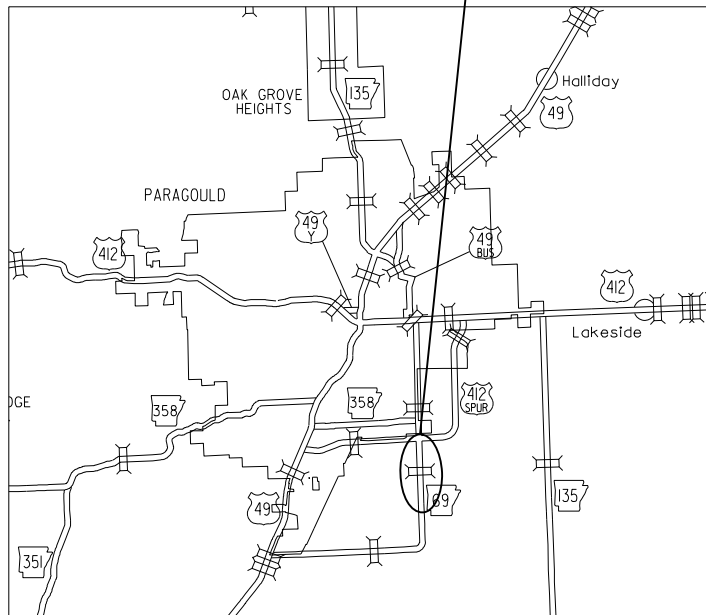


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WORKSPACE: AHTD  
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REVISED DATE:

PROJECT  
LOCATION



VICINITY MAP

ARKANSAS DEPARTMENT OF TRANSPORTATION  
CONSTRUCTION PLANS FOR STATE HIGHWAY

VILLAGE CREEK STR. & APPRS. (S)

GREENE COUNTY

ROUTE 69 SECTION 10

JOB 101000

FEDERAL AID PROJECT NHPP-0028(52)

NOT TO SCALE

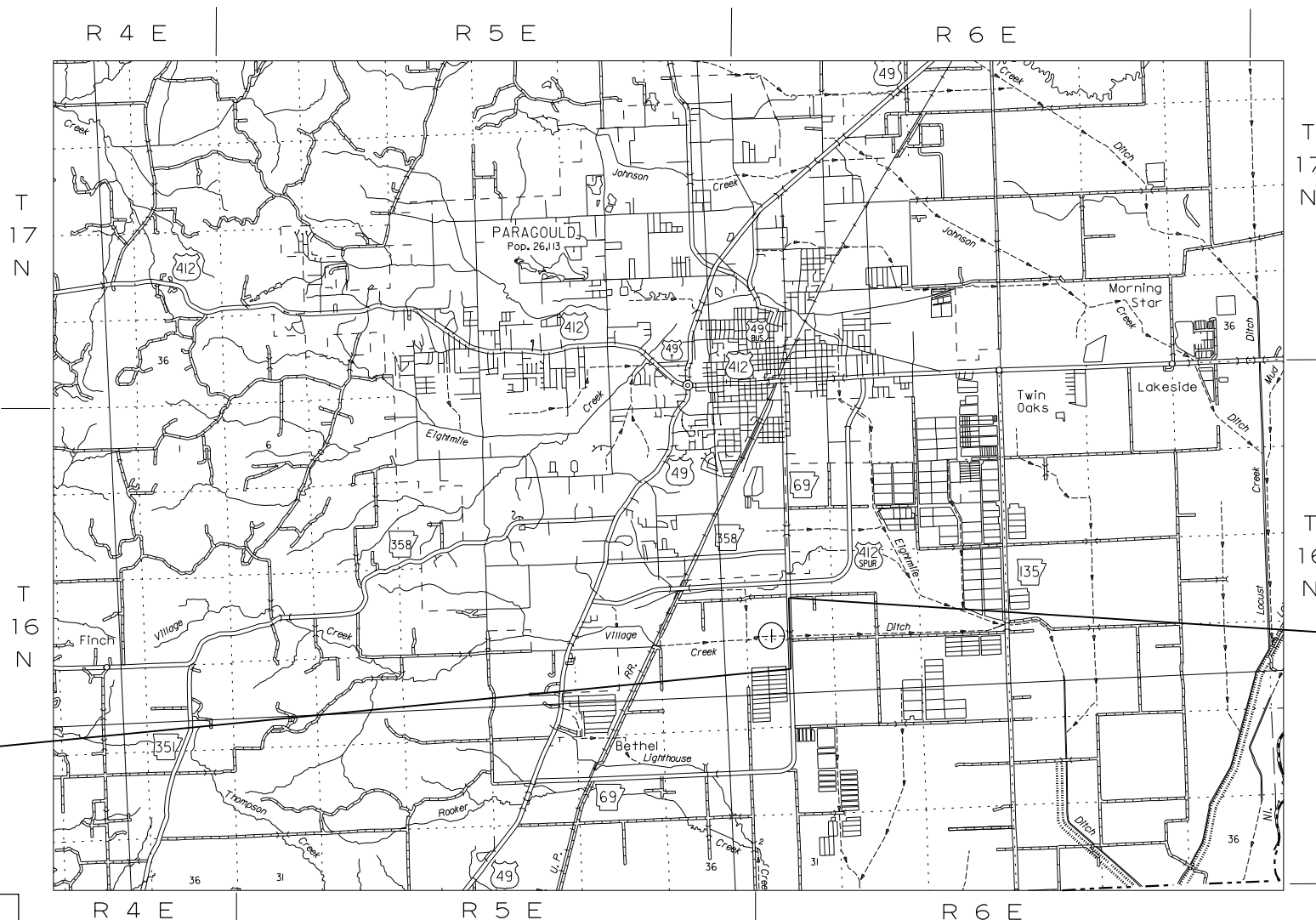
BRIDGE CONSTRUCTION DATA

- ① HWY. 69 STA. 26+36.83 BRIDGE END  
BRIDGE NO. 07498 OVER VILLAGE CREEK  
125'-0" INTEGRAL PRESTRESSED CONCRETE  
BOX BEAM UNIT (41.50', 42', 41.50')  
30'-0" CLEAR ROADWAY  
126'-4" BRIDGE LENGTH  
STA. 27+63.16 BRIDGE END

STA. 24+00.00  
BEGIN JOB 101000  
L.M. 4.44

PROJECT COORDINATES

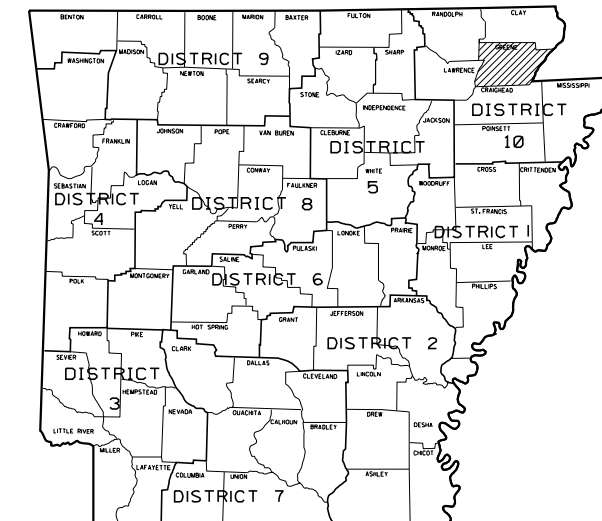
	BEGIN	MID-POINT	END
LATITUDE	N 36°00'31"	N 36°00'34"	N 36°00'37"
LONGITUDE	W 90°29'11"	W 90°29'11"	W 90°29'11"
STATION	24+00.00	27+00.00	30+00.00



GROSS LENGTH OF PROJECT 600.00 FEET OR 0.114 MILES  
NET LENGTH OF ROADWAY 473.67 FEET OR 0.090 MILES  
NET LENGTH OF BRIDGES 126.33 FEET OR 0.024 MILES  
NET LENGTH OF PROJECT 600.00 FEET OR 0.114 MILES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						101000	1	47

VILLAGE CREEK STR. & APPRS. (S)



ARKANSAS HIGHWAY DISTRICT 10

DESIGN TRAFFIC DATA

DESIGN YEAR ----- 2040  
2020 ADT ----- 1000  
2040 ADT ----- 1300  
2040 DHV ----- 143  
DIRECTIONAL DISTRIBUTION ----- 60%  
TRUCKS ----- 6%  
DESIGN SPEED ----- 55 MPH

STA. 30+00.00  
END JOB 101000



DIGITALLY SIGNED 7-17-2020

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	2	47
				2	INDEX OF SHEETS AND STANDARD DRAWINGS			



DIGITALLY SIGNED 7-17-2020

INDEX OF SHEETS

BRIDGE STANDARD DRAWINGS

SHEET NO.	TITLE	BRIDGE NO.	DRWG.NO.
1	TITLE SHEET		
2	INDEX OF SHEETS AND STANDARD DRAWINGS		
3	GOVERNING SPECIFICATIONS AND GENERAL NOTES		
4 - 5	TYPICAL SECTIONS OF IMPROVEMENT		
6	SPECIAL DETAILS		
7 - 8	TEMPORARY EROSION CONTROL DETAILS		
9 - 10	MAINTENANCE OF TRAFFIC DETAILS		
11	PERMANENT PAVEMENT MARKING DETAILS		
12	SOIL BORING LOG		
13 - 14	QUANTITIES		
15	SCHEDULE OF BRIDGE QUANTITIES	07498	61835
16	SUMMARY OF QUANTITIES AND REVISIONS		
17 - 18	SURVEY CONTROL DETAILS		
19 - 20	PLAN AND PROFILE SHEETS		
21	LAYOUT OF BRIDGE HIGHWAY 69 OVER VILLAGE CREEK (SHEET 1 OF 2)	07498	61836
22	LAYOUT OF BRIDGE HIGHWAY 69 OVER VILLAGE CREEK (SHEET 2 OF 2)	07498	61837
23	DETAILS OF END BENTS (SHEET 1 OF 2)	07498	61838
24	DETAILS OF END BENTS (SHEET 2 OF 2)	07498	61839
25	DETAILS OF INTERMEDIATE BENTS (SHEET 1 OF 2)	07498	61840
26	DETAILS OF INTERMEDIATE BENTS (SHEET 2 OF 2)	07498	61841
27	DETAILS OF 125'-0" INTEGRAL PRESTRESSED CONCRETE BOX BEAM UNIT (SHEET 1 OF 10)	07498	61842
28	DETAILS OF 125'-0" INTEGRAL PRESTRESSED CONCRETE BOX BEAM UNIT (SHEET 2 OF 10)	07498	61843
29	DETAILS OF 125'-0" INTEGRAL PRESTRESSED CONCRETE BOX BEAM UNIT (SHEET 3 OF 10)	07498	61844
30	DETAILS OF 125'-0" INTEGRAL PRESTRESSED CONCRETE BOX BEAM UNIT (SHEET 4 OF 10)	07498	61845
31	DETAILS OF 125'-0" INTEGRAL PRESTRESSED CONCRETE BOX BEAM UNIT (SHEET 5 OF 10)	07498	61846
32	DETAILS OF 125'-0" INTEGRAL PRESTRESSED CONCRETE BOX BEAM UNIT (SHEET 6 OF 10)	07498	61847
33	DETAILS OF 125'-0" INTEGRAL PRESTRESSED CONCRETE BOX BEAM UNIT (SHEET 7 OF 10)	07498	61848
34	DETAILS OF 125'-0" INTEGRAL PRESTRESSED CONCRETE BOX BEAM UNIT (SHEET 8 OF 10)	07498	61849
35	DETAILS OF 125'-0" INTEGRAL PRESTRESSED CONCRETE BOX BEAM UNIT (SHEET 9 OF 10)	07498	61850
36	DETAILS OF 125'-0" INTEGRAL PRESTRESSED CONCRETE BOX BEAM UNIT (SHEET 10 OF 10)	07498	61851
37	DETAILS OF TYPE SPECIAL APPROACH GUTTERS	07498	61852
38	DETAILS OF TYPE SPECIAL APPROACH SLABS	07498	61853
39 - 47	CROSS SECTIONS		

DRWG.NO.	TITLE	DATE
55000	STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS	02-27-14
55001	STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES	02-27-14
55005	STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS	03-24-16
55010	STANDARD DETAILS FOR TYPE D BRIDGE NAME PLATE	03-24-20
55021	STANDARD DETAILS FOR CONCRETE FILLED STEEL SHELL PILES AND PILE ENCASEMENTS	03-24-16

ROADWAY STANDARD DRAWINGS

DRWG.NO.	TITLE	DATE
GR-6	GUARD RAIL DETAILS	11-07-19
GR-7	GUARD RAIL DETAILS	11-07-19
GR-8	GUARD RAIL DETAILS	11-07-19
GR-9	GUARD RAIL DETAILS	11-07-19
GR-10	GUARD RAIL DETAILS	11-07-19
GR-11	GUARD RAIL DETAILS	11-07-19
GR-12	GUARD RAIL DETAILS	05-14-20
MB-1	MAILBOX DETAILS	11-18-04
PCC-1	CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING	02-27-14
PCM-1	METAL PIPE CULVERT FILL HEIGHTS & BEDDING	02-27-14
PCP-1	PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)	02-27-14
PCP-2	PLASTIC PIPE CULVERT (PVC F949)	02-27-14
PCP-3	PLASTIC PIPE CULVERT (POLYPROPYLENE)	02-27-20
PM-1	PAVEMENT MARKING DETAILS	02-27-20
PU-1	DETAILS OF PIPE UNDERDRAIN	12-08-16
TC-1	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	11-07-19
TC-2	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	11-07-19
TC-3	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	02-27-20
TC-4	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION-TEMPORARY PRECAST BARRIER	11-07-19
TC-5	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION-TEMPORARY PRECAST BARRIER	11-07-19
TEC-1	TEMPORARY EROSION CONTROL DEVICES	11-16-17
TEC-3	TEMPORARY EROSION CONTROL DEVICES	11-03-94
WF-4	WIRE FENCE TYPE C AND D	08-22-02

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
08-20-2020				6	ARK.			
				JOB NO.		101000	3	47
② GOVERNING SPECIFICATIONS AND GENERAL NOTES								

GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:

NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - WAGE RATE DETERMINATION
100-3	CONTRACTOR'S LICENSE
100-4	DEPARTMENT NAME CHANGE
102-2	ISSUANCE OF PROPOSALS
108-1	LIQUIDATED DAMAGES
108-2	WORK ALLOWED PRIOR TO ISSUANCE OF WORK ORDER
110-1	PROTECTION OF WATER QUALITY AND WETLANDS
210-1	UNCLASSIFIED EXCAVATION
303-1	AGGREGATE BASE COURSE
306-1	QUALITY CONTROL AND ACCEPTANCE
400-1	TACK COATS
400-4	DESIGN AND QUALITY CONTROL OF ASPHALT MIXTURES
400-5	PERCENT AIR VOIDS FOR ACHM MIX DESIGNS
400-6	LIQUID ANTI-STRIP ADDITIVE
404-3	DESIGN OF ASPHALT MIXTURES
410-1	CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES
410-2	DEVICES FOR MEASURING DENSITY FOR ROLLING PATTERNS
600-2	INCIDENTAL CONSTRUCTION
603-1	LANE CLOSURE NOTIFICATION
604-1	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
604-3	TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES (MASH)
606-1	PIPE CULVERTS FOR SIDE DRAINS
617-1	GUARDRAIL TERMINAL (TYPE 2)
620-1	MULCH COVER
800-1	STRUCTURES
802-3	CONCRETE FOR STRUCTURES
804-2	REINFORCING STEEL FOR STRUCTURES
JOB 101000	BIDDING REQUIREMENTS AND CONDITIONS
JOB 101000	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB 101000	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB 101000	CARGO PREFERENCE ACT REQUIREMENTS
JOB 101000	CLASS C FLY ASH IN PORTLAND CEMENT CONCRETE PAVEMENT AND CLASS S(AE) CONCRETE
JOB 101000	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB 101000	DELAY IN RIGHT OF WAY OCCUPANCY
JOB 101000	DISADVANTAGED BUSINESS ENTERPRISE BIDDER'S RESPONSIBILITIES
JOB 101000	ESTABLISHING CONTRACT TIME - WORKING DAY CONTRACT
JOB 101000	FLEXIBLE BEGINNING OF WORK
JOB 101000	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB 101000	MAINTENANCE OF TRAFFIC
JOB 101000	MANDATORY ELECTRONIC CONTRACT
JOB 101000	MANDATORY ELECTRONIC DOCUMENT SUBMITTAL
JOB 101000	NESTING SITES FOR MIGRATORY BIRDS
JOB 101000	OFF-SITE RESTRAINING CONDITIONS FOR INDIANA AND NORTHERN LONG-EARED BATS
JOB 101000	PLASTIC PIPE
JOB 101000	PRESTRESSED CONCRETE MEMBERS
JOB 101000	PRICE ADJUSTMENT FOR ASPHALT BINDER
JOB 101000	SHORING FOR CULVERTS
JOB 101000	SOIL STABILIZATION
JOB 101000	STORM WATER POLLUTION PREVENTION PLAN
JOB 101000	SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS
JOB 101000	UTILITY ADJUSTMENTS
JOB 101000	WARM MIX ASPHALT
JOB 101000	WELLHEAD PROTECTION

GENERAL NOTES

- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE, AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U. S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO ENSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- THE SEQUENCE AS SHOWN ON THE MAINTENANCE OF TRAFFIC PLANS IS A GENERAL OUTLINE FOR THE CONSTRUCTION OF THIS PROJECT, AND IN NO WAY IS IT INTENDED TO COVER EVERY ITEM IN THE PROJECT. ITEMS NOT CRITICAL TO THE CONSTRUCTION SEQUENCE MAY BE CONSTRUCTED IN ANY STAGE AS APPROVED BY THE RESIDENT ENGINEER.
- ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210 - UNCLASSIFIED EXCAVATION.
- THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.
- THIS PROJECT IS COVERED UNDER A SECTION 404 NATIONWIDE 14 PERMIT. REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS, EDITION OF 2014, FOR PERMIT REQUIREMENTS.



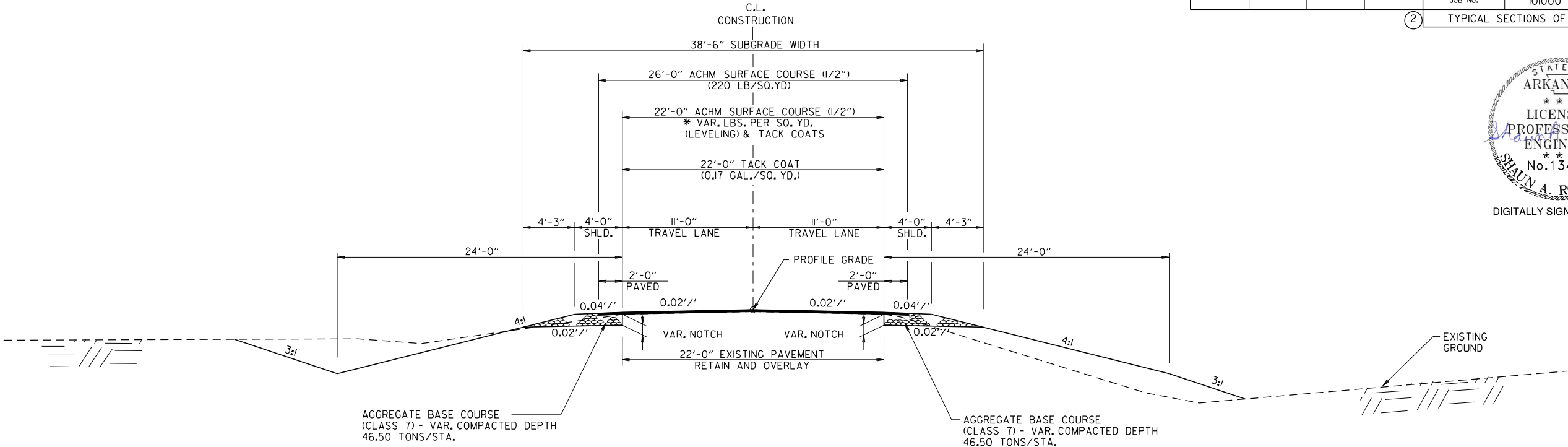
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				6	ARK.			
				JOB NO.		101000	4	47
2 TYPICAL SECTIONS OF IMPROVEMENT								



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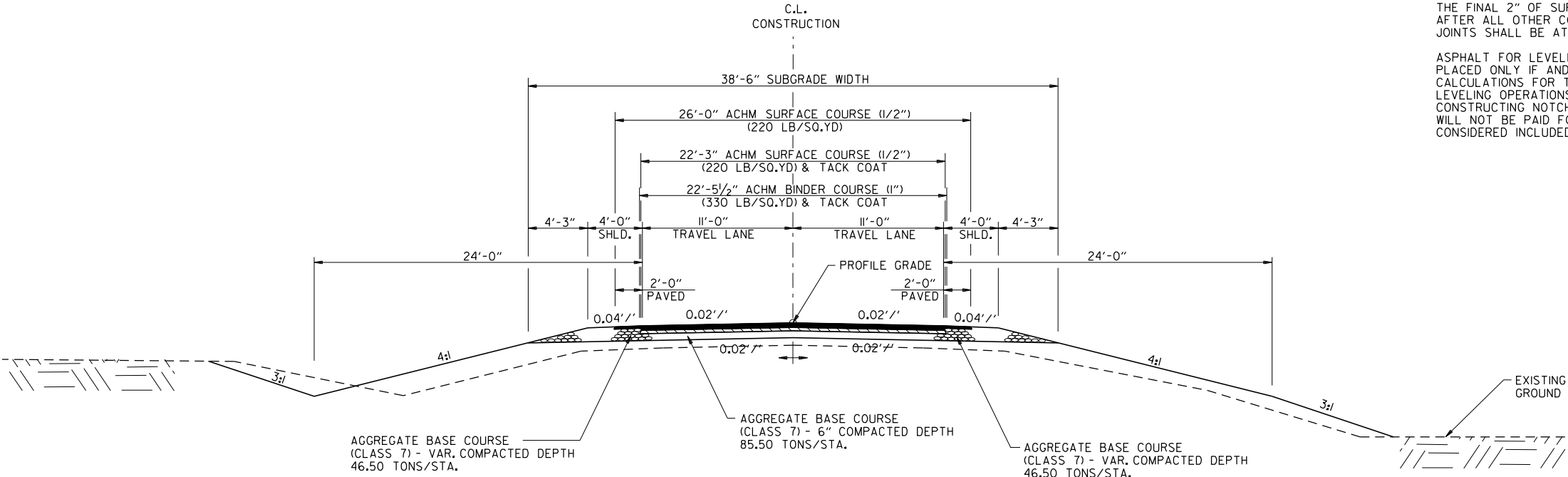


HWY. 69 NOTCH AND WIDEN  
TYPICAL SECTION

STA. 24+00.00 TO STA. 25+70.00  
STA. 28+90.00 TO STA. 30+00.00

\* TO BE USED IF AND WHERE DIRECTED BY THE  
ENGINEER

- NOTES:
- REFER TO CROSS SECTIONS FOR DEVIATIONS FROM NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.
- THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET THE TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.
- THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT THE LANE LINES.
- ASPHALT FOR LEVELING OF EXISTING PAVEMENT SHALL BE PLACED ONLY IF AND WHERE DIRECTED BY THE ENGINEER. CALCULATIONS FOR THE AMOUNT OF LEVELING AND/OR LEVELING OPERATIONS SHALL BE PERFORMED BEFORE CONSTRUCTING NOTCH AND WIDENING. CALCULATIONS WILL NOT BE PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED INCLUDED IN THE VARIOUS PAY ITEMS.



HWY. 69 TYPICAL SECTION

STA. 25+70.00 TO STA. 26+03.33  
STA. 27+96.66 TO STA. 28+90.00

NOTE: SEE BRIDGE PLANS FOR STA. 26+03.33 TO STA. 27+96.66

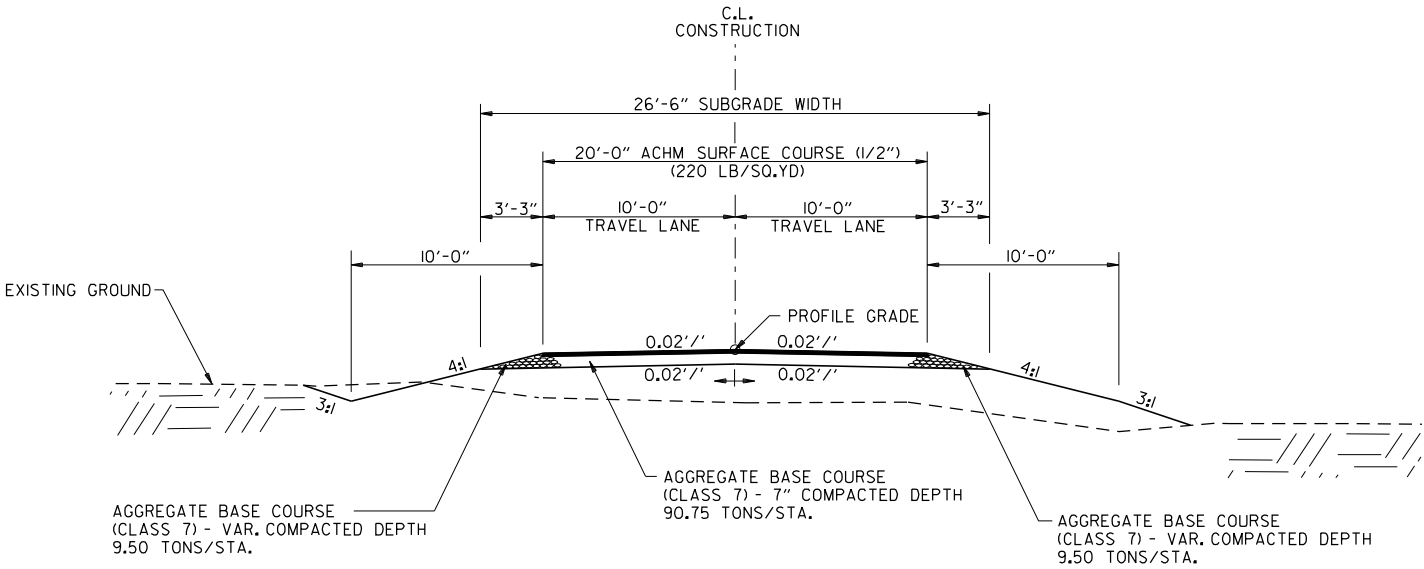
TYPICAL SECTIONS OF IMPROVEMENT



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	101000	5
								47
② TYPICAL SECTIONS OF IMPROVEMENT								



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C.R. 933 TYPICAL SECTION

C.R. 933 STA. 10+11.00 TO STA. 14+55.00

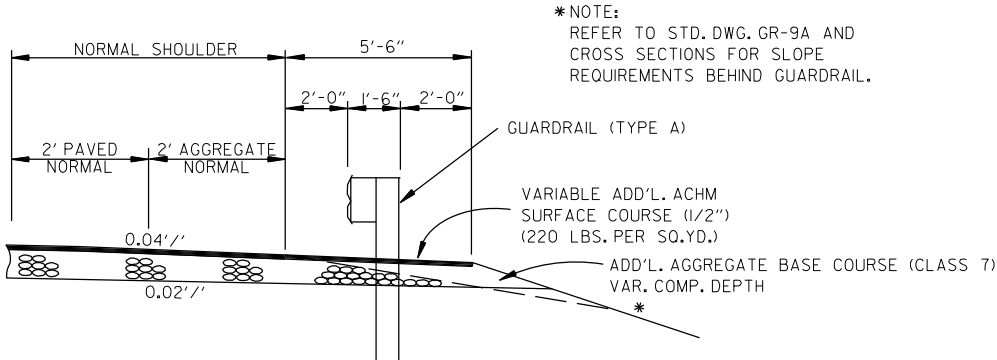
NOTES:

REFER TO CROSS SECTIONS FOR DEVIATIONS FROM NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

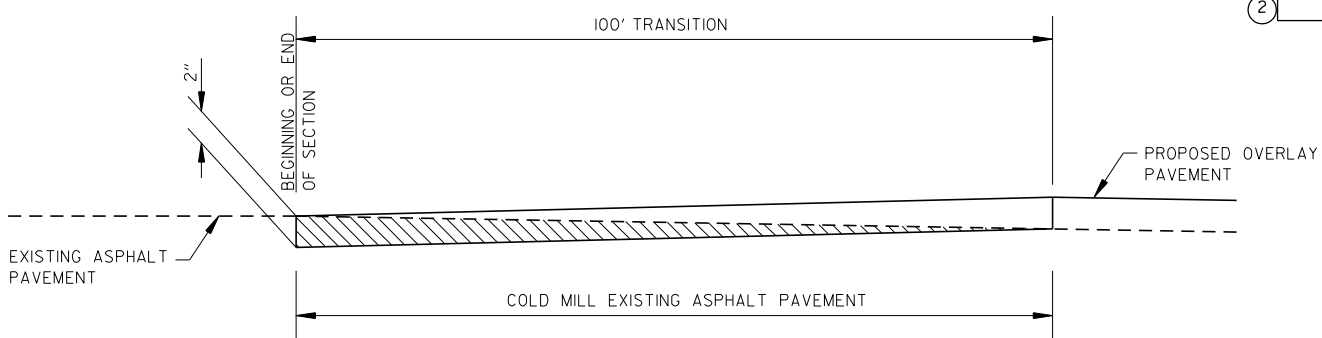
THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET THE TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT THE LANE LINES.

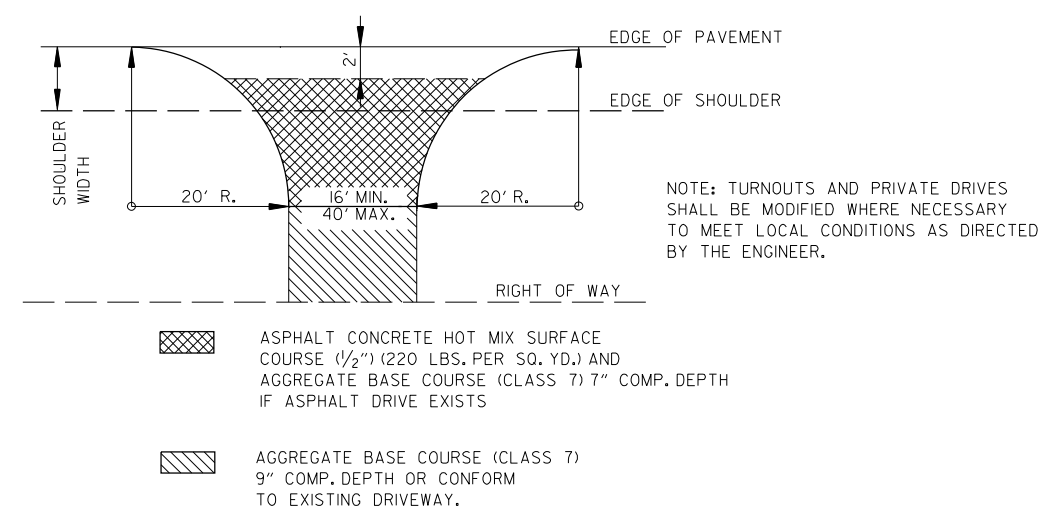
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				6	ARK.			
				JOB NO.	101000		6	47
SPECIAL DETAILS								



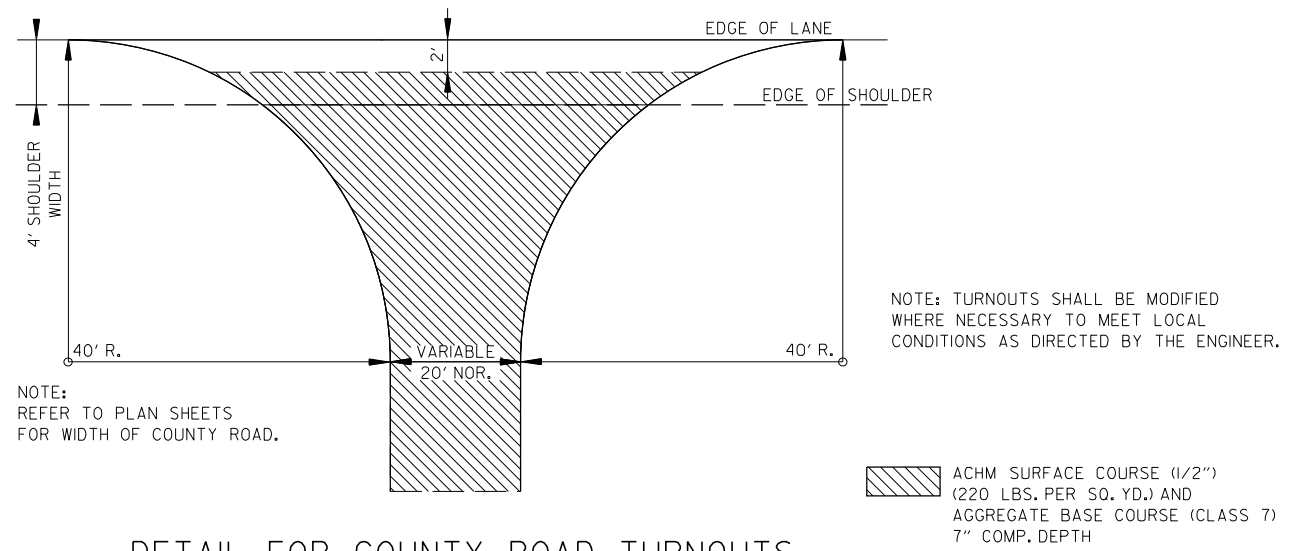
WIDENING FOR GUARDRAIL AT  
PROPOSED SHOULDER EDGE



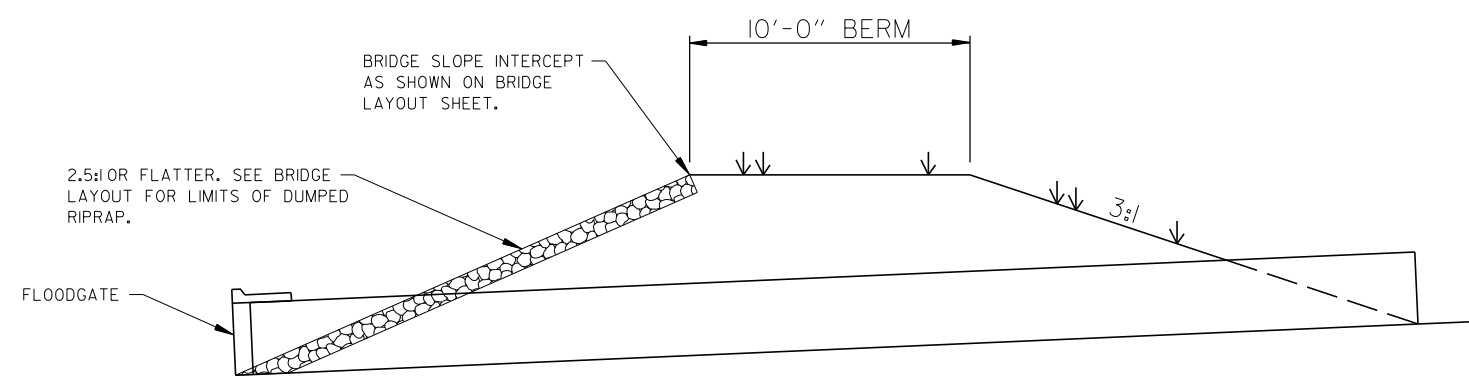
DETAIL FOR TRANSITIONS



DETAIL FOR DRIVEWAY TURNOUTS



DETAIL FOR COUNTY ROAD TURNOUTS  
OPEN SHOULDER SECTION



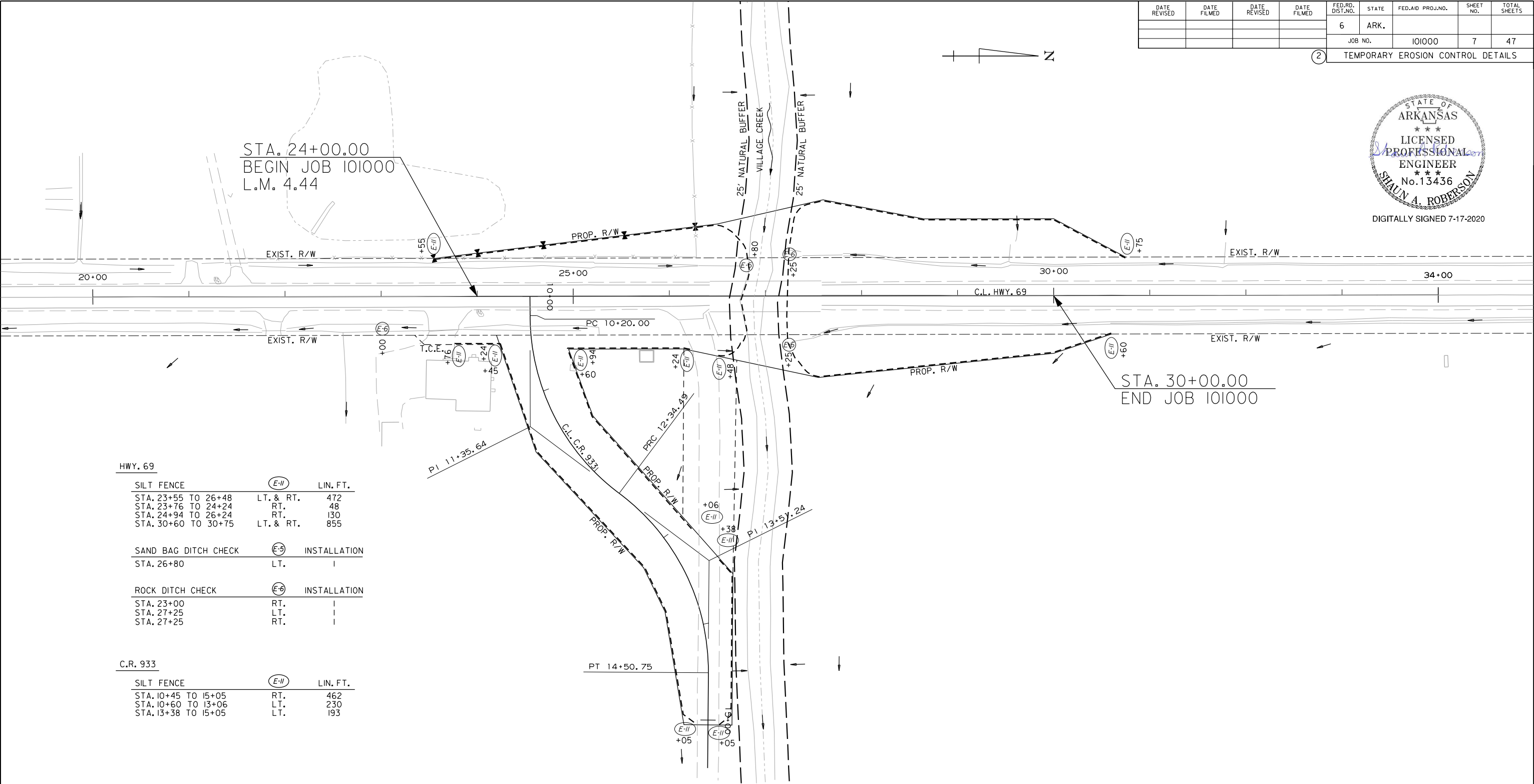
LOCATION	1	2	3
BEGIN STATION	26+19.33	27+70.66	27+70.66
END STATION	26+29.33	27+80.66	27+80.66
BEGIN OFFSET	52.57' LT.	80.32' LT.	69.78' RT.
END OFFSET	16.25' LT.	16.25' LT.	18.50' RT.

BERM GRADING FOR  
FLOODGATE LOCATIONS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	7	47
				2 TEMPORARY EROSION CONTROL DETAILS				



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HWY. 69

SILT FENCE	(E-11)	LIN. FT.
STA. 23+55 TO 26+48	LT. & RT.	472
STA. 23+76 TO 24+24	RT.	48
STA. 24+94 TO 26+24	RT.	130
STA. 30+60 TO 30+75	LT. & RT.	855

SAND BAG DITCH CHECK	(E-5)	INSTALLATION
STA. 26+80	LT.	1

ROCK DITCH CHECK	(E-6)	INSTALLATION
STA. 23+00	RT.	1
STA. 27+25	LT.	1
STA. 27+25	RT.	1

C.R. 933

SILT FENCE	(E-11)	LIN. FT.
STA. 10+45 TO 15+05	RT.	462
STA. 10+60 TO 13+06	LT.	230
STA. 13+38 TO 15+05	LT.	193

REVISIONS

DATE	REVISION

LEGEND

- (E-5) = SAND BAG DITCH CHECKS  
(E-6) = ROCK DITCH CHECKS  
(E-11) = SILT FENCE

EROSION CONTROL MEASURES TO BE PLACED DURING APPROPRIATE STAGES. THESE DEVICES SHALL BE LEFT IN PLACE AS LONG AS REQUIRED TO CONTROL EROSION.

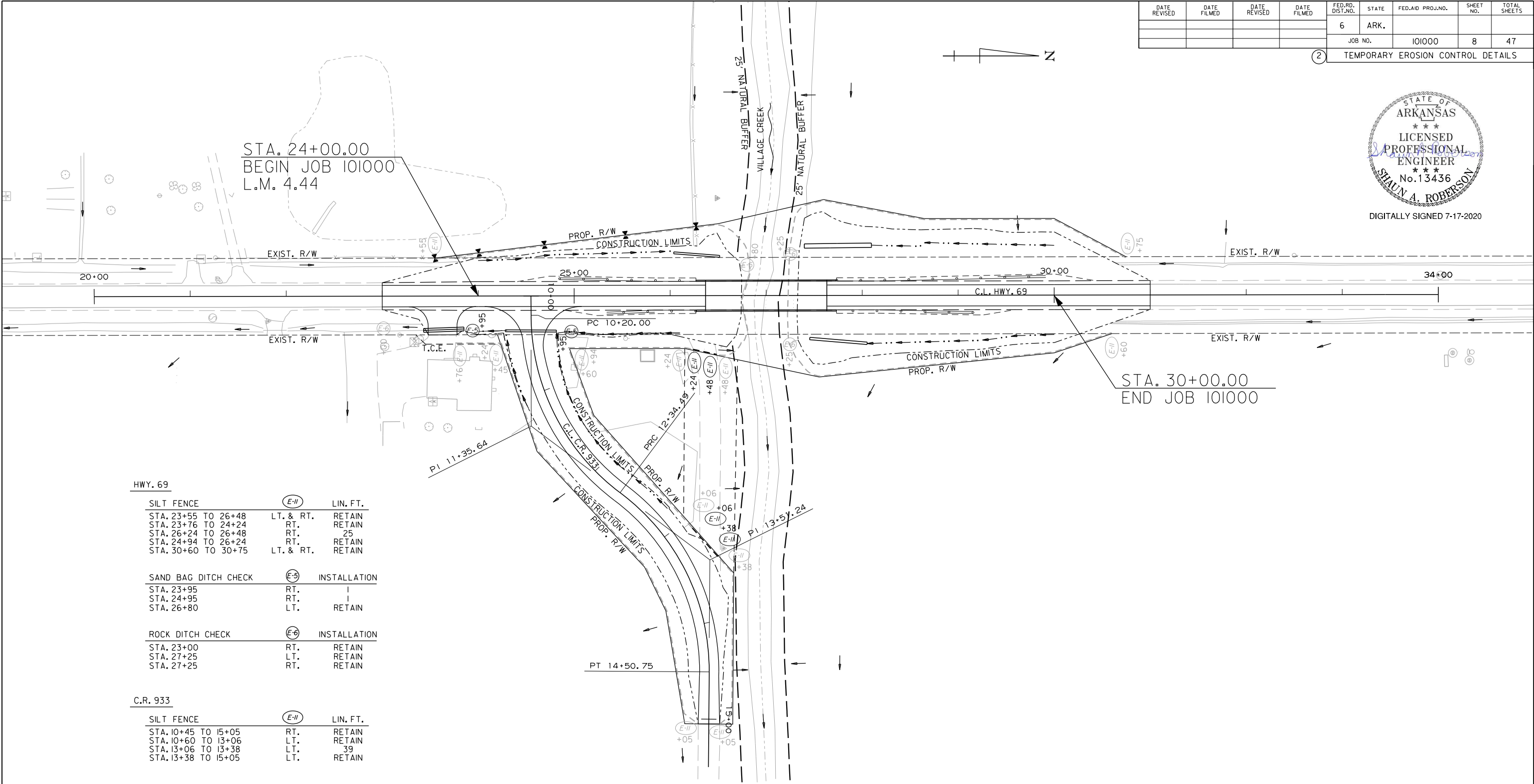
TEMPORARY EROSION CONTROL DETAILS  
CLEARING AND GRUBBING STAGE



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	101000	8	47	
2 TEMPORARY EROSION CONTROL DETAILS								



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HWY. 69		
SILT FENCE	(E-II)	LIN. FT.
STA. 23+55 TO 26+48	LT. & RT.	RETAIN
STA. 23+76 TO 24+24	RT.	RETAIN
STA. 26+24 TO 26+48	RT.	25
STA. 24+94 TO 26+24	RT.	RETAIN
STA. 30+60 TO 30+75	LT. & RT.	RETAIN

SAND BAG DITCH CHECK	(E-5)	INSTALLATION
STA. 23+95	RT.	I
STA. 24+95	RT.	I
STA. 26+80	LT.	RETAIN

ROCK DITCH CHECK	(E-6)	INSTALLATION
STA. 23+00	RT.	RETAIN
STA. 27+25	LT.	RETAIN
STA. 27+25	RT.	RETAIN

C.R. 933		
SILT FENCE	(E-II)	LIN. FT.
STA. 10+45 TO 15+05	RT.	RETAIN
STA. 10+60 TO 13+06	LT.	RETAIN
STA. 13+06 TO 13+38	LT.	39
STA. 13+38 TO 15+05	LT.	RETAIN

REVISIONS

DATE	REVISION

LEGEND

(E-5) = SAND BAG DITCH CHECKS

(E-6) = ROCK DITCH CHECKS

(E-II) = SILT FENCE

EROSION CONTROL MEASURES TO BE PLACED DURING APPROPRIATE STAGES. THESE DEVICES SHALL BE LEFT IN PLACE AS LONG AS REQUIRED TO CONTROL EROSION.

