION	CLEARING	GRUBBING
			STA	TION
202+24	212+50	HWY. 21	11	11
214+70	215+25	HWY. 21	1	1
TOTALS:			12	12

REMOVAL AND DISPOSAL OF CULVERTS

STATION	DESCRIPTION	PIPE CULVERTS EACH
212+58	REMOVE 14"X28' C.M. PIPE CULVERT	1
214+33	REMOVE 18"X34" C.M. PIPE CULVERT	1
215+44	REMOVE 16"X20' C.M. PIPE CULVERT	1
10+03	REMOVE 18"X36' C.M. PIPE CULVERT CO. RD. 727	1
TOTAL:		4

NOTE: QUANTITIES SHOWN ABOVE SHALL INCLUDE REMOVAL & DISPOSAL OF ALL HEADWALLS AND FLARED END SECTIONS IF APPLICABLE.

REMOVAL AND DISPOSAL OF ITEMS

	KLINO	AL AND DISPOSAL OF ITEMS	
STATION	STATION	LOCATION	GUARDRAIL
			LIN. FT.
207+24	209+28	HWY. 21 - RT.	204
208+46	209+26	HWY. 21 - LT	79
211+13	211+91	HWY. 21 - RT.	78
211+13	212+44	HWY. 21 - LT	128
TOTAL:			489

NOTE: THE QUANTITY SHOWN ABOVE FOR THE REMOVAL AND DISPOSAL OF GUARDRAIL SHALL INCLUDE THE REMOVAL AND DISPOSAL OF ALL GUARDRAIL TERMINALS AND TERMINAL ANCHOR POSTS.

REMOVAL AND DISPOSAL OF FENCE

	REMOVAL AND DISPOSAL OF FENCE				
STATION	STATION	LOCATION	FENCE		
			LIN. FT.		
203+05	209+36	HWY. 21 - RT.	726		
203+69	204+37	HWY. 21 - LT.	70		
211+26	212+83	HWY. 21 - RT.	269		
212+93	217+37	HWY. 21 - RT.	520		
TOTAL:			1585		

CONCRETE DITCH PAVING

	CONCRETE DITCH PAVING						
			LENGTH	"W"	CONC. DITCH PAVING	SOLID	WATER
STATION	STATION	LOCATION	LENGIH	VV	(TYPE B)	SODDING	WATER
			LIN.FT. FEET	FEET	SQ. YD.	SQ. YD.	M. GAL.
214+60.00	216+77.00	HWY. 21 - LT.	217.00	8.00	192.89	96.44	1.22
214+33.00	216+77.00	HWY. 21 - RT.	244.00	4.00	108.44	108.44	1.37
TOTALS:					301.33	204.88	2.59

MAILBOXES MAILBOXES MAILBOX SUPPORT LOCATION (SINGLE) ENTIRE PROJECT TOTALS:

STATE OF ARKANSAS LICENSED PROFESSIONAL ENGINEER WWW - + 1005 No. 15560 On 5-17-2021

BASIS OF ESTIMATE:

WATER..

.12.6 GAL. / SQ. YD. OF SOLID SODDING.

FROSION CONTROL

				PERMAN	IENT EROSIO	CONTROL					TEMP	ORARY EROSIC	ON CONTROL			
STATION	STATION	LOCATION	SEEDING	LIME	MULCH COVER	WATER	SECOND SEEDING	TEMPORARY SEEDING	MULCH COVER	WATER	SAND BAG DITCH CHECKS	ROCK DITCH CHECKS	SILT FENCE	SEDIMENT BASIN	OBLITERATION OF SEDIMENT BASIN	*SEDIMENT REMOVAL & DISPOSAL
							APPLICATION				(E-5)	(E-6)	(E-11)	(E-14)	DASIN	DISPUSAL
			ACRE	TON	ACRE	M.GAL.	ACRE	ACRE	ACRE	M.GAL.	BAG	CU.YD.	LIN. FT.	CU.YD.	CU.YD.	CU. YD.
ENTIRE	PROJECT	CLEARING AND GRUBBING						1.00	1.00	20.4			2440			90
ENTIRE	PROJECT	STAGE 1	1.28	2.56	1.28	130.6	1.28	0.90	0.90	18.4	66	9		191	191	197
ENTIRE	PROJECT	STAGE 2	1.48	2.96	1.48	151.0	1.48	1.00	1.00	20.4	22	6	657	80	80	107
*ENTIRE PRO	JECT TO BE U	JSED IF AND WHERE DIRECTED BY THE ENGINEER.	1.00	2.00	1.00	102.0	1.00	0.50	0.50	10.2	22	9	150	50	50	56
TOTALS:			3.76	7.52	3.76	383.6	3.76	3.40	3.40	69.4	110	24	3247	321	321	450

BASIS OF ESTIMATE:

..2 TONS / ACRE OF SEEDING LIME .

.102.0 M.G. / ACRE OF SEEDING WATER...

WATER... ...20.4 M.G. / ACRE OF TEMPORARY SEEDING

SAND BAG DITCH CHECKS.......22 BAGS / LOCATION ROCK DITCH CHECKS... ...3 CU.YD./LOCATION

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION

*QUANTITIES ESTIMATED.

SEE SECTION 104.03 OF THE STD. SPECS.

FENCING

			WIRE	FENCE
STATION	STATION	LOCATION	(TYPE D)	(TYPE D-1)
			LIN	. FT.
203+05	208+83	HWY. 21 - RT.		581
203+69	204+36	HWY. 21 - LT.	69	
211+36	212+83	HWY. 21 - RT.	175	
212+93	217+36	HWY. 21 - RT.	479	
TOTALS:			723	581

GUARDRAII

STATION	STATION	LOCATION	GUARDRAIL (TYPE A)	THRIE BEAM GUARDRAIL TERMINAL	GUARDRAIL TERMINAL (TYPE 2)	BRIDGE END TERMINAL
			LIN. FT.		EACH	
207+45.35	208+89.10	LT. SIDE	75	1	1	
206+45.35	208+89.10	RT. SIDE	175	1	1	
211+58.83	214+02.58	LT. SIDE	175	1	1	
211+58.83		RT. SIDE				1
TOTALS:			425	3	3	1

BENCH MARKS

STATION	LOCATION	BENCH MARKS
		EACH
208+98.50	HWY. 21 BRIDGE END	1
TOTAL:		1

NOTE: SHOWN FOR INFORMATION ONLY. BENCH MARKS SHALL BE FURNISHED AND PLACED BY STATE FORCES.

EROSION CONTROL MATTING

STATION	STATION	LOCATION	LENGTH	CLASS 3
			LIN. FT.	SQ. YD.
211+49.50	213+00.00	HWY. 21 - RT.	150.50	133.78
211+95.00	214+00.00	HWY. 21 - LT.	205.00	182.22
TOTAL:				316.00

NOTE: AVERAGE WIDTH = 8'-0"

ARK. 6 JOB NO. 090435 18 48 QUANTITIES COLD MILLING ASPHALT PAVEMENT TATE OF

DATE

DATE REVISED

COLD WILLING ASPHALT PAVEWENT							
STATION	STATION	LOCATION	AVG. WIDTH	COLD MILLING ASPHALT PAVEMENT			
			FEET	SQ. YD.			
201+24.48	202+24.48	MAIN LANES	22.00	244.44			
216+76.74	217+76.74	MAIN LANES	22.00	244.44			
TOTAL:				488.88			

NOTE: COORDINATE COLD MILLING STOCKPILE LOCATIONS WITH DISTRICT ENGINEER. STOCKPILE LOCATIONS SHALL BE NO FURTHER THAN FIVE MILES FROM THE JOB SITE.

ASPHALT CONCRETE PATCHING FOR

MAINTENANCE OF TRAFFIC					
LOCATION	TON	TACK COAT			
	1	GALLON			
ENTIRE PROJECT - TO BE USED IF AND WHERE	7	14			
DIRECTED BY THE ENGINEER					
TOTALS:	7	14			

BASIS OF ESTIMATE:

ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC...25 TON/MILE TACK COAT FOR MAINTENANCE OF TRAFFIC..

ACHM PATCHING OF EXISTING ROADWAY

ACTINITATORING OF EXICTING NOP	DITAI
DESCRIPTION	TON
ENTIRE PROJECT - TO BE USED IF AND WHERE	50
DIRECTED BY THE ENGINEER	
TOTAL:	50

NOTE: QUANTITY ESTIMATED.

SEE SECTION 104.03 OF THE STD. SPECS.

COIL CTABILIZATION

DATE

FED.RD. DIST.NO. STATE

ARĶAŅSAS * * *

LICENSED

PROFESSIONAL

ENGINEER

		SOIL STABILIZATION	
			SOIL
STATION	STATION	LOCATION / DESCRIPTION	STABILIZATION
			TON
ENTIRE	PROJECT	TO BE USED IF AND WHERE	50
		DIRECTED BY THE ENGINEER	
TOTAL:			50

QUANTITY ESTIMATED.

SEE SECTION 104.03 OF THE STD. SPECS.

4" PIPE UNDERDRAIN

EARTHWORK

APPROACH GUTTERS AND SLABS

LOCATION / DESCRIPTION

UNCLASSIFIED COMPACTED

EXCAVATION EMBANKMENT

1193

170

49

7691

REINFORCING AGGREGATE

STEEL-RDWY. BASE CRS.

(CLASS 7)

TON

34.07

34.07

68.14

(GR. 60)

POUND

801 5775

801

801

5775

801

14754

CU. YD.

SLABS

CU.YD.

49.15

49.15

98.30

2473

2955

130

1721

7279

APPROACH GUTTER APPROACH

(TYPE SPECIAL)

CU.YD.

14.14

14.14

14.14

14.14

56.56

			T THE CHELICUIT		
	STATION	STATION	LOCATIONS	4" PIPE UNDERDRAINS	UNDERDRAIN OUTLET PROTECTORS
				LIN. FT.	EACH
*	ENTIRE PRO	OJECT TO B	E USED IF AND	1000	4
	WHERE DIF	RECTED BY	THE ENGINEER		
	TOTALS:			1000	4
_ '	NOTE OLIA	NITITY COTIN	ATED		

* NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

STATION

ENTIRE

ENTIRE

STATION

211+49.50

211+49 50

TOTALS:

STATION

211+86.00

NOTE: USE T =8.5" FOR 8' SHOULDER.

208+62.00 208+98.50 RT. SIDE APPROACH GUTTER

211+49.50 211+86.00 RT. SIDE APPROACH GUTTER

211+86.00 APPROACH SLAB (TYPE C1)

208+62.00 208+98.50

208+62.00 208+98.50

STATION

PROJECT

PROJECT STAGE 1-MAIN LANES

PROJECT BRIDGE EXCAVATION

CO. RD. 727

LOCATION

LT. SIDE APPROACH GUTTER

APPROACH SLAB (TYPE C1)

LT. SIDE APPROACH GUTTER

PROJECT APPROACHES

STAGE 2-MAIN LANES

NOTE: EARTHWORK QUANTITIES SHOWN ABOVE SHALL BE PAID AS PLAN QUANTITY.

SELECTED PIPE BEDDING

LOCATION	SELECTED PIPE BEDDING
	CU.YD.
ENTIRE PROJECT TO BE USED IF	
AND WHERE DIRECTED BY THE	25
ENGINEER	
TOTAL:	25

NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

DRIVEWAYS & TURNOUTS ACHM SURFACE AGGREGATE SIDE DRAINS WIDTH COURSE (1/2") 220 LBS. BASE COURSE STATION LOCATION STANDARD DRAWINGS PER SQ. YD. (PG 64-22) (CLASS 7) FEET SQ. YD. TON LIN. FT. TON 202+86 HWY. 21 - RT. 16 122.18 13 44 49 89 32 PCC-1, PCM-1, PCP-1, PCP-2, PCP-3 206+68 HWY. 21 - LT 16 131.08 14.42 53.52 212+77 HWY. 21 - RT. 260.74 28.68 106.47 PCC-1, PCM-1, PCP-1, PCP-2, PCP-3 214+33 HWY. 21 - LT 353.49 PCC-1, PCM-1, PCP-1, PCP-2, PCP-3 38.88 20 144 34 54 0+66 DRIPPING SPRINGS LN. - RT. 16 203.73 22.41 83.19 DRIPPING SPRINGS LN. - LT. 1+27 16 54.07 5.95 22.08 1+37 DRIPPING SPRINGS LN. - RT. 16 92.76 10.20 37.88 ENTIRE PROJECT TEMPORARY DRIVES 35.00 TOTALS: 1218.05 133.98 532.37 134

BASIS OF ESTIMATE ACHM SURFACE COURSE (1/2").... ...94.5% MIN. AGGR... .5.5% ASPHALTBINDER MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

* QUANTITY ESTIMATED SEE SECTION 104.03 OF THE STD. SPECS. TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

DATE REVISED

STATE OF ARKANSAS * * * LICENSED PROFESSIONAL ENGINEER

48

19

BASE AND SURFACING

				AGGREGA COURSE (ГАСК СОАТ				ACH	HM BINDE	R COURSE	(1")				ACHM SUR	FACE COU	IRSE (1/2")			
STATION	STATION	LOCATION	LENGTH	TON /			L. PER SQ	YD.)		L. PER SC	Q. YD.)	TOTAL	AVG. WID.		POUND /	PG 64-22	AVG. WID.		POUND /	PG 64-22	AVG. WID.		POUND /	PG 64-22	TOTAL
			FEET	STATION	TON	TOTAL WID.	SQ.YD.	GALLON	TOTAL WID. FEET	SQ.YD.	GALLON	GALLONS	FEET	SQ.YD.	SQ.YD.	TON	FEET	SQ.YD.	SQ.YD.	TON	FEET	SQ.YD.	SQ.YD.	TON	PG 64-22 TON
MAIN	LANES							l		L						10.0		LL		1		L			
201+24.48	202+24.48	HWY. 21 TRANSITION	100.00	181.00	181.00				22.00	244.44	41.55	41.55									26.00	288.89	220.00	31.78	31.78
202+48.48	207+09.97	HWY. 21 NOTCH AND WIDEN	461.49	230.00	1061.43	23.80	1220.38	61.02				61.02	12.11	620.96	495.00	153.69	11.69	599.42	220.00	65.94	28.00	1435.75	220.00	157.93	223.87
207+09.97	208+62.00	HWY. 21 FULL DEPTH	152.03	282.00	428.72	48.77	823.83	41.19	-			41.19	24.52	414.20	495.00	102.51	24.25	409.64	220.00	45.06	28.00	472.98	220.00	52.03	97.09
211+86.00	212+67.27	HWY. 21 FULL DEPTH	81.27	282.00	229.18	48.77	440.39	22.02				22.02	24.52	221.42	495.00	54.80	24.25	218.98	220.00	24.09	28.00	252.84	220.00	27.81	51.90
212+67.27	216+76.74	HWY. 21 NOTCH AND WIDEN	409.47	248.25	1016.51	30.60	1392.20	69.61				69.61	16.62	756.15	495.00	187.15	13.98	636.04	220.00	69.96	28.00	1273.91	220.00	140.13	210.09
216+76.74	217+76.74	HWY. 21 TRANSITION	100.00	181.00	181.00				22.00	244.44	41.55	41.55									26.00	288.89	220.00	31.78	31.78
ADDI	TIONAL FOR	GUARDRAIL WIDENING																							-
206+02.44	208+98.50	HWY. 21 RT.	296.06	40.25	119.16																10.89	358.23	220.00	39.41	39.41
206+84.85	208+98.50	HWY. 21 LT.	213.65	37.00	79.05																10.46	248.31	220.00	27.31	27.31
211+49.50	212+19.08	HWY. 21 LT.	69.58	49.50	34.44	'														_	13.74	106.23	220.00	11.69	11.69
211+49.50	214+56.21	HWY. 21 RT.	306.71	39.25	120.38																10.81	368.39	220.00	40.52	40.52
ADD	TIONAL FOR	LEVELING																							
202+48.48	207+09.97	HWY. 21 NOTCH AND WIDEN	461.49						22.00	1128.09	191.78	191.78	22.00	1128.09	550.00	310.22	22.00	1128.09	220.00	124.09					124.09
212+67.27	216+76.74	HWY. 21 NOTCH AND WIDEN	409.47						22.00	1000.93	170.16	170.16	22.00	1000.93	330.00	165.15	22.00	1000.93	220.00	110.10					110.10
ADDI	TIONAL FOR	SUPERELEVATION																							
202+24.38	204+49.38	HWY. 21 BEGIN SUPER	225.00	31.25	70.31																				
204+49.38	204+55.54	HWY. 21 MAX SUPER	6.16	36.00	2.22																				
204+55.54	206+80.54	HWY. 21 END SUPER	225.00	23.00	51.75														>						
206+80.55	209+80.55	HWY. 21 BEGIN SUPER	300.00	41.00	123.00																				
209+80.55	213+75.16	HWY. 21 MAX SUPER	394.61	61.00	240.71																				
213+75.16	214+25.16	HWY. 21 END SUPER	50.00	41.25	20.63																				
TOTALS:					3959.49		3876.80	193.84		2617.90	445.04	638.88		4141.75		973.52		3993.10		439.24		5094.42		560.39	999.63

BASIS OF ESTIMATE: ACHM SURFACE COURSE (1/2")..... ACHM BINDER COURSE (1")......

..94.5% MIN. AGGR.....5.5% ASPHALT BINDER ...95.6% MIN. AGGR......4.4% ASPHALT BINDER

MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

TACK COAT QUANTITIES WERE CALCULATED USING THE EMULSIFIED ASPHALT RATES. REFER TO SS-400-1 FOR THE RESIDUAL ASPHALT APPLICATION RATES.

DATE REVISED	DATE	DATE REVISED	DATE	FED.RO. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB	NO.	090435	20	48
		*		07526		BRIDGE OLIANTI	TIES	63998

SCHEDULE OF BRIDGE QUANTITIES - JOB NO. 090435

			ITEM NO.	205	801	SP, SS, & 802	SP, SS & 802	SP & 803	SS & 804	SS & 804	SS & 805 (I)	SS & 805	SP, SS, & 807	SS & 808	812	SS & 8I6	SS & 8I6	SP JOB 090435	SP JOB 090435	SP JOB 090435	SP J0B 090435	SP JOB 090435
BRIDGE NO.	NAME PLATE TITLE	UNIT OF STRUCTURE	ITEM	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO)	UNCLASSIFIED EXCAVATION FOR STRUCTURES- BRIDGE	CLASS S CONCRETE -BRIDGE	CLASS S (AE) CONCRETE -BRIDGE	CLASS 2 PROTECTIVE SURFACE TREATMENT	REINFORCING STEEL - BRIDGE (GRADE 60)	EPOXY COATED REINFORCING STEEL (GRADE 60)	STEEL PILING (HP 12X53)	PREBORING	STRUCTURAL STEEL IN BEAM SPANS (A709, GR. 50W)	ELASTOMERIC BEARINGS	BRIDGE NAME PLATE (TYPE D)	FILTER BLANKET	DUMPED RIPRAP	DRILLED SHAFT (48" DIA.)	PERMANENT STEEL CASING (54" DIA.)	CROSSHOLE SONIC LOGGING (48" DIA.)	CORING DRILLED SHAFT	SHORING (SITE NO)
			3007	LUMP SUM	CU. YD.	CU. YD.	CU. YD.	SQ. YD.	LB.	LB.	LIN. FT.	LIN. FT.	LB.	CU. IN.	EACH	SO. YD.	CU. YD.	LIN. FT.	LIN. FT.	EACH	LIN. FT.	LUMP SUM
		BENT NO. I BENT NO. 2				17.25 35.69			1,237	293	160	148		2,986		404	216	60	40	2	30	
	×	BENT NO. 3				38.77			14,292					2,986				58	38	2	29	
,,	CREE	BENT NO. 4				35.24		,	11,604					2,986				38		2	19	
07526	HWY. 21 OVER FORK C	BENT NO. 5			44	17.25			1,237	293	90	78				305	162					
	_	250'-0" INTEGRAL CONTINUOUS W-B	EAM UNIT				358.80	1,337.2		96,534			256,820		1							
		SITE NO. I (EX. BR. NO. 03308)		1	-																	1
		TOTALS FOR JOB NO. 090435		ĵ.	44	144.20	358.80	1,337.2	41,980	.97,120	250	226	256,820	8,958	I	709	378	156	78	6	② 78	I

① All piling shall be ASTM A709, Grade 50. Steel piling (Gr. 50) shall have approved driving points which shall not be paid for directly, but shall be considered subsidiary to the Item "Steel Piling (HP 12x53)." All piles shall conform to Std. Dwg. No. 55020.

② Quantity shown is for estimating and bidding purposed only. Actual quantities, if any, will be determined in the field.

REGISTERED PROFESSIONAL ENGINEER No. 11856

SCHEDULE OF BRIDGE QUANTITIES DRY FORK STR. & APPRS. (S) CARROLL COUNTY

ROUTE 2I SEC. 5

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

 DRAWN BY:
 LDG
 DATE:
 09-10-19
 FILENAME:
 b090435_ql.dgn

 CHECKED BY:
 CAW
 DATE:
 02-18-21
 SCALE:
 NO SCALE

DESIGNED BY: LDG DATE: 08-05-19 BRIDGE NO. 07526

DRAWING NO. 63998

G:\I8I0360I_090502\TRANSP\dgn\bridge\b090435_ql.dgn

DATE REVISED DATE FILMED FED.RD. STATE FED.AID PROJ.NO. DATE FILMED 6 ARK. JOB NO. 090435 SUMMARY OF QUANTITIES AND REVISIONS

> STATE OF ARKANSAS LICENSED PROFESSIONAL ENGINEER ON

SUMMARY OF QUANTITIES (BOX 1 OF 2)

ITEM NUMBER	ITEM	QUANTITY	UNIT
SP & 201	CLEARING	12	STATION
201	GRUBBING	12	STATION
202	REMOVAL AND DISPOSAL OF FENCE	1585	LIN. FT.
202	REMOVAL AND DISPOSAL OF PIPE CULVERTS	4	EACH
202	REMOVAL AND DISPOSAL OF GUARDRAIL	489	LIN. FT.
SP, SS, & 210	UNCLASSIFIED EXCAVATION	7279	CU. YD.
SP& 210	COMPACTED EMBANKMENT	7691	CU. YD.
SP & 210	SOIL STABILIZATION	50	TON
SP, SS, & 303	AGGREGATE BASE COURSE (CLASS 7)	4560	TON
SS & 401	TACK COAT	653	GAL.
SP, SS, & 406	MINERAL AGGREGATE IN ACHM BINDER COURSE (1")	931	TON
SP, SS, & 406	ASPHALT BINDER (PG 64-22) IN ACHM BINDER COURSE (1")	43	TON
SP, SS, & 407	MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2")	1072	TON
SP, SS, & 407	ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSÉ (1/2")	62	TON
SP & 412	COLD MILLING ASPHALT PAVEMENT	489	SQ. YD.
SP, SS, & 414	ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC	7	TON
SP, SS, & 415	ACHM PATCHING OF EXISTING ROADWAY	50	TON
SP, SS, & 504	APPROACH SLABS	98.30	CU. YD.
SP, SS, & 504	APPROACH GUTTERS	56.56	CU. YD.
601	MOBILIZATION	1.00	LUMP SU
SP & 602	FURNISHING FIELD OFFICE	1	EACH
SS & 603	MAINTENANCE OF TRAFFIC	1.00	LUMP SU
SS & 604	SIGNS	304	SQ. FT.
SS & 604	BARRICADES	96	LIN. FT.
SS & 604	TRAFFIC DRUMS	43	EACH
SS & 604	FURNISHING AND INSTALLING PRECAST CONCRETE BARRIER	416	LIN. FT.
604	CONSTRUCTION PAVEMENT MARKINGS	13218	LIN. FT.
604	REMOVAL OF PERMANENT PAVEMENT MARKINGS	3097	LIN. FT.
SS & 604	VERTICAL PANELS	23	EACH
SP, SS, & 605	CONCRETE DITCH PAVING (TYPE B)	301	SQ. YD.
SP, SS, & 606	18" SIDE DRAIN	134	LIN. FT.
SS & 606	SELECTED PIPE BEDDING	25	CU. YD.
SS & 611	4" PIPE UNDERDRAINS	1000	LIN. FT.
SS & 611	UNDERDRAIN OUTLET PROTECTORS	4	EACH
SS & 617	GUARDRAIL (TYPE A)	425	LIN. FT.
SS & 617	GUARDRAIL TERMINAL (TYPE 2)	3	EACH
SS & 617	THRIE BEAM GUARDRAIL TERMINAL	3	EACH
SS & 619	WIRE FENCE (TYPE D)	723	LIN. FT
SS & 619	WIRE FENCE (TYPE D-1)	581	LIN. FT.
620	LIME	8	TON
620	SEEDING	3.76	ACRE
SS & 620	MULCH COVER	7.16	ACRE
620	WATER	455.6	M. GAL
621	TEMPORARY SEEDING	3.40	ACRE
621	SILT FENCE	3247	LIN. FT.
621	SAND BAG DITCH CHECKS	110	BAG
621	SEDIMENT BASIN	321	CU. YD
621	OBLITERATION OF SEDIMENT BASIN	321	CU. YD
621	SEDIMENT REMOVAL AND DISPOSAL	450	CU. YD
621	ROCK DITCH CHECKS	24	CU. YD
623	SECOND SEEDING APPLICATION	3.76	ACRE
624	SOLID SODDING	205	SQ. YD
626	EROSION CONTROL MATTING (CLASS 3)	316	SQ. YD
635	ROADWAY CONSTRUCTION CONTROL	1.00	LUMP SU
637	MAILBOXES	2	EACH
637	MAILBOX SUPPORTS (SINGLE)	2	
			EACH LIN. FT
719	THERMOPLASTIC PAVEMENT MARKING WHITE (6")	4600	
719	THERMOPLASTIC PAVEMENT MARKING YELLOW (6")	4400	LIN. FT
721	RAISED PAVEMENT MARKERS (TYPE II)	66	EACH
SS & 734	BRIDGE END TERMINAL	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	EACH
SS & 804	REINFORCING STEEL-ROADWAY (GRADE 60)	14754	POUND

SUMMARY OF QUANTITIES (BOX 2 OF 2)

ITEM NUMBER	ITEM	QUANTITY	UNIT
	STRUCTURES OVER 20' SPAN		
205	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)	1.00	LUMP SUM
636	BRIDGE CONSTRUCTION CONTROL	1.00	LUMP SUM
801	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	44	CU. YD.
SP, SS, & 802	CLASS S CONCRETE-BRIDGE	144.20	CU. YD.
SP, SS, & 802	CLASS S(AE) CONCRETE-BRIDGE	358.80	CU. YD.
SP & 803	CLASS 2 PROTECTIVE SURFACE TREATMENT	1337.2	SQ. YD.
SS & 804	REINFORCING STEEL-BRIDGE (GRADE 60)	41980	POUND
SS & 804	EPOXY COATED REINFORCING STEEL (GRADE 60)	97120	POUND
SS & 805	STEEL PILING (HP 12X53)	250	LIN. FT.
SS & 805	PREBORING	226	LIN. FT.
SP, SS, & 807	STRUCTURAL STEEL IN BEAM SPANS (A709, GR. 50W)	256820	POUND
SS & 808	ELASTOMERIC BEARINGS	8958	CU. IN.
812	BRIDGE NAME PLATE (TYPE D)	1	EACH
SS & 816	FILTER BLANKET	709	SQ. YD.
SS & 816	DUMPED RIPRAP	378	CU. YD.
SP	DRILLED SHAFT (48" DIAMETER)	156	LIN. FT.
SP	PERMANENT STEEL CASING (54" DIAMETER)	78	LIN. FT.
SP	CROSSHOLE SONIC LOGGING (48" DIAMETER)	6	EACH
SP	CORING DRILLED SHAFT	78	LIN. FT.
SP	SHORING (SITE NO. 1)	1.00	LUMP SUM

REVISIONS

DATE	REVISION	SHEET NUMBER

FED.RD. STATE FED.AID PROJ.NO. DATE REVISED DATE NO. SHEETS 6 ARK. JOB NO. 090435 22 SURVEY CONTROL DETAILS

> STATE OF ARKAŅSAS * * * LICENSED **PROFESSIONAL** NENGINEER . erry 15560

SURVEY CONTROL COORDINATES

Project Name: s090435 Date: 3/3/2017

Coordinate System: ARKANSAS STATE PLANE - NORTH ZONE BASED ON GPS CONTROL,080038 - 080038A & 080039 - 080039A

PROJECTED TO GROUND.

Units: U.S. SURVEY FOOT

Point. Name	Northing	Easting	Elev	Feature	Description
1	670493. 2048	858373.7440		CTL	AHTD STD. MON. STAMPED PN: 1
2	671349.4335	858333.9104		CTL	AHTD STD. MON. STAMPED PN: 2
3	671619.0334	858373.4786	1324.405	CTL	AHTD STD. MON. STAMPED PN: 3
4	672549.8708	858255. 2892		CTL	AHTD STD. MON. STAMPED PN: 4
5	673123.5422	858329. 2119		CTL	AHTD STD. MON. STAMPED PN:5
6	673551.9301	858470.1636	1345.355	CTL	AHTD STD. MON. STAMPED PN:6
7	690045.0759	860896. 2766	1379. 243	CTL	AHTD STD. MON. STAMPED PN: 7
8	691136.9192	861036.0975	1351.596	CTL	AHTD STD. MON. STAMPED PN:8
9	691195.9896	860982.6813	1363.573	CTL	AHTD STD. MON. STAMPED PN: 9
10	691446.1516	861218.8056	1356. 118	CTL	AHTD STD. MON. STAMPED PN: 10
11	691821.4948	861106.7186	1365.696	CTL	AHTD STD. MON. STAMPED PN:11
12	692163.6579	861059.9766	1390.587	CTL	AHTD STD. MON. STAMPED PN: 12
13	692451.8123	860901.1081	1405.557	CTL	AHTD STD. MON. STAMPED PN: 13
14	692699.6987	860922.4169	1402.911	CTL	AHTD STD. MON. STAMPED PN:14
100	672101.8050	858365.1477	1335.314	GPS	AHTD GPS #080038
101	671417.2950	859787.7897	1374.397	GPS	AHTD GPS #080038A
102	689373. 9538	860864.0645	1387.942	GPS	AHTD GPS #080039
103	690781.4718	860901.0252	1369.955	GPS	AHTD GPS #080039A
997	660000.6594	816415.2512	1377. 195	BM	2ND ORDER NGS BM R 143
998	674342.9727	858616.5998	1379.912	BM	2ND ORDER NGS BM R 145
999	691397.5938	861095.6680	1355.006	ВМ	3RD ORDER NGS BM T 145 RESET

*Note - Rebar and Cap - Standard - 5/8" Rebar with 2" Aluminum Cap stamped *(standard markings common to all caps), or as indicated

(other markings indicated in the point description of the individual point). ALL DISTANCES ARE GROUND.

USE CAF = 1.0 FOR STAKEOUT FOR THIS PROJECT.
A PROJECT CAF OF .9999329738 HAS BEEN USED TO COMPUTE THE ABOVE GROUND COORDINATES.

THIS CAF IS INTENDED FOR USE WITHIN THE PROJECT LIMITS.

GRID DISTANCE = GROUND DISTANCE X CAF.

GRID COORDINATES ARE STORED UNDER FILE NAME s090435gi.CTL

HORIZONTAL DATUM: NAD 83 (2011)

VERTICAL DATUM: NAVD 88 POSITIONAL ACCURACY THIRD ORDER, UNLESS SPECIFIED OTHERWISE AT A SPECIFIC POINT.

REFERENCE POINTS (1500 SERIES) ARE TO BE USED TO ESTABLISH CONTROL IF THE PRIMARY CONTROL POINTS LISTED ABOVE HAVE BEEN DESTROYED. REFERENCE POINTS ARE NOT TO BE USED FOR VERTICAL CONTROL

BASIS OF BEARING: ARKANSAS STATE PLANE GRID BEARINGS - 0301-NORTH ZONE DETERMINED FROM GPS CONTROL POINTS: 880088-880088A CONVERGENCE ANGLE: 00 53 42.23 LEFT AT PN:3 LT:36-10-07.03N LG:093-32-17.45W GRID AZIMUTH = ASTRONOMICAL AZIMUTH - CONVERGENCE ANGLE.

DETERMINED FROM GPS CONTROL POINTS: 080039 - 080039A CONVERGENCE ANGLE: 00 53 25.49 LEFT AT PN:8 LT:36-13-20.41N LG:093-31-48.68W GRID AZIMUTH = ASTRONOMICAL AZIMUTH - CONVERGENCE ANGLE.

