

## Repair of Damaged Galvanized Coatings

### Repair Using Zinc-Based Solder (.125 µm (5mil) thickness required)

Supplier	Brand
J.W. Harris Company, Inc. Mason, OH	Gal-Viz

### Repair Using Zinc-Rich Paints (.0125 µm (5 mil) dry film thickness required. Multiple-spray passes may be needed to achieve proper coating.)

Supplier	Brand
J.W. Harris Company, Inc. Mason, OH	Welco Super Cold-Galv, Aerosol
ZEP Inc. Atlanta, GA	ZEP Cold Galvanize Coating #0190
ZRC Worldwide Marshfield, MA	Galvilite Galvanizing Compound, Aerosol
	Galvilite Galvanizing Compound, Liquid
	ZRC Cold Galvanizing Compound, Aerosol
	ZRC Cold Galvanizing Compound, Liquid

#### Method of Documentation of Acceptance:

By brand and source.

#### Method of Approval:

- Samples of the material shall be supplied for testing to the Materials Division.
- Material shall be accompanied by product information, application instructions, and Safety Data Sheets (SDS).
- When deemed necessary by the Materials Engineer and at a frequency determined by him, random samples from each manufacturer shall be taken and tested.

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- **Lack of compliance with certification procedure or material failure may be considered sufficient reason to discontinue acceptance of material from the manufacturer, determination of which shall be by the Materials Engineer.**

**No information contained in these lists is to be used for promotional purposes.**

**The manufacturer of privately labeled products must be disclosed.**