TEMPORARY EROSION CONTROL DETAILS  
STAGE I

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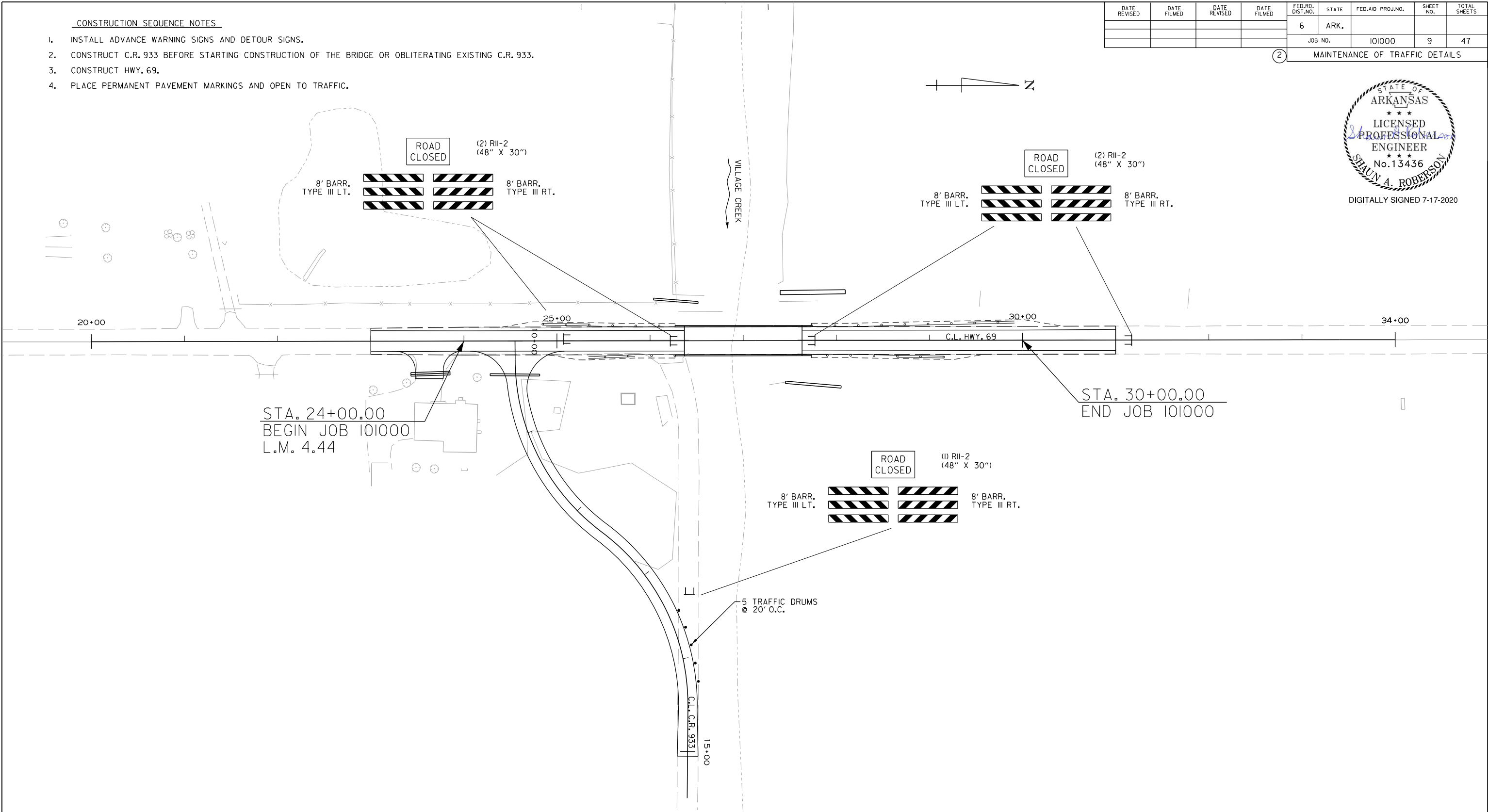
CONSTRUCTION SEQUENCE NOTES

1. INSTALL ADVANCE WARNING SIGNS AND DETOUR SIGNS.
2. CONSTRUCT C.R. 933 BEFORE STARTING CONSTRUCTION OF THE BRIDGE OR OBLITERATING EXISTING C.R. 933.
3. CONSTRUCT HWY. 69.
4. PLACE PERMANENT PAVEMENT MARKINGS AND OPEN TO TRAFFIC.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	9	47
				② MAINTENANCE OF TRAFFIC DETAILS				



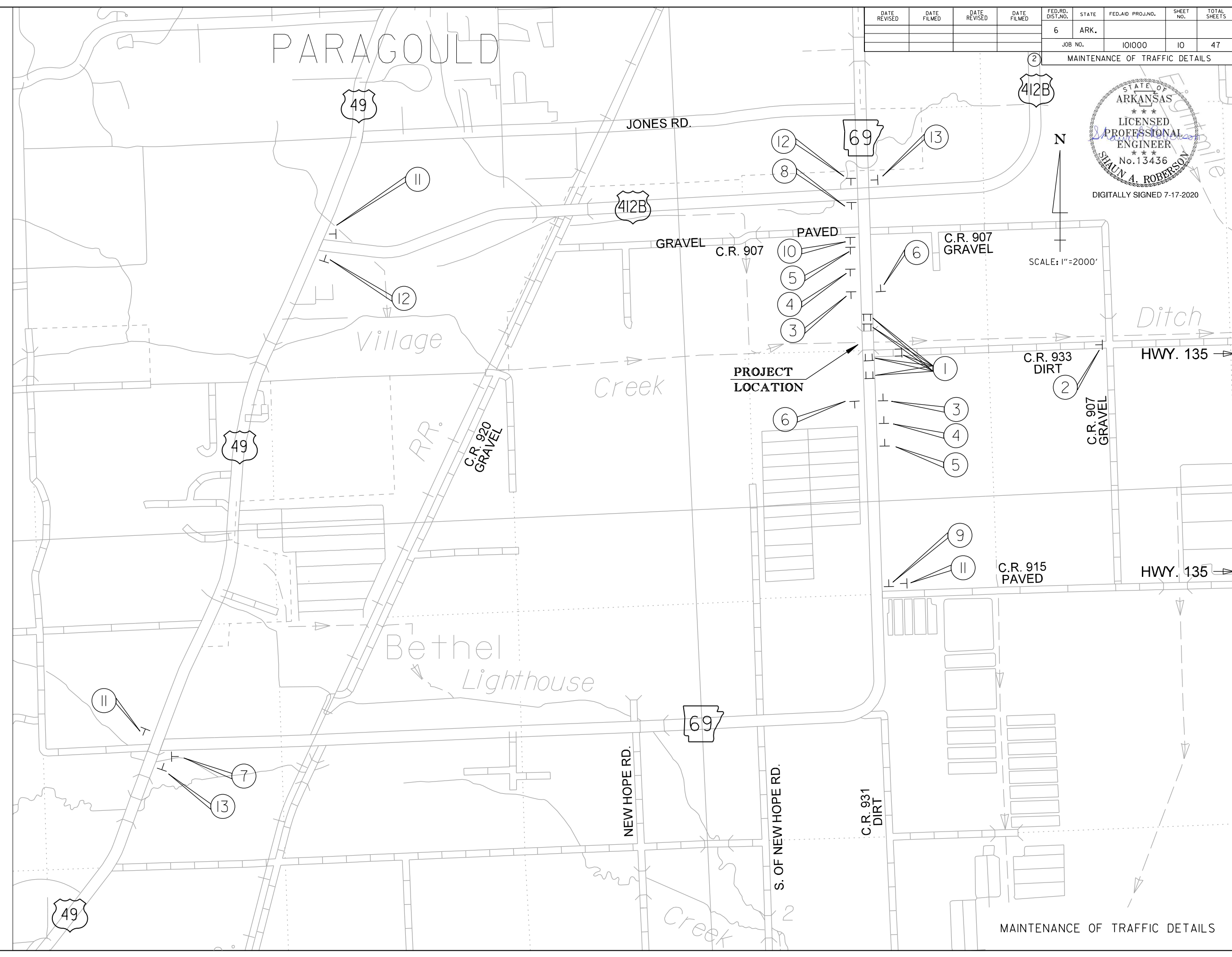
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MAINTENANCE OF TRAFFIC DETAILS

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- 1 ROAD CLOSED (2) RII-2 (48" X 30") 8' BARR. TYP. III LT. 8' BARR. TYP. III RT.
- 2 ROAD CLOSED 1.0 MILE AHEAD LOCAL TRAFFIC ONLY (1) RII-3A (60" X 30") 12' BARR. TYP. III LT.
- 3 ROAD CLOSED 500 FT (1) W20-3 (48" X 48")
- 4 ROAD CLOSED 1000 FT (1) W20-3 (48" X 48")
- 5 ROAD CLOSED 1500 FT (1) W20-3 (48" X 48")
- 6 END ROAD WORK (1) G20-2 (48" X 24")
- 7 ROAD CLOSED 4.4 MILES AHEAD LOCAL TRAFFIC ONLY (1) RII-3A (60" X 30")
- 8 ROAD CLOSED 0.5 MILES AHEAD LOCAL TRAFFIC ONLY (1) RII-3A (60" X 30")
- 9 ROAD CLOSED 0.9 MILES AHEAD LOCAL TRAFFIC ONLY (1) RII-3A (60" X 30")
- 10 ROAD CLOSED 0.4 MILES AHEAD LOCAL TRAFFIC ONLY (1) RII-3A (60" X 30")
- 11 DETOUR (1) M4-10L (48" X 18") (1) MI-5 (MODIFIED) (24" X 24")
- 12 DETOUR (1) M4-10R (48" X 18") (1) MI-5 (MODIFIED) (24" X 24")
- 13 DETOUR (1) M4-8 (24" X 12") (1) M6-3 (21" X 15") (1) MI-5 (MODIFIED) (24" X 24")



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	101000	10	47	
MAINTENANCE OF TRAFFIC DETAILS								

STATE OF ARKANSAS  
\*\*\*  
LICENSED PROFESSIONAL ENGINEER  
No. 13436  
SHAUN A. ROBERSON  
DIGITALLY SIGNED 7-17-2020

N  
SCALE: 1"=2000'

MAINTENANCE OF TRAFFIC DETAILS

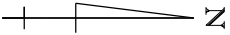


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	101000	II
								47
② PERMANENT PAVEMENT MARKING DETAILS								

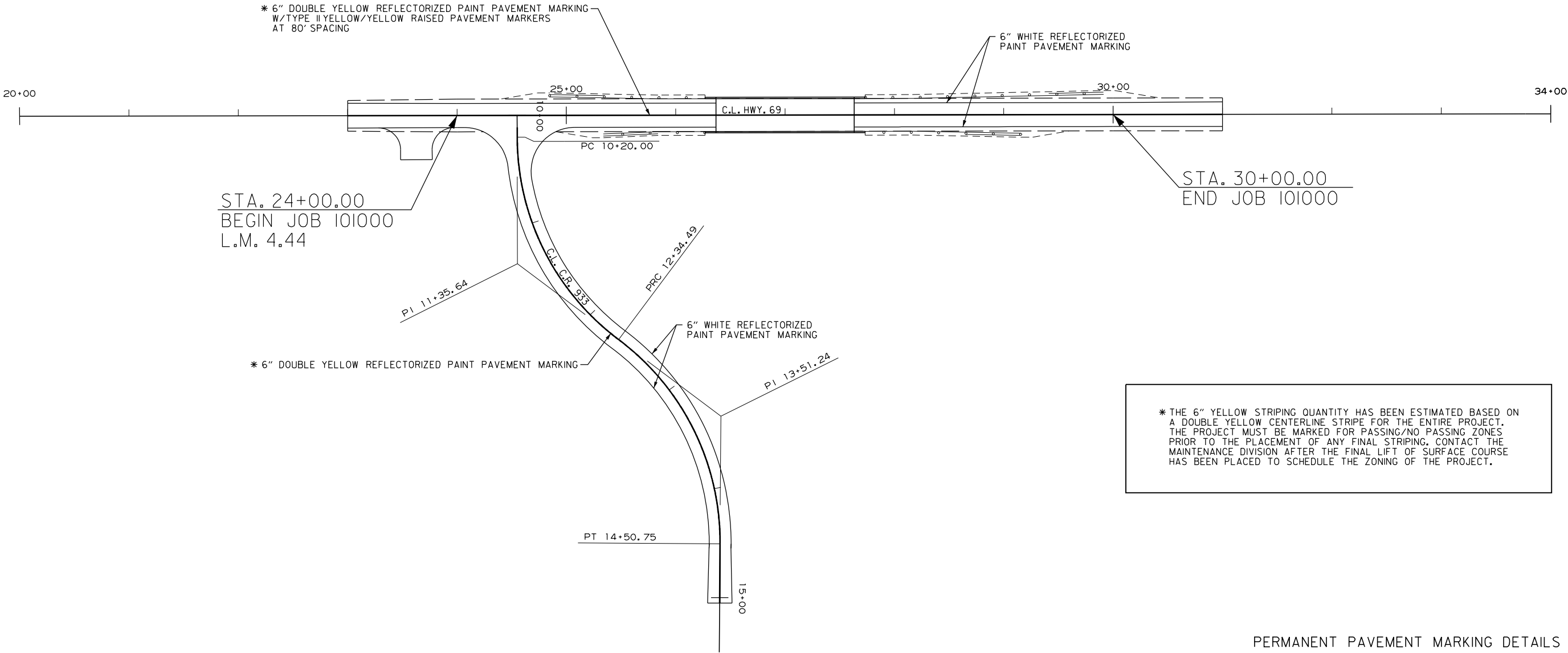
6" WHITE REFLECTORIZED PAINT PAVEMENT MARKING			
STA.	STA.	LOCATION	LIN. FT.
23+00.00	31+00.00	LT.	800
23+00.00	31+00.00	RT.	800
10+11.00	15+05.00	LT.	494
10+11.00	15+05.00	RT.	494

6" YELLOW REFLECTORIZED PAINT PAVEMENT MARKING			
STA.	STA.	LOCATION	LIN. FT.
23+00.00	31+00.00	C.L.	1600
10+11.00	15+05.00	C.L.	988

TYPE II YELLOW/YELLOW RAISED PAVEMENT MARKERS AT 80' SPACING			
STA.	STA.	LOCATION	EA.
23+00.00	31+00.00	C.L.	II



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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	12	47
				2 SOIL BORING LOG				



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SOIL BORING LOG									
BORING or TEST PIT NO.	APPROX. STATION	SAMPLE DEPTH (ft)	WATER CONTENT (%)	ATTERBERG LIMITS			PERCENT PASSING #200, %	UNIFIED CLASS.	AASHTO CLASS.
				LIQUID LIMIT	PLASTIC LIMIT	PLASTICITY INDEX			
VC-1	26+30, 8' RT.	8.5	25	41	19	22	88	CL	A-7-6
VC-1	26+30, 8' RT.	10.0	24	55	20	35	98	CH	A-7-6
VC-1	26+30, 8' RT.	13.5	26	38	20	18	98	CL	A-6
VC-1	26+30, 8' RT.	18.5	23	48	20	28	98	CL	A-7-6
VC-1	26+30, 8' RT.	25.0	30	35	22	13	99	CL	A-6
VC-1	26+30, 8' RT.	33.0	26	36	23	13	93	CL	A-6
VC-2	27+09, 7' RT.	15.0	26	35	17	18	20	SC	A-2-6
VC-2	27+09, 7' RT.	28.5	29	34	20	14	97	CL	A-6
VC-2	27+09, 7' RT.	58.5	25	45	17	28	83	CL	A-7-6
VC-3	27+61, 6' RT.	2.5	17	29	15	14	29	SC	A-2-6
VC-3	27+61, 6' RT.	5.0	22	37	17	20	74	CL	A-6
VC-3	27+61, 6' RT.	8.0	23	47	24	23	97	CL	A-7-6
VC-3	27+61, 6' RT.	13.5	26	43	18	25	97	CL	A-7-6
VC-3	27+61, 6' RT.	18.5	22	43	17	26	98	CL	A-7-6
VC-3	27+61, 6' RT.	28.5	40	28	23	5	100	ML	A-4
VC-3	27+61, 6' RT.	33.5	34	38	23	15		CL	A-6
VC-3	27+61, 6' RT.	35.0	29	31	23	8		ML	A-4
VC-3	27+61, 6' RT.	43.0	26	34	21	13		CL	A-6
VC-3	27+61, 6' RT.	50.0	22	32	18	14		CL	A-6
VC-3	27+61, 6' RT.	53.5	20	25	12	13		CL	A-6
VC-3	27+61, 6' RT.	60.0	21	32	19	13		CL	A-6

SOIL CHARACTERISTICS TABULATED ABOVE ARE REPRESENTATIVE AT THE LOCATION OF THE SAMPLE, AND FROM SURFACE INDICATIONS ARE TYPICAL FOR THE LIMIT SHOWN. THESE DATA ARE SHOWN FOR INFORMATION ONLY. THE STATE WILL NOT BE RESPONSIBLE FOR VARIATIONS IN THE SOIL CHARACTERISTICS AND/OR EXTENT OF SAME DIFFERING FROM THE ABOVE TABULATIONS.

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ADVANCE WARNING SIGNS AND DEVICES									
SIGN NUMBER	DESCRIPTION	SIGN SIZE	STAGE 1	MAXIMUM NUMBER REQUIRED	TOTAL SIGNS REQUIRED		TRAFFIC DRUMS	BARRICADES (TYPE III)	
			LIN. FT. - EACH		NO.	SQ. FT.		RIGHT	LEFT
								LIN. FT.	
W20-3	ROAD CLOSED 500 FT	48"x48"	2	2	2	32.0			
W20-3	ROAD CLOSED 1000 FT	48"x48"	2	2	2	32.0			
W20-3	ROAD CLOSED 1500 FT	48"x48"	2	2	2	32.0			
G20-2	END ROAD WORK	48"x24"	2	2	2	16.0			
R11-2	ROAD CLOSED	48"x30"	5	5	5	50.0			
R11-3A	ROAD CLOSED _____ MILE AHEAD LOCAL TRAFFIC ONLY	60"x30"	6	6	6	75.0			
M1-5 (MODIFIED)	STATE ROUTE 69	24"x24"	7	7	7	28.0			
	DETOUR	24"x12"	2	2	2	4.0			
M4-10L	DETOUR LEFT	48"x18"	3	3	3	18.0			
M4-10R	DETOUR RIGHT	48"x18"	2	2	2	12.0			
M6-3	STRAIGHT AHEAD ARROW GUIDE SIGN	21"x15"	2	2	2	4.4			
	TRAFFIC DRUMS		5	5			5		
	TYPE III BARRICADE-RT. (8')		5	5				40	
	TYPE III BARRICADE-LT. (8')		5	5					40
	TYPE III BARRICADE-LT. (12')		1	1					12
TOTALS:						303.4	5	40	52

NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS

DESCRIPTION	RAISED PAVEMENT MARKERS	REFLECTORIZED PAINT PAVEMENT MARKING	
	TYPE II (YELLOW/YELLOW)	6"	
		WHITE	YELLOW
		LIN. FT.	
RAISED PAVEMENT MARKERS TYPE II (YELLOW/YELLOW)	11		
REFLECTORIZED PAINT PAVEMENT MARKING WHITE (6")		2588	
REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (6")			2588
TOTALS:	11	2588	2588

NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

NOTE: THE 6" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT.  
THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING.  
CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

CLEARING AND GRUBBING

STATION	STATION	LOCATION	CLEARING	GRUBBING
			STATION	
24+00	26+73	HWY. 69	3	3
27+33	28+50	HWY. 69	2	2
TOTALS:			5	5

REMOVAL AND DISPOSAL OF CULVERTS

STATION	DESCRIPTION	PIPE CULVERTS
		EACH
23+64	HWY. 69 - RT.	1
26+63	HWY. 69 - LT.	1
27+39	HWY. 69 - RT.	1
27+66	HWY. 69 - LT.	1
29+54	HWY. 69 - LT.	1
TOTAL:		5

NOTE: QUANTITIES SHOWN ABOVE SHALL INCLUDE REMOVAL & DISPOSAL OF ALL HEADWALLS AND FLARED END SECTIONS IF APPLICABLE.

REMOVAL AND DISPOSAL OF FENCE

STATION	STATION	LOCATION	FENCE
			LIN. FT.
23+55	26+27	HWY. 69 - LT.	305
TOTAL:			305

REMOVAL AND DISPOSAL OF ITEMS

STATION	STATION	LOCATION	MAILBOXES	GUARDRAIL
			EACH	LIN. FT.
26+41	26+51	HWY. 69 - RT.		28
	24+00	HWY. 69 - RT.	1	
TOTALS:			1	28

NOTE: THE QUANTITY SHOWN ABOVE FOR THE REMOVAL AND DISPOSAL OF GUARDRAIL SHALL INCLUDE THE REMOVAL AND DISPOSAL OF ALL GUARDRAIL TERMINALS AND TERMINAL ANCHOR POSTS.

GUARDRAIL

STATION	STATION	LOCATION	GUARDRAIL (TYPE A)	THRIE BEAM GUARDRAIL TERMINAL	GUARDRAIL TERMINAL (TYPE 2)
			LIN. FT.	EACH	EACH
24+83.68	26+27.43	HWY. 69 - LT.	75	1	1
25+33.68	26+27.43	HWY. 69 - RT.	25	1	1
27+72.56	29+91.31	HWY. 69 - LT.	150	1	1
27+72.56	29+16.31	HWY. 69 - RT.	75	1	1
TOTALS:			325	4	4

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				6	ARK.			
				JOB NO.		101000	13	47
				2	QUANTITIES			

EARTHWORK

STATION	STATION	LOCATION / DESCRIPTION	UNCLASSIFIED EXCAVATION	COMPACTED EMBANKMENT	*SOIL STABILIZATION
			CU. YD.		TON
22+00	32+00	HWY. 69	2457	1712	
10+11	15+05	C.R. 933	115	1241	
26+28		HWY. 69 BERM OVER SIDE DRAIN LT.		53	
27+75		HWY. 69 BERM OVER SIDE DRAIN LT.		244	
27+75		HWY. 69 BERM OVER SIDE DRAIN RT.		169	
26+37	27+63	BRIDGE TOE CUT	845		
ENTIRE	PROJECT	APPROACHES		20	
ENTIRE	PROJECT	TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER		100	100
TOTALS:			3417	3539	100

\* QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

COLD MILLING ASPHALT PAVEMENT

STATION	STATION	LOCATION	AVG. WIDTH	COLD MILLING ASPHALT PAVEMENT
			FEET	SQ. YD.
23+00.00	24+00.00	HWY. 69	22.00	244.44
30+00.00	31+00.00	HWY. 69	22.00	244.44
TOTAL:				488.88

NOTE: AVERAGE MILLING DEPTH 1".

APPROACH GUTTERS AND SLABS

STATION	STATION	LOCATION	APPROACH GUTTER (TYPE SPECIAL)	APPROACH SLABS (TYPE SPECIAL)	REINFORCING STEEL-RDWY. (GR. 60)
			CU.YD.	CU.YD.	POUND
26+03.33	26+36.83	HWY. 69 RT.	7.60		400
26+03.33	26+36.83	HWY. 69 LT.	7.60		400
27+63.16	27+96.66	HWY. 69 RT.	7.60		400
27+63.16	27+96.66	HWY. 69 LT.	7.60		400
26+03.33	26+36.83	HWY. 69		45.25	5310
27+63.16	27+96.66	HWY. 69		45.25	5310
TOTALS:			30.40	90.50	12220

4" PIPE UNDERDRAIN

STATION	STATION	LOCATIONS	4" PIPE UNDERDRAINS	UNDERDRAIN OUTLET PROTECTORS
			LIN. FT.	EACH
ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER			500	4
TOTALS:			500	4

\* NOTE: QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

STRUCTURES

STATION	DESCRIPTION	SIDE DRAIN			AUTOMATIC FLOODGATES			STD. DWG. NOS.
		24"	30"	54"	24"	30"	54"	
		LIN. FT.			EACH			
10+36	CONSTRUCT C.R. 933 PIPE CULVERT RT.	54						PCC-1, PCM-1, PCP-1, PCP-2, PCP-3
26+28	CONSTRUCT HWY. 69 PIPE CULVERT LT.	48			1			PCC-1, PCM-1, PCP-1, PCP-2, PCP-3
27+75	CONSTRUCT HWY. 69 PIPE CULVERT LT.			70			1	PCC-1, PCM-1, PCP-1, PCP-2, PCP-3
27+75	CONSTRUCT HWY. 69 PIPE CULVERT RT.		60			1		PCC-1, PCM-1, PCP-1, PCP-2, PCP-3
TOTAL:		102	60	70	1	1	1	

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.  
NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

FENCING

STATION	STATION	LOCATION	WIRE FENCE
			(TYPE D-1) LIN. FT.
23+55	26+27	HWY. 69 - LT	275
TOTAL:			275

QUANTITIES





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				6	ARK.			
				JOB NO.		101000	14	47
				2	QUANTITIES			

2

EROSION CONTROL														
STATION	STATION	LOCATION	PERMANENT EROSION CONTROL					TEMPORARY EROSION CONTROL						
			SEEDING	LIME	MULCH COVER	WATER	SECOND SEEDING APPLICATION	TEMPORARY SEEDING	MULCH COVER	WATER	SAND BAG DITCH CHECKS	ROCK DITCH CHECKS	SILT FENCE	*SEDIMENT REMOVAL & DISPOSAL
											(E-5)	(E-6)	(E-11)	
		ACRE	TON	ACRE	M.GAL.	ACRE	ACRE	ACRE	M.GAL.	BAG	CU.YD.	LIN. FT.	CU. YD.	
ENTIRE PROJECT		CLEARING AND GRUBBING								22	45	2390	93	
ENTIRE PROJECT		STAGE 1								44		64	4	
*ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BYTHE ENGINEER.			1.94	3.88	1.94	197.9	1.94	1.94	39.6	22	15	100	6	
TOTALS:			1.94	3.88	1.94	197.9	1.94	1.94	39.6	88	60	2554	103	

BASIS OF ESTIMATE:  
LIME .....2 TONS / ACRE OF SEEDING  
WATER.....102.0 M.G. / ACRE OF SEEDING  
WATER.....20.4 M.G. / ACRE OF TEMPORARY SEEDING  
SAND BAG DITCH CHECKS.....22 BAGS / LOCATION  
ROCK DITCH CHECKS.....15 CU.YD./LOCATION

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

\*QUANTITIES ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

DRIVEWAYS & TURNOUTS									
STATION	SIDE	LOCATION	WIDTH	ACHM SURFACE COURSE (1/2") 220 LBS. PER SQ. YD. (PG 64-22)		AGGREGATE BASE COURSE (CLASS 7)	SIDE DRAINS	STANDARD DRAWINGS	
				FEET	SQ. YD.	TON	TON		24" LIN. FT.
			23+64	RT.	HWY. 69	30	103.73		11.41
ENTIRE PROJECT TEMPORARY DRIVES						40.00			
TOTALS:					103.73	11.41	82.36	84	

BASIS OF ESTIMATE:  
ACHM SURFACE COURSE (1/2").....94.9% MIN. AGGR.....5.1% ASPHALT BINDER  
MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

\* QUANTITY ESTIMATED  
SEE SECTION 104.03 OF THE STD. SPECS.  
TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.  
NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

ACHM PATCHING OF EXISTING ROADWAY

DESCRIPTION	TON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	25
TOTAL:	25

NOTE: QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

EROSION CONTROL MATTING

STATION	STATION	LOCATION	LENGTH	CLASS 3
			LIN. FT.	SQ. YD.
24+00.00	26+50.00	HWY. 69 - LT.	250.00	222.22
24+00.00	24+25.00	HWY. 69 - RT.	25.00	22.22
24+90.00	26+10.00	HWY. 69 - RT.	120.00	106.67
27+30.00	30+00.00	HWY. 69 - RT.	270.00	240.00
27+40.00	30+00.00	HWY. 69 - LT.	260.00	231.11
10+35.00	11+10.00	C.R. 933 - RT.	75.00	66.67
10+40.00	12+80.00	C.R. 933 - LT.	240.00	213.33
TOTAL:				1102.22

NOTE: AVERAGE WIDTH = 8'-0"



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MAILBOXES

LOCATION	MAILBOXES	MAILBOX SUPPORTS
		(SINGLE)
ENTIRE PROJECT	1	1
TOTALS:	1	1

BENCH MARKS

STATION	LOCATION	BENCH MARKS
		EACH
26+44	SE CORNER OF BRIDGE NO. M3808	1
TOTAL:		1

NOTE: SHOWN FOR INFORMATION ONLY. BENCH MARKS  
SHALL BE FURNISHED AND PLACED BY STATE FORCES.

BASE AND SURFACING

STATION	STATION	LOCATION	LENGTH	AGGREGATE BASE COURSE (CLASS 7)		TACK COAT						ACHM BINDER COURSE (1")				ACHM SURFACE COURSE (1/2")									
				TON / STATION	TON	(0.05 GAL. PER SQ. YD.)			(0.17 GAL. PER SQ. YD.)			TOTAL GALLONS	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	TOTAL PG 64-22 TON
						TOTAL WID. FEET	SQ.YD.	GALLON	TOTAL WID. FEET	SQ.YD.	GALLON														
MAIN LANES																									
23+00.00	24+00.00	TRANSITION	100.00	78.79	78.79				22.00	244.44	41.56	41.56									26.00	288.89	220.00	31.78	31.78
24+00.00	25+70.00	HWY. 69 - NOTCH AND WIDEN	170.00	93.00	158.10	22.00	415.56	20.78				20.78								26.00	491.11	220.00	54.02	54.02	
25+70.00	26+03.33	HWY. 69	33.33	178.50	59.49	44.71	165.57	8.28				8.28	22.46	83.17	330.00	13.72	22.25	82.40	220.00	9.06	26.00	96.29	220.00	10.59	19.66
27+96.66	28+90.00	HWY. 69	93.34	178.50	166.61	44.71	463.67	23.18				23.18	22.46	232.92	330.00	38.43	22.25	230.76	220.00	25.38	26.00	269.65	220.00	29.66	55.04
28+90.00	30+00.00	HWY. 69 - NOTCH AND WIDEN	110.00	93.00	102.30	22.00	268.89	13.44				13.44								26.00	317.78	220.00	34.96	34.96	
30+00.00	31+00.00	TRANSITION	100.00	93.00	93.00				22.00	244.44	41.56	41.56								26.00	288.89	220.00	31.78	31.78	
SIDE ROADS																									
10+13.00	10+59.73	C.R. 933	46.73	VAR.	89.77															VAR.	170.00	220.00	18.70	18.70	
10+59.73	15+05.00	C.R. 933	445.27	109.75	488.68															20.00	989.49	220.00	108.84	108.84	
ADDITIONAL FOR LEVELING																									
24+00.00	25+70.00	HWY. 69 - NOTCH AND WIDEN	170.00						22.00	415.56	70.64	70.64					22.00	415.56	VAR.	78.66					78.66
28+90.00	30+00.00	HWY. 69 - NOTCH AND WIDEN	110.00						22.00	268.89	45.71	45.71					22.00	268.89	VAR.	63.96					63.96
ADDITIONAL FOR GUARDRAIL																									
24+40.69	26+26.83	HWY. 69 LT.	186.14	VAR.	79.78															VAR.	124.34	220.00	13.68	13.68	
24+90.69	26+26.83	HWY. 69 RT.	136.14	VAR.	56.35															VAR.	87.81	220.00	9.66	9.66	
27+73.16	30+42.92	HWY. 69 LT.	269.76	VAR.	130.22															VAR.	202.93	220.00	22.32	22.32	
27+73.16	29+59.31	HWY. 69 RT.	186.15	VAR.	79.79															VAR.	124.35	220.00	13.68	13.68	
TOTALS:					1582.88		1313.69	65.68		1173.33	199.47	265.15		316.09		52.15		997.61		177.06		3451.53		379.67	556.74

BASIS OF ESTIMATE:  
ACHM SURFACE COURSE (1/2").....94.9% MIN. AGGR.....5.1% ASPHALT BINDER  
ACHM BINDER COURSE (1").....95.9% MIN. AGGR.....4.1% ASPHALT BINDER  
MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22  
TACK COAT QUANTITIES WERE CALCULATED USING THE EMULSIFIED ASPHALT RATES. REFER TO SS-400-1 FOR THE RESIDUAL ASPHALT APPLICATION RATES.

QUANTITIES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	15	47
				07498		QUANTITIES		61835

SCHEDULE OF BRIDGE QUANTITIES - JOB. NO. 101000

BRIDGE NO.	NAME PLATE TITLE	UNIT OF STRUCTURE	ITEM NO.	205	801	SS & 802	SP, SS, & 802	SP, SS, & 802	803	SS & 804	SS & 804	SS & 805	SS & 805	SS & 805	SS & 805	812	816	816
			ITEM	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. )	UNCLASSIFIED EXCAVATION FOR STRUCTURES - BRIDGE	CLASS S CONCRETE - BRIDGE	CLASS S(AE) CONCRETE - BRIDGE	PRESTRESSED CONCRETE BOX BEAMS (24" x 36")	CLASS 1 PROTECTIVE SURFACE TREATMENT	REINFORCING STEEL - BRIDGE (GRADE 60)	EPOXY COATED REINFORCING STEEL (GRADE 60)	STEEL SHELL PILING (16" DIA.) ①	STEEL SHELL PILING (20" DIA.) ① ②	PILE ENCASEMENT	PREBORING	BRIDGE NAME PLATE (TYPE D)	FILTER BLANKET	DUMPED RIPRAP ③
			UNIT	LUMP SUM	CU. YD.	CU. YD.	CU. YD.	LIN. FT.	GAL.	LB.	LB.	LIN. FT.	LIN. FT.	LIN. FT.	LIN. FT.	EACH	SQ. YD.	CU. YD.
07498	HIGHWAY 69 OVER VILLAGE CREEK	BENT NO. 1			27	14.46				4609	873	252			40		756	391
		BENT NO. 2				18.84				5596	237		292	53				
		BENT NO. 3				18.84				5596	237		292	37				
		BENT NO. 4			27	14.46				4609	873	252			40		837	433
		125'-0" INTEGRAL PRESTRESSED CONCRETE BOX BEAM UNIT					171.00	492.0	10.8		40,360					1		
		SITE NO. 1 (EXISTING BR. NO. M3808)		1														
		TOTALS FOR JOB NO. 101000			54	66.60	171.00	492.0	10.8	20,410	42,580	504	584	90	80	1	1593	824

- ① Steel shell piles shall conform to ASTM A252, Grade 3, Fy = 45 ksi.
- ② The top of the 20" steel shell piling shall be fitted with an Annular Ring Plate in accordance with the details shown on Dwg. No. 61841. The cost of all labor and materials required to fabricate and install the Annular Ring will not be paid for directly but shall be considered subsidiary to the item "STEEL SHELL PILING (20" DIA)".
- ③ Contractor shall stockpile and salvage existing riprap deemed acceptable for reuse. Cost of salvaging existing riprap shall not be paid for separately but shall be considered subsidiary to the item "DUMPED RIPRAP". Estimated quantity of existing riprap in place is approximately 470 tons. This quantity is approximate and shall be used for estimating and bidding purposes. Final quantities shall be determined in the field.



SCHEDULE OF BRIDGE QUANTITIES  
VILLAGE CREEK STR. & APPRS. (S)  
GREENE COUNTY  
ROUTE 69 SEC. 10  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: CWT DATE: MAY 2020 FILENAME: B101000\_q1.dgn  
CHECKED BY: WMM DATE: MAY 2020 SCALE: AS SHOWN  
DESIGNED BY: JME DATE: MAY 2020  
BRIDGE NO. 07498 DRAWING NO. 61835

2

ITEM NUMBER	ITEM	QUANTITY	UNIT
201	CLEARING	5	STATION
201	GRUBBING	5	STATION
202	REMOVAL AND DISPOSAL OF FENCE	305	LIN. FT.
202	REMOVAL AND DISPOSAL OF PIPE CULVERTS	5	EACH
202	REMOVAL AND DISPOSAL OF GUARDRAIL	28	LIN. FT.
202	REMOVAL AND DISPOSAL OF MAILBOXES	1	EACH
SS & 210	UNCLASSIFIED EXCAVATION	3417	CU. YD.
210	COMPACTED EMBANKMENT	3539	CU. YD.
SP & 210	SOIL STABILIZATION	100	TON
SS & 303	AGGREGATE BASE COURSE (CLASS 7)	1665	TON
SS & 401	TACK COAT	265	GAL.
SP, SS, & 406	MINERAL AGGREGATE IN ACHM BINDER COURSE (1")	50	TON
SP, SS, & 406	ASPHALT BINDER (PG 64-22) IN ACHM BINDER COURSE (1")	2	TON
SP, SS, & 407	MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2")	539	TON
SP, SS, & 407	ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSE (1/2")	29	TON
412	COLD MILLING ASPHALT PAVEMENT	489	SQ. YD.
SP, SS, & 415	ACHM PATCHING OF EXISTING ROADWAY	25	TON
504	APPROACH SLABS	90.50	CU. YD.
504	APPROACH GUTTERS	30.40	CU. YD.
601	MOBILIZATION	1.00	LUMP SUM
SP & 602	FURNISHING FIELD OFFICE	1	EACH
SP, SS, & 603	MAINTENANCE OF TRAFFIC	1.00	LUMP SUM
SS & 604	SIGNS	303	SQ. FT.
SS & 604	BARRICADES	92	LIN. FT.
SS & 604	TRAFFIC DRUMS	5	EACH
SP, SS, & 606	24" SIDE DRAIN	186	LIN. FT.
SP, SS, & 606	30" SIDE DRAIN	60	LIN. FT.
SS & 606	54" SIDE DRAIN	70	LIN. FT.
SS & 611	4" PIPE UNDERDRAINS	500	LIN. FT.
SS & 611	UNDERDRAIN OUTLET PROTECTORS	4	EACH
616	24" AUTOMATIC FLOODGATES	1	EACH
616	30" AUTOMATIC FLOODGATES	1	EACH
616	54" AUTOMATIC FLOODGATES	1	EACH
SS & 617	GUARDRAIL (TYPE A)	325	LIN. FT.
SS & 617	GUARDRAIL TERMINAL (TYPE 2)	4	EACH
SS & 617	THRIE BEAM GUARDRAIL TERMINAL	4	EACH
619	WIRE FENCE (TYPE D-1)	275	LIN. FT.
620	LIME	4	TON
620	SEEDING	1.94	ACRE
SS & 620	MULCH COVER	3.88	ACRE
620	WATER	237.5	M. GAL.
621	TEMPORARY SEEDING	1.94	ACRE
621	SILT FENCE	2554	LIN. FT.
621	SAND BAG DITCH CHECKS	88	BAG
621	SEDIMENT REMOVAL AND DISPOSAL	103	CU. YD.
621	ROCK DITCH CHECKS	60	CU. YD.
623	SECOND SEEDING APPLICATION	1.94	ACRE
626	EROSION CONTROL MATTING (CLASS 3)	1102	SQ. YD.
635	ROADWAY CONSTRUCTION CONTROL	1.00	LUMP SUM
637	MAILBOXES	1	EACH
637	MAILBOX SUPPORTS (SINGLE)	1	EACH
718	REFLECTORIZED PAINT PAVEMENT MARKING WHITE (6")	2588	LIN. FT.
718	REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (6")	2588	LIN. FT.
721	RAISED PAVEMENT MARKERS (TYPE II)	11	EACH
SS & 804	REINFORCING STEEL-ROADWAY (GRADE 60)	12220	POUND
STRUCTURES OVER 20' SPAN			
205	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)	1.00	LUMP SUM
636	BRIDGE CONSTRUCTION CONTROL	1.00	LUMP SUM
801	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	54	CU. YD.
SS & 802	CLASS S CONCRETE-BRIDGE	66.60	CU. YD.
SP, SS, & 802	CLASS S(AE) CONCRETE-BRIDGE	171.00	CU. YD.
SP, SS, & 802	PRESTRESSED CONCRETE BOX BEAMS (24" x 36")	492.0	LIN. FT.
803	CLASS 1 PROTECTIVE SURFACE TREATMENT	10.8	GAL.
SS & 804	REINFORCING STEEL-BRIDGE (GRADE 60)	20410	POUND
SS & 804	EPOXY COATED REINFORCING STEEL (GRADE 60)	42580	POUND
SS & 805	STEEL SHELL PILING (16" DIAMETER)	504	LIN. FT.
SS & 805	STEEL SHELL PILING (20" DIAMETER)	584	LIN. FT.
SS & 805	PREBORING	80	LIN. FT.
SS & 805	PILE ENCASEMENT	90	LIN. FT.
812	BRIDGE NAME PLATE (TYPE D)	1	EACH
816	FILTER BLANKET	1593	SQ. YD.
816	DUMPED RIPRAP	824	CU. YD.

[illegible]

## SUMMARY OF QUANTITIES & REVISIONS



2 SURVEY CONTROL DETAILS



Project Name: s101000  
Date: 5/15/2019  
Coordinate System: ARKANSAS STATE PLANE - NORTH ZONE BASED ON GPS CONTROL,  
VT BASED ON ARDOT GPS MON 280008-28008A  
HZ BASED ON ARDOT GPS MON 28008- 280012A  
PROJECTED TO GROUND.

Units: U.S. SURVEY FOOT

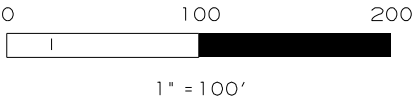
\*Note - Rebar and Cap - Standard - 5/8" Rebar with 2" Aluminum Cap stamped  
\*(standard markings common to all caps), or as indicated  
(other markings indicated in the point description of the individual point).  
ALL DISTANCES ARE GROUND.  
USE CAF = 1.0 FOR STAKEOUT FOR THIS PROJECT.  
A PROJECT CAF OF 0.999955231 HAS BEEN USED TO COMPUTE THE ABOVE GROUND COORDINATES.  
THIS CAF IS INTENDED FOR USE WITHIN THE PROJECT LIMITS.  
GRID DISTANCE = GROUND DISTANCE X CAF.  
GRID COORDINATES ARE STORED UNDER FILE NAME s101000gi.CTL  
HORIZONTAL DATUM: NAD 83 (2011)  
VERTICAL DATUM: NAVD 88 POSITIONAL ACCURACY THIRD ORDER, UNLESS SPECIFIED OTHERWISE  
AT A SPECIFIC POINT.

REFERENCE POINTS (1500 SERIES) ARE TO BE USED TO ESTABLISH CONTROL IF THE PRIMARY CONTROL POINTS LISTED ABOVE HAVE BEEN DESTROYED. REFERENCE POINTS ARE NOT TO BE USED FOR VERTICAL CONTROL

BASIS OF BEARING:  
 ARKANSAS STATE PLANE GRID BEARINGS - 0301-NORTH ZONE  
 DETERMINED FROM GPS CONTROL POINTS: 28008- 280012A  
 CONVERGENCE ANGLE: 00-52-51 RIGHT AT PN:3 LT:N 36-00-34 LG:W 090-29-11  
 GRID AZIMUTH = ASTRONOMICAL AZIMUTH - CONVERGENCE ANGLE.

ALIGNMENT NAME: C.R. 933				
POINT	STATION	TYPE	NORTHING	EASTING
8100	10+00.00	POB	613264.5107	1760059.2499
8101	10+20.00	PC	613264.5405	1760079.2499
8102	12+34.49	PRC	613357.2771	1760264.2063
8103	14+50.75	PT	613450.0096	1760450.9285
8104	15+50.00	POE	613449.4005	1760550.1766

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	101000	18	47	
				SURVEY CONTROL DETAILS				



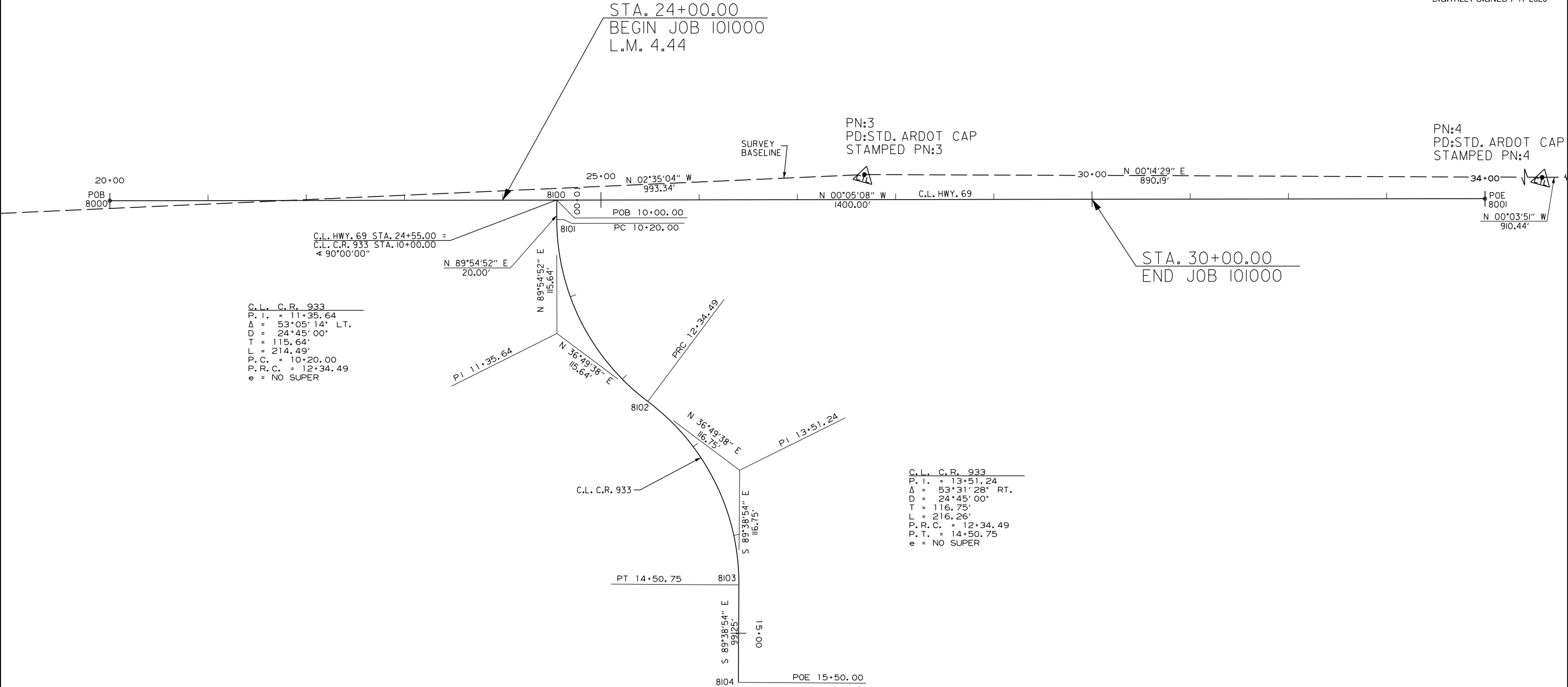
ALL BEARINGS ARE GRID  
BASED ON GPS  
ALL DISTANCES ARE GROUND



STA. 24+00.00  
BEGIN JOB 101000  
L.M. 4.44

PN:3  
PD:STD. ARDOT CAP  
STAMPED PN:3

PN:4  
PD:STD. ARDOT CAP  
STAMPED PN:4



STA. 30+00.00  
END JOB 101000

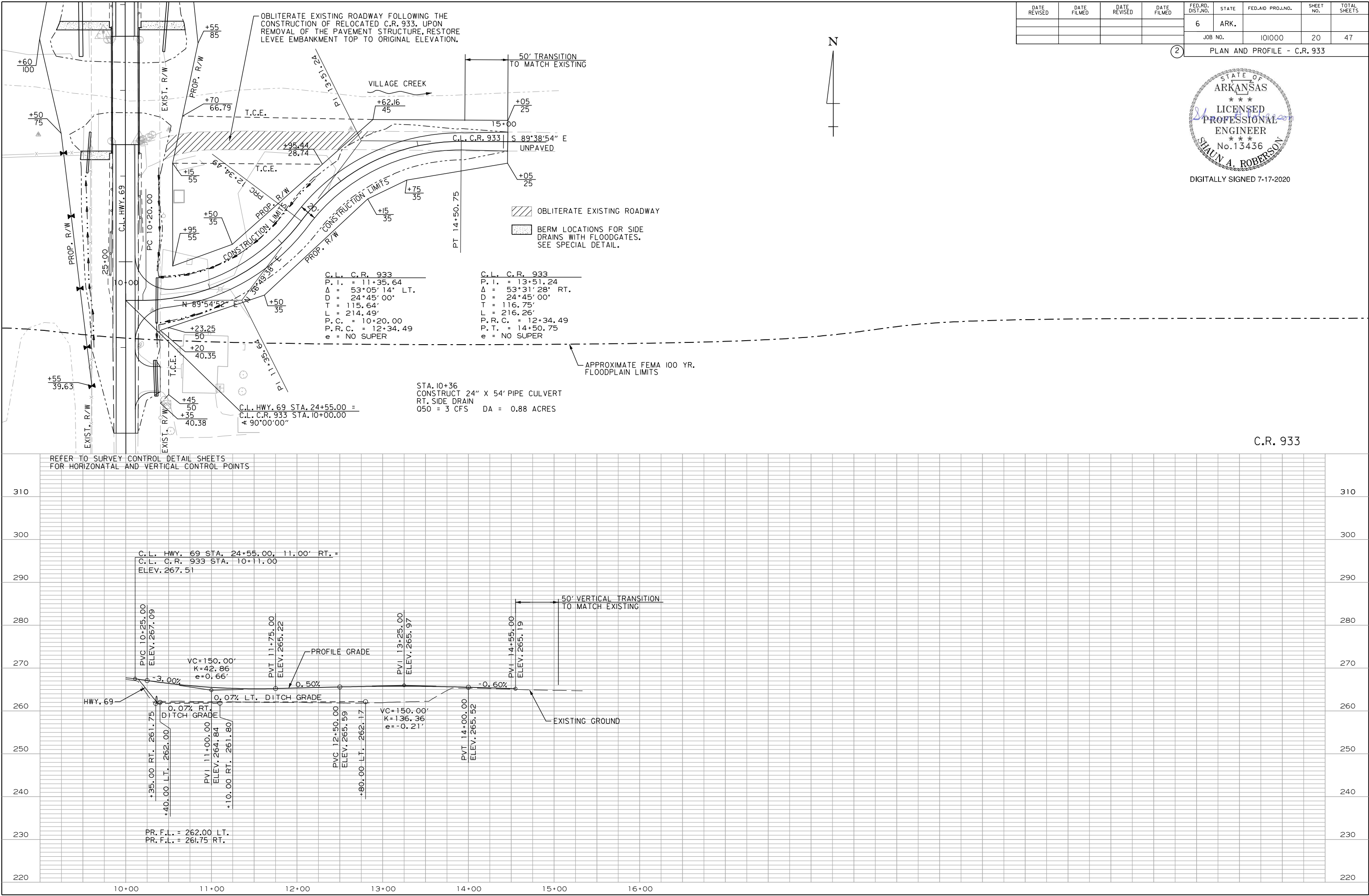
C.L. C.R. 933  
P.I. = 11+35.64  
Δ = 53°05'14" LT.  
D = 24°45'00"  
T = 115.64'  
L = 214.49'  
P.C. = 10+20.00  
P.R.C. = 12+34.49  
e = NO SUPER

C.L. C.R. 933  
P.I. = 13+51.24  
Δ = 53°31'28" RT.  
D = 24°45'00"  
T = 116.75'  
L = 216.26'  
P.R.C. = 12+34.49  
P.T. = 14+50.75  
e = NO SUPER

SURVEY CONTROL DETAILS



CGServer\ini 1/17/2020 4:22:46 PM  
WORKSPACE: AHTD  
L:\2017\101610 - 101000 Village Creek Str-Apprs\Drawings\101000\_PP\_02.dgn  
REVISED DATE:

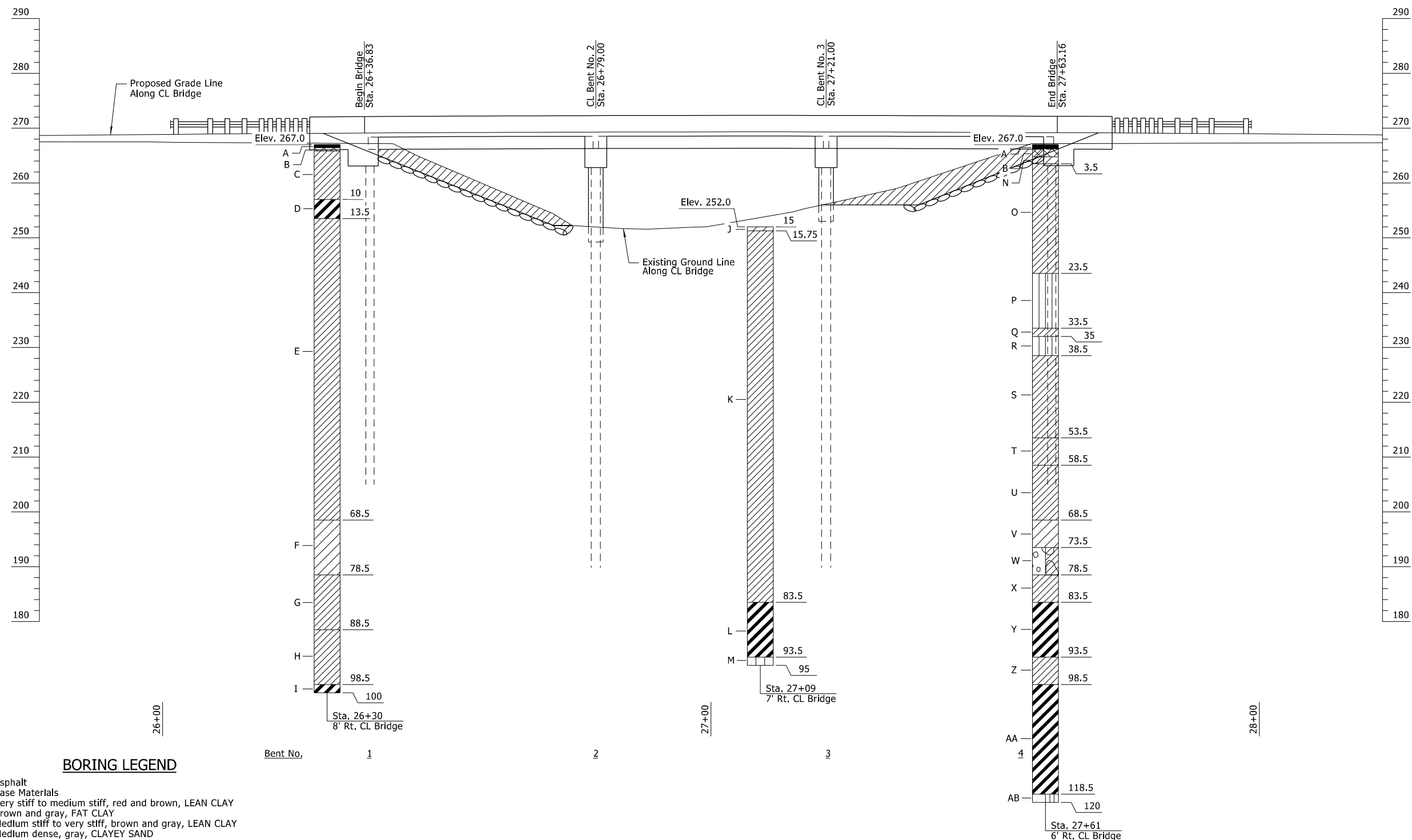








DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	22	47
				07498	LAYOUT			61837



### BORING LEGEND

- A - Asphalt
- B - Base Materials
- C - Very stiff to medium stiff, red and brown, LEAN CLAY
- D - Brown and gray, FAT CLAY
- E - Medium stiff to very stiff, brown and gray, LEAN CLAY
- F - Medium dense, gray, CLAYEY SAND
- G - Stiff, gray, LEAN CLAY
- H - Stiff, gray, sandy, LEAN CLAY
- I - Stiff, tan, FAT CLAY
- J - Gray, CLAYEY SAND, some gravel
- K - Medium stiff to very stiff, brown to brown and gray, LEAN CLAY
- L - Medium stiff, brown, FAT CLAY, trace sand
- M - Medium dense, gray, SILTY SAND, trace clay
- N - Red and brown, CLAYEY SAND
- O - Stiff to medium stiff, brown to gray, LEAN CLAY
- P - Stiff to soft, brown SILT
- Q - Soft, brown, LEAN CLAY
- R - Stiff, brown SILT
- S - Medium stiff to very stiff, gray, LEAN CLAY
- T - Medium stiff, gray, sandy, LEAN CLAY, trace gravel
- U - Stiff to hard, gray to brown and gray, LEAN CLAY
- V - Medium dense, gray and tan, CLAYEY SAND
- W - Medium dense, tan GRAVEL with sand and clay
- X - Medium stiff, brown and gray, LEAN CLAY, trace sand
- Y - Medium stiff to very soft, brown and gray to gray, sandy, FAT CLAY, trace gravel
- Z - Stiff, gray, sandy, LEAN CLAY
- AA - Stiff to medium stiff, gray, FAT CLAY
- AB - Medium dense, brown SAND with silt

### ELEVATION OF SOIL BORINGS

## N-VALUES

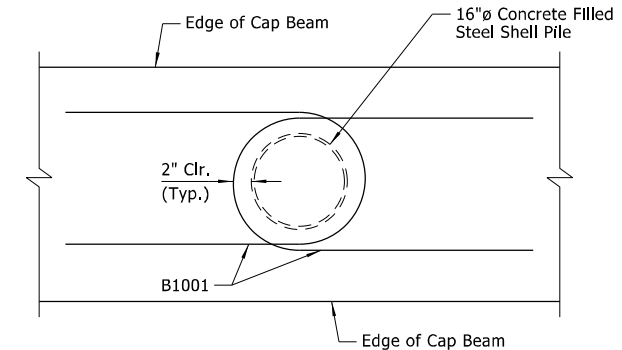
<u>Sta. 26+30</u> <u>Offset 8' Rt.</u>	<u>Sta. 27+09</u> <u>Offset 7' Rt.</u>	<u>Sta. 27+61</u> <u>Offset 6' Rt.</u>
2.0-3.5, N=9	15.0-16.5, N=1	3.5-5.0, N=10
3.5-5.0, N=16	28.5-30.0, N=11	13.5-15.0, N=5
6.0-7.5, N=7	33.5-35.0, N=5	18.5-20.0, N=11
8.5-10.0, N=7	38.5-40.0, N=8	23.5-25.0, N=15
13.5-15.0, N=7	43.5-45.0, N=9	28.5-30.0, N=4
18.5-20.0, N=8	48.5-50.0, N=4	33.5-35.0, N=4
23.5-25.0, N=8	53.5-55.0, N=6	38.5-40.0, N=9
28.5-30.0, N=5	58.5-60.0, N=8	48.5-50.0, N=7
38.5-40.0, N=9	63.5-65.0, N=16	53.5-55.0, N=7
43.5-45.0, N=5	73.5-75.0, N=7	58.5-60.0, N=11
48.5-50.0, N=6	83.5-85.0, N=6	63.5-65.0, N=22
53.5-55.0, N=7	93.5-95.0, N=15	68.5-70.0, N=19
58.5-60.0, N=15		73.5-75.0, N=30
63.5-65.0, N=17		78.5-80.0, N=8
68.5-70.0, N=15		83.5-85.0, N=6
78.5-80.0, N=9		88.5-90.0, N=1
88.5-90.0, N=13		93.5-95.0, N=15
98.5-100.0, N=11		98.5-100.0, N=11
		108.5-110.0, N=8
		118.5-120.0, N=18

SHEET 2 OF 2  
LAYOUT OF BRIDGE  
HIGHWAY 69 OVER VILLAGE CREEK  
VILLAGE CREEK STR. & APPRS. (S)  
GREENE COUNTY  
ROUTE 69 SEC. 10  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: CWT DATE: APR. 2020 FILENAME: b101000\_L2.dgn  
 CHECKED BY: JME DATE: MAY 2020 SCALE: 1" = 10'-0"  
 DESIGNED BY: DRG DATE: APR. 2020  
 BRIDGE NO. **07498** DRAWING NO. **61837**



07498	END BENTS	61838
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Scale:  $\frac{3}{4}" = 1'-0"$

Scale:  $\frac{1}{2}" = 1'-0"$

NOTE:  
For "SECTION A-A", "SECTION B-B" and  
BAR LIST, see Dwg. No. 61839.