090502 CL - HIGHWAY 21 (SITE 2)

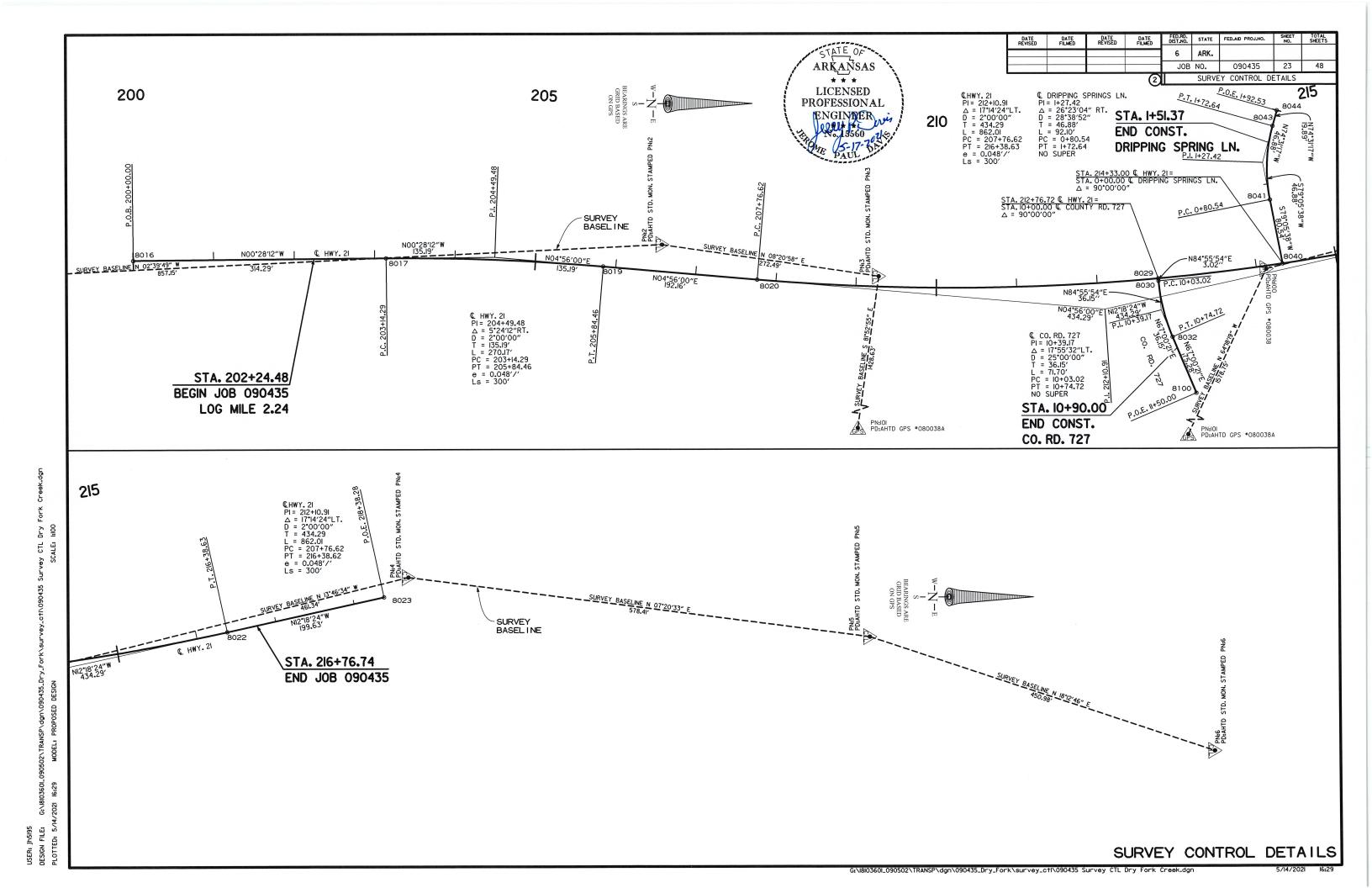
POINT NO.	TYPE	STATION	NORTHING	EASTING
8016	P.O.B.	200+00.00	670691.7529	858352.9242
8017	P.C.	203+14.29	671006.0367	858350.3461
8019	P.T.	205+84.46	671275.9014	858360.8629
8020	P.C.	207+76.62	671467.3524	858377.3885
8022	P.T.	216+38.63	672324.3364	858322.1698
8023	P.O.E.	218+38.28	672519.3900	858279.6171

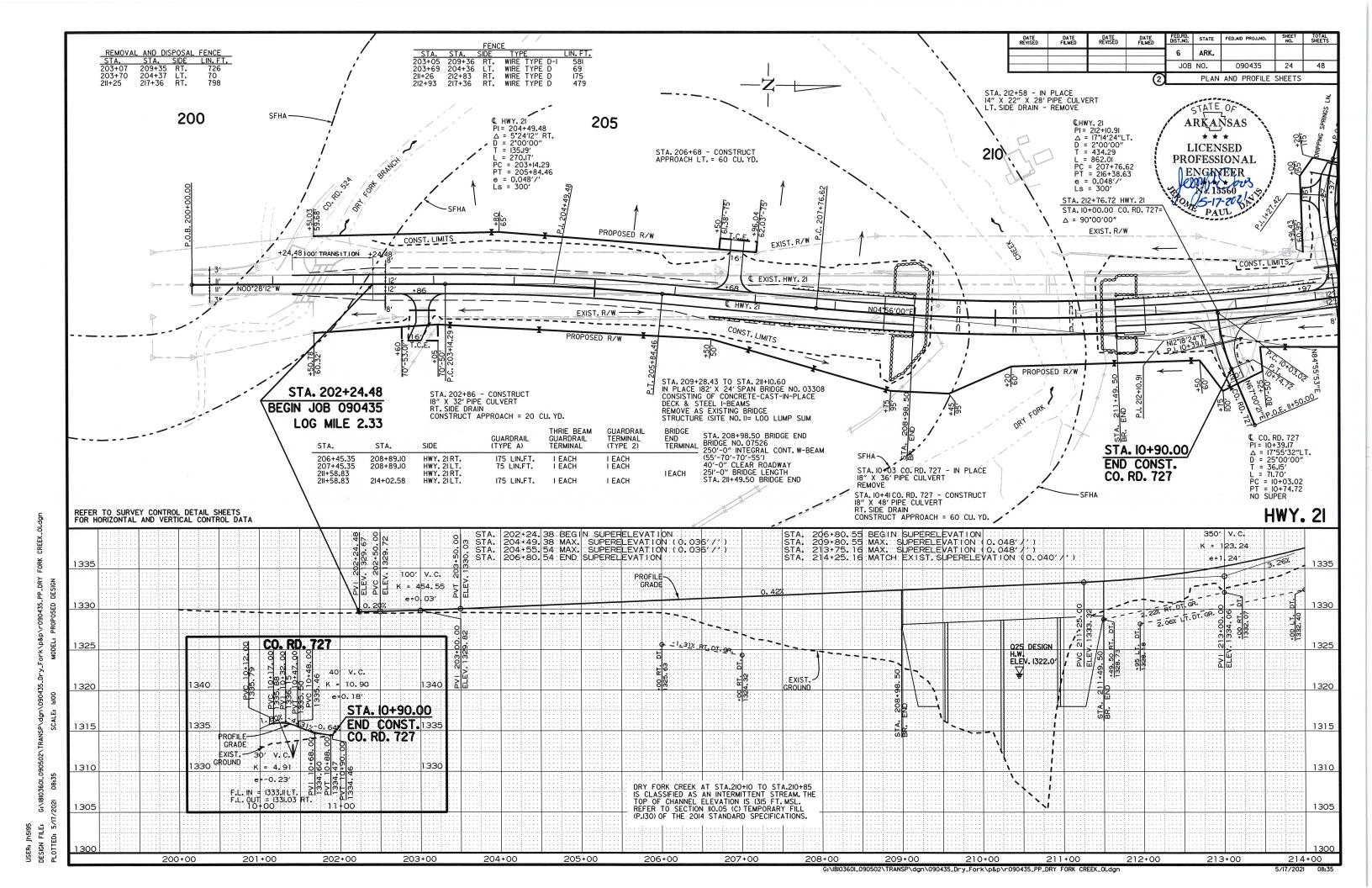
CO. RD. 727

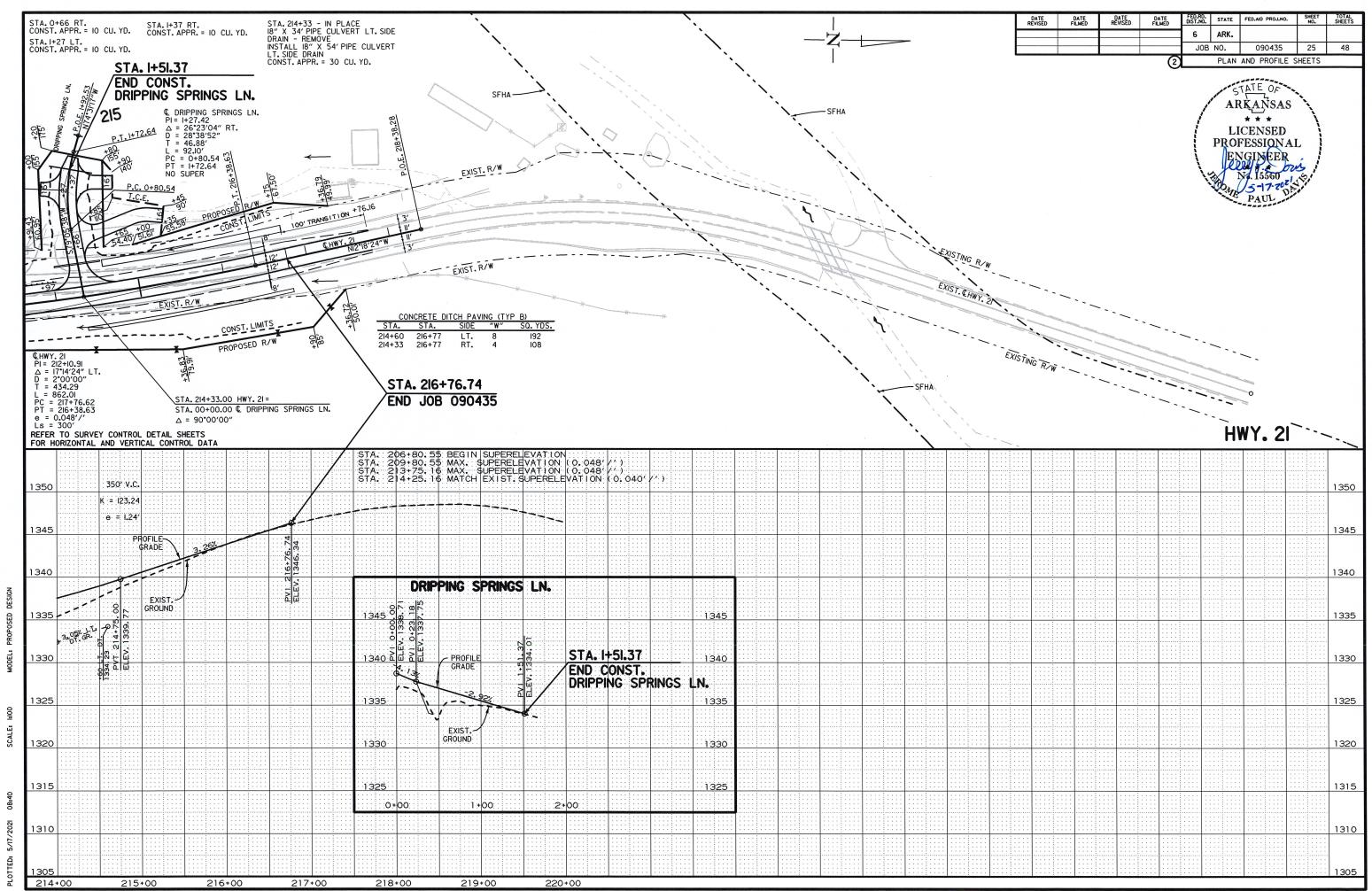
POINT NO.	TYPE	STATION	NORTHING	EASTING
8029	P.O.B.	10+00.00	671966.8099	858376.7999
8030	P.C.	10+03.02	671967.0773	858379.8152
8032	P.T.	10+74.72	671984.3908	858449.0948
8100	P.O.E.	11+50.00	672013.7941	858518.3848

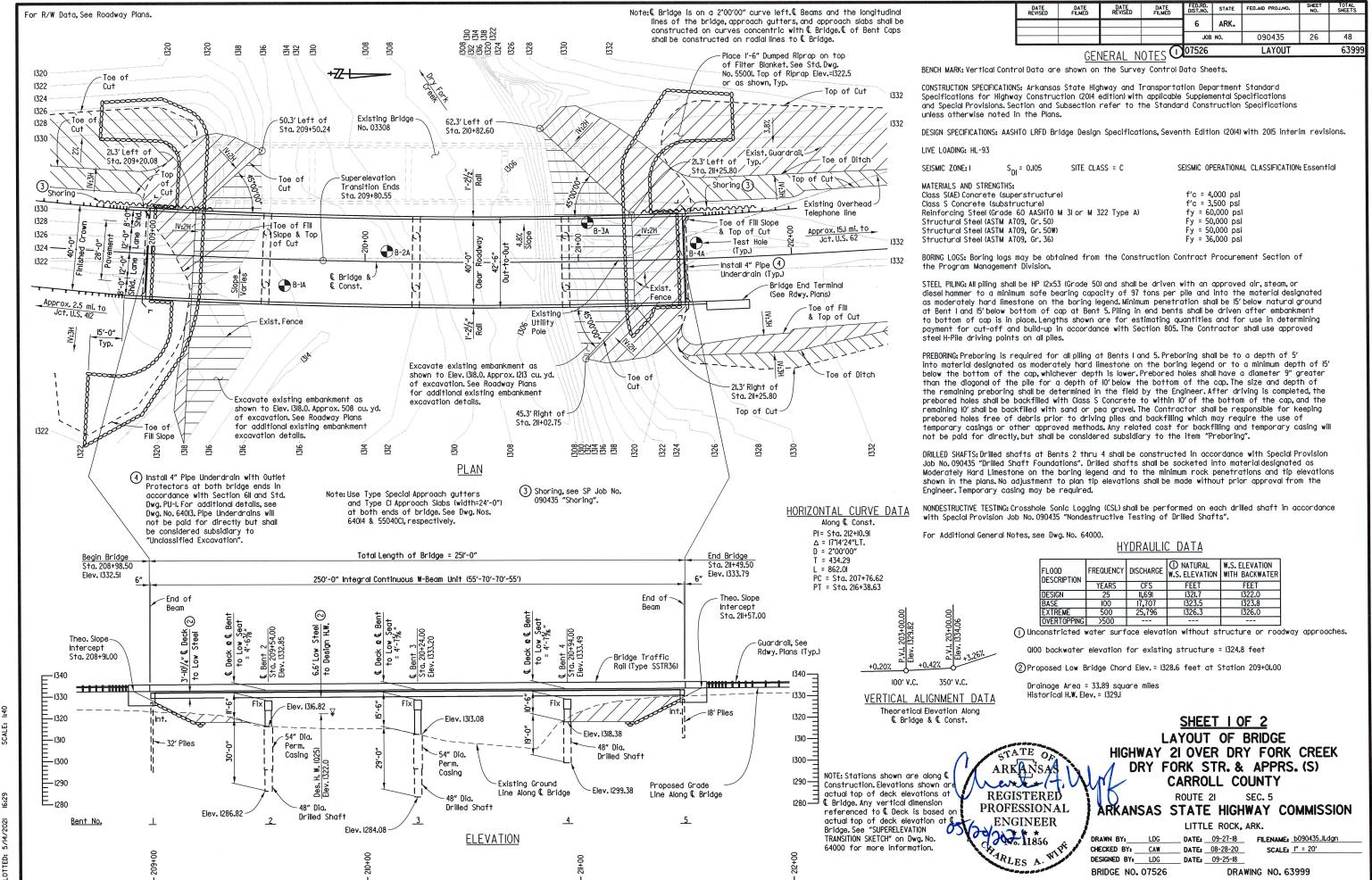
DRIPPING SPRINGS LN.

POINT	TYPE	STATION	NORTHING	EASTING			
 NO.	11175	SIATION	NORTHING	LAGIINO			
8040	P.O.B.	0+00.00	672122.0256	858358.7551			
8041	P.C.	0+80.54	672106.7880	858279.6721			
8043	P.T.	1+72.64	672110.4297	858188.4568			
8044	P.O.E.	1+92.53	672115.7374	858169.2900			

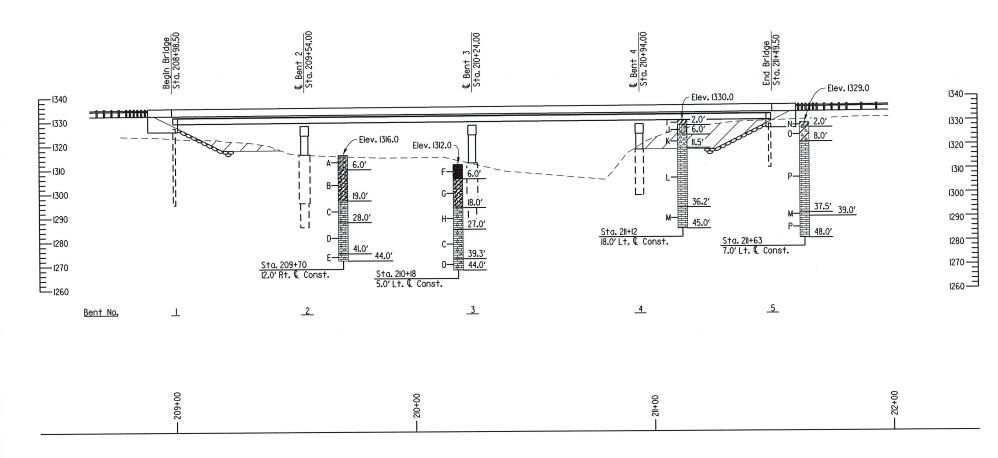








FILE



GENERAL NOTES (CONT'D.)

BRIDGE DECK: The concrete bridge deck shall be given a tine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

PROTECTIVE SURFACE TREATMENT: Class 2 Protective Surface Treatment shall be applied to the roadway surface and roadway face and top of Bridge Traffic Rails in accordance with Section 803.

DETAIL DRAWINGS:	DRAWING NO(S).
End Bents	6400I-64002
Intermediate Bents	64003-64005
Elastomeric Bearings	64006
250'-0" Integral Continuous W-Beam Unit	64007-64013
General Notes for Steel Bridge Structures	55006
Details for Steel Bridge Structures	55007
Steel H-Piling	55020
Type Special Approach Gutters	64014
Type CI Approach Slabs	55040CI
Bridge Traffic Rail	55070

EXISTING BRIDGE: Existing Bridge No. 03308 (Log Mile 2.47) is 28.5' wide (24.0' clear roadway) and 182.0' long and consists of I-beam spans (4 span total) supported by reinforced concrete bents on steel piles, reinforced concrete abutments on spread footings, and reinforced concrete column intermediate bents on spread footings. Plans of the existing structure, if available, may be obtained upon request to the Construction Contract Procurement Section of the Program Management Division.

REMOVAL AND SALVAGE: After the new bridge is open to traffic, Existing Bridge No. 03308 shall be removed, including dumped riprap, in accordance with Section 205. Removal of riprap will not be paid for directly but shall be considered subsidiary to the item "Removal of Existing Bridge Structure (Site No.)". All material from the existing bridge shall become the property of the Contractor.

MAINTENANCE OF TRAFFIC: See Roadway Plans.

ELEVATION OF SOIL BORINGS

"N" VALUES

Sta. 209+70 - I2.0' Right of € Const. 0.5 -I.5,N=50/3" 2.5 -3,5,N=4 4.5 -5.5,N=3 6.5 -7.5,N=13 9.0 -I0.0,N=I5 I4.0 -I5.0,N=II	Sta. 210+18 - 5.0' Left of € Const. 0.5 -1.5,N=6 2.5 -3.5,N=3 4.5 -5.5,N=6 6.5 -7.5,N=10 9.0 -10.0,N=15 14.0 -15.0,N=6	Sta. 2II+I2 - I8.0' Left of € Const. 0.5 -I.5,N=6 2.5 -3.5,N=25 4.5 -5.5,N=20 6.5 -7.5,N=22 9.0 -9.5,N=50/4"	Sta. 2 +63 - 7.0' Left of € Const. 0.5 - .5,N=4 2.5 -3.5,N=28 4.5 -5.5,N=50/8" 6.5 -7.5,N=50/7"
14.0 -15.0,N=11 18.0 -19.0.N=50/1"	18.5 -19.0,N=50/5"		

BORING LEGEND

- Medium dense reddish brown and tan clayey fine GRAVEL, sandy
- Moderately hard light gray cherty LIMESTONE
- Moderately hard light green cherty LIMESTONE

Very loose to loose brown clayey fine SAND

- Moderately hard reddish brown cherty LIMESTONE Loose brown and tan slity fine SAND w/ CLAY pockets Loose to medium dense tan and brown clayey fine to coarse GRAVEL, sandy
- Moderately hard light gray weathered cherty LIMESTONE
 Soft brown silty CLAY w/ occasional crushed STONE fragments fill
- Medium dense brown clayey CHERT fragments fill
- Moderately hard gray CHERT w/ CLAY seams, layers, and pockets
- Moderately hard light tan LIMESTONE Moderately hard light green LIMESTONE
- Very soft to soft brown and tan slity CLAY w/ trace rootlets Very stiff brown, tan, and gray cherty ${\rm CLAY}$
- Moderately hard light gray LIMESTONE

Bridge & € Const. 8'-0" Shoulder 12'-0" 12'-0" 8'-0" Shoulder Lane Lane 4.8% Max. 1 Point of Rotation Actual Elevation Theoretical Elevation Along C Bridge & € Construction

SUPERELEVATION TRANSITION SKETCH

(Looking Ahead)

For additional Superelevation Transition details, see Roadway Plans. ① Cross slope varies from 2% (Sta. 208+05.55) to 4.8% (Sta. 209+80.55).

SHEET 2 OF 2 LAYOUT OF BRIDGE HIGHWAY 21 OVER DRY FORK CREEK DRY FORK STR. & APPRS. (S) CARROLL COUNTY REGISTERED ROUTE 2I SEC. 5 **PROFESSIONAL** ARKANSAS STATE HIGHWAY COMMISSION ENGINEER No.11856

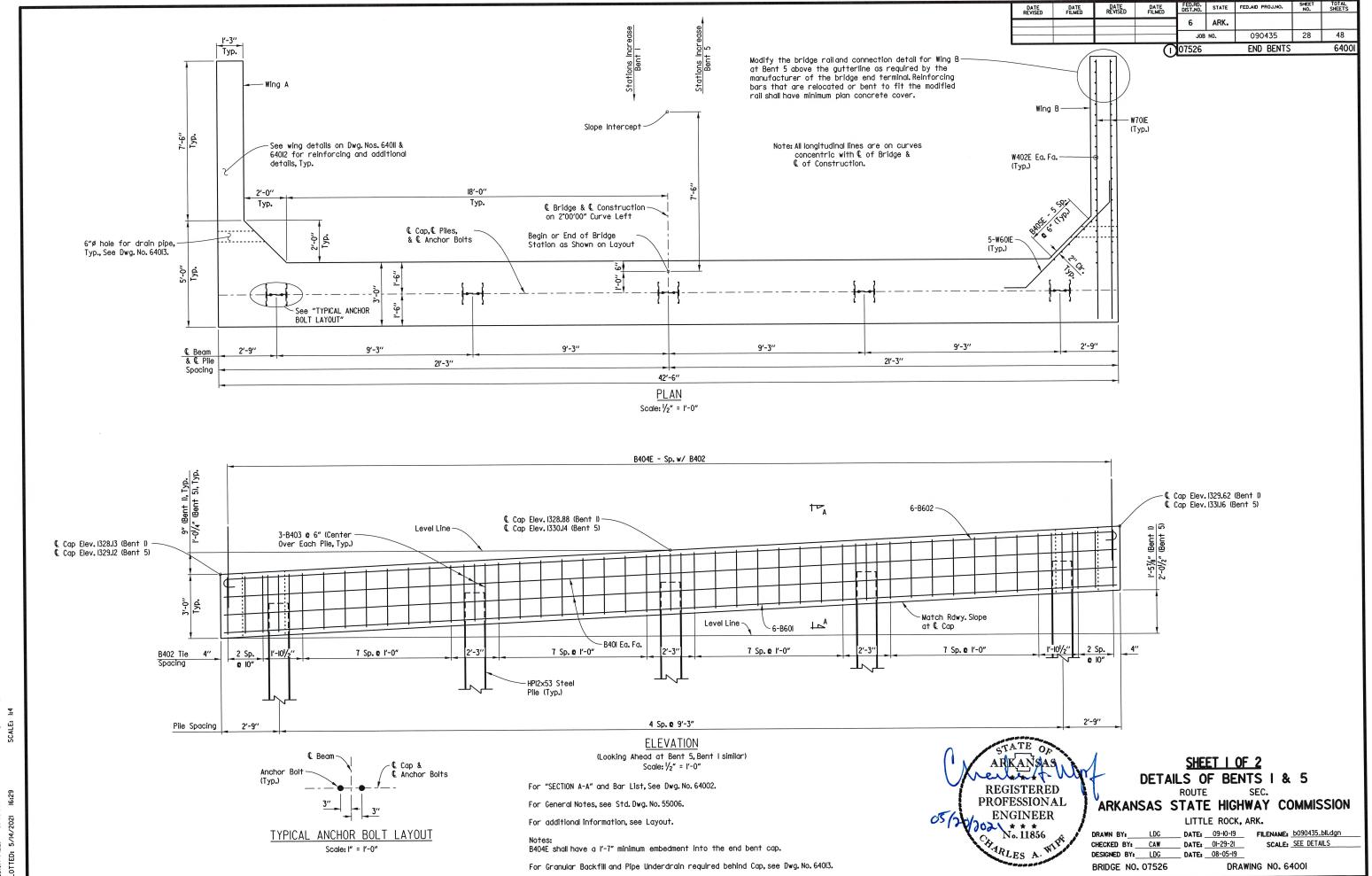
LITTLE ROCK, ARK.

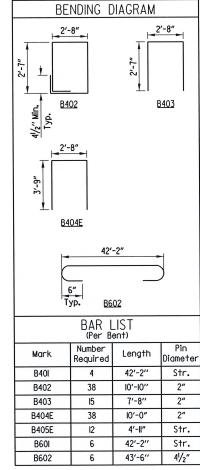
DATE: 12-11-18 FILENAME: b090435_12.dgn DATE: 08-28-20 CHECKED BY: CAW SCALE: |" = 20'

DESIGNED BYE LDG DATE: 09-25-18 BRIDGE NO. 07526 DRAWING NO. 64000

SCALE:

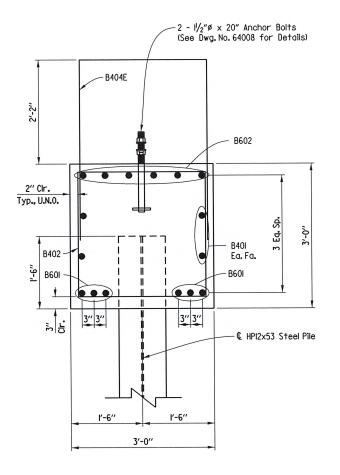
G:\18103601_090502\TRANSP\dgn\bridge\b090435_12.dgn





Dimensions of bars are out-to-out.

Bar designations ending with "E" indicate epoxy-coated bars.



SECTION A-A Scale: I" = 1'-0"



SHEET 2 OF 2 DETAILS OF BENTS I & 5 SEC.

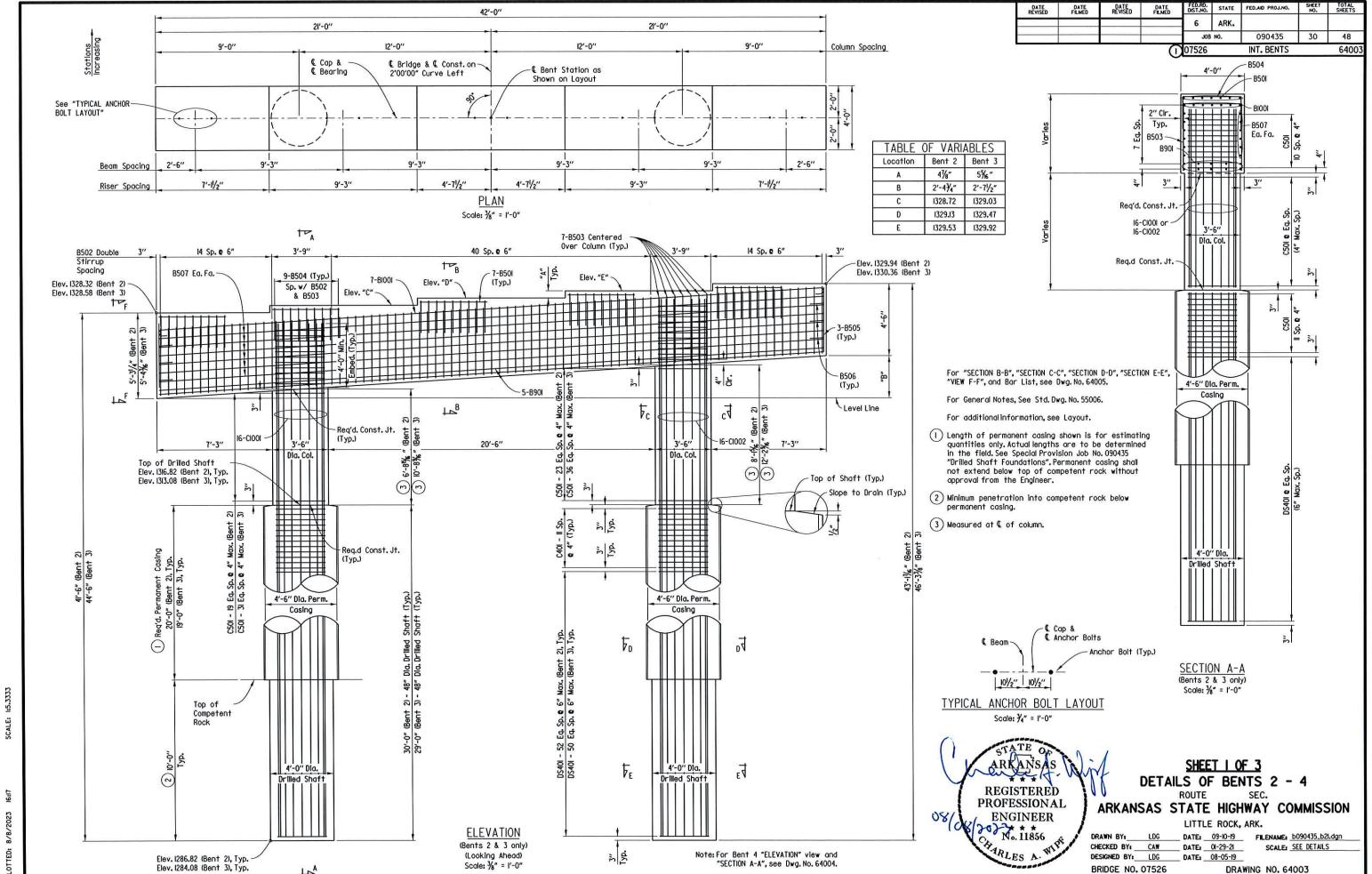
ROUTE

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: LDG DATE: 09-10-19 FILENAME: 6090435_612.dgn CHECKED BY: CAW DATE: 01-29-21 SCALE: SEE DETAILS DESIGNED BY: LDG DATE: 08-05-19

DRAWING NO. 64002 BRIDGE NO. 07526



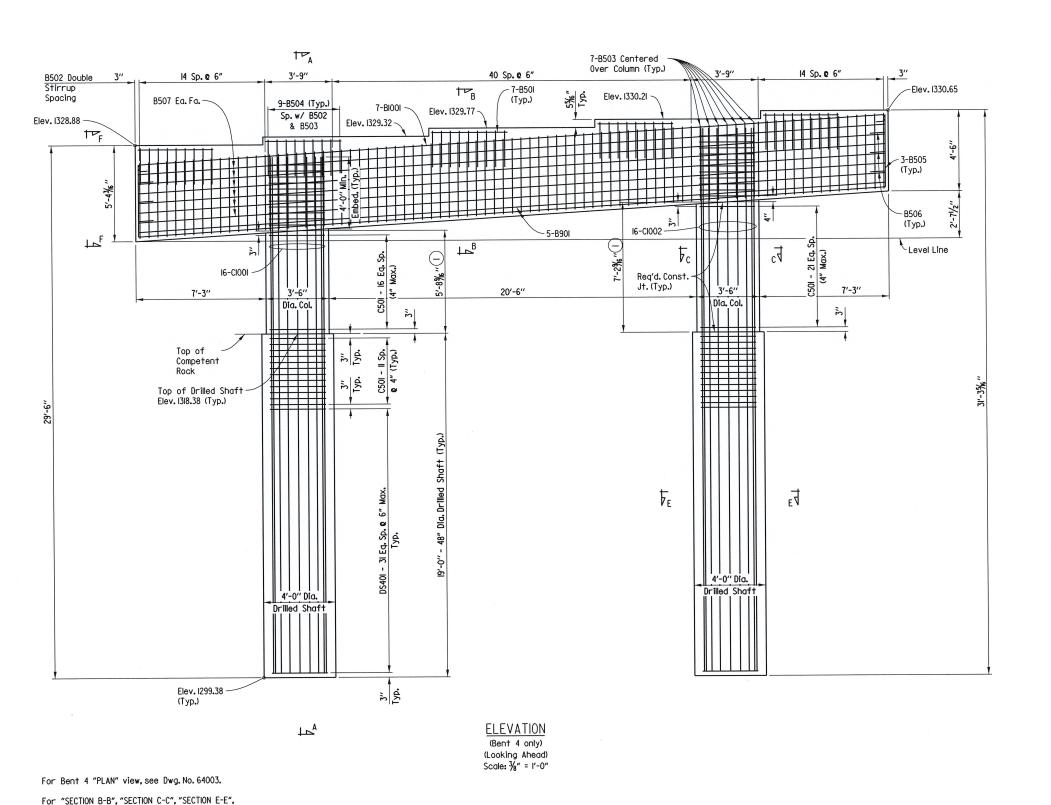
G:\I8I0360I_090502\TRANSP\dgn\bridge\b090435_b2I.dgn

"VIEW F-F", and Bar List, see Dwg. No. 64005. For General Notes, See Std. Dwg. No. 55006.

For additional information, see Layout.

(I) Measured at & of column.





FED.RD. DIST.NO. STATE FED.AID PROJ.NO. DATE REVISED DATE FILMED DATE REVISED DATE 6 ARK. JOB NO. 090435 31 48 64004 07526 INT. BENTS

2" Clr. Тур. B503 − B90 B90I Req'd. Const. Jt. 16-C1001 or 16-CI002 3'-6" Dia. Col. Reg'd. Const. Jt. Drilled Shaft

> SECTION A-A (Bent 4 only)

Scale: 3/8" = 1'-0"

REGISTERED PROFESSIONAL ENGINEER
No. 11856

SHEET 2 OF 3 DETAILS OF BENTS 2 - 4

ROUTE

SEC. ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

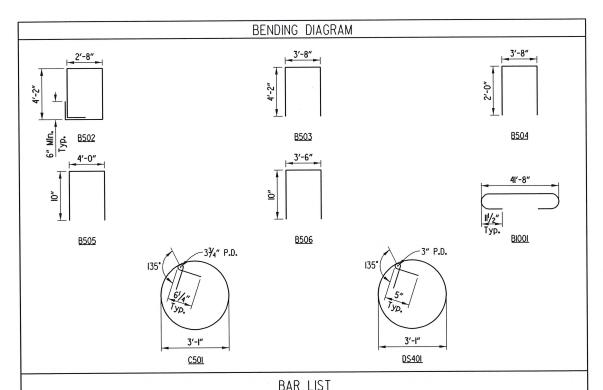
DATE: 02-13-20 FILENAME: b090435_b22.dgn DRAWN BY: LDG SCALE: SEE DETAILS CHECKED BY: CAW DATE: 01-29-21

DESIGNED BY: LDG BRIDGE NO. 07526

DATE: 08-05-19 **DRAWING NO. 64004**

SECTION C-C

Scale: I" = I'-0"



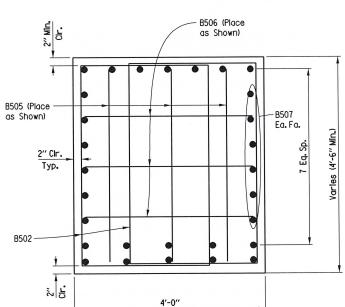
		DAIL LIST												
	Bent	2			Bent	3		Bent 4						
Mark	Number Required	Length	Pin Diameter	Mark	Number Required	Length	Pin Diameter	Mark	Number Required	Length	Pin Diameter			
B50I	35	4'-3''	Str.	B50I	35	4'-3''	Str.	B50I	35	4'-3''	Str.			
B502	142	14'-2''	21/2"	B502	142	14'-2"	21/2"	B502	142	14'-2"	2½" 2½" 2½"			
B503	14	11'-10''	21/2"	B503	14	11'-10''	21/2"	B503	14	11'-10''				
B504	45	7′-6′′	21/2"	B504	45	7′-6′′	21/2"	B504	45	7′-6″				
B505	6	5'-6" 21/2"		B505	6	5′-6′′	21/2"	B505	6	5′-6″	21/2"			
B506	6	5′-0′′	21/2"	B506	6	5′-0′′	21/2"	B506	6 I2	5′-0′′ 4l′-8′′	21/2"			
B507	12	41'-8''	Str.	B507	12	41'-8''	Str.	B507			Str.			
B90I	10 41'-8" Str. 7 44'-6" 10"		Str.	B90I	10	41'-8''	Str.	B90I	10	41'-8''	Str. 10"			
BIOOI			10"	BIOOI	7	44'-6''	10"	BIOOI	7	44'-6''				
C50I	C50I 90 II'-I'' 3¾" C100I I6 40'-7'' Str.		3¾"	C50I	115	II'-I''	3¾"	C50I	85	II'-I''	3¾"			
CIOOI			Str.	CIOOI	16	43′-7′′	Str.	CIOOI	16	28′-7′′	Str.			
CI002	16	42'-0''	Str.	CI002	16	45′-1′′	Str.	C1002	16	30'-1"	Str.			
1 DS40I	106	10'-9''	3"	() DS40I	102	10'-9"	3"	() DS40I	64	10'-9''	3"			

- B50I BIOOI Ea. Fa. 2" Clr. Тур. B502 -B90I % 능 4'-0" SECTION B-B Scale: I" = 1'-0"

4 - 11/2" ø min. schedule 40 steelpipes

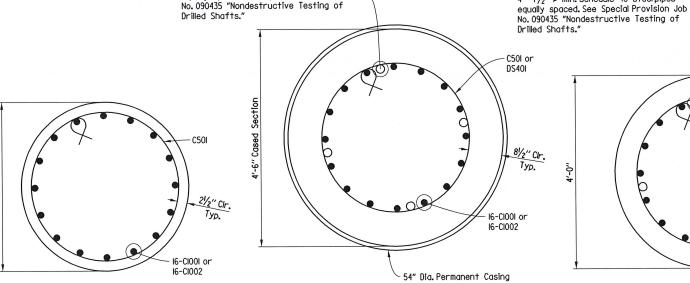
No. 090435 "Nondestructive Testing of

equally spaced. See Special Provision Job



VIEW F-F (Typ. Both Ends of Cap) Scale: I" = 1'-0"

4 - $1\frac{1}{2}$ " ø min. schedule 40 steelpipes



SECTION D-D Scale: I" = I'-0"

SECTION E-E

Scale: I" = 1'-0"



SHEET 3 OF 3 DETAILS OF BENTS 2 - 4 SEC.

