NOTE: WHEN PLANS CALL FOR AN ADVISORY PANEL (W13-1) IT SHALL BE MOUNTED ON THE CENTER U-CHANNEL POST. ALL MATERIALS, LABOR, AND COST NECESSARY TO MOUNT THE SIGN SHALL BE CONSIDERED SUBSIDIARY TO THE MAIN SUPPORT.

NOTE: WHEN PLANS CALL FOR A GUIDE SIGN MOUNTING WITH EXTRUDED PANELS.

NOTES:
- USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION. TYPICAL INSTALLATION SHALL HAVE NO SPLICE.
- TYPICAL INSTALLATION WILL REQUIRE 6MM DIA. BOLTS TO MOUNT SIGNS TO POST AND 7MM DIA. BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS. EIGHT OF THESE BOLTS SHALL BE CARRIAGE BOLTS.
- SIGN POSTS SHALL BE PAINTED GREEN; SIGNS SHALL NOT BE PAINTED, AND ALL SIGN POSTS SHALL BE PLUMB.
- THREE .9KG POSTS WITHIN 2.1M SHALL REQUIRE A GROUND SPLICE.

DETAILS:
- DETAIL A
  - SHOWING HORIZONTAL BRACE
  - PLACEMENT SHALL BE AS REQUIRED BY SIGN HOLE SPACING.
- DETAIL B
  - SHOWING BACK-TO-BACK INSTALLATION
- DETAIL C
  - SHOWING GUIDE SIGN MOUNTING WITH EXTRUDED PANELS

ARMS 1 & 2
- DETAIL OF SPLICES
- DETAIL OF SPLICES

ASSEMBLIES

U-1 (R)
- U-1
- U-1 (R)
- U-2
- U-3
- U-3 (R)
- U-4
- U-4 (1)
- U-4 (2)
- U-4 (3)
- U-4 (4)
- U-5 (1)
- U-5 (2)
- U-6

U-CHANNEL POST

EXTRUDED PANEL

POST CLIP

NOTE: ALIGN WITH 4TH HOLE FROM TOP OF VERT. SUPPORT

NOTE: WHEN PLANS CALL FOR A GUIDE SIGN MOUNTING WITH EXTRUDED PANELS.

ARKANSAS STATE HIGHWAY COMMISSION

U-C HANNEL POST

ASSEMBLIES

975mm

750mm

300mm O.C.

300mm O.C.

150mm MIN.

(TYP)

1.8m

(TYP)

50mm

(TYP)

150mm MIN.

1.2lb U-C HANNEL POST