NOTES:  
Concrete shall be Class "S" with a minimum 28 day compressive strength  $f'_c = 3,500$  psi and shall be poured in the dry. All exposed corners shall be chamfered  $\frac{3}{4}"$  unless noted otherwise.

Granular backfill and pipe underdrain required behind end bent caps. See Dwg. No. 61842 for details.

[illegible]

(Looking Back, End Bent 1,  
Looking Ahead, End Bent 4)  
Scale:  $\frac{1}{2}" = 1'-0"$



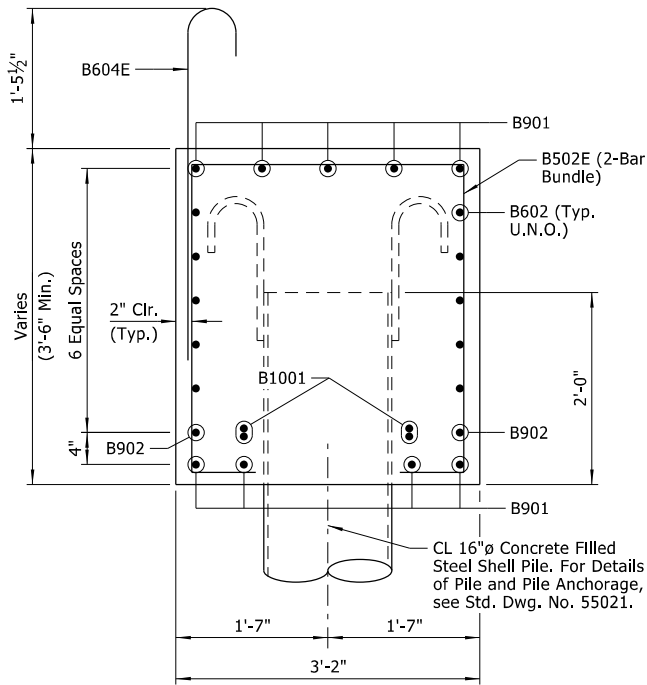
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 DESIGNED BY: PCC      DATE: MAR. 2020  
 BRIDGE NO. **07498**      DRAWING NO. **61838**

J:\Edwards  
WORKSPACE\AR001\_Bridge (2019)  
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REVISED DATE:

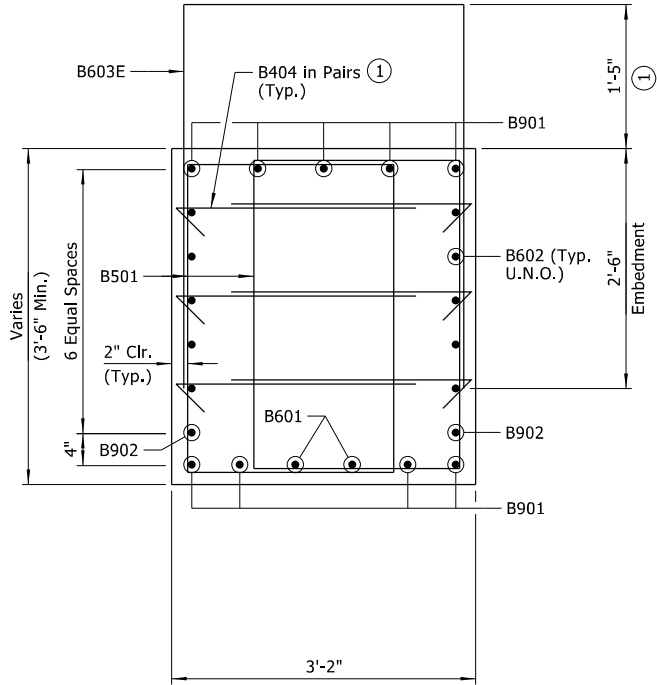
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	24	47
				07498		END BENTS		61839

① See "ELEVATION - END BENTS NOS. 1&4" on Dwg. No. 61838 for placement.



SECTION A-A  
Scale: 1" = 1'-0"



SECTION B-B  
Scale: 1" = 1'-0"

LEGEND

U.N.O. - Unless Noted Otherwise

BAR LIST (PER BENT)						BAR BENDING DIAGRAMS	
MARK	NO. REQ'D	LENGTH	"A"	"B"	P.D.		
B401	8	10'-9"			2"		
B402E	20	6'-0"			Str.		
B403E	6	4'-9"			Str.		
B404	208	3'-2"			2"		
B501	130	11'-2"			2 1/2"		
B502	40	10'-1"			2 1/2"		
B601	6	8'-2"	6'-6"	1'-0"	4 1/2"		
B602	10	32'-2"			Str.		
B603E	39	10'-4"	2'-10"	3'-11"	4 1/2"		
B604E	24	4'-8"			4 1/2"		
B901	9	34'-10"	32'-2"	1'-7 1/4"	9"		
B902	2	34'-2"	31'-6"	1'-7 1/4"	9"		
B1001	8	9'-4"			1'-8"		

NOTE:  
Dimensions of bars are out-to-out.

Bars designated with "E" suffix shall be epoxy coated.



SHEET 2 OF 2  
DETAILS OF END BENTS  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: CWT DATE: APR. 2020 FILENAME: b101000\_a2.dgn  
CHECKED BY: DRG DATE: MAY 2020 SCALE: As Shown  
DESIGNED BY: PCC DATE: MAR. 2020  
BRIDGE NO. 07498 DRAWING NO. 61839

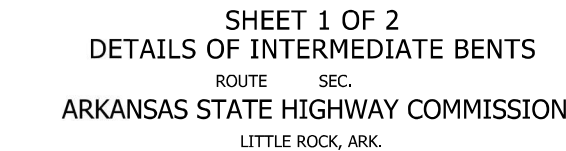
BAR LIST (PER CENT)					
MARK	NO. REQ'D	LENGTH	"A"	"B"	P.D.
B501	126	13'-2"			2½"
B502	20	12'-3"			2½"
B503	208	3'-7"			3¾"
B601	9	8'-4½"	6'-8"	1'-0"	4½"
B602	12	32'-2"			Str.
B603	12	10'-3"	3'-6½"	3'-6"	4½"
B604	8	5'-3"	3'-6½"	1'-0"	4½"
B901	14	34'-10"	32'-2"	1'-7¼"	9"
B902	2	34'-2"	31'-6"	1'-7¼"	9"
B1001E	22	2'-6"			Str.

BAR BENDING DIAGRAMS

NOTES:  
Concrete shall be Class "S" with a minimum 28 day compressive strength  $f'_c = 3,500$  psi and shall be poured in the dry. All exposed corners shall be chamfered  $\frac{3}{4}"$  unless noted otherwise.

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.

For additional information, see "Layout" on Dwg. No. 61836.



DRAWN BY: CWT      DATE: APR. 2020      FILENAME: b101000\_a3.dgn  
 CHECKED BY: DRG      DATE: MAY 2020      SCALE: As Shown  
 DESIGNED BY: PCC      DATE: MAR. 2020  
 BRIDGE NO. **07498**      DRAWING NO. **61840**

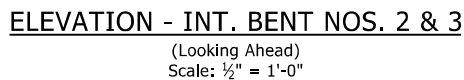
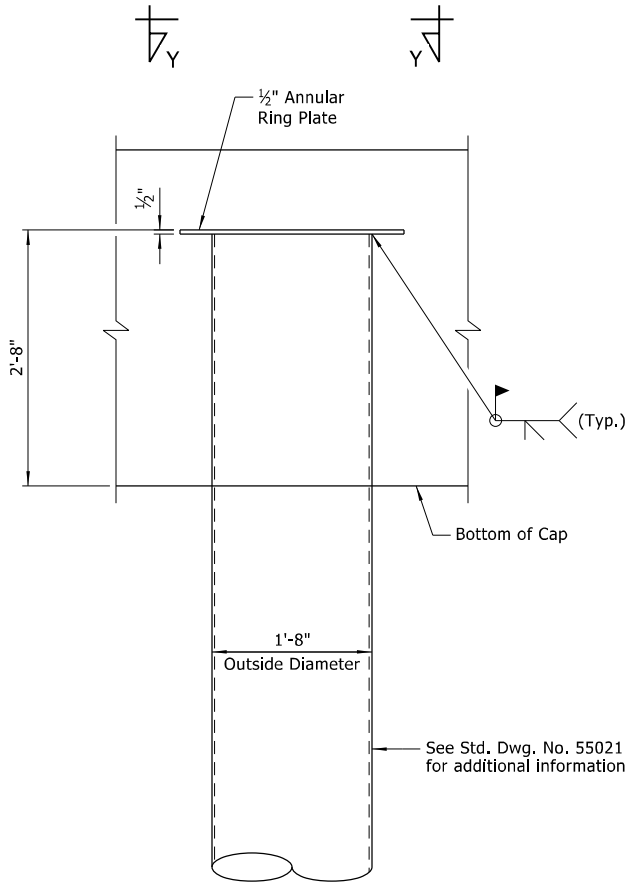


TABLE OF ELEVATIONS	
BENT NO.	ELEV. "A"
2	266.09
3	266.12

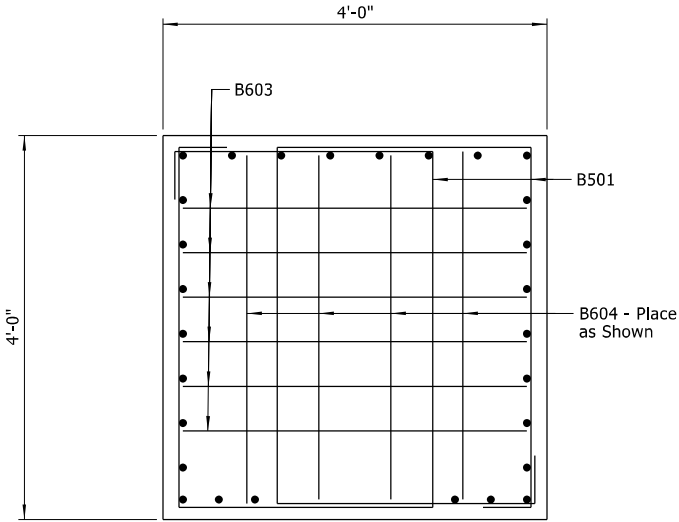
NOTE:  
For "VIEW A-A", "SECTION B-B", "SECTION C-C",  
bar lists and bar bending diagrams, see Dwg. No.  
61841.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	26	47
①				07498		INT. BENTS	61841	

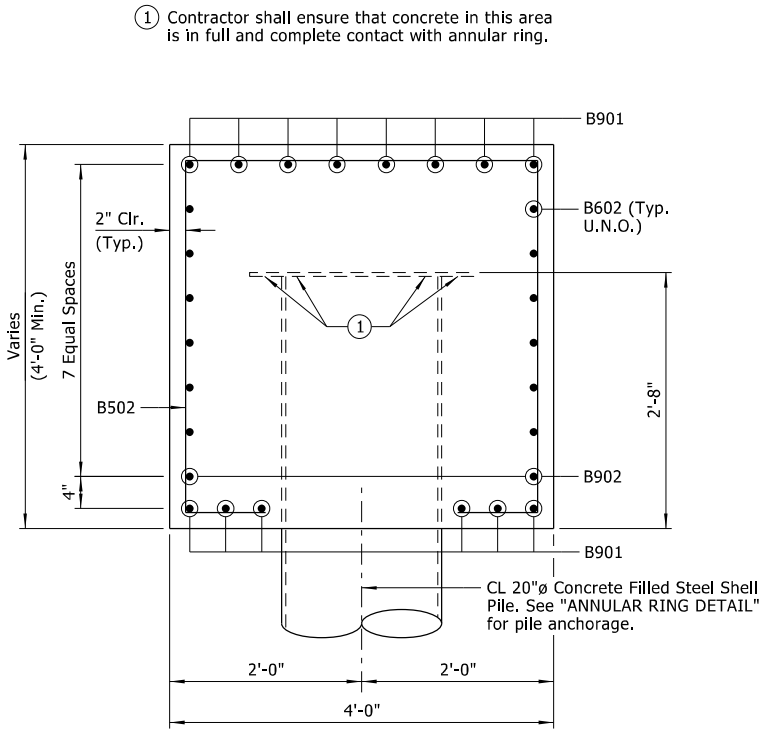


**ANNULAR RING DETAIL**  
Scale: 1" = 1'-0"

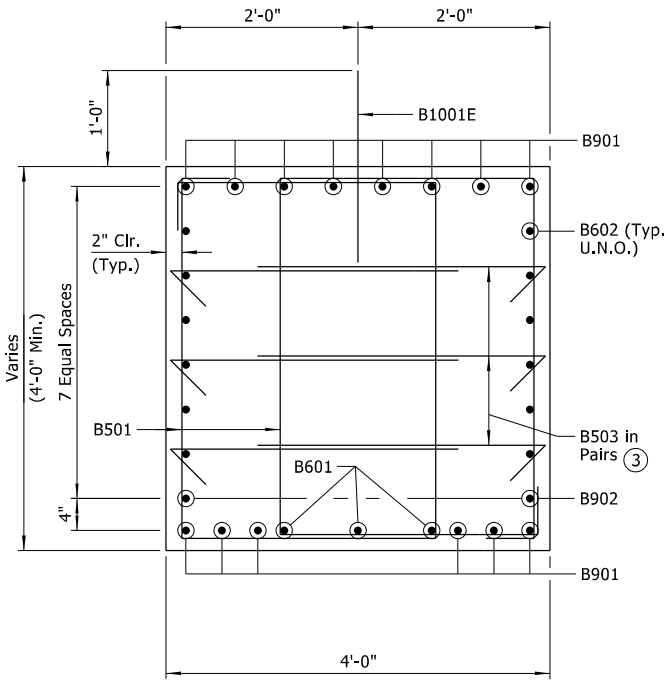
NOTE:  
The cost of all labor and materials required to fabricate and install the Annular Ring will not be paid for directly but shall be considered subsidiary to the item "STEEL SHEEL PILING (20" DIA.)".



**VIEW A-A**  
Scale: 1" = 1'-0"

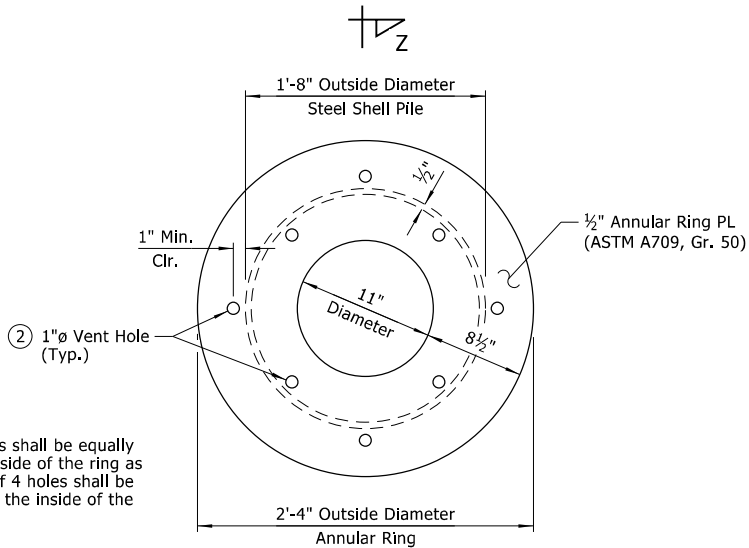


**SECTION B-B**  
Scale: 1" = 1'-0"

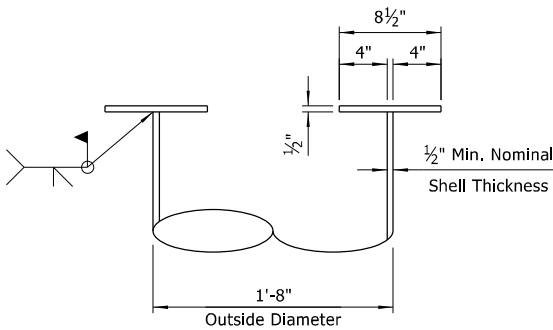


**SECTION C-C**  
Scale: 1" = 1'-0"

**LEGEND**  
U.N.O. = Unless Noted Otherwise



**SECTION Y-Y**  
Scale: 1 1/2" = 1'-0"



**SECTION Z-Z**  
Scale: 1 1/2" = 1'-0"



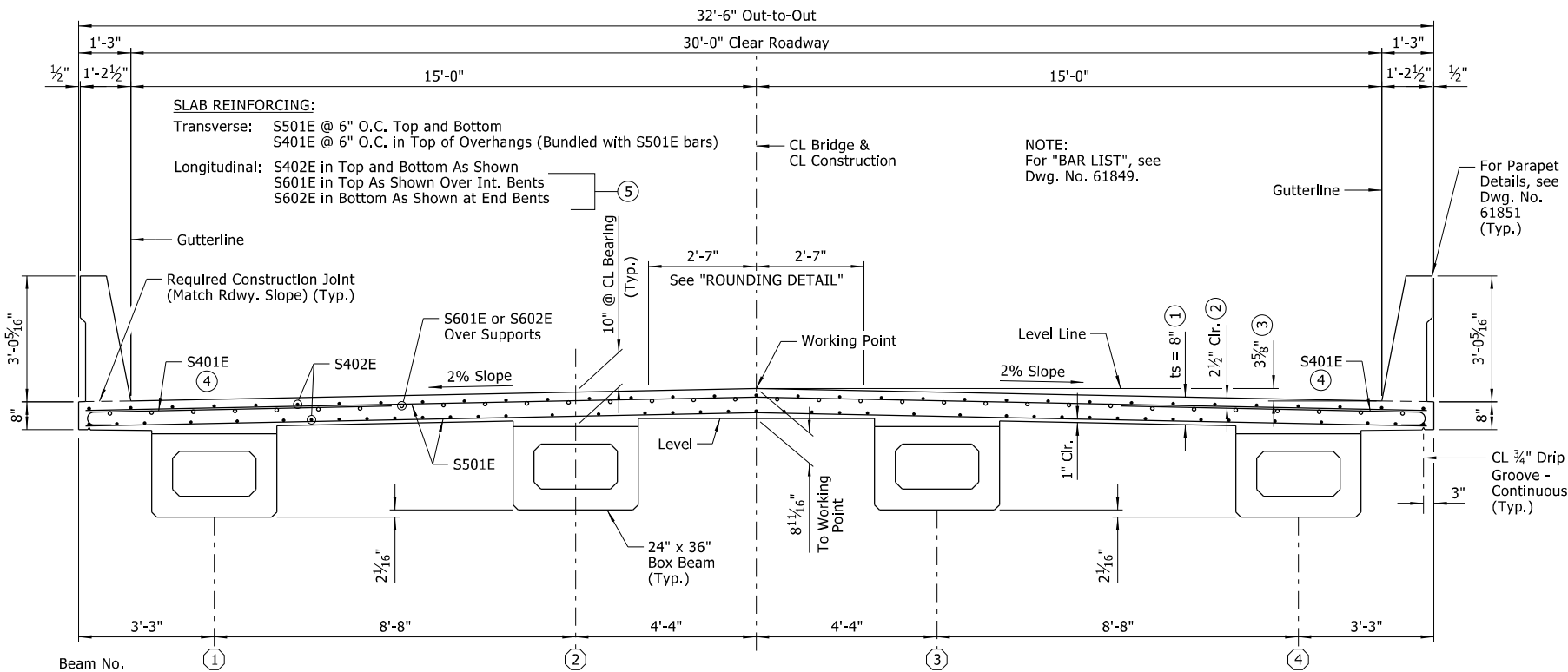
Digitally Signed 07/17/2020  
BRIDGE ENGINEER

SHEET 2 OF 2  
DETAILS OF INTERMEDIATE BENTS  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: CWT DATE: APR. 2020 FILENAME: b101000\_a4.dgn  
CHECKED BY: DRG DATE: MAY 2020 SCALE: As Shown  
DESIGNED BY: PCC DATE: MAR. 2020  
BRIDGE NO. 07498 DRAWING NO. 61841

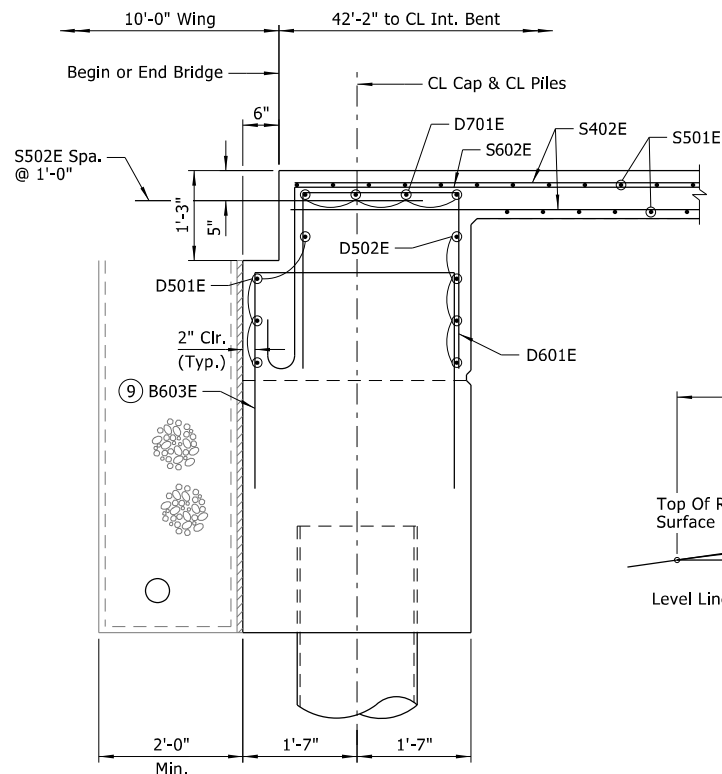


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	27	47
				07498		125'-0" UNIT		61842



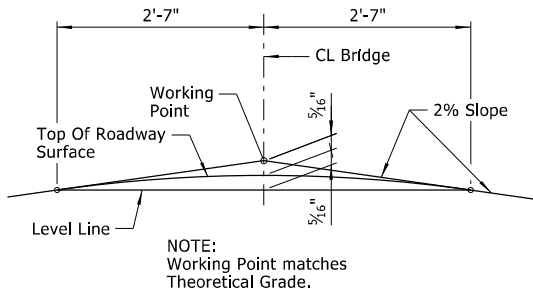
### TYPICAL ROADWAY SECTION

(Looking Ahead)  
Scale: 1/2" = 1'-0"



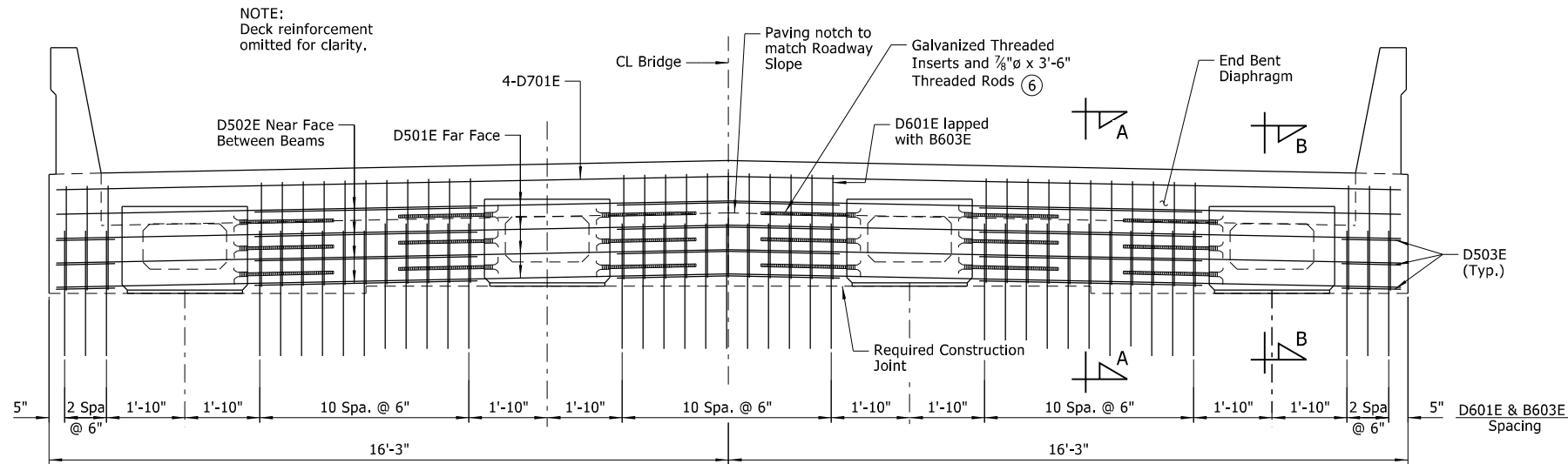
### SECTION A-A

Scale: 3/4" = 1'-0"



### ROUNDING DETAIL

No Scale



### TYPICAL ROADWAY SECTION AT END BENTS

Looking Back, Bent No. 1  
Looking Ahead, Bent No. 4  
Scale: 1/2" = 1'-0"

- ① See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE" on Dwg. No. 61848.
- ② Tolerance: Minus = 1/4"  
Plus = to the amount of slab thickening used to meet slab thickness tolerance.  
See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE" on Dwg. No. 61848.
- ③ Working Point to Gutterline
- ④ Bundle with S501E bars in top. Rotate as needed to avoid interference with bottom mat of deck reinforcement.
- ⑤ See "HALF REINFORCING PLAN & DECK POURING SEQUENCE" on Dwg. No. 61845.
- ⑥ Galvanized Threaded Inserts shall be Dayton-Richmond F-42 Loop Ferule Inserts or approved equal. 7/8"ø Galvanized Threaded Rods shall be ASTM A709, Grade 36 or AASHTO M 31 or M 322 Type A, Grade 60. Galvanizing shall be in accordance with AASHTO M 232, Class C or ASTM B695, Class 50. These items will not be paid for directly but shall be considered subsidiary to the item "PRESTRESSED CONCRETE BOX BEAMS (24" x 36")".
- ⑦ Unreinforced bearing pads shall meet the requirements of Section 808 with the exception that hardness shall be 50 durometer. Unreinforced bearing pads shall not be paid for directly, but shall be considered subsidiary to the item "CLASS S(AE) CONCRETE - BRIDGE".
- ⑧ Preformed Joint Material shall conform to AASHTO M 153 Type 1. See "PLAN - END BENT NOS. 1 & 4" on Dwg. No. 61838.
- ⑨ See End Bent Details on Dwg. No. 61838 and 61839.

NOTES:  
Limits of the concrete End Bent Diaphragm shall match plan dimension of End Bent Cap.  
Preformed Joint Material will not be paid for directly, but shall be considered subsidiary to the item "CLASS S(AE) CONCRETE - BRIDGE".

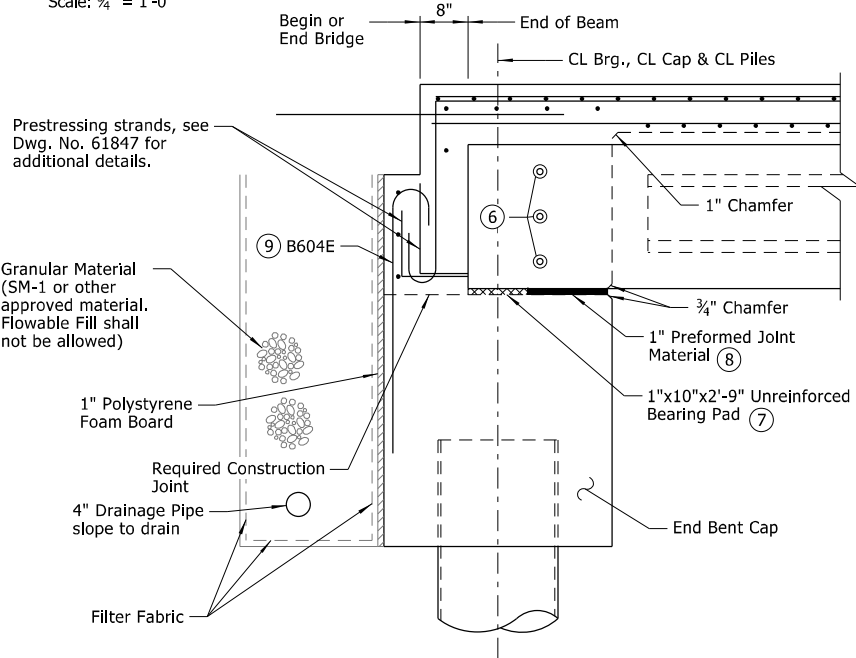
For additional details of pipe underdrain see Std. Dwg. PU-1 and Section 611. Pipe underdrains will not be measured or paid for separately, but shall be considered subsidiary to the unit price bid for "UNCLASSIFIED EXCAVATION".

1" Polystyrene Foam Board, Filter Fabric and Granular Material shall not be paid for directly, but shall be considered subsidiary to the various bid items.

Class 1 Protective Surface Treatment shall be applied to the roadway surface and to the roadway face and top of the concrete parapet rail.

Bar positions and clearances from the forms shall be maintained by means of stays, ties, hangers or other approved devices sufficient in size and number to prevent displacement during construction, per Subsection 804.06. Placement of slab bolsters or hi-chairs with full-length lower runners directly on removable deck forms will not be allowed.

For "GENERAL NOTES - SUPERSTRUCTURE", see Dwg. No. 61848.



### SECTION B-B

Scale: 3/4" = 1'-0"

SHEET 1 OF 10  
DETAILS OF 125'-0" INTEGRAL  
PRESTRESSED CONCRETE BOX BEAM UNIT  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: CWT DATE: APR. 2020 FILENAME: b101000\_s1.dgn  
CHECKED BY: JHR DATE: APR. 2020 SCALE: As Shown  
DESIGNED BY: JME DATE: APR. 2020  
BRIDGE NO. 07498 DRAWING NO. 61842



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BRIDGE ENGINEER

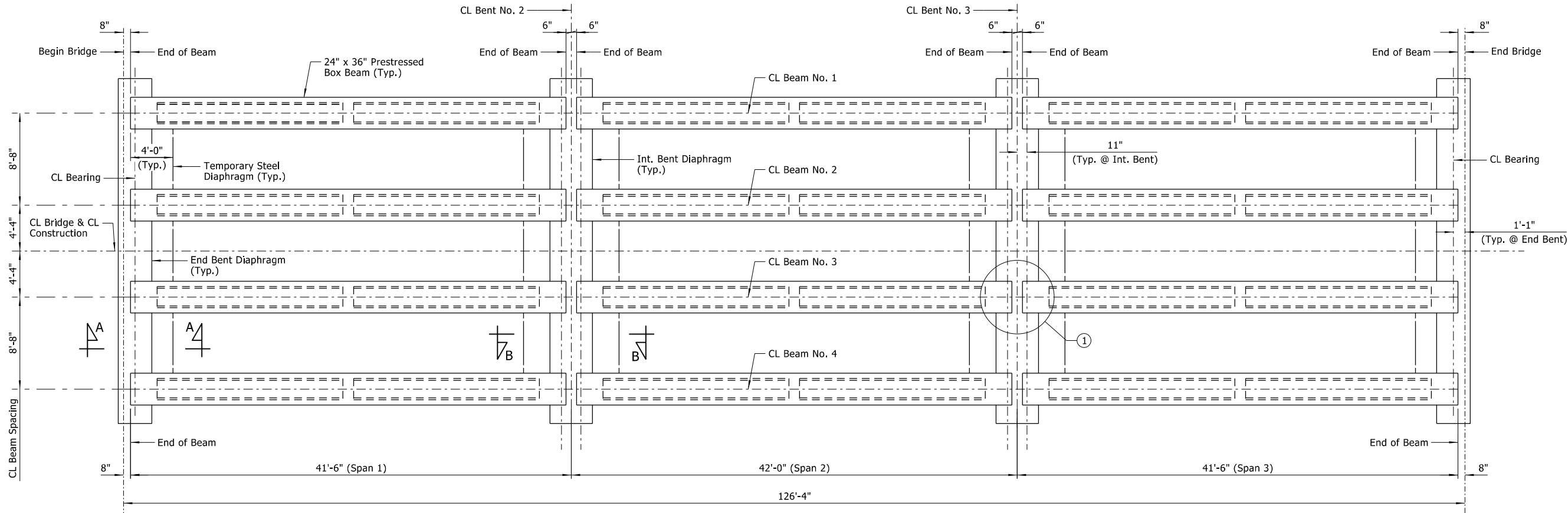


7/17/2020 3:37:16 PM  
WORKSPACE: ARDOT Bridge (2019)  
L:\2017\1017610 - 10000 Village Creek Str-Apprs\Drawings\101000\_5303\_SF (Framing Plan).dgn  
REVISED DATE:

NOTE:  
For "SECTION A-A", see Dwg. No. 61842.  
For "SECTION B-B", see Dwg. No. 61843.

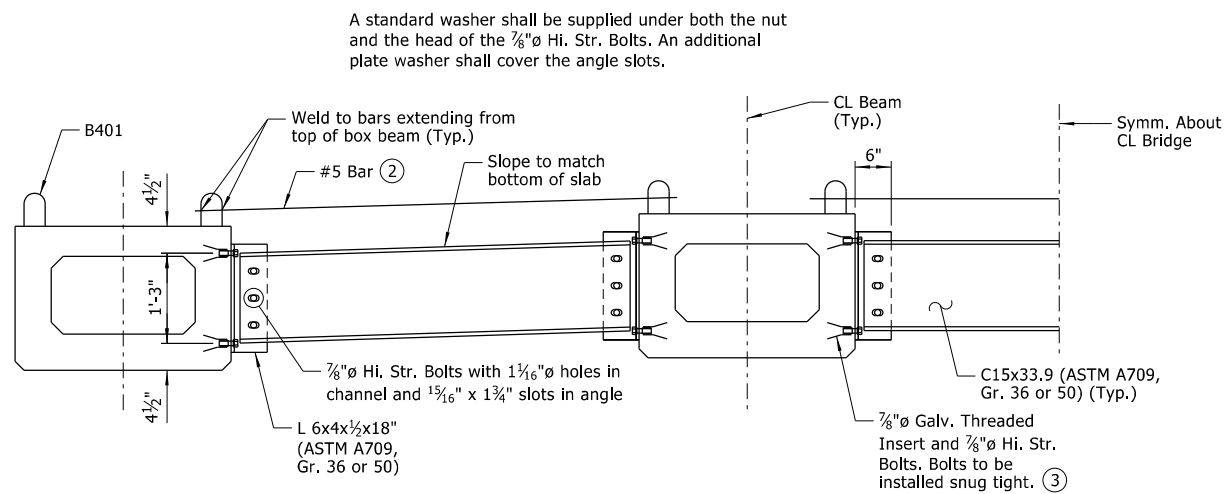
① After erection, the ends of the beams at all bents shall be blocked using temporary blocking to maintain proper location on bent caps. The ends of beams shall remain blocked until the temporary steel diaphragms are installed.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	29	47
①				07498		125'-0" UNIT	61844	



#### FRAMING PLAN

Scale:  $\frac{3}{16}$ " = 1'-0"

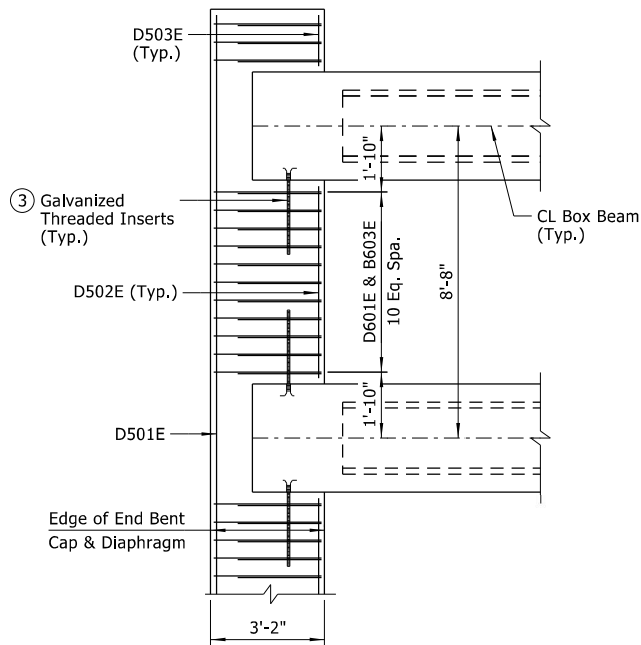


#### ④ TEMPORARY STEEL DIAPHRAGM

Scale:  $\frac{3}{8}$ " = 1'-0"

Steel Diaphragms shall be used at locations noted as "Temporary Steel Diaphragm". The Temporary Steel Diaphragm and components will not be paid for directly, but shall be considered subsidiary to the item "PRESTRESSED CONCRETE BOX BEAMS (24" x 36")".

All components of Temporary Steel Diaphragms shall be galvanized. Channels and angles shall be galvanized in accordance with Subsection 807.19.



#### PLAN OF END BENT DIAPHRAGM

Scale:  $\frac{3}{8}$ " = 1'-0"

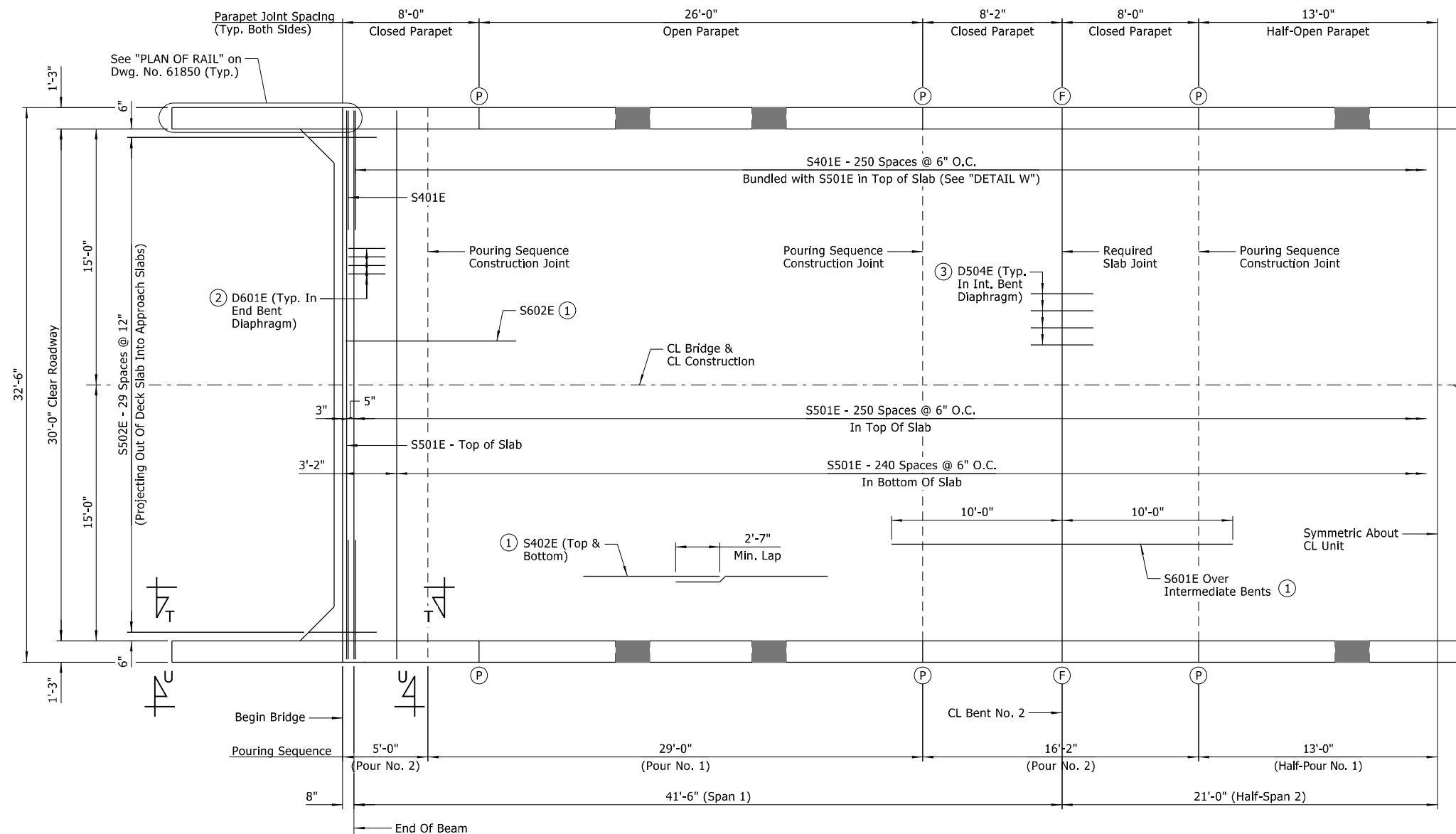
- ② The #5 bar shall be connected to Bar B401 within the limits of the End or Int. Bent Diaphragm.
- ③ Galvanized Threaded Inserts shall be Dayton-Richmond F-42 Loop Ferrule Inserts or approved equal.  $\frac{7}{8}$ " Galvanized Bolts shall be Hi. Str. bolts galvanized in accordance with AASHTO M 232, Class C or ASTM B695, Class 50. These items will not be paid for directly but shall be considered subsidiary to the item "PRESTRESSED CONCRETE BOX BEAMS (24" x 36")".
- ④ The Temporary Steel Diaphragms shall be installed prior to commencing deck forming. After the concrete deck construction and curing are complete, the temporary steel diaphragms and connecting elements may remain in place or be removed and become property of the contractor and the holes in the box beam web filled with a QPL approved non-shrink epoxy grout.



SHEET 3 OF 10  
DETAILS OF 125'-0" INTEGRAL  
PRESTRESSED CONCRETE BOX BEAM UNIT  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: CWT DATE: APR. 2020 FILENAME: b101000\_s3.dgn  
CHECKED BY: JHR DATE: APR. 2020 SCALE: As Shown  
DESIGNED BY: JME DATE: APR. 2020  
BRIDGE NO. 07498 DRAWING NO. 61844

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	101000	30	47	
				(1) 07498	125'-0" UNIT	61845		



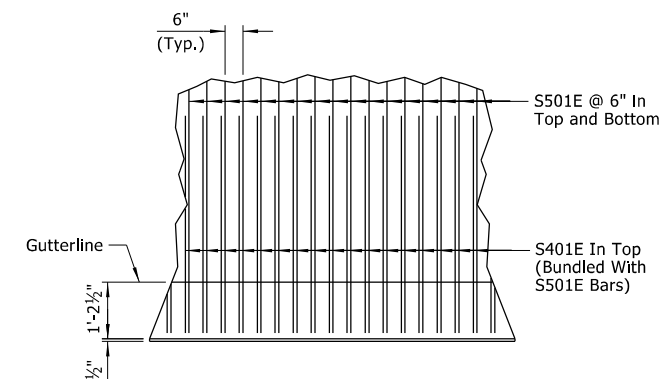
- ① Placed as shown in "TYPICAL ROADWAY SECTION" on Dwg. No. 61842.
- ② Placed as shown in "TYPICAL ROADWAY SECTION AT END BENTS" on Dwg. No. 61842.
- ③ Placed as shown in "TYPICAL ROADWAY SECTION AT INTERMEDIATE BENTS" on Dwg. No. 61843.

**Slab Pouring Sequence Notes:**  
Pours with the same number may be placed simultaneously or separately. All pour(s) 1 must be placed before pour(s) 2 can be placed. A minimum of 48 hours shall elapse between the end of a pour and the start of the next pour. A minimum of 72 hours shall elapse between the end of a pour and the start of an adjacent pour.

Concrete in bridge superstructure shall be placed, consolidated and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The End Bent and Intermediate Bent diaphragms shall not be poured prior to 90 days after release of strands for the box beams and shall be poured monolithically with the portion of the slab placed in Pour (2).

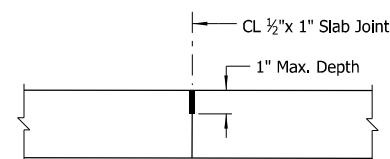
A minimum of 72 hours shall elapse between completion of the slab and the pouring of the bridge railing. Any railing pours made before the entire slab unit has been placed must be approved by the Engineer. The Contractor must obtain approval from the Engineer for any deviations from the pouring sequence(s) shown.



DETAIL W  
No Scale

### HALF REINFORCING PLAN & DECK POURING SEQUENCE

Scale:  $\frac{1}{4}" = 1'-0"$



### SLAB JOINT DETAIL

No Scale

Use Type 3 or 4 Joint Sealer. See Subsections 501.02(h) and 501.05(j). Backer Rod filler will not be required. Joint Sealer shall be measured and paid for as "CLASS S(AE) CONCRETE-BRIDGE". Slab Joints shall extend to the outside edge of the deck slab and shall align with open joints at the front face of the parapet except at end bent diaphragms. Slab joints shall be installed before the parapet railing is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations. The joint sealer shall extend across the deck from gutterline to gutterline.

NOTES:  
Parapet rail spacing and joint depth shown are typical for both sides of roadway. For reinforcing details, see Dwg. No. 61851.

Rails and wings are included in span construction and are included in span quantities.

Required slab joints and pouring sequence construction joints shall align with parapet open joints at the gutterline, unless noted otherwise.

For "GENERAL NOTES - SUPERSTRUCTURE", see Dwg. No. 61848.

For "BAR LISTS" and "BAR BENDING DIAGRAMS", see Dwg. No. 61849.

For "SECTION T-T" and "VIEW U-U", see Dwg. No. 61850

- ☐ (P) Partial-Depth Parapet Joint at this location  
☐ (F) Full-Depth Parapet Joint at this location



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BRIDGE ENGINEER

SHEET 4 OF 10  
DETAILS OF 125'-0" INTEGRAL  
PRESTRESSED CONCRETE BOX BEAM UNIT  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: CWT DATE: APR. 2020 FILENAME: b101000\_s4.dgn

CHECKED BY: JHR DATE: APR. 2020 SCALE: As Shown

DESIGNED BY: JME DATE: APR. 2020

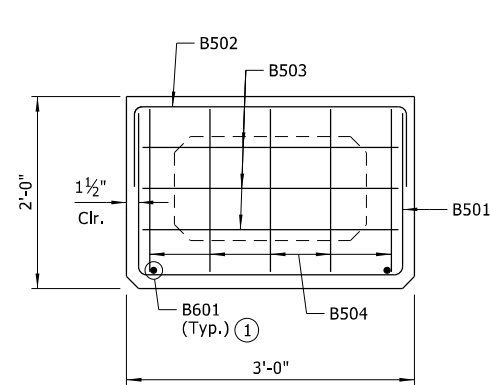
BRIDGE NO. 07498 DRAWING NO. 61845





DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	32	47
				(1) 07498		125'-0" UNIT		61847

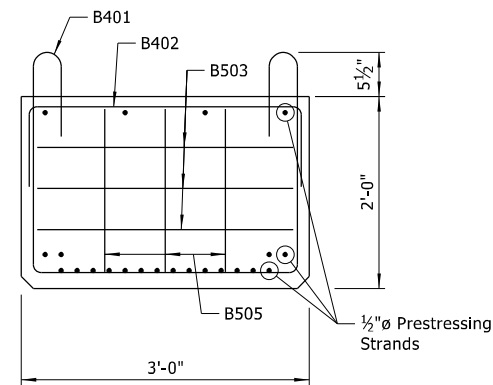
① B601 required at Bent Nos. 1 and 4 only



VIEW B-B

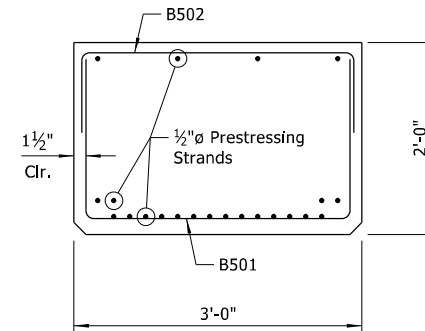
Scale: 1" = 1'-0"

NOTE:  
Extended strands omitted  
from this view for clarity.



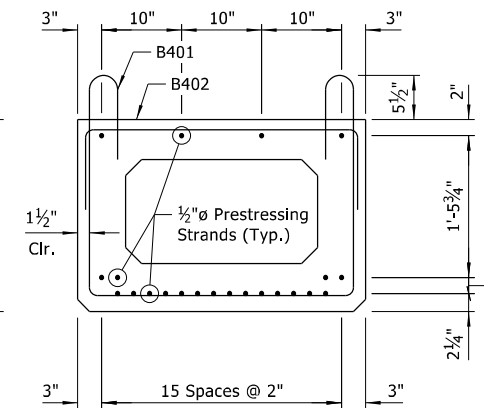
SECTION C-C

Scale: 1" = 1'-0"



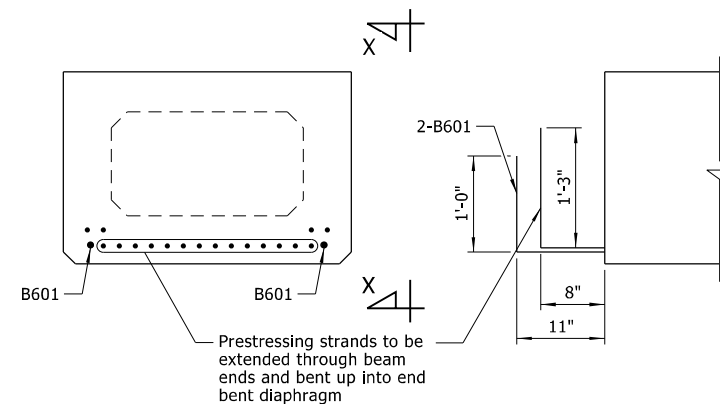
SECTION D-D

Scale: 1" = 1'-0"



SECTION E-E

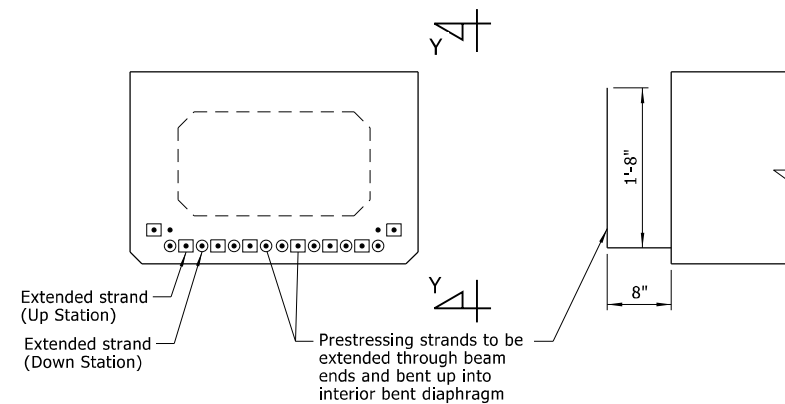
(Showing spacing of prestressing strands)  
Scale: 1" = 1'-0"



END OF BEAM VIEW AT BENT NOS. 1 & 4

Scale: 1" = 1'-0"

VIEW X-X



END OF BEAM VIEW AT BENT NOS. 2 & 3

Scale: 1" = 1'-0"

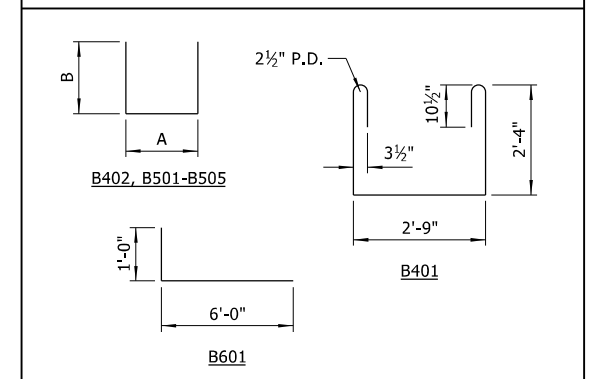
VIEW Y-Y

NOTE:  
At End Bents, saw and shop bend the entire bottom row of prestressing strands as shown. Cut or grind remaining strands to within 1" of the end of beam.

**NOTE:**  
At Intermediate Bents, saw and shop bend 8 bottom prestressing strands from end of beam into intermediate bent diaphragm as shown. Alternate locations as shown on mating ends to ensure placement. Cut or grind remaining strands to within 1" of the end of beam.

BAR LIST - PER BEAM					
MARK	NO. REQ'D	LENGTH	"A"	"B"	P.D.
B401	48	9'-2½"			2"
B402	48	5'-1"	2'-9"	1'-3"	2"
B501	20	6'-0½"	2'-9"	1'-9"	2½"
B502	20	5'-6½"	2'-9"	1'-6"	2½"
B503	12	4'-5"	2'-7½"	1'-0"	2½"
B504	10	11'-5"	1'-7½"	5'-0"	2½"
B505	6	3'-5"	1'-7½"	1'-0"	2½"
B601	2	6'-10"			4½"

BAR BENDING DIAGRAM



NOTE:  
All bars in the Bar List will not be paid for directly, but will be considered subsidiary to the item "Prestressed Concrete Box Beams (24" x 36")".

② Bars B601 required on Span Nos. 1 and 3 only.