ROUTE

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: LDG DATE: 09-20-19 FILENAME: b090435_b23.dgn DATE: 01-29-21 SCALE: SEE DETAILS

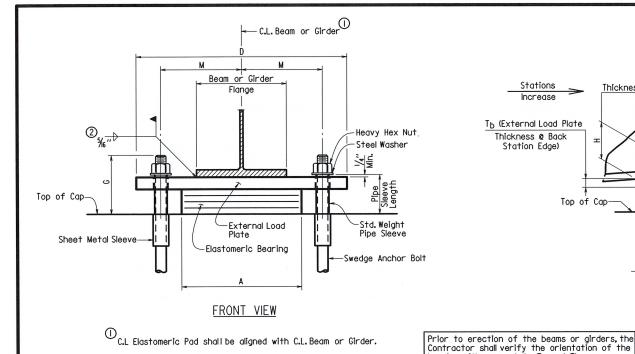
DESIGNED BY: LDG BRIDGE NO. 07526

DATE: 08-05-19 DRAWING NO. 64005

Dimensions of bars are out-to-out. Non-pay item - Subsidiary to the pay item "Drilled Shaft (48" Dia.)". DS40I

5½" Clr. Typ.

16-C1001 or 16-CI002

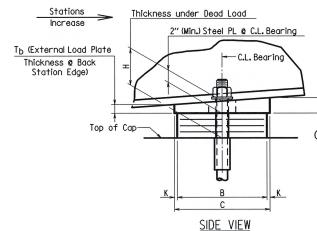


PLAN VIEW

The direction of bevel of the external load plate may not be accurately depicted with respect to Ta and Tb values shown in the "Table of Fabricator Variables".

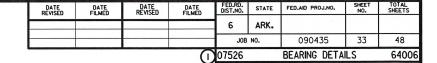
Ta (External Load Plate Thickness @ Ahead

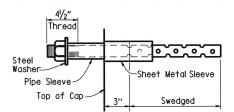
Station Edge)



Unless otherwise approved by the Engineer, welding of the external load plate at expansion bearings to the beam or girder will be allowed only when: I) the approximate average air temperature during the 24 hour period immediately preceding welding is between 40°F and 80°F; and 2) the slots in the external load plate are positioned to center on the anchor bolts; and 3) no horizontal deformation of the elastomeric pad is evident. If welding at other temperatures is required, the Engineer will provide adjustment data.

Care shall be taken to ensure that the external load plate is in full and complete contact with the beam or girder flange before welding begins.

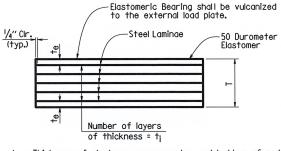




ANCHOR BOLT DETAIL

Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required.

If Anchor Bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of Structural Steel, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the concrete. Bolts placed in drilled holes shall be accurately set and fixed using a QPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the item "Structural Steel in Beam Spans (A709, Gr. 50W)"



 t_e = Thickness of elastomer cover on top and bottom of pad

t; = Thickness of elastomer between steel laminae

N = Number of elastomer layers of thickness t_1

ELASTOMERIC BEARING

TABLE OF FABRICATOR VARIABLES

Contractor shall verify the orientation of the bearing with respect to Ta and Tb.

-Slot or Hole in External Load Plate

$^{rac{3}{3}}$ Maximum Design Load = Service I Limit State								ıte [ELA	S T O M	ERIC	PAD			ΕX	TERN	A L L	0 A D	PLA	T E			AN	CHOR B) L T	
		BENT	ATION BEAM OR GIRDER NO.	BEARING TYPE	NO. of BEARINGS EACH BENT	DESIGN LOAD	G	Н	А	В	N	†¡	† _e	NO. & THICKNESS OF STEEL LAMINAE	T	С	D	E	F	К	м	та	т _b	ANCHOR BO	OLT GRADE	PIPE SLEEVE SIZE (øxl)		
		2	I-5	Fix.	5	241	73/4"	5"	15"	13"	4	1/2"	1/4"	5 @ 12 Ga.	31/16"	14"	271/2"	31/8"	31/8"	1/2"	101/2"	2.03"	1.97"	2" X 32"	55	21/2" X 51/4"	4" X 10"	3¾"
0	7526	3	I-5	Fix.	5	247	73/4"	5"	15"	13"	4	1/2"	1/4"	5 @ 12 Ga.	31/16"	14"	271/2"	31/8"	31/8"	1/2"	101/2"	2.03"	1.97"	2" X 32"	55	21/2" X 51/4"	4" X 10"	3¾"
ı		4	I-5	Fix.	5	241	73/4"	5"	15"	13"	4	1/2"	1/4"	5 @ 12 Ga.	31/16"	14"	271/2"	31/8"	31/8"	1/2"	101/2"	2.03"	1.97"	2" X 32"	55	21/2" X 51/4"	4" X 10"	3¾"

GENERAL NOTES

Elastomeric Bearings shall conform to Section 808 and shall be paid for at the unit price bid for "Elastomeric Bearings".

External load plates shall conform to ASTM A709, Gr. 50W. Pipe sleeves shall be ASTM A500, Grade B, and shall be galvanized to conform to AASHTO M 232, Class C or

External load plates shall be completely fabricated (including bevel and bolt holes) and shall be cleaned before vulcanizing to the elastomeric bearing. The surface in contact with the elastomeric bearing shall be cleaned in accordance with Subsection 808.03. Other surfaces shall be blast cleaned in accordance with Subsection 807.84(b) for painted steel and 807.84(e) for unpainted Grade 50W steel.

Anchor Bolts, Washers and Nuts shall conform to Subsection 807.07. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Beam Spans (A709, Gr. 50W)". External load plates will not be measured and paid for separately, but will be considered incidental to the unit price bid for "Elastomeric Bearings".

Bearings shall be seated in accordance with Subsection 808.08. This work and materials are considered subsidiary to the item "Elastomeric Bearings" and will not be paid for directly.



DETAILS OF ELASTOMERIC BEARINGS

ROUTE

SEC. ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY:___ DATE: 09-II-I9 FILENAME: b090435_el.dgn LDG CHECKED BY: CAW DATE: 01-29-21 SCALE: SEE DETAILS DESIGNED BY: LDG DATE: 07-30-19

BRIDGE NO. 07526

DRAWING NO. 64006

SLAB REINFORCING:

Transverse: S502E @ 6" o.c. in top and bottom S503E @ 6" o.c. in top at overhangs (bundled with S502E)

Longitudinal: S40IE spa. as shown in top S50IE spa. as shown in bottom S601E, S602E, & S603E spa. as shown in top over supports, see "REINFORCING PLAN AND POURING SEQUENCE" on Dwg. No. 640II

FED.RD. STATE FED.AID PROJ.NO. DATE REVISED DATE SHEETS ARK. 6 JOB NO. 090435 34 48

07526 SPAN DETAILS 64007

42'-6" Out-To-Out 40'-0" Clear Roadway 1'-21/2" 1/2" 1'-21/2" Gutterline -Gutterline 20'-0" 20'-0" S40IE - 42 Sp. @ I'-0" 9 Req'd Const. Jt. (Level) © Bridge & © Const.on - 2°00′00″ Curve Left 10/4" S60IE, S602E, or S603E 41 Sp. @ I'-0" 2//2" Clr. Bridge Traffic Rail (Type SSTR36). Hi-Chair For additional details, see Std. (5) Actual Elevation (Typ.) Dwg. No. 55070. at **C** of Deck Rea'd. Const. Jt. S40IF (Match Rdwy, Slope) S60IE, S602E, or Slope Varies S603E -S503E (Typ.) -Slab Bolster - S50IE (Typ.) ~ S502E 느능 Тур. CI5x33.9 Match Rdwy. Slope Var. 3%" 5%" (Typ.) S50IE - 3 Sp. 0 7" S50IE - 13 Sp. @ 7" (Typ.) Diaphragm (Typ.) Тур. (Typ.) in Overhang (Typ.) Typ. Typ. See "DETAIL Y See "DFTAIL X" © ¾" Drip , (0) Groove (Typ.) 9'-3" 9'-3" 9'-3" 2'-9" 2'-9" 9'-3" Beam Spacina _3_ _5_ 2 _4_ Beam No.

TYPICAL ROADWAY SECTION

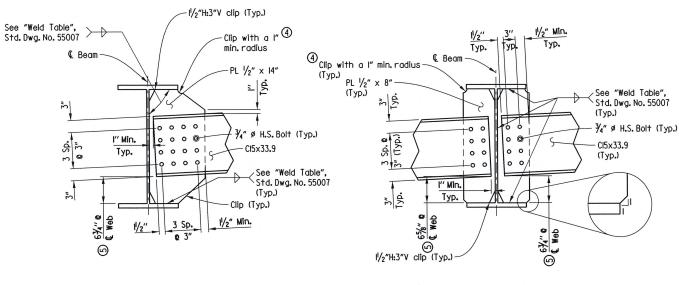
(Looking Ahead) Scale: 1/2" = 1'-0"

Note: © of Bridge is on a 2°00′00″ horizontal curve to the left.

See. Std. Dwg. No. 55007 for additional information.

Bar positions or clearances from the forms shall be maintained by means of stays, ties, hangers, or other approved devices per Subsection 804.06. Placement of slab bolsters or high-chairs with full-length lower runners directly on removable deck forms will not be allowed.

Note: The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class S(AE) Concrete. See ARDOT Std. Dwg. No. 55005 for allowable modifications and for tolerances when permanent steel bridge deck forms are used.



Note: Stop welds 1/4" to I" from end of clip (Typ.)

DETAIL X Scale: I" = 1'-0"

DETAIL Y Scale: I" = I'-0"

Minus = 1/4" ① Tolerances: Plus = Equal to amount of slab thickening used to meet slab thickness tolerance

② See "Adjustment for Slab Thickness Tolerance" Std. Dwg. No. 55007.

③ Measured at € Bearing and € Beam (Typ.)

4 If permanent steel bridge deck forms are used, the Fabricator shall clip plate as necessary to accommodate the deck form supports.

5 See "SUPERELEVATION TRANSITION SKETCH" on Dwg. No. 64000 for more information.

⑥ Measured from € of deck to gutterline.

REGISTERED **PROFESSIONAL ENGINEER** CHARLES A.

SHEET I OF 7 DETAILS OF 250'-0" INTEGRAL CONTINUOUS W-BEAM UNIT

ROUTE SEC. ARKANSAS STATE HIGHWAY COMMISSION

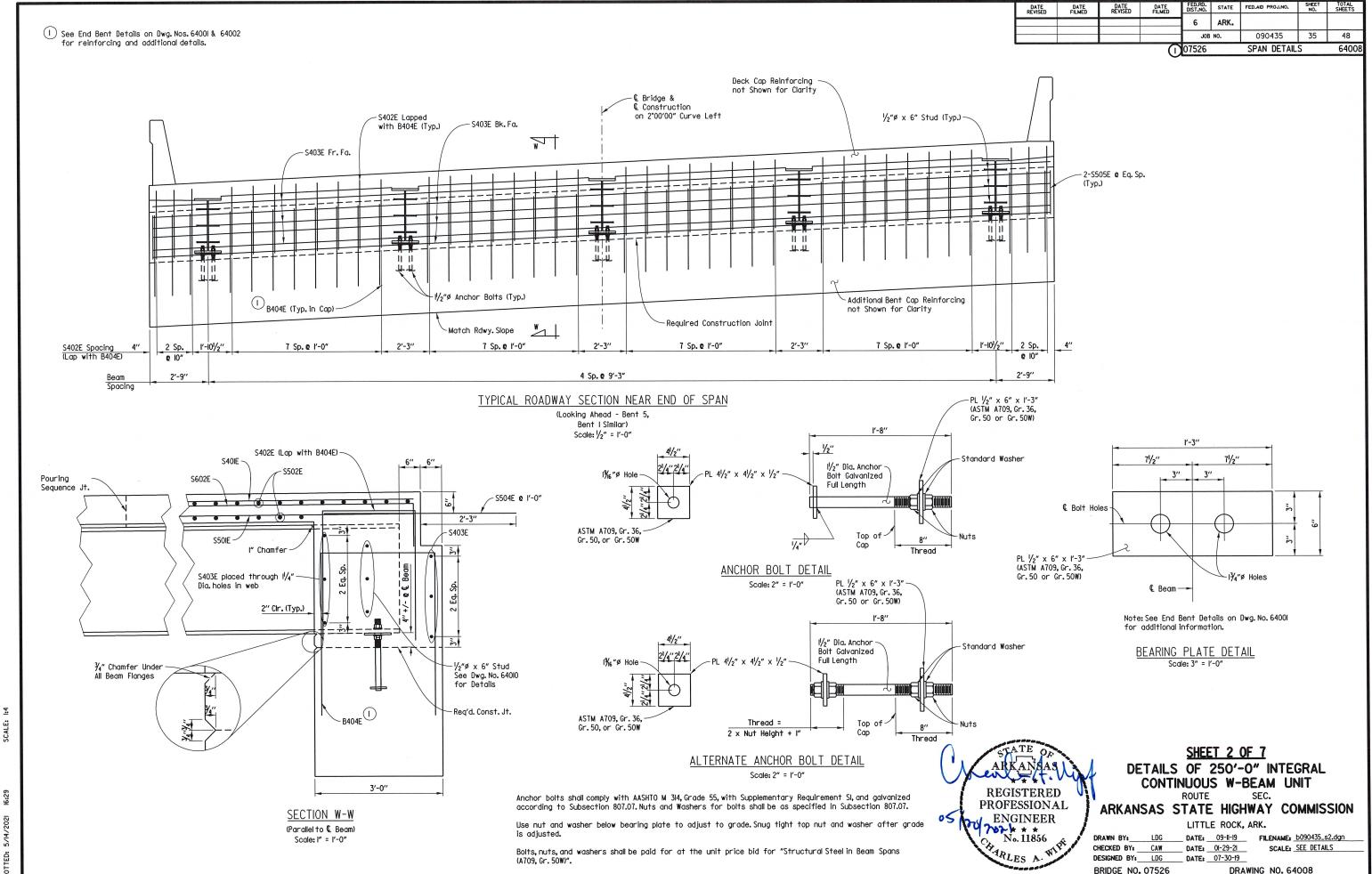
LITTLE ROCK, ARK.

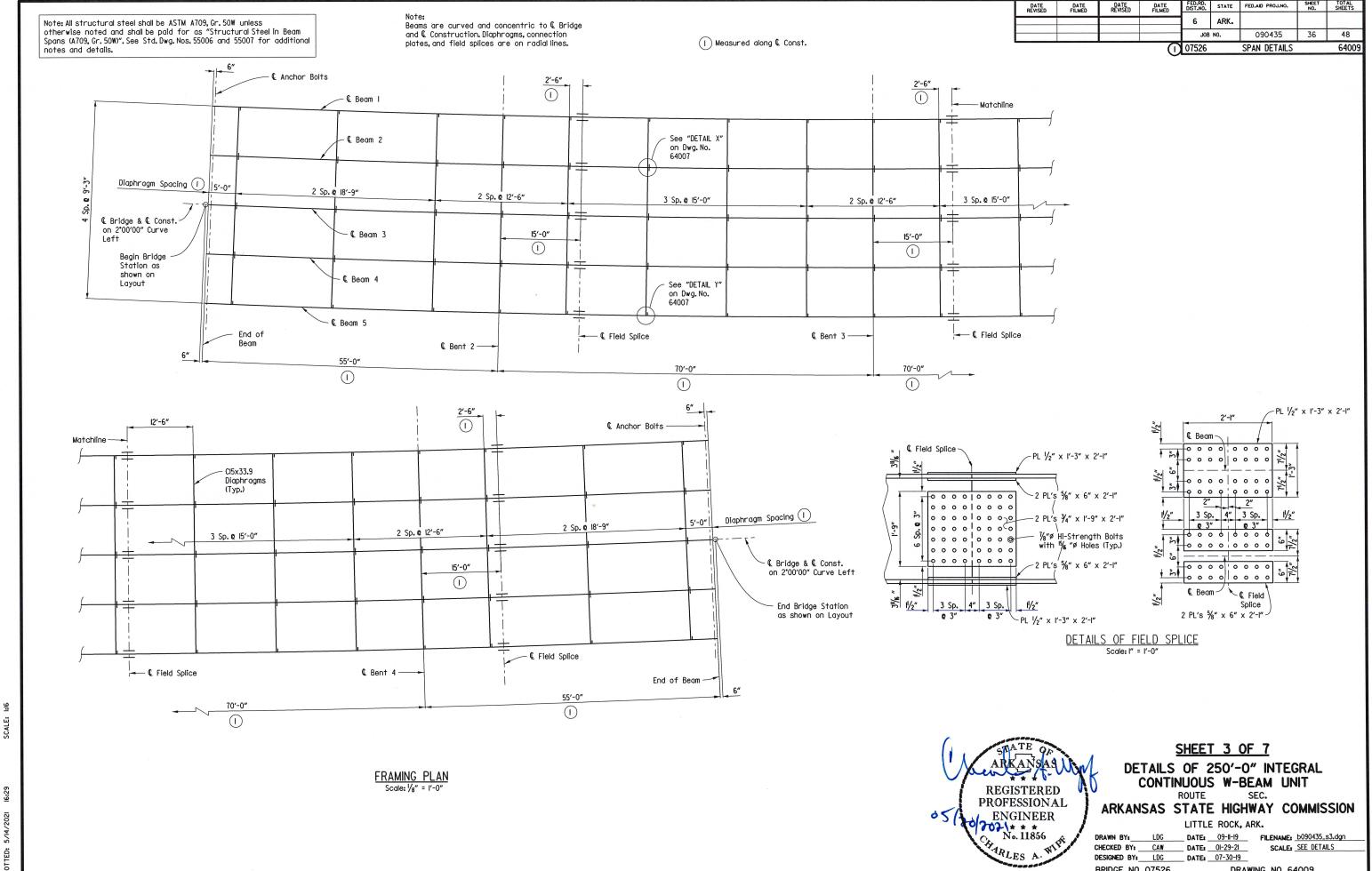
DATE: 09-II-19 FILENAME: b090435_sl.dgn CHECKED BY: CAW ___ DATE: 01-29-21 SCALE: SEE DETAILS DESIGNED BY: LDG DATE: 07-30-19

BRIDGE NO. 07526

DRAWING NO. 64007

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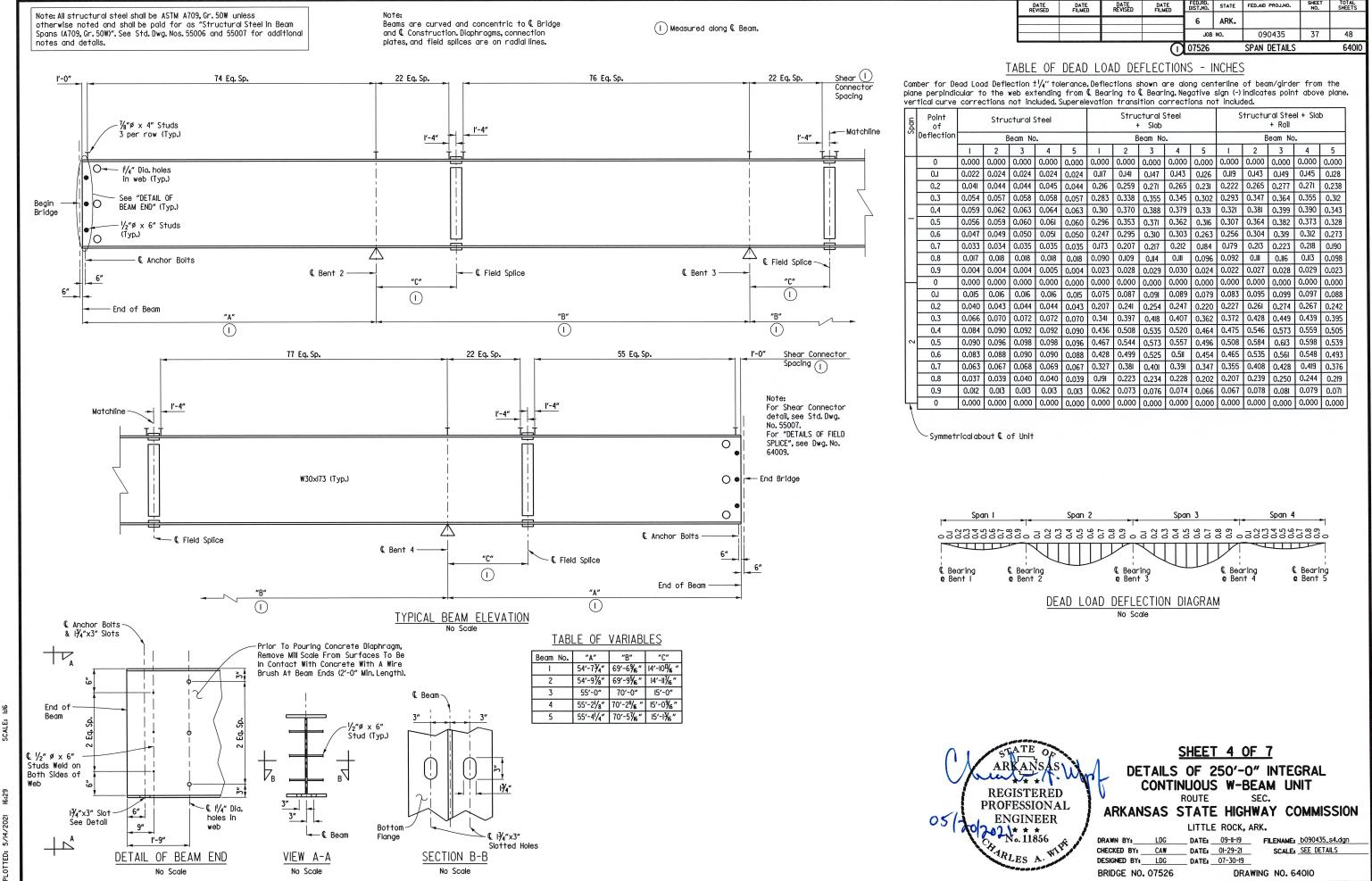




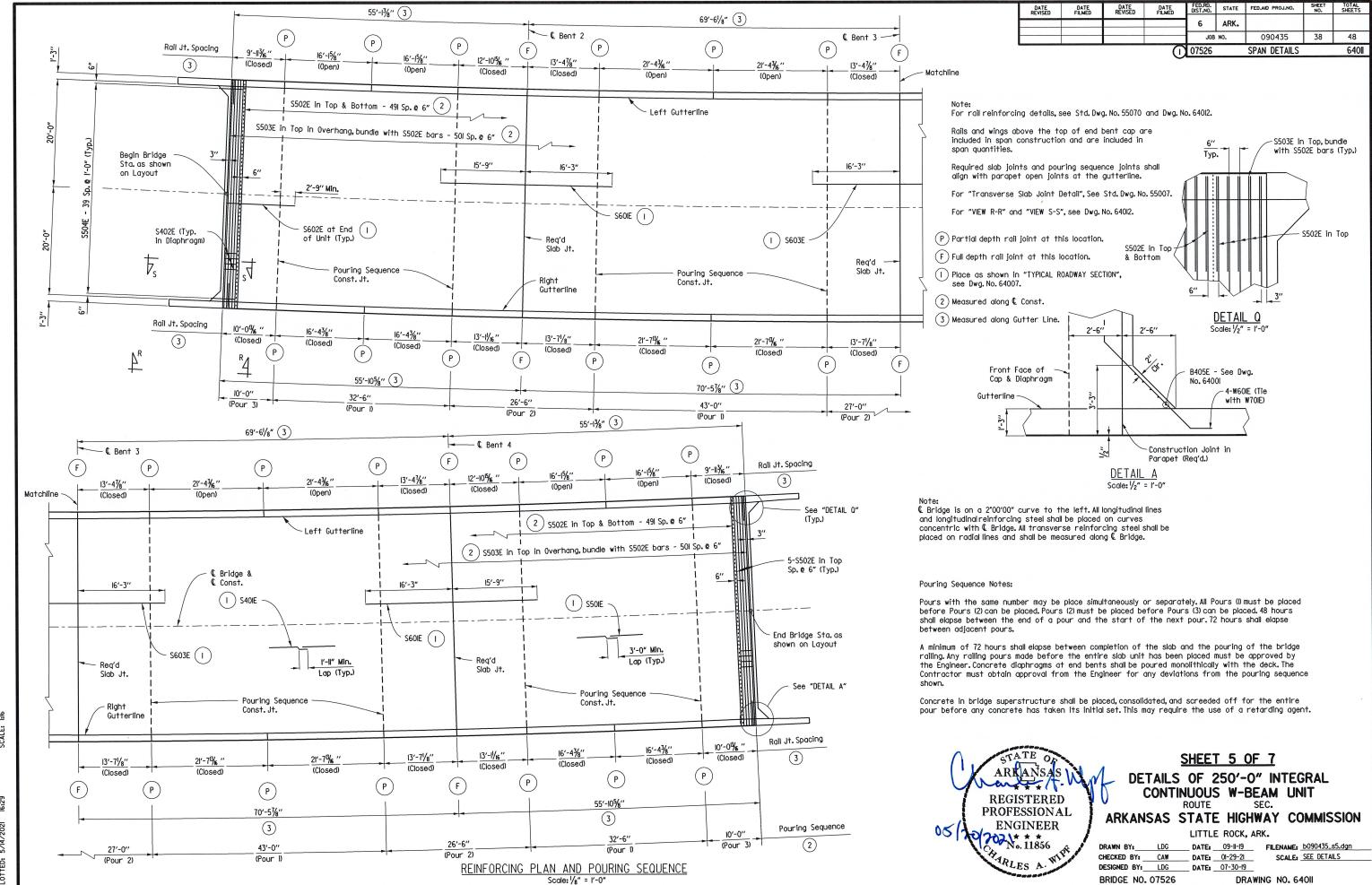
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BRIDGE NO. 07526

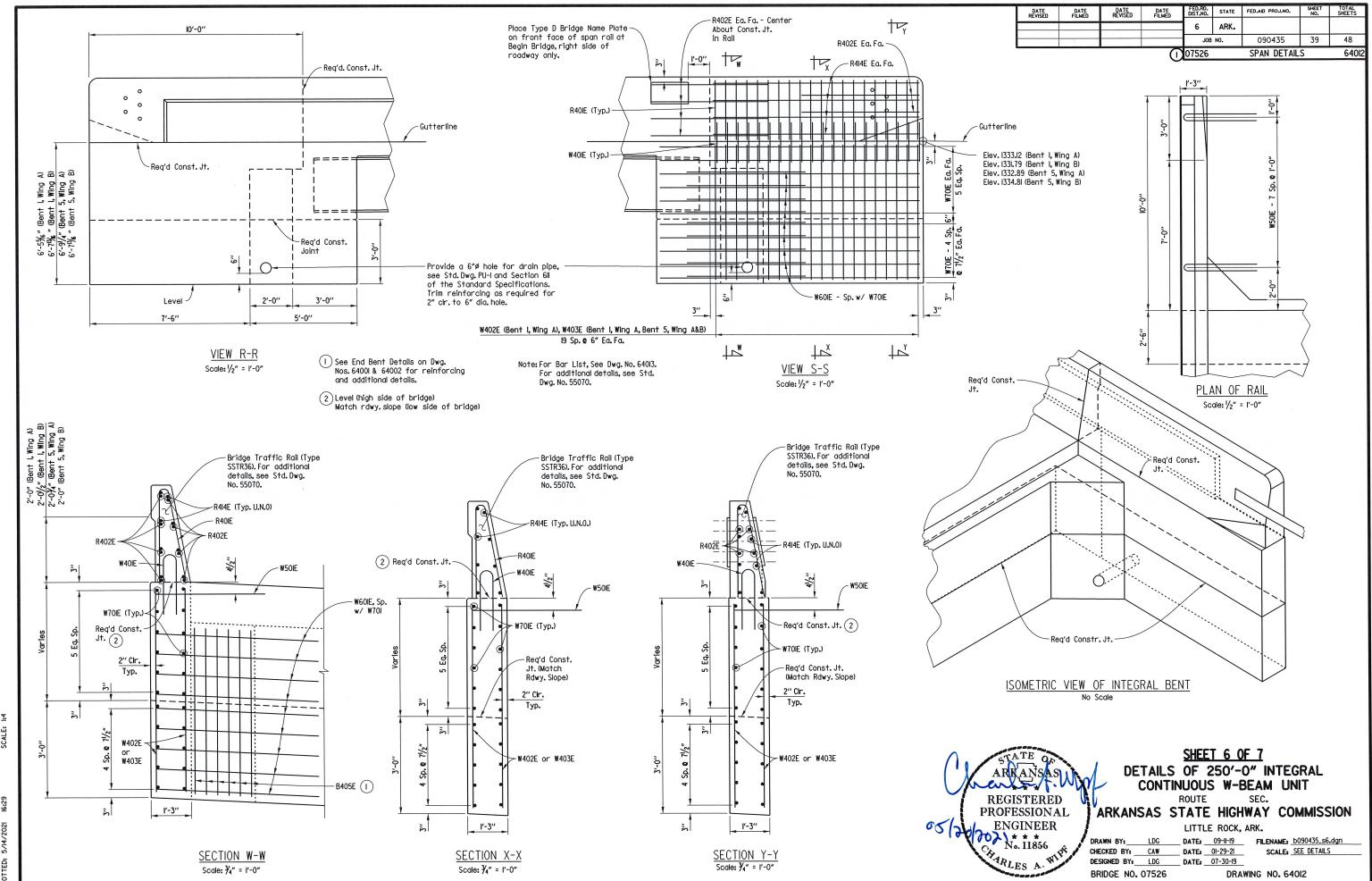
DRAWING NO. 64009



ER: Jh5195 SIGN FILE: G:\18103601.



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6:\1810 Jh5195 FILE:

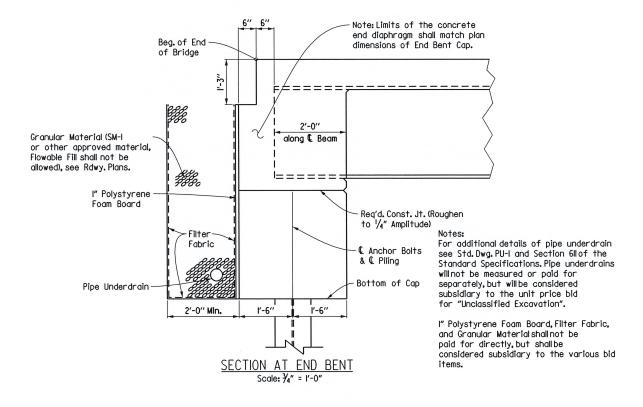
G:\\8\0360_090502\TRANSP\dgn\bridge\b090435_s6.dgn

Note:
Dimensions of bars are out-to-out.
Par designations ending with "E" indicate epoxy-coated bars

	BAR	LIST		BENDING DIAGRAM
Mark	Number Required	Length	Pin Diameter	
S40IE	258	43′-7′′	Str.	2'-2"
S402E	76	8'-6''	2"	
S403E	12	42'-2''	Str.	33"
S50IE	320	52'-9''	Str.	
S502E	994	42'-2"	Str.	<u></u>
S503E	1004	5′-0"	3¾"	\$402E \$503E
S504E	80	4'-6''	Str.	
S505E	8	2'-0''	Str.	
S60IE	84	32'-0"	Str.	12′-8″
S602E	84	13'-7''	41/2"	
S603E	42	32′-6″	Str.	\ <u>=</u> .
R400E	64	5′-3″	21/2"	<u>\$602</u> E
R40IE	964	5′-11′′	21/2"	
R402E	144	5′-6″	Str.	
R403E	1020	3′-6″	33/4"	
R404E	16	9'-7''	Str.	
R405E	16	9'-8"	Str.	
R406E	16	12'-6"	Str.	
R407E	16	12'-9"	Str.	
R408E	32	13'-0"	Str.	
R409E	32	13'-3"	Str.	
R4I0E	32	16'-0''	Str.	
R4IIE	32	21′-3′′	Str.	
R4I2E	32	15'-9''	Str.	
R4I3E	32	21'-0"	Str.	
R4I4E	32	9′-8′′	Str.	
W40IE	80	3′-11′′	3¾"	
W402E	40	6'-1"	Str.	3-8,
W403E	120	6'-3"	Str.	[m] Ko. 15
W50IE	32	7′-6′′	3¾"	5" 1 5'-8" 1
W60IE	36	7'-7"	41/2"	W50 E W60 E
W70IE	88	12'-2"	Str.	MOOIE MOOIE

TABLE OF VARIABLES

Closed Rail Panels			Open Rail Panels						
Panel Length	A	R4XXE	Panel Length	В	С	D	E	F	R4XXE
9′-11¾6″	19	R404E	16'-15%"	6	8	3′-0 ¹³ / ₁₆ ″	II	6'-0"	R4I2E
10'-0 ¹³ / ₁₆ "	20	R405E	21'-43/6"	II	16	5'-81/8"	II	6'-0"	R4I3E
12'-10 ¹⁵ / ₁₆ "	25	R406E							
13'-1/16"	26	R407E							
13'-41/8"	26	R408E							
13'-71/8"	27	R409E							
16'-43%"	32	R4I0E							
21'-7 ¹³ / ₁₆ "	43	R4IIE							



REGISTERED **PROFESSIONAL** ENGINEER No. 11856

SHEET 7 OF 7

DETAILS OF 250'-0" INTEGRAL CONTINUOUS W-BEAM UNIT

ROUTE SEC. ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: LDG DATE: 12-15-20 FILENAME: b090435_s7.dgn SCALE: SEE DETAILS CHECKED BY: ____CAW ___ DATE: 01-29-21 DESIGNED BY: LDG DATE: 07-30-19

BRIDGE NO. 07526

DRAWING NO. 64013

07526 APPROACH GUTTER

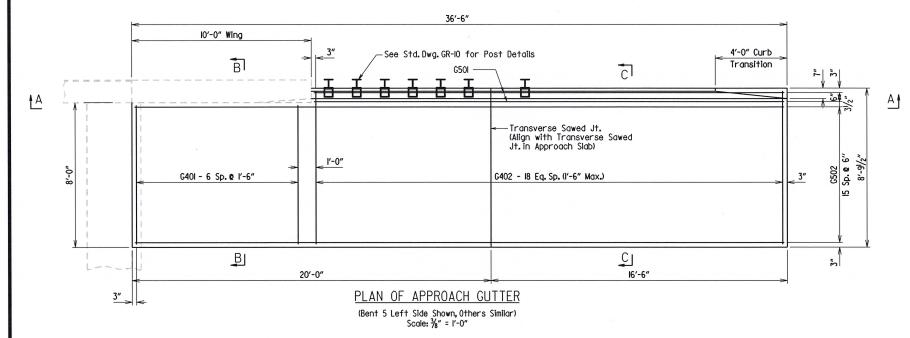
All longitudinal lines within the limits of horizontal curves shall be on curves concentric to C.L. Bridge. Adjustment to longitudinal bar lengths may be required. Transverse reinforcing shall be placed on radial lines to C.L. Bridge.

4'-0" Curb

Transition

₩ 5 bar ₩

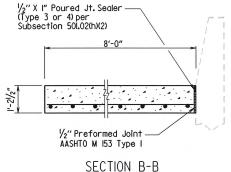
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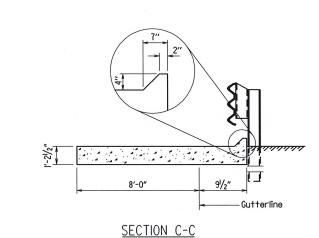
For Guardrail Connection Details See Std. Dwg. GR-10

SECTION A-A

No Scale



SECTION B-B No Scale



No Scale

BAR LIST FOR ONE TYPE SPECIAL GUTTER

Mark	No. Req'd.	Length
G40I	7	7′-8″
G402	19	8′-5″
G50I	2	26'-2"
G502	16	36'-2"

QUANTITIES FOR ONE TYPE SPECIAL GUTTER (For Information Only)

Reinforcing	Concrete
Steel (Lbs.)	(Cu. Yds.)
801	14.14

GENERAL NOTES

All concrete shall be Class S or Class S(AE) or mixture used for Portland Cement Concrete Pavement and shall be poured in the dry. All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 3l or M 322, Type A, with mill test reports. Approach Gutters will be measured and paid for in accordance with Section 504.



DETAILS FOR TYPE SPECIAL APPROACH GUTTERS

ROUTE

SEC. ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: LDG DATE: 06-17-20 FILENAME: b090435_gl.dgn CHECKED BY: CAW DATE: 01-29-21

DESIGNED BY: LDG DATE: 06-17-20 BRIDGE NO. 07526

DRAWING NO. 64014

G:\I8I0360I_090502\TRANSP\dgn\bridge\b090435_gl.dgn

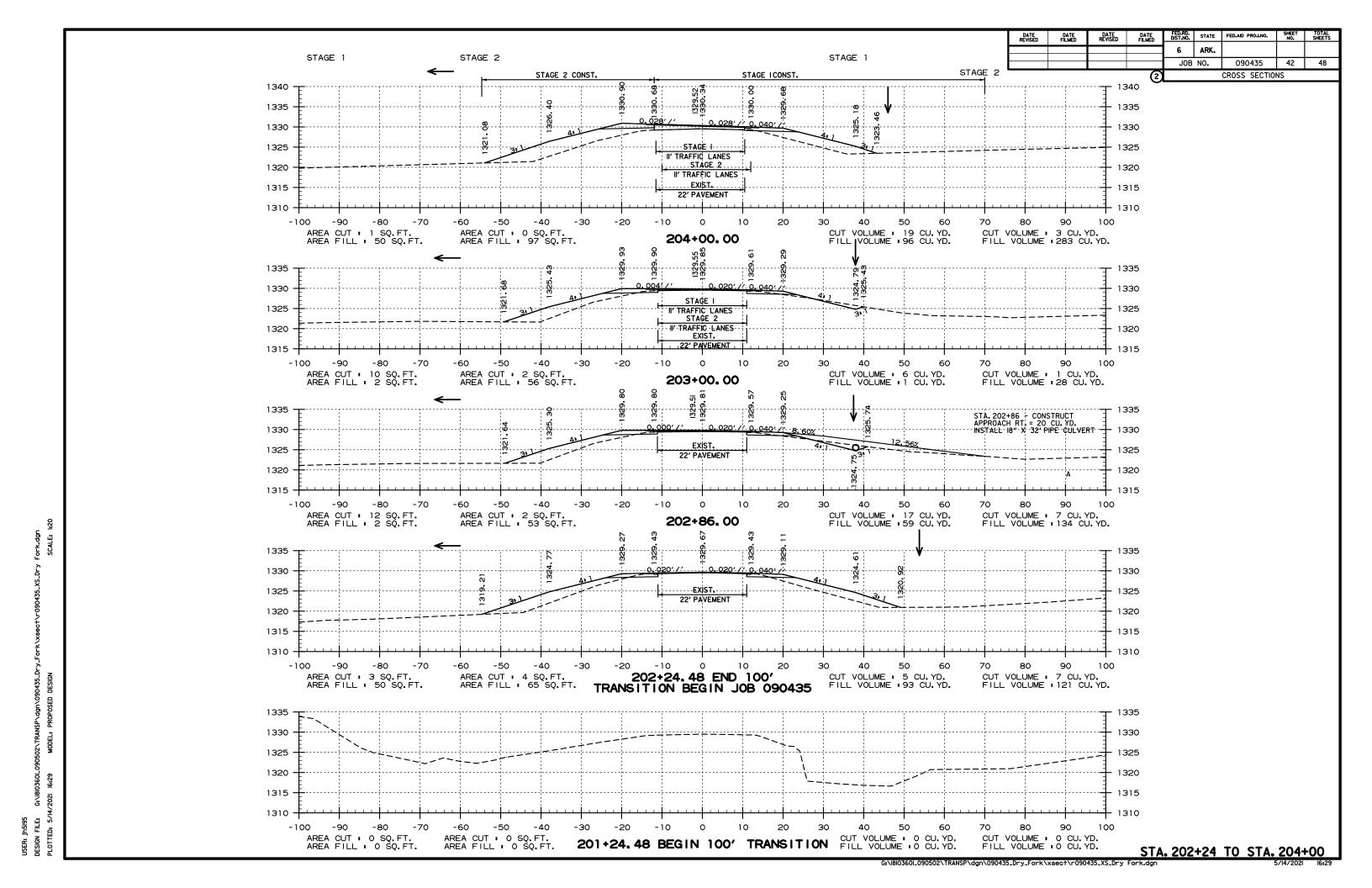
& Guardrail

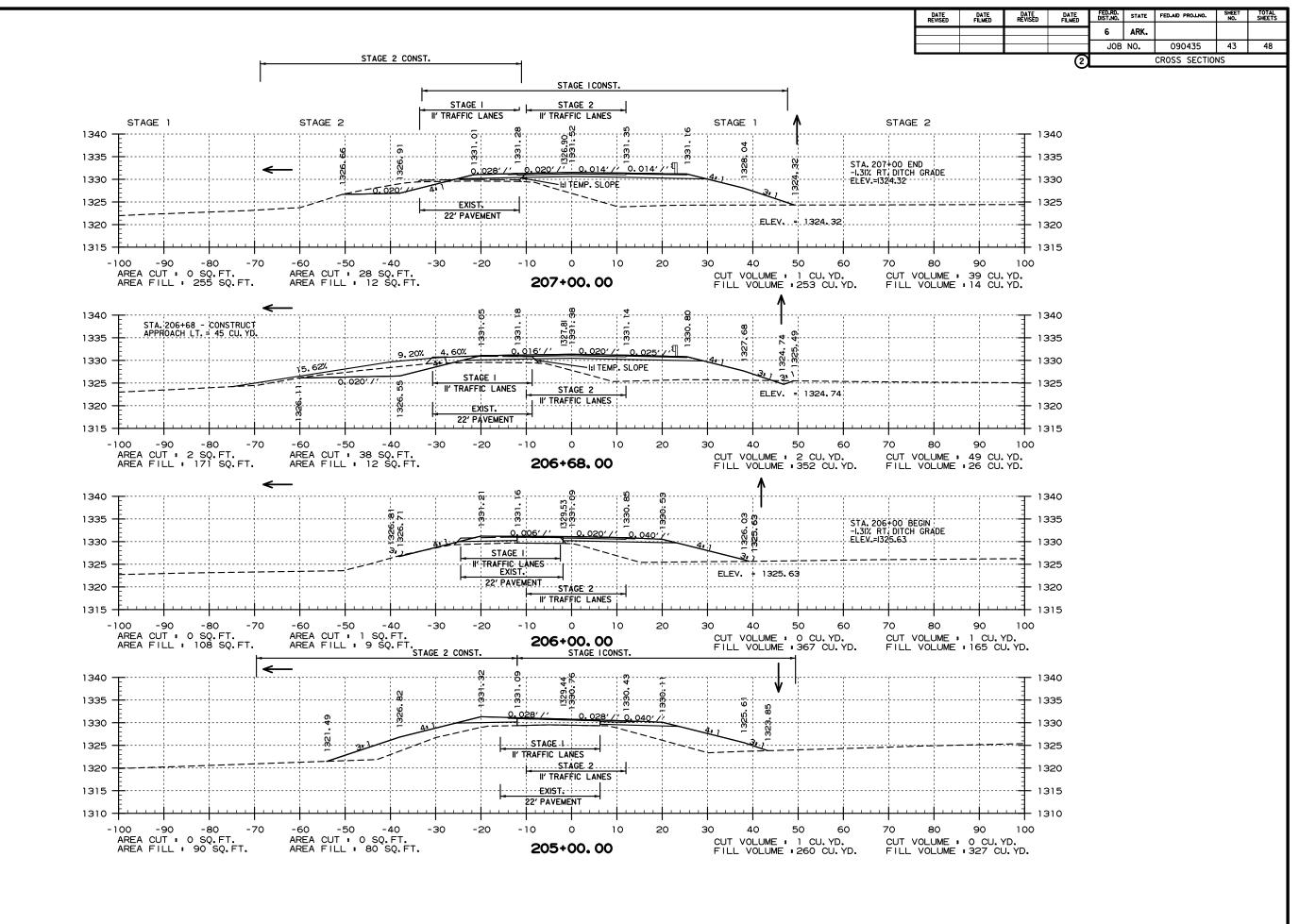
Connection

#4 bar

- ½" Preformed Joint — AASHTO M 153 Type I and ½" X I" Poured Jt. Sedler (Type 3 or 4) per

Subsection 501.02(h)(2)





6 ARK. JOB NO. 090435 44 48 CROSS SECTIONS STAGE 1 STAGE 2 STAGE 1 STAGE 2 1340 ---------<u>-</u> 1340 1335 1335 1330 1330 1325 1325 1320 - 1320 1315 1315 1 1310 1310 --100 -90 -80 -50 -40 -20 10 20 30 40 70 100 -60 60 80 AREA CUT : 0 SQ.FT. AREA FILL : 0 SQ.FT. AREA CUT: 1406 SQ.FT. AREA FILL: 0 SQ.FT. CUT VOLUME : O CU.YD. FILL VOLUME : O CU.YD. CUT VOLUME : 0 CU.YD. FILL VOLUME : 0 CU.YD. 211+25.80 TOE OF SLOPE NOTE: SEE BRIDGE LAYOUT FOR IMPROVEMENTS BETWEEN STA. 209+19.92 TO STA. 211+25.80 1340 - 1340 1335 1335 1330 1330 1325 1325 1320 1320 1315 1315 1310 - 1310 -100 -90 -80 -70 -60 -50 -40 -30 -20 -10 0 10 20 30 40 50 60 70 80 90 100 AREA CUT : 0 SQ.FT. AREA FILL : 0 SQ.FT. AREA CUT : 832 SQ.FT. AREA FILL : 0 SQ.FT. CUT VOLUME : 0 CU.YD. FILL VOLUME : 260 CU.YD. CUT VOLUME : 367 CU.YD. FILL VOLUME : 0 CU.YD. 209+19.92 TOE OF SLOPE STAGE 2 CONST. STAGE I CONST. 1340 1340 1335 1335 1330 STAGE 2 1330 - 12' TRAFFIC LANES 1325 -----STAGE-I-----1325 II' TRAFFIC LANES 1320 1320 EXIST. 22' PAVEMENT 1315 - 1315 1310 --90 -80 -60 -50 -40 -30 -20 -10 0 10 40 50 70 AREA CUT : 93 SQ. FT. AREA FILL : 0 SQ. FT. STAGE I AREA CUT : 0 SQ.FT. AREA FILL : 657 SQ.FT. CUT VOLUME : 0 CU.YD. FILL VOLUME : 2041 CU.YD. CUT VOLUME : 251 CU.YD. FILL VOLUME : 11 CU.YD. 208+98. 50 BRIDGE END 12' TRAFFIÇ LANES II' TRAFFIC LANES 1340 **- 1340** 1335 1335 1330 1330 -2:I TEMP. SLOPE 1325 EXIST. 22' PAVEMENT 1320 1320 1315 1315 | 1310 1310 --90 -80 -50 -40 40 70 -100 -70 -60 -30 -20 -10 0 10 20 30 50 60 80 100 AREA CUT : 0 SQ.FT. AREA FILL : 462 SQ.FT. AREA CUT: 45 SQ.FT. AREA FILL: 6 SQ.FT. CUT VOLUME: 0 CU.YD. CUT VOLUME: 136 CU.YD. FILL VOLUME: 135 CU.YD. 208+00.00

FED.RD. STATE

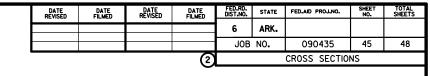
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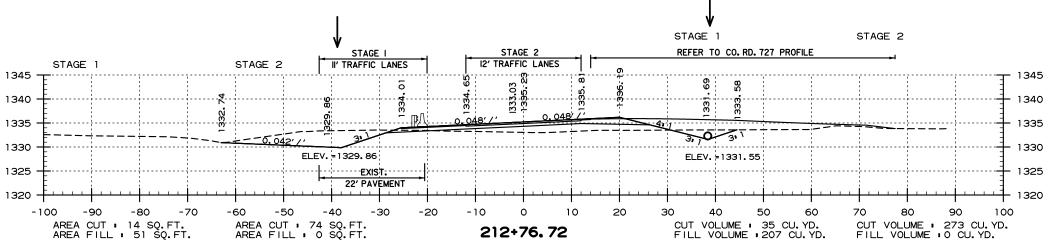
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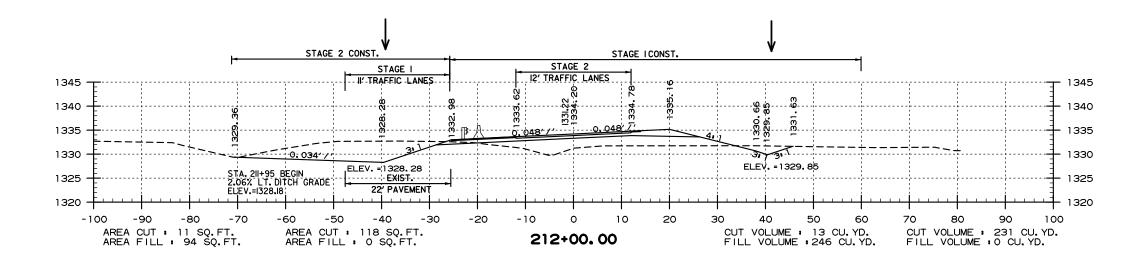
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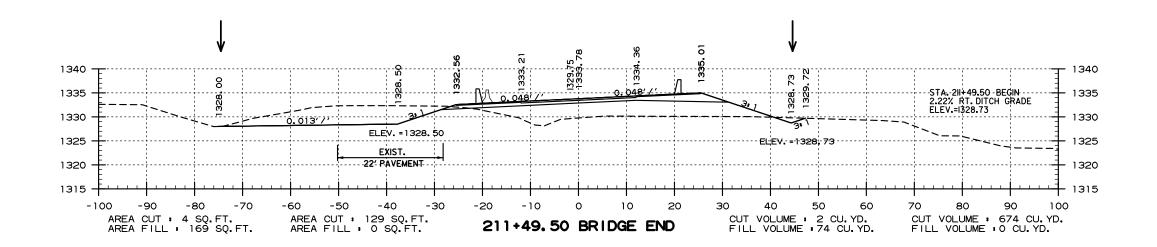
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FED.AID PROJ.NO.

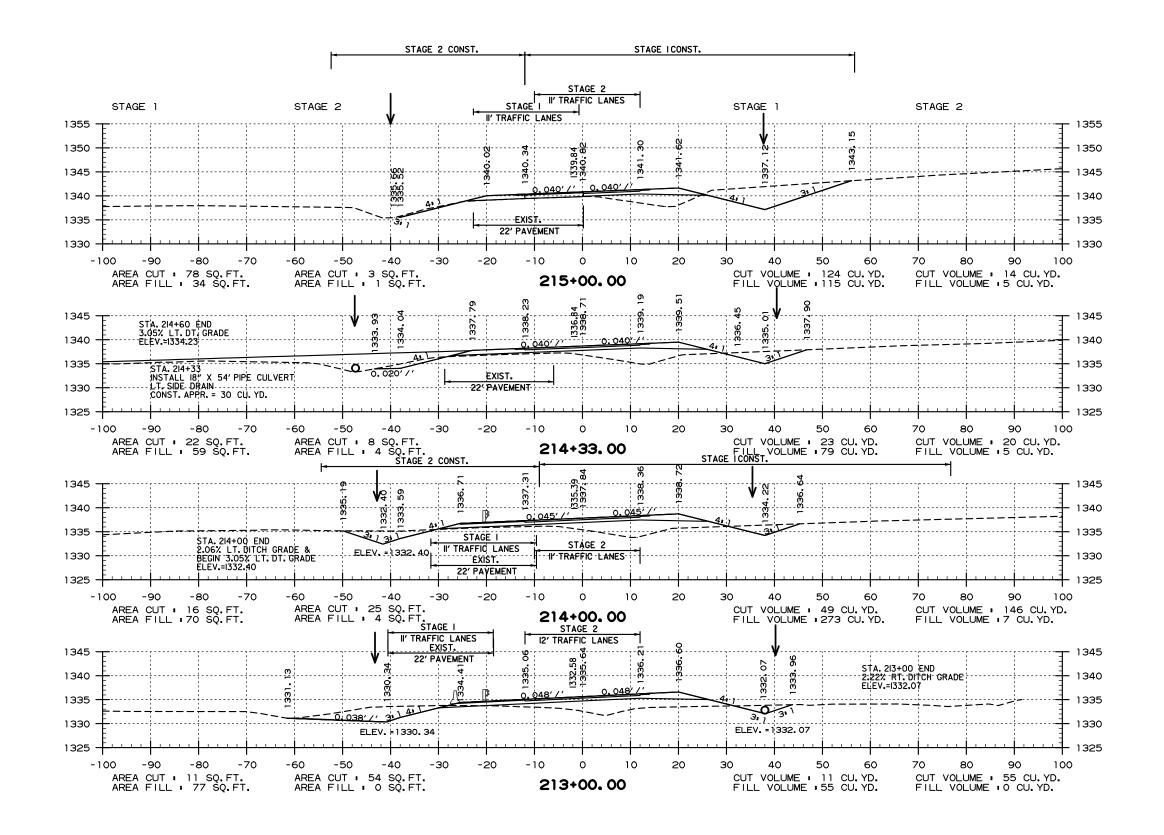




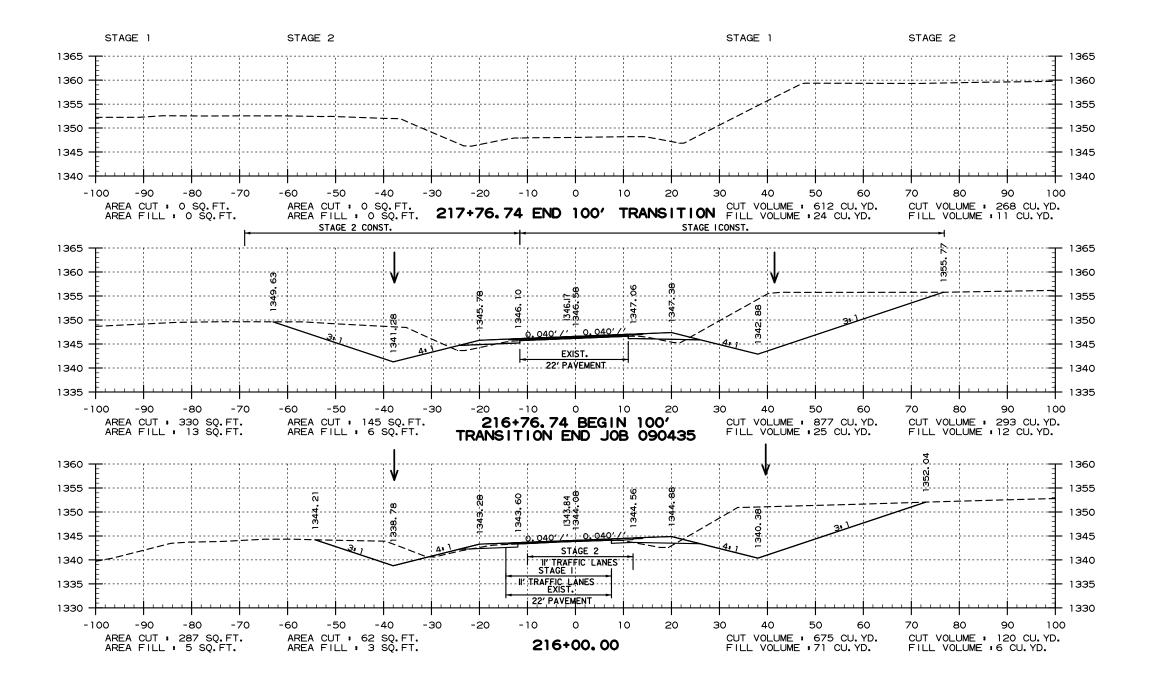




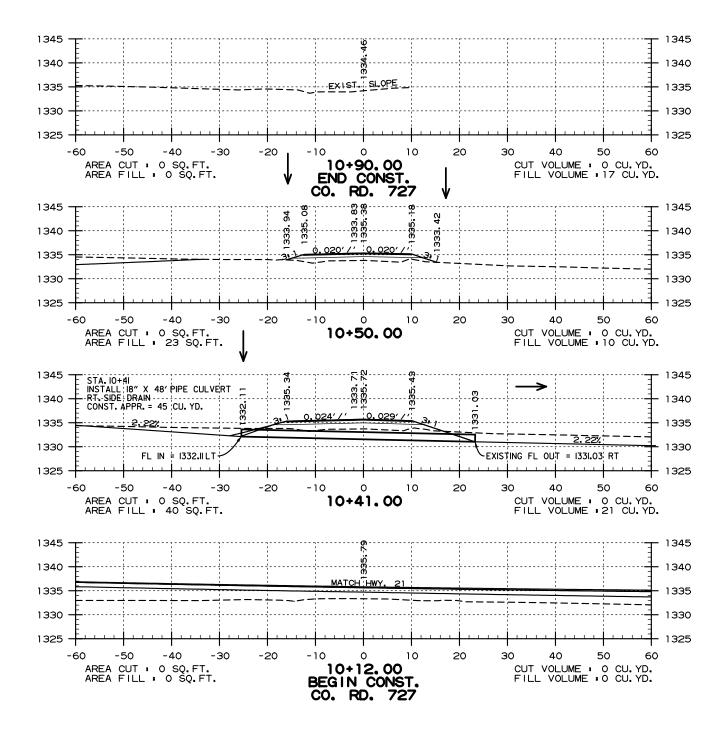
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
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				JOB	NO.	090435	46	48
			②			CROSS SECTIO	NS	



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
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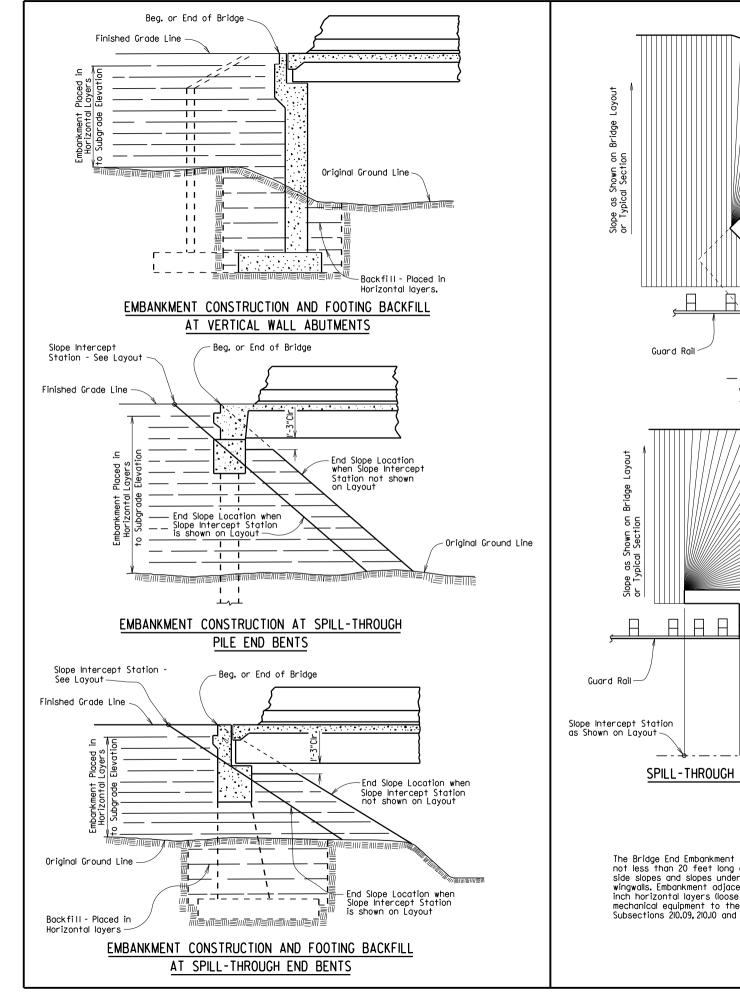


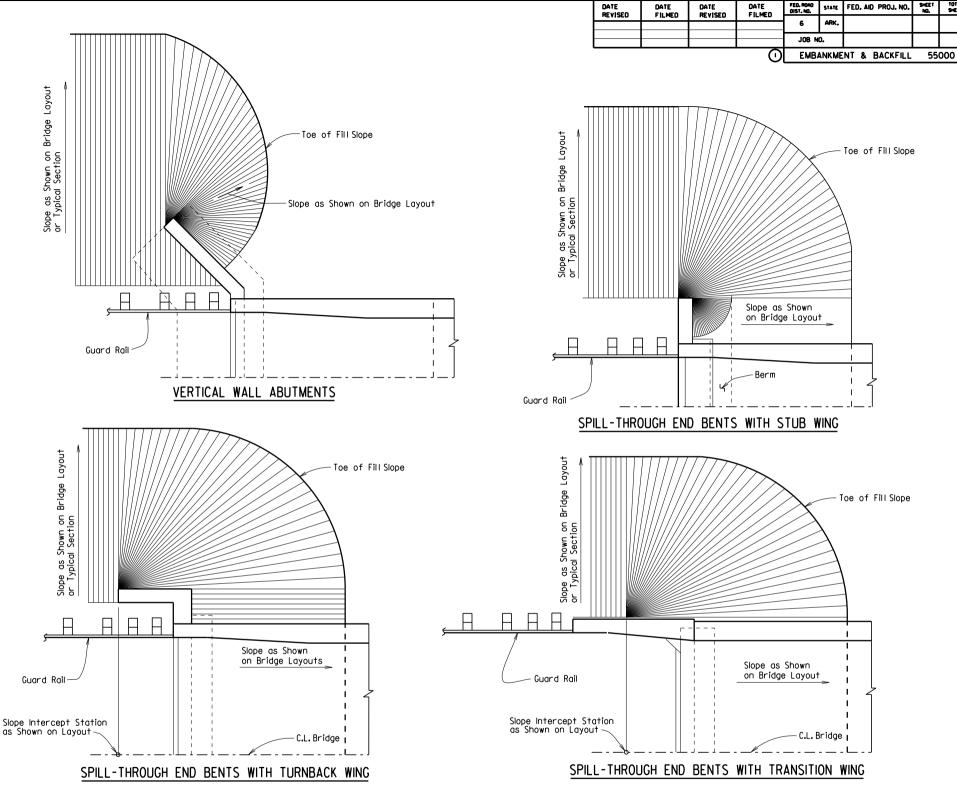
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
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02\TRANSP\dgn\090435_Dry_ForK\xsect

DESIGN FILE: G:\BIO360I_090502\TRANSP\dgn\O'
PLOTTED: 5/4/202| 16,29 MODEL: PROPOSED





METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS

GENERAL NOTES

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 6 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to Subsections 210.09, 210.10 and 801.08 for construction requirements.

STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS

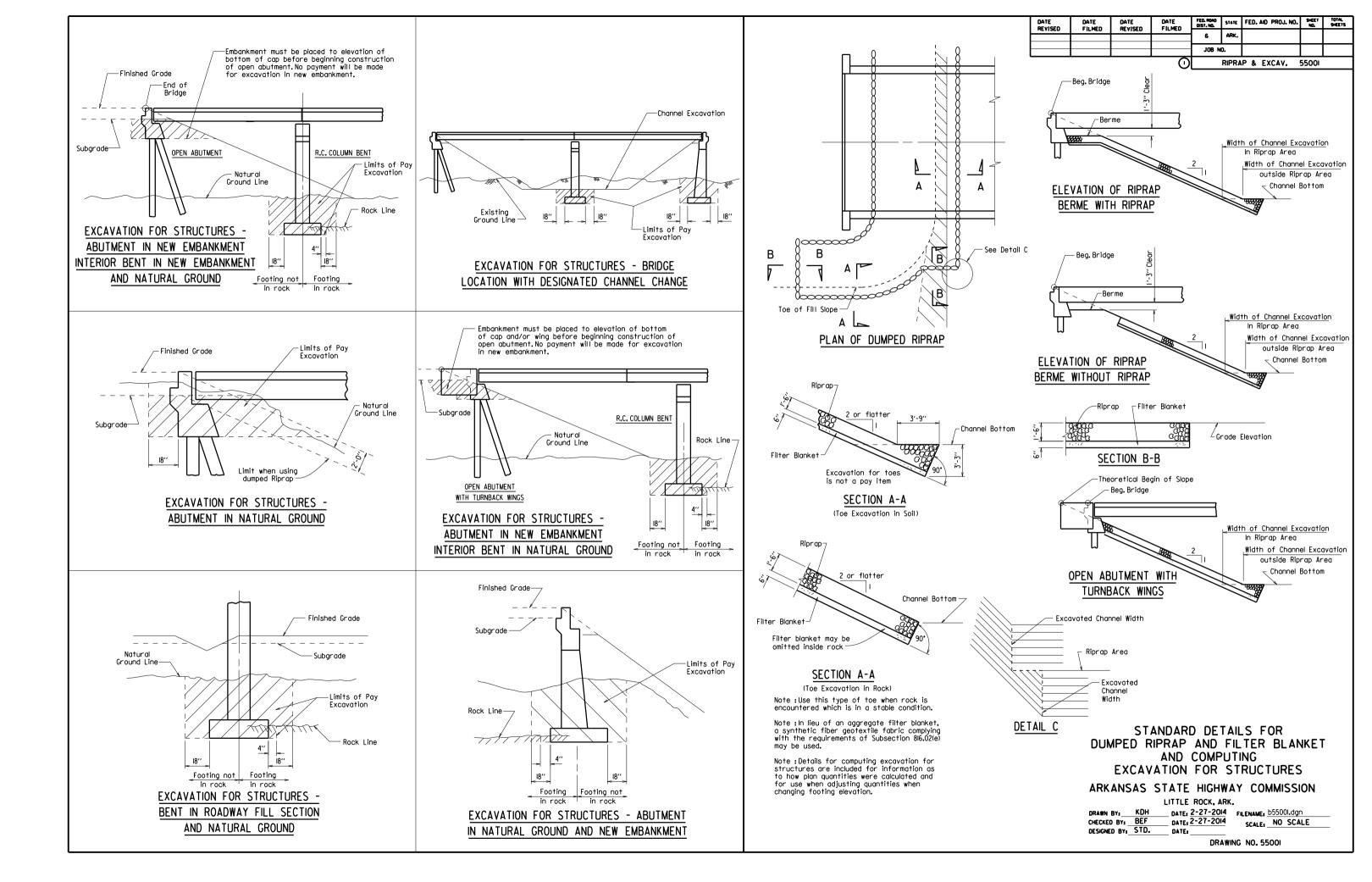
ARKANSAS STATE HIGHWAY COMMISSION

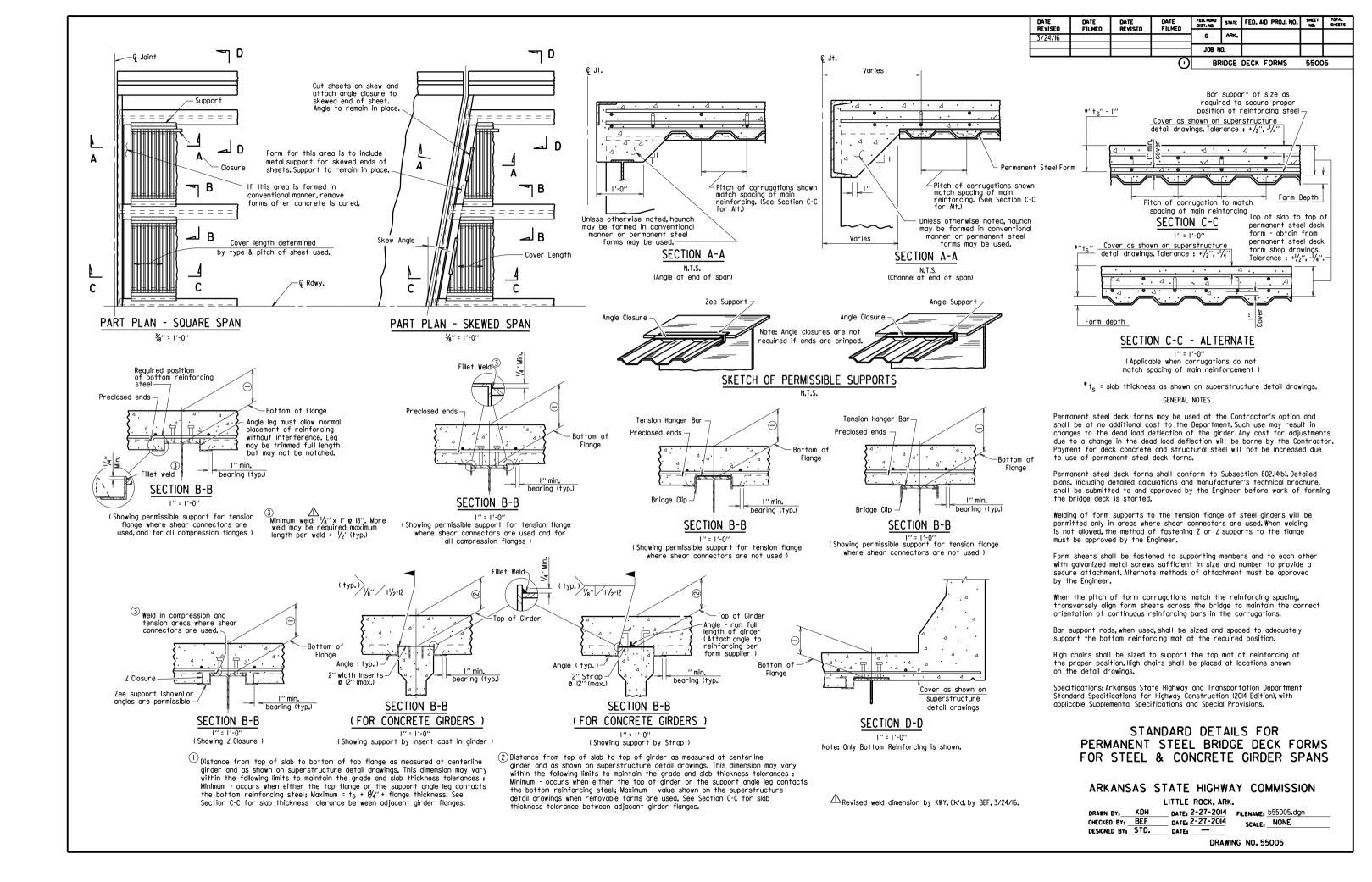
LITTLE ROCK, ARK. DRAWN BY: KDH

DATE: 2-27-2014 FILENAME: 655000.dgn CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE DESIGNED BY: STD.