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WORKSPACES ARDOT Bridge (2019)  
L:\2017\70170610 - 101000 Village Creek Str-Apprs\Drawings\101000\_5306\_BB2.dgn  
REVISED DATE:



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BRIDGE ENGINEER

SHEET 6 OF 10  
DETAILS OF 125'-0" INTEGRAL  
PRESTRESSED CONCRETE BOX BEAM UNIT  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: CWT DATE: APR. 2020 FILENAME: b101000\_s6.dgn  
 CHECKED BY: JHR DATE: APR. 2020 SCALE: As Shown  
 DESIGNED BY: JME DATE: APR. 2020  
 BRIDGE NO. **07498** DRAWING NO. **61847**

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WORKSPACE: ARDOT - Bridge (2019)  
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REVISED DATE:

GENERAL NOTES - SUPERSTRUCTURE

PRESTRESSED CONCRETE BOX BEAMS:

Pretensioning steel shall be ½"ø low relaxation strands with a minimum ultimate strength of 270 ksi and shall conform to AASHTO M 203.

Distances from the forms and spacing of the prestressing steel shall be maintained by stays, ties, hangers, spacers, or other approved supports which shall be shown on the shop drawings.

All beams shall be 24" x 36" Box Beams as noted on the details. All beams shall be cast in floored pallets and in metal forms. All work and materials shall be as specified in Subsection 802.22.

Concrete shall be Class S and shall have a minimum 28-day compressive strength f'c = 8,000 psi. The initial tensile force applied to each ½" dia. strand shall be 31,000 lbs. except as noted. Transfer of this tensioning load to the beam shall not be done until the compressive strength of the concrete is 6,000 psi.

Dimensions shown are to the center of the strands.

The contractor shall submit the method and sequence for release of strands to the engineer for approval prior to casting of the beams.

Holes and inserts shall be cast into the beams. Field drilling of holes shall not be permitted.

The tops of the beams shall be rough floated at approximately the time of set. This portion of the tops of beams shall be scrubbed transversely with a coarse wire brush to remove all laitance and to produce a roughened surface with an amplitude of ¼" to produce an adequate surface for bonding the slab.

Extreme care shall be exercised in handling and moving precast prestressed concrete beams. Beams must be maintained in an upright position at all times and must be picked up from points near the beam ends. Disregard of this requirement may lead to collapse of the beam. The contractor's proposed lifting details shall be submitted on shop drawings to the Engineer for approval. The use of holes for lifting purposes will not be permitted.

The points of support and directions of the reactions with respect to the member shall be approximately the same during transportation and storage as when the member is in its final position.

Beam lengths shown on the design plans are net lengths measured horizontally along the beam centerlines. The beam manufacturer shall make the necessary allowances for grade and shortening due to elastic shortening, creep, and shrinkage.

Reinforcing steel shall be AASHTO M 31 or M 322, Type A (Fy = 60,000 psi) with mill test reports.

After detensioning, saw cut, grind, or bend up strands as designated by the plans. Heat-cutting or bending methods shall not be used within 6" of the beam.

The Contractor may submit alternate strand patterns with design calculations for review and approval in accordance with Subsection 802.22.

Void filler shall be non-absorptive cellular polystyrene according to ASTM C578, designed to withstand the forces imposed during fabrication without substantial deformation or collapsing. Cardboard void filler will not be allowed. The outside dimensions of void filler shall be as shown in the plans. When two or more sections of void filler are used to make up a required length, the individual sections shall be effectively taped or spliced together.

Drawings show general features of design only. Shop drawings shall be made in accordance with specifications, submitted, and approved before fabrication is begun.

REINFORCING STEEL:

All reinforcing steel shall conform to AASHTO M 31 or M 322, Type A (Fy = 60,000 psi) with mill test reports and shall be epoxy coated. The reinforcing steel is to be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly but will be considered subsidiary to the item "EPOXY COATED REINFORCING STEEL (GRADE 60)".

CONCRETE:

All concrete in slab, parapet and diaphragms shall be Class S(AE) with a minimum 28 day compressive strength, f'c = 4,000 psi. Concrete shall be poured in the dry, and all exposed corners shall be chamfered ¾" unless otherwise noted. All partial depth end diaphragms and partial depth intermediate diaphragms shall be cast in place and poured a minimum of 48 hours before the slab is poured. Removable forms shall be used when pouring diaphragms. The slab and diaphragms shall not be poured prior to 90 days following release of the prestressed beam strands.

The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of the item "CLASS S(AE) CONCRETE - BRIDGE". See Standard Drawing No. 55005 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

Concrete in bridge superstructure shall be placed, consolidated and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The concrete deck (roadway surface) shall be given a tine finish in accordance with Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam. When permitted, the use of a longitudinal strike-off will require that a vertical camber adjustment in the strike-off to account for future dead load deflection due to parapet railing. Any railing pours made before the entire slab has been placed and cured must be approved by the engineer.

STRUCTURAL STEEL:

All structural steel shall be ASTM A709, Gr. 36 or 50 unless noted otherwise. All structural steel completely embedded in concrete may be ASTM A709 Gr. 36 or Gr. 50 unless noted otherwise.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the contractor to the engineer for approval. Steels of equal or greater strengths will be accepted only when shown on approved shop drawings. Shapes and materials shown in the plans will be the basis of payment, and no additional compensation will be made for any adjustments due to substitutions.

Drawings show general features of design only. Shop drawings shall be prepared in accordance with the specifications, submitted and approved before fabrication is begun.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether temporary or permanent, a formal request with detailed drawings shall be submitted to the engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of Subsection 802.13 will not require approval prior to construction. All welding shall conform to Subsection 807.26.

SPECIAL CAMBER NOTES

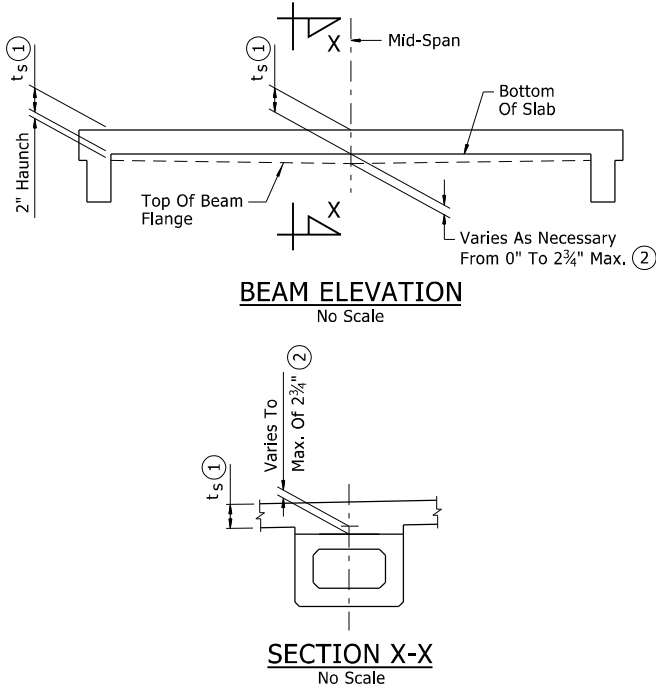
The camber and dead load deflection values shown on the plans are estimated based on the required minimum concrete strength for the prestressed concrete beams. The contractor shall provide the Engineer with the following information:

A. Actual 28-Day concrete strength of prestressed concrete beams

B. Estimated age of prestressed concrete beams at time of erection which shall not be less than 90 days from release.

C. Profile of each beam under its own weight in final position.

Following receipt of the above data, the Engineer will evaluate the dead load and, if necessary, will provide an updated deflection diagram to the contractor.



t<sub>s</sub> = slab thickness as shown on superstructure details. See "TYPICAL ROADWAY SECTION".

① Tolerance when removable deck forming is used is +½", -¼". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance. See Std. Dwg. No. 55005 for tolerances when permanent steel deck forms are used.

"BEAM ELEVATION" sketches show the range of acceptability of the top of beam relative to bottom of slab after the placement of the slab. When the top corner of the beam projects more than ⅜" into the slab, a raise in grade will be necessary. Beams shall be set in a sufficient number of spans over suitable increments so the revised grade line will produce a smooth riding surface. Variation of haunch height will be at the Contractor's expense.

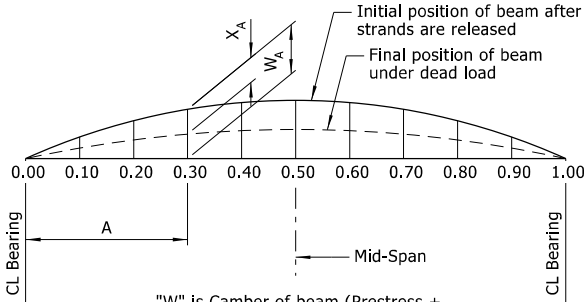
② Haunch dimensions are measured at CL Beam.

ADJUSTMENT FOR SLAB THICKNESS TOLERANCE

SPAN PT.	INCHES	
	W <sub>A</sub>	X <sub>A</sub>
0.00	0.000	0.000
0.10	0.222	0.093
0.20	0.391	0.184
0.30	0.505	0.254
0.40	0.570	0.299
0.50	0.592	0.314

Table symmetric about mid-span

① Note: Camber and Deflection Values shown are based on a concrete beam strength, f'c = 8000 psi. Greater strengths may require adjustments. See "SPECIAL CAMBER NOTES".



"W" is Camber of beam (Prestress + Dead Load of beam @ 90 Days After Release)

"X" is Dead Load Deflection of Slab + Diaphragms + Composite Dead Load

① CAMBER & DEFLECTIONS (INCHES) - 41'-0" BEAM

No Scale



SHEET 7 OF 10  
DETAILS OF 125'-0" INTEGRAL  
PRESTRESSED CONCRETE BOX BEAM UNIT  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

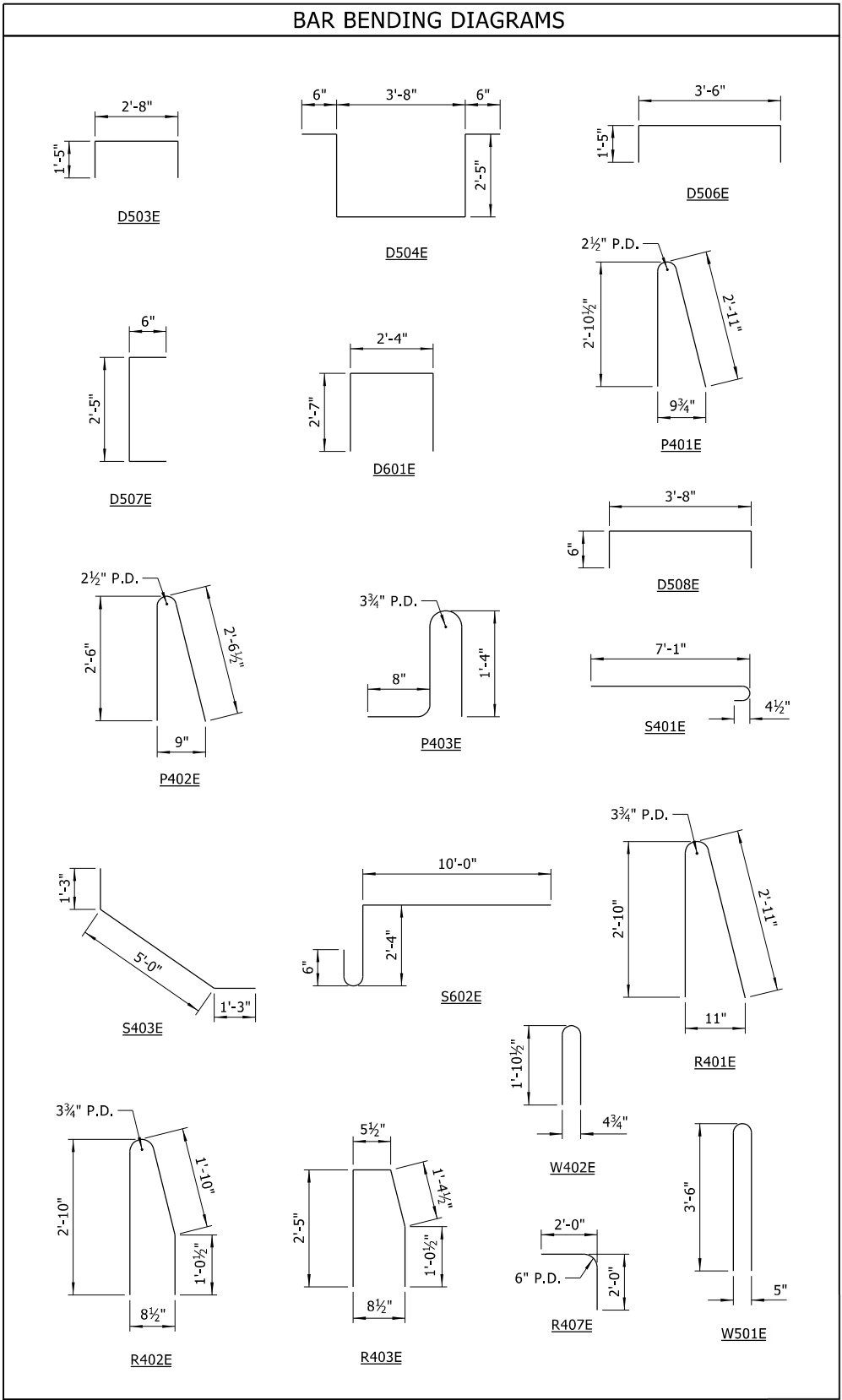
DRAWN BY: CWT DATE: APR. 2020 FILENAME: b101000\_s7.dgn  
CHECKED BY: JHR DATE: APR. 2020 SCALE: As Shown  
DESIGNED BY: JME DATE: APR. 2020  
BRIDGE NO. 07498 DRAWING NO. 61848

JME:dwg 1/17/2020 1:33:30 PM  
WORKSPACE: ARDOT Bridge (2019)  
L:\2017\101000 - Village Creek Str-Apprs Drawings\101000\_S308 (Bar Lists).dgn  
REVISED DATE:

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	34	47
				07498		125'-0" UNIT	61849	

BAR LIST				
	MARK	NO. REQ'D	LENGTH	P.D.
END BENT DIAPHRAGM	D501E	8	32'-2"	Str.
	D502E	24	5'-4"	Str.
	D503E	12	5'-4"	2½"
	D601E	78	7'-2"	4½"
INT. BENT DIAPHRAGM	D701E	8	32'-2"	Str.
	D504E	44	9'-1"	2½"
	D505E	48	5'-4"	Str.
	D506E	16	6'-2"	2½"
PARAPET	D507E	12	3'-3"	2½"
	D508E	132	4'-6"	2½"
	D602E	12	32'-2"	Str.
SLAB	P401E	460	5'-11"	2½"
	P402E	48	5'-2"	2½"
	P403E	460	3'-5"	3"
	P404E	48	5'-7"	Str.
	P405E	64	7'-8"	Str.
WINGWALLS	P406E	48	25'-8"	Str.
	P407E	32	7'-10"	Str.
	S401E	506	7'-9"	4½"
	S402E	296	33'-6"	Str.
	S501E	494	32'-2"	Str.
	S502E	60	4'-0"	Str.
	S601E	64	20'-0"	Str.
	S602E	64	13'-0"	4½"
	R401E	60	5'-11"	3¾"
	R402E	16	5'-10"	3¾"
	R403E	4	5'-2"	2"
	R404E	8	9'-4"	Str.
	R405E	24	9'-8"	Str.
	R406E	16	4'-0"	Str.
	R407E	8	3'-11"	6"
	R408E	32	5'-8"	Str.
	S403E	12	7'-6"	3"
	W401E	120	2'-5"	Str.
	W402E	80	3'-11"	3¾"
	W501E	32	7'-3"	3¾"
	W801E	40	12'-4"	Str.

NOTES:  
Dimensions of bars are out-to-out.  
Bar designations ending with "E" indicate epoxy coated bars.



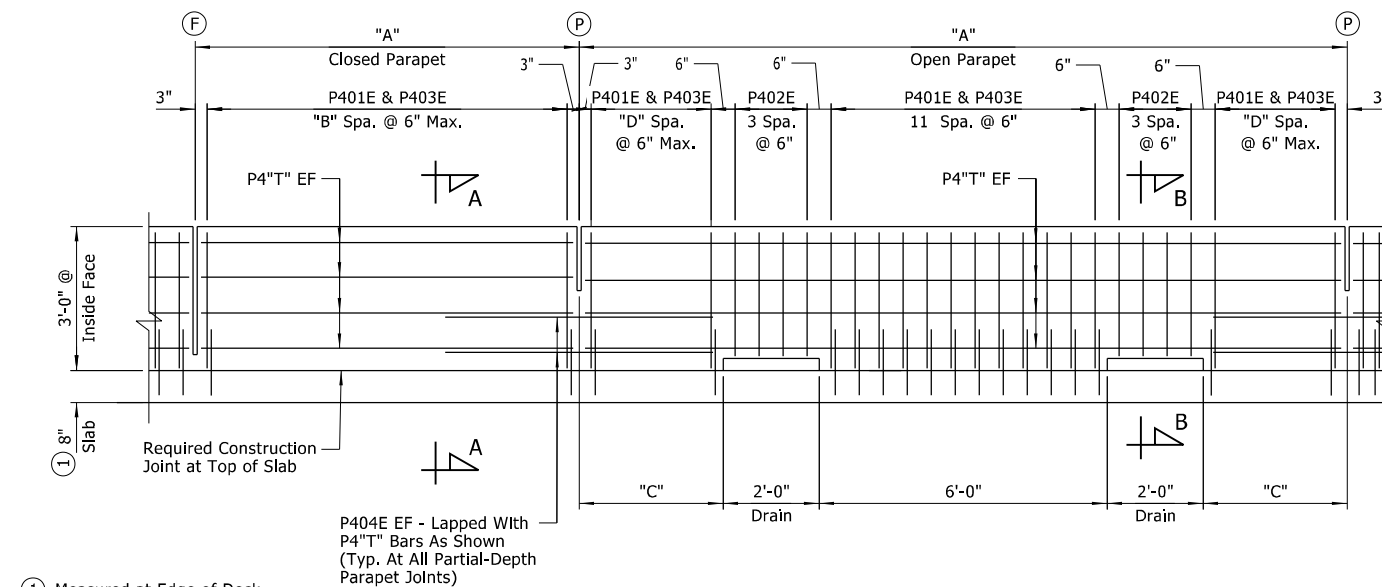
Digitally Signed 07/17/2020  
BRIDGE ENGINEER

SHEET 8 OF 10  
DETAILS OF 125'-0" INTEGRAL  
PRESTRESSED CONCRETE BOX BEAM UNIT  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: CWT DATE: APR. 2020 FILENAME: b101000\_s8.dgn  
CHECKED BY: JHR DATE: APR. 2020 SCALE: As Shown  
DESIGNED BY: JME DATE: APR. 2020  
BRIDGE NO. 07498 DRAWING NO. 61849



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	36	47
				07498		125'-0" UNIT		61851



DETAILS OF PARAPET RAIL  
Scale:  $\frac{1}{2}" = 1'-0"$

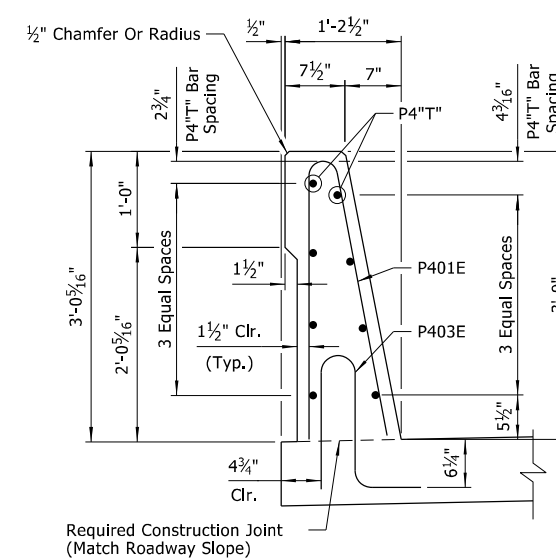
PANEL LENGTH		CLOSED PARAPET	OPEN PARAPET	
"A"	"T"	"B"	"C"	"D"
8'-0"	05E	15	-	-
26'-0"	06E	-	8'-0"	15
8'-2"	07E	16	-	-

### LEGEND

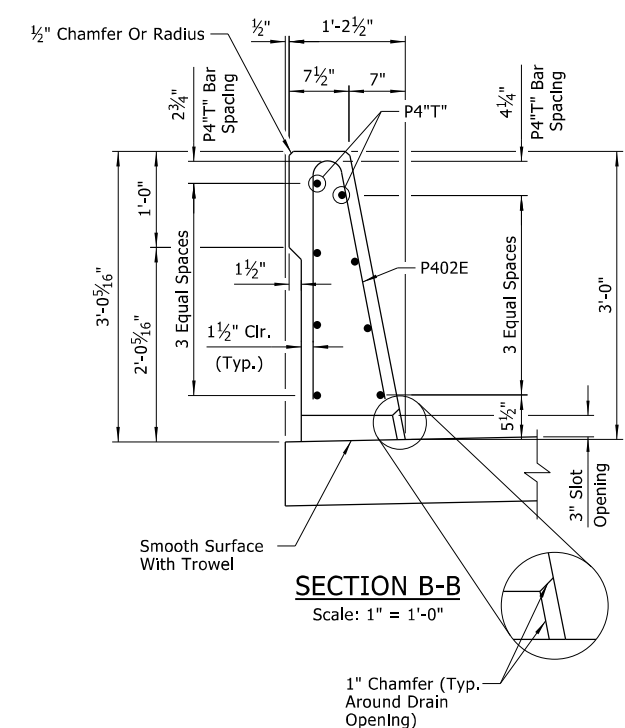
EF = Each Face

- (F) CL Full-Depth Parapet Joint ( $\frac{1}{4}$ "-1" max.)  
Stop 4" from Top of Slab.
- (P) CL Partial-Depth Parapet Joint ( $\frac{1}{4}$ "-1" max.)  
Stop 1'-4" from Top of Slab.

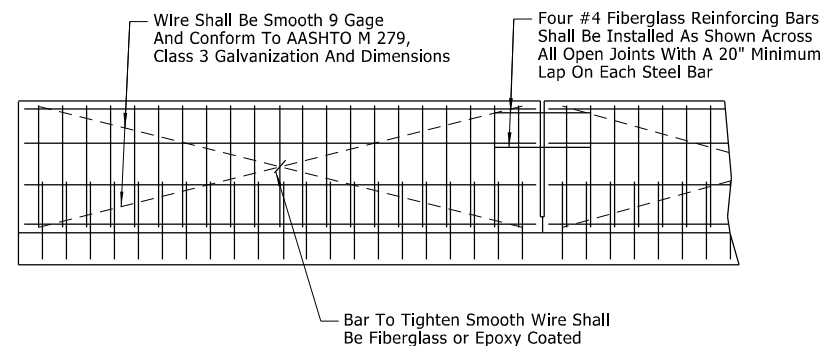
NOTE:  
For locations of open and closed parapet panels  
and full-depth and partial-depth parapet joints,  
see "HALF REINFORCING PLAN & DECK  
POURING SEQUENCE" on Dwg. No. 61845.



SECTION A-A  
Scale: 1" = 1'-0"



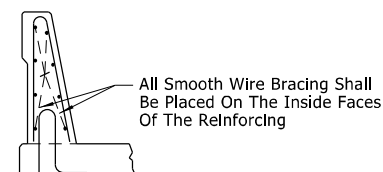
**SECTION B-B**  
Scale: 1" = 1'-0"



NOTE:  
All panels shall be braced as required to prevent racking. All parapet joints shall be sawed as soon as practical to a minimum width of  $\frac{1}{4}$ ". To control cracking before sawing, all joints must be grooved before the concrete is set. Sawing of the joints must be controlled so it will follow the grooved joint.

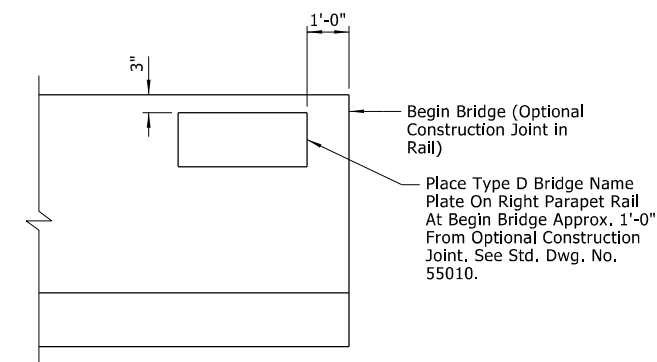
### DETAILS OF OPTIONAL SLIPFORMING OF CONCRETE PARAPET RAIL

No Scale



NOTE:  
For actual placement of reinforcing steel,  
see "DETAILS OF PARAPET RAIL".

NOTE:  
The extruded parapet shall conform to the horizontal and vertical lines shown on the plans or as directed by the Engineer and shall present a smooth, uniform appearance and texture. Unless otherwise noted, exposed surfaces may be given a light brush finish or a Class 3, Textured Coating Finish, in place of the Class 2. Rubbed Finish.



VIEW SHOWING LOCATION OF NAME PLATE

(Showing Inside Face Of Parapet)  
No Scale



Digitally Signed 07/17/2020  
BRIDGE ENGINEER

SHEET 10 OF 10  
DETAILS OF 125'-0" INTEGRAL  
PRESTRESSED CONCRETE BOX BEAM UNIT  
ROUTE                  SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: JME DATE: APR. 2020 FILENAME: b101000\_s10.dgn  
 CHECKED BY: JHR DATE: APR. 2020 SCALE: As Shown  
 DESIGNED BY: JME DATE: APR. 2020  
 BRIDGE NO. **07498** DRAWING NO. **61851**



BAR LIST		
MARK	NO. REQ'D	LENGTH
G401	7	3'-8"
G402	19	4'-5"
G501	8	36'-2"
G502	1	26'-2"

4'-0"

1'-2 1/2"

1/2" x 1" Poured Joint Sealer  
(Type 3 or 4) Per Subsection  
501.02(h)(2)

Gravel

Technical drawing illustrating the dimensions for a gutter installation. The drawing includes a cross-section and a plan view.

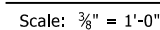
**Cross-section dimensions:**

- Gutterline
- 9 1/2"
- 7"
- 1"
- 4"
- 2 1/2"

**Plan view dimensions:**

- 1'-2 1/2"
- Gutterline
- 4'-0"
- 9 1/2"
- 4'-9 1/2"

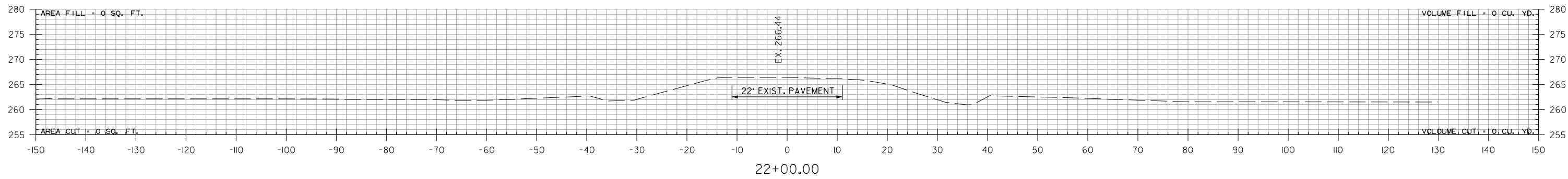
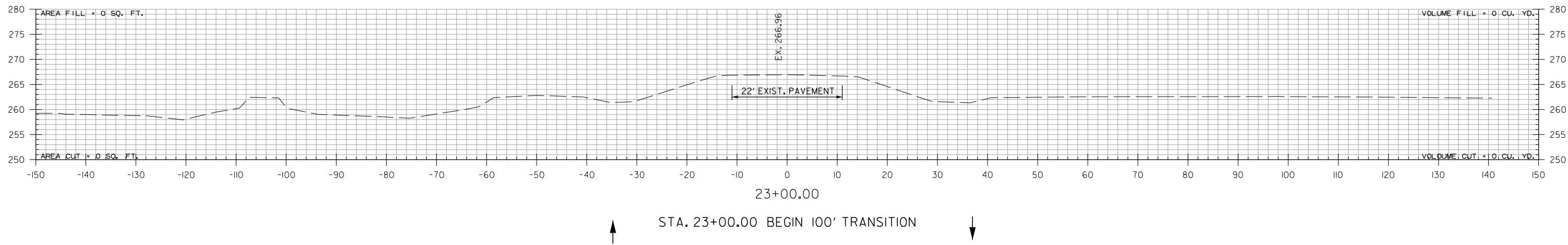
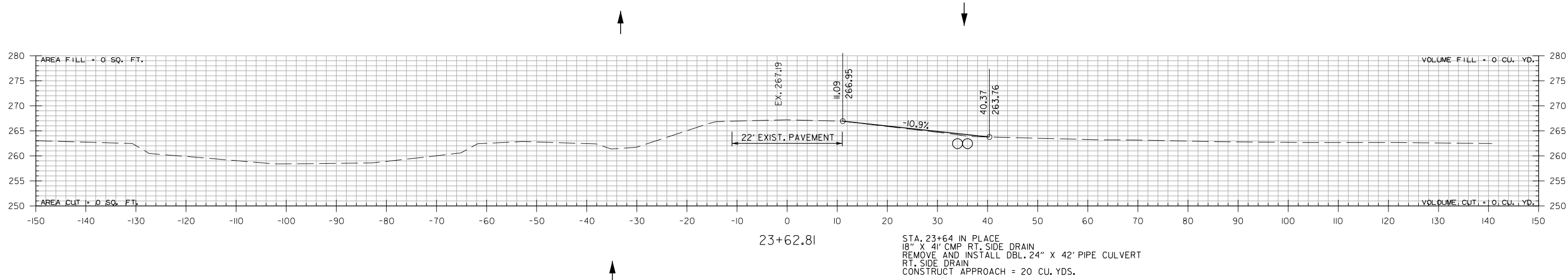
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 CHECKED BY: JJB DATE: MAY 2020 SCALE: As Shown  
 DESIGNED BY: JHR DATE: APR. 2020  
 BRIDGE NO. **07498** DRAWING NO. **61852**



JNEdwards 7/17/2020 11:32 PM  
WORKSPACE: ARDOT Bridge (2019)  
L:\2017\1707610 - 101000 Village Creek Str-Apprs\Drawings\101000\_S501\_AC.dgn  
REVISED DATE:

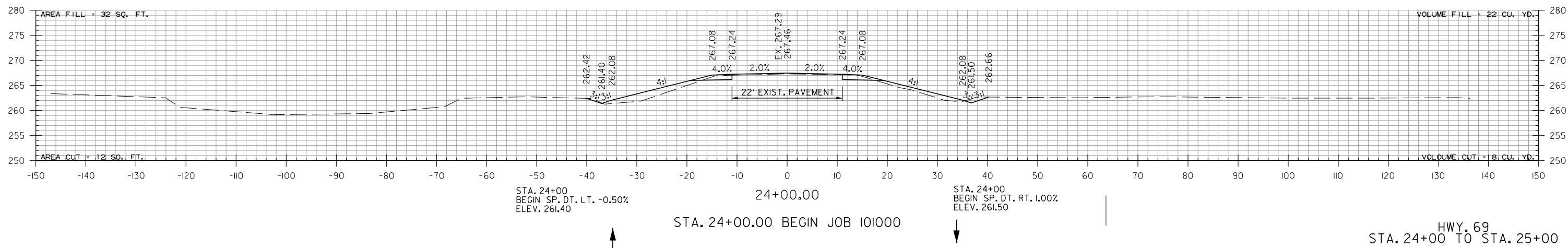
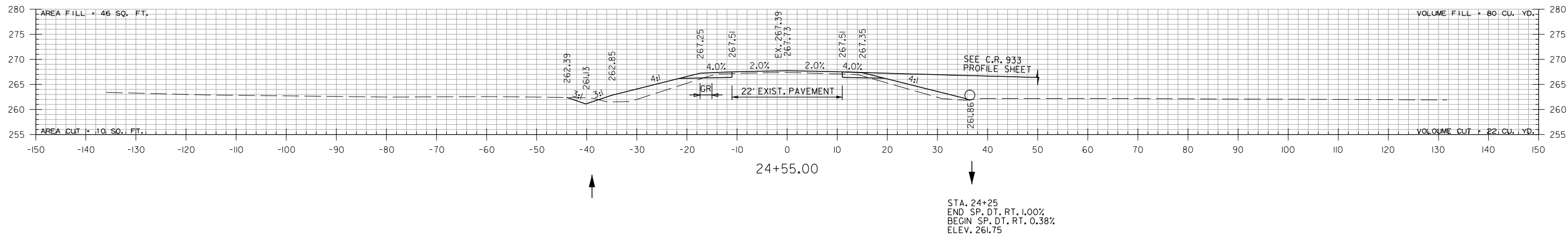
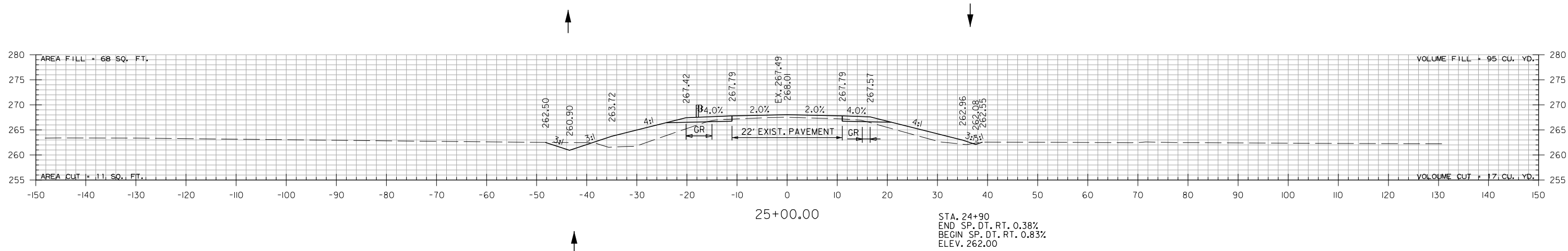


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	39	47
2 CROSS SECTIONS								

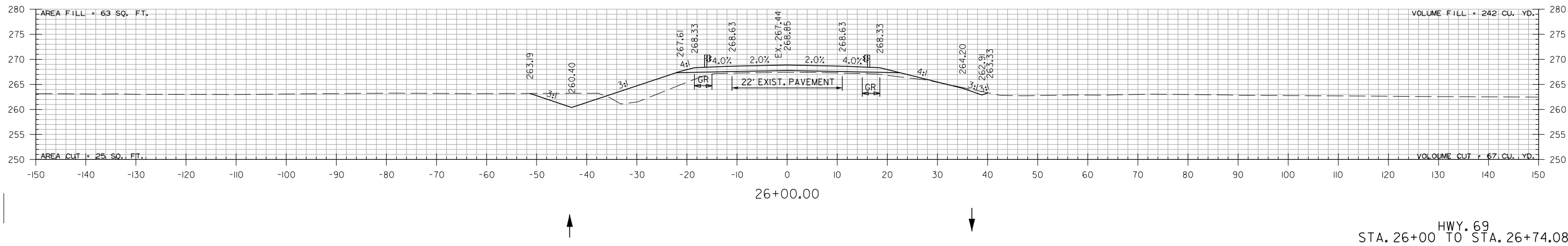
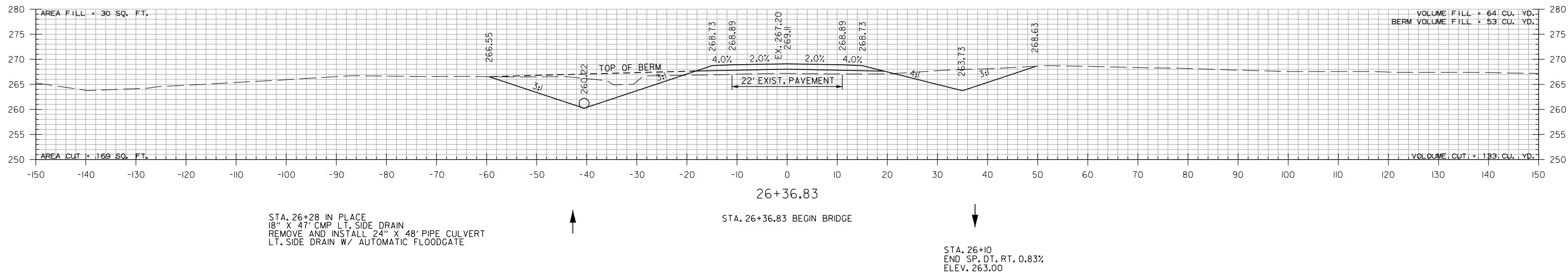
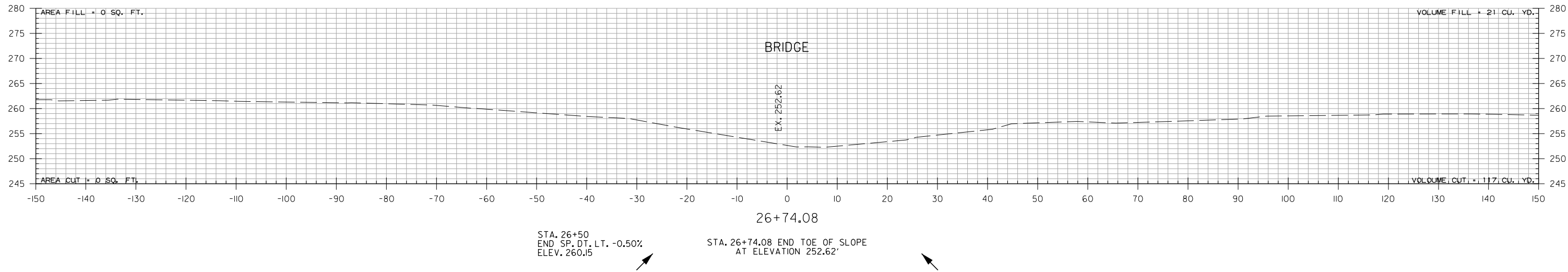


HWY. 69  
STA. 22+00 TO STA. 23+62.81

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	40	47
2 CROSS SECTIONS								



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	41	47
2 CROSS SECTIONS								

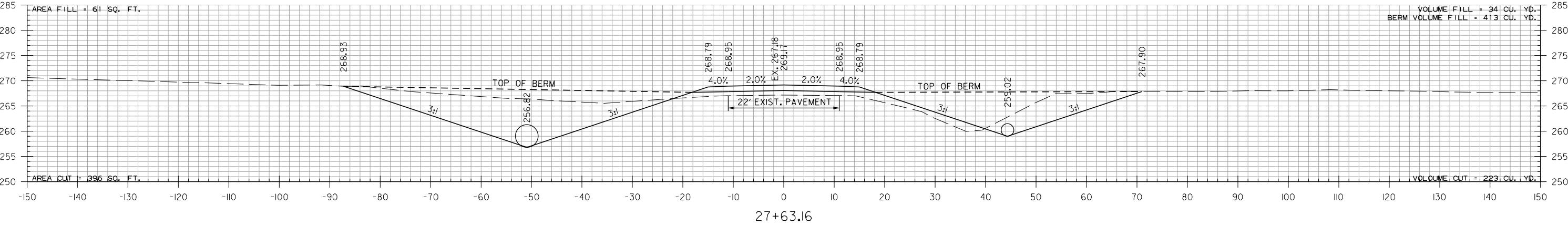




DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	42	47
2 CROSS SECTIONS								

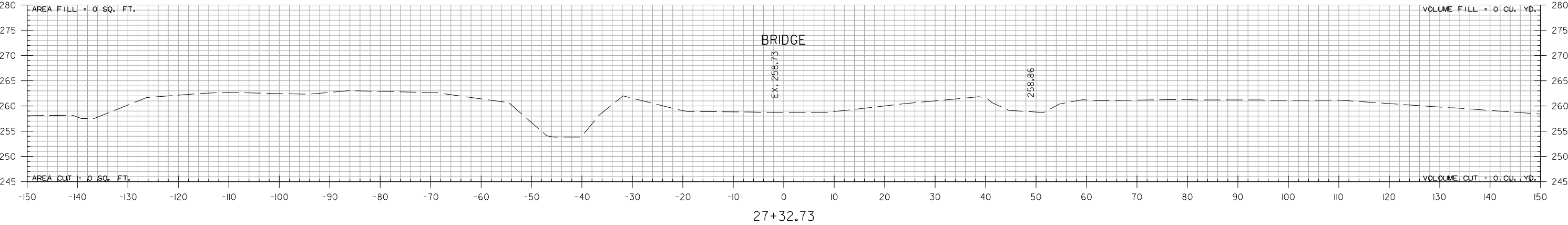
STA. 27+75 IN PLACE  
54" X 41' CMP LT. SIDE DRAIN  
REMOVE AND INSTALL 54" X 70' PIPE CULVERT  
LT. SIDE DRAIN W/ AUTOMATIC FLOODGATE

STA. 27+75 IN PLACE  
24" X 21' CMP RT. SIDE DRAIN  
REMOVE AND INSTALL 30" X 60' PIPE CULVERT  
RT. SIDE DRAIN W/ AUTOMATIC FLOODGATE



STA. 27+40  
BEGIN SP. DT. LT. 0.50%  
ELEV. 256.70

STA. 27+63.16 END BRIDGE

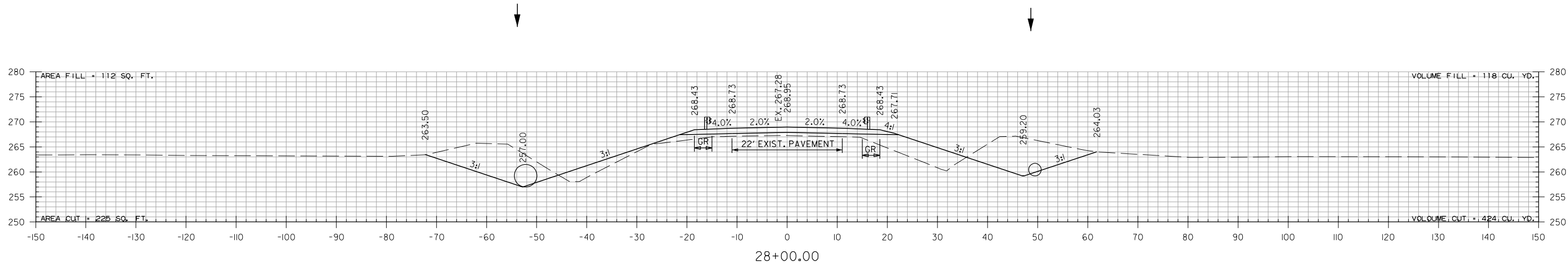
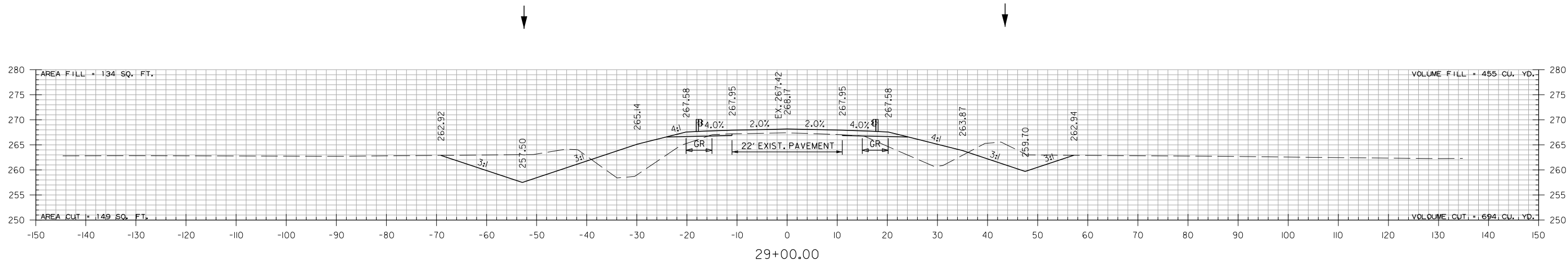
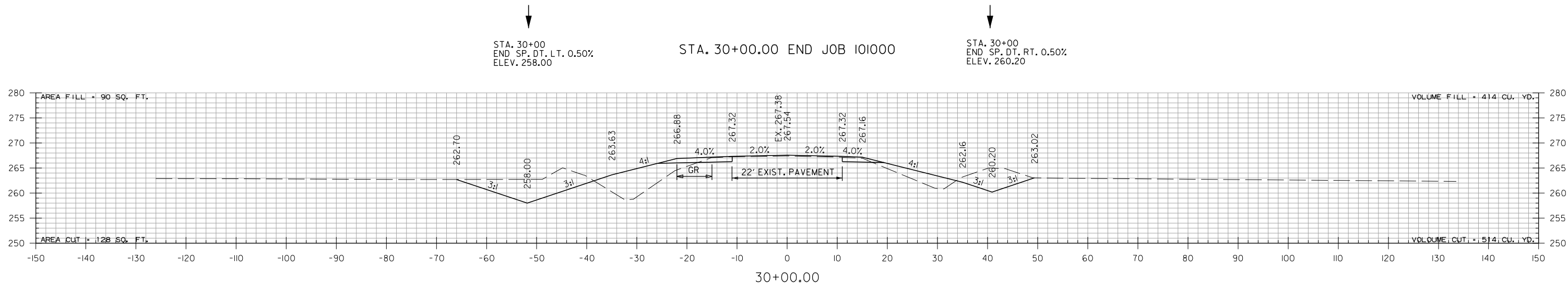


STA. 27+32.73 BEGIN TOE OF SLOPE  
AT ELEVATION 258.73'

STA. 27+30  
BEGIN SP. DT. RT. 0.50%  
ELEV. 258.85

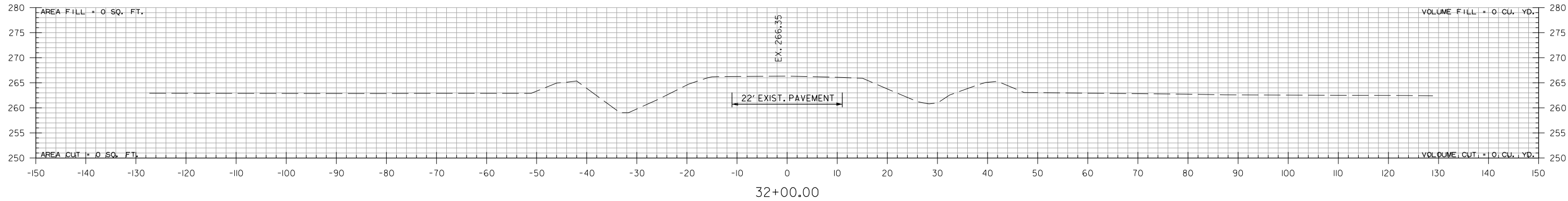
HWY. 69  
STA. 27+32.73 TO STA. 27+63.16

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
					JOB NO.	101000	43	47
2 CROSS SECTIONS								

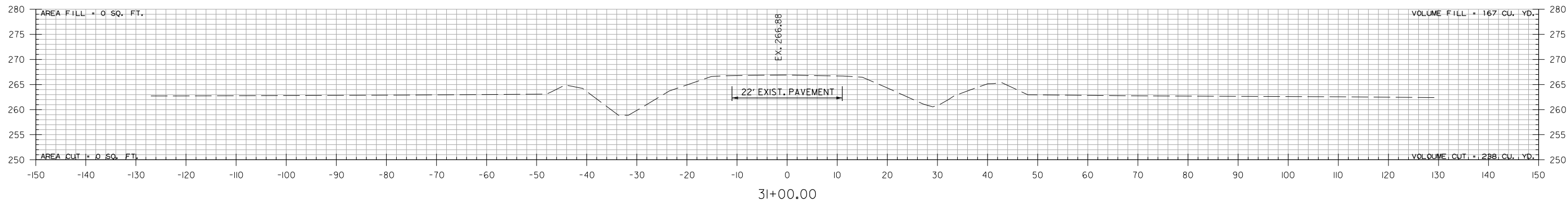


HWY. 69  
STA. 28+00 TO STA. 30+00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	44	47
2 CROSS SECTIONS								

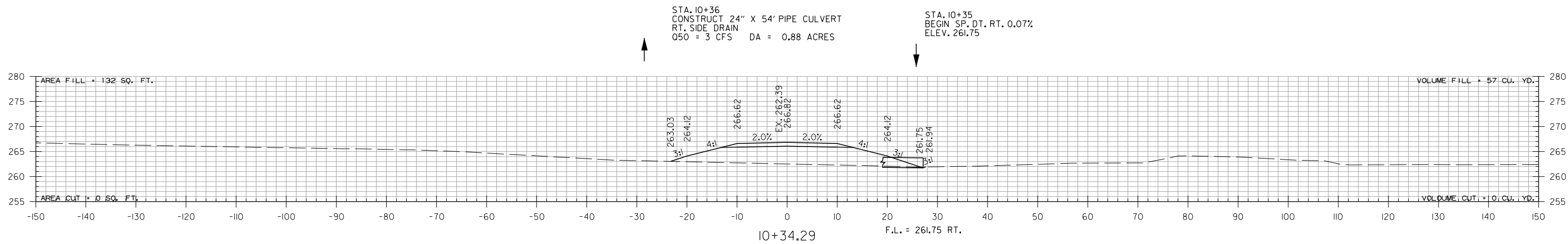
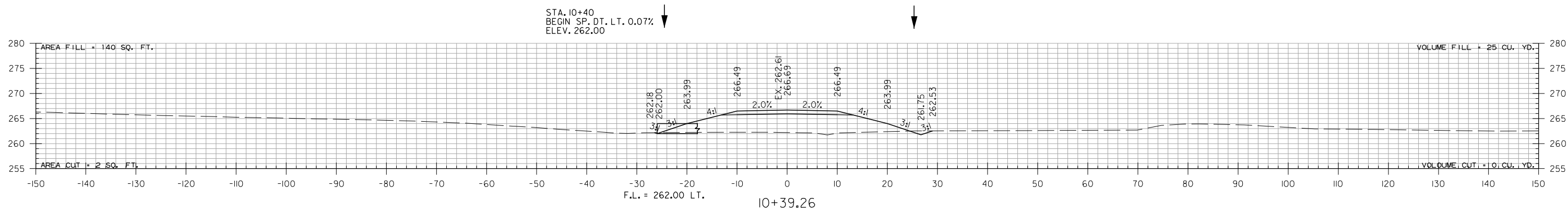


STA. 31+00.00 END TRANSITION



HWY. 69  
STA. 31+00 TO STA. 32+00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
					JOB NO.	101000	45	47
2 CROSS SECTIONS								



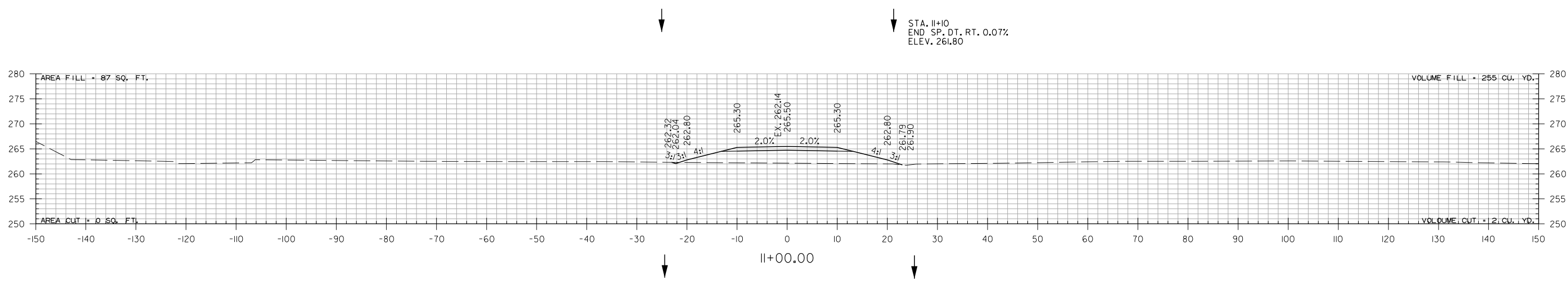
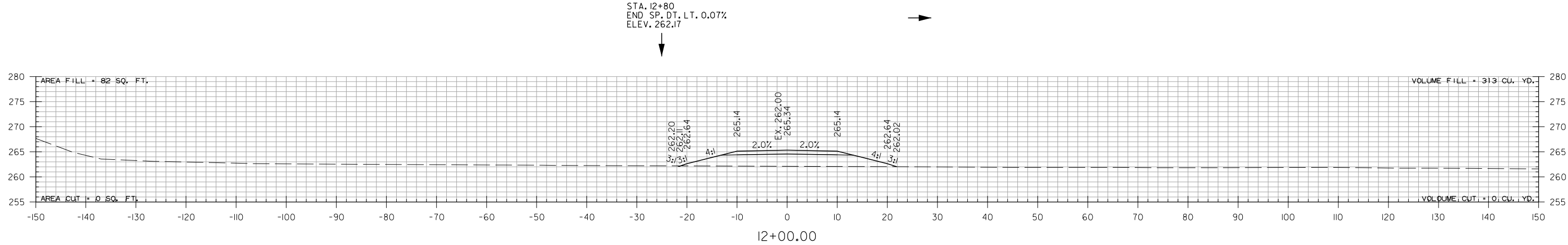
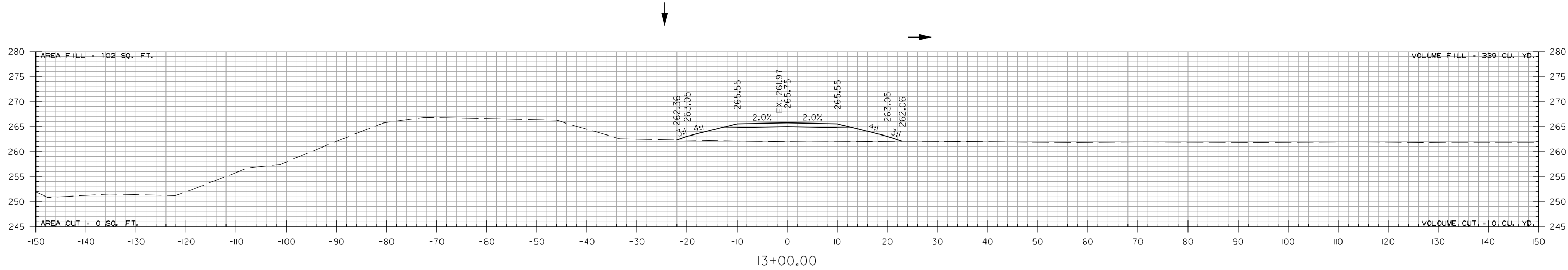
AREA FILL = 0 SQ. FT.  
AREA CUT = 0 SQ. FT.