DRAWING NO. 55000

STATE FED. AID PROJ. NO. SHEET





GENERAL NOTES

These GENERAL NOTES are applicable unless otherwise shown in the Plan Details, Special Provisions. or Supplemental Specifications.

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable Supplemental Specifications and Special Provisions Section and Subsection refer to the Standard Specifications

DESIGN SPECIFICATIONS: See Bridge Layout(s).

SUPERSTRUCTURE NOTES:

MATERIALS AND STRENGTHS:

Class S(AE) Concrete	f'c	=	4,000 psi
Reinforcing Steel (Gr. 60, AASHTO M 31 or M 322, Type A)	fy	=	60,000 psi
Structural Steel (AASHTO M 270, Gr. 36)	Fy	Ξ	36,000 psi
Structural Steel (AASHTO M 270, Gr. 50)	Fy	Ξ	50,000 psi
Structural Steel (AASHTO M 270, Gr. 50W)			50,000 psi
Structural Steel (AASHTO M 270, Gr. HPS70W)	Fy	Ξ	70 , 000 psi

See Plan Details for Grade(s) of Structural Steel required.

CONCRETE:

All concrete shall be Class S(AE) with a minimum 28 day compressive strength f'c = 4.000 psi. Concrete shall be poured in the dry and all exposed corners shall be chamfered $\frac{\pi}{4}$ " unless

The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class S(AE) Concrete. See Standard Drawing No. 55005 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

Use of a longitudinal screed is not permitted on any span of a bridge deck with horizontal curvature.

The concrete deck (roadway surface) shall be given a tine finish in accordance with Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Sidewalks shall receive a broomed finish as specified for final finishing in Subsection 802,19 for Class 6 Broomed Finish, Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam or girder. When permitted, the use of a longitudinal strike-off will require that a vertical camber adjustment be made in the strike-off to account for the future dead load deflection due to any railings, median barrier, and sidewalks.

REINFORCING STEEL:

All reinforcing steel shall be Grade 60 conforming to AASHTO M 3lor M 322. Type A, with mill test reports and shall be epoxy coated. The reinforcing steel is to be accurately located in the forms and firmly held in place by steel wire supports sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly. but will be considered subsidiary to the item "Epoxy Coated Reinforcing Steel (Grade 60)".

STRUCTURAL STEEL (COMMON TO W-BEAMS AND PLATE GIRDERS):

Structural steel shall be AASHTO M 270 with grade and payment as specified in the plans. Grade 50W steel shall not be pointed and all exposed surfaces shall be cleaned in accordance with Subsection 807,84(e). Grade 36 and Grade 50 steel shall be painted unless otherwise noted and all exposed surfaces shall be cleaned in accordance with Subsection 807.84. Structural steel completely embedded in concrete may be AASHTO M 270.Gr. 36.Gr. 50 or Gr. 50W unless otherwise noted.

Drawings show general features of design only. Shop drawings shall be made in accordance with the specifications, submitted and approval secured before fabrication is begun.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steels of equal or greater strengths will be accepted only when shown on the approved shop drawings. Payment will be based on the basis of shapes and materials shown in the plans and no additional compensation will be made for any adjustments due to substitutions.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of Subsection 802.13 will not require approval prior to construction. All welding shall conform to Subsection 807.26.

Unless otherwise noted, field connections shall be bolted with $\frac{1}{4}$ " ø high-strength bolts using $\frac{1}{6}$ " ø open holes. Holes for $\frac{1}{4}$ " ø high-strength bolts may be $\frac{1}{6}$ " ø if a washer is supplied for use under both the nut and head of the bolt. The use of oversized holes will not be allowed on main members unless otherwise noted. Bolts shall be placed with heads on the outside face of the exterior beam or airder webs and on the bottom of the beam or airder flanges.

All stud shear connectors shall be granular flux filled, solid fluxed, or equal and shall be automatically end welded in accordance with recommendations of the Manufacturer.

When painting is required, all structural steel except galvanized steel and steel completely encased in concrete shall be painted in accordance with Subsection 807.75. The color of paint shall be as specified in the plans.

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DATE DATE DATE DATE FED. ROAD STATE FED. AID PROJ. NO. SHET TOTAL

STRUCTURAL STEEL (W-BEAMS):

All beams and field splice plates, and all diaphragms and connection plates attached to horizontally curved beams are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and material will not be paid for directly but shall be considered subsidiary to the item "Structural Steel in Beam Spans (M 270, Cr. .___)".

All beams in continuous units and simple spans with field splices shall be blocked in their true position in the shop in groups as specified in Subsection 807.54(b)(2) with the webs horizontal. The camber length of sections distance between bearings and openings of joints shall be measured and this information shall become part of the permanent records. The component parts shall be match marked in this assembly and these marks shall be shown on the erection diagram.

All begms in simple spans without field splices shall be blocked in their true position with webs horizontal. The camber, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records.

Flange field splice plates shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

All beam dimensions are based on a temperature of 60 degrees F. A tolerance of $\frac{1}{4}$ " +/- is allowed for camber.

Bent plate diaphragms for horizontally curved beams shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses. Bent plate diaphragms for straight beams may be cut and fabricated in accordance with Subsection 807.35 or as required for horizontally curved beams.

Unless otherwise noted diaphraams shall be installed as beams are erected. All holts in diaphraams and field splices shall be installed and tightened in accordance with Subsection 807.71 prior to pouring the concrete deck.

STRUCTURAL STEEL (PLATE GIRDERS):

All references to cross-frames shall include "X" or "K" types.

All girder web and flange plates, all field splice plates, and all diaphragms, cross-frames and connection plates attached to horizontally curved girders are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Plate Girder Spans (M 270, Gr. ___)".

All girders in continuous units and simple spans with field splices shall be assembled in the shop as specified in Subsection 807.54(b)(2) and blocked in their true position with webs horizontal. The camber, length of sections, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records. The component parts shall be match marked in this assembly and these marks shall be shown on the erection diagram.

All girders in simple spans without field splices shall be blocked in their true position with webs horizontal. The camber, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records.

Web and flange plates for main members and flange splice plates for main members shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

Girder webs may be made by shop splicing with minimum lengths of 25 feet for sections. Flange plates longer than 50 feet may be made by shop splicing with minimum lengths of 25 feet for sections. No additional payment will be made for shop welded splices.

All girder dimensions are based on a temperature of 60 degrees F. A tolerance of $\frac{1}{4}$ " +/- is allowed for camber.

Groove welds in web and flange plates shall be Quality Control (Q.C.) tested by nondestructive testing, as required in Subsection 807.23(b). Fillet welds at flange to web plate connections shall be Q.C. tested by the magnetic particle method. All Q.C. testing shall be considered subsidiary to the item "Structural Steel in Plate Girder Spans (M 270, Gr. ___)".

Bent plate diaphragms for horizontally curved girders shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses. Bent plate diaphragms for straight girders may be cut and fabricated in accordance with Subsection 807.35 or as required for horizontally curved girders.

Unless otherwise noted, cross-frames and diaphragms shall be installed as girders are erected. All bolts in cross-frames, diaphragms, and field splices shall be installed and tightened in accordance with Subsection 807.71 prior to pouring the concrete deck.

SUBSTRUCTURE NOTES:

CONCRETE:

Unless otherwise noted, concrete in caps, columns and footings (except seal footings) shall be Class "S" with a minimum 28 day compressive strength f'c = 3,500 psi and shall be poured in the dry. Seal Concrete for footings shall have a minimum 28 day compressive strength f'c = 2,100 psi.

Concrete in drilled shafts shall be Class "S" as modified by Job SP "Drilled Shaft Foundations".

All exposed corners shall be chamfered $\frac{3}{4}$ " unless otherwise noted.

REINFORCING STEEL:

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322. Type A. with mill test reports.

Top reinforcing bars in cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

STRUCTURAL STEEL:

Structural steel in end bents shall be AASHTO M 270 with grade and payment as specified in the plans.

FOR ADDITIONAL INFORMATION AND NOTES, SEE LAYOUT(S) AND PLAN DETAILS.

STANDARD GENERAL NOTES FOR STEEL BRIDGE STRUCTURES

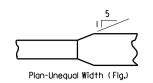
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

 DRAWN BY:
 A.M.S.
 DATE:
 9-2-2015
 FILENAME:
 b55006.dgn

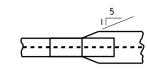
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 B.E.F.
 DATE:
 9-2-2015
 SCALE:
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 DESIGNED BY: STD. DATE:

DRAWING NO. 55006

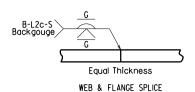


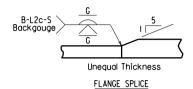
FLANGE SPLICE

Plate Girder Spans (____)".

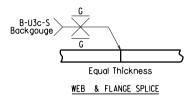


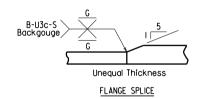
FLANGE SPLICE AT UNEQUAL BOTTOM FLANGE WIDTHS





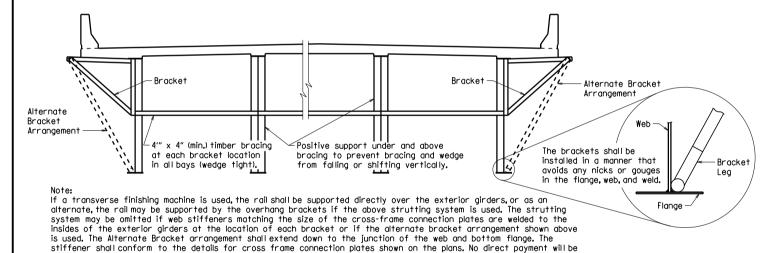
(Use when Base Metal Thickness is Equal to or Less than 2")





(Use when Base Metal Thickness is Greater than 2")

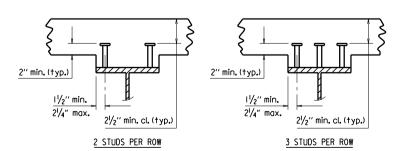
DETAILS OF WELDED SPLICES FOR PLATE GIRDERS



SCREED RAIL SUPPORT FOR PLATE GIRDERS

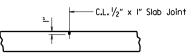
made for brackets, timber bracing, supports, or welded stiffeners. Payment shall be subsidiary to "Structural Steel in

(USE WHEN WEB DEPTHS ARE 48" OR GREATER)



Stud Shear Connectors shall be automatically end welded to the beam or girder flange in accordance with the recommendations of the Manufacturer. See plan details for number and size.

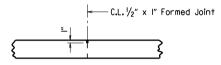
SHEAR CONNECTOR DETAIL



Use Type 3 or 4 Joint Sealer. See Subsections 501.02(h) and 501.05(j). Racker Rod filler will not be required. Joint Sealer shall be measured and paid for as Class S(AE) Concrete-Bridge. Slab Joints shall extend to the outside edge of the deck slab and shall align with open joints at the front face of the parapet. Slab joints shall be installed before the parapet railing is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations. The joint sealer shall extend across the deck from autterline to autterline.

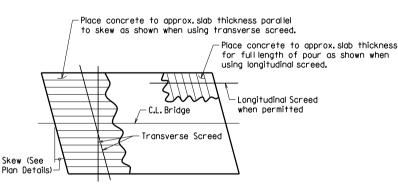
ADDITIONAL NOTES IF SIDEWALKS OR RAISED MEDIANS ARE REQUIRED: Slab Joints shall be installed before the sidewalk or raised median is poured. After installation of the joint in the sidewalk or raised median and prior to pouring the parapet rail the joint sealer shall be placed extending across the deck slab from gutterline to gutterline and acrosss the top of the sidwalk or raised median to the edge of the slab. No joint sealer shall be placed on the deck slab under the sidewalk or raised median.

TRANSVERSE SLAB JOINT DETAIL



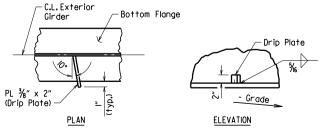
Use $\frac{1}{2}$ " x I" Type 3 or 4 Joint Sealer. See Subsections 501.02(h) and 501.05(j). Backer Rod filler will not be required. Joint sealer shall be measured and paid for as Class S(AE) Concrete-Bridge. This joint shall be formed. Seal color shall be gray or other color similar to concrete.

LONGITUDINAL CONSTRUCTION JOINT



Note: At the Contractor's option, the transverse screed may be placed parallel to the skew or perpendicular to C.L. Bridge.

CONCRETE PLACEMENT PROCEDURE FOR BRIDGES WITH SKEW



Drip Plate to be welded to the outer side of the bottom flange of the exterior girders.

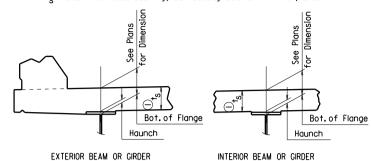
Locate drip plate 5'-0" from C.L. Bearing on high side of each Bent, unless otherwise noted in the plans.

BOTTOM FLANGE DRIP PLATE

(USE WHEN WEB DEPTHS ARE 54" OR GREATER AND UNIT OR SPAN IS NOT IN LEVEL GRADE)

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FEO. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
11277320	FILMED	NEVISED	. ,	6	ARK.			
				JOB N	0.			
					STE	EL BRIDGE STRUCTI	URES	55007

t_s = slab thickness. See "Typical Roadway Section" in the plans.

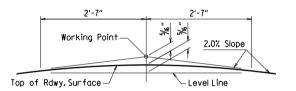


Tolerance when removable deck forming is used is + $\frac{1}{2}$, - $\frac{1}{4}$. Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum occurs when top flange contacts bottom reinforcing steel: Maximum = top flange thickness plus 1¾" unless otherwise noted in the plans. No increase in concrete and structural steel quantities will be made to maintain tolerances.

Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 55005 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable

ADJUSTMENT FOR SLAB THICKNESS TOLERANCE



NOTE: Working Point matches Theoretical Roadway Grade.

ROUNDING DETAIL

BRIDGES IN NORMAL CROWN

WELD TABLE

Material Thickness of Thicker Part Joined (Inches)	Minimum Size of Fillet Weld (Inches)	Single Pass Weld Must
To ¾" Inclusive	1/4"	Be
0ver ¾"	5/6 ′′	Used

NOTE: When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.

SECTION AND SUBSECTION REFER TO THE ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (2014 EDITION).

THESE DETAILS ARE APPLICABLE UNLESS OTHERWISE SHOWN IN THE PLAN DETAILS, SPECIAL PROVISIONS, OR SUPPLEMENTAL SPECIFICATIONS.

STANDARD DETAILS FOR STEEL BRIDGE STRUCTURES

ARKANSAS STATE HIGHWAY COMMISSION

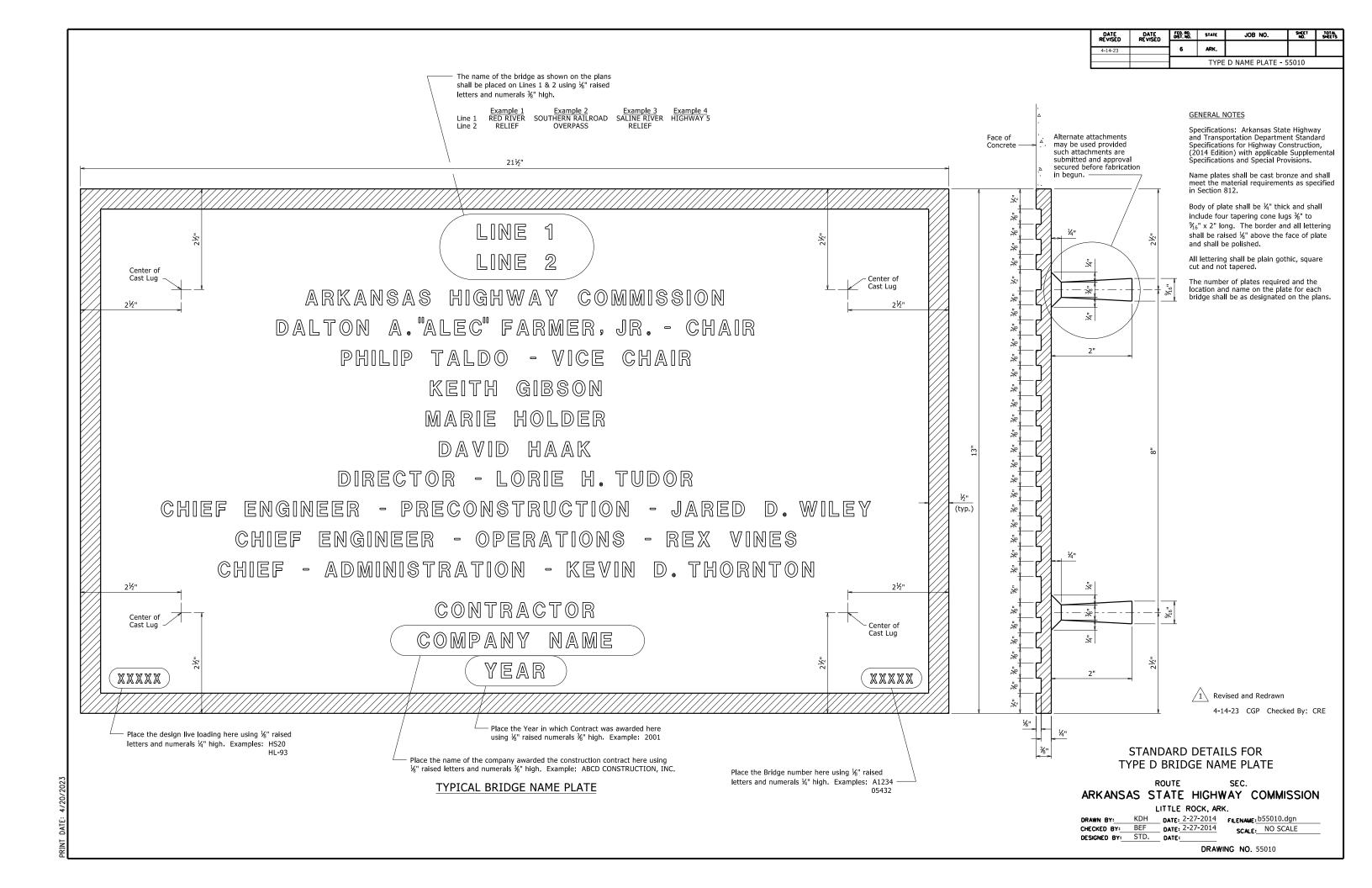
LITTLE ROCK, ARK. CHECKED BYS __ AMS DATE: 2/11/2016

DRAWN BY:

DESIGNED BY: STD.

DATE: 2/11/2016 FILENAME: 555007.dgn SCALE: No Scale

DRAWING NO. 55007



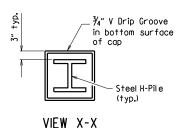
GENERAL NOTES FOR STEEL H-PILES:

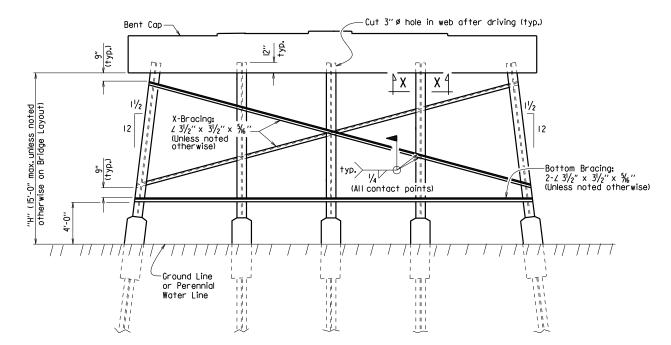
Steel H-Piles shall conform to AASHTO M 270, Grade 36 or greater.

See Bridge Layout and Bent Details for pile size, estimated length, spacing, pile anchorage (if required) and for driving information.

Steel H-Piles that extend above the ground and are not protected by pile encasement shall be painted in accordance with Subsection 805.02.

Brackets, lugs, cap plates, pile tips, driving points, pile painting, splicing and welding shall not be paid for directly, but shall be considered subsidiary to the item "Steel Piling".





Notes:

All bracing shall be cut and welded in the field. Each brace shall be furnished in one piece. Payment shall be made under Item 807.

Unless noted otherwise, omit X-Bracing when "H" is less than 8 feet.

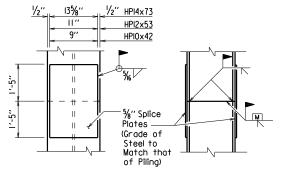
Omit X-Bracing and Bottom Bracing when "H" is 5 feet or less.

When required on the Bridge Layout sheet, pile encasements shall be constructed. See Notes and Details for H-Pile Encasements.

Omit all bracing (and V-groove in cap) when pile encasement is extended to bottom of bent cap.

TYPICAL DETAILS OF H-PILE TRESTLE INTERMEDIATE BENT

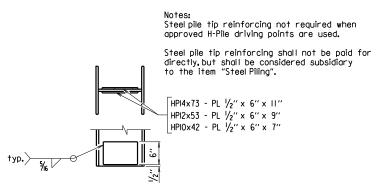
(Shown with Partial Height Encasement)



The Contractor may for his own convenience and at his own expense provide as many as three splices per pile. Minimum spacing between splices shall be 5 feet.

TYPICAL SPLICE DETAILS

H-pile splicers manufactured by Associated Pile and Fitting Corporation, LB Foster Piling, Skyline Steel or equivalent may be used in lieu of the "Typical Splice Details" shown. H-pile splicers shall match the same grade of steel specified for the piling and shall be welded to the pile with a %" fillet weld around the entire perimeter of the splice. Flanges shall be welded with a complete penetration groove weld complying with AASHTO/AWS Joint Designation B-U4a or B-U4b. All welding shall conform to Subsection 807.26 of the AHTD Standard Specifications for Highway Construction (2014 Edition).



REINFORCING DETAIL FOR STEEL H-PILE TIP

GENERAL NOTES FOR H-PILE ENCASEMENTS:

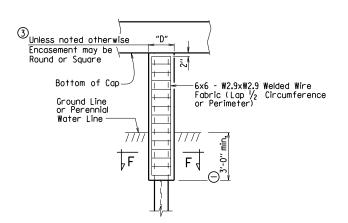
See Bridge Layout for additional notes, any pile encasement restrictions and required location of pile encasements.

All concrete shall be Class S with a minimum 28-day compressive strength, f'c = 3,500 psi. If concrete cannot be placed in the dry, Seal Concrete may be used from top to bottom of encasement.

Reinforcing steel shall be Grade 60 conforming to AASHTO M 31 or M 322, Type A.

Welded Wire Fabric shall conform to AASHTO M 55 or M 221. Galvanized Corrugated Steel Pipe shall conform to AASHTO M 36 and M 218.

Concrete, welded wire fabric or reinforcing steel and galvanized pipe shall not be paid for directly, but shall be considered subsidiary to the item "Pile Encasement".



PILE ENCASEMENT DETAIL FOR STEEL H-PILES

(Shown with Encasement to Bottom of Cap)

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
	FILMED	MEAISED	FILMED	6	ARK.			
3/24/16				ľ	6 HILL.			
				JOB N				
				JUB 14	υ.			
			$\overline{}$			STEEL H-PILES		55020
•			(.)			SIEEL H-FILES		13020

*3 Vertical Bar

| 1/2" clr. (min.) | Square Encasement | Round Encasement | Encasement | Encasement | Square |

Steel H-Pile

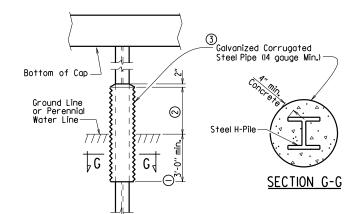
SECTION F-F

#3 ties @ 12" ctrs.

*Measured out-to-out of bar.

TABLE OF VARIABLES FOR PILE ENCASEMENT

	"[
Pile Size	Square Encsmt.	Round Encsmt.	"L"*
HPI0x42	l'-7"	2'-0"	l'-4"
HPI2x53	l'-8"	2'-2"	l'-5"
HPI4x73	l'-l1"	2′-6″	l'-8"



- ① Unless otherwise noted on Bridge Layout.
- $^{\circ}$ 3'-0" minimum or as shown on Bridge Layout.
- The state of the pile. Encasement dimensions shall be sized to maintain a minimum concrete cover of 4" from the H-Pile. Reinforcement shall be sized to provide a minimum concrete cover of $1 \frac{1}{2}$ " and a minimum clearance of $1 \frac{1}{4}$ " from the pile.
- Alternate pile encasement, when not extended to bottom of cap, shall have 2" concrete taper for water runoff as shown in the Partial Height Encasement detail.

ALTERNATE PILE ENCASEMENT DETAIL FOR STEEL H-PILES

(Shown with Partial Height Encasement)

Added alternate method of splicing H-piles and revised pile encasement note.

3/24/2016 AMS



BRIDGE ENGINEER

STANDARD DETAILS FOR STEEL H-PILES AND PILE ENCASEMENTS

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

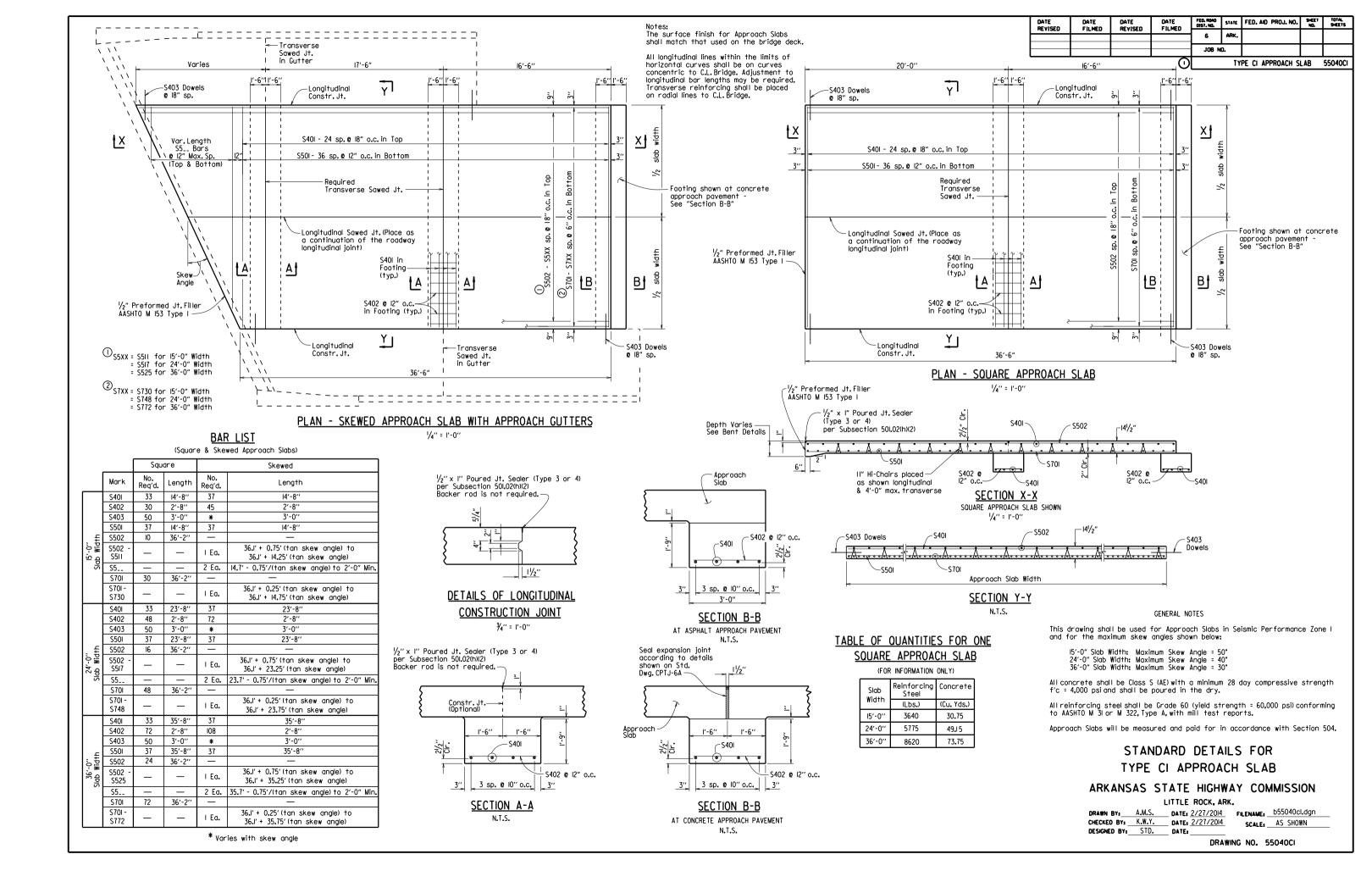
 DRAWN BY:
 A.M.S.
 DATE:
 2/27/2014
 FILENAME:
 b55020.dgn

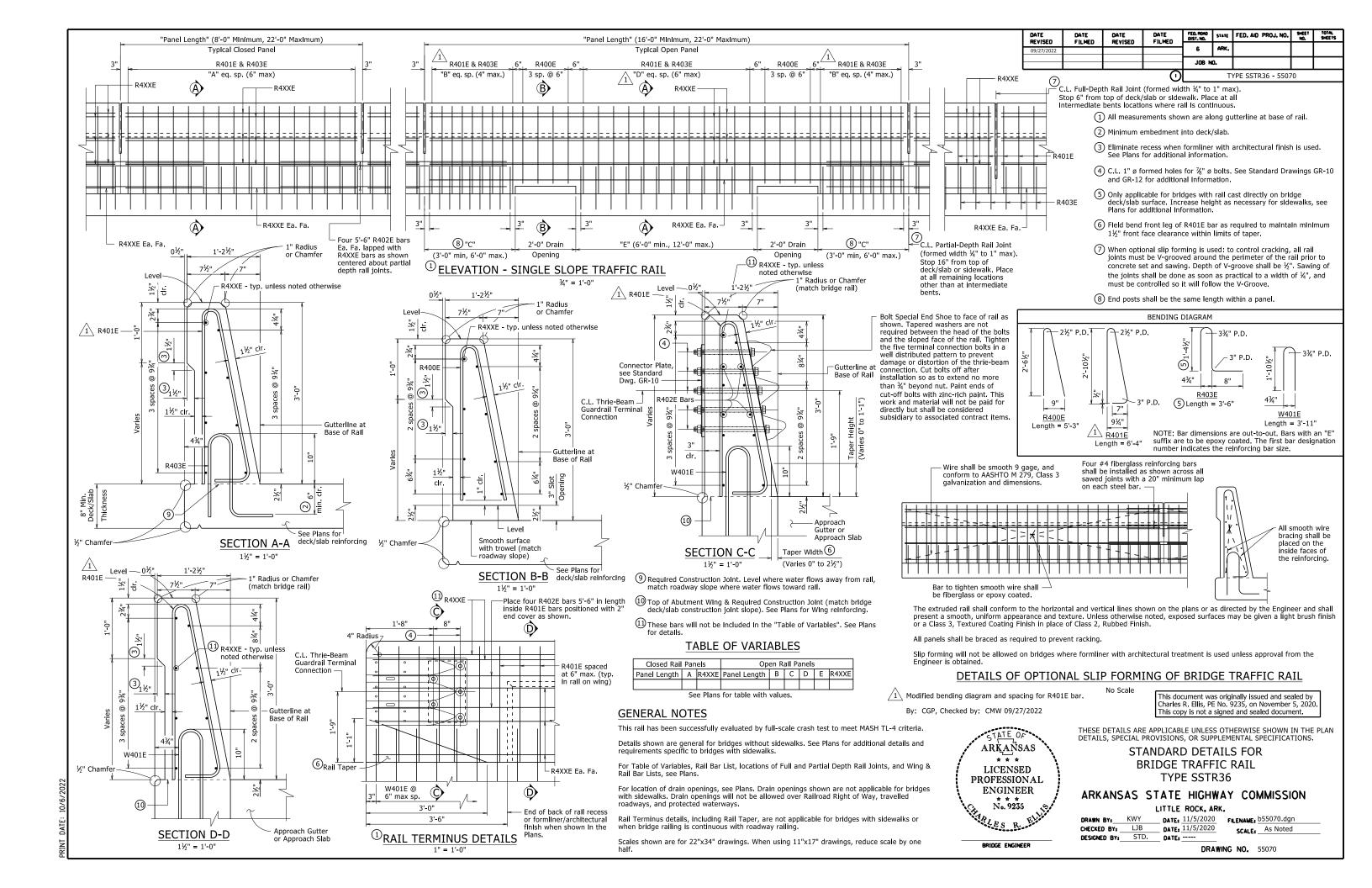
 CHECKED BY:
 B.E.F.
 DATE:
 2/27/2014
 SCALE:
 NO SCALE

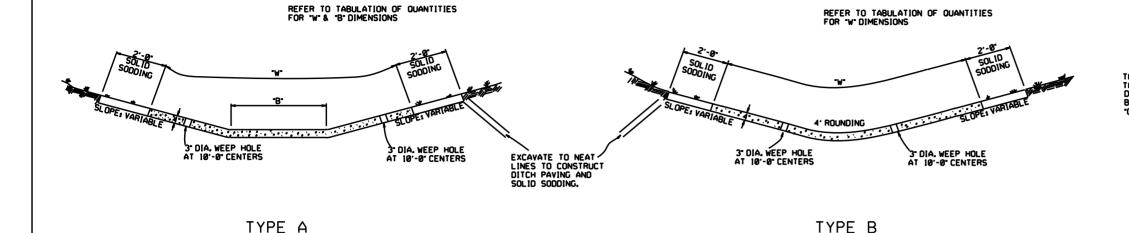
 DESIGNED BY:
 STD.
 DATE:
 —

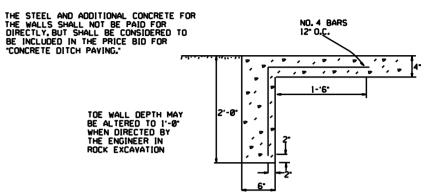
DRAWING NO. 55020

This document was originally issued and sealed by Charles R. Ellis, PE No. 9235, on March 24, 2016. This copy is not a signed and sealed document.

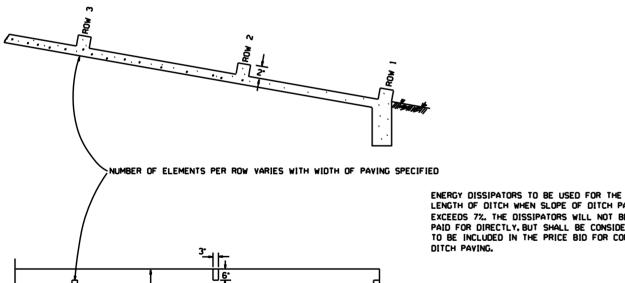








TOE WALL DETAIL FOR CONCRETE DITCH PAVING



6.-6.

ENERGY DISSIPATORS (NO SCALE)

ENERGY DISSIPATORS TO BE USED FOR THE ENTIRE LENGTH OF DITCH WHEN SLOPE OF DITCH PAYING EXCEEDS 7%. THE DISSIPATORS WILL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR CONCRETE GENERAL NOTES:

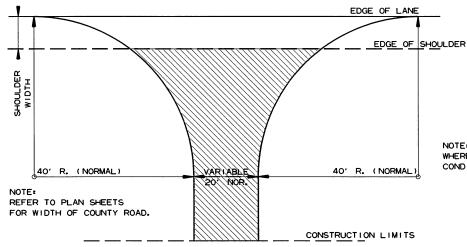
THE FULL WIDTH OF EACH SECTION SHALL BE POURED MONOLITHICALLY.

TOE WALLS TO BE CONSTRUCTED FULL WIDTH AT EACH END OF DITCH PAVING, AND POURED MONOLITHICALLY.

SOLID SOD ALONG DITCH PAVING TO BE PLACED WITHIN 14 DAYS OF DITCH PAVING CONSTRUCTION.

1° WIDE TRANSVERSE EXPANSION JOINTS SHALL BE PLACED IN CONCRETE DITCH PAVING AT 45° INTERVALS. THE SPACE SHALL BE FILLED WITH APPROVED JOINT FILLER COMPLYING WITH AASHTO M213.

12-8-16	CORRECTED ENERGY DISSIPATOR DRAWING AND NOTE	ARKANSAS STATE HIGHWAY COMMISSION
6-2-94 1-30-8 7- 5-88 4-3-87 -9-87 1-3-86 1-1-84	ADDED GENERAL NOTE	CONCRETE DITCH PAVING
	EXCAVATION DETAILS ADDED	STANDARD DRAWING CDP-1



DETAIL FOR COUNTY ROAD TURNOUTS

OPEN SHOULDER SECTION

NOTE: TURNOUTS SHALL BE MODIFIED WHERE NECESSARY TO MEET LOCAL CONDITIONS AS DIRECTED BY THE ENGINEER.

ACHM SURFACE COURSE (1/2°)
(220 LBS. PER SQ. YD.) AND
AGGREGATE BASE COURSE (CLASS 7)
7° COMP. DEPTH, UNLESS OTHERWISE
SPECIFIED IN PLANS.



NOTE: TURNOUTS AND PRIVATE DRIVES SHALL BE MODIFIED WHERE NECESSARY TO MEET LOCAL CONDITIONS AS DIRECTED BY THE ENGINEER,



EDGE OF LANE

20' R. (NORMAL)

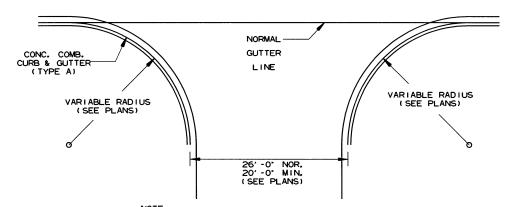
PROPOSED R/W OR TIE

TO EXISTING DRIVEWAY.

WHICHEVER IS FURTHER.

EDGE OF SHOULDER

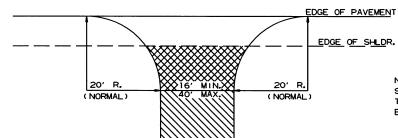
ACHM SURFACE COURSE (1/2')
(220 LBS, PER SQ, YD.) AND
AGGREGATE BASE COURSE (CLASS 7)
7' COMP. DEPTH IF ASPHALT OR
GRAVEL DRIVE EXISTING; OR 6'
CONCRETE IF CONCRETE DRIVE
EXISTING.



NOTE: PAVEMENT STRUCTURE FOR STATE HIGHWAYS, CITY STREETS, & COUNTY ROADS TO BE SAME AS MAIN LANES.

DETAIL OF TURNOUTS, ASPHALT STREETS, COUNTY ROADS & STATE HIGHWAYS

CURB & GUTTER SECTION



NOTE: TURNOUTS AND PRIVATE DRIVES
SHALL BE MODIFIED WHERE NECESSARY
TO MEET LOCAL CONDITIONS AS DIRECTED
BY THE ENGINEER.



20' R. (NORMAL

16' MIN

`40′ MAX

DETAIL FOR DRIVEWAY TURNOUTS

OPEN SHOULDER SECTION

(ARTERIALS)

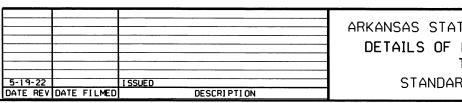
ASPHALT CONCRETE HOT MIX SURFACE COURSE (220 LBS. PER SQ. YD.) AGGREGATE BASE COURSE (CLASS 7) 7° COMP. DEPTH IF ASPHALT DRIVE EXIST OR 6° CONCRETE IF CONCRETE DRIVE EXIST.

CONSTRUCTION LIMITS



AGGREGATE BASE COURSE (CLASS 7) 9° COMP. DEPTH OR CONFORM TO EXISTING DRIVEWAY

DETAIL FOR DRIVEWAY TURNOUTS (COLLECTORS)

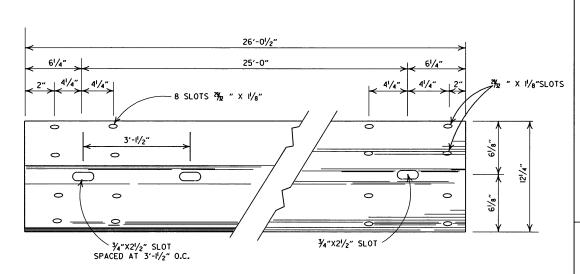


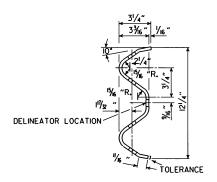
ARKANSAS STATE HIGHWAY COMMISSION

DETAILS OF DRIVEWAYS & STREET

TURNOUTS

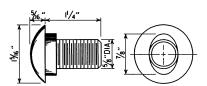
STANDARD DRAWING DR-2



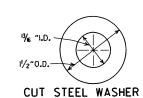


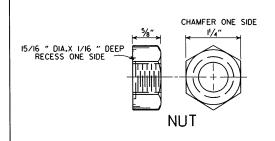
DETAILS OF W-BEAM GUARDRAIL

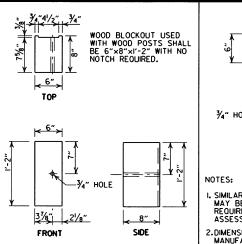
RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.

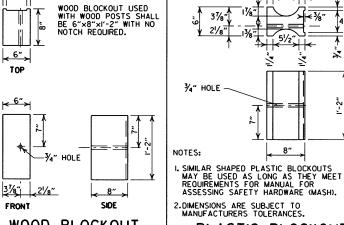


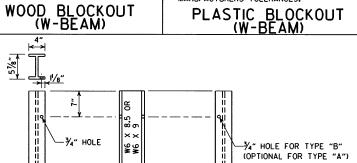
SPLICE BOLT POST BOLT - SAME EXCEPT LENGTH







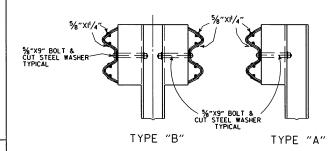




BACK

SIDE STEEL POST

FRONT



DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)

-GENERAL NOTES-

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.

WHERE W-BEAM GUARDRAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3" UNLESS OTHERWISE NOTED.

W-BEAM GUARDRAIL REPRESENTING INTERMEDIATE SECTIONS WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF POST TO CENTERLINE OF POST.

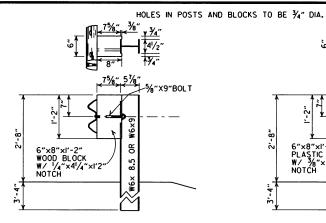
USE W-BEAM GUARDRAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARDRAIL, W-BEAM GUARDRAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.

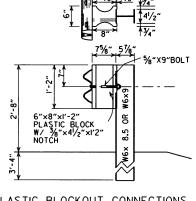
ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO.ISTRUCTURAL OR
BETTER 9.7f (1400 f) OR NO.I1350 f SOUTHERN PINE.

CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM
GUARDRAIL OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS REQUIREMENTS
FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARDRAIL.

DELINEATORS SHALL BE MOUNTED AT 37.5' SPACING ON THE FRONT FACE OF THE GUARDRAIL. SPACING MAY BE REDUCED IN CURVES, AS DIRECTED BY THE ENGINEER. COLOR SHALL BE IN ACCORDANCE WITH THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES. PAYMENT FOR DELINEATORS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID PER LIN.FT.FOR GUARDRAIL.

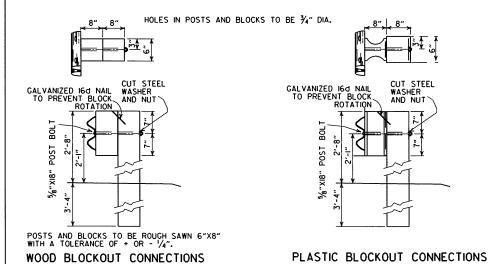




WOOD BLOCKOUT CONNECTIONS

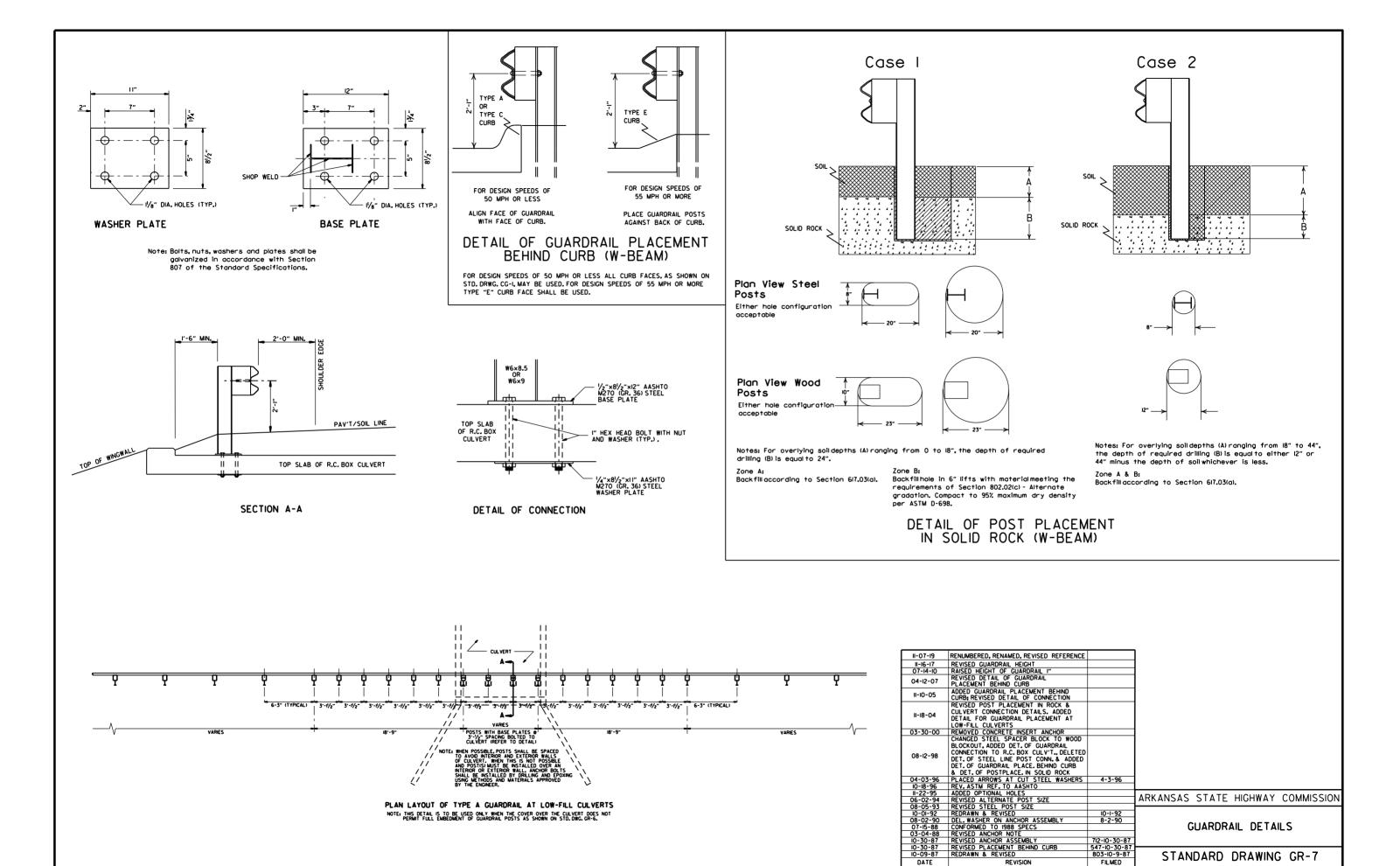
PLASTIC BLOCKOUT CONNECTIONS

DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



DETAILS OF WOOD LINE POST CONNECTIONS (W-BEAM)

05-19-22	REVISED GENERAL NOTES. ADDED DELINEATOR LOCATION.		
11-07-19	RENUMBERED AND RENAMED		
	REVISED GENERAL NOTES AND RAISED		
11-16-17	GUARDRAIL HEIGHT 3"		
07-14-10	RAISED HEIGHT OF GUARDRAIL I"		
10-15-09	ADDED REFERENCE TO MASH		
04-10-03	REVISED GENERAL NOTES		
08-22-02	REVISED DIMENSION ON WOOD & PLASTIC	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	
00 22 02	BLOCKOUT CONNECTIONS & STEEL POST		
11-16-01	REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS		
03-30-00	REMOVED GUARDRAIL AT BRIDGE ENDS		
01-12-00	ADDED PLASTIC BLOCKOUT		
	REV. BLOCKOUTS TO WOOD, DELETED CONC.		
	POST & REV. GENERAL NOTE, DELETED DET.		
	OF GUARDRAIL REPLACE. BEHIND CURB &		
08-12-98	DET. OF POST PLACE. IN SOLID ROCK.&		
	ADDED DETAILS OF STEEL LINE POST		
	CONN. REMOVED BACK-UP PLATE, REVISED		
	HOLES IN STEEL POLES		
04-03-97	REMOVED "LAP IN DIRECTION OF TRAFFIC"		
04-03-97	NOTE & PLACED ARROWS ON WASHERS		
10-18-96	REVISED WOOD POST NOTE		
06-02-94	ADDED ALT. STEEL POST SIZE		
08-05-93	REVISED STEEL POST SIZE	8-5-93	ADVANCAC CTATE INCLINAL COMMICCION
10-01-92	REDRAWN & REVISED	10-1-92	ARKANSAS STATE HIGHWAY COMMISSION
08-15-91	REVISED WASHER NOTE	8-15-91	
08-02-90	REV. GEN. NOTE & DEPTH OF ANC. POST IN ROCK	8-2-90	´
07-15-88	REVISED SECTION 3 & GENERAL NOTES		I GUARDRAIL DETAILS I
03-04-88	REV. ANCHOR POST "ELEV. NOTES & POST IN ROCK	780-3-4-88	
10-30-87	REVISED WOOD LINE POST DETAIL	546-10-30-87	
10-09-87	REDRAWN & REVISED	802-10-9-87	STANDARD DRAWING GR-6
DATE	REVISION	FILMED	STANDARD DIVAMING GIV G



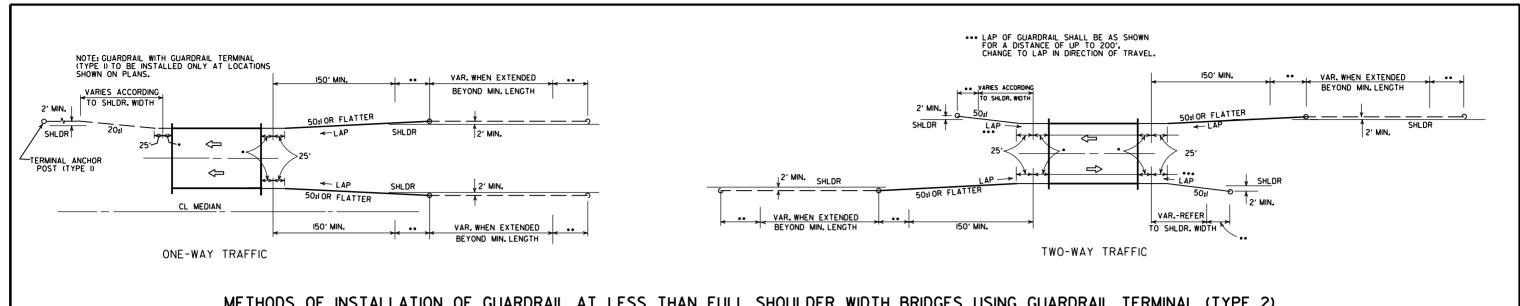
PLAN LAYOUT OF TYPE A GUARDRAIL AT LOW-FILL CULVERTS NOTE: THIS DETAIL IS TO BE USED ONLY WHEN THE COVER OVER THE CULVERT DOES NOT PERMIT FULL EMBEDMENT OF GUARDRAIL POSTS AS SHOWN ON STD. DWG. GR-6.

ARKANSAS STATE HIGHWAY COMMISSION

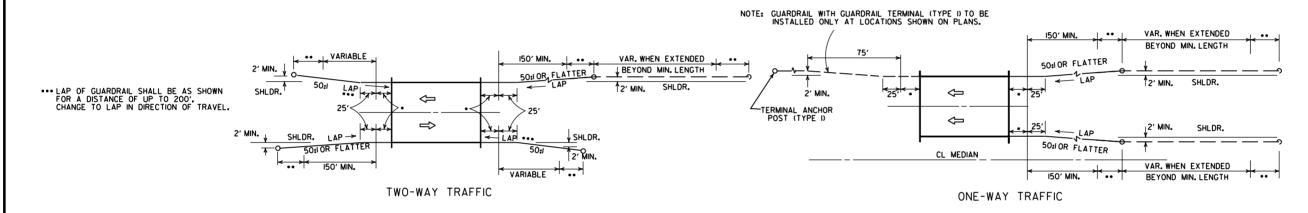
GUARDRAIL DETAILS

STANDARD DRAWING GR-7

REVISION

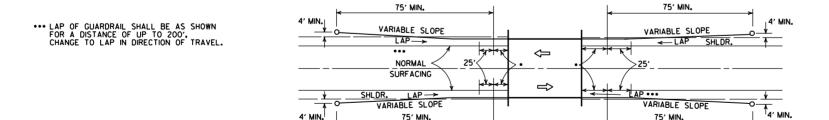


METHODS OF INSTALLATION OF GUARDRAIL AT LESS THAN FULL SHOULDER WIDTH BRIDGES USING GUARDRAIL TERMINAL (TYPE 2)



METHOD OF INSTALLATION OF GUARDRAIL AT FULL SHOULDER WIDTH BRIDGES USING GUARDRAIL TERMINAL (TYPE 2)

200' NORM.



200' NORM.

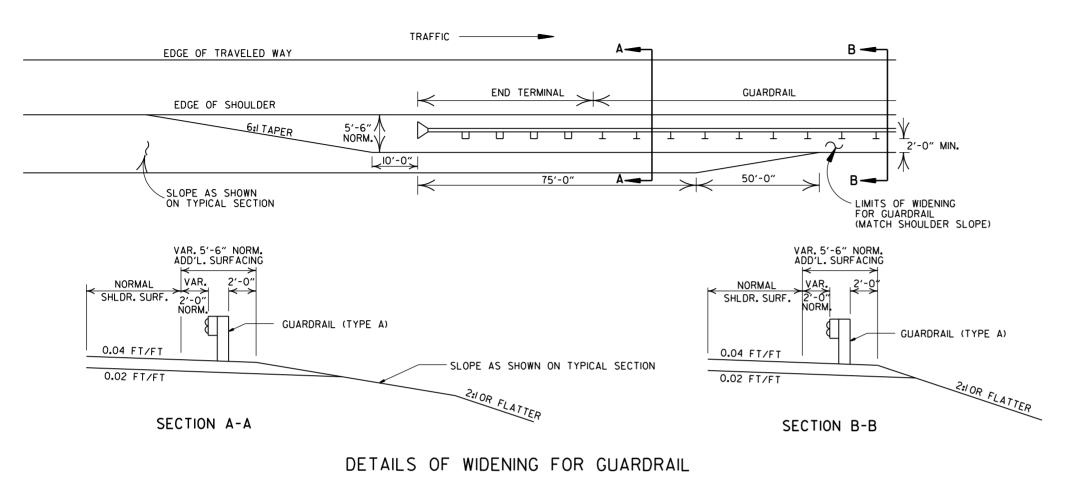
METHOD OF INSTALLATION OF GUARDRAIL USING GUARDRAIL TERMINAL (TYPE I) (FULL SHOULDER WIDTH OR LESS BRIDGES)

			ARKANSAS STATE HIGHWAY COMMISSION
11-07-19	RENUMBERED AND RENAMED		
4-17-08	REVISED LAYOUTS		
11-10-05	REMOVED GUARDRAIL NOTES AND DETAILS		
11-16-01	DELETED NOTE-METHOD OF INSTALLATION OF GUARDRAIL USING GUARDRAIL TERM. (TY. I)		GUARDRAIL DETAILS
1-12-00	ADDED CONSTRUCTION NOTE	1-12-00	
6-26-97	REVISED LAYOUT		
10-1-92	REDRAWN & REVISED	10-1-92	
	ADDED NOTE		
10-9-87	REDRAWN & REVISED		STANDARD DRAWING GR-8
DATE	REVISION	DATE FILM	

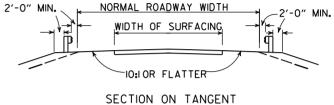
LEGEND

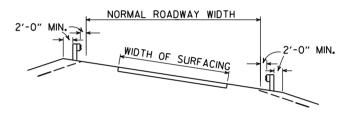
.. GUARDRAIL TERMINAL (TYPE 2)

THRIE BEAM GUARDRAIL TERMINAL



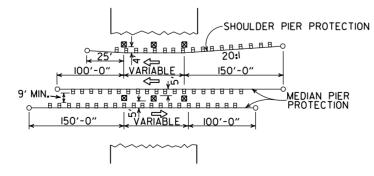
NOTE: NORMAL SECTION TO BE WIDENED APPROX. 5'-6" EACH SIDE TO SUPPORT GUARDRAIL.





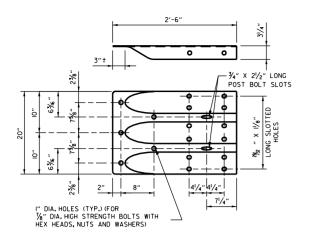
SECTION ON CURVE

DETAILS SHOWING POSITION OF GUARDRAIL ON HIGHWAY

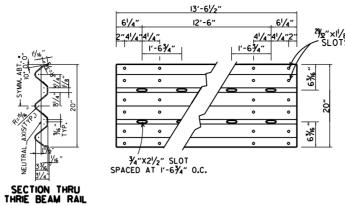


METHOD OF INSTALLATION OF GUARDRAIL AT FIXED OBSTACLE

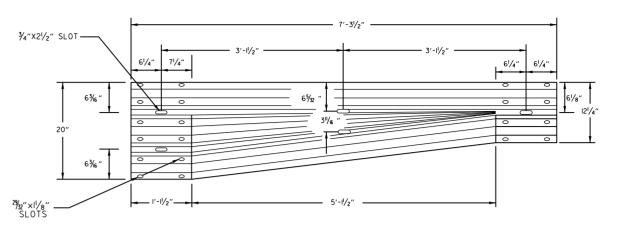
			ARKANSAS STATE HIGHWAY COMMISSION
			GUARDRAIL DETAILS
			OCANDINAL DETAILS
11-07-19	RENUMBERED AND RENAMED		
4-17-08	MINOR REVISION		
11-10-05	DRAWN		STANDARD DRAWING GR-9
DATE	REVISION	DATE FILM	11 12 2 2



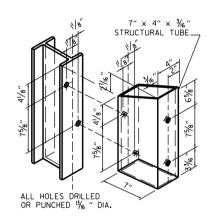
SPECIAL END SHOE



THRIE BEAM RAIL



TRANSITION SECTION



STRUCTURAL STEEL TUBING

BLOCKOUT DETAIL

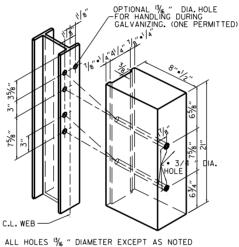
(2) 2" (TOLERANCE +11/4", -1/4" 121/2"

THRIE BEAM RAIL SPLICE AT POST

 $\frac{3}{4}$ " × $2\frac{1}{2}$ "

POST BOLT SLOT

ATTACH BLOCKOUT TO POST USING %" DIA. HEX HEAD BOLTS WITH $1\frac{1}{2}$ " O.D. CUT STEEL WASHERS AND NUT.



HOLE PUNCHING DETAIL

FOR STEEL POST & WOOD OR PLASTIC BLOCKOUTS

NOTE: BLOCKS SHALL BE THE SAME TYPE THROUGHOUT THE PROJECT LIMITS.

GENERAL NOTES:

RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.

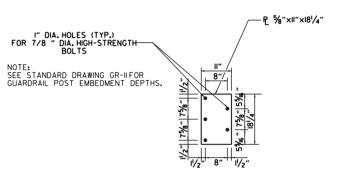
ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-8 & GR-13.

REFER TO STD. DRWG. GR-II FOR POST DETAILS.

USE THRIE BEAM GUARDRAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W-BEAM POSTS FOR ENTIRE JOB.

THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I.

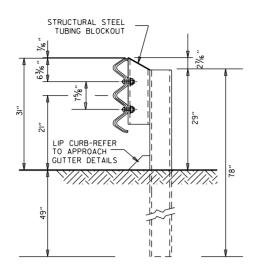
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. ISTRUCTURAL OR BETTER 9.7f (1400 f) OR NO.11350 f SOUTHERN PINE.



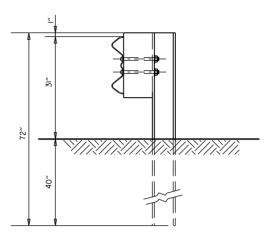
CONNECTOR PLATE

CONNECTOR PLATE SHALL BE AASHTO M270, CR. 36 AND SHALL BE GALVANIZED AFTER FABRICATION. GALVANIZING SHALL CONFORM TO SUBSECTION 807.19 OF THE STANDARD SPECIFICATIONS. CONNECTOR PLATE TO BE BOLTED TO SPECIAL END SHOE USING 1/8" DIA. HIGH STRENGTH BOLTS, WITH THE HEADS PLACED ON THE TRAFFIC FACE. WASHERS SHALL BE USED UNDER THE HEAD AND NUT. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AND SHALL CONFORM TO SUBSECTION 807.06.

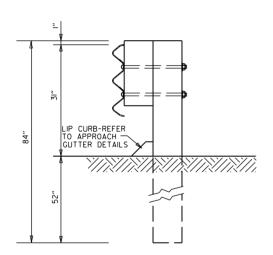
11-07-19	RENAMED AND REVISED REFERENCES	
11-16-17	REVISED TRANSITION SECTION, GUARD RAIL HEIGHT, AND GENERAL NOTES; MOYED THRIE BEAM GUARD RAIL CONNECTIONS AT BRIDGES ENDS TO STD. DRWG. GR-12	
07-14-10	RAISED HEIGHT OF W-BEAM I"	
II-29-07	ADDED PLASTIC BLOCKOUTS	ADVANCAS STATE HIGHWAY COMMISSION
11-10-05	ADDED NOTE FOR ATTACHING STEEL	ARKANSAS STATE HIGHWAY COMMISSION
	BLOCKOUT	
II-I8-04	REVISED GENERAL NOTES	
	REVISED GENERAL NOTES	
10-9-03	REVISED GENERAL NOTES	l
04-10-03	REVISED GENERAL NOTES	GUARDRAIL DETAILS
		GUARDRAIL DETAILS
04-10-03	REVISED GENERAL NOTES	GUARDRAIL DETAILS
04-I0-03 08-22-02	REVISED GENERAL NOTES REVISED NOTE (2)	GUARDRAIL DETAILS
04-I0-03 08-22-02 06-29-00	REVISED GENERAL NOTES REVISED NOTE (2) MOVED DIMENSION LINES	GUARDRAIL DETAILS STANDARD DRAWING GR-IO



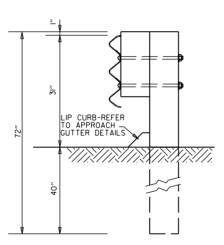
THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT AND STEEL POST POSTS 1-7



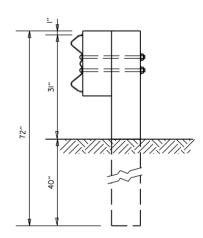
W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST POST 8



THRIE BEAM RAIL
WITH WOOD OR PLASTIC
BLOCKOUTS & WOOD POSTS
POSTS I-6



THRIE BEAM RAIL
WITH WOOD OR PLASTIC
BLOCKOUT & WOOD POST
POST 7

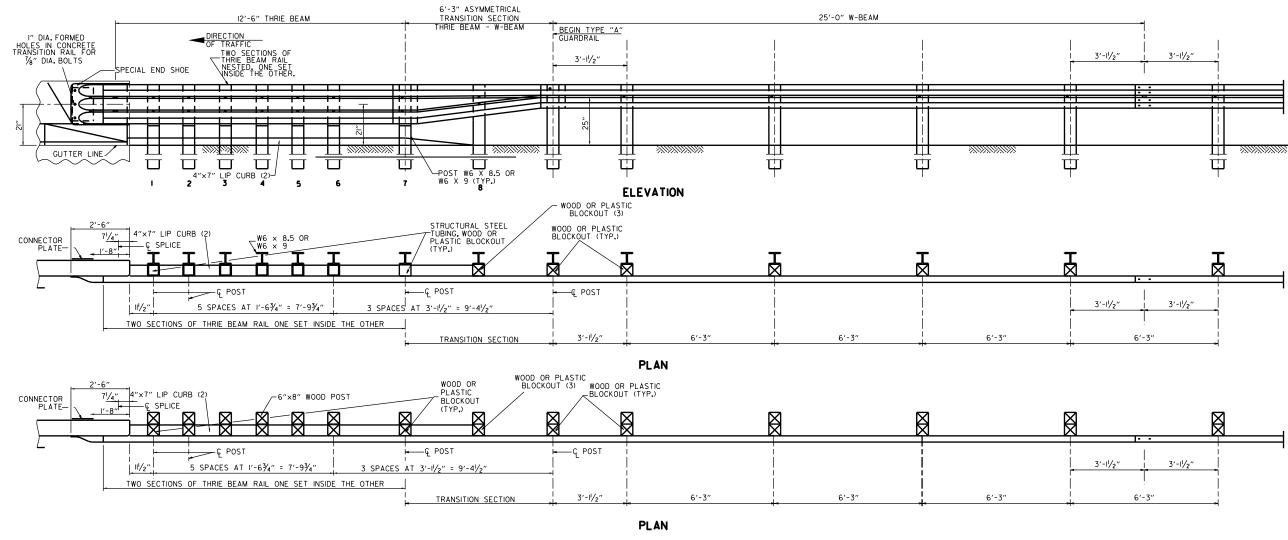


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST POST 8

GENERAL NOTES:
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. ISTRUCTURAL OR BETTER 9.7f (1400 f) OR NO. I 1350 f SOUTHERN PINE.

			ARKANSAS STATE HIGHWAY COMMISSION
11-07-19	RENAMED		
11-16-17	REVISED GUARDRAIL HEIGHT, CHANGED STD. DWG. NUMBER FROM GR-IOA TO GR-II		GUARDRAIL DETAILS
07-14-10	REVISED POST 8 DIMENSIONS]
II-29-07	ADDED PLASTIC BLOCKOUTS		
08-22-02	REVISED LIP CURB NOTE		
03-30-00	DRAWN & ISSUED		STANDARD DRAWING GR-II
DATE	REVISION	FILMED	JI STANDAND DINAMINO ON II



- (I) VERIFY BOLT SPACING FROM RAIL TRANSITION PRODUCER.
- (2) REFER TO APPROACH GUTTER DETAILS.
 (3) LENGTH OF BLOCKOUT ON POST 8 TO BE MODIFIED TO FIT RAIL WIDTH.

THRIE BEAM GUARDRAIL CONNECTION AT BRIDGE ENDS

GENERAL NOTES:

THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I.

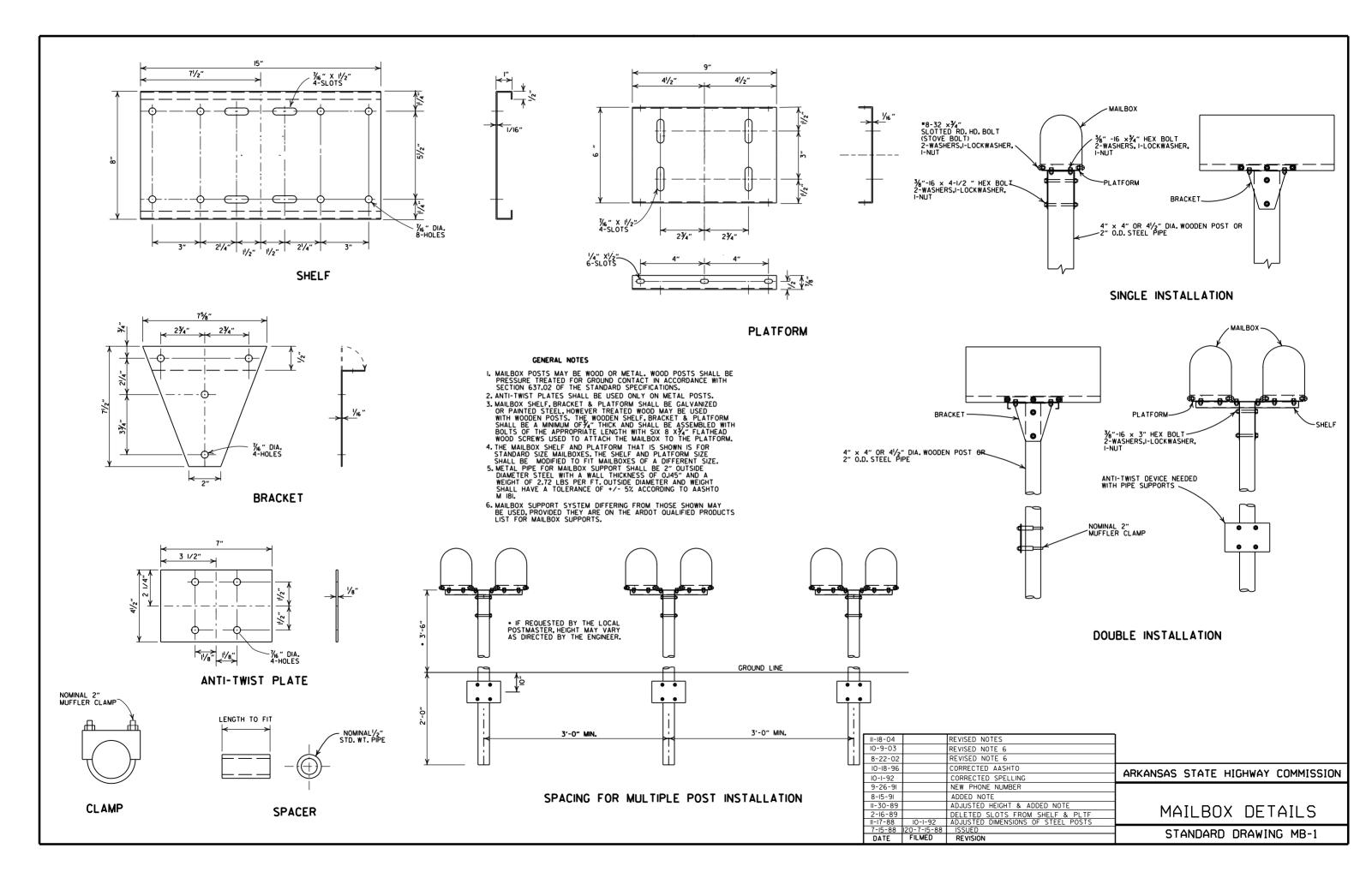
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN $3/4^{\prime\prime}$ BEYOND IT.

REFER TO STD. DRWG. GR-II FOR POST DETAILS.