VOLUME FILL = 0 CU. YD.  
VOLUME CUT = 0 CU. YD.

STA. 10+11.00 BEGIN C.R. 933

C.R. 933  
STA. 10+34.29 TO STA. 10+39.26

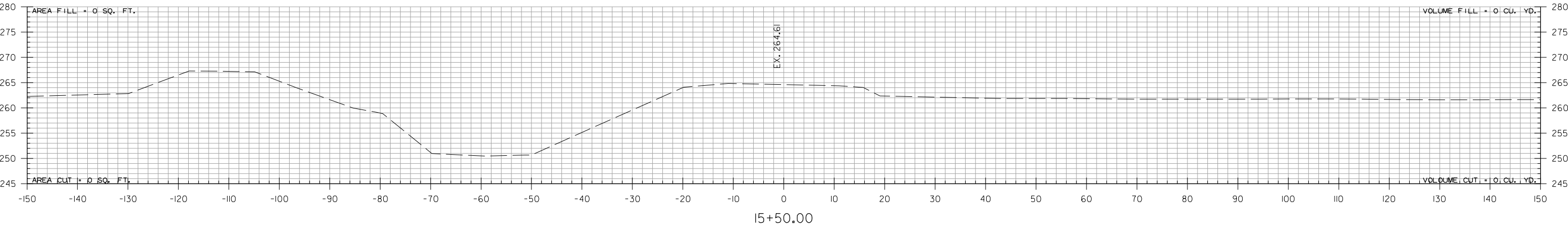
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				6	ARK.			
				JOB NO.		101000	46	47
2 CROSS SECTIONS								



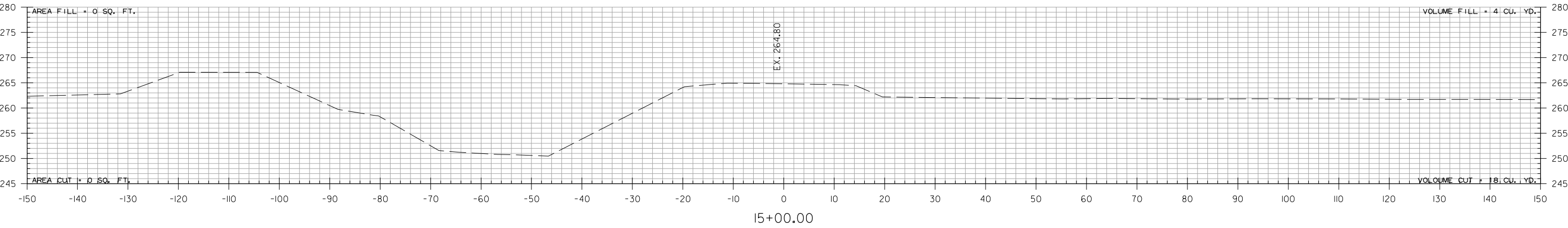
C.R. 933  
STA. 11+00 TO STA. 13+00



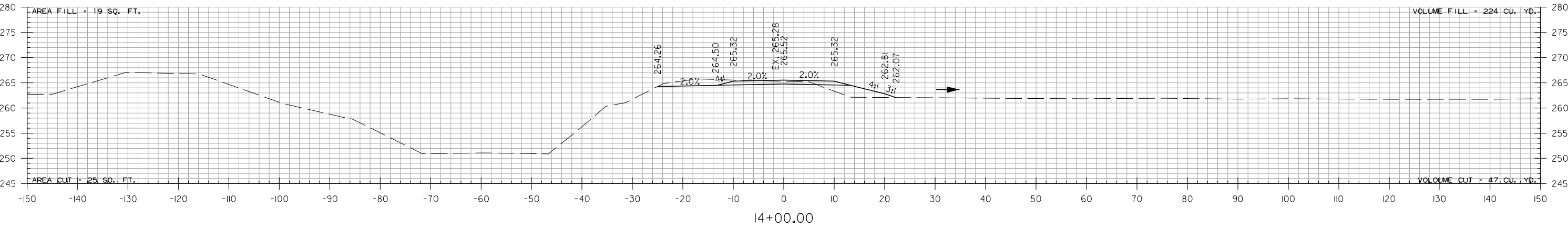
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		101000	47	47
2 CROSS SECTIONS								



← STA. 15+05.00 END TRANSITION →

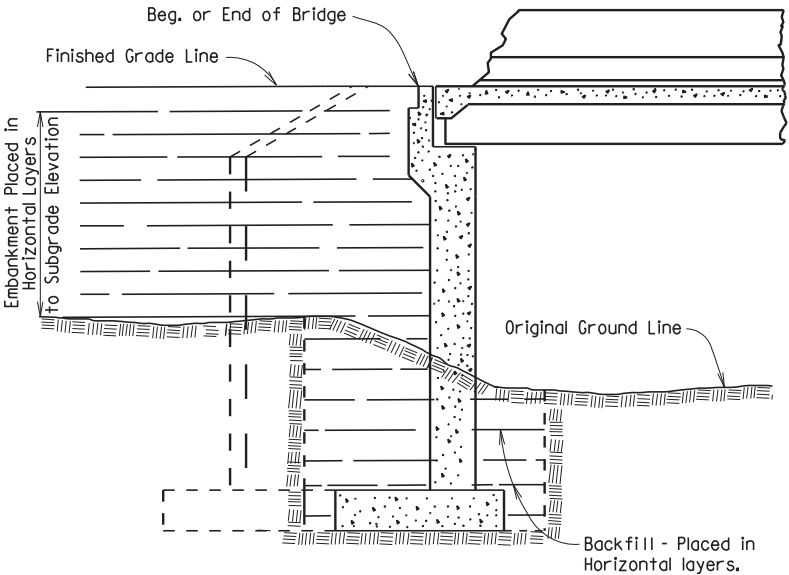


← STA. 14+55.00 END C.R. 933 →

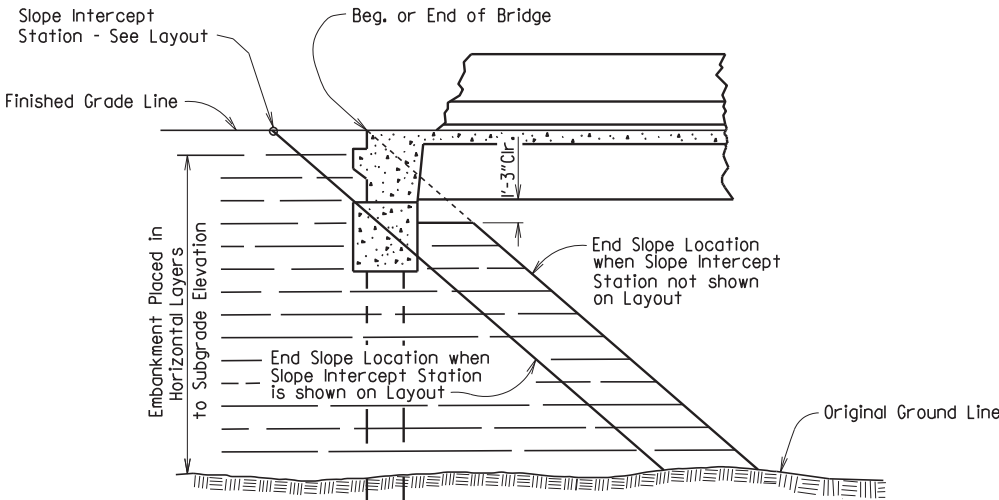


C.R. 933  
STA. 14+00 TO STA. 15+50

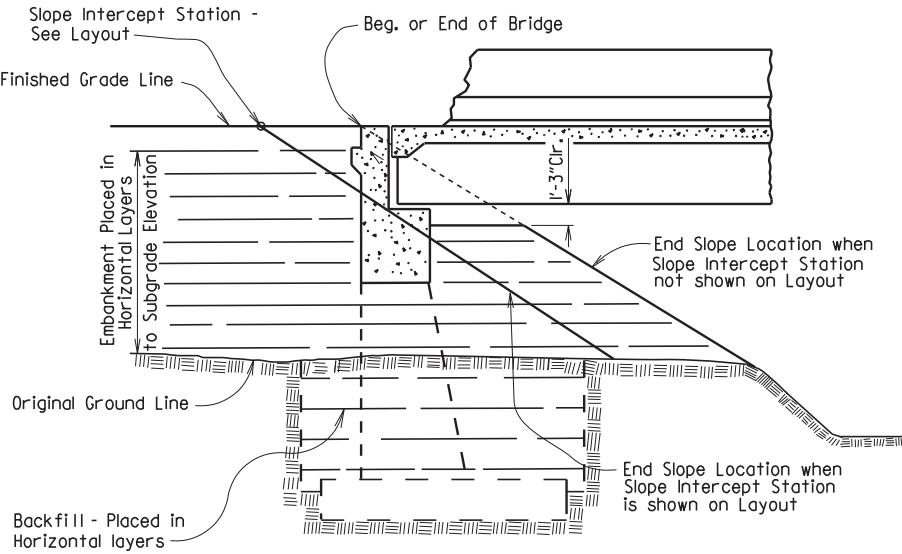
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.				
				EMBANKMENT & BACKFILL 55000				



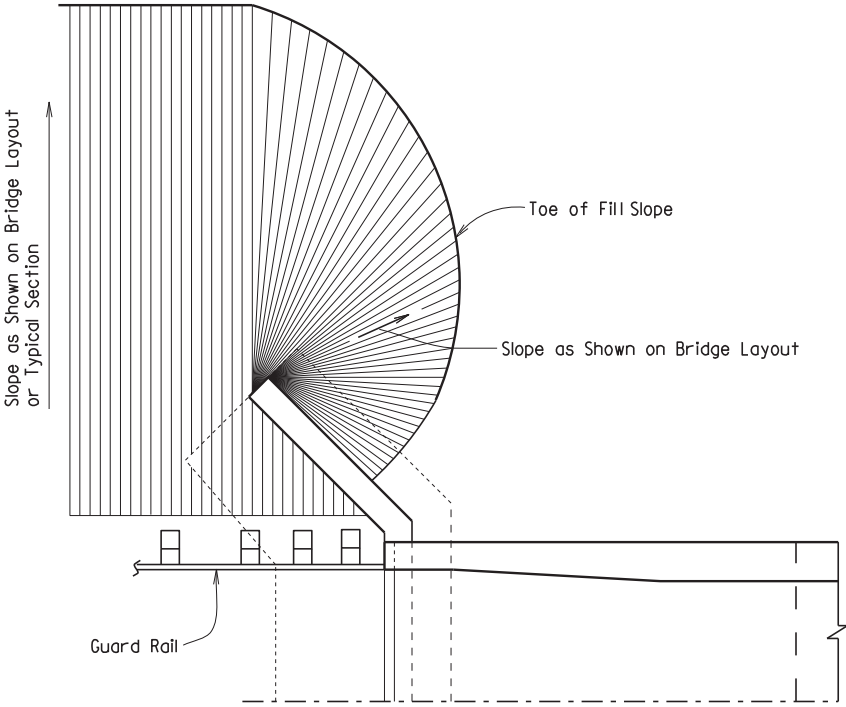
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL  
AT VERTICAL WALL ABUTMENTS



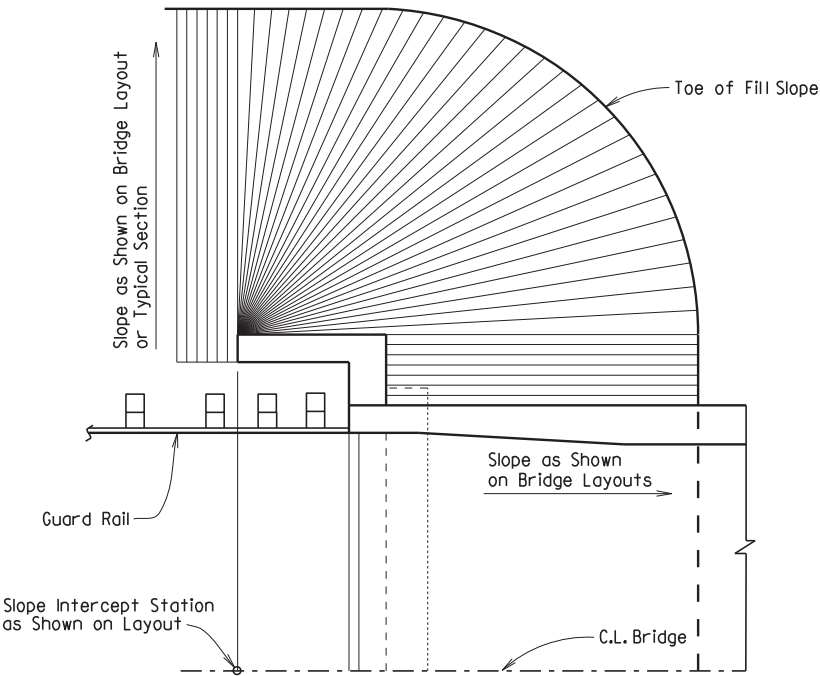
EMBANKMENT CONSTRUCTION AT SPILL-THROUGH  
PILE END BENTS



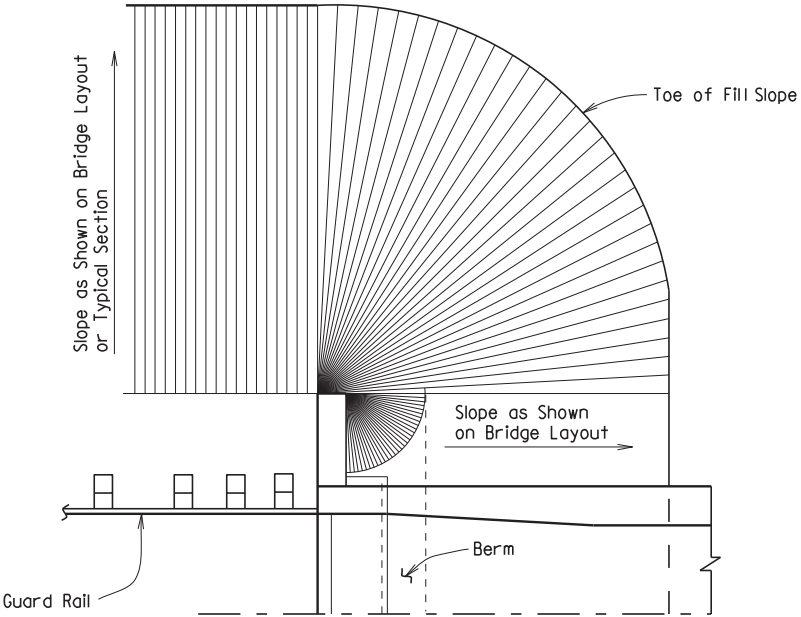
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL  
AT SPILL-THROUGH END BENTS



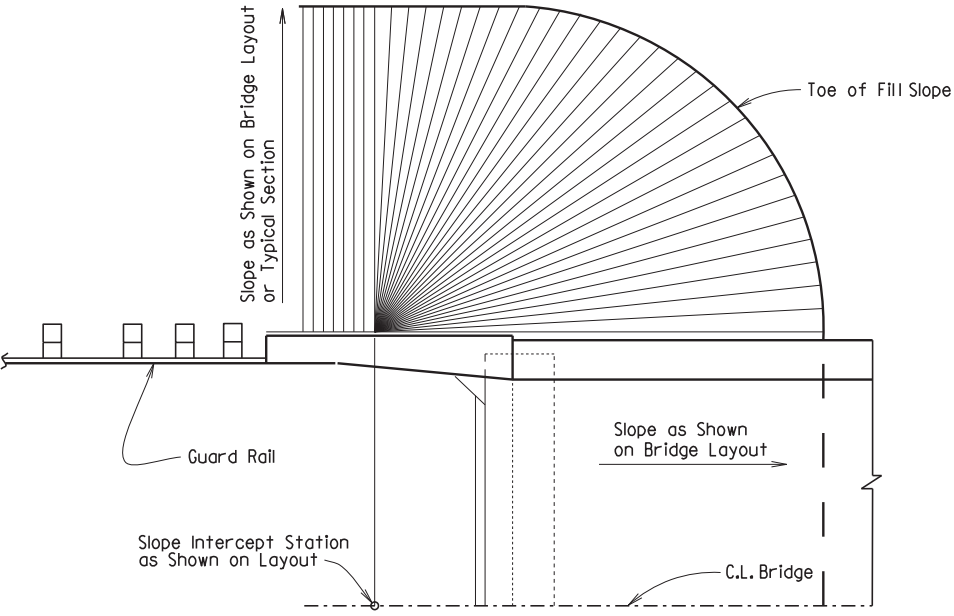
VERTICAL WALL ABUTMENTS



SPILL-THROUGH END BENTS WITH TURNBACK WING



SPILL-THROUGH END BENTS WITH STUB WING



SPILL-THROUGH END BENTS WITH TRANSITION WING

### METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS

#### GENERAL NOTES

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 6 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to Subsections 210.09, 210.10 and 801.08 for construction requirements.

### STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS

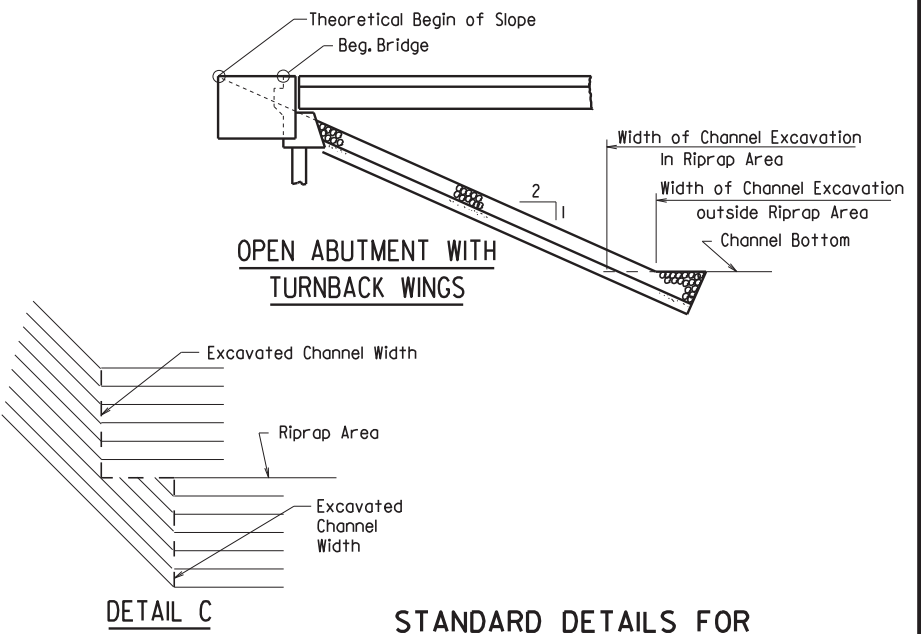
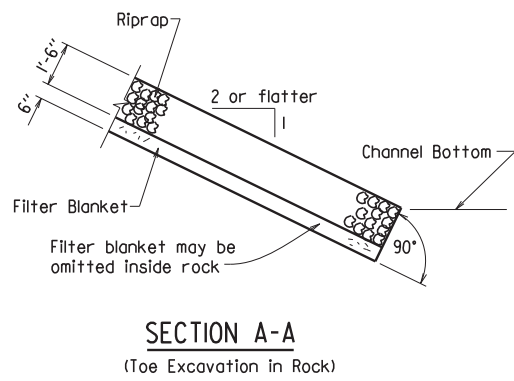
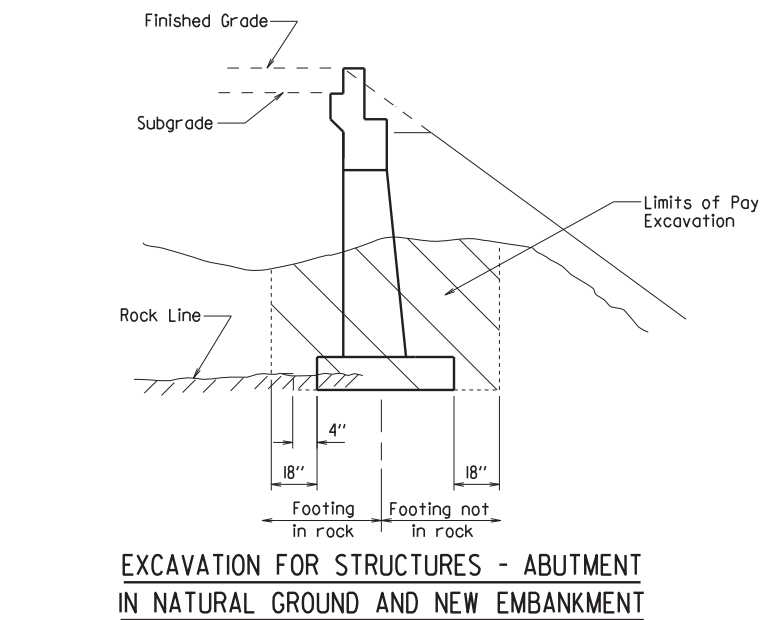
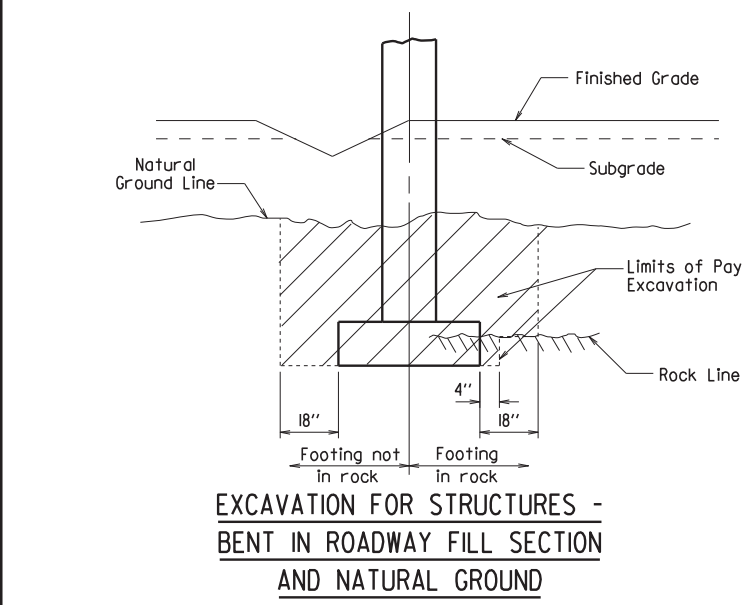
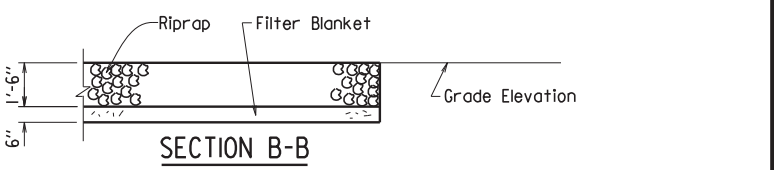
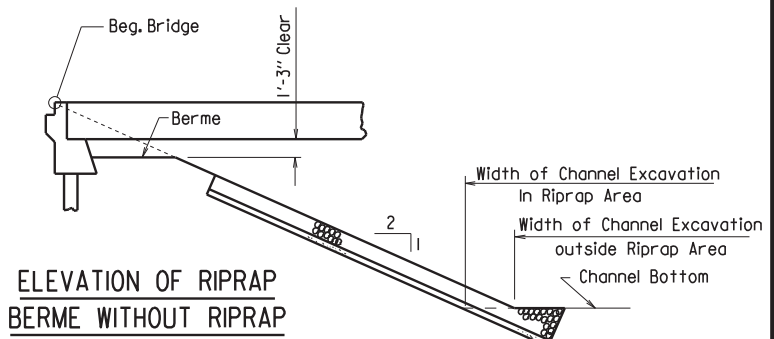
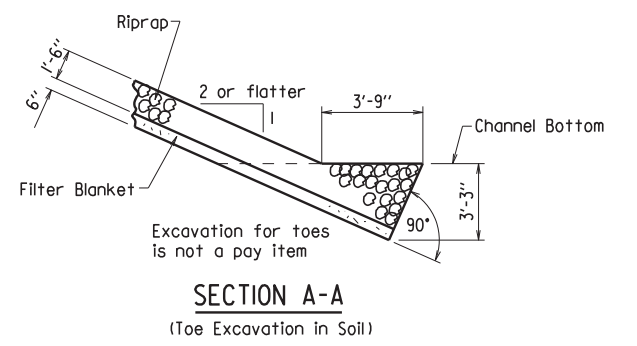
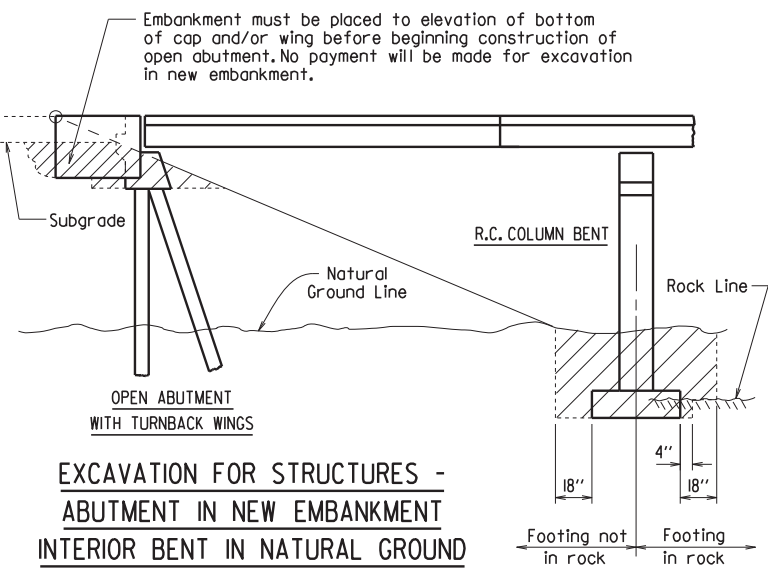
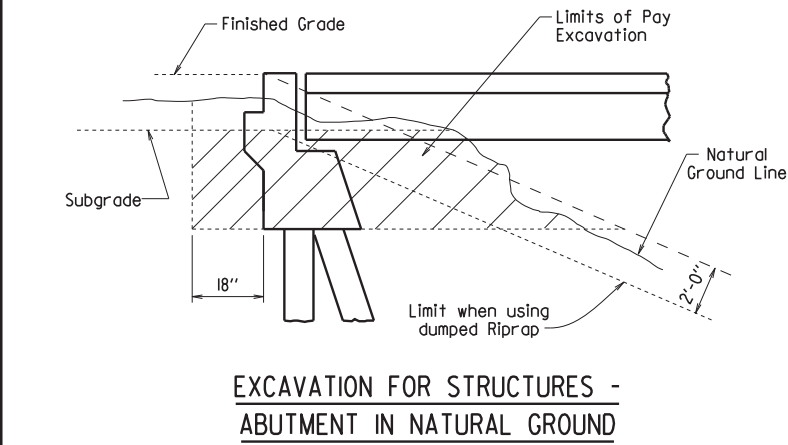
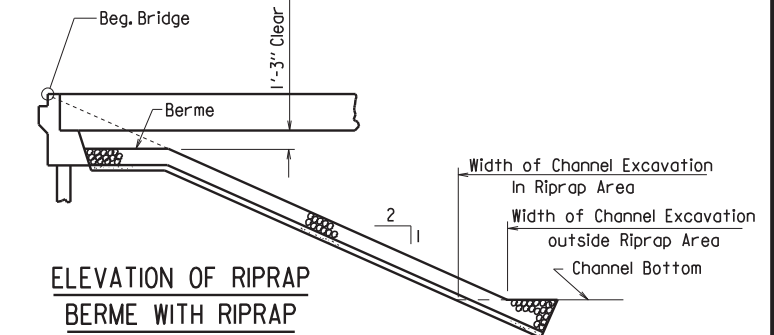
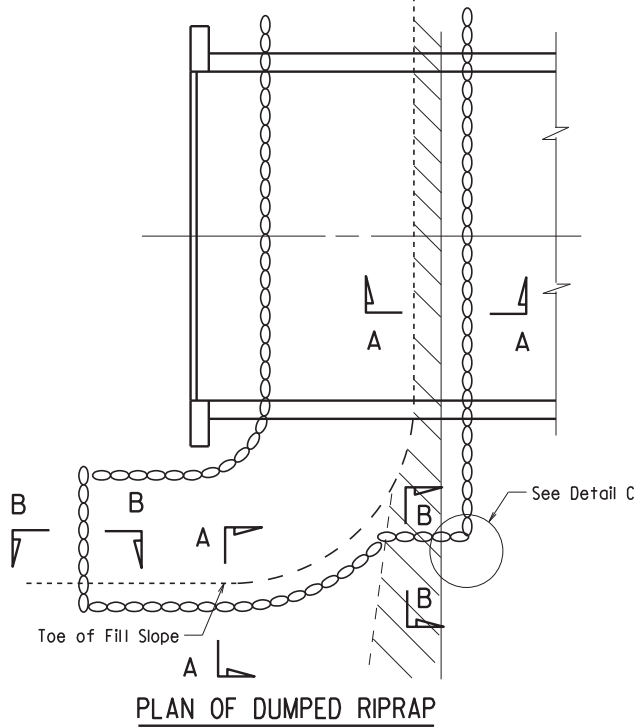
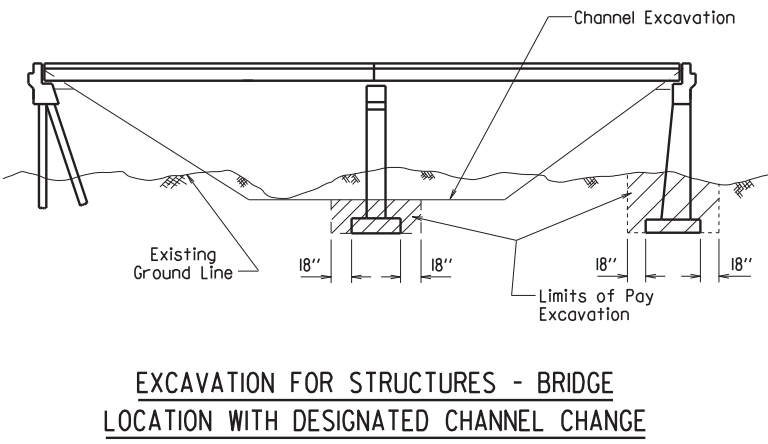
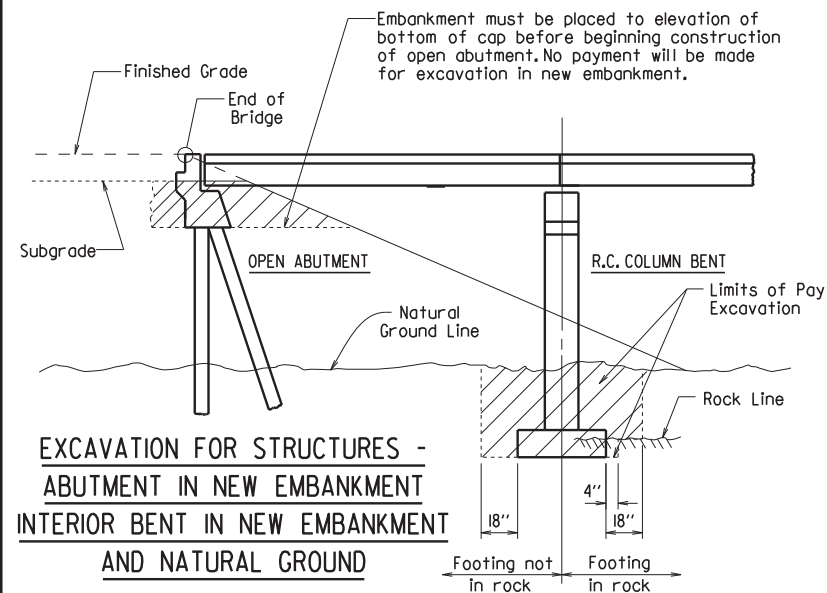
#### ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55000.dgn  
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE  
DESIGNED BY: STD. DATE: -

DRAWING NO. 55000

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.				
				1		RIPRAP & EXCAV. 5500I		



Note : Use this type of toe when rock is encountered which is in a stable condition.

Note : In lieu of an aggregate filter blanket, a synthetic fiber geotextile fabric complying with the requirements of Subsection 816.02(e) may be used.

Note : Details for computing excavation for structures are included for information as to how plan quantities were calculated and for use when adjusting quantities when changing footing elevation.

**DETAIL C**

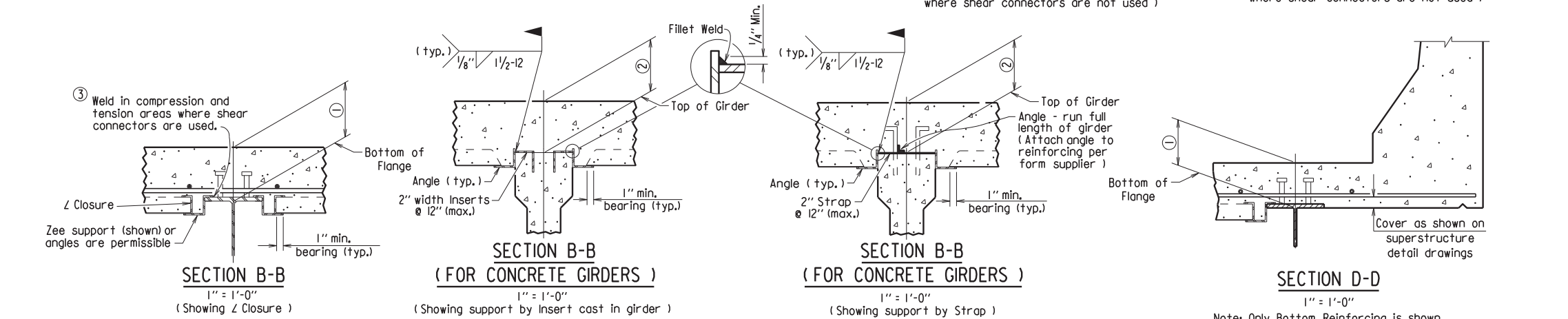
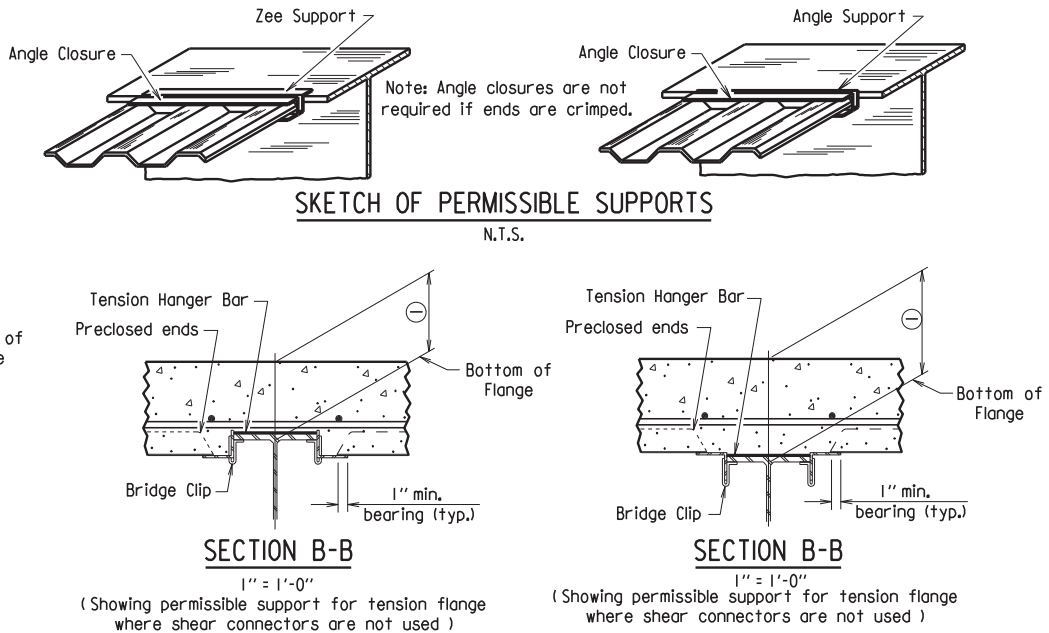
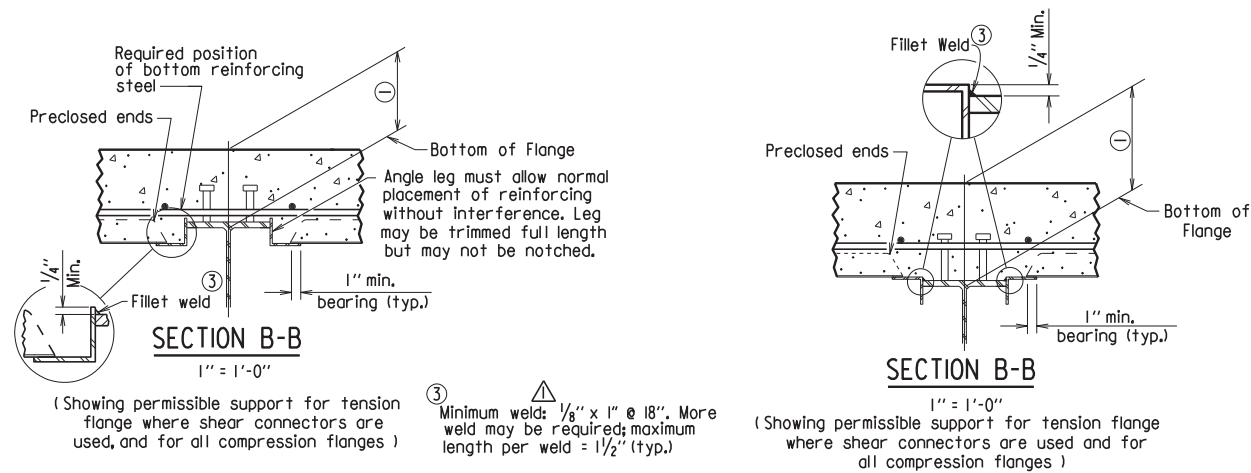
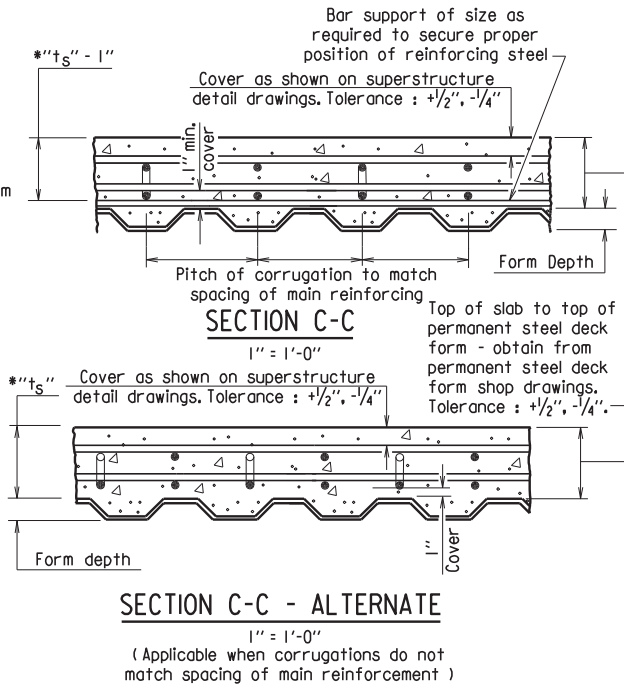
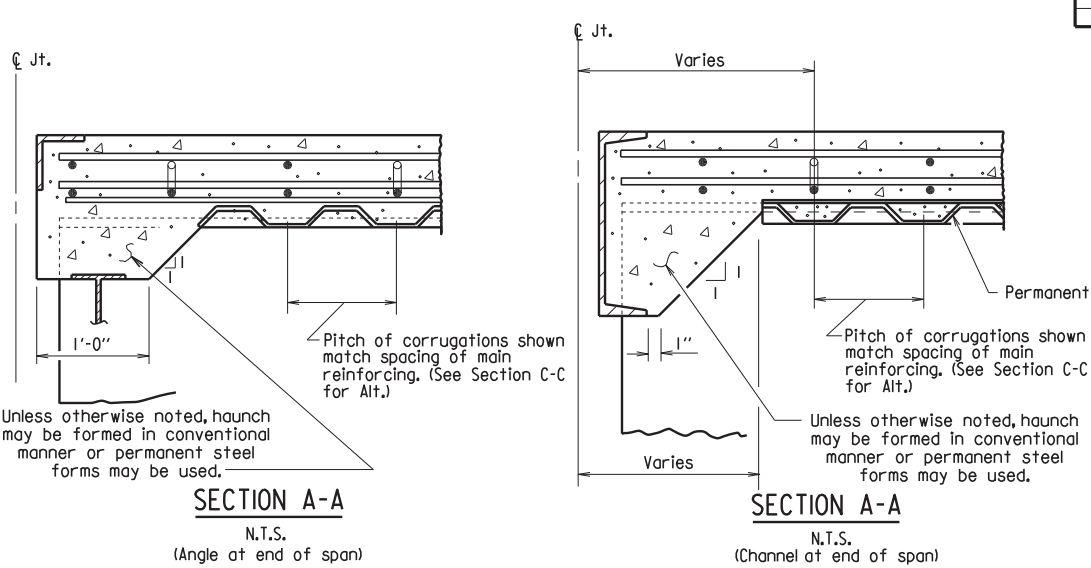
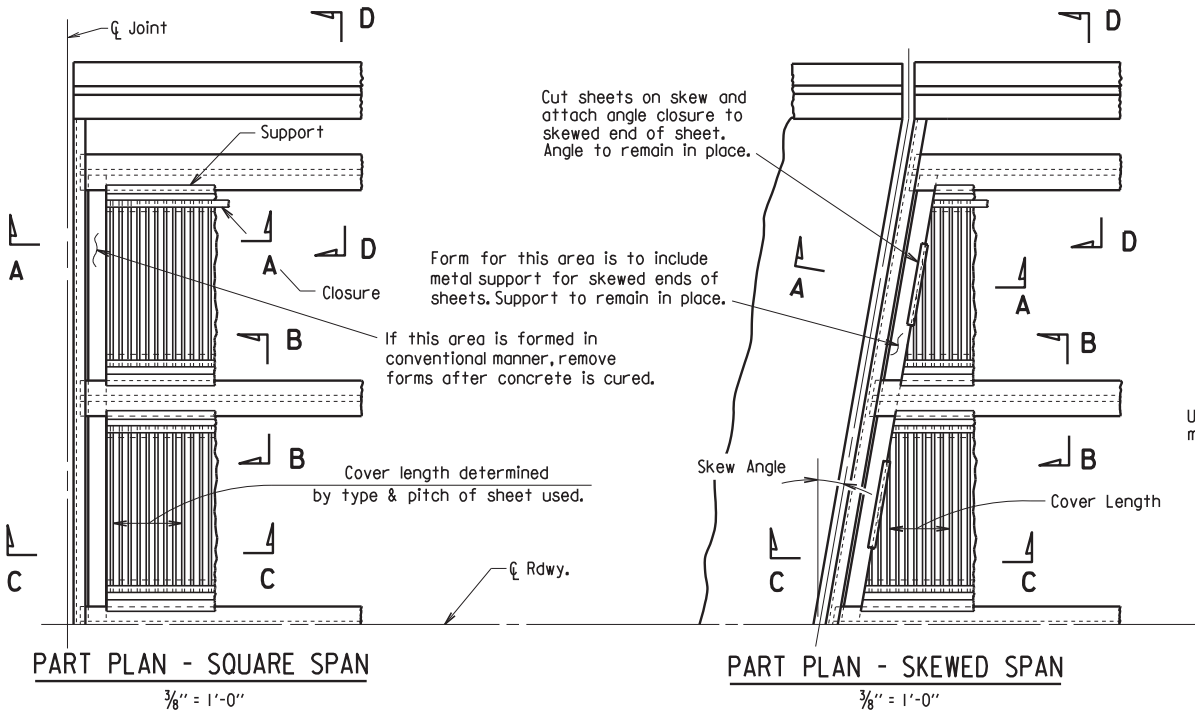
**STANDARD DETAILS FOR  
DUMPED RIPRAP AND FILTER BLANKET  
AND COMPUTING  
EXCAVATION FOR STRUCTURES  
ARKANSAS STATE HIGHWAY COMMISSION**

LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b5500I.dgn  
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE  
DESIGNED BY: STD. DATE:

DRAWING NO. 5500I

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
3/24/16				6	ARK.			
				JOB NO.	BRIDGE DECK FORMS 55005			



Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to Subsection 802.14(b). Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or L supports to the flange must be approved by the Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition), with applicable Supplemental Specifications and Special Provisions.

# STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55005.dgn  
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NONE  
DESIGNED BY: STD. DATE: —

DRAWING NO. 55005

Revised weld dimension by KWH, CK'd by BEF, 3/24/16.







DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
3/24/16				6	ARK.			
				JOB NO.				
STEEL SHELL PILES							55021	

GENERAL NOTES FOR PILE ENCASEMENTS:

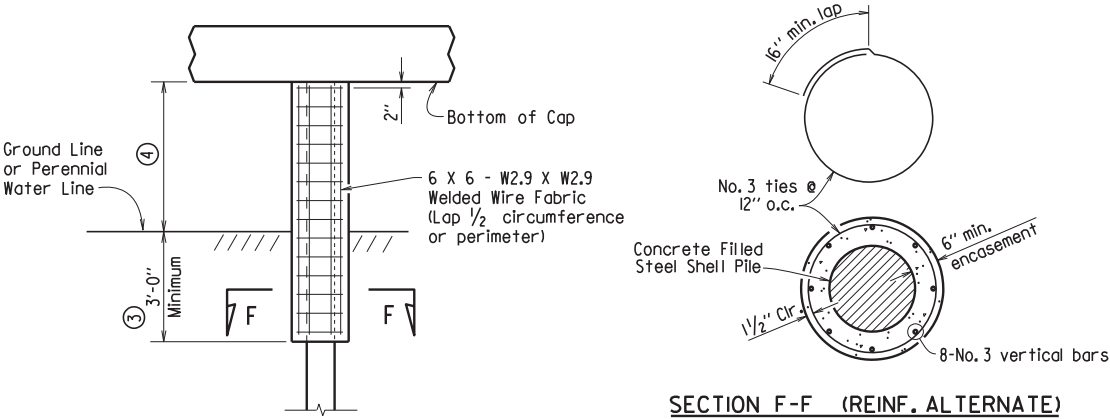
See Bridge Layout for additional notes, any pile encasement restrictions and required location of pile encasements.

Concrete shall be Class S with a minimum 28-day compressive strength, f'c = 3,500 psi. If concrete cannot be placed in the dry, Seal Concrete may be used from top to bottom of encasement.

Reinforcing steel shall be Grade 60 conforming to AASHTO M 31 or M 322, Type A.

Welded wire fabric shall conform to AASHTO M 55 or M 221.

Concrete, welded wire fabric or reinforcing steel, and galvanized pipe shall not be paid for directly, but shall be considered subsidiary to the item "Pile Encasement".



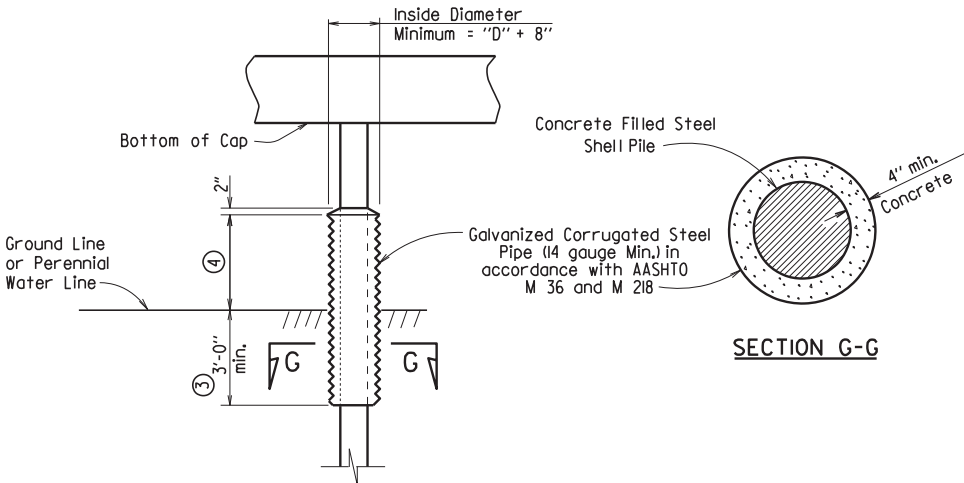
PILE ENCASEMENT DETAIL FOR STEEL SHELL PILES

(Shown with Encasement to Bottom of Cap)

Unless otherwise noted on Bridge Layout.

See Bridge Layout for height of pile encasement (3'-0" Minimum).

Pile encasement, when not extended to bottom of cap, shall have 2" concrete taper for water runoff as shown in the detail for partial height encasement.



ALTERNATE PILE ENCASEMENT DETAIL FOR STEEL SHELL PILES

(Shown with Partial Height Encasement)

This document was originally issued and sealed by Charles R. Ellis, PE No. 9235, on March 24, 2016. This copy is not a signed and sealed document.



BRIDGE ENGINEER

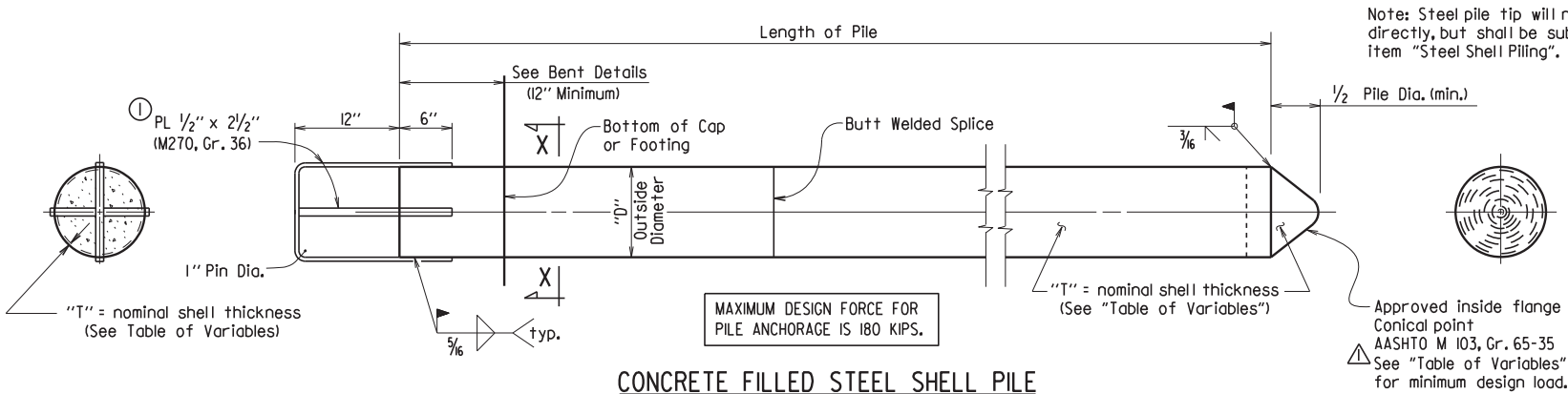
STANDARD DETAILS FOR CONCRETE FILLED STEEL SHELL PILES AND PILE ENCASEMENTS

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

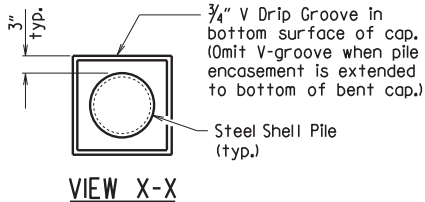
DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55021.dgn  
CHECKED BY: B.E.F. DATE: 2/27/2014 SCALE: NO SCALE  
DESIGNED BY: STD. DATE: —

DRAWING NO. 55021



CONCRETE FILLED STEEL SHELL PILE

- Pile anchorage shall be placed to minimize interference with anchor bolts and reinforcing in cap or footing.
- Welding shall comply with ANSI/AWS D1.4 Structural Welding Code-Reinforcing Steel and applicable portions of ANSI/AWS D1.5 Bridge Welding Code.



GENERAL NOTES FOR CONCRETE FILLED STEEL SHELL PILES:

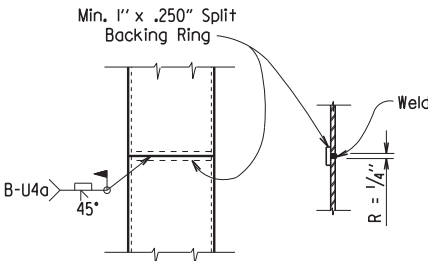
Steel shells shall conform ASTM A252, Grade 3 (Fy = 45,000 psi.)

Concrete used for filling of steel shell shall be Class S with a minimum 28-day compressive strength, f'c = 3,500 psi, and shall be poured in the dry.

Steel shell piling that extends above the ground and is not protected by pile encasement shall be painted in accordance with Subsection 805.02.

See Bridge Layout for size and estimated length of steel shell piles and for driving information.

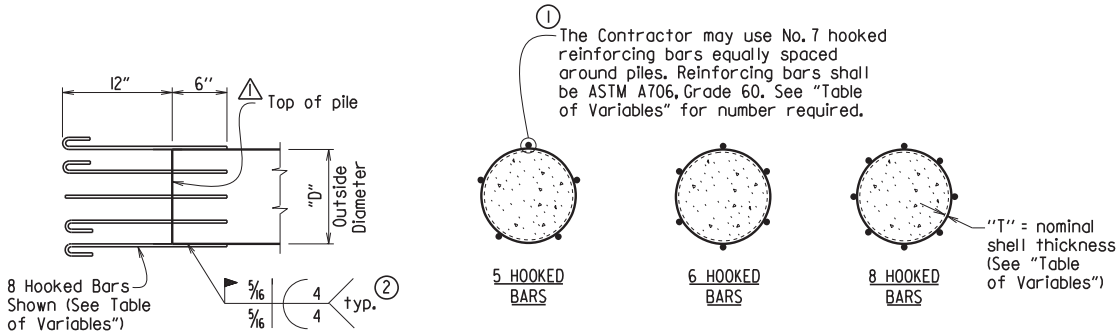
Concrete, structural steel, reinforcing steel (including welding), and painting shall not be paid for directly, but shall be considered subsidiary to the item "Steel Shell Piling".



TYPICAL SPLICE DETAILS

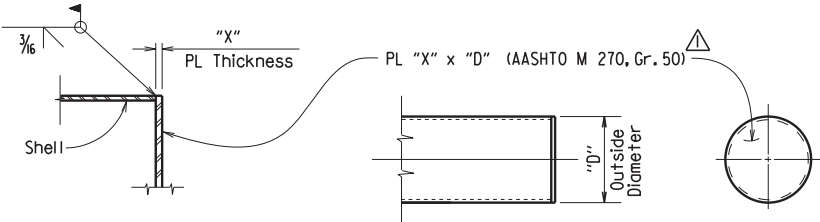
TABLE OF VARIABLES

OUTSIDE DIAMETER "D"	NOMINAL SHELL THICKNESS "T"	PLATE THICKNESS "X"	PLATE THICKNESS "Y"	NO. OF HOOKED BARS FOR ALTERNATE PILE ANCHORAGE	MINIMUM CONICAL TIP DESIGN LOAD (KIPS)
14"	0.50"	2 1/4"	1 1/2"	5	859
16"	0.50"	2 1/4"	1 1/2"	5	986
18"	0.50"	2 1/2"	1 1/2"	6	1,114
20"	0.50"	2 1/2"	1 3/4"	6	1,241
24"	0.50"	2 3/4"	1 3/4"	8	1,495



ALTERNATE PILE ANCHORAGE DETAIL

Note: Hooked bars shall be oriented to provide the required concrete clearances shown in the plans.

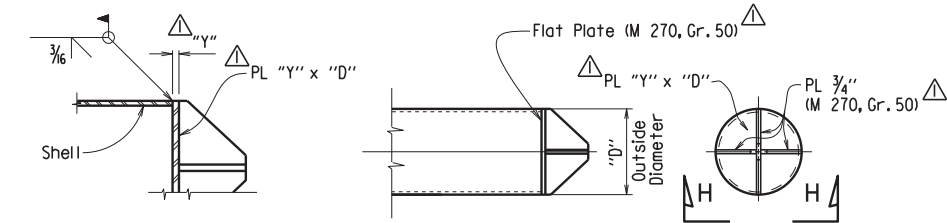


PART SECTION

ELEVATION

ALTERNATE FLAT TIP DETAIL

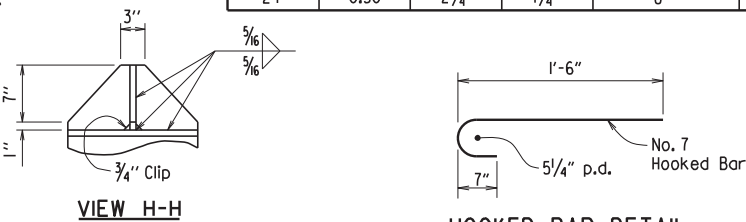
Note: The alternate flat tip detail shall not be used on steel shell piling to be driven through embankments constructed with internal geosynthetic reinforcement.



PART SECTION

ELEVATION

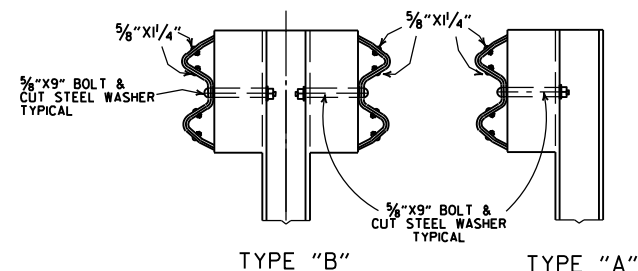
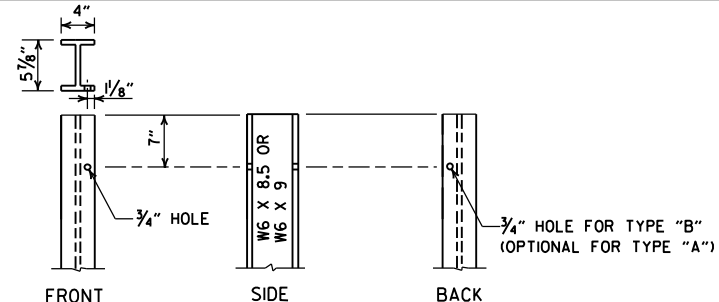
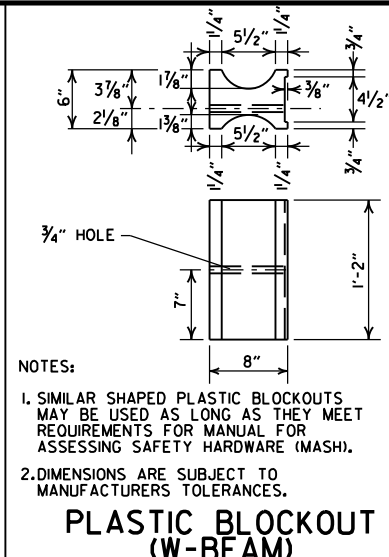
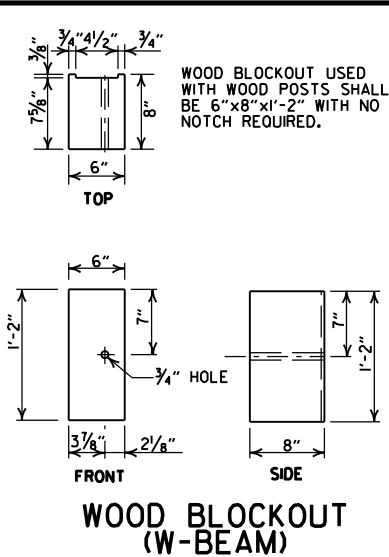
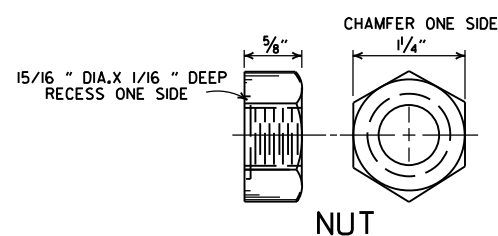
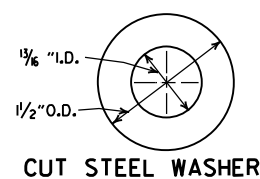
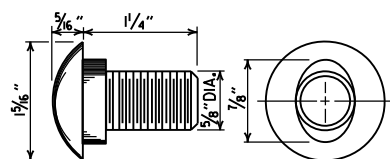
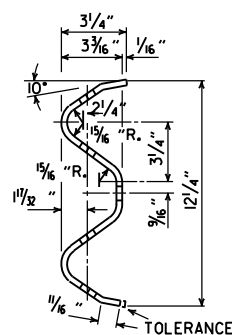
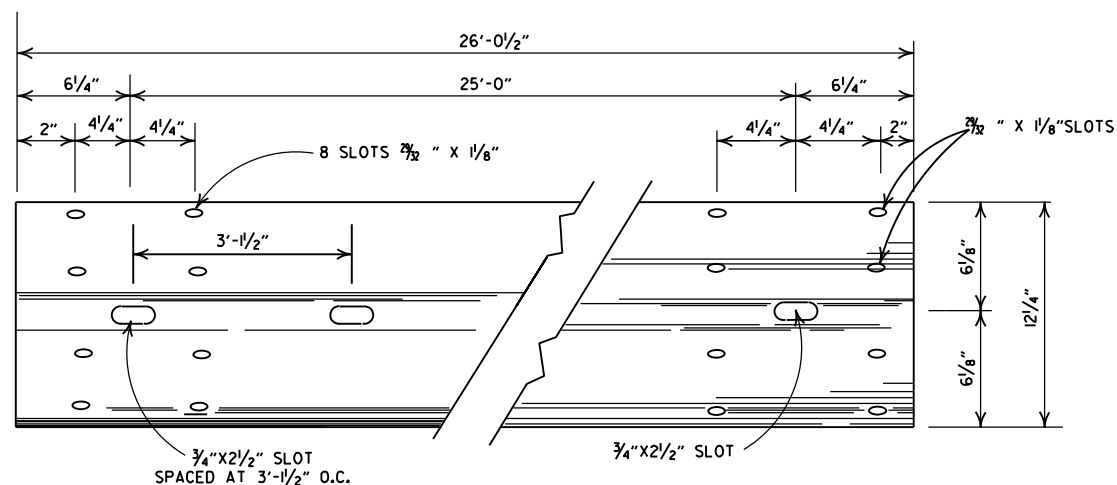
ALTERNATE VANED TIP DETAIL



VIEW H-H

HOOKED BAR DETAIL

Revised and added various details by KWy, Ck'd. by BEF, 3/24/16.



-GENERAL NOTES-

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN  $\frac{3}{4}$ " BEYOND IT.

WHERE W-BEAM GUARDRAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3" UNLESS OTHERWISE NOTED.

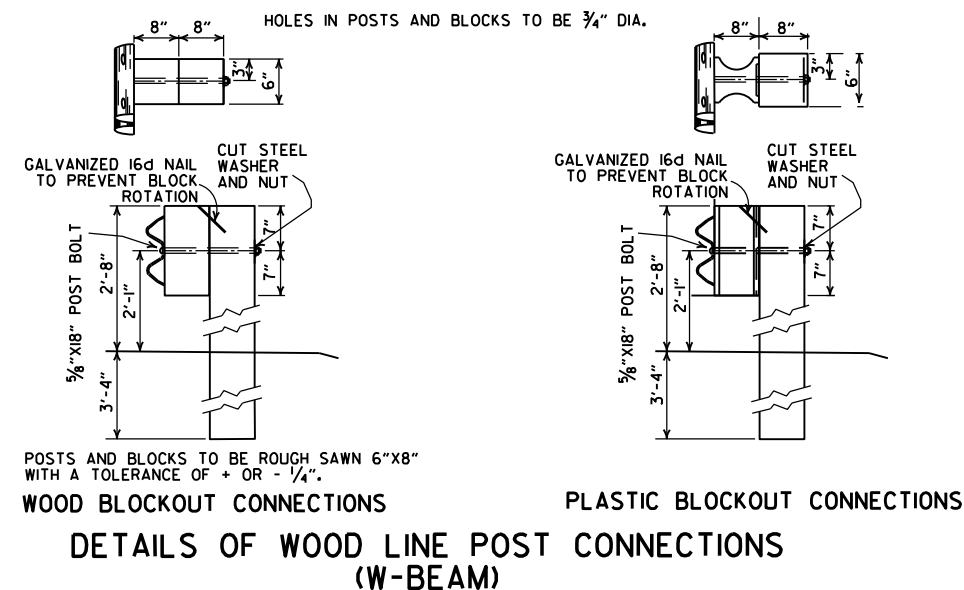
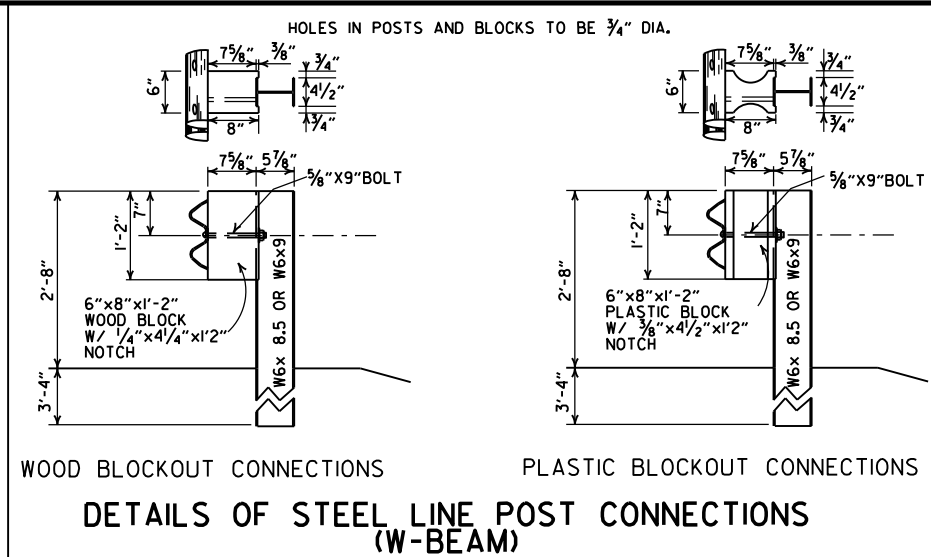
W-BEAM GUARDRAIL REPRESENTING INTERMEDIATE SECTIONS  
WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF  
POST TO CENTERLINE OF POST.

USE W-BEAM GUARDRAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.  
FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARDRAIL, W-BEAM GUARDRAIL  
COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.

ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO.1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO.1 350 f SOUTHERN PINE.

CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM GUARDRAIL OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARDRAIL.



11-07-19	RENUMBERED AND RENAMED	
11-16-17	REVISED GENERAL NOTES AND RAISED GUARDRAIL HEIGHT 3"	
07-14-10	RAISED HEIGHT OF GUARDRAIL 1"	
10-15-09	ADDED REFERENCE TO MASH	
04-10-03	REVISED GENERAL NOTES	
08-22-02	REVISED DIMENSION ON WOOD & PLASTIC BLOCKOUT CONNECTIONS & STEEL POST	
11-16-01	REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS	
03-30-00	REMOVED GUARDRAIL AT BRIDGE ENDS	
01-12-00	ADDED PLASTIC BLOCKOUT	
08-12-98	REV. BLOCKOUTS TO WOOD, DELETED CONC. POST & REV. GENERAL NOTE, DELETED DET. OF GUARDRAIL REPLACE, BEHIND CURB & DET. OF POST PLACE IN SOLID ROCK, & ADDED DETAILS OF STEEL LINE POST CONN. REMOVED BACK-UP PLATE, REVISED HOLES IN STEEL POLES	
04-03-97	REMOVED "LAP IN DIRECTION OF TRAFFIC" NOTE & PLACED ARROWS ON WASHERS	
10-18-96	REVISED WOOD POST NOTE	
06-02-94	ADDED ALT. STEEL POST SIZE	
08-05-93	REVISED STEEL POST SIZE	8-5-93
10-01-92	REDRAWN & REVISED	10-1-92
08-15-91	REVISED WASHER NOTE	8-15-91
08-02-90	REV. GEN. NOTE & DEPTH OF ANC. POST IN ROCK	8-2-90
07-15-88	REVISED SECTION 3 & GENERAL NOTES	
03-04-88	REV. ANCHOR POST, ELEV. NOTES & POST IN ROCK	780-3-4-88
10-30-87	REVISED WOOD LINE POST DETAIL	546-10-30-87
10-09-87	REDRAWN & REVISED	802-10-9-87
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION
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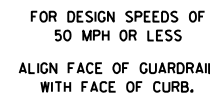
## GUARDRAIL DETAILS

STANDARD DRAWING GR-6



Diagram illustrating the connection of a wing wall to a box culvert. The wing wall is shown on the left, sloping upwards. The box culvert is shown on the right, with a vertical wall and a horizontal slab. The connection is shown with a vertical line representing the wall. Dimensions are given: 1'-6" MIN. for the distance from the wing wall face to the start of the vertical wall, 2'-0" MIN. for the distance from the vertical wall to the shoulder edge, and 2'-1" for the height of the vertical wall. Labels include 'TOP OF WINGWALL', 'PAV'T/SOIL LINE', and 'TOP SLAB OF R.C. BOX CULVERT'.

**SECTION A-A**

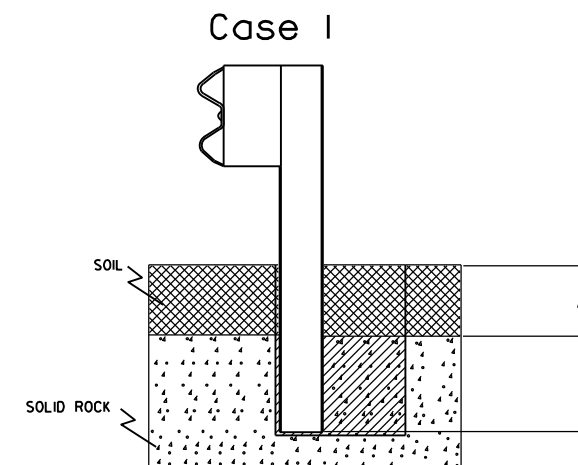


FOR DESIGN SPEEDS OF  
55 MPH OR MORE

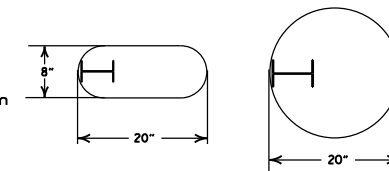
PLACE GUARDRAIL POSTS  
AGAINST BACK OF CURB

### DETAIL OF GUARDRAIL PLACEMENT BEHIND CURB (W-BEAM)

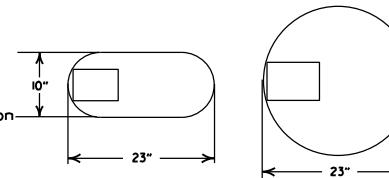
### DETAIL OF CONNECTION



Either hole configuration acceptable

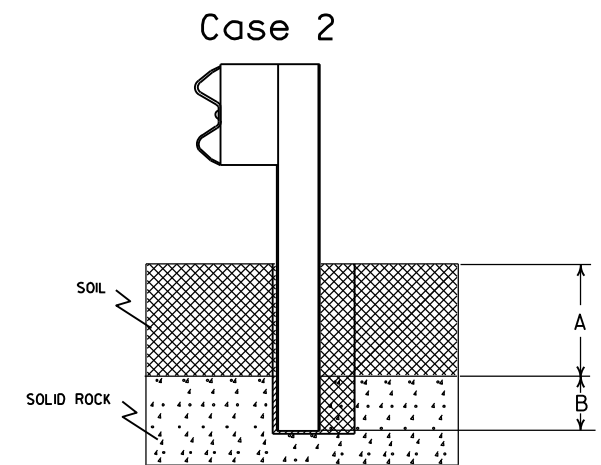


Either hole configuration acceptable

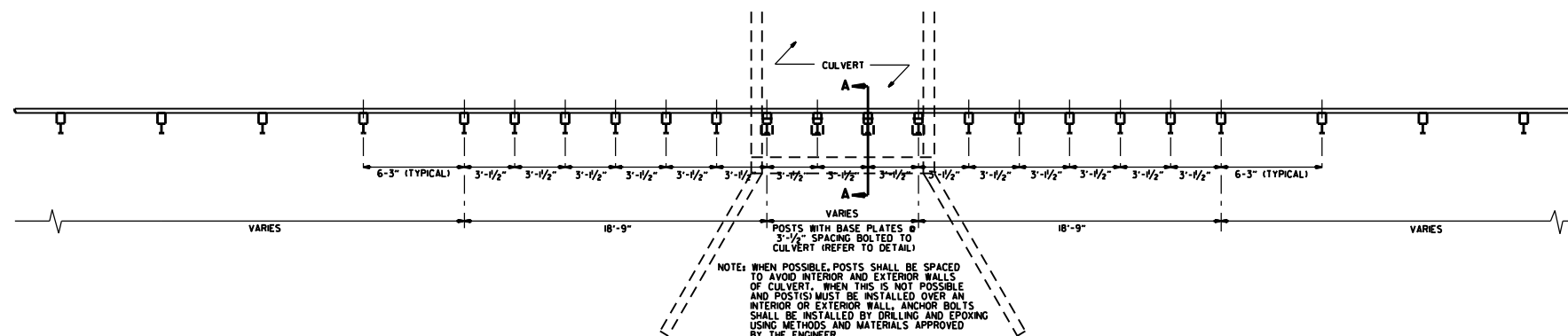


Zone B:  
Backfill hole in 6" lifts with material meeting the requirements of Section 802.02(c) - Alternate gradation, Compact to 95% maximum dry density per ASTM D-698.

### DETAIL OF POST PLACEMENT IN SOLID ROCK (W-BEAM)



Zone A & B:  
Backfill according to Section 617.03(a).



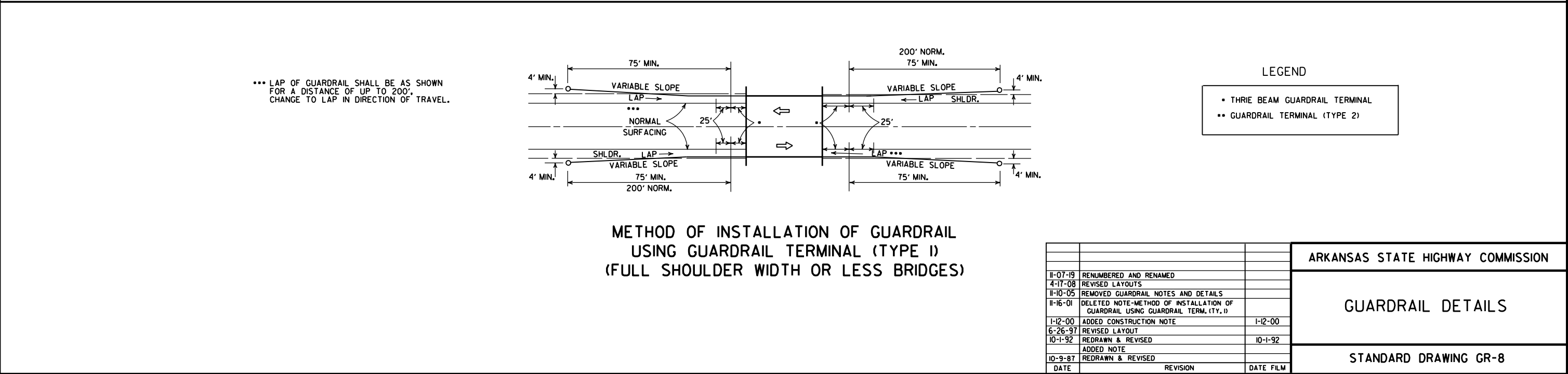
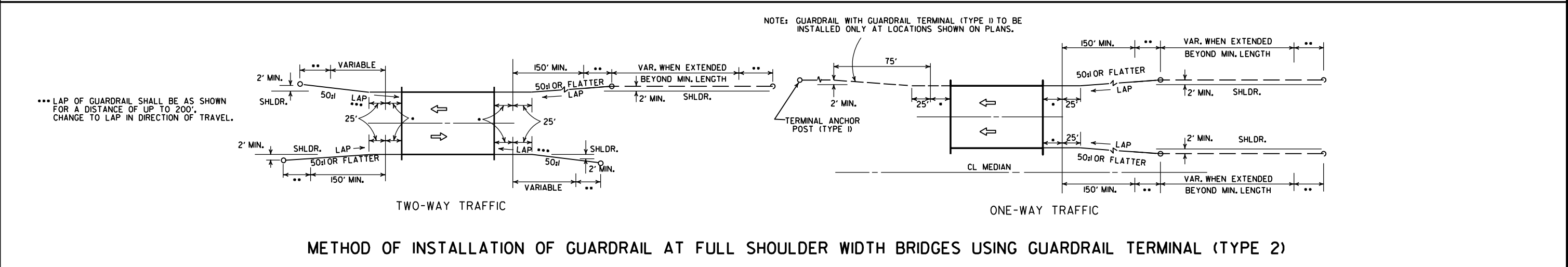
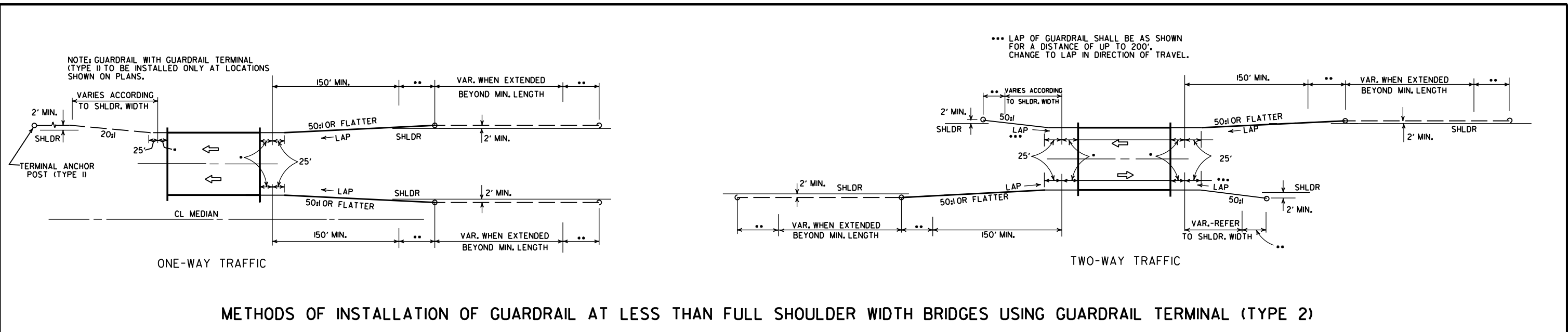
NOTE: THIS DETAIL IS TO BE USED ONLY WHEN THE COVER OVER THE CULVERT DOES NOT PERMIT FULL EMBEDMENT OF GUARDRAIL POSTS AS SHOWN ON STD. DWG. GR-6.

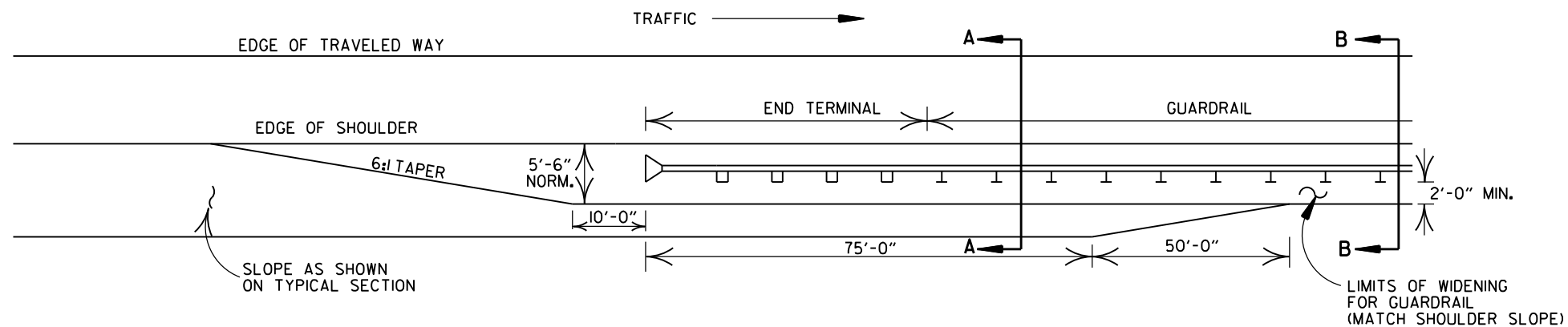
11-07-19	RENUMBERED, RENAMED, REVISED REFERENCE	
11-16-17	REVISED GUARDRAIL HEIGHT	
07-14-10	RAISED HEIGHT OF GUARDRAIL 1"	
04-12-07	REVISED DETAIL OF GUARDRAIL PLACEMENT BEHIND CURB	
11-10-05	ADDED GUARDRAIL PLACEMENT BEHIND CURB; REVISED DETAIL OF CONNECTION	
11-18-04	REVISED POST PLACEMENT IN ROCK & CULVERT CONNECTION DETAILS, ADDED DETAIL FOR GUARDRAIL PLACEMENT AT LOW-FILL CULVERTS	
03-30-00	REMOVED CONCRETE INSERT ANCHOR	
08-12-98	CHANGED STEEL SPACER BLOCK TO WOOD BLOCKOUT, ADDED DET. OF GUARDRAIL CONNECTION TO R.C. BOX CULV'T., DELETED DET. OF STEEL LINE POST CONN., ADDED DET. OF GUARDRAIL PLACE. BEHIND CURB & DET. OF POSTPLACE. IN SOLID ROCK	
04-03-96	PLACED ARROWS AT CUT STEEL WASHERS	4-3-96
10-18-96	REV. ASTM REF. TO AASHTO	
11-22-95	ADDED OPTIONAL HOLES	
06-02-94	REVISED ALTERN. POST SIZE	
08-05-93	REVISED STEEL POST SIZE	
10-01-92	REDRAWN & REVISED	10-1-92
08-02-90	DEL. WASHER ON ANCHOR ASSEMBLY	8-2-90
07-15-88	CONFORMED TO 1988 SPECS	
03-04-88	REVISED ANCHOR NOTE	
10-30-87	REVISED ANCHOR ASSEMBLY	712-10-30-8
10-30-87	REVISED PLACEMENT BEHIND CURB	547-10-30-6
10-09-87	REDRAWN & REVISED	803-10-9-8
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION
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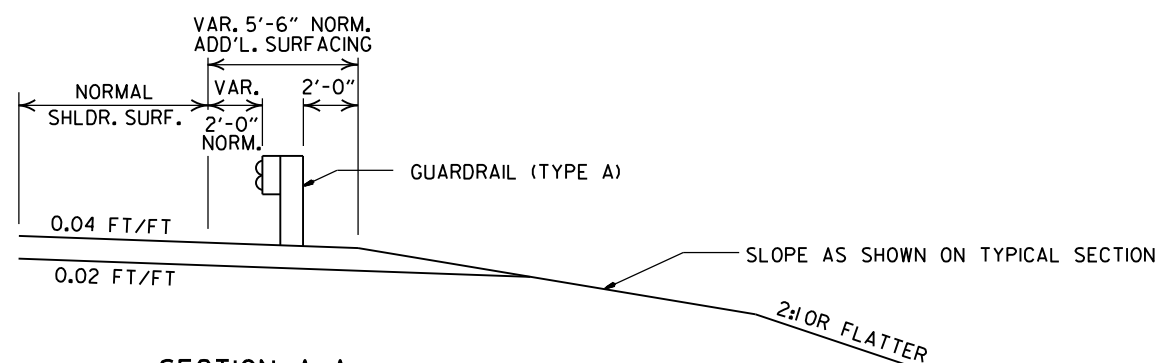
## GUARDRAIL DETAILS

STANDARD DRAWING GR-7

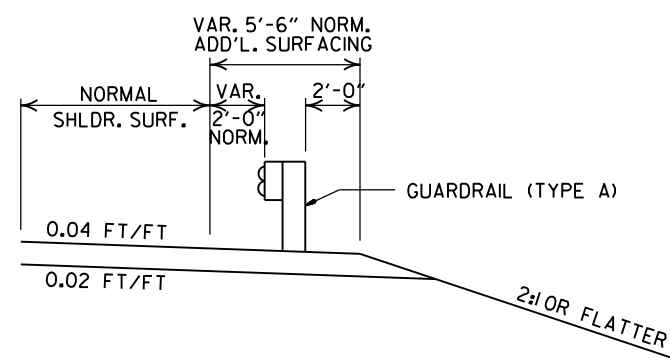




NOTE: NORMAL SECTION TO BE WIDENED APPROX. 5'-6" EACH SIDE TO SUPPORT GUARDRAIL.

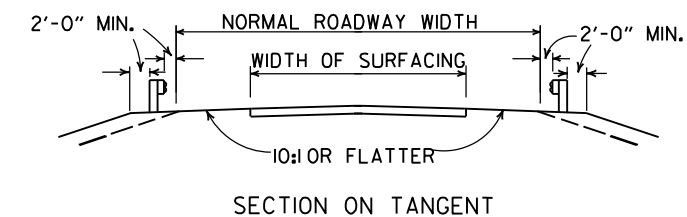


SECTION A-A

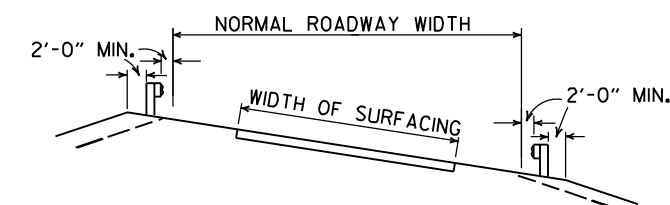


SECTION B-B

DETAILS OF WIDENING FOR GUARDRAIL

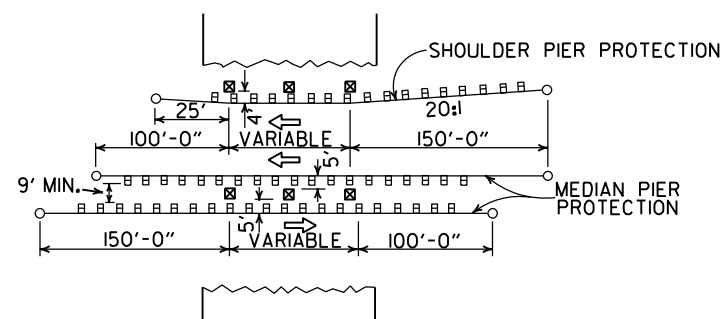


SECTION ON TANGENT



SECTION ON CURVE

DETAILS SHOWING POSITION OF GUARDRAIL ON HIGHWAY



METHOD OF INSTALLATION OF GUARDRAIL AT FIXED OBSTACLE

ARKANSAS STATE HIGHWAY COMMISSION		
GUARDRAIL DETAILS		
STANDARD DRAWING GR-9		
11-07-19	RENUMBERED AND RENAMED	
4-17-08	MINOR REVISION	
11-10-05	DRAWN	
DATE	REVISION	DATE FILM



## HOLE PUNCHING DETAIL FOR STEEL POST & WOOD OR PLASTIC BLOCKOUTS

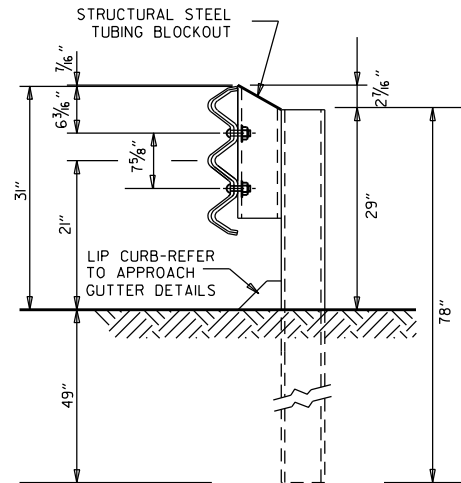
## CONNECTOR PLATE

CONNECTOR PLATE SHALL BE AASHTO M270, GR. 36 AND SHALL BE GALVANIZED AFTER FABRICATION. GALVANIZING SHALL CONFORM TO SUBSECTION 807.9 OF THE STANDARD SPECIFICATIONS. CONNECTOR PLATE TO BE BOLTED TO SPECIAL END SHOE USING  $\frac{1}{2}$ " DIA. HIGH STRENGTH BOLTS, WITH THE HEADS PLACED ON THE TRAFFIC FACE. WASHERS SHALL BE USED UNDER THE HEAD AND NUT. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AND SHALL CONFORM TO SUBSECTION 807.06.

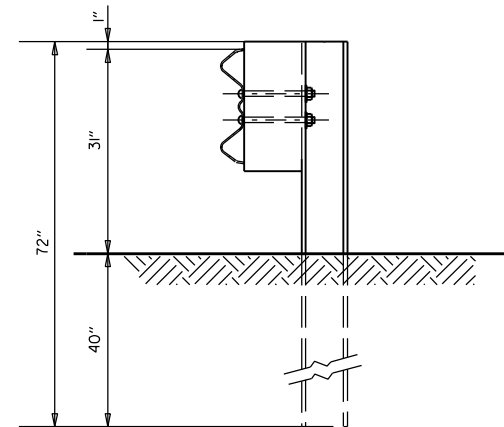


II-07-19	RENAMED AND REVISED REFERENCES		ARKANSAS STATE HIGHWAY COMMISSION
II-16-17	REVISED TRANSITION SECTION, GUARD RAIL HEIGHT, AND GENERAL NOTES; MOVED THREE BEAM GUARD RAIL CONNECTIONS AT BRIDGE ENDS TO STD. DRWG. GR-12		
07-14-10	RAISED HEIGHT OF W-BEAM 1"		
II-29-07	ADDED PLASTIC BLOCKOUTS		
II-10-05	ADDED NOTE FOR ATTACHING STEEL BLOCKOUT		
II-18-04	REVISED GENERAL NOTES		
10-9-03	REVISED GENERAL NOTES		
04-10-03	REVISED GENERAL NOTES		
08-22-02	REVISED NOTE (2)		
06-29-00	MOVED DIMENSION LINES		
05-18-00	ADDED NOTE		GUARDRAIL DETAILS
03-30-00	DRAWN & ISSUED		
DATE	REVISION	FILMED	STANDARD DRAWING GR-10

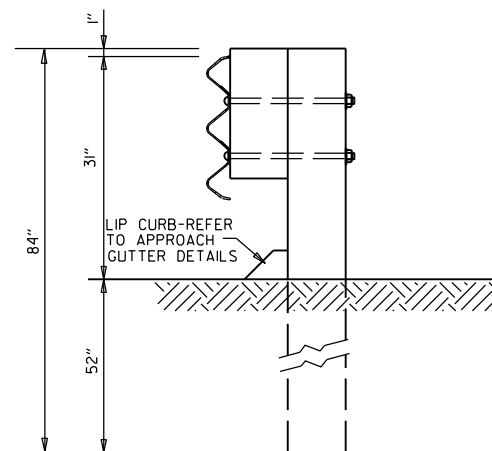




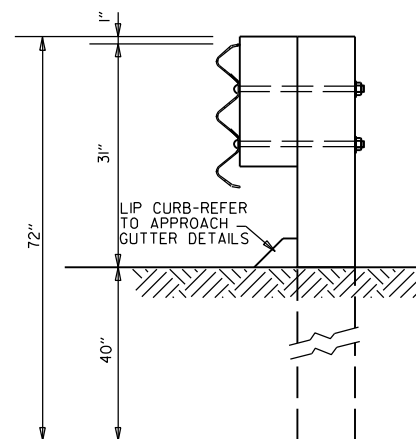
THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT  
AND STEEL POST  
POSTS 1-7



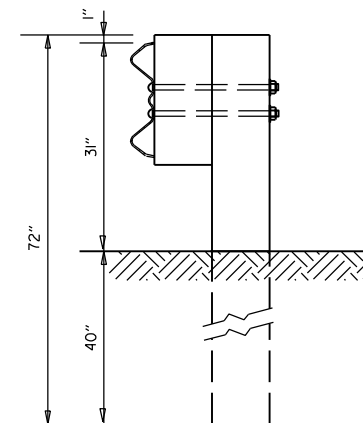
W-BEAM TO THRIE BEAM TRANSITION RAIL  
WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST  
POST 8



THRIE BEAM RAIL  
WITH WOOD OR PLASTIC  
BLOCKOUTS & WOOD POSTS  
POSTS 1-6



THRIE BEAM RAIL  
WITH WOOD OR PLASTIC  
BLOCKOUT & WOOD POST  
POST 7



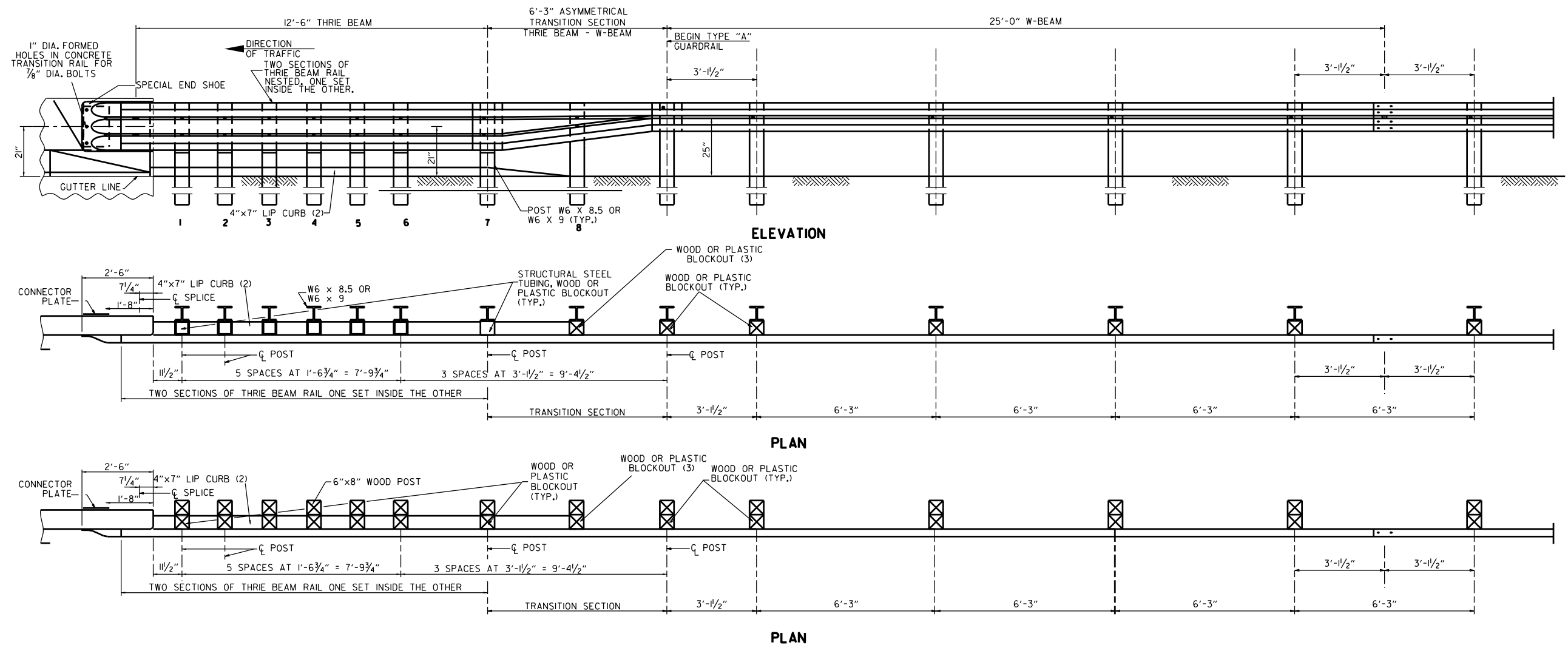
W-BEAM TO THRIE BEAM  
TRANSITION RAIL WITH WOOD OR  
PLASTIC BLOCKOUT & WOOD POST  
POST 8

GENERAL NOTES:

RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1 1350 f SOUTHERN PINE.

ARKANSAS STATE HIGHWAY COMMISSION		
GUARDRAIL DETAILS		
STANDARD DRAWING GR-II		
11-07-19	RENAMED	
11-16-17	REVISED GUARDRAIL HEIGHT, CHANGED STD. DWG. NUMBER FROM GR-10A TO GR-II	
07-14-10	REVISED POST 8 DIMENSIONS	
11-29-07	ADDED PLASTIC BLOCKOUTS	
08-22-02	REVISED LIP CURB NOTE	
03-30-00	DRAWN & ISSUED	
DATE	REVISION	FILMED



- (1) VERIFY BOLT SPACING FROM RAIL TRANSITION PRODUCER.  
(2) REFER TO APPROACH GUTTER DETAILS.  
(3) LENGTH OF BLOCKOUT ON POST 8 TO BE MODIFIED TO FIT RAIL WIDTH.

## THRIE BEAM GUARDRAIL CONNECTION AT BRIDGE ENDS

### GENERAL NOTES:

THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I.

RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.

ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-8 & GR-13.

REFER TO STD. DRWG. GR-11 FOR POST DETAILS.

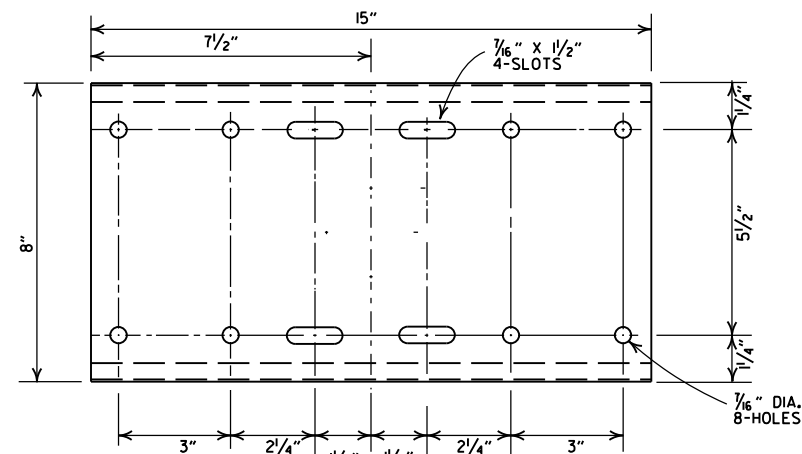
USE THRIE BEAM GUARDRAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.

THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W-BEAM POSTS FOR ENTIRE JOB.

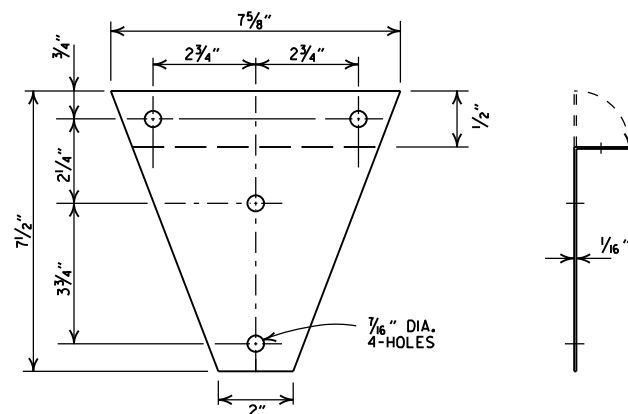
POSTS SHALL NOT BE PLACED AT SPLICE LOCATIONS ALONG W-BEAM RAILS.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1 350 f SOUTHERN PINE.

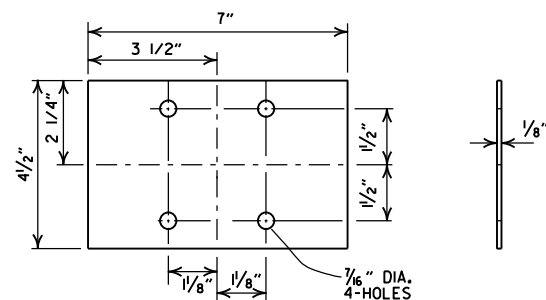
			ARKANSAS STATE HIGHWAY COMMISSION
			GUARDRAIL DETAILS
			STANDARD DRAWING GR-12
05-14-20	REVISED NOTES		
11-07-19	RENAMED & REVISED REFERENCES		
11-16-17	RE-DRAWN FROM STD. DRWG. GR-10 & ISSUED		
DATE	REVISION	FILMED	



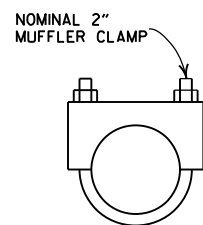
SHELF



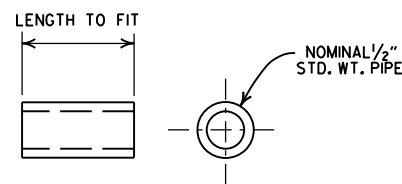
BRACKET



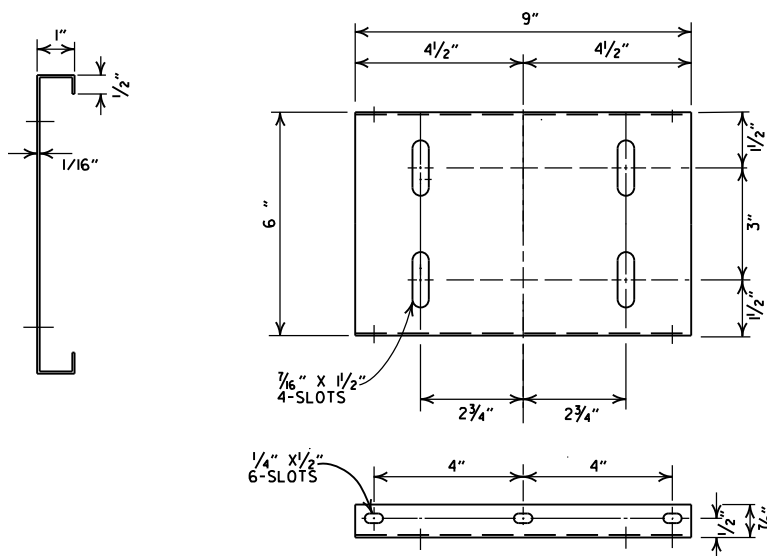
ANTI-TWIST PLATE



CLAMP



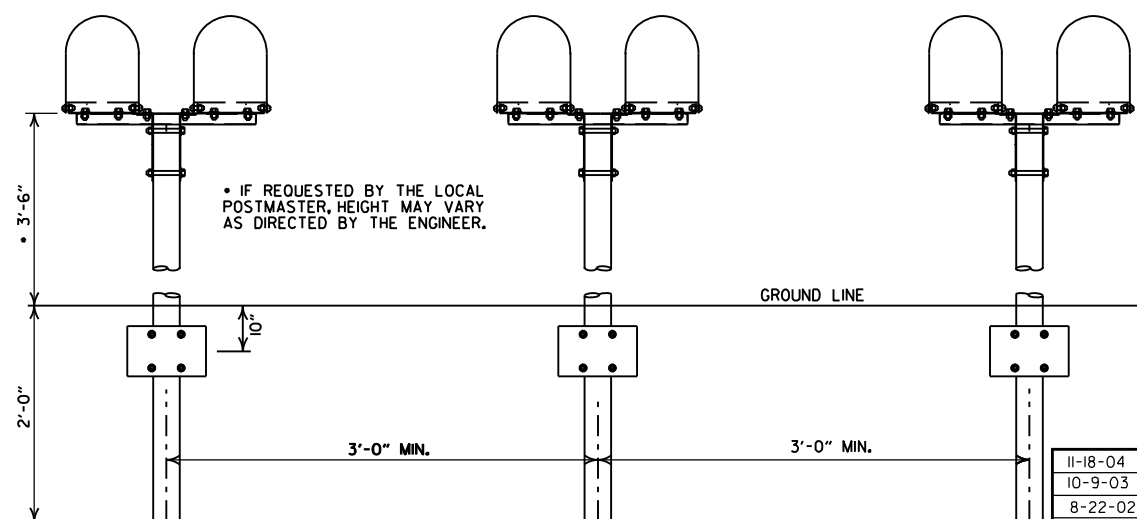
SPACER



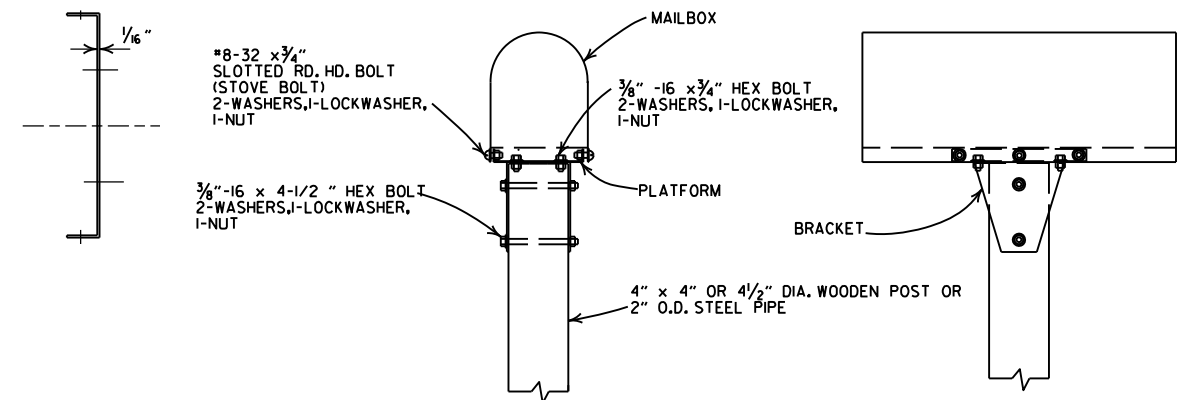
PLATFORM

#### GENERAL NOTES

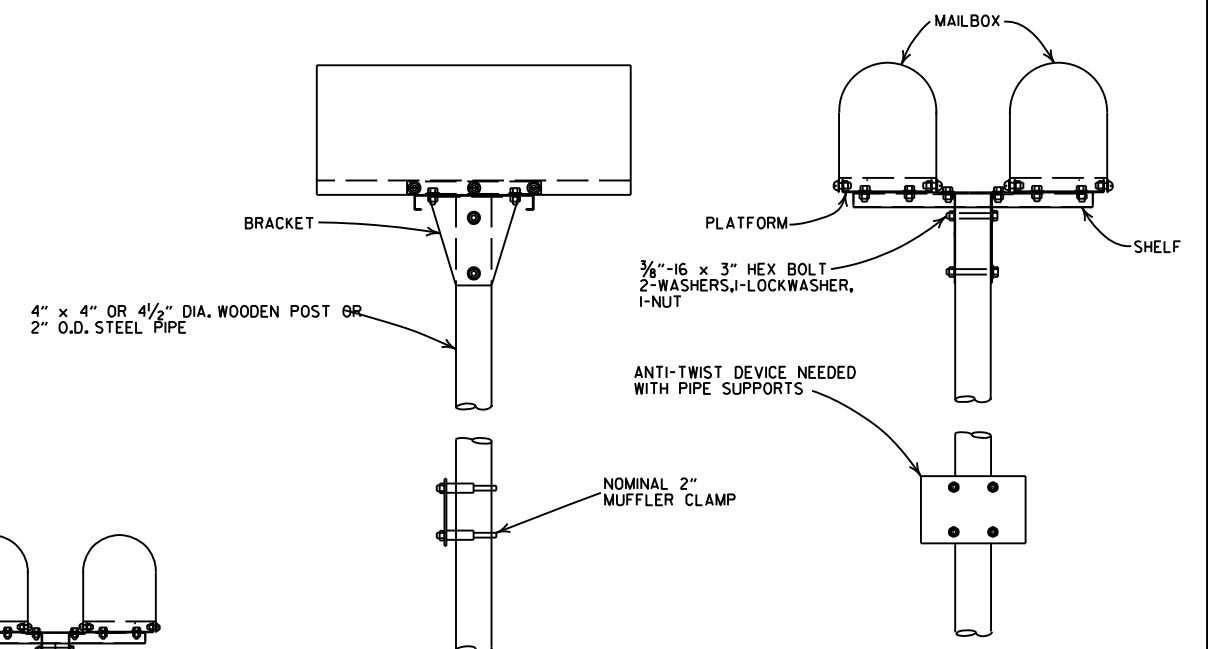
1. MAILBOX POSTS MAY BE WOOD OR METAL. WOOD POSTS SHALL BE PRESSURE TREATED FOR GROUND CONTACT IN ACCORDANCE WITH SECTION 637.02 OF THE STANDARD SPECIFICATIONS.
2. ANTI-TWIST PLATES SHALL BE USED ONLY ON METAL POSTS.
3. MAILBOX SHELF, BRACKET & PLATFORM SHALL BE GALVANIZED OR PAINTED STEEL, HOWEVER TREATED WOOD MAY BE USED WITH WOODEN POSTS. THE WOODEN SHELF, BRACKET & PLATFORM SHALL BE A MINIMUM OF 3/4" THICK AND SHALL BE ASSEMBLED WITH BOLTS OF THE APPROPRIATE LENGTH WITH SIX 8 X 3/4" FLATHEAD WOOD SCREWS USED TO ATTACH THE MAILBOX TO THE PLATFORM.
4. THE MAILBOX SHELF AND PLATFORM THAT IS SHOWN IS FOR STANDARD SIZE MAILBOXES. THE SHELF AND PLATFORM SIZE SHALL BE MODIFIED TO FIT MAILBOXES OF A DIFFERENT SIZE.
5. METAL PIPE FOR MAILBOX SUPPORT SHALL BE 2" OUTSIDE DIAMETER STEEL WITH A WALL THICKNESS OF 0.145" AND A WEIGHT OF 2.72 LBS PER FT. OUTSIDE DIAMETER AND WEIGHT SHALL HAVE A TOLERANCE OF +/- 5% ACCORDING TO AASHTO M 181.
6. MAILBOX SUPPORT SYSTEM DIFFERING FROM THOSE SHOWN MAY BE USED, PROVIDED THEY ARE ON THE ARDOT QUALIFIED PRODUCTS LIST FOR MAILBOX SUPPORTS.