USE THRIE BEAM GUARDRAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W-BEAM POSTS FOR ENTIRE JOB. POSTS SHALL NOT BE PLACED AT SPLICE LOCATIONS ALONG W-BEAM RAILS.

			ARKANSAS STATE HIGHWAY COMMISSION
			CUADODAU DETAUC
			GUARDRAIL DETAILS
05-14-20	REVISED NOTES		
11-07-19	RENAMED & REVISED REFERENCES		
11-16-17	RE-DRAWN FROM STD. DWG. GR-IO & ISSUED		STANDARD DRAWING GR-12
DATE	REVISION	FILMED	STANDARD DRAWING GR-12



REINFORCED CONCRETE ARCH PIPE DIMENSIONS

EQUIV. DIA.	SP	AN	RISE		
	AASHTO M 206	ARDOT NOMINAL	AASHTO M 206	ARDOT NOMINAL	
INCHES		INC	HES	HES	
15 18 21 24 30 36 42 48 54 60 72 84 90 96 108 120 132	18 22 26 28½ 36¼ 43¾ 51½ 65 73 88 102 115 122 138 154 168¾	18 22 26 29 36 44 51 59 65 73 88 102 115 122 138 154 169	11 13½ 15½ 18 22½ 26% 31% 36 40 45 54 62 77½ 87½ 96% 106½	11 14 16 18 23 27 31 36 40 45 54 62 77 87 97	

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN + 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

'	TI E DINENSIONS				
	EQUIV.	AASHTO M 207			
	DIA.	SPAN	RISE		
	INCHES	INC	HES		
	18	23	14		
	24	30	19		
	27	34	22		
	30	38	24		
	33	42	27		
	36	45 29 49 32	29		
	39		32		
	42	53	34		
	48	60	38		
	54	68	43		
	60	76	48		
	66	83	53		
	72	91	58		
	78	98	63		
	84	106	68		

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

- I. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
 2. INSTALL PIPE TO GRADE.
 3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
 4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
 5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(f)(I).

NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE

- LEGEND -

D₁ = NORMAL INSIDE DIAMETER OF PIPE
D₀ = OUTSIDE DIAMETER OF PIPE
H = FILL COVER HEIGHT OVER PIPE (FEET)
MIN. = MINIMUM
STATES = UNDISTURBED SOIL

	INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
	TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
	TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
	TYPE 3	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

- *SM-3 WILL NOT BE ALLOWED.
- ** MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

	CLASS OF PIPE			
	CLASS	III	CLASS IV	CLASS V
INSTALLATION TYPE	TYPE 1 OR 2	TYPE 3	ALL	ALL
PIPE ID (IN.)		FEE	Т	
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3 . 5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

	CLASS	OF PIPE
INSTALLATION TYPE	CLASS III	CLASS IV
	FE	EΤ
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

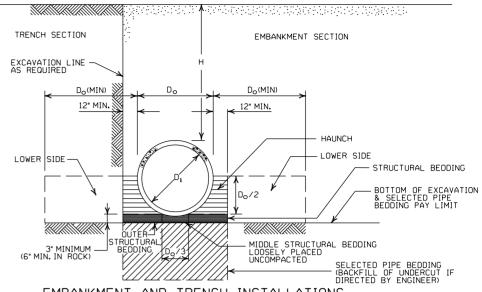
	CLASS OF PIPE					
INSTALLATION TYPE	CLASS III	CLASS IV	CLASS V			
1111	FEET					
TYPE 1	21	32	50			
TYPE 2	16	25	39			
TYPE 3	12	20	30			

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

	CLASS	OF PIPE		
INSTALLATION TYPE	CLASS III	CLASS IV		
ITPE	FEET			
TYPE 2	13	21		
TYPE 3	10	16		

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.



EMBANKMENT AND TRENCH INSTALLATIONS

- I. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
- 2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH, IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
- 3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

- I. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE
 SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION
 AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
- 2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- 3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO MI70, R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
- 4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
- 5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
- 6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE, REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
- 7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- 8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SOUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
- 9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE OUANTITY OF MATERIAL REDUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- IO. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH),
 BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE.

 IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

				ARKANSAS STATE HIGHWAY COMMISSION
	REVISED GENERAL NOTE I. REVISED FOR LRFD DESIGN SPECIFICATIONS			CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING
5-I8-00 3-30-00	REVISED TYPE 3 BEDDING & ADDED NOTE REVISED INSTALLATIONS			
II-06-97 DATE	ISSUED	DATE	FILMED	STANDARD DRAWING PCC-1





CORRUGATED STEEL PIPE (ROUND)

2125	1 MINUMUM COVER TOP OF	MAX.FILL	HEIGHT "	H" ABOVE	TOP OF PI	PE (FEET)
PIPE DIAMETER	PIPE TO TOP		METAL	THICKNESS	(INCHES)	
(INCHES)	OF GROUND "H" (FEET)	0.064	0.079	0.109	0.138	0.168
	23 RIVET		½ INCH D, OR HEL	CORRUGATI	ON C-SEAM	
12 15 18 24 30 36 42 48	 	84 67 56 42 34	9I 73 6I 46 36 30 43	59 47 39 67 58	41 70 61	73 64
	2 3 INCH BY RIVETE	D, WELDED		H BY 1 INCI OR HELICA		
36 42 48 54 60 66 72 78 84 90 96 102 108 114	1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	48 41 36 32 29 26 24	60 51 45 40 36 33 30 28 26 24 22	88 72 64 59 53 47 44 41 38 35 33 31 30 28 27	III 90 77 71 64 53 49 45 43 40 38 35 34 32	II8 IO2 85 79 71 64 59 54 45 44 42 39 37

CORRUGATED ALUMINUM PIPE (ROUND)

PIPE	① MINUMUM COVER TOP OF	MAX.FILL HEIGHT "H" ABOVE TOP OF PIPE				PIPE (FEET)
DIAMETER	PIPE TO TOP	METAL THICKNESS IN INCHES				
(INCHES)	OF GROUND "H" (FEET)	0.060	0.075	0.105	0.135	0.164
		2 ² / ₃		Y ½ INCH R HELICAL	CORRUGA LOCK-SEA	
12 18 24 30 36 42 48 54 60 66	1 2 2 2.5 2 2 2 2 2 2 2	45 30 22	45 30 22 18 15	52 39 31 26 43 40 35	41 32 27 43 41 37 33	34 28 44 43 38 34 31 29

CONSTRUCTION SEQUENCE

- 1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
 2. INSTALL PIPE TO GRADE.
 3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
 4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE,
- NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

3 SM-3 WILL NOT BE ALLOWED.

EQUIVALENT METAL THICKNESSES AND GAUGES

METAL			
ST	EEL		GAUGE NUMBER
ZINC COATED UNCOATED		ALUMINUM	
0.064 0.079	0.0598 0.0747	0.060 0.075	16 14
0.109	0.1046 0.1345	0.105 0.135	12
0.168			8

ALUMINUM

FILL, "H" (FT.)

INSTALL ATTON

TYPE 1

1 MIN. HEIGHT OF MAX. HEIGHT OF

2 3 INCH BY 1/2 INCH CORRUGATION

RIVETED OR HELICAL LOCK-SEAM

INSTALLATION

TYPF 1

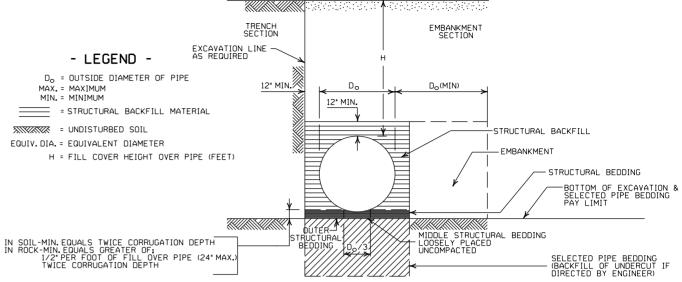
2.25

CORRUGATED METAL PIPE ARCHES

ſ						STEEL				_
		PIPE	MINUMUM	MIN.	(1) MIN. HEI	GHT OF	MAX. HE	IGHT OF	MIN.	Γ
	EQUIV.	DIMENSION	CORNER	THICKNESS	FILL, "	H'' (FT.)	FILL,"	H'' (FT.)	THICKNESS	1
	DIA.	SPAN X RISE	RADIUS	REQUIRED	INSTAL	LATION	INSTAL	LATION	REQUIRED	Γ
	(INCHES)	(INCHES)	(INCHES)	INCHES	TYPE	E 1	TYPE	Ξ 1	INCHES	Γ
Ì				2		BY 1/2 INCH (_
Į						D. OR HELIC				
	15	17×13	3	0.064	2		15		0.060	l
	18	21×15	3 3 3 3	0.064	2		15		0.060	l
	21	24×18	3	0.064	2.2		15		0.060	l
	24	28×20] 3	0.064	2.		15		0.075	l
	30	35×24		0.079	3		12		0.075	l
	36	42×29	31/2	0.079	3		12		0.105	l
	42	49×33	4	0.079	3 3		12		0.105	l
	48 54	57×38	5 6	0.109	3		13		0.135 0.135	l
	60	64×43	7	0.109 0.138	3		14 15			l
	66	71×47 77×52			3		15		0.164	L
	72	83×57	8 9	0.I68 0.I68	3		15			
ł	12	03831] 3		BY 1 INCH I	OR 5 INCH E			1	
						D, OR HELIC				
					ΙΝςτΔι	LATION	INSTAI	LATION		
									1	
ļ					TYPE 2	TYPE 1	TYPE 2	TYPE 1	2	W
	36	40×3I	5	0.079	3	2	12	15		W
	42	46×36	6	0.079	3 3 3 3	2	13	15		0
	48	53×4I	7	0.079	3	2	13	15		
	54	60×46	8	0.079	3	2	13	15		
	60	66×5I	9	0.079	3	2	13	15		
	66	73×55	12	0.079	3	2	15	15		
	72	81×59	14	0.079	3	2	15	15		
	78	87×63	14	0.079	3 3 3 3 3	2	15	15		
	84	95×67	16	0.109	3	2	15	15		
	90	103×71	16	0.109	3	2 2 2 2 2 2 2 2 2 2 2 2	15	15		
	96	II2×75	18	0.109			15	15		
	102	117×79	18 18	0.109	3	2 2	15 15	15 15		
Į	108	128×83	1 10	0.138			כו	L 15	J	

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE. ② WHERE THE STANDARD 2 2/3'x ½ CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3'x 1'OR 5'x 1'CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO

OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.



EMBANKMENT AND TRENCH INSTALLATIONS

- I. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
- 2. INSTALLATION TYPE IOR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
- 3. INSTALALTION TYPE I SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 23" X 1/2"
- 4. INSTALLATION TYPE IOR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" X I" OR 5" X I" CORRUGATION.

GENERAL NOTES

- I. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
- 2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- 3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
- 4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
- 5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
- 6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE, REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
- 7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- 8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING, THE OUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- 9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

FILL HEIGHTS & BEDDING 2-27-14 REVISED GENERAL NOTE I.
12-15-11 REVISED FOR LRFD DESIGN SPECS
3-30-00 REVISED INSTALLATIONS REVISION DATE ETIME DΔTF

ARKANSAS STATE HIGHWAY COMMISSION METAL PIPE CULVERT

STANDARD DRAWING PCM-1



INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-I, SM-2 OR SM-4)

• AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.

SM3 WILL NOT BE ALLOWED.

•• STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF INNCH, STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HOPE PIPE.

MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

CLEAR DISTANCE BETWEEN PIPES
l'-6"
2'-0"
2'-6"
3′-0″
3′-6″
4'-0"

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

	TRENCH WIDTH (FEET)			
PIPE DIAMETER	"H" < 10'-0"	"H" >OR= 10'-0"		
18"	4′-6″	4′-6″		
24"	5′-0″	6'-0"		
30"	5′-6″	7′-6″		
36"	6′-0″	9'-0"		
42"	7′-0″	10'-6"		
48"	8'-0"	12'-0"		

IB" MIN. (IB" - 30" DIAMETERS)
24" MIN. (36" - 48" DIAMETERS)
MINIMUM COVER VALUES, "H"
SHALL INCLUDE A MINIMUM 12"
OF PAVEMENT AND/OR BASE.

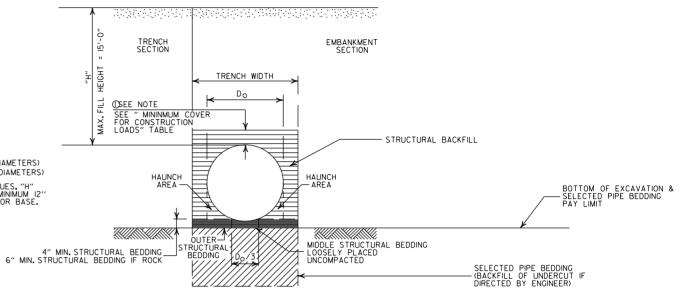
MINIMUM COVER FOR CONSTRUCTION LOADS

	Ø MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
PIPE DIAMETER	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-II0.0 (KIPS)	II0.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3′-0″	3′-0″
42" OR GREATER	3'-0"	3′-0″	3′-6″	4'-0"

OMINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

GENERAL NOTES

- I. PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICIATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- 2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- 3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- 4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- 5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- 6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FORM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- 7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- 8. HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- 9. JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

I. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

- I. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- 2. INSTALL PIPE TO GRADE.
- 3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- 4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- 5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

= STRUCTURAL BACKFILL MATERIAL

= UNDISTURBED SOIL

2-27-14	REVISED GENERAL NOTE I.	
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	
DATE	REVISION	DATE FILMED

PLASTIC PIPE CULVERT

(HIGH DENSITY POLYETHYLENE)

STANDARD DRAWING PCP-1

INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-I, SM-2, OR SM-4)

AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.

SM3 WILL NOT BE ALLOWED.

•• STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF INCH, STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

	TRENCH WIDTH (FEET)		
PIPE DIAMETER	"H" < 10'-0"	"H" >OR= 10'-0'	
18"	4′-6″	4′-6″	
24"	5′-0″	6′-0″	
30"	5′-6"	7′-6″	
36"	6'-0" 9'-0"		

MULTIPLE INSTALLATION OF PVC PIPES

PIPE	CLEAR DISTANCE
	BETWEEN PIPES
DIAMETER	DE I WEEN FIFES
18"	1′-6″
	<u> </u>
24"	2′-0″
30"	2′-6″
36"	3′-0″

MAXIMUM FILL HEIGHT BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

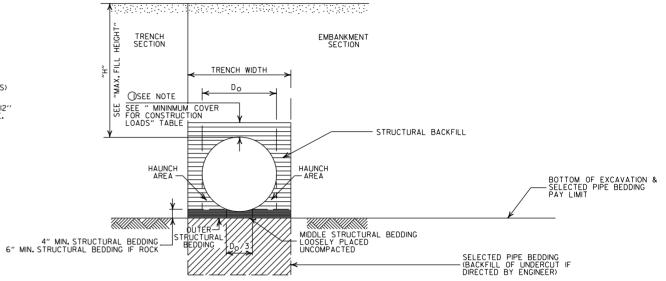
① NOTE:
12" MIN. (18" - 36" DIAMETERS)
MINIMUM COVER VALUE, "H"
SHALL INCLUDE A MINIMUM 12"
OF PAVEMENT AND/OR BASE.

MINIMUM COVER FOR CONSTRUCTION LOADS

	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
PIPE DIAMETER	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-II0.0 (KIPS)	II0.0-175.0 (KIPS)
18" THRU 36"	2'-0"	2'-6"	3'-0"	3'-0"

GENERAL NOTES

- I. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- 2. PLASTIC PIPE CULYERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- 3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- 4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- 5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- 6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- 7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- 8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- 9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

I. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

- I. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- 2. INSTALL PIPE TO GRADE.
- 3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- 4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.) $D_O = OUTSIDE DIAMETER OF PIPE$

MAX. = MAXIMUM

MIN. = MINIMUM

= STRUCTURAL BACKFILL MATERIAL

= UNDISTURBED SOIL

2-27-14 REVISED GENERAL NOTE I. 12-15-II REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL II-17-10 ISSUED DATE REVISION DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT (PVC F949)

STANDARD DRAWING PCP-2



INSTALLATION TYPE	** MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE I	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	*SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4) OR TYPE I INSTALLATION MATERIAL

- *SM3 WILL NOT BE ALLOWED.
- ** STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF POLYPROPYLENE PIPE.

MULTIPLE INSTALLATION OF POLYPROPYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1′-6″
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3′-6″
48"	4'-0"
60"	5′-0″

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

	TRENCH WIDTH (FEET)		
PIPE DIAMETER	"H" < 10'-0"	"H" >OR= 10'-0'	
18"	4'-6"	4'-6"	
24"	5′-0″	6′-0″	
30"	5′-6″	7′-6″	
36"	6'-0"	9'-0"	
42"	7'-0"	10'-6"	
48"	8'-0"	12'-0"	
60"	10'-0" 15'-0'		

12" MIN. (18" - 42" DIAMETERS) 24" MIN. (60" DIAMETER) MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

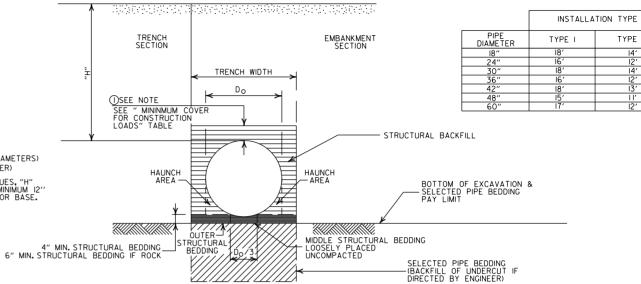
MINIMUM COVER FOR CONSTRUCTION LOADS

	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
PIPE 18.0-50.0 DIAMETER (KIPS)		50.0-75.0 (KIPS)	75.0-II0.0 (KIPS)	II0.0-I50.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3′-0″	3′-0″
42" OR GREATER	3'-0"	3′-0″	3′-6″	4'-0"

②MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

GENERAL NOTES

- I. PIPE SHALL CONFORM TO AASHTO M330, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICIATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- 2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, SIXTH EDITION (2012) WITH 2013 INTERIMS.
- 3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- 4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- 5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- 6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- 7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- 8. POLYPROPYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- 9. JOINTS FOR POLYPROPYLENE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN SECTION 26.4.2.4 AND 30.4.2 OF THE AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS 3RD EDITION (2010) WITH 2012 INTERIMS. JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.



EMBANKMENT AND TRENCH INSTALLATIONS

I, STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

- I. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- 2. INSTALL PIPE TO GRADE.
- 3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- 4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- 5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND

- LEGEND -

H = FILL HEIGHT (FT.) Do = OUTSIDE DIAMETER OF PIPE MAX. = MAXIMUM MIN. = MINIMUM

MAXIMUM HEIGHT OF FILL "H"

TYPE 2

= STRUCTURAL BACKFILL MATERIAL

= UNDISTURBED SOIL

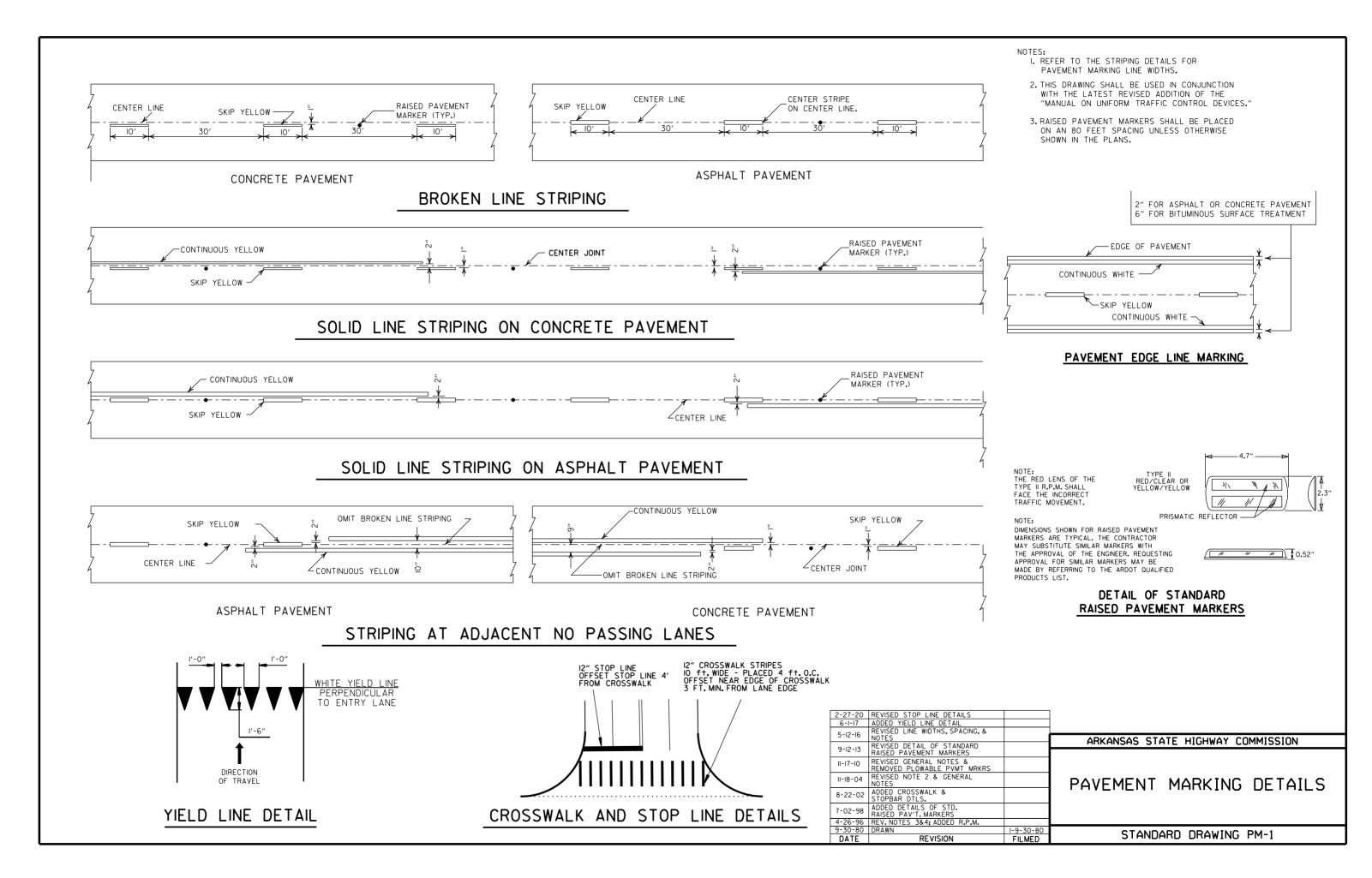
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11-07-19	ISSUED		
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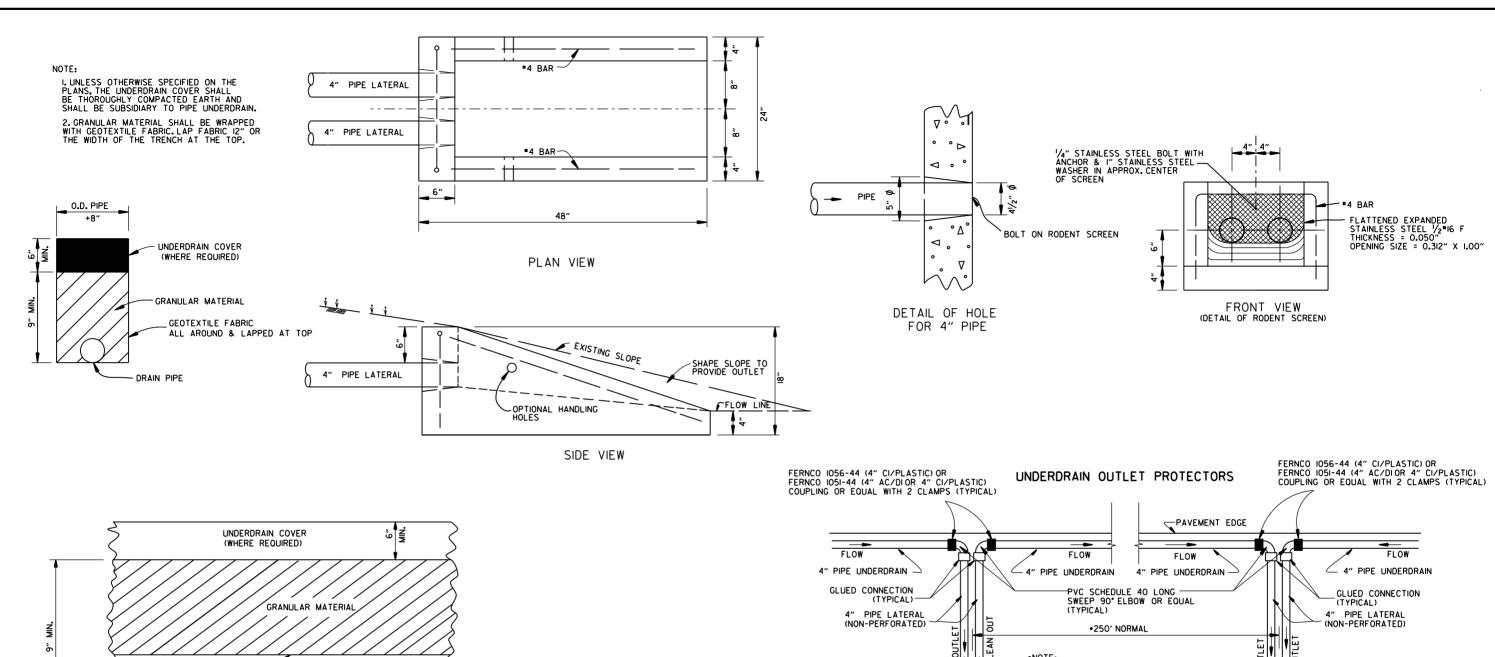
ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT (POLYPROPYLENE)

STANDARD DRAWING PCP-3







DETAILS OF PIPE UNDERDRAIN

NOTES FOR PIPE UNDERDRAINS

🚄 DRAIN PIPE ON GRADE 🚽

I. GEOTEXTILE FABRIC SHALL MEET THE REQUIREMENTS OF SECTION 625 FOR TYPE I. PAYMENT FOR GEOTEXTILE FABRIC AND GRANULAR FILTER MATERIAL SHALL BE INCLUDED IN THE PRICE BID PER LIN. FT. FOR "4" PIPE UNDERDRAINS" IN ACCORDANCE WITH SECTION 611 OF THE STANDARD SPECIFICATIONS.

2.4" NON-PERFORATED SCHEDULE 40 PVC PIPE LATERALS WITH OUTLET PROTECTORS SHALL BE INSTALLED AS SHOWN HEREON LATERALS WILL BE MEASURED AND PAID FOR AS "4" PIPE UNDERDRAINS." UNDERDRAIN OUTLET PROTECTORS WILL BE MEASURED AND PAID FOR BY THE UNIT IN ACCORDANCE WITH SECTION 611 OF THE STANDARD SPECIFICATIONS.

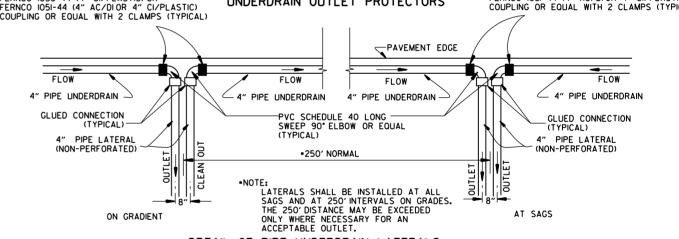
3. EXISTING 4" PIPE UNDERDRAINS MAY BE CONNECTED TO PROPOSED DROP INLETS OR EXTENDED WHERE DIRECTED BY THE ENGINEER. PAYMENT FOR CONNECTING TO DROP INLETS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID FOR "4" PIPE UNDERDRAINS."

4. THE LOCATION OF ALL LATERALS SHALL BE MARKED WITH 4" X 12" PERMANENT PAVEMENT MARKING TAPE (TYPE III WHITE) AT THE OUTSIDE EDGE OF THE SHOULDER, PLACED TRANSVERSE TO TRAFFIC. PAYMENT FOR THIS WORK SHALL BE INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS.

5. PAYMENT FOR THE RODENT SCREEN SHALL BE INCLUDED IN THE PRICE BID PER EACH FOR "UNDERDRAIN OUTLET PROTECTORS."

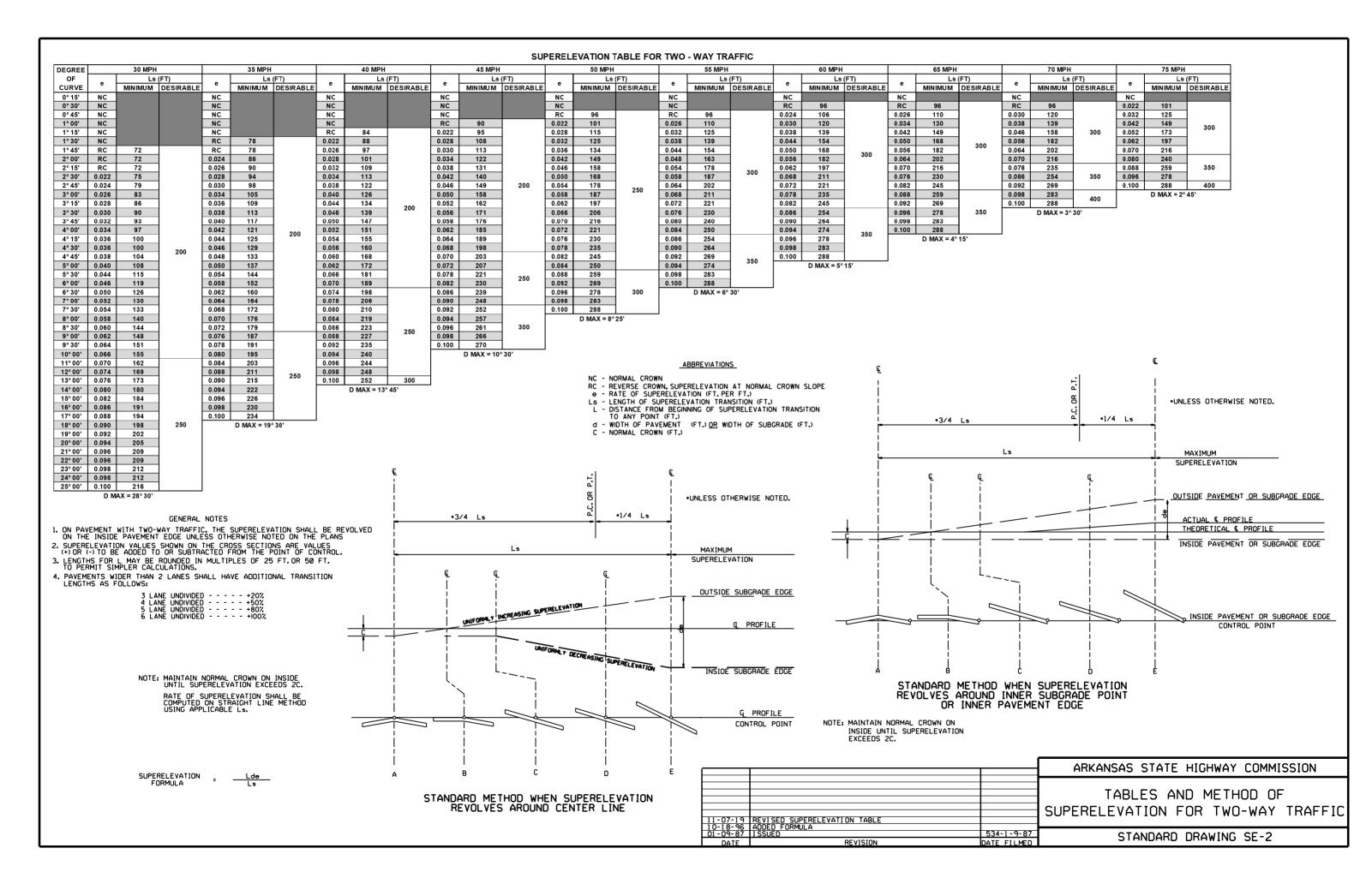
6. ANY EXISTING UNDERDRAINS THAT INTERFERE WITH INSTALLATION OF THE NEW UNDERDRAIN SYSTEM SHALL BE REMOVED AND DISPOSED OF AS DIRECTED BY THE ENGINEER, PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS. EXISTING UNDERDRAIN OUTLET PROTECTORS SHALL BE REMOVED UNDER THE ITEM "REMOVAL AND DISPOSAL OF UNDERDRAIN OUTLET PROTECTORS."

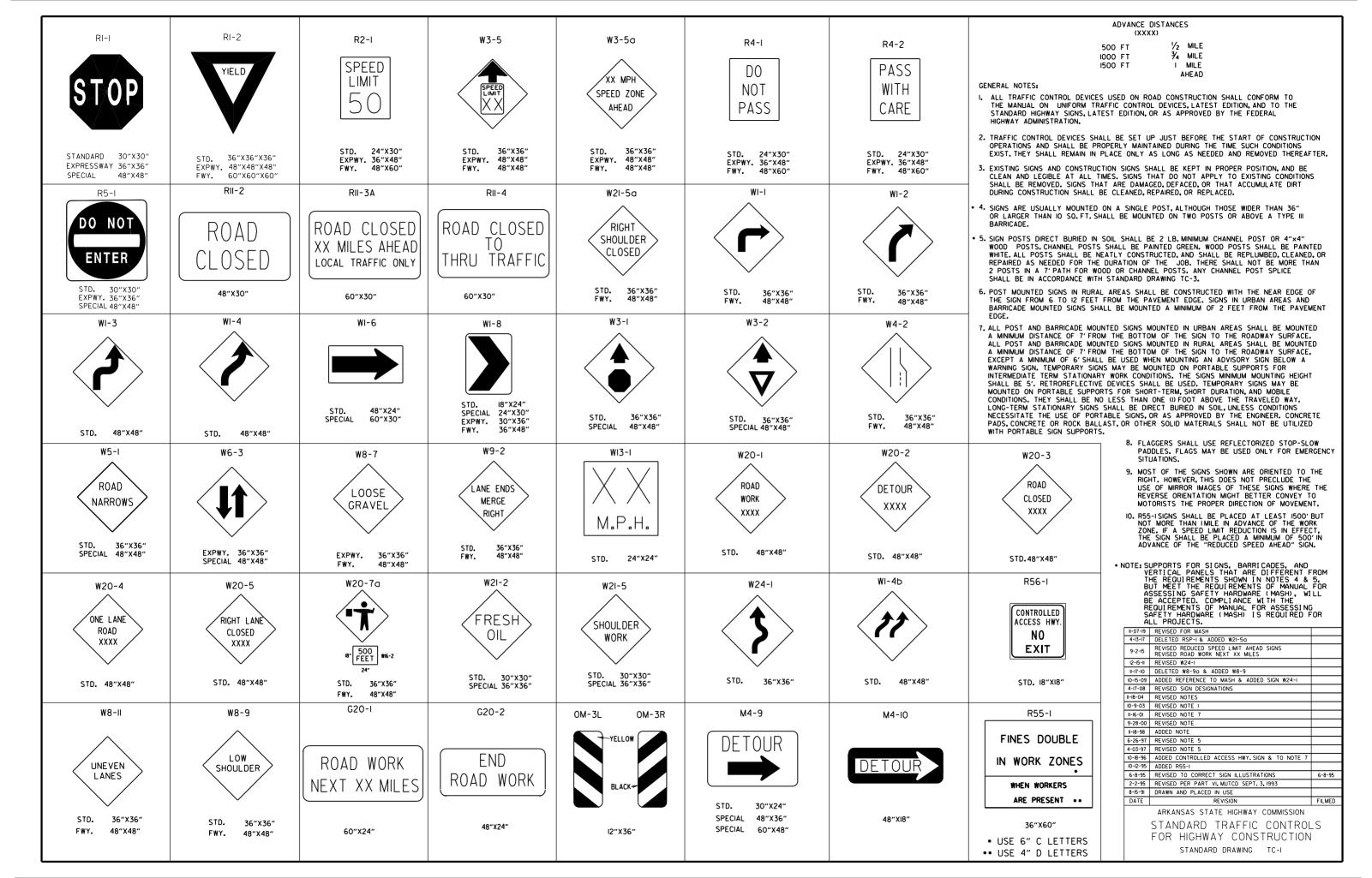
7. AT LOCATIONS WHERE A SINGLE LATERAL IS USED THE CONTRACTOR SHALL HAVE THE FOLLOWING OPTIONS: I. INSTALL OUTLET PROTECTOR AS SHOWN ON STANDARD DRAWING PU-I AND GROUT THE UNUSED HOLE OR 2. INSTALL AN OUTLET PROTECTOR WITH A SINGLE HOLE.

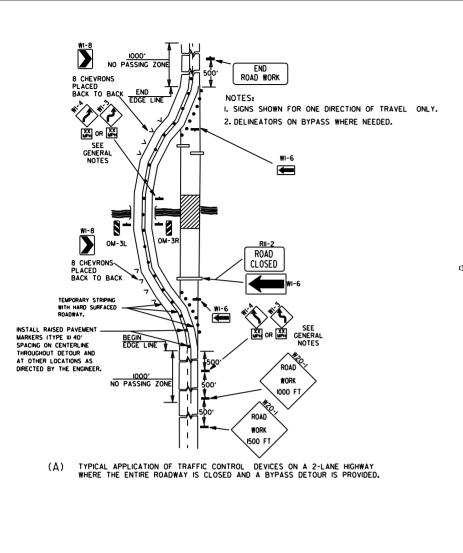


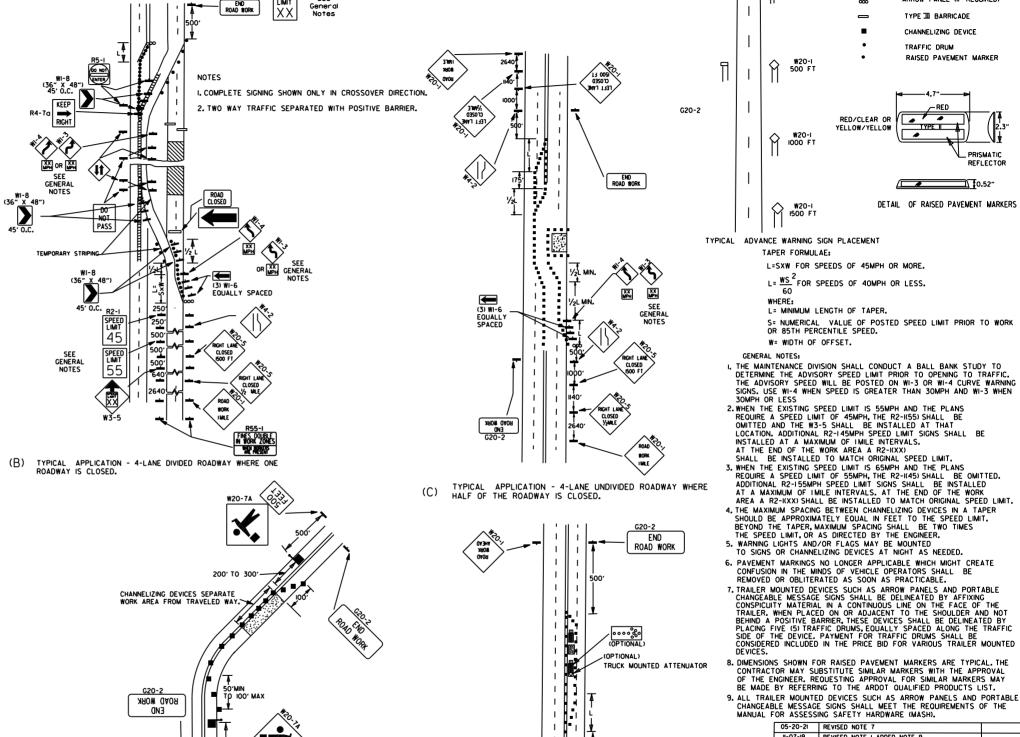
DETAIL OF PIPE UNDERDRAIN LATERALS WHEN PLACED ALONG PAVEMENT EDGE NOTE: PVC PIPE FOR LATERALS SHALL MEET THE REQUIREMENTS OF ASTM D 1785 (LATEST REVISION) FOR SCHEDULE 40 PIPE.

	12-8-16	ADDED NOTES FOR PIPE UNDERDRAINS, REVISED RODENT SCREEN DETAIL AND NOTES, REMOVED NOTE IFOR GRANULAR MATERIAL, ADDED NOTE FOR GEOTEXTILE FABRIC			
Г	4-10-03	REVISED NOTE 3			
	1-12-00	REVISED DETAIL OF UNDERDRAIN LATERALS			
L	11-18-98	REVISED NOTE			
Γ	10-18-96	REVISED MIN. DEPTH & GEOTEXTILE FABRIC			
Γ	4-26-96	ADDED LATERAL NOTE; 51/2" TO 5"			
	II-22-95	REVISED LATERALS			
L	7-20-95	REVISED LATERALS & ADDED NOTE		ADVANCAS STATE HICHWAY COMMISSION	
L	II- 3-94	REVISED FOR DUAL LATERALS	II- 3-94	ARKANSAS STATE HIGHWAY COMMISSION	
L	10- 1-92	SUBSTITUTED GEOTEXTILE	10- 1-92		
	8-15-91	ADDED POLYEDTHYLENE PIPE	8-15-91	DETAILS OF DIDE LINDEDDDAIN.	
L	II- 8-90	DELETED ALTERNATE NOTE	II- 8-90	DETAILS OF PIPE UNDERDRA	
L	1-25-90	ADDED 4" SNAP ADAPTER	I-25-90		
L	11-30-89	DEL. (SUBGRADE); ADDED (WHERE REQUIRED)	II-30-89		
L	7-15-88	ISSUED P.L.M.	647-7-15-88	STANDARD DRAWING PU-I	
	DATE	REVISION	DATE FILMED	STANDARD DINAMINO TO I	









WEST DETOUR NOTES: I. REGULATORY TRAFFIC CONTROL DEVICES TO BE MODIFIED AS NEEDED FOR THE DURATION OF THE DETOUR. 2. STREET NAMES MAY BE USED WHEN DESIRABLE FOR DIRECTING DETOURED TRAFFIC. **∖1500 FT** TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.

2. IF ENTIRE WORK AREA IS VISIBLE FROM ONE STATION, A SINGLE FLAGGER MAY BE USED. 3. CHANNELIZING DEVICES ARE TO BE EXTENDED TO A POINT WHERE THEY ARE VISIBLE TO APPROACHING TRAFFIC.

I. FLOOD LIGHTS SHOULD BE PROVIDED TO MARK FLAGGER STATIONS AT NIGHT AS NEEDED.

4. AUTOMATED FLAGGER ASSISTANCE DEVICE (AFAD) OPTIONAL. REFER TO MUTCD.

(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.

WORK

(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.

G20-2

ROAD WORK

END

B. DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE ARDOT QUALIFIED PRODUCTS LIST. 9. ALL TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL MEET THE REQUIREMENTS OF THE MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).					
	05-20-21	REVISED NOTE 7			
	11-07-19	REVISED NOTE I, ADDED NOTE 9			
		REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5			
	9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS			
	3-II-IO ADDED (AFAD)				
	II-20-08 REVISED SIGN DESIGNATIONS				
	II-I8-04 ADDED GENERAL NOTE				
	IO-I8-96 ADDED R55-I				
	4-26-96 CORRECTED (a) BEHIND G20-2				
6-8-95		CORRECTED SIGN IDENT. ON WI-4A	6-8-95		
2-2-95 RE		REVISED PER PART VI, MUTCD, SEPT. 3, 1993			
	8-15-91 DRAWN AND PLACED IN USE				
	DATE REVISION FILM		FILMED		
	ARKANSAS STATE HIGHWAY COMMISSION				

KEY:

YELLOW/YELLOW

L=SXW FOR SPEEDS OF 45MPH OR MORE.

 $L = \frac{WS}{60}^2$ FOR SPEEDS OF 40MPH OR LESS.

S= NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.

L= MINIMUM LENGTH OF TAPER.

W= WIDTH OF OFFSET.

G20-I

TAPER FORMULAE:

WHERE:

GENERAL NOTES:

FLAGGER POSITIVE BARRIER

ARROW PANEL (IF REQUIRED)

RAISED PAVEMENT MARKER

TYPE I BARRICADE

CHANNELIZING DEVICE

TYPE II A

DETAIL OF RAISED PAVEMENT MARKERS

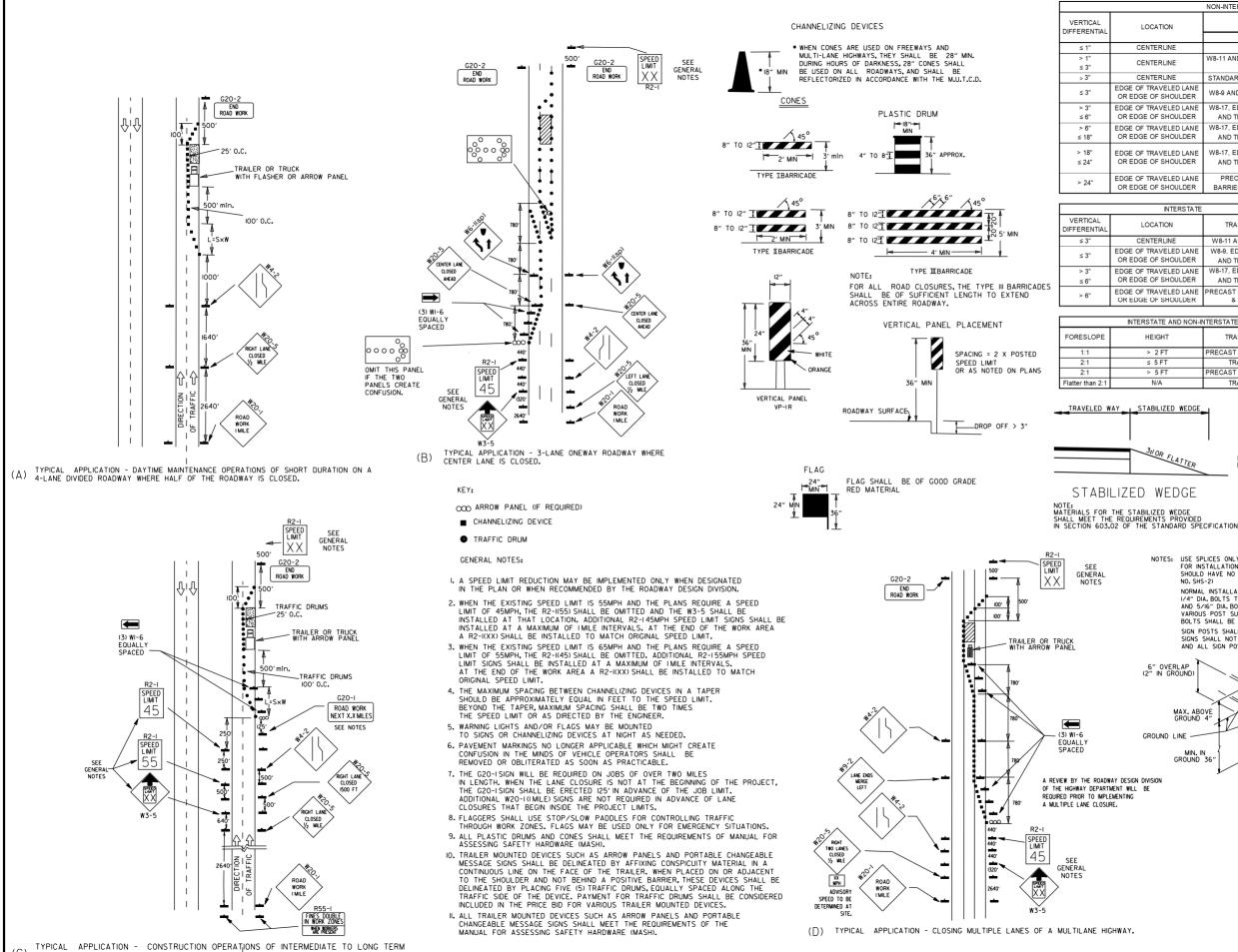
PRISMATIC

0.52"

TRAFFIC DRUM

STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION

STANDARD DRAWING TC-2



DURATION ON A 4-LANE DIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

TRAFFIC CONTROL DEVICES NON-INTERSTATE TRAFFIC CONTROL ≤ 45 MPH > 45 MPH W/8-11 W8-11 V8-11 AND CENTERLINE LAN W8-11 AND CENTERLINE LANE STRIPING STRIPING STANDARD LANE CLOSURE STANDARD LANE CLOSURE W8-9 AND TRAFFIC DRUMS W8-9 AND TRAFFIC DRUMS W8-17, EDGE LINE STRIPING. W8-17, EDGE LINE STRIPING AND TRAFFIC DRUMS⁽¹⁾ AND TRAFFIC DRUMS(1) W8-17. EDGE LINE STRIPING W8-17. EDGE LINE STRIPING AND TRAFFIC DRUMS(1) AND TRAFFIC DRUMS(2) STABILIZED WEDGE, W8-17 W8-17, EDGE LINE STRIPING EDGE LINE STRIPING, AND AND TRAFFIC DRUMS(1) TRAFFIC DRUMS(3) PRECAST CONCRETE PRECAST CONCRETE BARRIER⁽⁴⁾ & EDGE LINES BARRIER⁽⁴⁾ & EDGE LINES GENERAL NOTES:

I. WHEN THE SHOULDER AREA IS USED AS PART OF THE TRAVELED LANE AND THERE IS INSUFFICIENT WIDTH TO PLACE TRAFFIC DRUMS ON THE REMAINING SHOULDER WIDTH, THEN TRAFFIC CONTROL

W8-11 AND LANE STRIPING W8-9. EDGE LINE STRIPING. AND TRAFFIC DRUMS(2) W8-17, EDGE LINE STRIPING AND TRAFFIC DRUMS(2) RECAST CONCRETE BARRIE & EDGE LINES

INSUFFICIENT WIDTH TO PLACE TRAFFIC DRUMS ON THE REMAINING SHOULDER WIDTH, THEN VERTICAL PANELS SHALL BE USED. WHEN THERE IS INSUFFICIENT WIDTH TO PLACE TRAFFIC DRUMS ON THE REMAINING SHOULDER WIDTH, A STABILIZED WEDGE SHALL BE USED. PRECAST CONCRETE BARRIER WALL CAN BE USED IN LIEU OF A STABILIZED WEDGE, W8-17 SIGN, EDGE LINE STRIPING, AND TRAFFIC DRUMS, IF AND WHERE DIRECTED BY THE ENGINEER. A STABILIZED WEDGE, W8-17 SIGN, EDGE LINE STRIPING, AND TRAFFIC DRUMS CAN BE USED IN LIEU OF PRECAST CONCRETE BARRIER WALL, IF AND WHERE DIRECTED BY THE ENGINEER. W21-5, W21-5, W21-50, AND/OR W21-5D SIGNS SHALL BE USED WHERE THE ROADWAY IS UNOBSTRUCTED IF AND WHERE DIRECTED BY THE ENGINEER. TIME LIMITATIONS MUST CONFORM TO SECTION 603 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).

6-8-95

ARKANSAS STATE HIGHWAY COMMISSION

FOR HIGHWAY CONSTRUCTION

STANDARD DRAWING

STANDARD TRAFFIC CONTROLS

TOP SLOW PADDLE

FRONT BACK 6" SERIES "C" IB" STOP (SLOW) COLORS LEGEND-WHITE (REFL) BACKGROUND-RED (REFL) LEGEND-BLACK BACKGROUND-ORANGE (REFL) AREA OUTSIDE DIAMOND-BLACK POST SHALL NOT EXTEND ABOVE SIGN NOTE: MATERIALS FOR THE STABILIZED WEDGE SHALL MEET THE REQUIREMENTS PROVIDED IN SECTION 603.02 OF THE STANDARD SPECIFICATIONS. & SPLICE BOLTS NOTES: USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION, TYPICAL INSTALLATION SHOULD HAVE NO SPLICES (SEE STD. DRAWING NO. SHS-2) NORMAL INSTALLATIONS WILL REQUIRE

TRAFFIC CONTROL

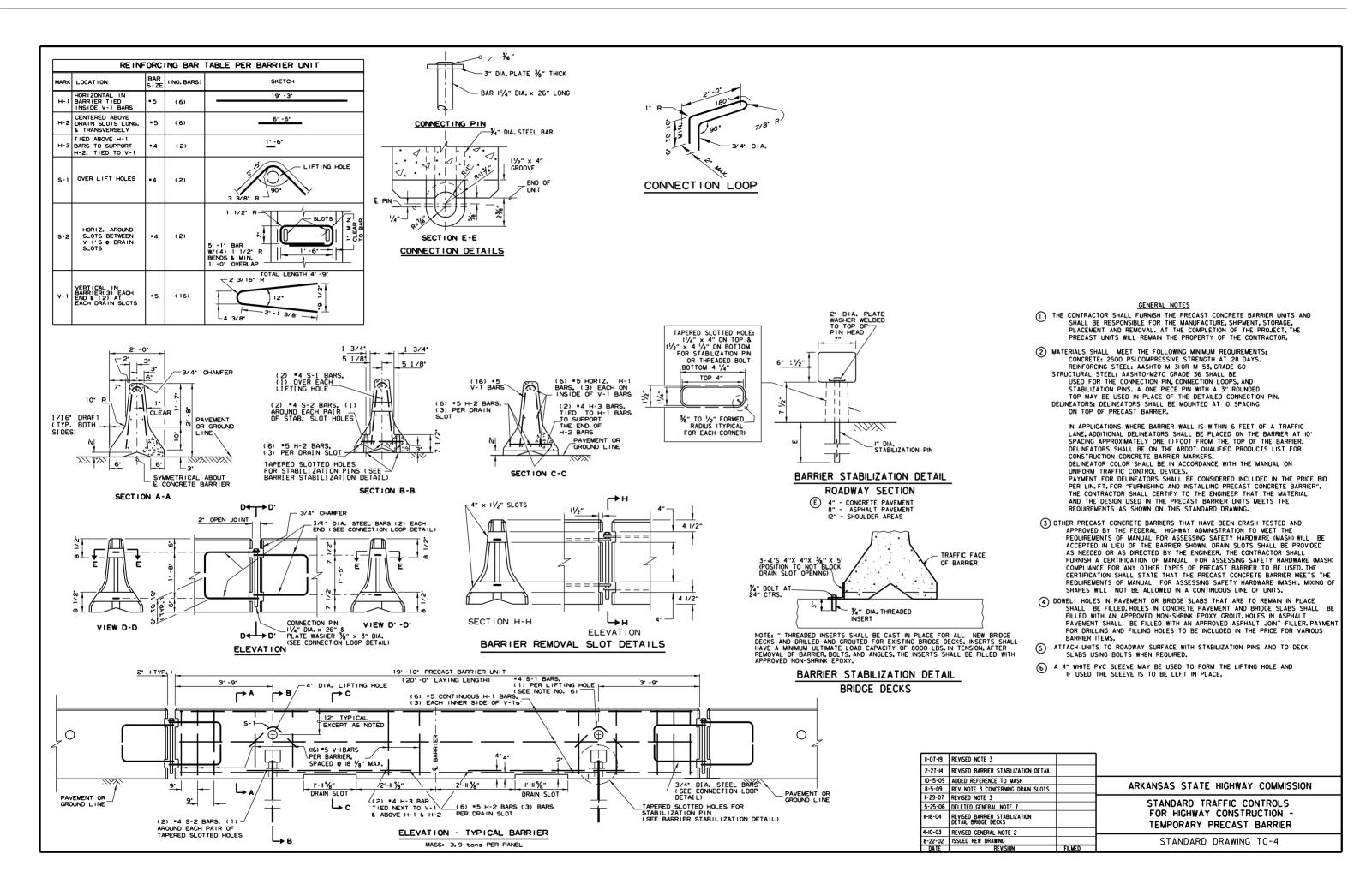
RECAST CONCRETE BARRIE

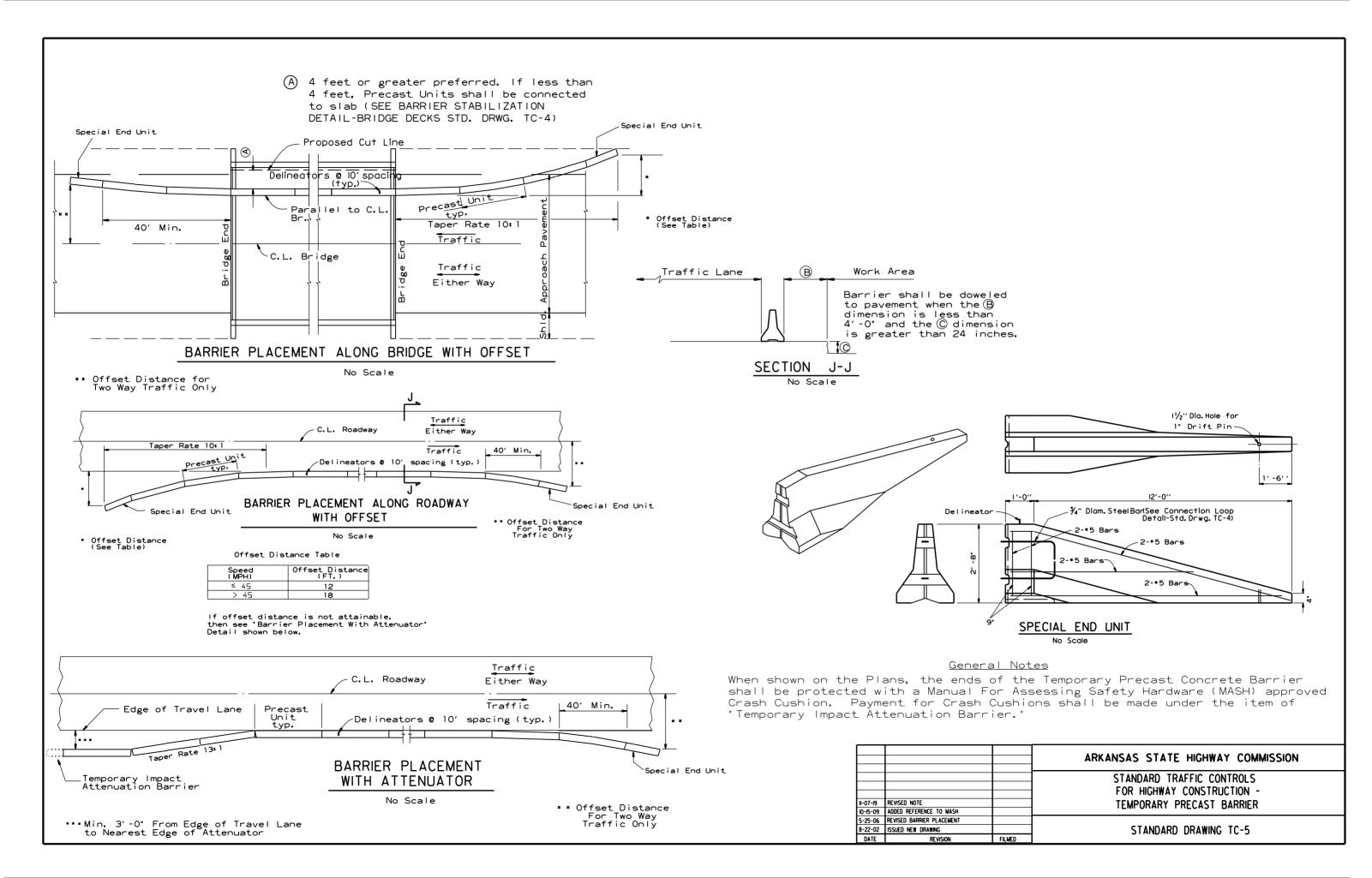
TRAFFIC DRIIMS

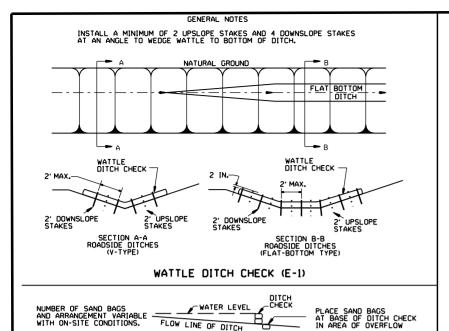
PRECAST CONCRETE BARRIE

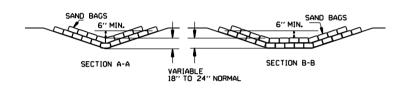
TRAFFIC DRUMS

I/4" DIA. BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. BOLTS TO ASSEMBLE THE 30" MIN. GROUND VARIOUS POST SUPPORTS, EACH OF THESE BOLTS SHALL BE CARRIAGE BOLTS. SPLICE SIGN POSTS SHALL BE PAINTED GREEN; SIGNS SHALL NOT BE PAINTED, AND ALL SIGN POSTS SHALL BE PLUMB. MAX. ABOVE GROUND 4" GROUND LINE-DETAIL OF SPLICES 08-12-21 REVISED TRAFFIC CONTROL DEVICES AND NOTES MIN. IN GROUND 36 05-20-21 REVISED NOTE IO 2-27-20 REVISED TRAFFIC CONTROL DEVICES DETAILS II-07-I9 REVISED NOTE 9, ADDED NOTE II 7-25-19 REVISED TRAFFIC CONTROL DEVICES DETAILS 9-2-I5 REVISED NOTE 2 & REPLACED R2-5A WITH W3-5 IO-I5-09 ADDED REFERENCE TO MASH 4-03-97 ADDED (SP) TO W6-1& REVISED TRAFFIC CONTROL DEVICES NOTE IO-I8-96 ADDED R55-I 10-12-95 MOVED UPPER SPLICE 6-8-95 REVISED SPLICE DETAIL, TEXT 2-2-95 REVISED PER PART VI, MUTCD, SEPT. 3, 1993 8-I5-9I DRAWN AND PLACED IN USE DATE

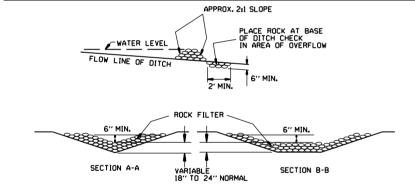




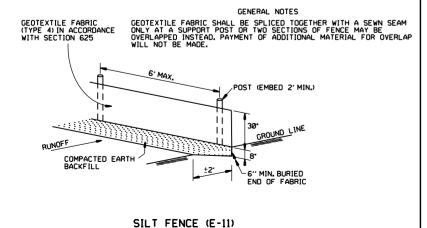


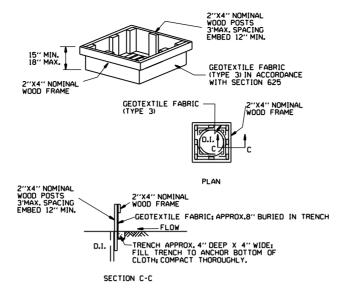


SAND BAG DITCH CHECK (E-5)

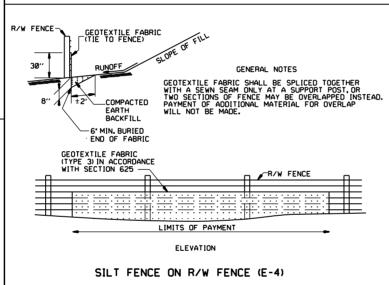


ROCK DITCH CHECK (E-6)





DROP INLET SILT FENCE (E-7)

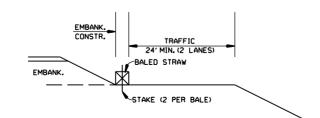


GENERAL NOTES

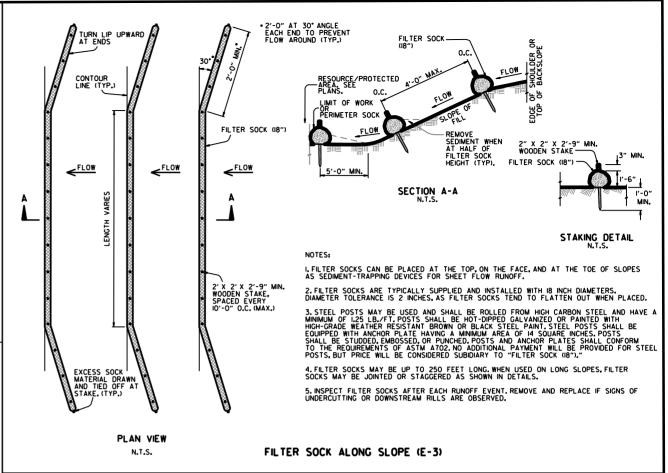
1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.

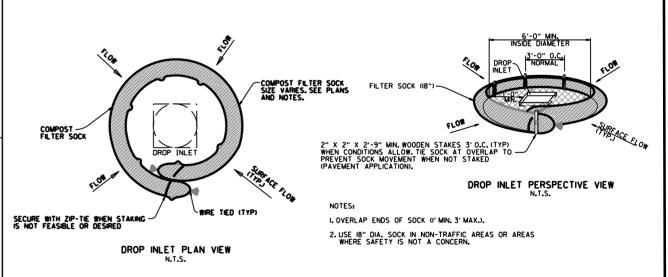
2. NO GAPS SHALL BE LEFT BETWEEN BALES.

3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.



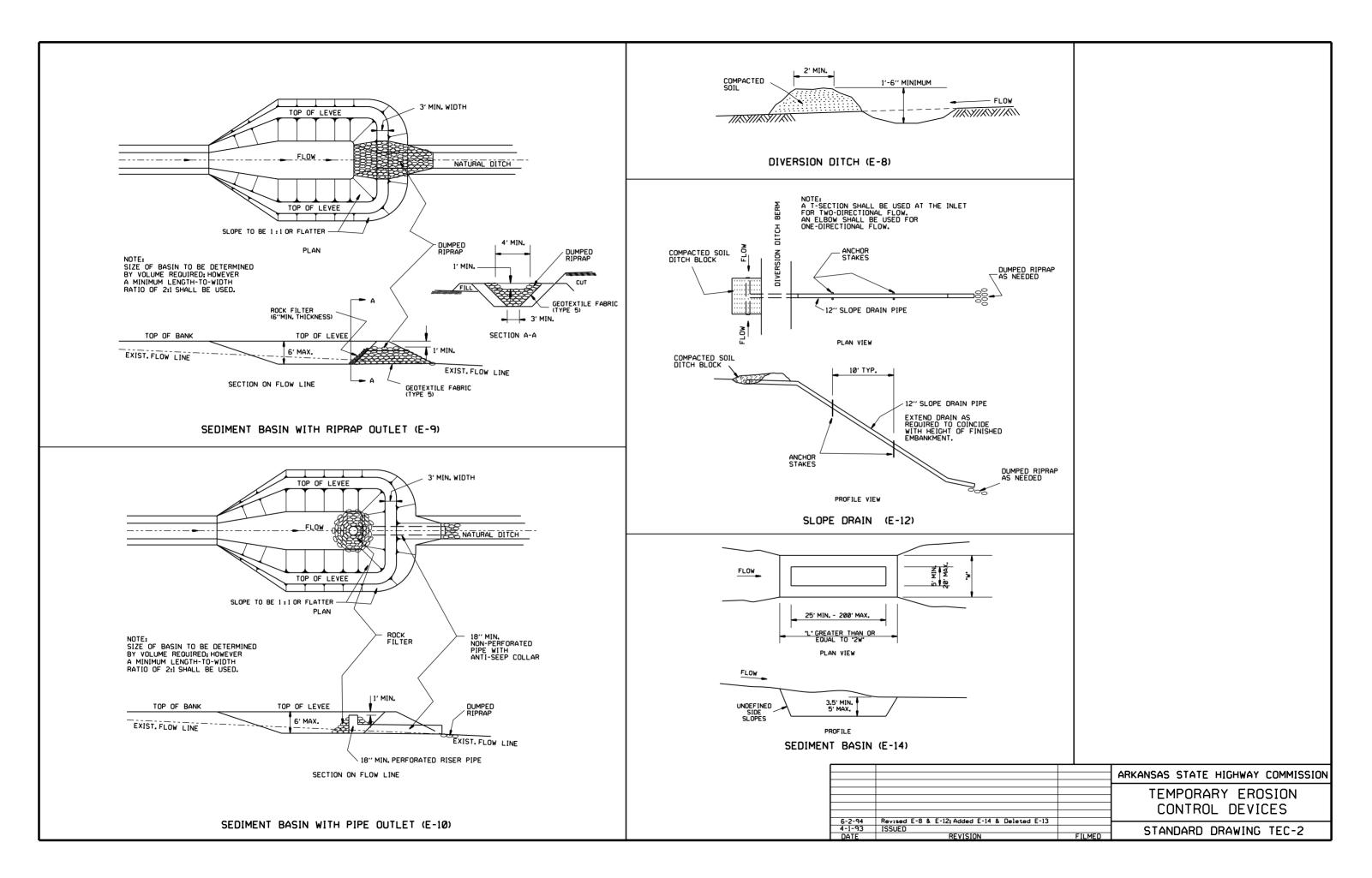
BALED STRAW FILTER BARRIER (E-2)





COMPOST FILTER SOCK DROP INLET PROTECTION (E-I3)

11-16-17	ADDED FILTER SOCK E-3 AND E-13		
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK		ARKANSAS STATE HIGHWAY COMMISSION
II-I8-98	ADDED NOTES		AKKANSAS STATE HIGHWAT COMMISSION
07-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)		
07-20-95	REVISED SILT FENCE E-4 AND E-II	7-20-95	TEMPORARY EROSION
07-15-94	REV. E-4 & E-II MIN. 13" BURIED END OF FABRIC		I LIVII ONANI LINOSION
06-02-94	REVISED E-1,4.7 & II; DELETED E-2 & 3	6-2-94	CONTROL DEVICES
04-01-93	REDRAWN		CONTINUE DEVICES
10-01-92	REDRAWN		
08-02-76	ISSUED R.D.M.	298-7-28-76	STANDARD DRAWING TEC-I
DATE	REVISION	FILMED	STANDARD DRAWING TECT

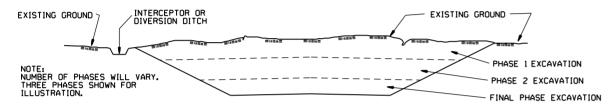


CLEARING AND GRUBBING

CONSTRUCTION SEQUENCE

- 1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES , DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
- 2. PERFORM CLEARING AND GRUBBING OPERATION.

EXCAVATION



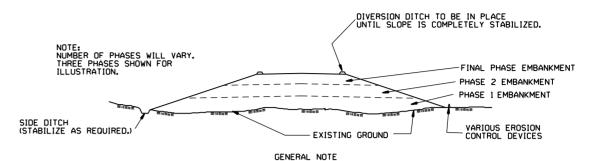
GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

- 1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
- 2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
- 3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
- 4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

EMBANKMENT



ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.

2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.

3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.

4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

			ARKANSAS STATE HIGHWAY COMMISSION	
			TEMPORARY EROSION CONTROL DEVICES	
	000050750 0051 1110			
11-03-94	CORRECTED SPELLING			
6-2-94	Drawn & Issued	6-2-94	STANDARD DRAWING TEC-3	
DATE	REVISION	FILMED	STHINDHIND DIVENTING IEC 2	