SPACING FOR MULTIPLE POST INSTALLATION



SINGLE INSTALLATION



DOUBLE INSTALLATION

DATE	FILMED	REVISION
11-18-04		REVISED NOTES
10-9-03		REVISED NOTE 6
8-22-02		REVISED NOTE 6
10-18-96		CORRECTED AASHTO
10-1-92		CORRECTED SPELLING
9-26-91		NEW PHONE NUMBER
8-15-91		ADDED NOTE
11-30-89		ADJUSTED HEIGHT & ADDED NOTE
2-16-89		DELETED SLOTS FROM SHELF & PLTF
11-17-88	10-1-92	ADJUSTED DIMENSIONS OF STEEL POSTS
7-15-88	10-7-15-88	ISSUED

ARKANSAS STATE HIGHWAY COMMISSION

MAILBOX DETAILS

STANDARD DRAWING MB-1

REINFORCED CONCRETE  
ARCH PIPE DIMENSIONS

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	ARDOT NOMINAL	AASHTO M 206	ARDOT NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13½	14
21	26	26	15½	16
24	28½	29	18	18
30	36¼	36	22½	23
36	43¾	44	26¾	27
42	51½	51	31½	31
48	58½	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77½	77
108	138	138	87½	87
120	154	154	96¾	97
132	168¾	169	106½	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE  
HORIZONTAL ELLIPTICAL  
PIPE DIMENSIONS

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(f)(ii).

NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

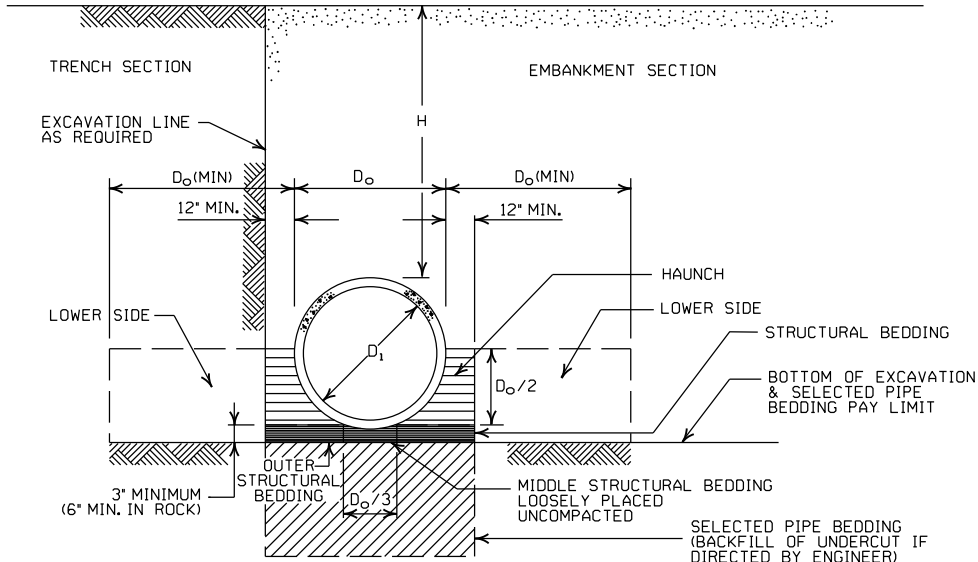
- LEGEND -

D<sub>i</sub> = NORMAL INSIDE DIAMETER OF PIPE  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
H = FILL COVER HEIGHT OVER PIPE (FEET)  
MIN. = MINIMUM  
= UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

\*SM-3 WILL NOT BE ALLOWED.

\*\* MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS  
OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606, CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M10, R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H"  
OVER CIRCULAR R.C. PIPE CULVERTS

	CLASS OF PIPE			
	CLASS III		CLASS IV	CLASS V
INSTALLATION TYPE	TYPE 1 OR 2	TYPE 3	ALL	ALL
PIPE ID (IN.)	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MINIMUM HEIGHT OF FILL "H"  
OVER R.C. ARCH & HORIZONTAL  
ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF  
FILL "H" OVER CIRCULAR  
R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
	FEET		
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MAXIMUM HEIGHT OF FILL "H"  
OVER R.C. ARCH & HORIZONTAL  
ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT  
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1



CORRUGATED STEEL PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND “H” (FEET)	MAX. FILL HEIGHT “H” ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 <sup>3</sup> / <sub>8</sub> INCH BY 1 <sup>1</sup> / <sub>2</sub> INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

CORRUGATED ALUMINUM PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)					
		METAL THICKNESS IN INCHES					
		0.060	0.075	0.105	0.135	0.164	
		2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM					
12	1	45	45				
18	2	30	30				
24	2	22	22	52			
30	2		18	31	41		34
36	2.5		15	26	27		28
42	2			43	43		44
48	2			40	41		43
54	2			35	37		38
60	2				33		34
66	2						31
72	2						29

CORRUGATED METAL PIPE ARCHES

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				
			MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)	MAX. HEIGHT OF FILL, "H" (FT.)		
				INSTALLATION	INSTALLATION		
					TYPE 1	TYPE 1	
			2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM				
15	17x13	3	0.064	2	15		
18	21x15	3	0.064	2	15		
21	24x18	3	0.064	2,25	15		
24	28x20	3	0.064	2.5	15		
30	35x24	3	0.079	3	12		
36	42x29	3 1/2	0.079	3	12		
42	49x33	4	0.079	3	12		
48	57x38	5	0.109	3	13		
54	64x43	6	0.109	3	14		
60	71x47	7	0.138	3	15		
66	77x52	8	0.168	3	15		
72	83x57	9	0.168	3	15		
			② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM				
			INSTALLATION		INSTALLATION		
			TYPE 2	TYPE 1	TYPE 2	TYPE 1	
36	40x31	5	0.079	3	2	12	15
42	46x36	6	0.079	3	2	13	15
48	53x41	7	0.079	3	2	13	15
54	60x46	8	0.079	3	2	13	15
60	66x51	9	0.079	3	2	13	15
66	73x55	12	0.079	3	2	15	15
72	81x59	14	0.079	3	2	15	15
78	87x63	14	0.079	3	2	15	15
84	95x67	16	0.109	3	2	15	15
90	103x71	16	0.109	3	2	15	15
96	112x75	18	0.109	3	2	15	15
102	117x79	18	0.109	3	2	15	15
108	128x83	18	0.138	3	2	15	15

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

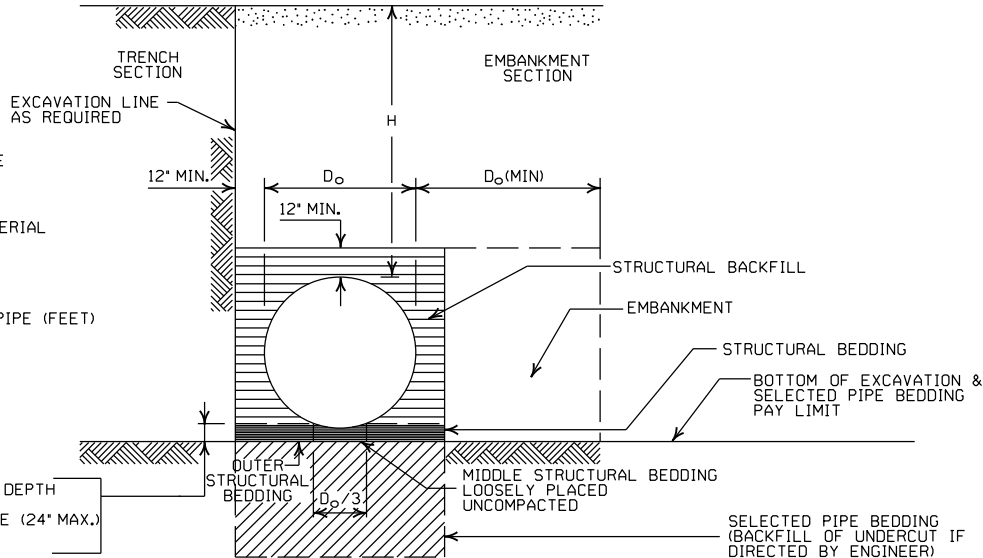
EQUIVALENT METAL THICKNESSES AND GAUGES

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL		ALUMINUM	
ZINC COATED	UNCOATED		
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

- LEGEND -

- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM  
===== = STRUCTURAL BACKFILL MATERIAL  
===== = UNDISTURBED SOIL  
EQUIV. DIA. = EQUIVALENT DIAMETER  
H = FILL COVER HEIGHT OVER PIPE (FEET)

IN SOIL-MIN. EQUALS TWICE CORRUGATION DEPTH  
IN ROCK-MIN. EQUALS GREATER OF:  
1/2' PER FOOT OF FILL OVER PIPE (24' MAX.)  
TWICE CORRUGATION DEPTH



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/8" X 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" X 1" OR 5" X 1" CORRUGATION.

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 2/3" X 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" X 1" OR 5" X 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

2-27-14	REVISED GENERAL NOTE 1	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

METAL PIPE CULVERT  
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCM-1



INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.  
SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/4 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.  
STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MULTIPLE INSTALLATION OF  
HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

MINIMUM TRENCH WIDTH  
BASED ON FILL HEIGHT "H"

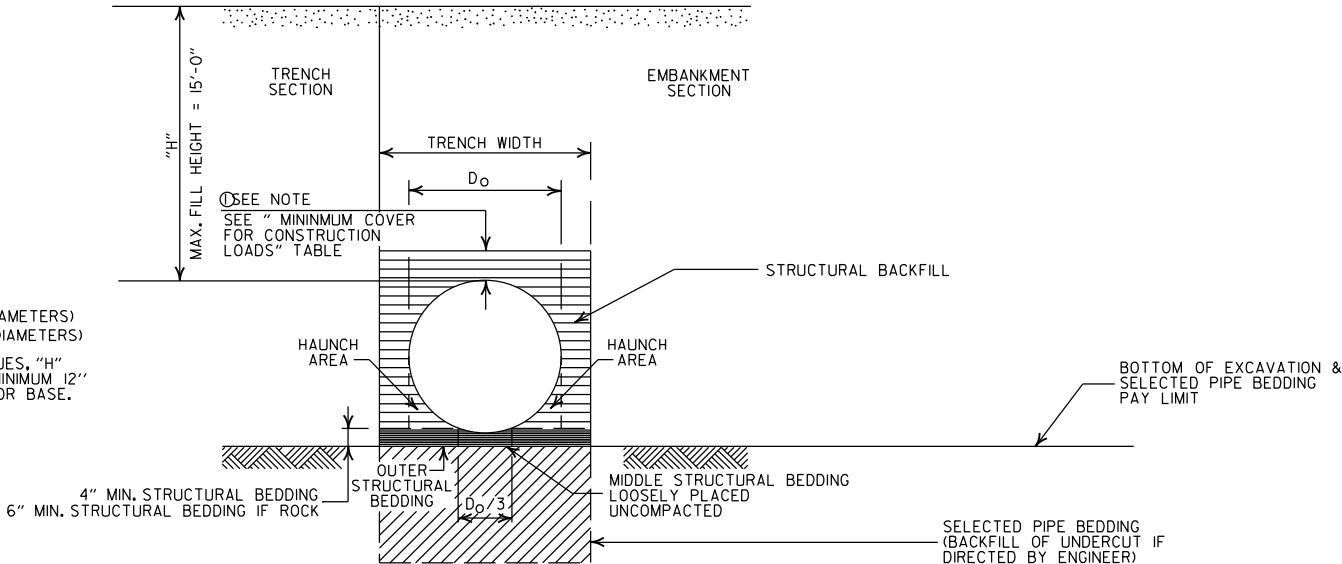
PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" ≥ 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

- ①NOTE:  
18" MIN. (18" - 30" DIAMETERS)  
24" MIN. (36" - 48" DIAMETERS)  
  
MINIMUM COVER VALUES, "H"  
SHALL INCLUDE A MINIMUM 12"  
OF PAVEMENT AND/OR BASE.

MINIMUM COVER FOR  
CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

- ②MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

- H = FILL HEIGHT (FT.)  
D\_o = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM
- ===== = STRUCTURAL BACKFILL MATERIAL  
===== = UNDISTURBED SOIL

GENERAL NOTES

1. PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION
PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)
STANDARD DRAWING PCP-1



INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.  
SM3 WILL NOT BE ALLOWED.

- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/4 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MINIMUM TRENCH WIDTH  
BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

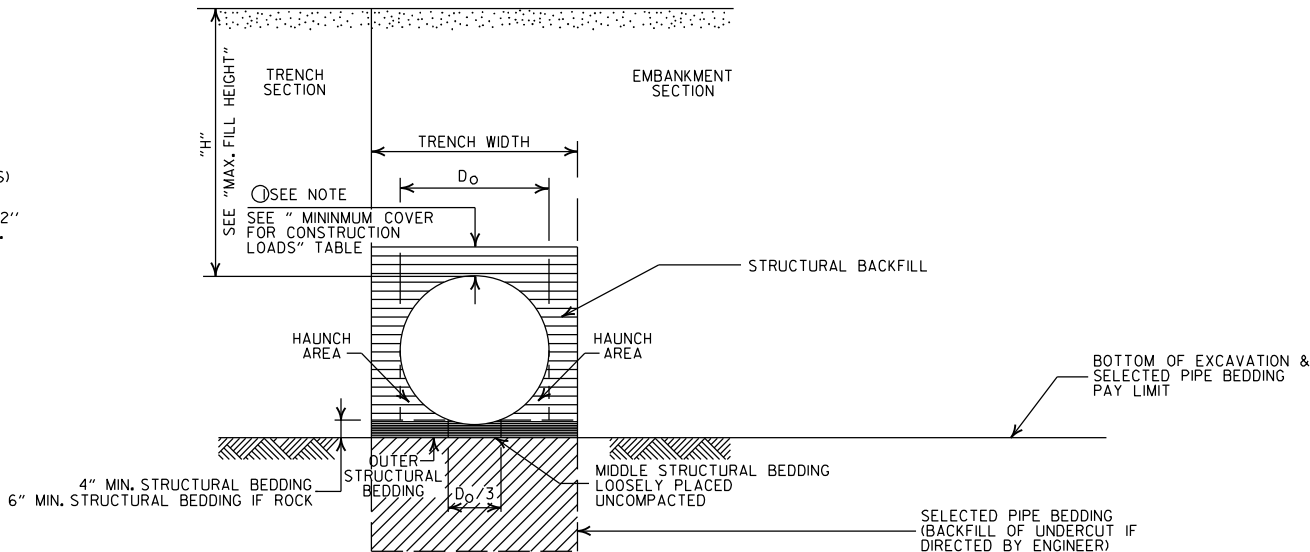
MULTIPLE INSTALLATION OF  
PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

MAXIMUM FILL HEIGHT  
BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

- ① NOTE:  
12" MIN. (18" - 36" DIAMETERS)  
MINIMUM COVER VALUE, "H"  
SHALL INCLUDE A MINIMUM 12"  
OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

===== = STRUCTURAL BACKFILL MATERIAL  
===== = UNDISTURBED SOIL

GENERAL NOTES

1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED	
11-17-10	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION
PLASTIC PIPE CULVERT (PVC F949)
STANDARD DRAWING PCP-2



INSTALLATION TYPE	** MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	*SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4) OR TYPE 1 INSTALLATION MATERIAL

\* SM3 WILL NOT BE ALLOWED.

\*\* STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/4 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF POLYPROPYLENE PIPE.

### MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"
60"	10'-0"	15'-0"

① NOTE:  
12" MIN. (18" - 42" DIAMETERS)  
24" MIN. (60" DIAMETER)  
  
MINIMUM COVER VALUES, "H"  
SHALL INCLUDE A MINIMUM 12"  
OF PAVEMENT AND/OR BASE.

### MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-150.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

### MULTIPLE INSTALLATION OF POLYPROPYLENE PIPES

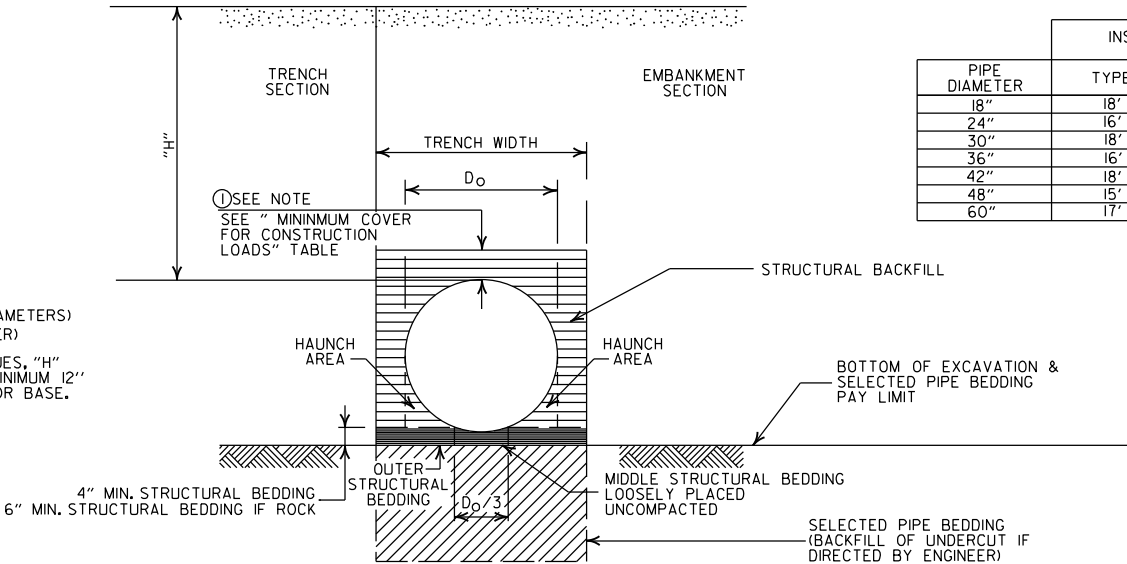
PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"
60"	5'-0"

### GENERAL NOTES

- PIPE SHALL CONFORM TO AASHTO M330, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, SIXTH EDITION (2012) WITH 2013 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- POLYPROPYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR POLYPROPYLENE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN SECTION 26.4.2.4 AND 30.4.2 OF THE AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS 3RD EDITION (2010) WITH 2012 INTERIMS. JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

### MAXIMUM HEIGHT OF FILL "H"

PIPE DIAMETER	INSTALLATION TYPE	
	TYPE 1	TYPE 2
18"	18'	14'
24"	16'	12'
30"	18'	14'
36"	16'	12'
42"	18'	13'
48"	15'	11'
60"	17'	12'



### EMBANKMENT AND TRENCH INSTALLATIONS

- STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

### CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

### - LEGEND -

H = FILL HEIGHT (FT.)  
 $D_o$  = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

===== = STRUCTURAL BACKFILL MATERIAL  
||||||| = UNDISTURBED SOIL

02-27-20	REVISED	
11-07-19	ISSUED	
DATE	REVISION	DATE FILMED

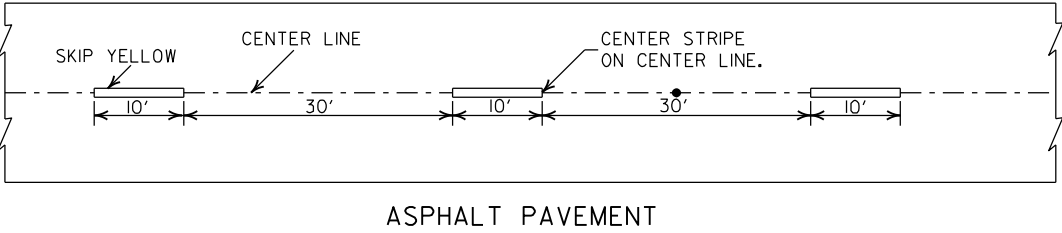
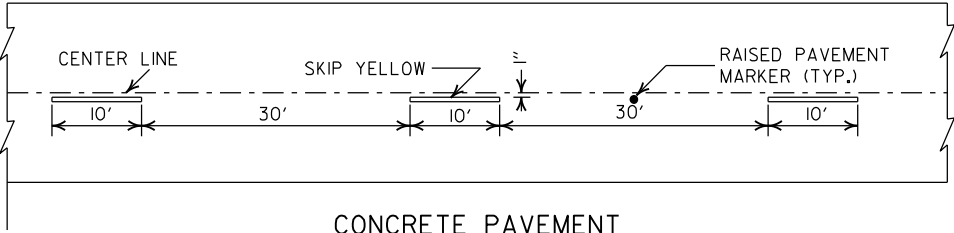
ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT  
(POLYPROPYLENE)

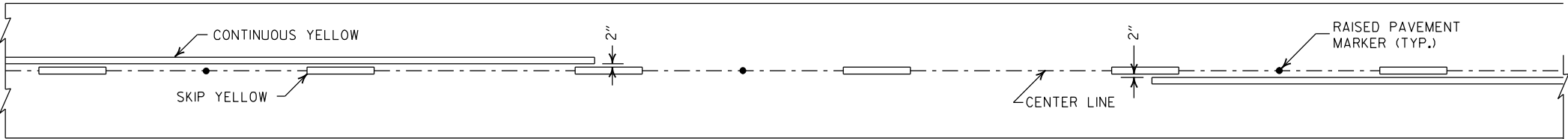
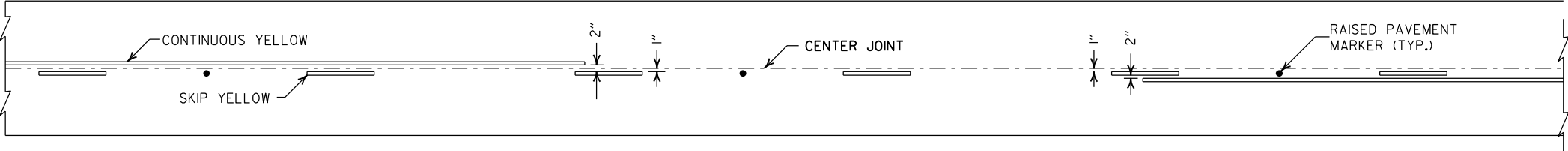
STANDARD DRAWING PCP-3



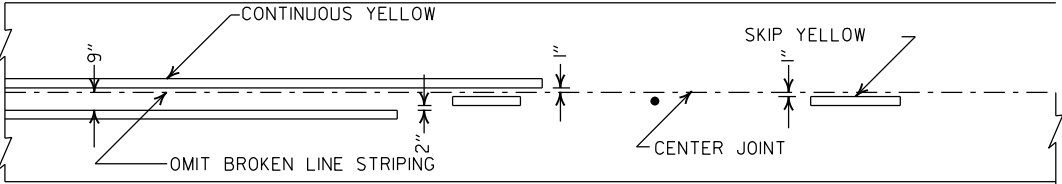
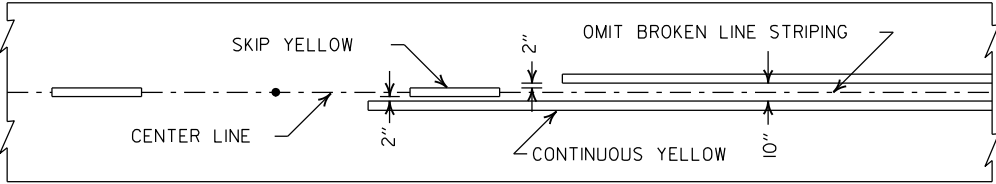
- NOTES:
1. REFER TO THE STRIPING DETAILS FOR PAVEMENT MARKING LINE WIDTHS.
  2. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
  3. RAISED PAVEMENT MARKERS SHALL BE PLACED ON AN 80 FEET SPACING UNLESS OTHERWISE SHOWN IN THE PLANS.



**BROKEN LINE STRIPING**



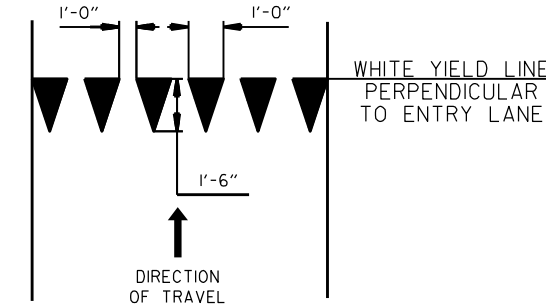
**SOLID LINE STRIPING ON ASPHALT PAVEMENT**



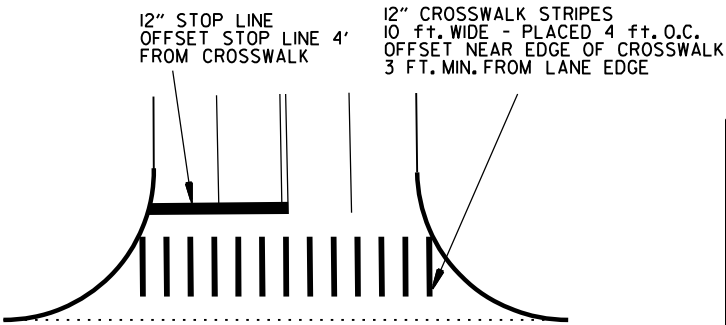
ASPHALT PAVEMENT

CONCRETE PAVEMENT

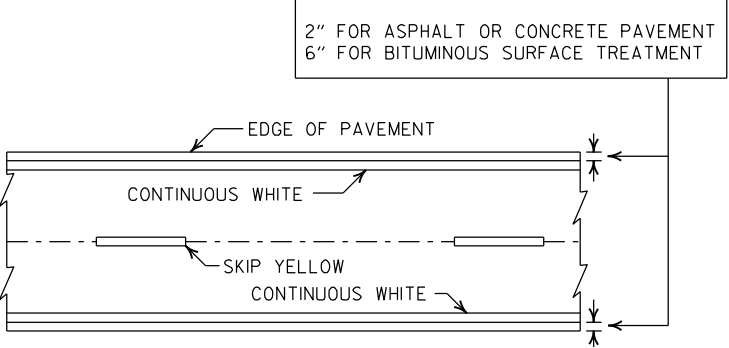
**STRIPING AT ADJACENT NO PASSING LANES**



**YIELD LINE DETAIL**



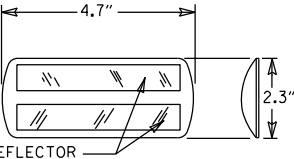
**CROSSWALK AND STOP LINE DETAILS**



**PAVEMENT EDGE LINE MARKING**

NOTE:  
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.

TYPE II  
RED/CLEAR OR  
YELLOW/YELLOW



NOTE:  
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE ARDOT QUALIFIED PRODUCTS LIST.



**DETAIL OF STANDARD  
RAISED PAVEMENT MARKERS**

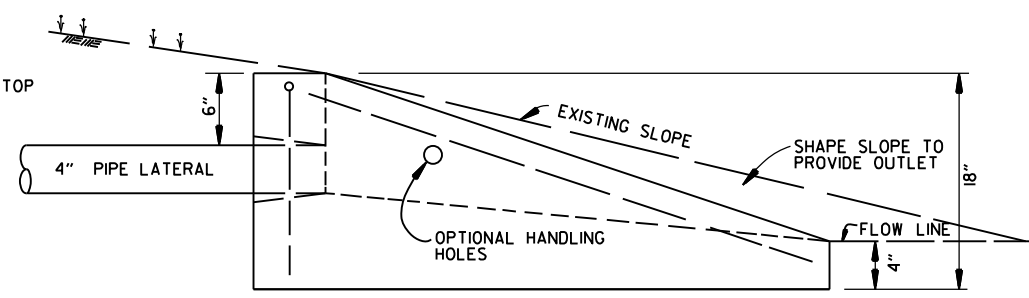
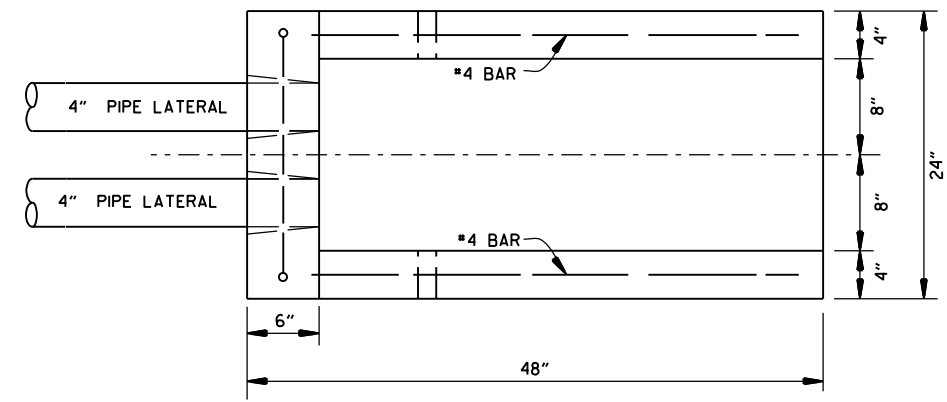
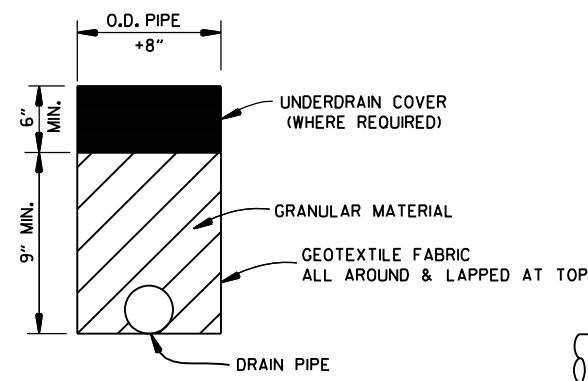
2-27-20	REVISED STOP LINE DETAILS	
6-1-17	ADDED YIELD LINE DETAIL	
5-12-16	REVISED LINE WIDTHS, SPACING, & NOTES	
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PAVT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAVT. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION

**PAVEMENT MARKING DETAILS**

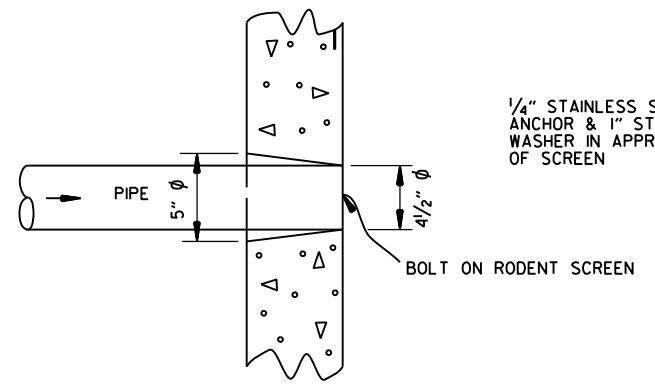
STANDARD DRAWING PM-1

NOTE:  
1. UNLESS OTHERWISE SPECIFIED ON THE PLANS, THE UNDERDRAIN COVER SHALL BE THOROUGHLY COMPACTED EARTH AND SHALL BE SUBSIDIARY TO PIPE UNDERDRAIN.  
2. GRANULAR MATERIAL SHALL BE WRAPPED WITH GEOTEXTILE FABRIC, LAP FABRIC 12" OR THE WIDTH OF THE TRENCH AT THE TOP.

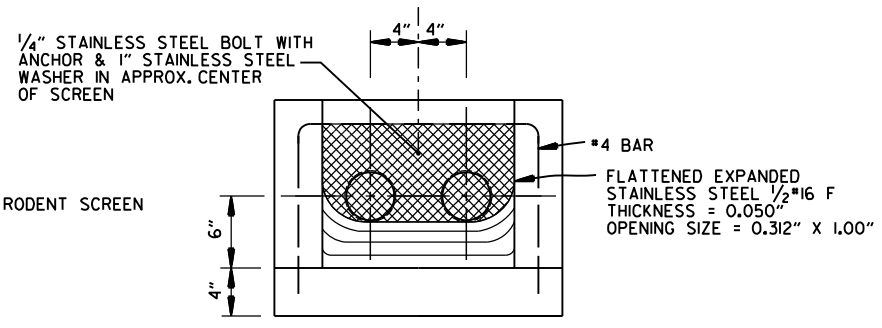


PLAN VIEW

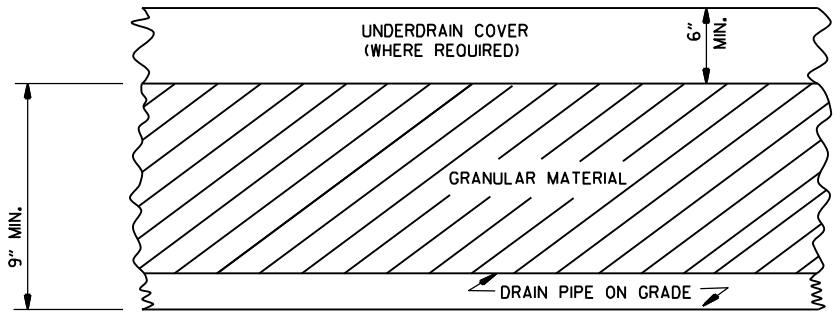
SIDE VIEW



DETAIL OF HOLE FOR 4" PIPE



FRONT VIEW  
(DETAIL OF RODENT SCREEN)

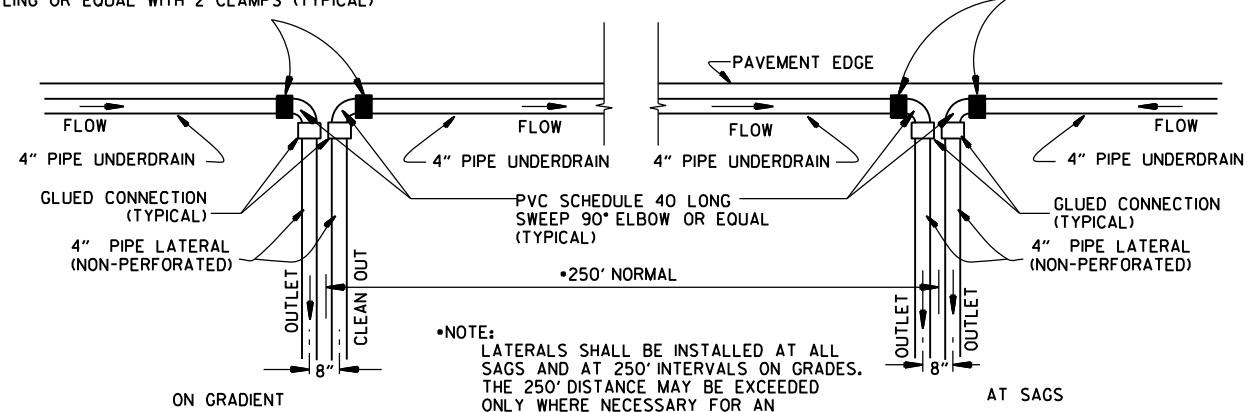


DETAILS OF PIPE UNDERDRAIN

FERNCO 1056-44 (4" CI/PLASTIC) OR  
FERNCO 1051-44 (4" AC/DIOR 4" CI/PLASTIC)  
COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)

UNDERDRAIN OUTLET PROTECTORS

FERNCO 1056-44 (4" CI/PLASTIC) OR  
FERNCO 1051-44 (4" AC/DIOR 4" CI/PLASTIC)  
COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)



DETAIL OF PIPE UNDERDRAIN LATERALS  
WHEN PLACED ALONG PAVEMENT EDGE

NOTE: PVC PIPE FOR LATERALS SHALL MEET THE REQUIREMENTS OF ASTM D 1785 (LATEST REVISION) FOR SCHEDULE 40 PIPE.

NOTES FOR PIPE UNDERDRAINS


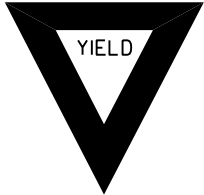







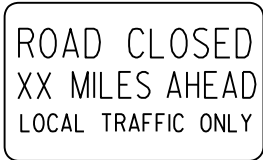
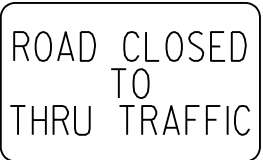

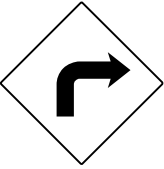





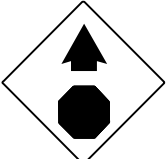
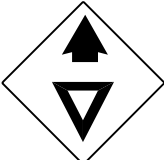
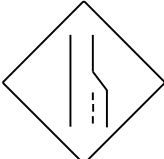













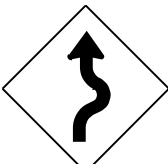



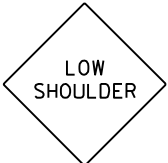

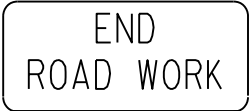
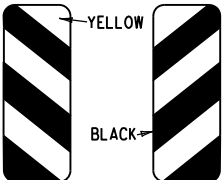
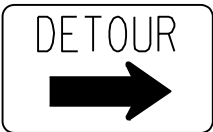

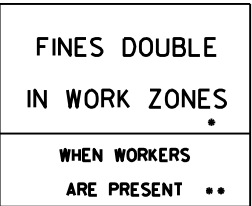
1. GEOTEXTILE FABRIC SHALL MEET THE REQUIREMENTS OF SECTION 625 FOR TYPE I. PAYMENT FOR GEOTEXTILE FABRIC AND GRANULAR FILTER MATERIAL SHALL BE INCLUDED IN THE PRICE BID PER LIN. FT. FOR "4" PIPE UNDERDRAINS" IN ACCORDANCE WITH SECTION 611 OF THE STANDARD SPECIFICATIONS.
2. 4" NON-PERFORATED SCHEDULE 40 PVC PIPE LATERALS WITH OUTLET PROTECTORS SHALL BE INSTALLED AS SHOWN HEREON. LATERALS WILL BE MEASURED AND PAID FOR AS "4" PIPE UNDERDRAINS." UNDERDRAIN OUTLET PROTECTORS WILL BE MEASURED AND PAID FOR BY THE UNIT IN ACCORDANCE WITH SECTION 611 OF THE STANDARD SPECIFICATIONS.
3. EXISTING 4" PIPE UNDERDRAINS MAY BE CONNECTED TO PROPOSED DROP INLETS OR EXTENDED WHERE DIRECTED BY THE ENGINEER. PAYMENT FOR CONNECTING TO DROP INLETS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID FOR "4" PIPE UNDERDRAINS."
4. THE LOCATION OF ALL LATERALS SHALL BE MARKED WITH 4" X 12" PERMANENT PAVEMENT MARKING TAPE (TYPE III WHITE) AT THE OUTSIDE EDGE OF THE SHOULDER, PLACED TRANSVERSE TO TRAFFIC. PAYMENT FOR THIS WORK SHALL BE INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS.
5. PAYMENT FOR THE RODENT SCREEN SHALL BE INCLUDED IN THE PRICE BID PER EACH FOR "UNDERDRAIN OUTLET PROTECTORS."
6. ANY EXISTING UNDERDRAINS THAT INTERFERE WITH INSTALLATION OF THE NEW UNDERDRAIN SYSTEM SHALL BE REMOVED AND DISPOSED OF AS DIRECTED BY THE ENGINEER. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS. EXISTING UNDERDRAIN OUTLET PROTECTORS SHALL BE REMOVED UNDER THE ITEM "REMOVAL AND DISPOSAL OF UNDERDRAIN OUTLET PROTECTORS."
7. AT LOCATIONS WHERE A SINGLE LATERAL IS USED THE CONTRACTOR SHALL HAVE THE FOLLOWING OPTIONS: 1. INSTALL OUTLET PROTECTOR AS SHOWN ON STANDARD DRAWING PU-1 AND GROUT THE UNUSED HOLE OR 2. INSTALL AN OUTLET PROTECTOR WITH A SINGLE HOLE.

12-8-16	ADDED NOTES FOR PIPE UNDERDRAINS, REVISED RODENT SCREEN DETAIL AND NOTES, REMOVED NOTE 1 FOR GRANULAR MATERIAL, ADDED NOTE FOR GEOTEXTILE FABRIC	
4-10-03	REVISED NOTE 3	
1-12-00	REVISED DETAIL OF UNDERDRAIN LATERALS	
11-18-98	REVISED NOTE	
10-18-96	REVISED MIN. DEPTH & GEOTEXTILE FABRIC	
4-26-96	ADDED LATERAL NOTE: 5 1/2" TO 5"	
11-22-95	REVISED LATERALS	
7-20-95	REVISED LATERALS & ADDED NOTE	
11- 3-94	REVISED FOR DUAL LATERALS	11- 3-94
10- 1-92	SUBSTITUTED GEOTEXTILE	10- 1-92
8-15-91	ADDED POLYETHYLENE PIPE	8-15-91
11- 8-90	DELETED ALTERNATE NOTE	11- 8-90
1-25-90	ADDED 4" SNAP ADAPTER	1-25-90
11-30-89	DEL. (SUBGRADE); ADDED (WHERE REQUIRED)	11-30-89
7-15-88	ISSUED P.L.M.	647-7-15-88
DATE	REVISION	DATE FILMED

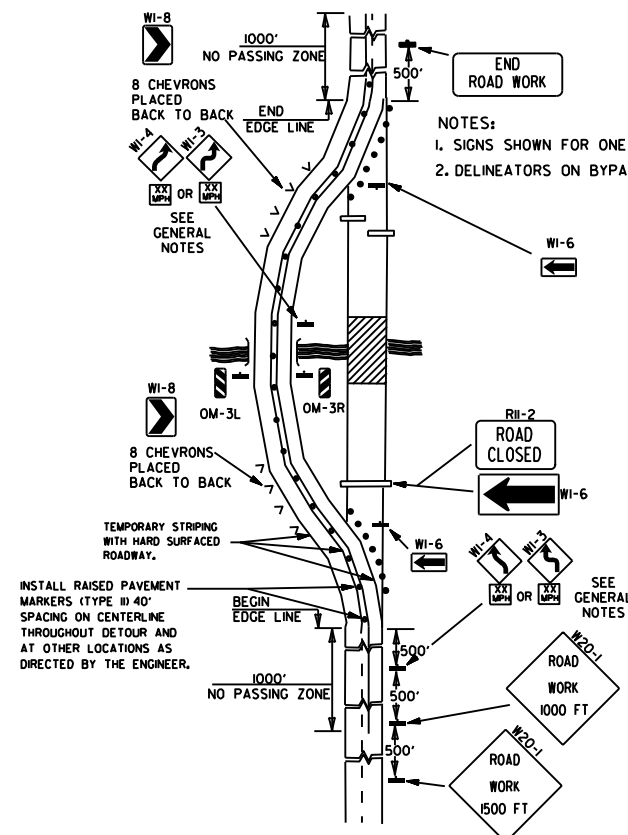
ARKANSAS STATE HIGHWAY COMMISSION

DETAILS OF PIPE UNDERDRAIN

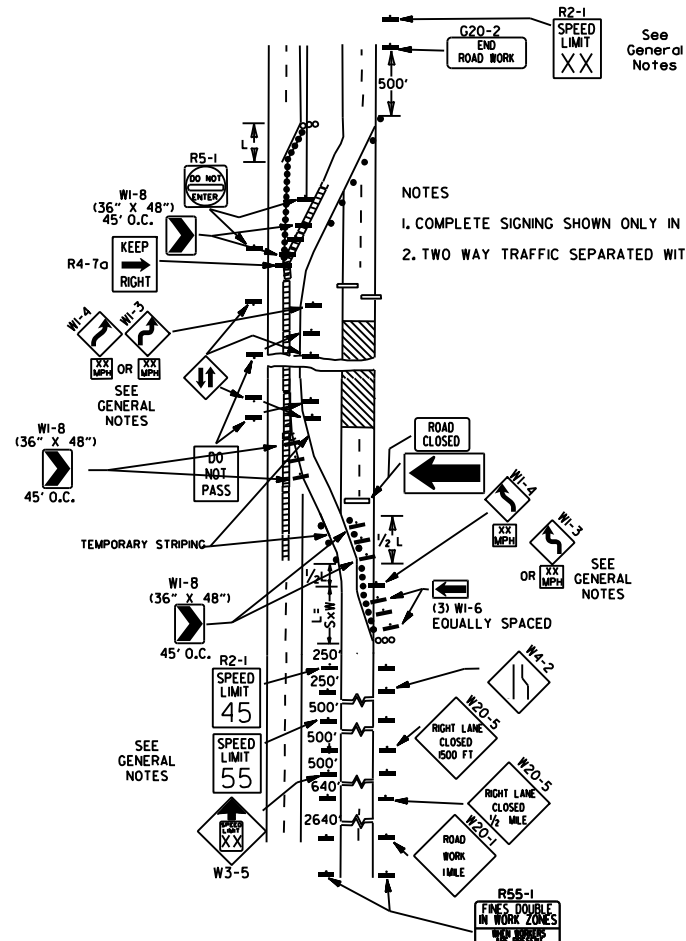
STANDARD DRAWING PU-1

<div>RI-1</div> <div></div> <div>STANDARD 30"X30" EXPRESSWAY 36"X36" SPECIAL 48"X48"</div>	<div>RI-2</div> <div></div> <div>STD. 36"X36"X36" EXPWY. 48"X48"X48" FWY. 60"X60"X60"</div>	<div>R2-1</div> <div></div> <div>STD. 24"X30" EXPWY. 36"X48" FWY. 48"X60"</div>	<div>W3-5</div> <div></div> <div>STD. 36"X36" EXPWY. 48"X48" FWY. 48"X48"</div>	<div>W3-5a</div> <div></div> <div>STD. 36"X36" EXPWY. 48"X48" FWY. 48"X48"</div>	<div>R4-1</div> <div></div> <div>STD. 24"X30" EXPWY. 36"X48" FWY. 48"X60"</div>	<div>R4-2</div> <div></div> <div>STD. 24"X30" EXPWY. 36"X48" FWY. 48"X60"</div>	<div>ADVANCE DISTANCES (XXXX)</div> <div>500 FT 1/2 MILE 1000 FT 3/4 MILE 1500 FT 1 MILE AHEAD</div> <div>GENERAL NOTES: 1. ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION. 2. TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER. 3. EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED. 4. SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE. 5. SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3. 6. POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE. 7. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS. 8. FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS. 9. MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT. 10. R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.  • NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 &amp; 5, BUT MEET THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.</div>
<div>R5-1</div> <div></div> <div>STD. 30"X30" EXPWY. 36"X36" SPECIAL 48"X48"</div>	<div>R11-2</div> <div></div> <div>48"X30"</div>	<div>R11-3A</div> <div></div> <div>60"X30"</div>	<div>R11-4</div> <div></div> <div>60"X30"</div>	<div>W21-5a</div> <div></div> <div>STD. 36"X36" FWY. 48"X48"</div>	<div>W1-1</div> <div></div> <div>STD. 36"X36" FWY. 48"X48"</div>	<div>W1-2</div> <div></div> <div>STD. 36"X36" FWY. 48"X48"</div>	
<div>W1-3</div> <div></div> <div>STD. 48"X48"</div>	<div>W1-4</div> <div></div> <div>STD. 48"X48"</div>	<div>W1-6</div> <div></div> <div>STD. 48"X24" SPECIAL 60"X30"</div>	<div>W1-8</div> <div></div> <div>STD. 18"X24" SPECIAL 24"X30" EXPWY. 30"X36" FWY. 36"X48"</div>	<div>W3-1</div> <div></div> <div>STD. 36"X36" SPECIAL 48"X48"</div>	<div>W3-2</div> <div></div> <div>STD. 36"X36" SPECIAL 48"X48"</div>	<div>W4-2</div> <div></div> <div>STD. 36"X36" FWY. 48"X48"</div>	
<div>W5-1</div> <div></div> <div>STD. 36"X36" SPECIAL 48"X48"</div>	<div>W6-3</div> <div></div> <div>EXPWY. 36"X36" SPECIAL 48"X48"</div>	<div>W8-7</div> <div></div> <div>EXPWY. 36"X36" FWY. 48"X48"</div>	<div>W9-2</div> <div></div> <div>STD. 36"X36" FWY. 48"X48"</div>	<div>W13-1</div> <div></div> <div>STD. 24"X24"</div>	<div>W20-1</div> <div></div> <div>STD. 48"X48"</div>	<div>W20-2</div> <div></div> <div>STD. 48"X48"</div>	<div>W20-3</div> <div></div> <div>STD. 48"X48"</div>
<div>W20-4</div> <div></div> <div>STD. 48"X48"</div>	<div>W20-5</div> <div></div> <div>STD. 48"X48"</div>	<div>W20-7a</div> <div><div>18" 500 FEET 24" W6-2</div></div> <div>STD. 36"X36" FWY. 48"X48"</div>	<div>W21-2</div> <div></div> <div>STD. 30"X30" SPECIAL 36"X36"</div>	<div>W21-5</div> <div></div> <div>STD. 30"X30" SPECIAL 36"X36"</div>	<div>W24-1</div> <div></div> <div>STD. 36"X36"</div>	<div>W1-4b</div> <div></div> <div>STD. 48"X48"</div>	<div>R56-1</div> <div></div> <div>STD. 18"X18"</div>
<div>W8-11</div> <div></div> <div>STD. 36"X36" FWY. 48"X48"</div>	<div>W8-9</div> <div></div> <div>STD. 36"X36" FWY. 48"X48"</div>	<div>G20-1</div> <div></div> <div>60"X24"</div>	<div>G20-2</div> <div></div> <div>48"X24"</div>	<div>OM-3L OM-3R</div> <div></div> <div>12"X36"</div>	<div>M4-9</div> <div></div> <div>STD. 30"X24" SPECIAL 48"X36" SPECIAL 60"X48"</div>	<div>M4-10</div> <div></div> <div>48"X18"</div>	<div>R55-1</div> <div></div> <div>36"X60"  • USE 6" C LETTERS •• USE 4" D LETTERS</div>

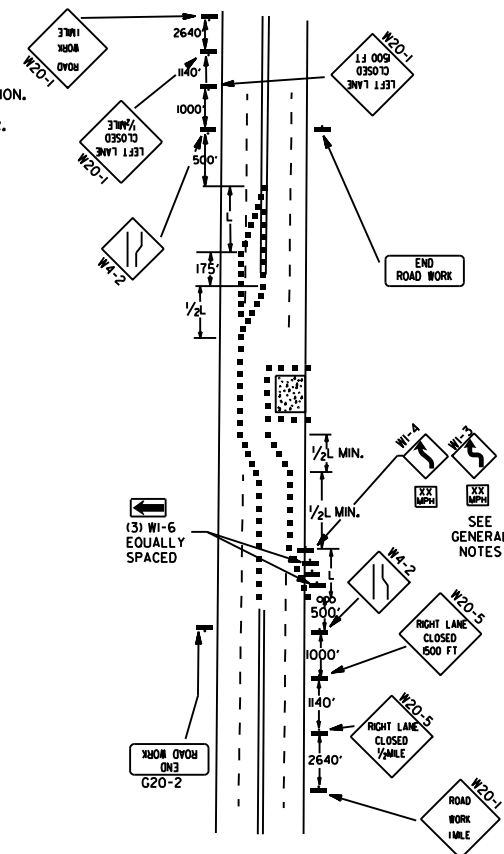




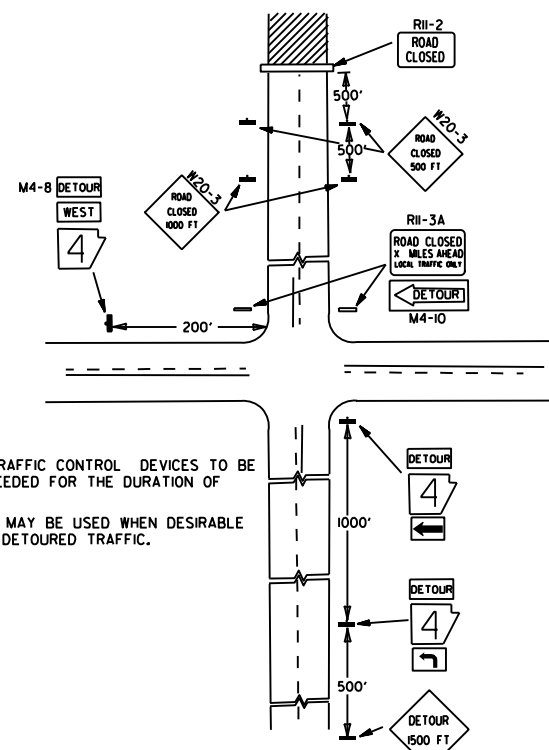
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



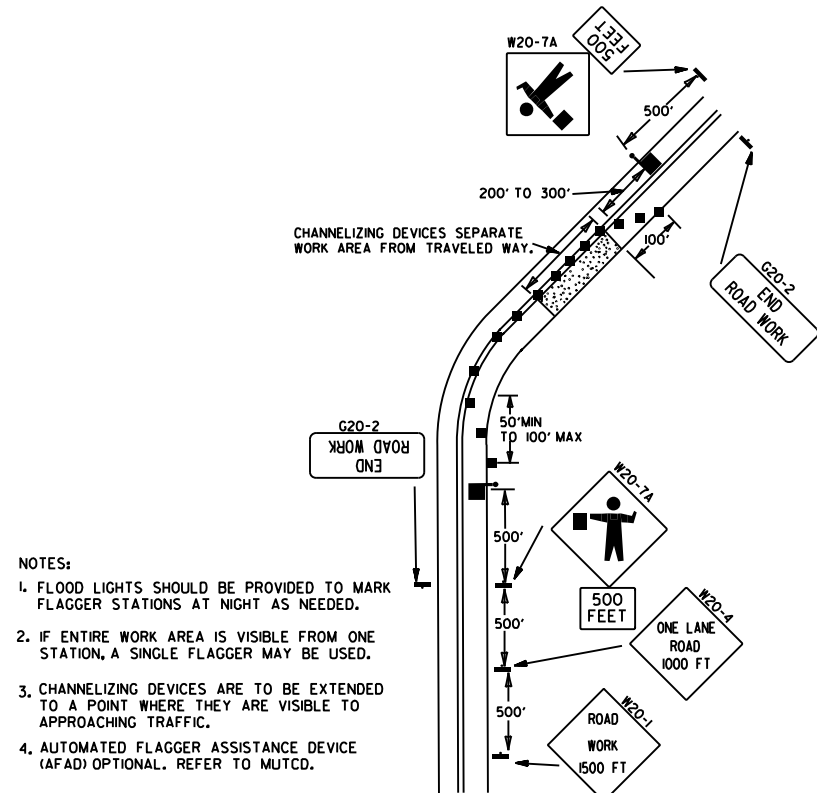
(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.



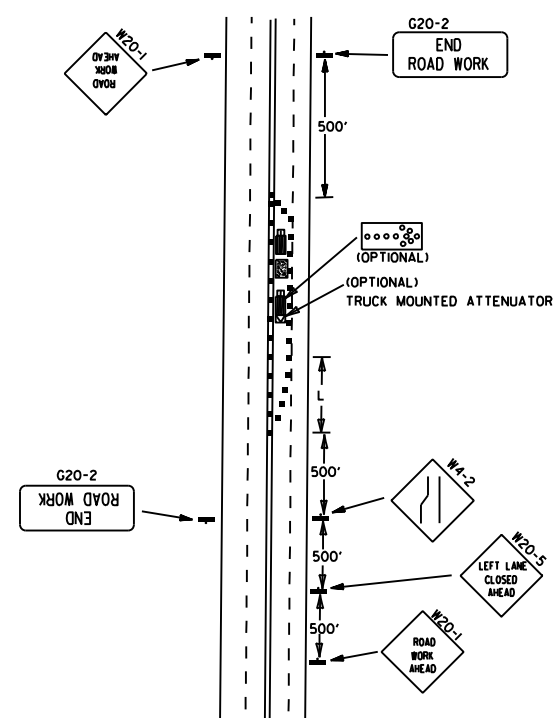
(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



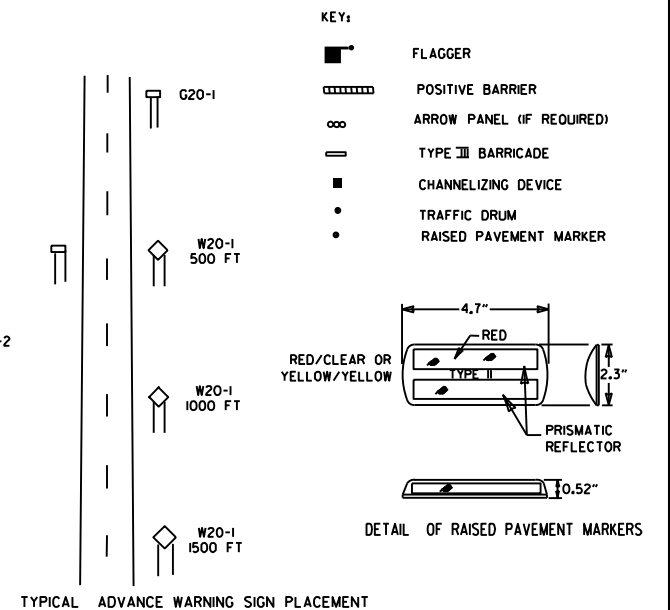
(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.



(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.



11-07-19	REVISED NOTE 1, ADDED NOTE 9	
9-2-15	REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5	
9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-11-10	ADDED (AFAD)	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

(A) TYPICAL APPLICATION - DAYTIME MAINTENANCE OPERATIONS OF SHORT DURATION ON A 4-LANE DIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

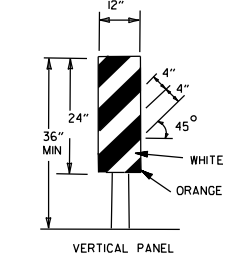
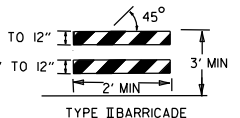
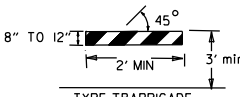
(C) TYPICAL APPLICATION - CONSTRUCTION OPERATIONS OF INTERMEDIATE TO LONG TERM DURATION ON A 4-LANE DIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

(B) TYPICAL APPLICATION - 3-LANE ONEWAY ROADWAY WHERE CENTER LANE IS CLOSED.

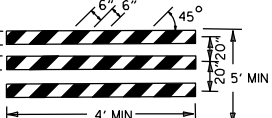
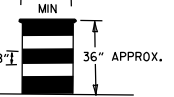
### CHANNELIZING DEVICES

\* WHEN CONES ARE USED ON FREEWAYS AND MULTI-LANE HIGHWAYS, THEY SHALL BE 28" MIN. DURING HOURS OF DARKNESS, 28" CONES SHALL BE USED ON ALL ROADWAYS, AND SHALL BE REFLECTORIZED IN ACCORDANCE WITH THE M.U.T.C.D.

#### CONES

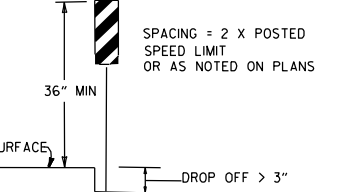


#### PLASTIC DRUM



NOTE: FOR ALL ROAD CLOSURES, THE TYPE III BARRICADES SHALL BE OF SUFFICIENT LENGTH TO EXTEND ACROSS ENTIRE ROADWAY.

#### VERTICAL PANEL PLACEMENT



#### FLAG



FLAG SHALL BE OF GOOD GRADE RED MATERIAL

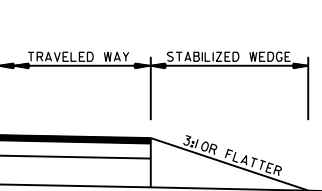
### TRAFFIC CONTROL DEVICES

VERTICAL DIFFERENTIAL	LOCATION	TRAFFIC CONTROL	
		NON-INTERSTATE	
		≤ 45 MPH	> 45 MPH
≤ 2"	CENTERLINE	W8-11 AND LANE STRIPING	W8-11 AND LANE STRIPING
> 2"	CENTERLINE	STANDARD LANE CLOSURE	STANDARD LANE CLOSURE
≤ 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-9, EDGE LINE STRIPING, AND VERTICAL PANELS	W8-9, EDGE LINE STRIPING, AND VERTICAL PANELS
> 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND VERTICAL PANELS	W8-17, EDGE LINE STRIPING, AND VERTICAL PANELS
≤ 6"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup>
> 6"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup>
> 18"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	A STABILIZED WEDGE, W8-17, EDGE LINE STRIPING AND TRAFFIC DRUMS <sup>(3)</sup>
≤ 24"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	A STABILIZED WEDGE, W8-17, EDGE LINE STRIPING AND TRAFFIC DRUMS <sup>(3)</sup>
> 24"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	PRECAST CONCRETE BARRIER <sup>(4)</sup> & EDGE LINES	PRECAST CONCRETE BARRIER <sup>(4)</sup> & EDGE LINES

VERTICAL DIFFERENTIAL	LOCATION	TRAFFIC CONTROL	
		INTERSTATE	
		≤ 45 MPH	> 45 MPH
≤ 2"	CENTERLINE	W8-11 AND LANE STRIPING	W8-11 AND LANE STRIPING
> 2"	CENTERLINE	STANDARD LANE CLOSURE	STANDARD LANE CLOSURE
≤ 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-9, EDGE LINE STRIPING, AND VERTICAL PANELS	W8-9, EDGE LINE STRIPING, AND VERTICAL PANELS
> 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND VERTICAL PANELS	W8-17, EDGE LINE STRIPING, AND VERTICAL PANELS
≤ 6"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup>
> 6"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup>
> 18"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	A STABILIZED WEDGE, W8-17, EDGE LINE STRIPING AND TRAFFIC DRUMS <sup>(3)</sup>
≤ 24"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	A STABILIZED WEDGE, W8-17, EDGE LINE STRIPING AND TRAFFIC DRUMS <sup>(3)</sup>
> 24"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	PRECAST CONCRETE BARRIER & EDGE LINES	PRECAST CONCRETE BARRIER & EDGE LINES

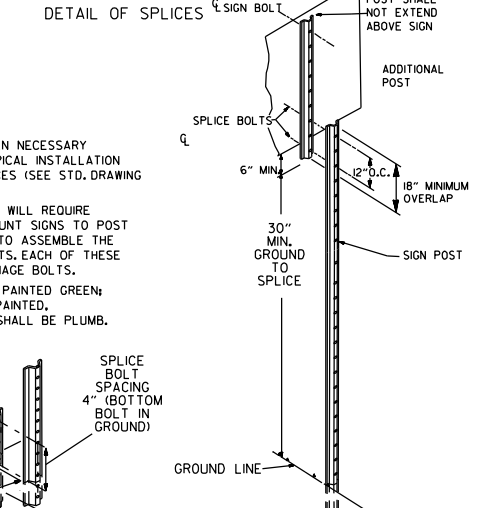
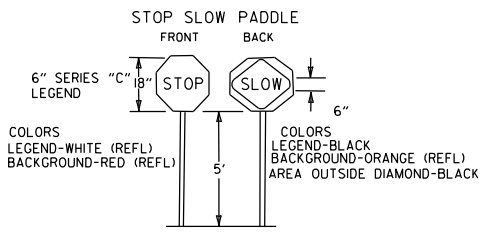
FORESLOPE	HEIGHT	TRAFFIC CONTROL	
		INTERSTATE AND NON-INTERSTATE	
		≤ 45 MPH	> 45 MPH
1:1	> 2 FT	PRECAST CONCRETE BARRIER	PRECAST CONCRETE BARRIER
2:1	≤ 5 FT	TRAFFIC DRUMS	TRAFFIC DRUMS
2:1	> 5 FT	PRECAST CONCRETE BARRIER	PRECAST CONCRETE BARRIER
Flatter than 2:1	N/A	TRAFFIC DRUMS	TRAFFIC DRUMS

GENERAL NOTES:  
1. WHEN THE SHOULDER AREA IS USED AS PART OF THE TRAVELED LANE AND THERE IS INSUFFICIENT WIDTH TO PLACE TRAFFIC DRUMS ON THE REMAINING SHOULDER WIDTH, THEN VERTICAL PANELS SHALL BE USED.  
2. WHEN THERE IS INSUFFICIENT WIDTH TO PLACE TRAFFIC DRUMS ON THE REMAINING SHOULDER WIDTH, A STABILIZED WEDGE SHALL BE USED.  
3. PRECAST CONCRETE BARRIER WALL CAN BE USED IN LIEU OF A STABILIZED WEDGE, W8-17 SIGN, EDGE LINE STRIPING, AND TRAFFIC DRUMS, IF AND WHERE DIRECTED BY THE ENGINEER.  
4. A STABILIZED WEDGE, W8-17 SIGN, EDGE LINE STRIPING, AND TRAFFIC DRUMS CAN BE USED IN LIEU OF PRECAST CONCRETE BARRIER WALL, IF AND WHERE DIRECTED BY THE ENGINEER.  
5. W21-5, W21-5a, AND/OR W21-5b SIGNS SHALL BE USED WHERE THE ROADWAY IS UNOBSTRUCTED IF AND WHERE DIRECTED BY THE ENGINEER.

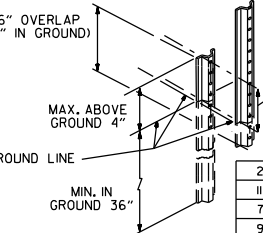


#### STABILIZED WEDGE

NOTE: MATERIALS FOR THE STABILIZED WEDGE SHALL MEET THE REQUIREMENTS PROVIDED IN SECTION 603.02 OF THE STANDARD SPECIFICATIONS.



NOTES: USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION. TYPICAL INSTALLATION SHOULD HAVE NO SPLICES (SEE STD. DRAWING NO. SHS-2)  
NORMAL INSTALLATIONS WILL REQUIRE 1/4" DIA. BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS. EACH OF THESE BOLTS SHALL BE CARRIAGE BOLTS.  
SIGN POSTS SHALL BE PAINTED GREEN; SIGNS SHALL NOT BE PAINTED, AND ALL SIGN POSTS SHALL BE PLUMB.



(D) TYPICAL APPLICATION - CLOSING MULTIPLE LANES OF A MULTILANE HIGHWAY.

#### KEY:

- ARROW PANEL (IF REQUIRED)
- CHANNELIZING DEVICE
- TRAFFIC DRUM

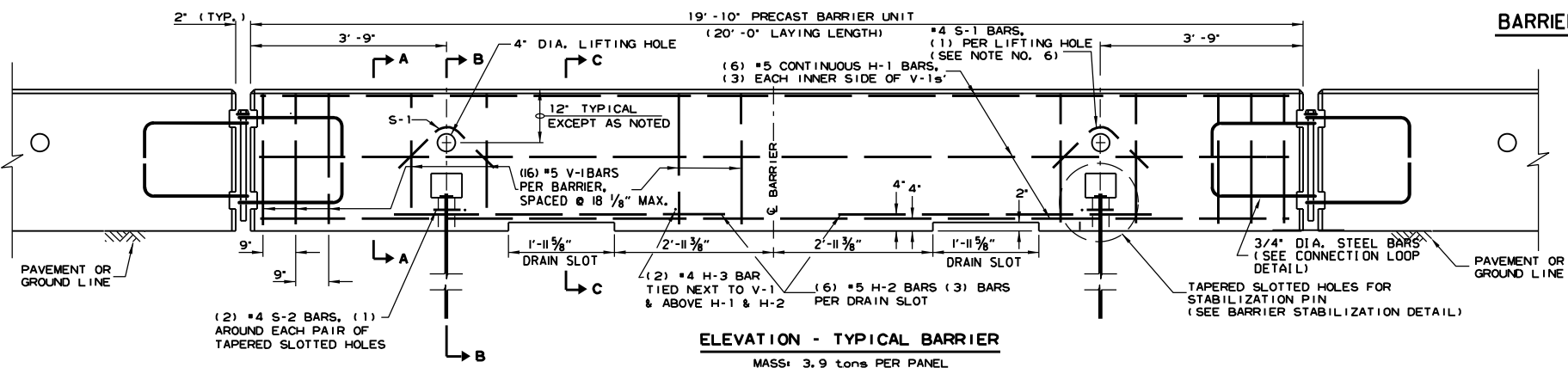
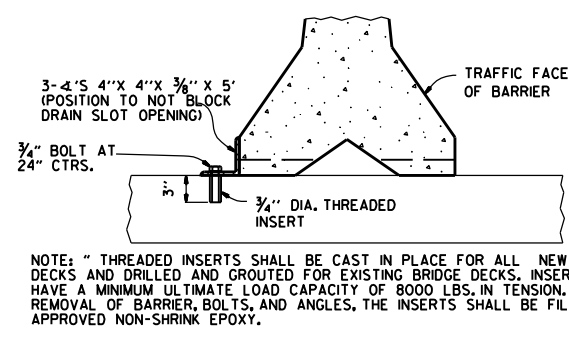
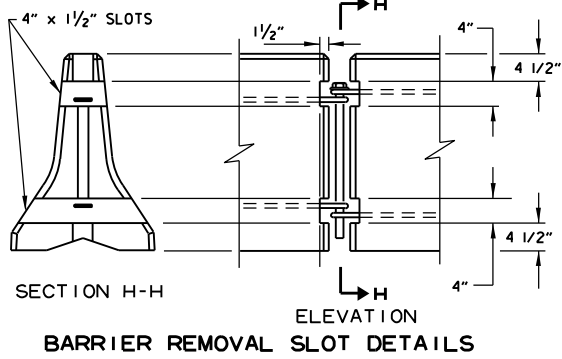
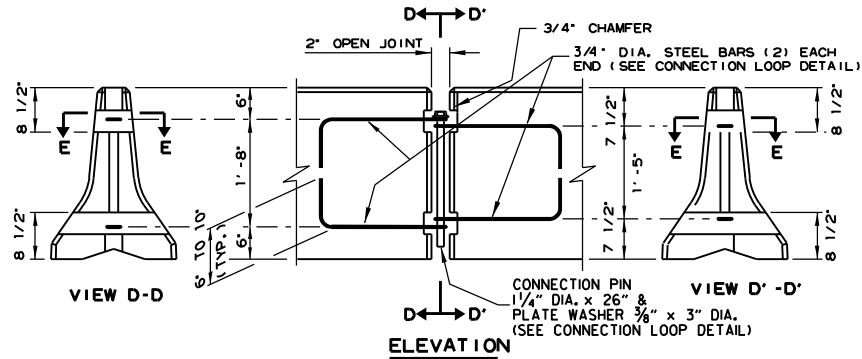
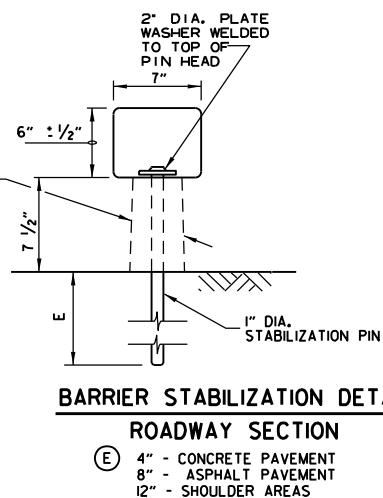
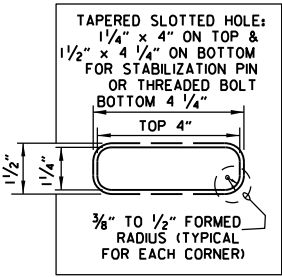
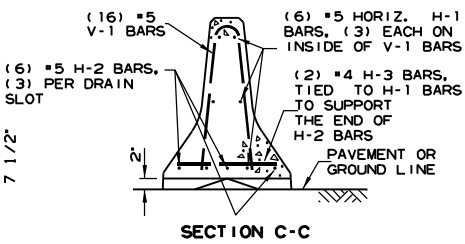
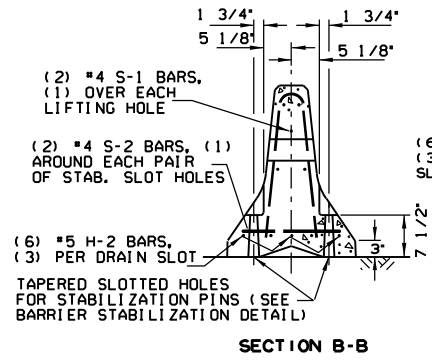
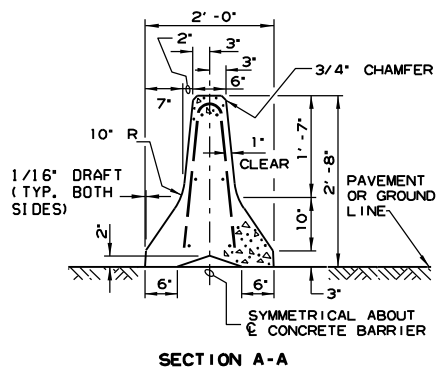
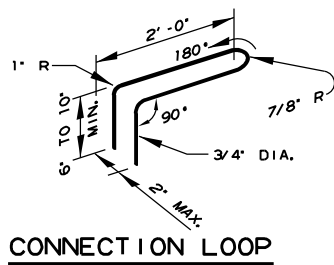
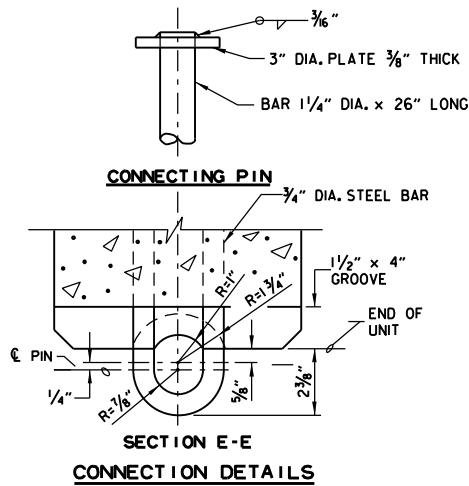
#### GENERAL NOTES:

- A SPEED LIMIT REDUCTION MAY BE IMPLEMENTED ONLY WHEN DESIGNATED IN THE PLAN OR WHEN RECOMMENDED BY THE ROADWAY DESIGN DIVISION.
- WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-1(45) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-145MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/2 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
- WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-1(45) SHALL BE OMITTED. ADDITIONAL R2-155MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/2 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
- THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT OR AS DIRECTED BY THE ENGINEER.
- WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
- PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
- THE G20-1 SIGN WILL BE REQUIRED ON JOBS OF OVER TWO MILES IN LENGTH. WHEN THE LANE CLOSURE IS NOT AT THE BEGINNING OF THE PROJECT, THE G20-1 SIGN SHALL BE ERECTED 125' IN ADVANCE OF THE JOB LIMIT. ADDITIONAL W20-1(1/2 MILE) SIGNS ARE NOT REQUIRED IN ADVANCE OF LANE CLOSURES THAT BEGIN INSIDE THE PROJECT LIMITS.
- FLAGGERS SHALL USE STOP/SLOW PADDLES FOR CONTROLLING TRAFFIC THROUGH WORK ZONES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
- ALL PLASTIC DRUMS AND CONES MUST MEET THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).
- TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER, WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.
- ALL TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL MEET THE REQUIREMENTS OF THE MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).

DATE	REVISION	FILMED
2-27-20	REVISED TRAFFIC CONTROL DEVICES DETAILS	
11-07-19	REVISED NOTE 9, ADDED NOTE 11	
7-25-19	REVISED TRAFFIC CONTROL DEVICES DETAILS	
9-2-15	REVISED NOTE 2 & REPLACED R2-5A WITH W3-5	
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SP) TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

ARKANSAS STATE HIGHWAY COMMISSION  
STANDARD TRAFFIC CONTROLS  
FOR HIGHWAY CONSTRUCTION  
STANDARD DRAWING TC-3

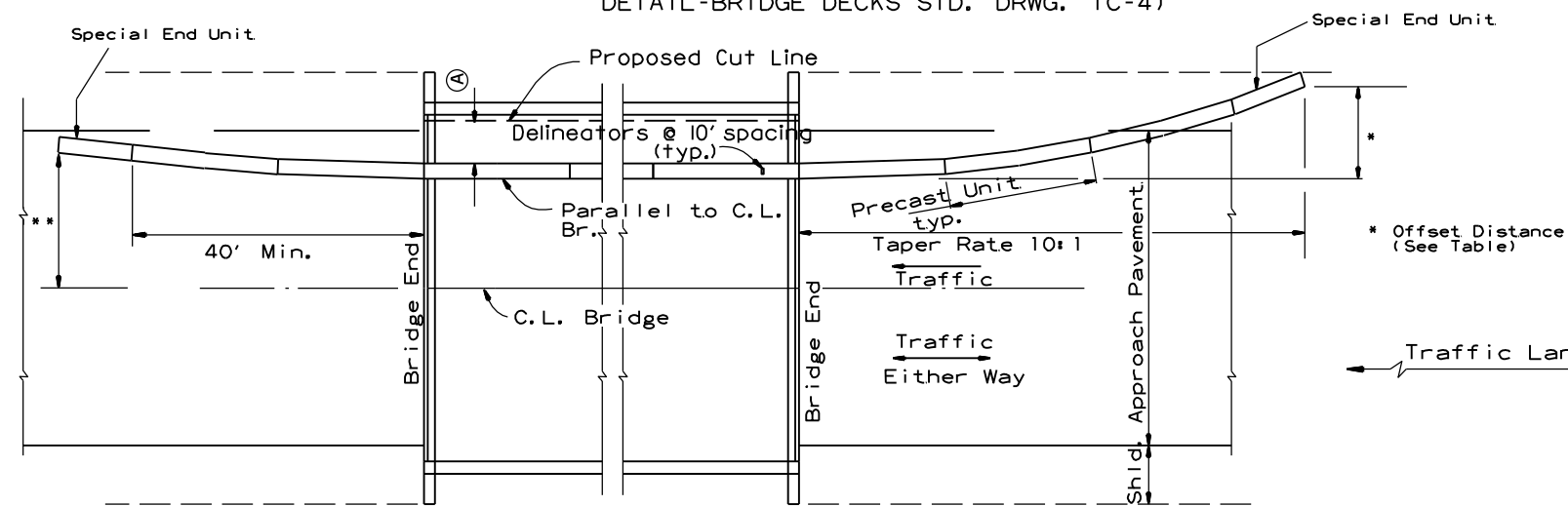
REINFORCING BAR TABLE PER BARRIER UNIT				
MARK	LOCATION	BAR SIZE	(NO. BARS)	SKETCH
H-1	HORIZONTAL IN BARRIER TIED INSIDE V-1 BARS	#5	(6)	19'-3"
H-2	CENTERED ABOVE DRAIN SLOTS LONG. & TRANSVERSELY	#5	(6)	6'-6"
H-3	TIED ABOVE H-1 BARS TO SUPPORT H-2, TIED TO V-1	#4	(2)	1'-6"
S-1	OVER LIFT HOLES	#4	(2)	
S-2	HORIZ. AROUND SLOTS BETWEEN V-1'S & DRAIN SLOTS	#4	(2)	
V-1	VERTICAL IN BARRIER (3) EACH END & (2) AT EACH DRAIN SLOTS	#5	(16)	



- GENERAL NOTES**
- THE CONTRACTOR SHALL FURNISH THE PRECAST CONCRETE BARRIER UNITS AND SHALL BE RESPONSIBLE FOR THE MANUFACTURE, SHIPMENT, STORAGE, PLACEMENT AND REMOVAL. AT THE COMPLETION OF THE PROJECT, THE PRECAST UNITS WILL REMAIN THE PROPERTY OF THE CONTRACTOR.
  - MATERIALS SHALL MEET THE FOLLOWING MINIMUM REQUIREMENTS:  
CONCRETE: 2500 PSI COMPRESSIVE STRENGTH AT 28 DAYS.  
REINFORCING STEEL: AASHTO M 31 OR M 53, GRADE 60  
STRUCTURAL STEEL: AASHTO-M270 GRADE 36 SHALL BE USED FOR THE CONNECTION PIN, CONNECTION LOOPS, AND STABILIZATION PINS. A ONE PIECE PIN WITH A 3" ROUNDED TOP MAY BE USED IN PLACE OF THE DETAILED CONNECTION PIN. DELINEATORS: DELINEATORS SHALL BE MOUNTED AT 10' SPACING ON TOP OF PRECAST BARRIER.
  - IN APPLICATIONS WHERE BARRIER WALL IS WITHIN 6 FEET OF A TRAFFIC LANE, ADDITIONAL DELINEATORS SHALL BE PLACED ON THE BARRIER AT 10' SPACING APPROXIMATELY ONE (1) FOOT FROM THE TOP OF THE BARRIER. DELINEATORS SHALL BE ON THE ARDOT QUALIFIED PRODUCTS LIST FOR CONSTRUCTION CONCRETE BARRIER MARKERS. DELINEATOR COLOR SHALL BE IN ACCORDANCE WITH THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES. PAYMENT FOR DELINEATORS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID PER LIN. FT. FOR "FURNISHING AND INSTALLING PRECAST CONCRETE BARRIER". THE CONTRACTOR SHALL CERTIFY TO THE ENGINEER THAT THE MATERIAL AND THE DESIGN USED IN THE PRECAST BARRIER UNITS MEETS THE REQUIREMENTS AS SHOWN ON THIS STANDARD DRAWING.
  - OTHER PRECAST CONCRETE BARRIERS THAT HAVE BEEN CRASH TESTED AND APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION TO MEET THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) WILL BE ACCEPTED IN LIEU OF THE BARRIER SHOWN. DRAIN SLOTS SHALL BE PROVIDED AS NEEDED OR AS DIRECTED BY THE ENGINEER. THE CONTRACTOR SHALL FURNISH A CERTIFICATION OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) COMPLIANCE FOR ANY OTHER TYPES OF PRECAST BARRIER TO BE USED. THE CERTIFICATION SHALL STATE THAT THE PRECAST CONCRETE BARRIER MEETS THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH). MIXING OF SHAPES WILL NOT BE ALLOWED IN A CONTINUOUS LINE OF UNITS.
  - DOWEL HOLES IN PAVEMENT OR BRIDGE SLABS THAT ARE TO REMAIN IN PLACE SHALL BE FILLED. HOLES IN CONCRETE PAVEMENT AND BRIDGE SLABS SHALL BE FILLED WITH AN APPROVED NON-SHRINK EPOXY GROUT. HOLES IN ASPHALT PAVEMENT SHALL BE FILLED WITH AN APPROVED ASPHALT JOINT FILLER. PAYMENT FOR DRILLING AND FILLING HOLES TO BE INCLUDED IN THE PRICE FOR VARIOUS BARRIER ITEMS.
  - ATTACH UNITS TO ROADWAY SURFACE WITH STABILIZATION PINS AND TO DECK SLABS USING BOLTS WHEN REQUIRED.
  - A 4" WHITE PVC SLEEVE MAY BE USED TO FORM THE LIFTING HOLE AND IF USED THE SLEEVE IS TO BE LEFT IN PLACE.

11-07-19	REVISED NOTE 3	
2-27-14	REVISED BARRIER STABILIZATION DETAIL	
10-15-09	ADDED REFERENCE TO MASH	
8-5-09	REV. NOTE 3 CONCERNING DRAIN SLOTS	
11-29-07	REVISED NOTE 3	
5-25-06	DELETED GENERAL NOTE 7	
11-18-04	REVISED BARRIER STABILIZATION DETAIL BRIDGE DECKS	
4-10-03	REVISED GENERAL NOTE 2	
8-22-02	ISSUED NEW DRAWING	
DATE	REVISION	FILMED

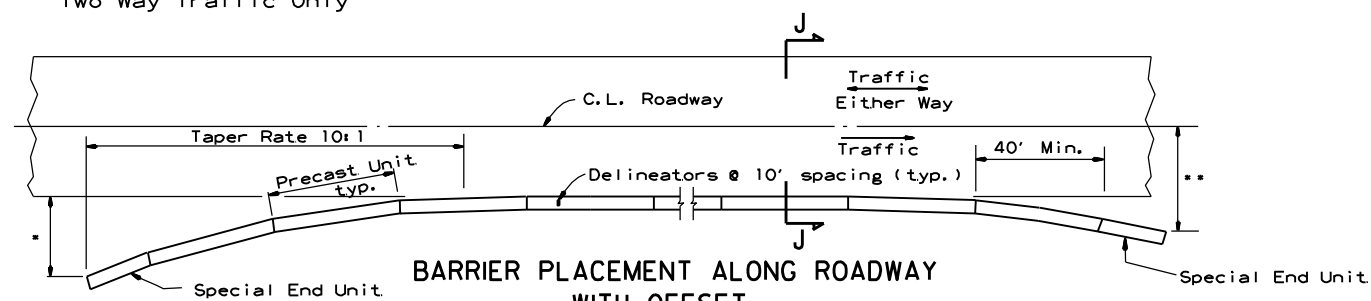
- (A) 4 feet or greater preferred. If less than 4 feet, Precast Units shall be connected to slab (SEE BARRIER STABILIZATION DETAIL-BRIDGE DECKS STD. DRWG. TC-4)



**BARRIER PLACEMENT ALONG BRIDGE WITH OFFSET**

\*\* Offset Distance for Two Way Traffic Only

No Scale



**BARRIER PLACEMENT ALONG ROADWAY WITH OFFSET**

\* Offset Distance (See Table)

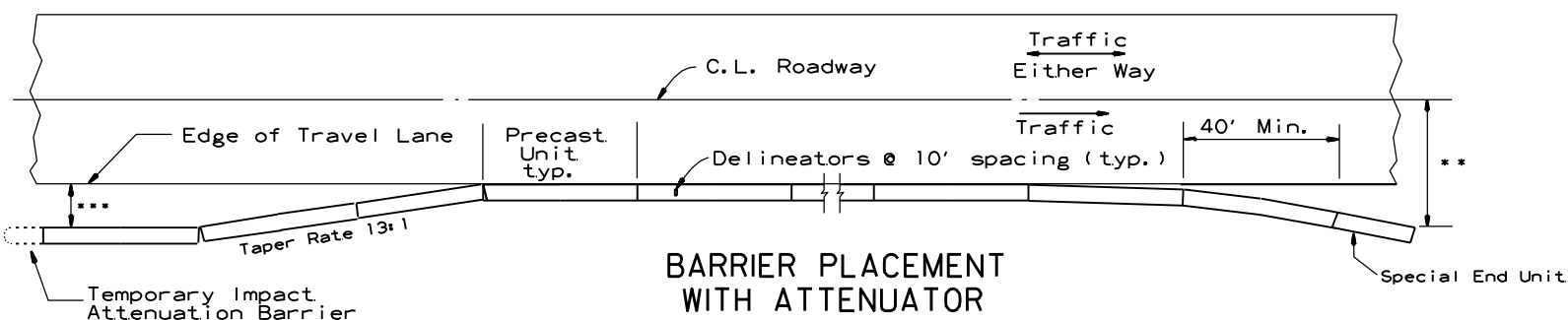
No Scale

\*\* Offset Distance For Two Way Traffic Only

**Offset Distance Table**

Speed (MPH)	Offset Distance (FT.)
≤ 45	12
> 45	18

If offset distance is not attainable, then see 'Barrier Placement With Attenuator' Detail shown below.

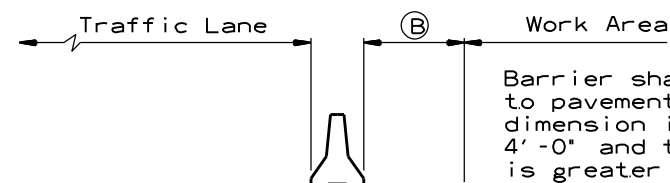


**BARRIER PLACEMENT WITH ATTENUATOR**

No Scale

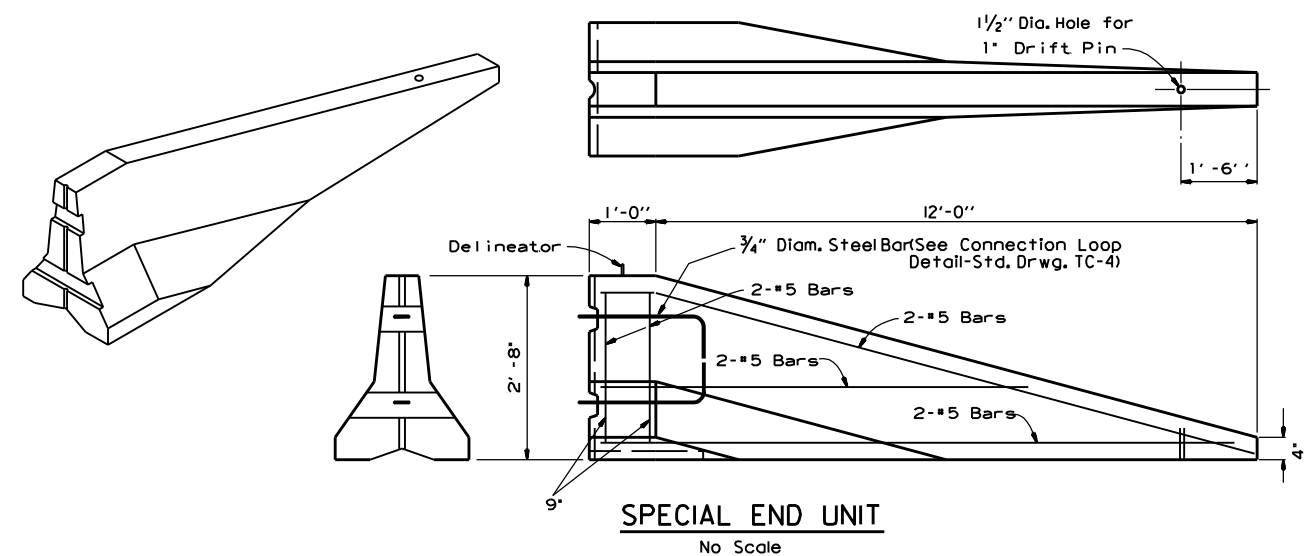
\*\* Offset Distance For Two Way Traffic Only

\*\*\*Min. 3'-0" From Edge of Travel Lane to Nearest Edge of Attenuator



**SECTION J-J**

No Scale



**SPECIAL END UNIT**

No Scale

**General Notes**

When shown on the Plans, the ends of the Temporary Precast Concrete Barrier shall be protected with a Manual For Assessing Safety Hardware (MASH) approved Crash Cushion. Payment for Crash Cushions shall be made under the item of "Temporary Impact Attenuation Barrier."

ARKANSAS STATE HIGHWAY COMMISSION		
STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION - TEMPORARY PRECAST BARRIER		
11-07-19	REVISED NOTE	
10-15-09	ADDED REFERENCE TO MASH	
5-25-06	REVISED BARRIER PLACEMENT	
8-22-02	ISSUED NEW DRAWING	
DATE	REVISION	FILMED
STANDARD DRAWING TC-5		

INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES  
AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.



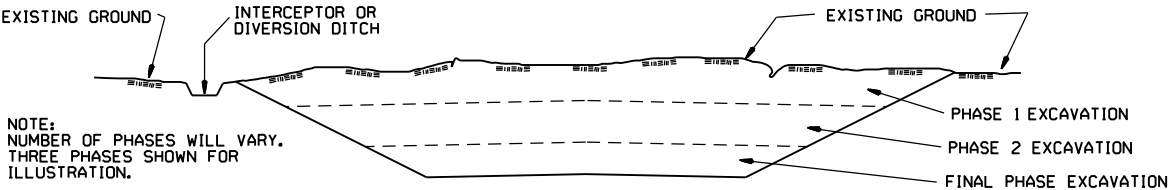
11-16-17	ADDED FILTER SOCK E-3 AND E-13		ARKANSAS STATE HIGHWAY COMMISSION  TEMPORARY EROSION CONTROL DEVICES  STANDARD DRAWING TEC-1
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK		
11-18-98	ADDED NOTES		
07-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)		
07-20-95	REVISED SILT FENCE E-4 AND E-11	7-20-95	
07-15-94	REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC		
06-02-94	REVISED E-1, 4, 7 & 11; DELETED E-2 & 3	6-2-94	
04-01-93	REDRAWN		
08-02-76	ISSUED R.D.M.	298-7-28-76	
DATE	REVISION	FILMED	



CLEARING AND GRUBBING

- CONSTRUCTION SEQUENCE
- 1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES ,DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
  - 2. PERFORM CLEARING AND GRUBBING OPERATION.

EXCAVATION

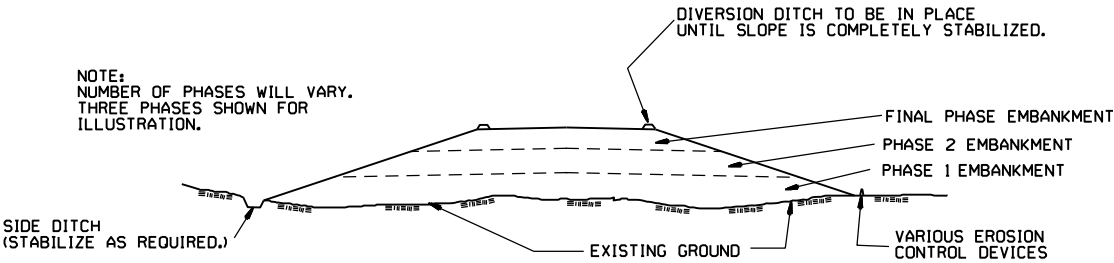


GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

- CONSTRUCTION SEQUENCE
- 1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
  - 2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
  - 3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
  - 4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

EMBANKMENT

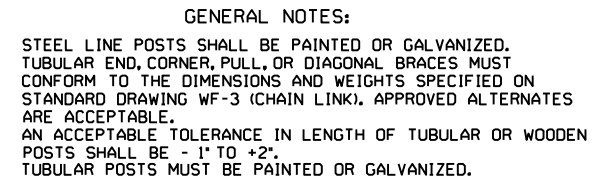


GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

- CONSTRUCTION SEQUENCE
- 1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
  - 2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
  - 3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
  - 4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

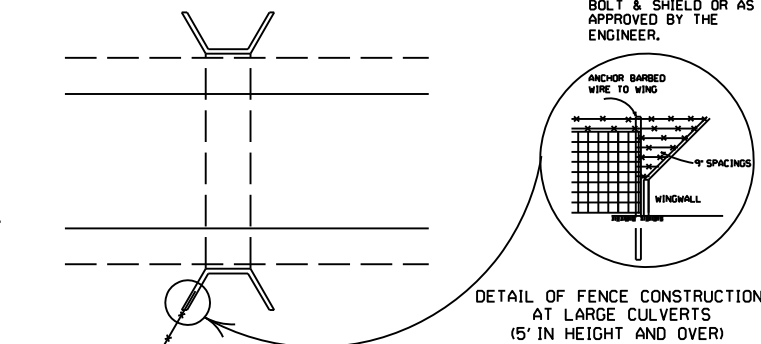
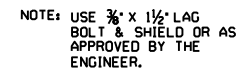
			ARKANSAS STATE HIGHWAY COMMISSION
			TEMPORARY EROSION CONTROL DEVICES
			STANDARD DRAWING TEC-3
11-03-94	CORRECTED SPELLING		
6-2-94	Drawn & Issued	6-2-94	
DATE	REVISION	FILMED	



THE CONTRACTOR SHALL FURNISH AT LEAST 25% OF TIMBER LINE POSTS OF 7 FOOT LENGTHS IN ORDER TO PROVIDE SUFFICIENT SET IN SOFT GROUND OR SMALL DEPRESSIONS.

DRIVEWAY GATES, EITHER SINGLE 12' TO 16' OR DOUBLE 6' TO 8' OPENING OF THE SAME TYPE AS THE PEDESTRIAN GATE, SHALL BE INSTALLED ON THE RIGHT SIDE OF EACH THROUGH LANE ROAD AT LARGE CULVERTS OR BRIDGE CROSS FENCE, FOR USE OF MAINTENANCE EQUIPMENT. LOCATION OF GATES TO BE SHOWN ON PLANS OR AS DESIGNATED BY THE ENGINEER.

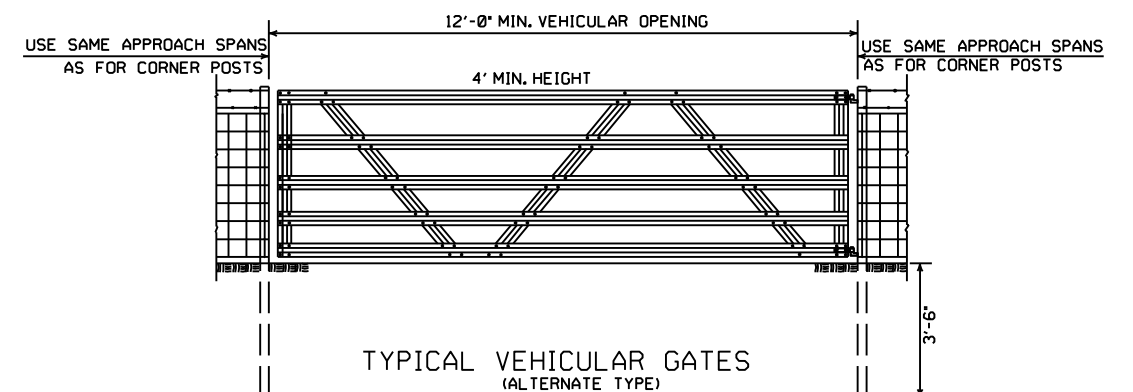
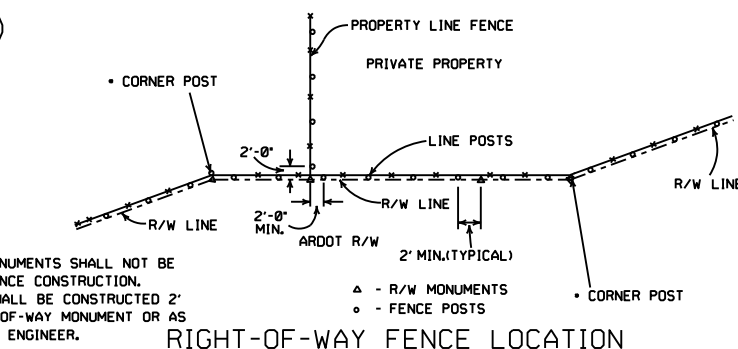
AT STREAM CROSSINGS, THE FENCE SHALL NOT BE CONSTRUCTED ACROSS LARGE STREAMS, WHERE CLEARANCE IS SUFFICIENT FROM THE TOP OF THE BANK TO THE BRIDGE STRUCTURE A CROSS CONNECTION SHALL BE CONSTRUCTED BETWEEN THE FENCE ON EACH SIDE OF THE ROAD, WHERE THE CLEARANCE IS NOT SUFFICIENT, THE FENCE SHALL BE TERMINATED WITH CROSS CONNECTIONS AND END POSTS ADJACENT TO BRIDGE ABUTMENTS OR CULVERT WINGWALLS.



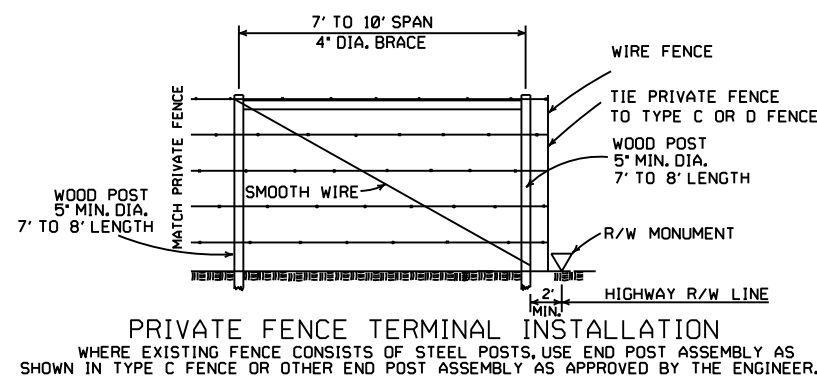
SPlice for BARBED WIRE BETWEEN PULL  
PUSH ASSEMBLY SHALL BE BY THE "EYE  
METHOD" AS DESCRIBED AS FOLLOWS:  
THE ENDS OF THE BARBED WIRE SHALL BE  
BENT TO FORM A LOOP. THE LOOPS SHALL  
BE CONNECTED. AFTER THE LOOPS ARE  
CONNECTED THE ENDS OF THE WIRE SHALL  
BE WRAPPED AROUND THE PROJECTING WIRES  
A MINIMUM OF 4 TIMES FOR EACH WIRE  
LOOP.

SPLICE FOR WOVEN WIRE BETWEEN PULL POST SHALL BE BY THE "WESTERN UNION METHOD" AS DESCRIBED AS FOLLOWS: THE VERTICAL WIRES FOR EACH END OF THE FENCE FABRIC SHALL BE PLACED SIDE BY SIDE AND THE PROJECTING HORIZONTAL WIRES SHALL BE WRAPPED A MINIMUM OF 4 TIMES AROUND THE HORIZONTAL WIRES OF THE FIRST WEB.

STAPLE AT LEAST TOP,BOTTOM AND ALTERNATE  
WIRES OF WOVEN FABRIC FOR WOOD LINE POSTS.



OTHER STYLE VEHICULAR GATES MAY BE USED WITH THE APPROVAL OF THE ENGINEER.  
THE METHOD OF SECURING GATE (LATCH AND/OR LOCK) SHALL MEET THE APPROVAL OF THE ENGINEER.



NOTE: SPACING AND SIZE (EXCEPT LENGTH) OF POSTS, APPROACH SPANS, PULL POST ASSEMBLIES, AND CORNER BRACING FOR TYPE D FENCE SHALL CONFORM TO TYPE C FENCE. USE GALVANIZED STAPLES ON WOOD POSTS AND APPROVED FASTENERS ON STEEL POSTS.

8-22-02	REVISED GENERAL NOTES	
10-18-96	REVISED AASHTO	
11-22-95	REVISED R-O-W LOCATION DETAIL	
6-2-94	REVISED BARB WIRE AND ADDED CORNER POST NOTES	6-2-94
8-5-93	REVISED R/W INSTALLATION FENCE	8-5-93
10-1-92	ADDED STAPLE NOTE	10-1-92
8-15-91	ADDED TYPE D-2 FENCE	8-15-91
11-30-89	DELETED CLASS CONCRETE	11-30-89
7-15-88	ADDED SPLICE NOTE	707-7-15-88
10-30-87	GENERAL REVISIONS	549-10-30-87
11-1-84	MAX. POST SPACING MIN. WIRE GAUGE	507-11-1-84
1-4-83	MIN. DIA. LINE POST	648-1-4-83
3-2-81	TOLERANCE FOR POST LENGTH	722-3-2-81
12-1-72	ADDED D-1 & FENCE INSTALLATION	564-12-1-72
10-2-72	REVISED AND REDRAWN	540-10-2-72
DATE	REVISION	FILED

ARKANSAS STATE HIGHWAY COMMISSION

WIRE FENCE  
TYPE C AND D

STANDARD DRAWING WF-4